

UNITS: INCHES

ROTATION FROM NDE

<input checked="" type="checkbox"/> CCW	<input type="checkbox"/> CW

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.25"x 0.25"x 2.53" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

TOSHIBA SEVERE DUTY
www.toshiba.com/tic **EQP Global SD**
TOSHIBA INTERNATIONAL CORPORATION

**TOTALLY ENCLOSED FAN COOLED
 HORIZONTAL FOOT MOUNTED
 3 PHASE INDUCTION MOTOR
 324JM/326JM F1 ASSEMBLY**

DRAWING #: MDSLVI08-06
REV. DATE: 10/10/22 **REV. #:** 4 **PER.:** M. O'DOWD
REV. DESCRIP.: UPDATED TOLERANCES

TYPICAL MOTOR PERFORMANCE DATA

Model: 0256SDJR41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324JM	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	30	92.9	81.5
¾ Load	18.75	14.0	24	92.6	76.7
½ Load	12.50	9.3	19.3	91.0	66.5
¼ Load	6.25	4.7	13.3	85.4	51.5
No Load			12.3		
Locked Rotor			182		39.8

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
111	235	215	275	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312ZC3	6312ZC3	545

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:JM Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aguerretaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/30/2021	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

TYPICAL MOTOR PERFORMANCE DATA

Model: 0256SDJR41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	970	324JM	190/380	50	3	76/38
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	38	93.2	79.0
¾ Load	18.75	14.0	29	93.9	75.1
½ Load	12.50	9.3	21	93.8	66.1
¼ Load	6.25	4.7	16.2	84.8	51.6
No Load			11.6		
Locked Rotor			239		35.1

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
135	170	145	205	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
41	21	-	6312ZC3	6312ZC3	545

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:JM Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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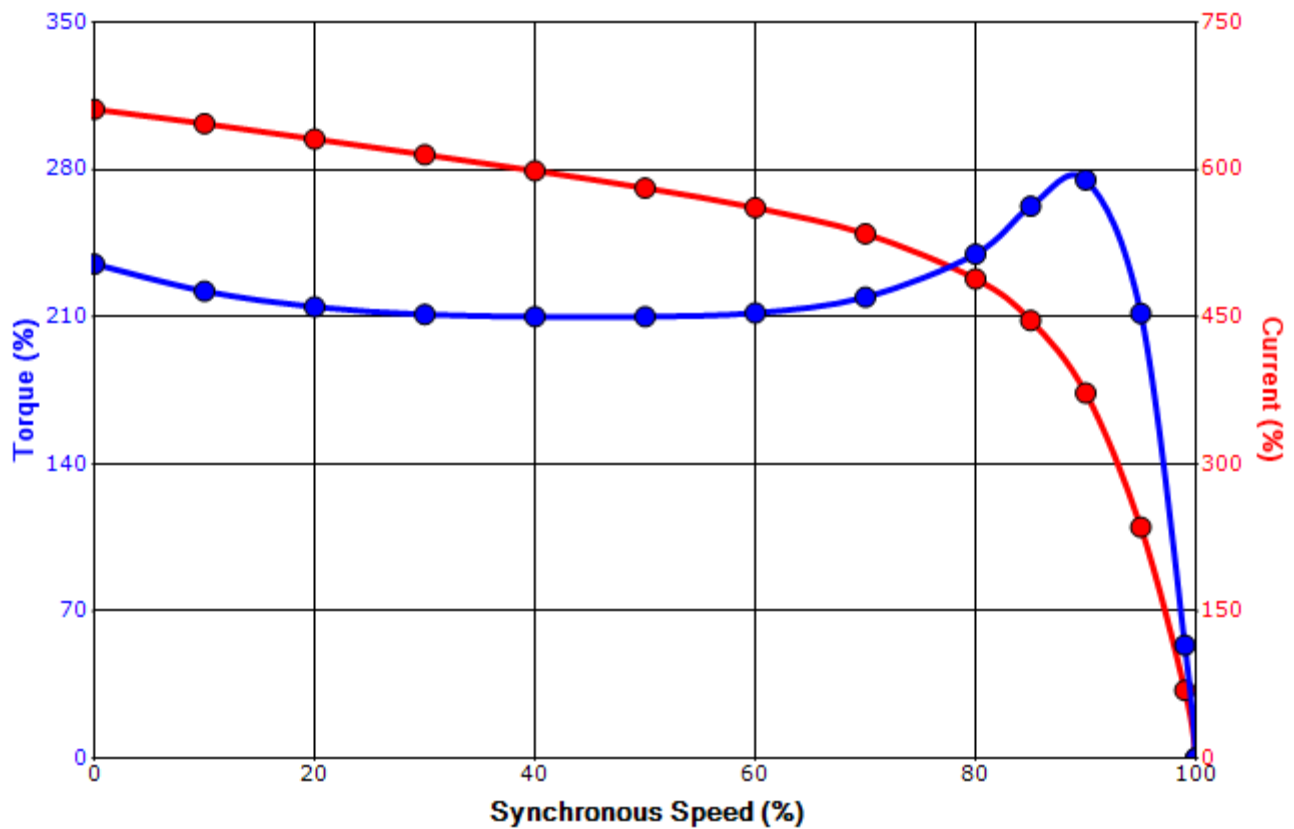
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/17/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0256SDJR41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324JM	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
182	11.30	111	235	215			275	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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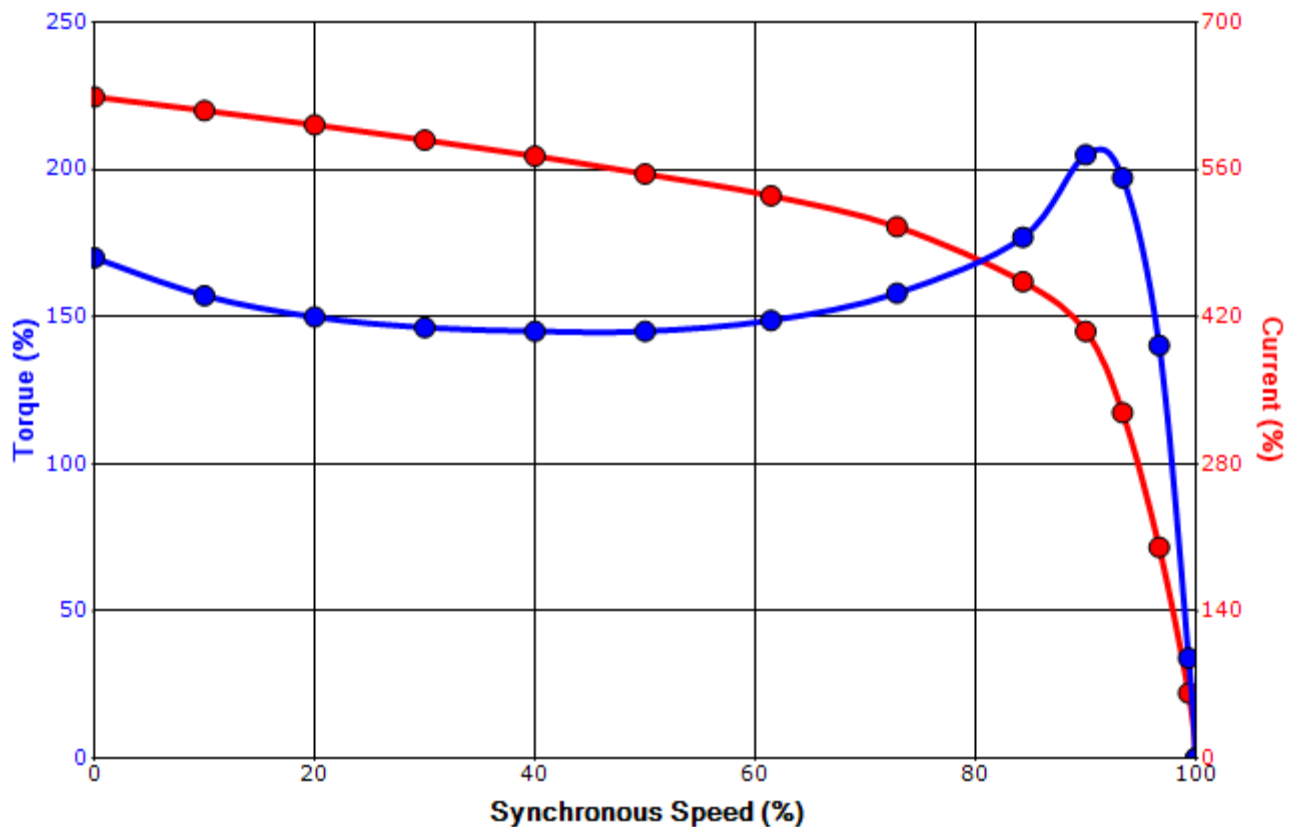
Engineering	aguerrettaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/30/2021	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0256SDJR41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	970	324JM	190/380	50	3	76/38
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
239	11.30	135	170	145			205	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

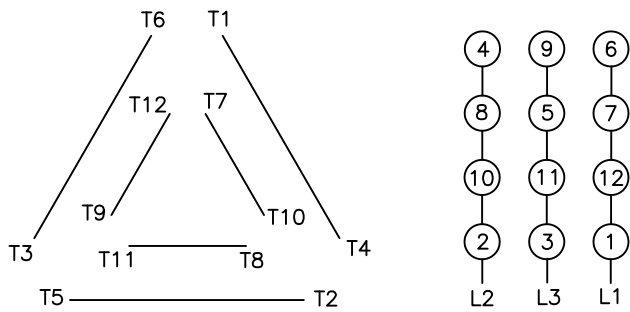
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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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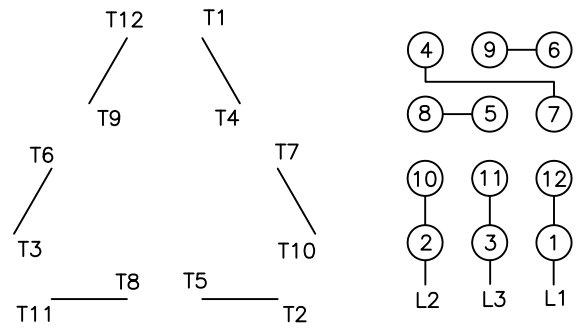
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.