

UNITS: INCHES

ROTATION FROM NDE

<input checked="" type="checkbox"/> CCW	<input type="checkbox"/> CW

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.500"x 0.500"x 3.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE

PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED

CERTIFIED

**TOSHIBA** MILL & CHEMICAL DUTY  
[www.toshiba.com/tic](http://www.toshiba.com/tic) **EQP Global 840**  
**TOSHIBA INTERNATIONAL CORPORATION**

TOTALLY ENCLOSED FAN COOLED  
 ROUND BODY C-FACED  
 3 PHASE INDUCTION MOTOR  
 324TC-326TC F1 ASSEMBLY

DRAWING #: MDSL245-06

REV. DATE: 07/10/18 REV. #: 2 PER.: M. O'DOWD

REV. DESCRIP.:

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0256XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	25	93.3	82.3
¾ Load	18.75	14.0	19.2	93.2	78.2
½ Load	12.50	9.3	14.8	91.8	68.9
¼ Load	6.25	4.7	11.4	85.3	47.8
No Load			10.0		4.9
Locked Rotor			145		42.1

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
111	245	215	295	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312C3	6312C3	0

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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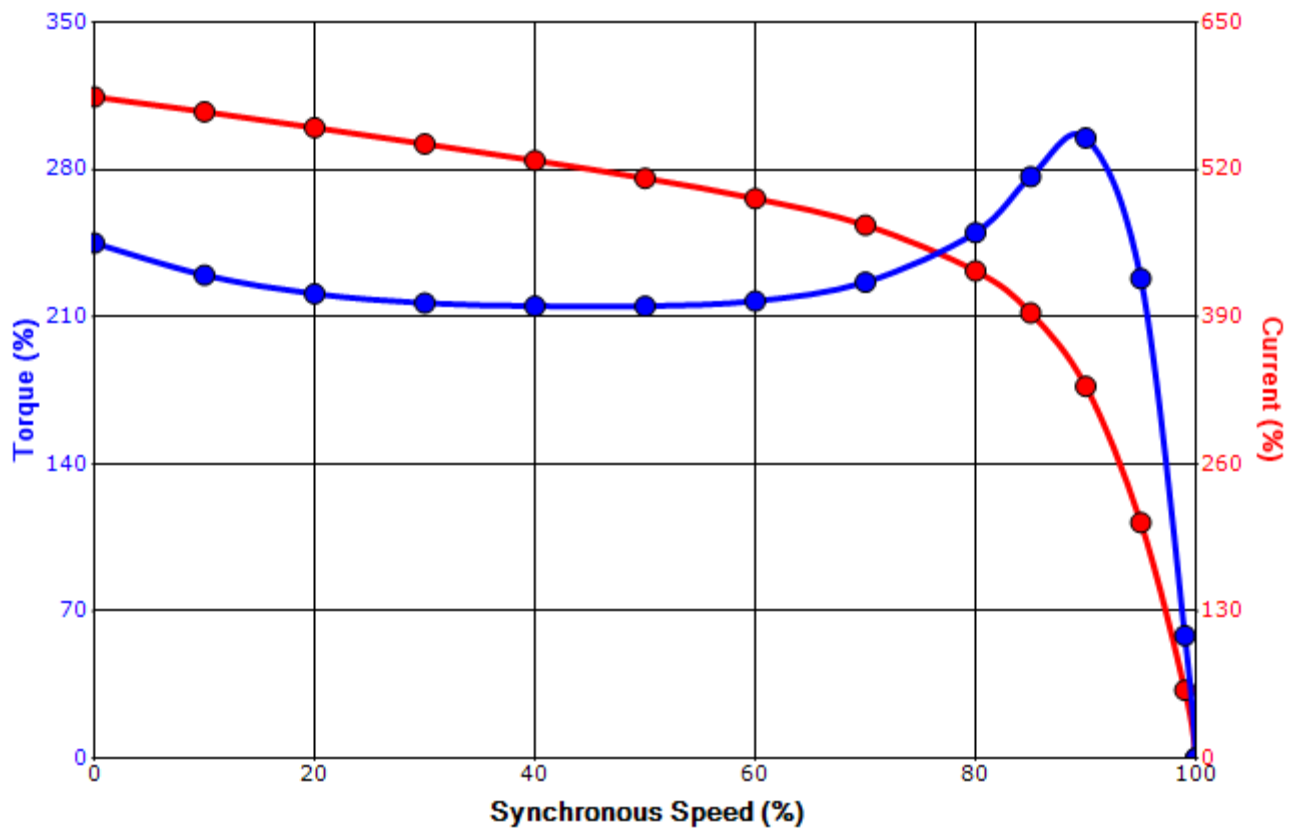
Engineering	garce	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	8/21/2015	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0256XSSC44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)			
145	11.30	111	245	215	295			

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

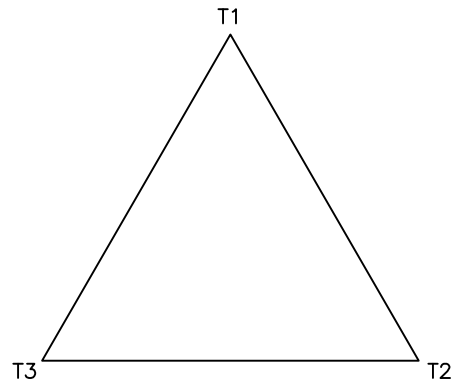
Tag:

All characteristics are average expected values.

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Engineering	garce	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	8/21/2015	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagram**  
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.