

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
B447T/B449T	22.0	38.9	60.5	11.00	1.4	4.5	17.7	23.3	25.1	27.9	1.3	4.00	26.5	21.8	11.00	7.6	18.5	17.1

FRAME SIZE	MOUNTING						SHAFT EXTENSION				KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS ROLLER	OS 4-6P	6318C3	6318C3	4500 lbs.	
B447T/B449T	9.00	20.00/25.00	0.81	7.50	8.50	8.25	3.375	2.880	0.875	6.91	NU322C3	6318C3	6318C3	6318C3	4500 lbs.	

- NOTES:
- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT.
 - MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS.
 - 3/4" KEY DIMENSIONS EQUAL S x S x 6.88 (MOTOR SUPPLIED WITH KEY)
 - MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME.
 - THIS DIMENSION EQUALS 2F FOR B447T MOUNTING.
 - STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 - FRAME GROUND BOLT STANDARD.

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(STN.): _____ HZ: _____

FRAME SIZE: B447/9 _____ PRODUCT TYPE: IEC EQP PREMIUM EFFICIENCY QUARRY DUTY

COMMENTS: _____

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

TOSHIBA
TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES
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TYPICAL MOTOR PERFORMANCE DATA

Model: 3504QDSB41A-RF

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
350	261	4	1785	B449T	460	60	3	410
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	96.2	A	H	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	350.00	261.0	409	95.9	83.4
¾ Load	262.50	195.7	316	95.2	81.6
½ Load	175.00	130.5	229	93.6	76.1
¼ Load	87.50	65.2	157	88.8	58.6
No Load			139.8		5.0
Locked Rotor			2826		28.4

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
1030	220	185	260	168.37

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
25	12	86.8	NU322C3	6318C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:Quarry
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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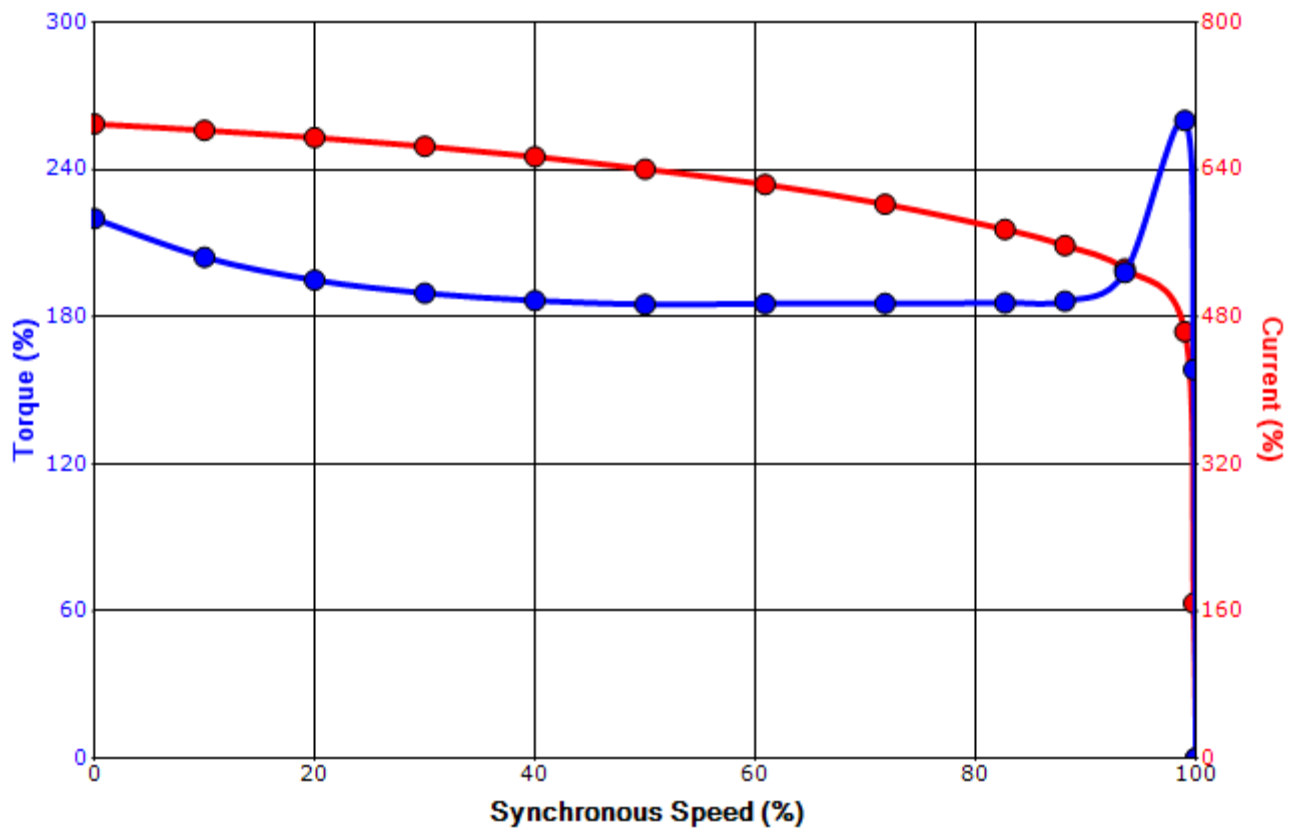
Engineering	SSuryani	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/22/2021	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 3504QDSB41A-RF

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
350	261	4	1785	B449T	460	60	3	410
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	96.2	A	H	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
2826	168.37	1030	220	185			260	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation

Issued Date:	7/23/2021	Transmit #:	
Issued By:	dschoeck	Issued Rev:	

SPARE PARTS LIST*

Model: 3504QDSB41A-RF

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
350	261	4	1785	B449T	460	60	3	410
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	96.2	A	H	40 C

Bearings DE	NU322C3 / 110RU03M3OX
Bearings NDE	6318C3 / 90BC03J3OX

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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