

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
507USS	24.9	24.9	43.6	12.50	1.4	5.6	4.8	19.3	25.6	24.9	4.4	4.00	23.8	18.7	15.7	8.7	15.7	11.5
507US	24.9	24.9	48.9	12.50	1.4	5.6	4.8	19.3	25.6	24.9	4.4	4.00	23.8	18.7	15.7	8.7	15.7	11.5
FRAME SIZE	MOUNTING				SHAFT EXTENSION				KEY SEAT				BEARINGS				MAXIMUM WEIGHT	
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS						
507USS	10.00	22.00	0.94	8.5	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3	2900	lbs.				
507US	10.00	22.00	0.94	8.5	10.13	9.88	3.375	2.880	0.875	8.50	6320C3	6320C3	2900	lbs.				

TAG NO's: \_\_\_\_\_

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_  
 P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY  
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 8.50 FOR US AND S x S x 3.00 FOR USS (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 OPEN DRIP-PROOF  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

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Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: B4504VLF4BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
450	336	4	1785	507UZ	460	60	3	495
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.2	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	450	335.6	495.0	97.1	87.7
¾ Load	337.50	251.7	377.0	96.8	86.2
½ Load	225.00	167.8	268.6	95.9	81.5
¼ Load	112.50	83.9	175.5	92.8	64.7
No Load			126.0		3.0
Locked Rotor			3250		34.8

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
1324	175	165	285	155.18

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	8	-	NU322C3	6320C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
 Product Family:ODP  
 Mounting:Footed,Shaft:UZ Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	5/16/2012	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



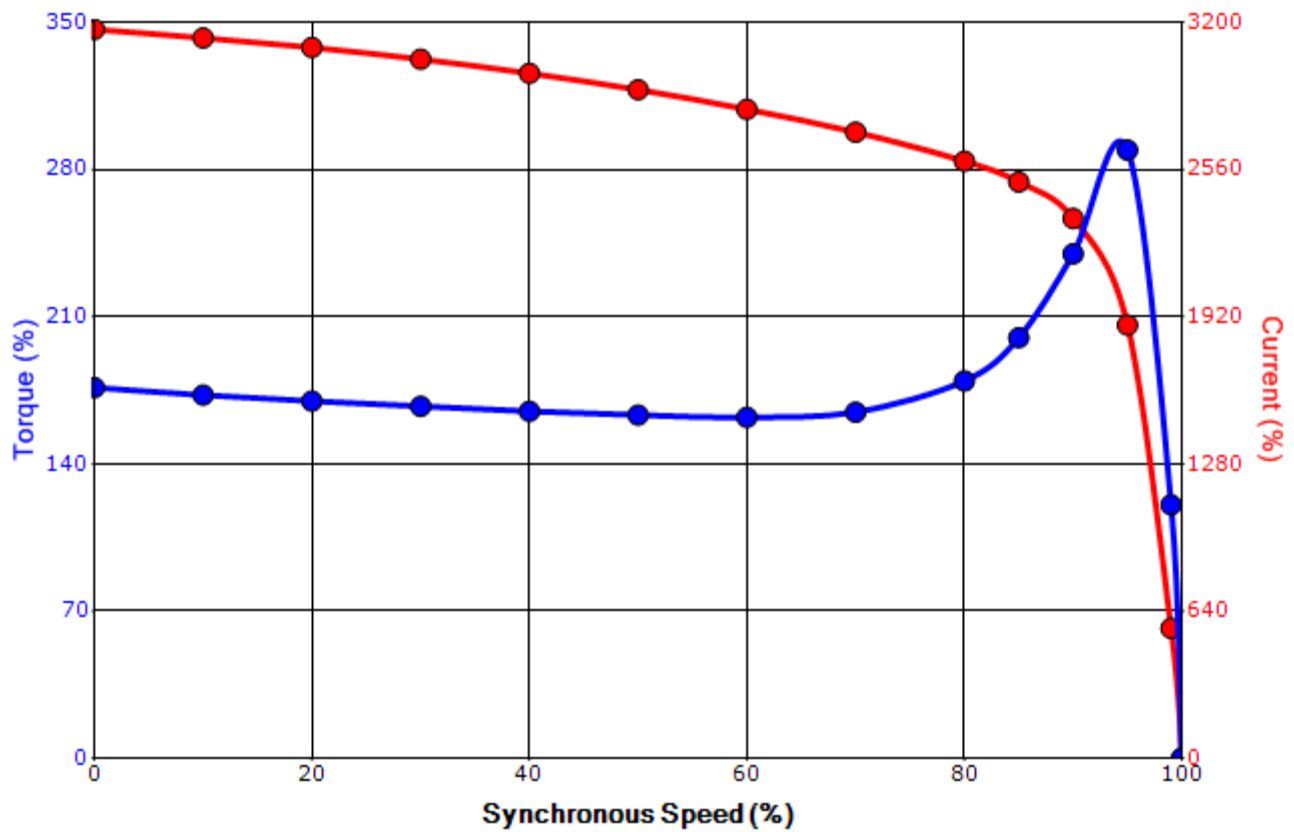
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### SPEED TORQUE/CURRENT CURVE

Model: B4504VLF4BMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
450	336	4	1785	507UZ	460	60	3	495
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	96.2	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
3250	155.18	1324	175	165			285	

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

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# Motor Connection Diagram

## 12 Leads

### Single Voltage



Switch L1 and L2 to reverse rotation