

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX								
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN	
447TS	22.1	22.8	39.5	11.00	1.2	4.4	4.8	17.3	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5	
FRAME SIZE	MOUNTING										SHAFT EXTENSION				KEY SEAT		BEARINGS		MAXIMUM WEIGHT
447TS	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS					1700 lbs.		
	9.00	20.00	0.81	7.50	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3							

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
 FRAME SIZE: _____ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY
 COMMENTS: _____

PER: _____ DATE: _____

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- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

STANDARD (NO AUX. BOXES)
 RTD AUX. BOX
 SPACE HEATER AUX. BOX
 BEARING RTD's

TOSHIBA
 TOSHIBA INTERNATIONAL CORPORATION
 OPEN DRIP-PROOF
 HORIZONTAL FOOT-MOUNTED
 3 PHASE INDUCTION MOTOR
 F1 ASSEMBLY

XT SERIES
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TYPICAL MOTOR PERFORMANCE DATA

Model: B2504VLG3BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	447TS	460	60	3	271
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.5	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250.00	186.4	271	96.4	89.8
¾ Load	187.50	139.8	210	96.5	88.6
½ Load	125.00	93.2	149	96.5	84.0
¼ Load	62.50	46.6	96	92.2	65.6
No Load			59.0		3.8
Locked Rotor			1825		31.5

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
736	205	155	225	80.07

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	9	-	6313C3	6313C3	1721

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:ODP
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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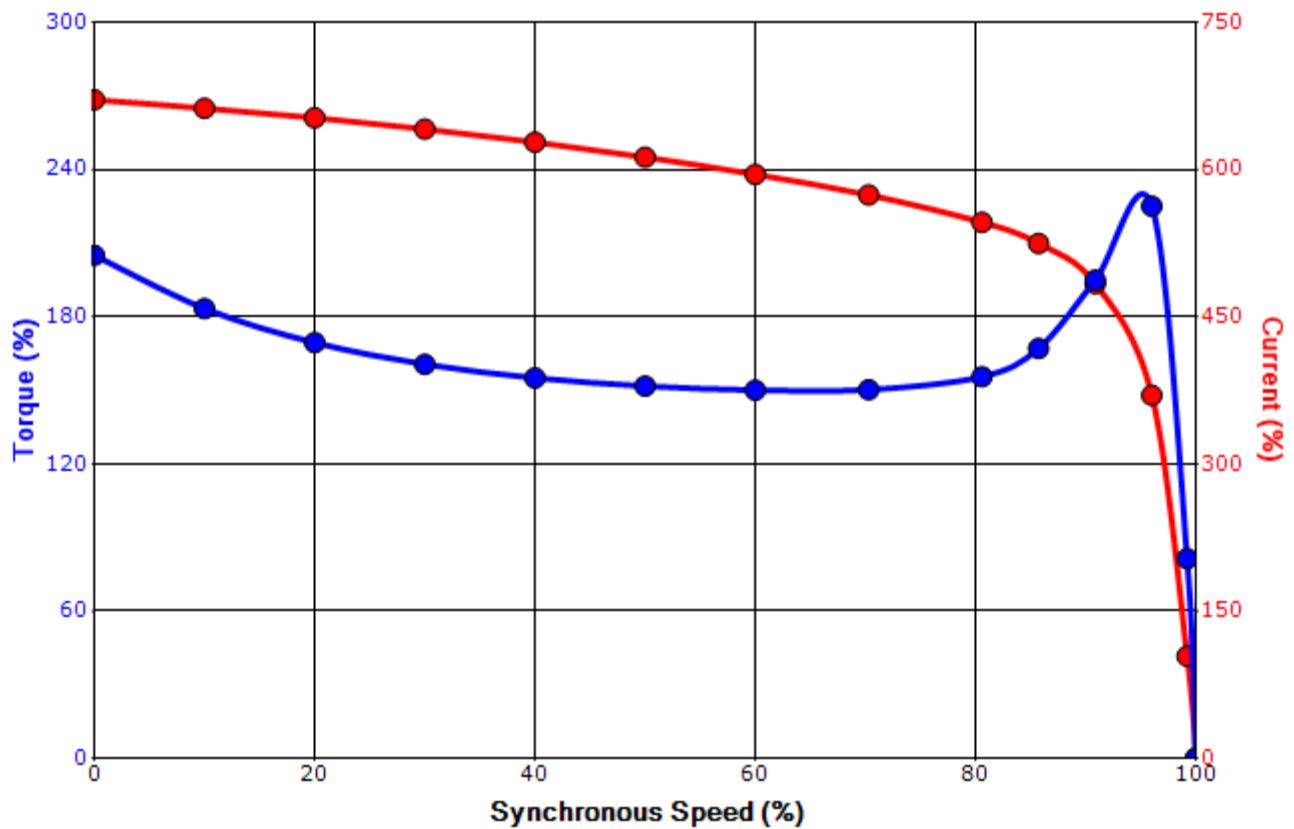
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/16/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B2504VLG3BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	447TS	460	60	3	271
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.5	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)		Pull Up (%)			
1825	80.07	736	205		155		225	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	5/16/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.