

UNITS: INCHES

ROTATION FROM NDE

CCW
  CW

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL 0.375"x 0.375"x 2.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

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MILL & CHEMICAL DUTY  
**EQP** 840

TOTALLY ENCLOSED FAN COOLED  
 ROUND BODY C-FACED  
 3 PHASE INDUCTION MOTOR  
 254TC-256TC F1 ASSEMBLY

DRAWING #: MDSL245-04  
 REV. DATE: 06/30/18 REV. #: 1 PER.: M. O'DOWD  
 REV. DESCRIP.:



Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: 0204XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256TC	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	20.0	93.2	81.2
¾ Load	15.00	11.2	15.0	92.7	78.2
½ Load	10.00	7.5	11.3	90.8	70.5
¼ Load	5.00	3.7	8.5	83.9	52.1
No Load			7.7		5.3
Locked Rotor			116		43.9

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
59.3	260	215	280	3.18

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
34	24	-	6309ZZC3	6309ZZC3	0

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	3/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



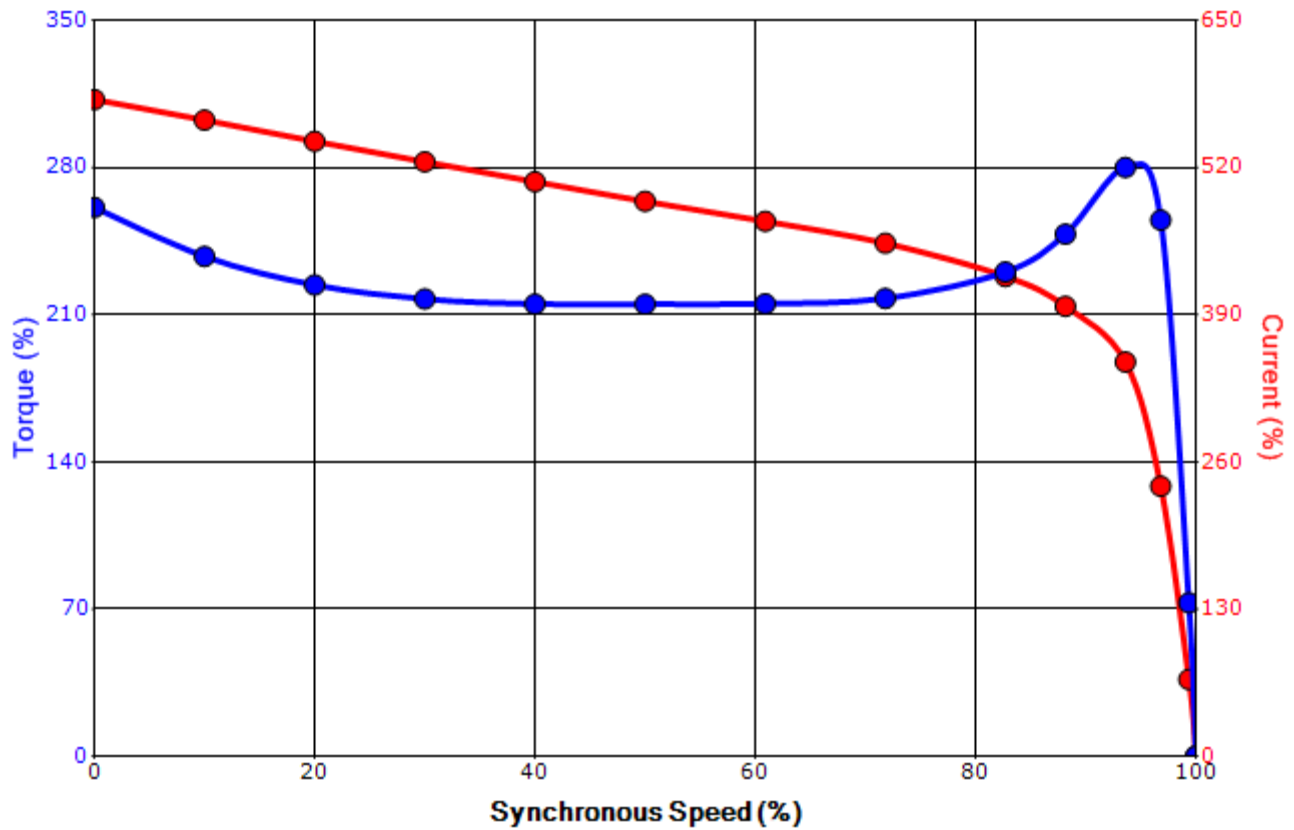
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### SPEED TORQUE/CURRENT CURVE

Model: 0204XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256TC	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
116	3.18	59.3	260		215	280		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

#### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	3/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

### Motor Connection Diagram 3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.