

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX									
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN		
447T	22.1	19.3	43.2	11.00	1.2	4.4	4.8	17.3	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5		
447TZ	22.1	19.3	44.9	11.00	1.2	4.4	4.8	17.3	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5		
FRAME SIZE	MOUNTING										SHAFT EXTENSION			KEY SEAT			BEARINGS			MAXIMUM WEIGHT
E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS									
447T	9.00	20.00	0.81	7.50	8.50	8.25	3.375	2.880	0.875	6.88	NU318C3	6318C3	1980	lbs.						
447TZ	9.00	20.00	0.81	7.50	10.125	9.875	3.375	2.880	0.875	8.50	NU318C3	6318C3	1980	lbs.						

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
 FRAME SIZE: _____ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY
 COMMENTS: _____

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

- NOTES:
- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 - MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 - KEY DIMENSIONS EQUAL S x S x 6.88 FOR T AND S x S x 8.50 FOR TZ (MOTOR SUPPLIED WITH KEY)
 - MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 - OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

TOSHIBA
 TOSHIBA INTERNATIONAL CORPORATION
 OPEN DRIP-PROOF
 HORIZONTAL FOOT-MOUNTED
 3 PHASE INDUCTION MOTOR
 F1 ASSEMBLY

XT SERIES
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Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: B2504VLF4BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	447T	460	60	3	271
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.5	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	271.0	96.4	89.8
¾ Load	187.50	139.8	210.1	96.5	88.6
½ Load	125.00	93.2	149.2	96.5	84.0
¼ Load	62.50	46.6	96.7	92.2	65.6
No Load			59.0		3.8
Locked Rotor			1825		33.3

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
736	205	155	225	80.07

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	9	-	NU318C3	6318C3	1721

*Bearings are the only recommended spare part(s).

Motor Options:
 Product Family:ODP
 Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	5/16/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



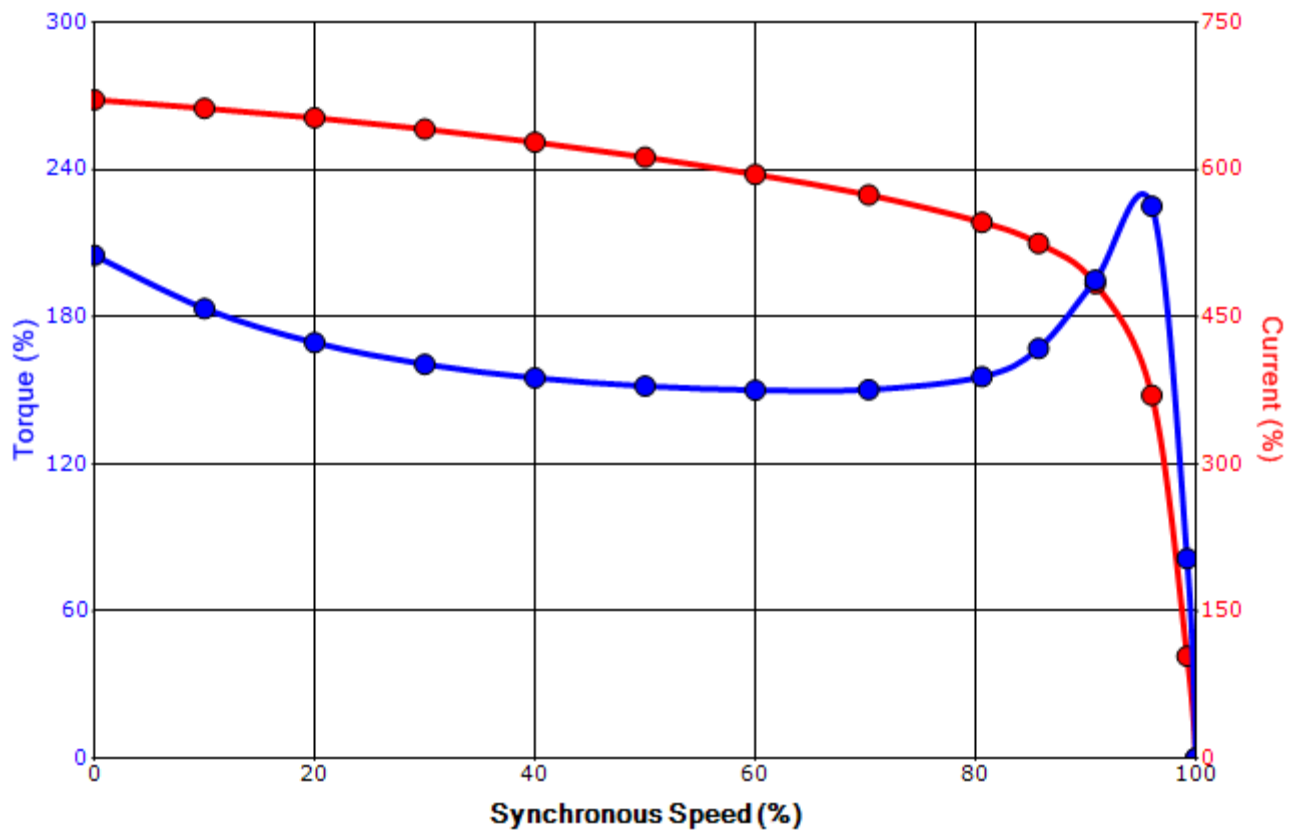
Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: B2504VLF4BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	447T	460	60	3	271
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.5	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
1825	80.07	736	205		155	225		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
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Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.