





Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: 0254XPEC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	24.0	93.6	83.5
¾ Load	18.75	14.0	18.9	93.2	80.6
½ Load	12.50	9.3	14.1	91.5	73.1
¼ Load	6.25	4.7	10.4	84.1	53.3
No Load			8.7		5.7
Locked Rotor			146		34.4

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	185	165	295	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
30	20	-	6310C3	6310C3	792

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	6/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



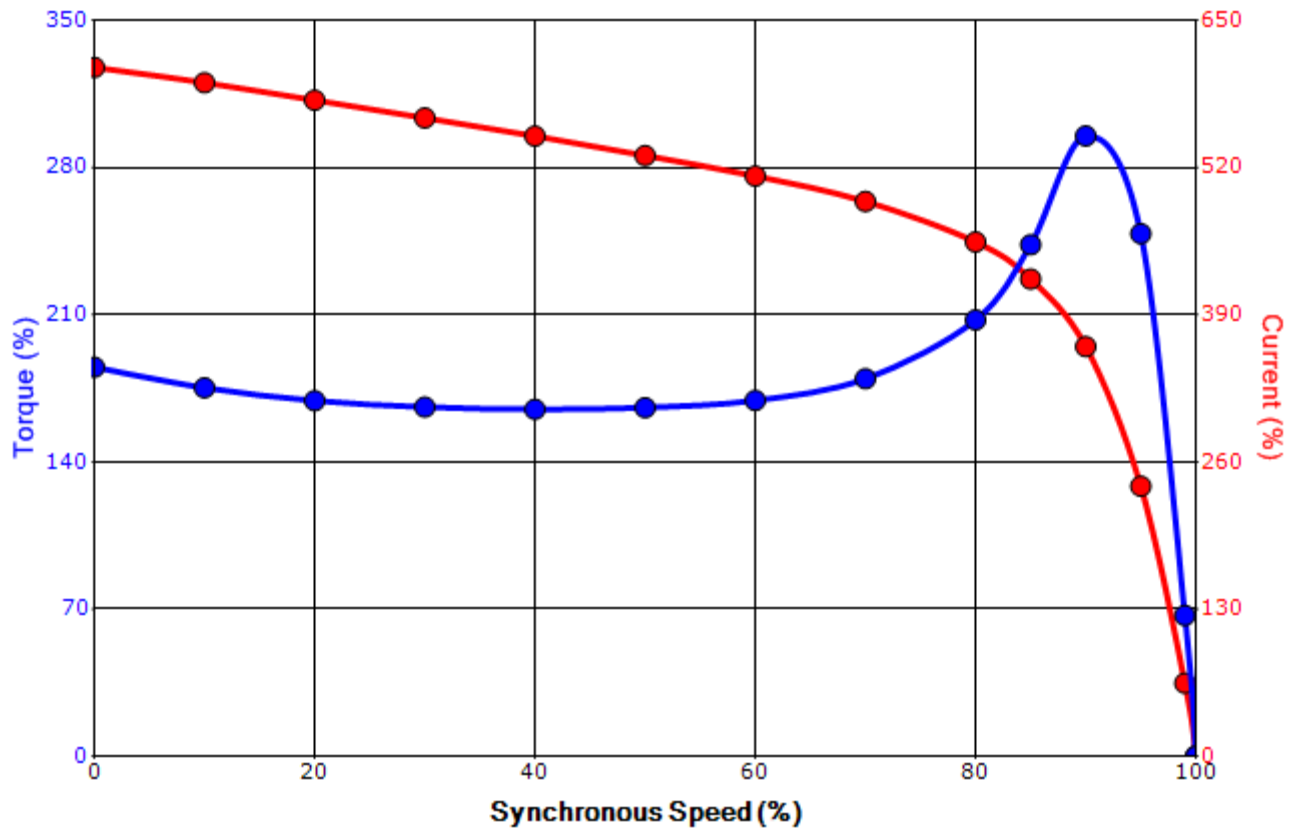
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### SPEED TORQUE/CURRENT CURVE

Model: 0254XPEC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
146	5.23	74.2	185		165	295		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

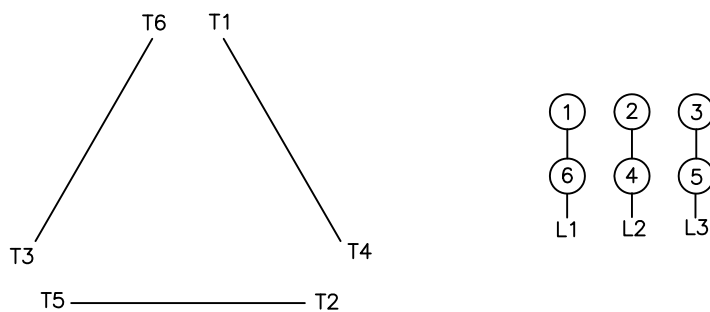
All characteristics are average expected values.

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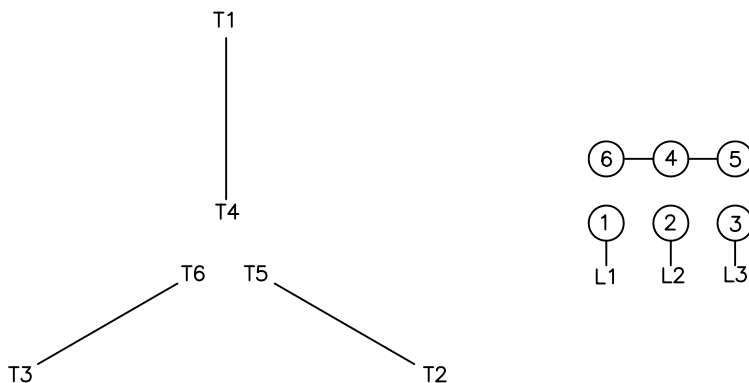
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	6/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation