

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX									
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN		
445T	22.1	19.3	39.8	11.00	1.2	4.4	4.8	15.6	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5		
445TZ	22.1	19.3	41.4	11.00	1.2	4.4	4.8	15.6	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5		
FRAME SIZE	MOUNTING										SHAFT EXTENSION			KEY SEAT			BEARINGS			MAXIMUM WEIGHT
E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS									
445T	9.00	16.50	0.81	7.50	8.50	8.25	3.375	2.880	0.875	6.88	NU318C3	6318C3	1620	lbs.						
445TZ	9.00	16.50	0.81	7.50	10.125	9.875	3.375	2.880	0.875	8.50	NU318C3	6318C3	1620	lbs.						

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 6.88 FOR T AND S x S x 8.50 FOR TZ (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____
 P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
 FRAME SIZE: _____ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY
 COMMENTS: _____

 PER: _____ DATE: _____

STANDARD (NO AUX. BOXES)
 RTD AUX. BOX
 SPACE HEATER AUX. BOX
 BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

TOSHIBA
 TOSHIBA INTERNATIONAL CORPORATION
 OPEN DRIP-PROOF
 HORIZONTAL FOOT-MOUNTED
 3 PHASE INDUCTION MOTOR
 F1 ASSEMBLY

XT SERIES
 VISIT OUR WEBSITE AT:
 www.toshiba.com/ind



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Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: B1256VLF4USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	6	1190	445T	230/460	60	3	306.00/153.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	125	93.2	153.0	95.3	80.3
¾ Load	93.75	69.9	120.0	95.5	77.1
½ Load	62.50	46.6	90.6	95.3	68.9
¼ Load	31.25	23.3	67.8	89.4	48.3
No Load			53.0		
Locked Rotor			890		30.7

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
552	190	155	250	69.68

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
32	15	-	NU318C3	6318C3	1507

*Bearings are the only recommended spare part(s).

Motor Options:
 Product Family:ODP
 Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	5/18/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



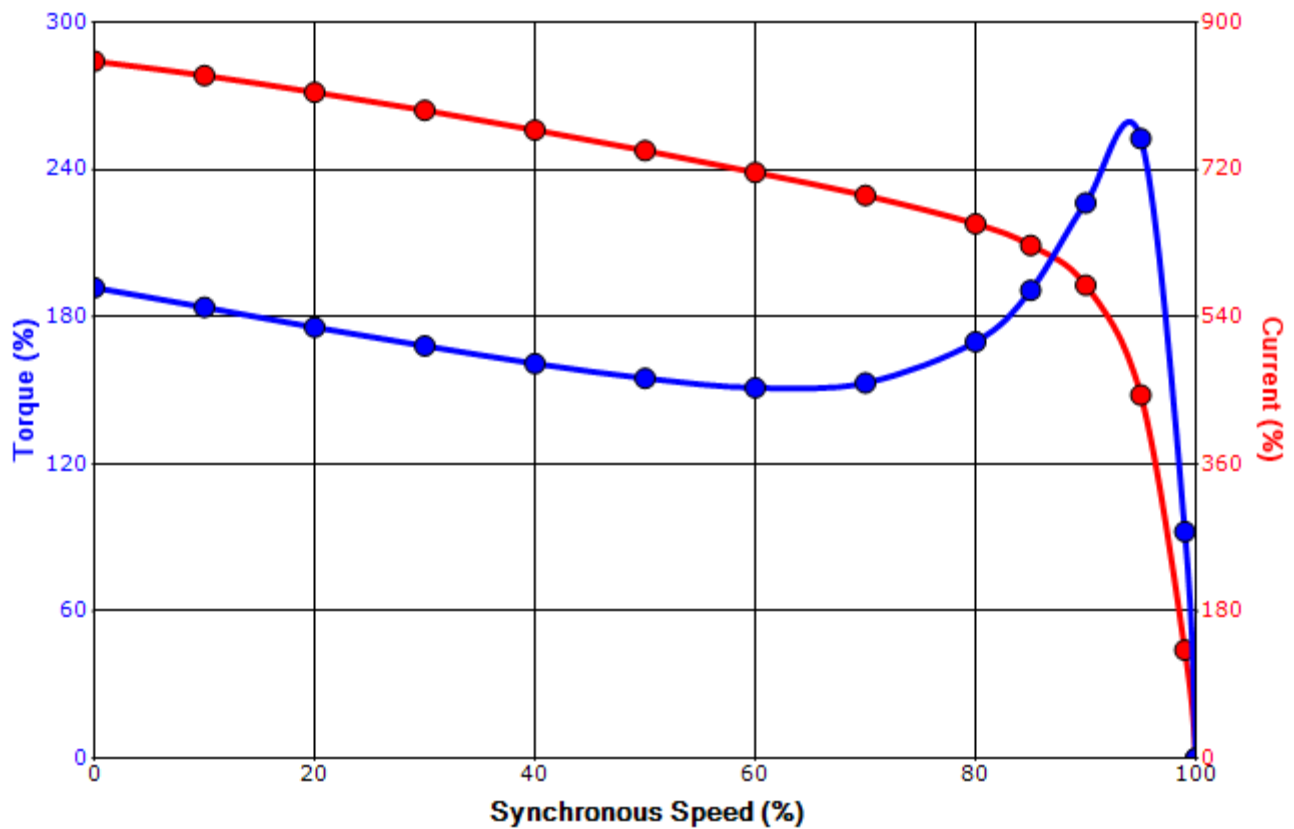
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SPEED TORQUE/CURRENT CURVE

Model: B1256VLF4USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	6	1190	445T	230/460	60	3	306.00/153.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
890	69.68	552	190		155	250		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

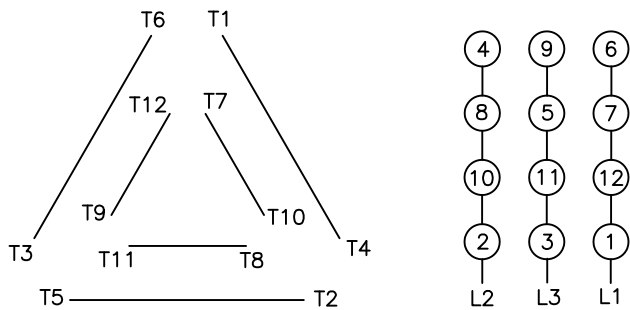
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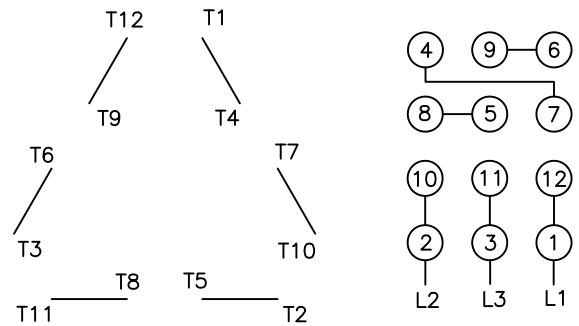
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.



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SPARE PARTS LIST*

Model: B1256VLF4USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	6	1190	445T	230/460	60	3	306.00/153.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C

Bearings DE	NU318C3 / 90RU03M3OX
Bearings NDE	6318C3 / 90BC03J3OX

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer		
Customer PO		
Sales Order		
Project #		

Tag:

All characteristics are average expected values.

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