

UNITS: INCHES

ROTATION FROM NDE

CCW
  CW

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL 0.375"x 0.375"x 1.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**  
www.toshiba.com/tic  
TOSHIBA INTERNATIONAL CORPORATION

SEVERE DUTY  
**EQP Global SD**

TOTALLY ENCLOSED FAN COOLED  
FOOTED C-FACED  
3 PHASE INDUCTION MOTOR  
284TSC-286TSC F1 ASSEMBLY

DRAWING #: MDSL006-05  
REV. DATE: 07/05/18 REV. #: 0 PER.: M. O'DOWD  
REV. DESCRIP.:



Issued Date	12/18/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: 0252SDSR42B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TSC	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	29.0	91.8	89.3
¾ Load	18.75	14.0	22.4	90.9	87.4
½ Load	12.50	9.3	16.3	88.7	82.4
¼ Load	6.25	4.7	11.2	81.9	63.7
No Load			7.2		10.1
Locked Rotor			181		37.8

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
37.1	205	175	250	3.09

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310ZC3	6310ZC3	489

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
 Product Family:EQP Global SD CFace Footed  
 Mounting:C-Face Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



Issued Date	12/18/2019	Transmit #	
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25	18.5	2	2910	284TSC	190/380	50	3	70/35
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	90.2	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	35.0	92.1	88.0
¾ Load	18.75	14.0	27.2	93.0	86.3
½ Load	12.50	9.3	19.2	93.0	81.4
¼ Load	6.25	4.7	12.3	82.1	69.9
No Load			7.0		8.6
Locked Rotor			239		35.1

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
45.1	145	125	200	3.09

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
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Tag:

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**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	6/17/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



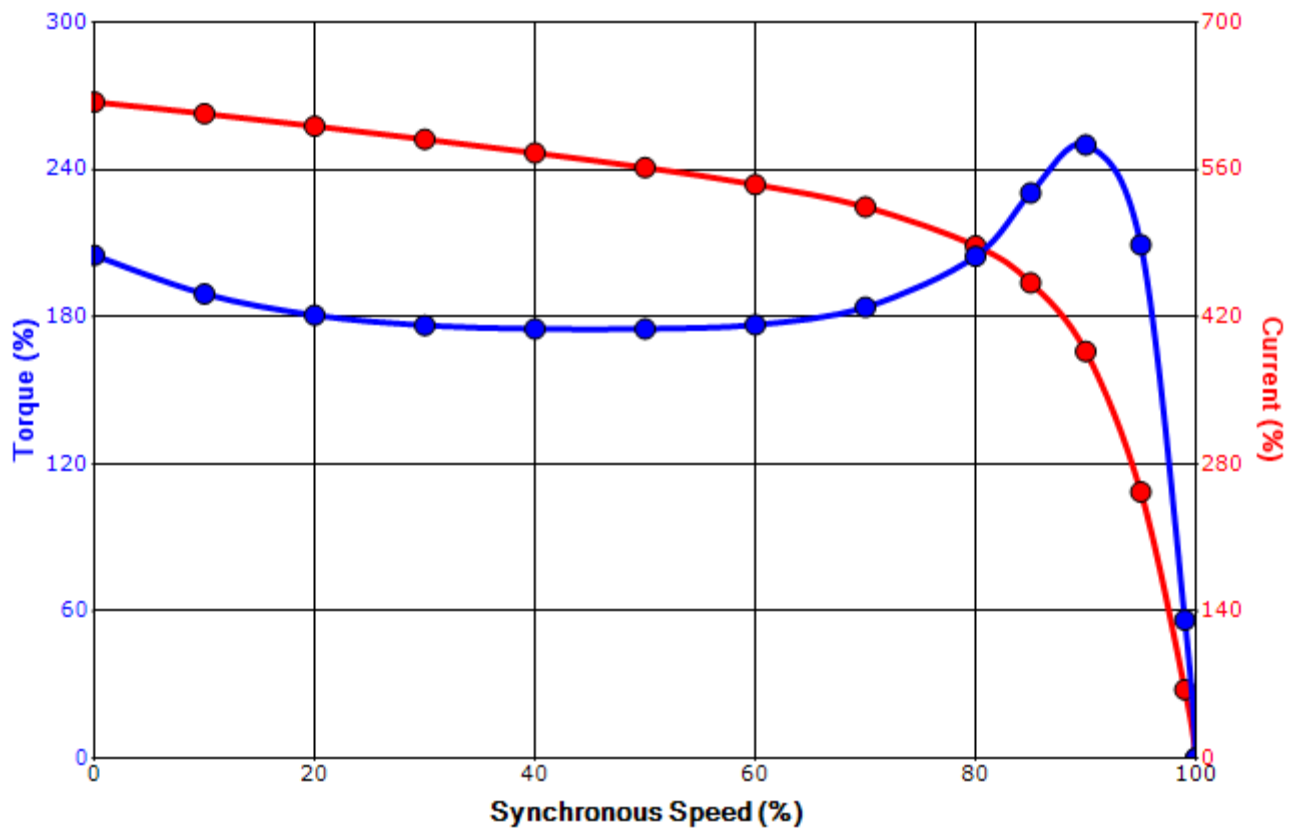
Issued Date	12/18/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### SPEED TORQUE/CURRENT CURVE

Model: 0252SDSR42B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TSC	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
181	3.09	37.1	205		175	250		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

#### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



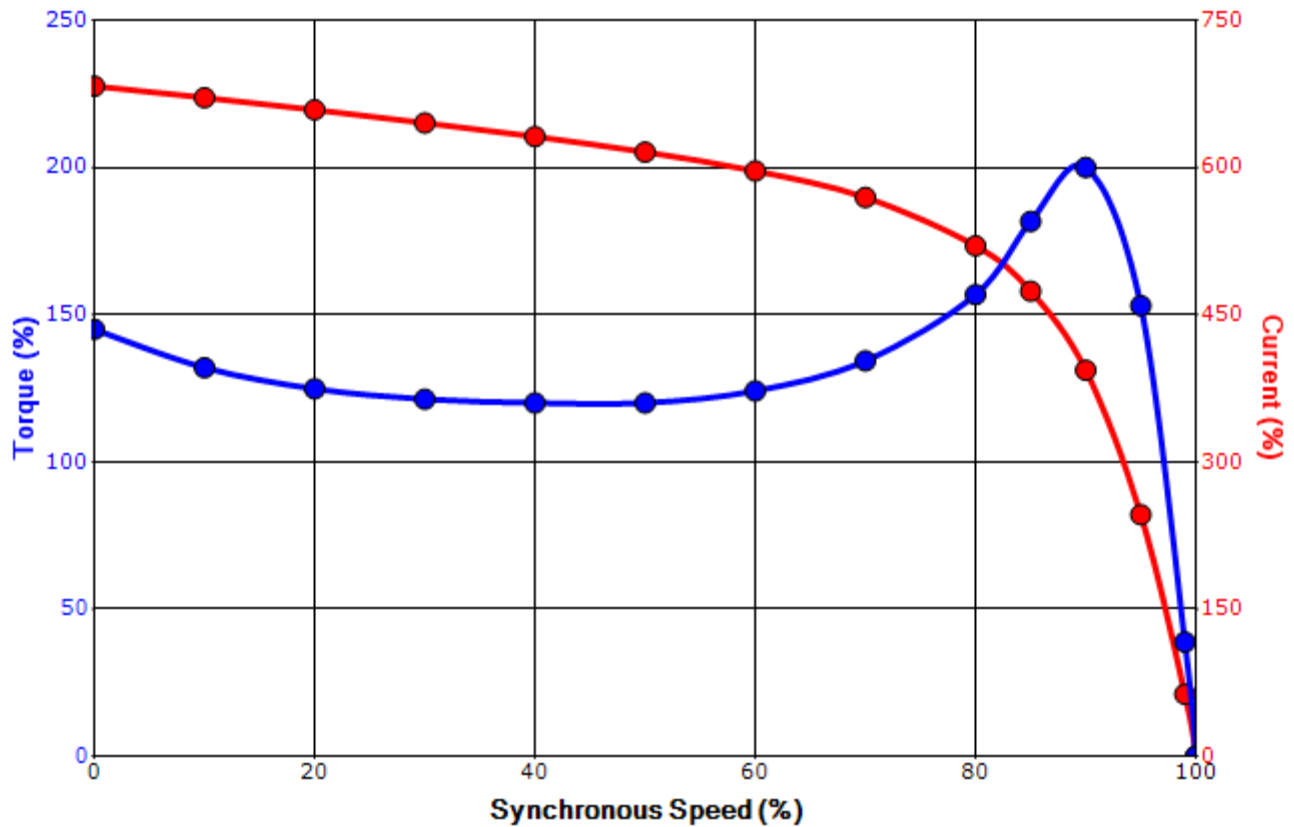
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TEFC	55	F	1.0	CONT	90.2	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
239	3.09	45.1	145		125	200		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

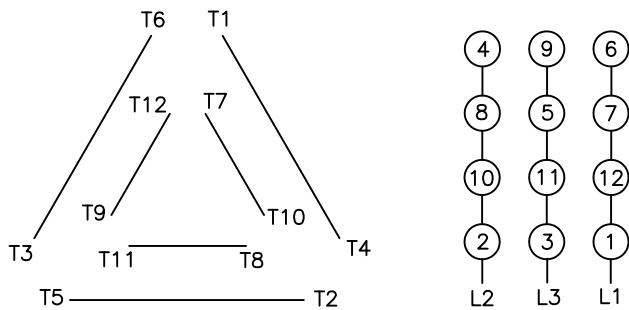
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**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.