



NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 6.88 (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. THIS DIMENSION EQUALS 2F FOR S447T MOUNTING
6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
7. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
S447T/S449T	22.0	34.0	55.5	11.00	1.4	4.5	15.3	20.8	25.0	27.9	1.3	4.00	23.8	19.6	11.00	9.1	15.2	10.2

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT				BEARINGS				MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS ROLLER	LS BALL 6/8P	LS BALL 4P	OS 4~8P		
S447T/S449T	9.00	20.00/25.00	0.82	7.50	8.50	8.25	3.375	2.880	0.875	6.91	NU322C3	6322C3	6318C3	6318C3	XXX lb	

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_

FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: TEFC EQP III SD & 841

COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TAG NO's: .

STANDARD (NO AUX. BOXES)

RTD AUX. BOX

SPACE HEATER AUX. BOX

BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED  
HORIZONTAL FOOT-MOUNTED  
3 PHASE INDUCTION MOTOR  
F1 ASSEMBLY

**XT SERIES**

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: 2504XDSB41A-R

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	S449T	460	60	3	282
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250.00	186.4	282	95.9	86.4
¾ Load	187.50	139.8	213	95.2	86.2
½ Load	125.00	93.2	149	93.7	83.5
¼ Load	62.50	46.6	92	88.7	71.4
No Load			67.7		5.4
Locked Rotor			1517		24.6

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
736	140	125	220	128.84

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	81	NU322C3	6318C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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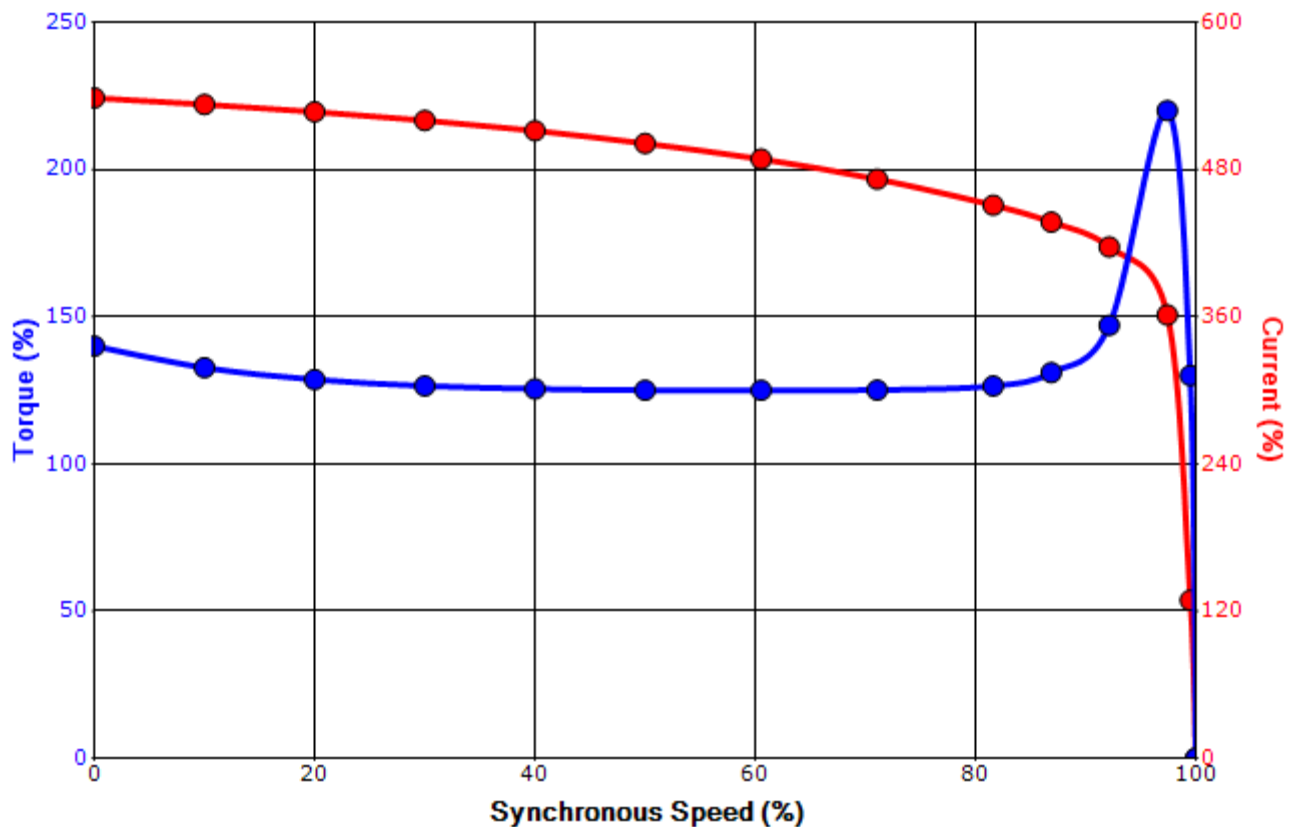
Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/28/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 2504XDSB41A-R

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	S449T	460	60	3	282
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
1517	128.84	736	140	125			220	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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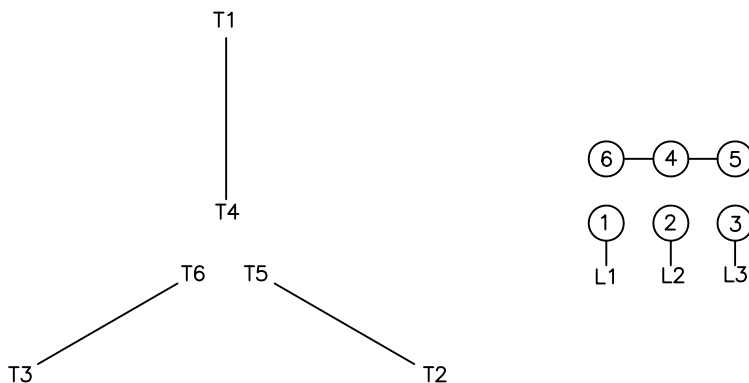
Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/28/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation