

# Data sheet for three-phase Squirrel-Cage-Motors SIMOTICS

**Motor type:** FS: 254TCV - 4p - 15 hp -

Client order no.	Item-No.	Offer no.
Order no.	Consignment no.	Project
Remarks		

**Electrical data** Class I, Div 1 Gr. C&D; Class II, Div1, Gr. F&G

U [V]	$\Delta/Y$	f [Hz]	P [HP]	P [kW]	n [rpm]	I Load [Amps]					LRC	Nom. Eff Load [%]			Pwr. Factor Load [%]			Torque [lb-ft]	T <sub>A</sub> /T <sub>N</sub> LRT [%]	T <sub>k</sub> /T <sub>N</sub> BDT [%]
						4/4	3/4	1/2	0	4/4		3/4	2/4	4/4	3/4	2/4				
460		60	15.00	-/-	1,770	19.00	15.20	11.80	8.50	116.0	92.4	92.8	92.3	80.0	74.7	64.5	44.0	184	234	
230		60	15.00	-/-	1,770	38.00					92.4	92.8	92.3	80.0	74.7	64.5	44.0	184	234	

Frame Type: 254TCV	Type of constr.: ( L ) Round body - C-Face w/drip cover + hooks	Ins. Cl.:Insulation class F	Motor Prot.:(G) Thermostats, Klixon type, normally closed	NEMA Des.: B	S.F.: 1.15
Mtr. WT:315		Temp. Rise Cl.: B	Amb. Temp.: + to -20 °C @1000 m	kVA: G	IP IP65

**Mechanical data**

Sound level (SPL / SWL) at 60 Hz	61.0 dB(A) / 73.0 dB(A)	Thickener	Polyurea
Octave Band Center Frequencies Hertz	250 500 1000 2000 4000 8000 Hz	Safe Stall Time Hot	21 s
SPL@3		Safe Stall Time Cold	33 s
Moment of inertia	1.7 Lb-ft <sup>2</sup>	Frame material	cast iron
Ext Load Inertia Capability:	75.0 Lb ft <sup>2</sup>	Color, paint shade	
<b>Bearings</b>		Coating (paint finish)	
Bearing DE   NDE	6309 Z C3 S0   6309 Z C3 S0	<b>Ventilation Type</b>	
Bearing_Type	Ball Bearing   Ball Bearing	Method of cooling	TEFC
AFBMA:	45BC03JP30   45BC03JP30	Direction of rotation	Bidirectional
<b>Grease</b>		Fan Material	Polypropylen ESD
Capacity	0.5 oz   0.5 oz	VFD	CT: 4:1 VT: 20:1
Grease Type:	Exxon Mobile EM	Space heaters	without
		Brake:	-/-

**Terminal box**

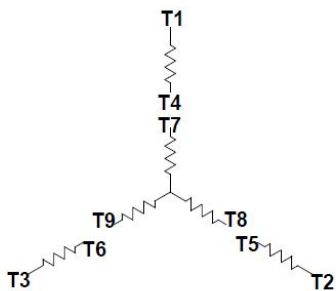
Lead Wire Connection	9 LEAD - WYE	Terminal box position	(3) Mounting - F-1
Voltage	L1 L1 L1 Connected together	Material of terminal box	
LOW	T1 T7 T2 T8 T3 T9 T4 T5 T6	Cable entry	-/-
HIGH	T1 T2 T3 T4 T7-T5 T8-T6 T9		

<p><b>Notes:</b></p> <p>I<sub>r</sub>/I<sub>N</sub> = locked rotor current / current nominal  M<sub>r</sub>/M<sub>N</sub> = locked rotor torque / torque nominal  M<sub>b</sub>/M<sub>N</sub> = break down torque / nominal torque</p>	<p>3) Value is valid only for DOL operation with motor design IC411  2) at rated power / at full load</p>
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responsible dep. DI MC LVM	technical reference	created by DT Configurator	approved by	<i>Technical data are subject to change! There may be discrepancies between software and hardware versions</i>	
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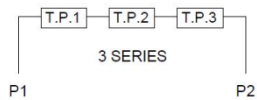
Main terminal diagram



9 LEAD WYE						
Volts	LINES			CONNECTED TOGETHER	CONN.	
	L1	L2	L3			
LOW	T1 T7	T2 T6	T3 T9	T4 T5 T6	YY	
HIGH	T1	T2	T3	T4 T7-T5 T8-T6 T9	Y	

Motor protection

THERMOSTATS



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DI MC LVM

technical reference

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Project

**SIEMENS**

document type  
Wiring Diagram

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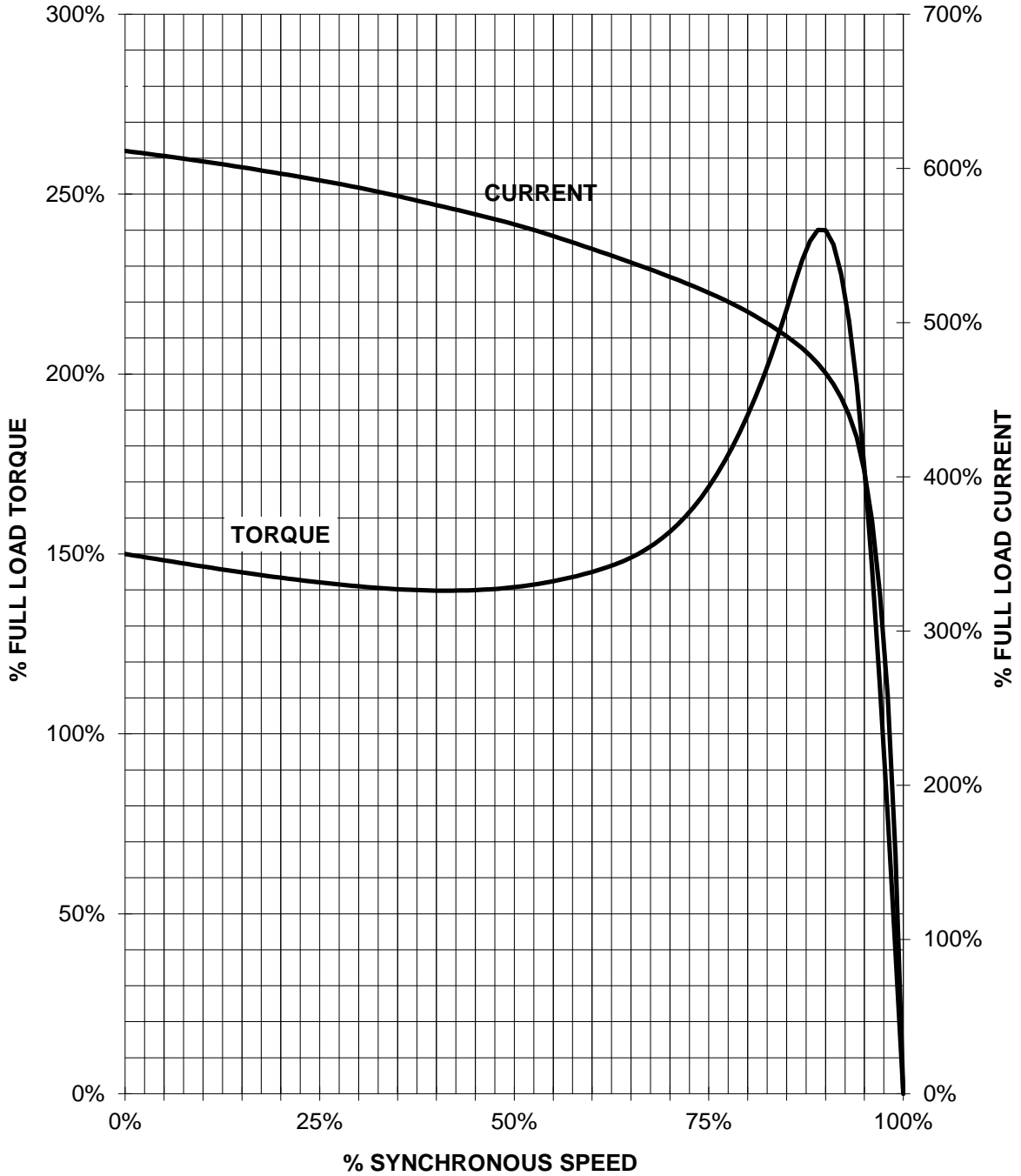
document number

customer

# SIEMENS INDUSTRY, INC.

HP 15 VOLTS <600 RPM 1800 TYPE XP100  
HZ 60 PHASE 3 FRAME 254T NEMA B

## TORQUE & CURRENT VS. SPEED



CUSTOMER: \_\_\_\_\_ ORDER#: \_\_\_\_\_