

CATALOG No: **BC4N025-4D**

ISSUED: 28-Apr-22

GENERAL INFORMATION

HP	KW	Pole	RPM	Frame	Voltage	Hz	Phase	IP Rating
25	18.50	4	1800	284TD	230/460 V	60	3	IP55

Enclosure	Ins. Class	Service Factor	Time Rating	NEMA Design	Rated Amb.	Rated Altitude
TEFC	F	1.25	Continuous	B	-15 to 40 C*	<3300 ft

TYPICAL PERFORMANCE

Efficiency (%)			Power Factor (%)		
Full Load	3/4 Load	1/2 Load	Full Load	3/4 Load	1/2 Load
93.6	94.0	93.7	0.89	0.87	0.80

LRT%	BDT %	Full Load Amps	Locked Rotor Amps	Full Load RPM
		460 V	460 V	
180	260	27.90	173.00	1770

NEMA KVA Code	Bearing Size		Oil Seal		Sound Level
	Drive End	Non-Drive End	Drive End	Non-Drive End	dB(A)
F	63102Z	63082Z	50 x 65 x 8	40 x 52 x 7	60

*Weights shown are estimated and based on standard foot mounted motor designs

VFD DUTY INFORMATION

	Variable Torque	Constant Torque	Rating
-	3 - 60 Hz	4 - 60 Hz	CSA Approved Class I; Div 2; Groups A, B, C, & D, T3
-	-	-	

Click Link Below For Drawing

<http://brookcrompton.com/Drawings/W-NEMA/NEMA%20Cast%20Iron%20B35/WP-DF284.6TD.pdf>

Click Link Below For Connection Diagram

<http://www.brookcrompton.com/Connections/Connection%20Diagram%2012%20Lead%20X4%20NEMA.pdf>

Notes:

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GENERAL INFORMATION

HP	KW	Pole	RPM	Frame	Voltage	Hz	Phase	IP Rating
25	18.50	4	1500	284TD	400 V	50	3	IP55

Enclosure	Ins. Class	Service Factor	Time Rating	NEMA Design	Rated Amb.	Rated Altitude
TEFC	F	1.00	S1	B	-15 to 40 C°	<3300 ft

TYPICAL PERFORMANCE

Efficiency (%)			Power Factor (%)		
Full Load	3/4 Load	1/2 Load	Full Load	3/4 Load	1/2 Load
91.7	92.5	93.0	0.90	0.90	0.88

LRT %	BDT %	Full Load Amps		Locked Rotor Amps		Full Load RPM
		400 V		400 V		
180	260	32.09		198.95		1455

NEMA KVA Code	Bearing Size		Oil Seal		Sound Level
	Drive End	Non-Drive End	Drive End	Non-Drive End	dB(A)
F	63102Z	63082Z	50 x 65 x 8	40 x 52 x 7	60

*Weights shown are estimated and based on standard foot mounted motor designs

VFD DUTY INFORMATION

	Variable Torque	Constant Torque	Rating
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-	-	-	

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Click Link Below For Connection Diagram

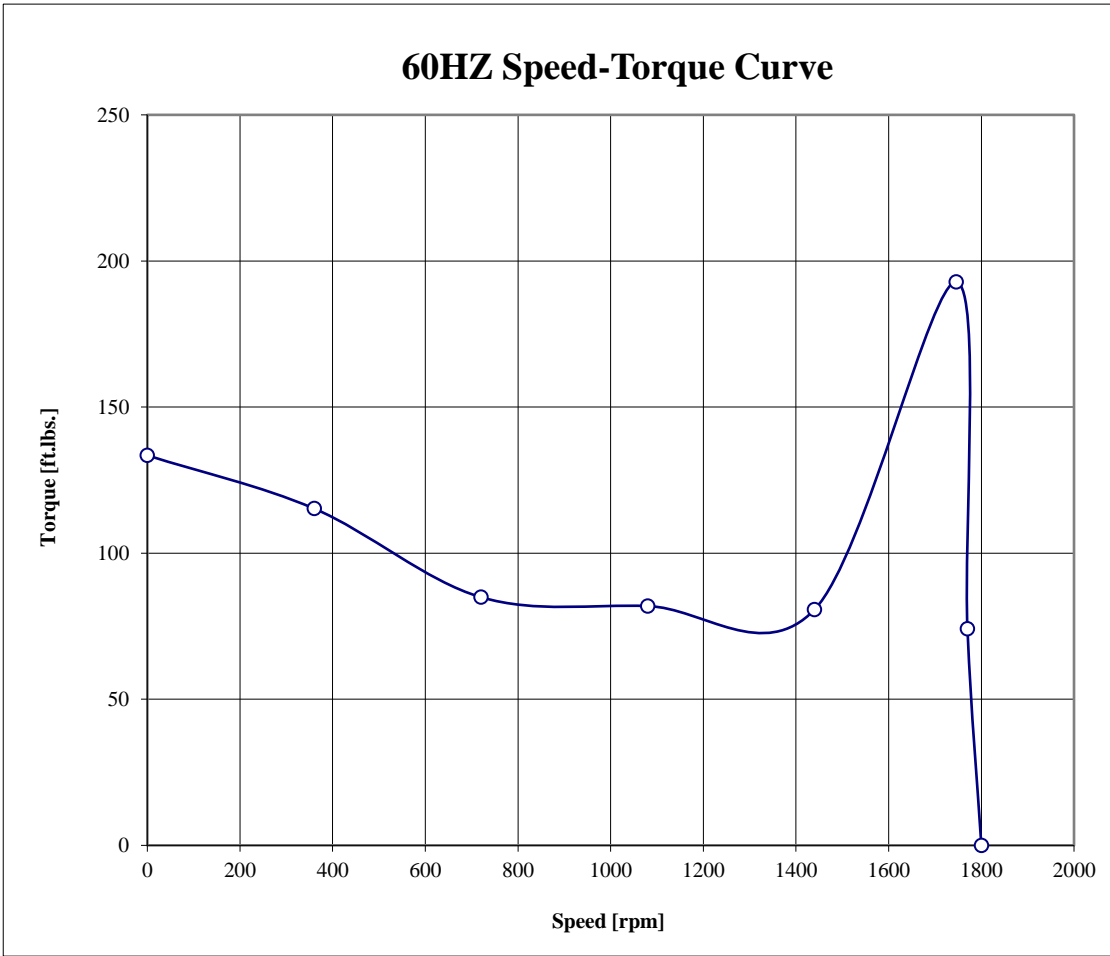
<http://www.brookcromptonna.com/Connections/Connection%20Diagram%2012%20Lead%202X4%20NEMA.pdf>

Notes:

Motor: BC4N025-4D

	Frame:	284TD	25 HP	460 V	
	Pole no.:	4	74.2 ft.lbs.	60 Hz	1770 rpm

Speed	0	360	720	1080	1440	1746	1770	1800
Speed ratios	0	0.2	0.4	0.6	0.8	0.97	0.983	1
Mot. torque ratios	1.8	1.6	1.1	1.1	1.1	2.6	1	0
Motor torque / ft.lbs.	133	115	85	82	81	193	74	0

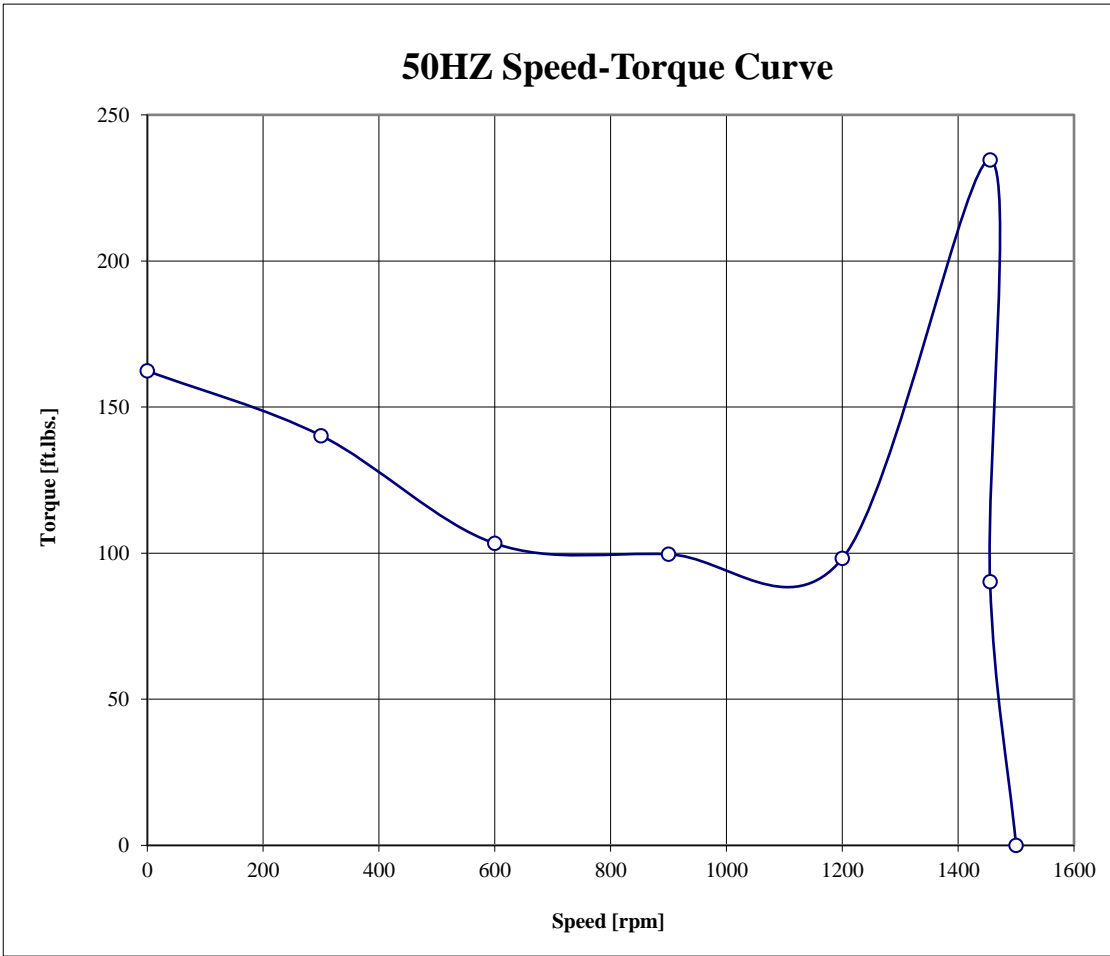


*Curve base on calculated values

Motor: BC4N025-4D

	Frame:	284TD	25 HP	400 V	
	Pole no.:	4	90.2 ft.lbs.	50 Hz	1455 rpm

Speed	0	300	600	900	1200	1455	1455	1500
Speed ratios	0	0.2	0.4	0.6	0.8	0.97	0.970	1
Mot. torque ratios	1.8	1.6	1.1	1.1	1.1	2.6	1	0
Motor torque / ft.lbs.	162	140	103	100	98	235	90	0



*Curve base on calculated values