


- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.375" x 0.375" x 1.88"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

<p>280TS TEFC FRAME F3 ASSEMBLY</p>	<p>TOLERANCES</p> <p>.X .1</p> <p>.XX .03</p> <p>.XXX .005</p> <p>.XXXX .0005</p>																	 <p>DRAWN BY: M. O'DOWD</p> <p>CHECK BY: J. RUSSELL</p> <p>APPROVED BY: _____</p> <p>www.toshiba.com/ind</p>
<p>MDSL020-05</p>	<p>MAXIMUM MOTOR WEIGHT</p> <p>448 lbs.</p> <p>203 kgs.</p>	<p>0</p>	<p>FIRST ISSUE (OVERRIDE 'U' & 'R' DIMS.)</p>	<p>M. O'DOWD</p>	<p>02/03/14</p>	<p>DRAWN BY</p>	<p>DATE</p>	<p>CHECK</p>										
<p>TOSHIBA TOSHIBA INTERNATIONAL CORPORATION</p>		<p>NO</p>	<p>REVISION</p>															



Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0252SDSR41B-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TS	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	29.0	91.8	89.3
¾ Load	18.75	14.0	22.4	90.9	87.4
½ Load	12.50	9.3	16.3	88.7	82.4
¼ Load	6.25	4.7	11.2	81.9	63.7
No Load			7.2		10.1
Locked Rotor			181		37.8

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
37.1	205	175	250	3.09

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310ZC3	6310ZC3	466

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting: Footed, Shaft: TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



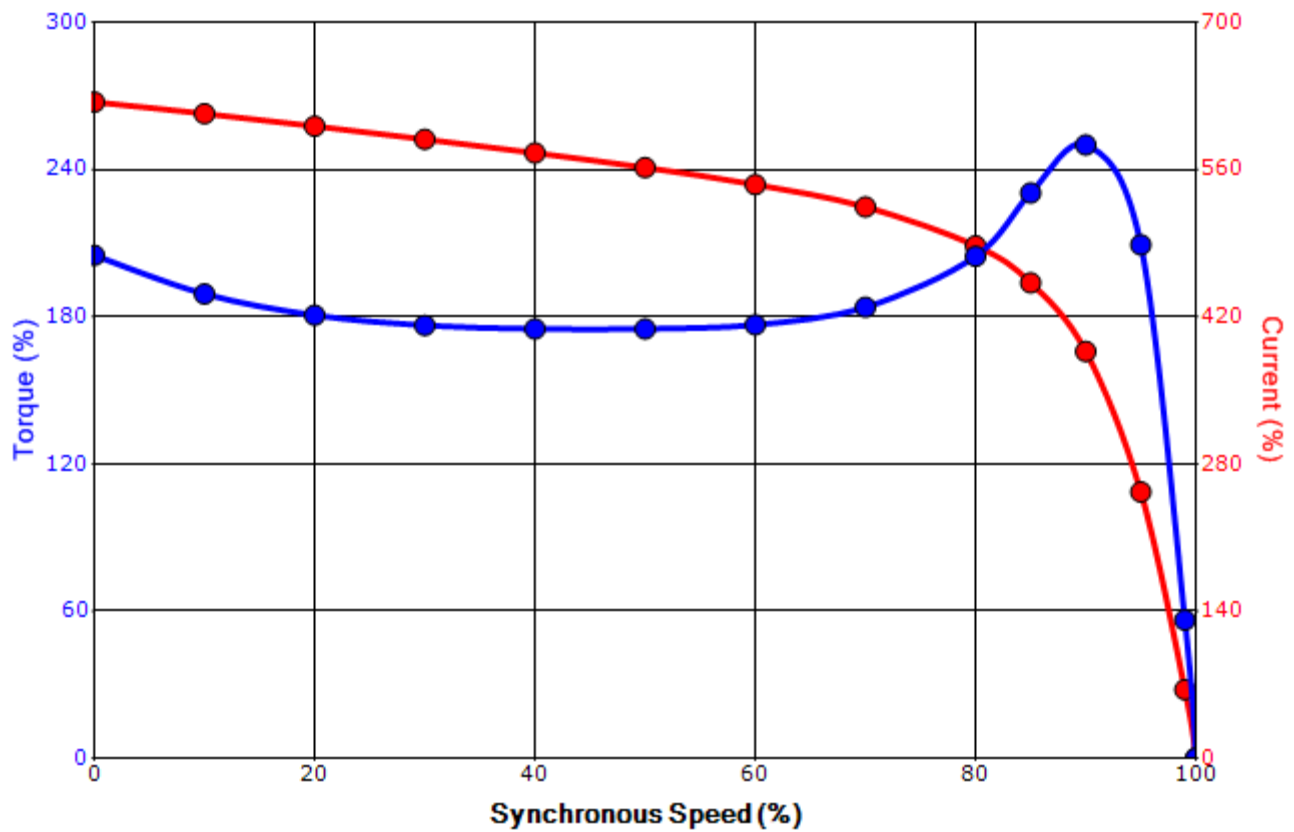
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Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0252SDSR41B-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TS	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
181	3.09	37.1	205		175	250		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

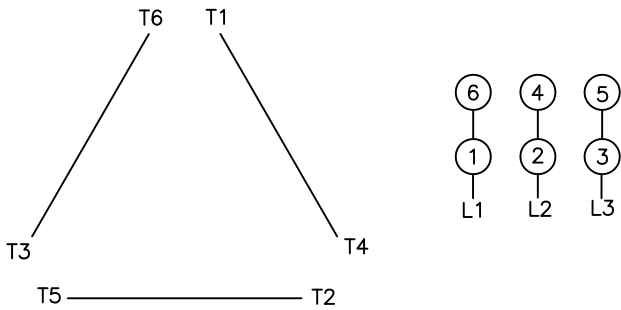
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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
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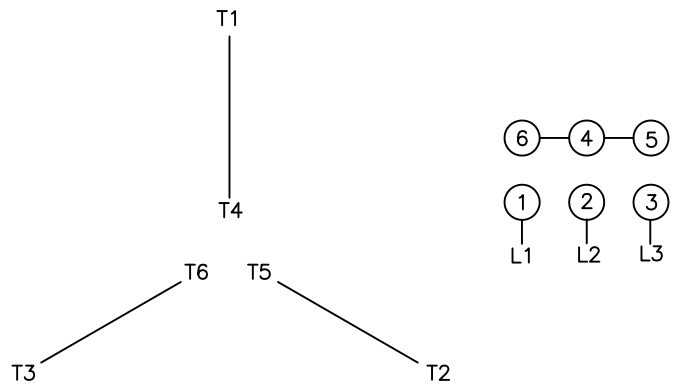
Motor Connection Diagrams
6 Leads

Across-the-Line Starting / Running Connections

Low Voltage – Delta



High Voltage – Wye



Switch L1 and L2 to reverse rotation