

UNITS: INCHES

ROTATION FROM NDE

| | |
|---|-----------------------------|
| <input checked="" type="checkbox"/> CCW | <input type="checkbox"/> CW |
|---|-----------------------------|

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.375"x 0.375"x 2.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE

PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED

CERTIFIED

TOSHIBA
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TOSHIBA INTERNATIONAL CORPORATION



TOTALLY ENCLOSED FAN COOLED
FOOTED C-FACED
3 PHASE INDUCTION MOTOR
254TC-256TC F1 ASSEMBLY

DRAWING #: MDSL003-04
REV. DATE: 06/29/18 REV. #: 1 PER.: M. O'DOWD
REV. DESCRIP.:



| | | | |
|-------------|-----------|------------|--|
| Issued Date | 9/24/2019 | Transmit # | |
| Issued By | dschoeck | Issued Rev | |

TYPICAL MOTOR PERFORMANCE DATA

Model: 0204SDSC42A-P

| | | | | | | | | |
|-----------|----|------------|--------|-------|----------------|-------------|----------|--------------|
| HP | kW | Pole | FL RPM | Frame | Voltage | Hz | Phase | FL Amps |
| 20 | 15 | 4 | 1770 | 256TC | 575 | 60 | 3 | 20 |
| Enclosure | IP | Ins. Class | S.F. | Duty | NEMA Nom. Eff. | NEMA Design | kVA Code | Ambient (°C) |
| TEFC | 55 | F | 1.15 | CONT | 93 | B | G | 40 C |

| | | | | | |
|--------------|-------|------|---------|----------------|------------------|
| Load | HP | kW | Amperes | Efficiency (%) | Power Factor (%) |
| Full Load | 20 | 14.9 | 20.0 | 93.2 | 81.2 |
| ¾ Load | 15.00 | 11.2 | 15.0 | 92.7 | 78.2 |
| ½ Load | 10.00 | 7.5 | 11.3 | 90.8 | 70.5 |
| ¼ Load | 5.00 | 3.7 | 8.5 | 83.9 | 52.1 |
| No Load | | | 7.7 | | 5.3 |
| Locked Rotor | | | 116 | | 43.9 |

| | | | | |
|-------------------|----------------------|-----------------|--------------------|-------------------------------|
| Torque | | | | Rotor wk ² |
| Full Load (lb-ft) | Locked Rotor (% FLT) | Pull Up (% FLT) | Break Down (% FLT) | Inertia (lb-ft ²) |
| 59.3 | 260 | 215 | 280 | 3.18 |

| | | | | | |
|--------------------|-----|---------------------------|-----------|----------|----------------------------|
| Safe Stall Time(s) | | Sound Pressure dB(A) @ 1M | Bearings* | | Approx. Motor Weight (lbs) |
| Cold | Hot | | DE | NDE | |
| 34 | 24 | - | 6309ZZC3 | 6309ZZC3 | 362 |

*Bearings are the only recommended spare part(s).

Motor Options:
 Product Family:EQP Global SD CFace Footed
 Mounting:C-Face Footed,Shaft:T Shaft

| | |
|-------------|--|
| Customer | |
| Customer PO | |
| Sales Order | |
| Project # | |

Tag:

All characteristics are average expected values.

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| | | | | | |
|-------------|-----------|------------------|-------------|-------------|---------------|
| Engineering | jhock | Doc. Written By | D. Suarez | Doc.# / Rev | MPCF-1119 / 1 |
| Engr. Date | 3/11/2014 | Doc. Approved By | M. Campbell | Doc. Issued | 9/20/2019 |



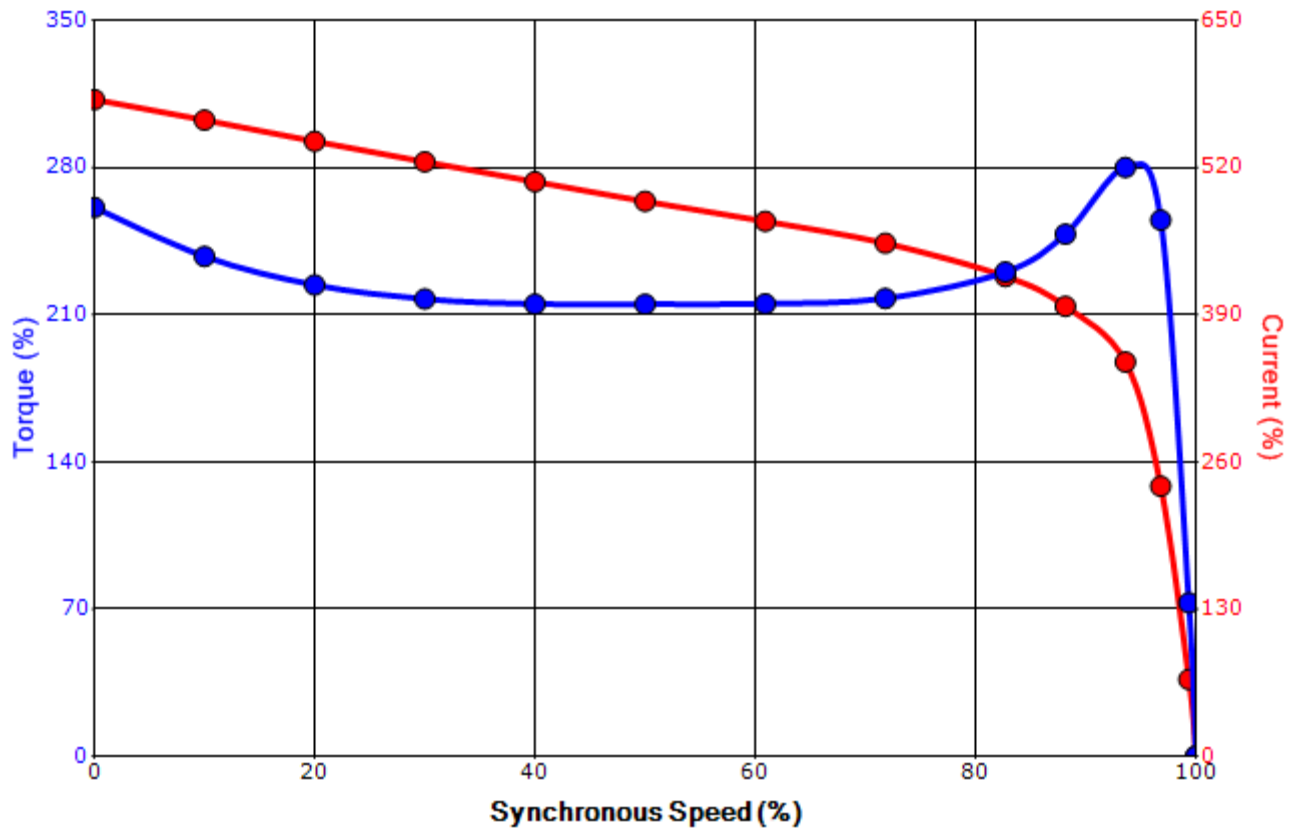
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|-------------|-----------|------------|--|
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SPEED TORQUE/CURRENT CURVE

Model: 0204SDSC42A-P

| | | | | | | | | |
|-------------------|---|-------------------|------------------|-------------|----------------|-------------|----------|--------------|
| HP | kW | Pole | FL RPM | Frame | Voltage | Hz | Phase | FL Amps |
| 20 | 15 | 4 | 1770 | 256TC | 575 | 60 | 3 | 20 |
| Enclosure | IP | Ins. Class | S.F. | Duty | NEMA Nom. Eff. | NEMA Design | kVA Code | Ambient (°C) |
| TEFC | 55 | F | 1.15 | CONT | 93 | B | G | 40 C |
| Locked Rotor Amps | Rotor wk ² Inertia (lb-ft ²) | Torque | | | | | | |
| | | Full Load (lb-ft) | Locked Rotor (%) | Pull Up (%) | Break Down (%) | | | |
| 116 | 3.18 | 59.3 | 260 | 215 | 280 | | | |

Design Values



| | | | |
|-------------|--|--|-----|
| Customer | | wk ² Load Inertia (lb-ft ²) | - |
| Customer PO | | Load Type | - |
| Sales Order | | Voltage (%) | 100 |
| Project # | | Accel. Time | - |

Tag:

All characteristics are average expected values.

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| | | | | | |
|-------------|-----------|------------------|-------------|-------------|-------------|
| Engineering | jhock | Doc. Written By | D. Suarez | Doc.# / Rev | MPCF-1121/1 |
| Engr. Date | 3/11/2014 | Doc. Approved By | M. Campbell | Doc. Issued | 9/20/2019 |

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation