

UNITS: INCHES

ROTATION FROM NDE

CCW
 CW

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.375"x 0.375"x 2.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

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MILL & CHEMICAL DUTY
EQP 840

TOTALLY ENCLOSED FAN COOLED
 ROUND BODY C-FACED
 3 PHASE INDUCTION MOTOR
 254TC-256TC F1 ASSEMBLY

DRAWING #: MDSL245-04
 REV. DATE: 06/30/18 REV. #: 1 PER.: M. O'DOWD
 REV. DESCRIP.:



Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0154XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
15	11	4	1770	254TC	575	60	3	15.2
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	92.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	15	11.2	15.2	92.6	81.0
¾ Load	11.25	8.4	11.4	92.2	78.3
½ Load	7.50	5.6	8.6	90.4	70.9
¼ Load	3.75	2.8	6.4	83.3	52.6
No Load			5.7		6.2
Locked Rotor			92		42.4

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
44.5	240	185	265	2.33

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
30	21	-	6309ZZC3	6309ZZC3	322

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	3/10/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



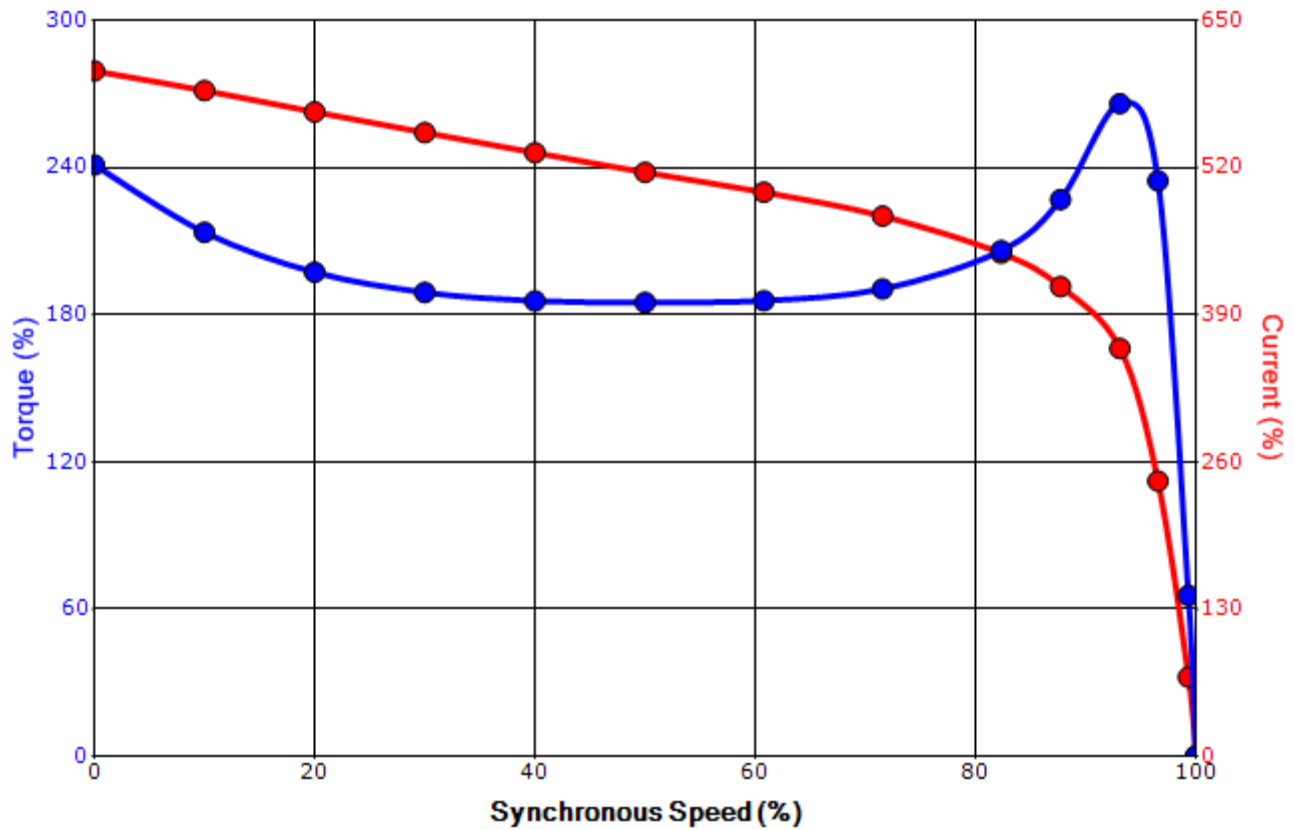
Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0154XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
15	11	4	1770	254TC	575	60	3	15.2
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	92.4	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
92	2.33	44.5	240		185	265		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

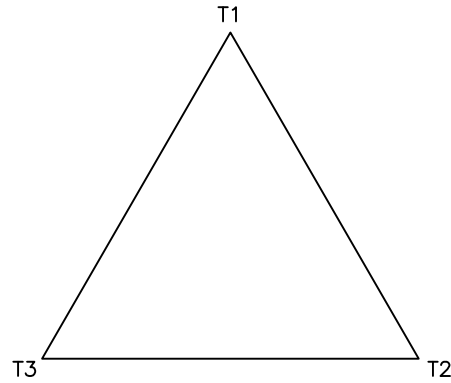
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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	3/10/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

Motor Connection Diagram
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one
of them will be labeled with the appropriate lead number.