

PRODUCT INFORMATION PACKET

Model No: 256TTFC6540

Catalog No: E045

XRI®-SD Severe Duty Motor, 20 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 256TC Frame, TEFC



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Nameplate Specifications

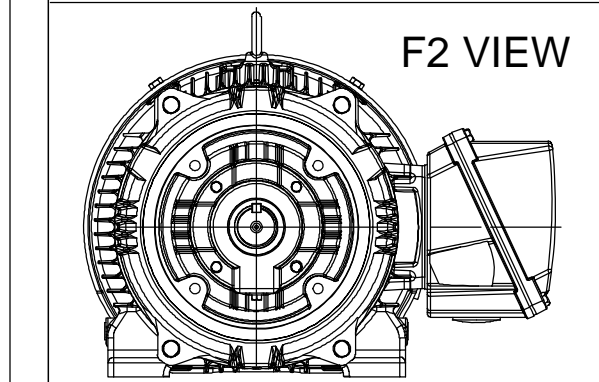
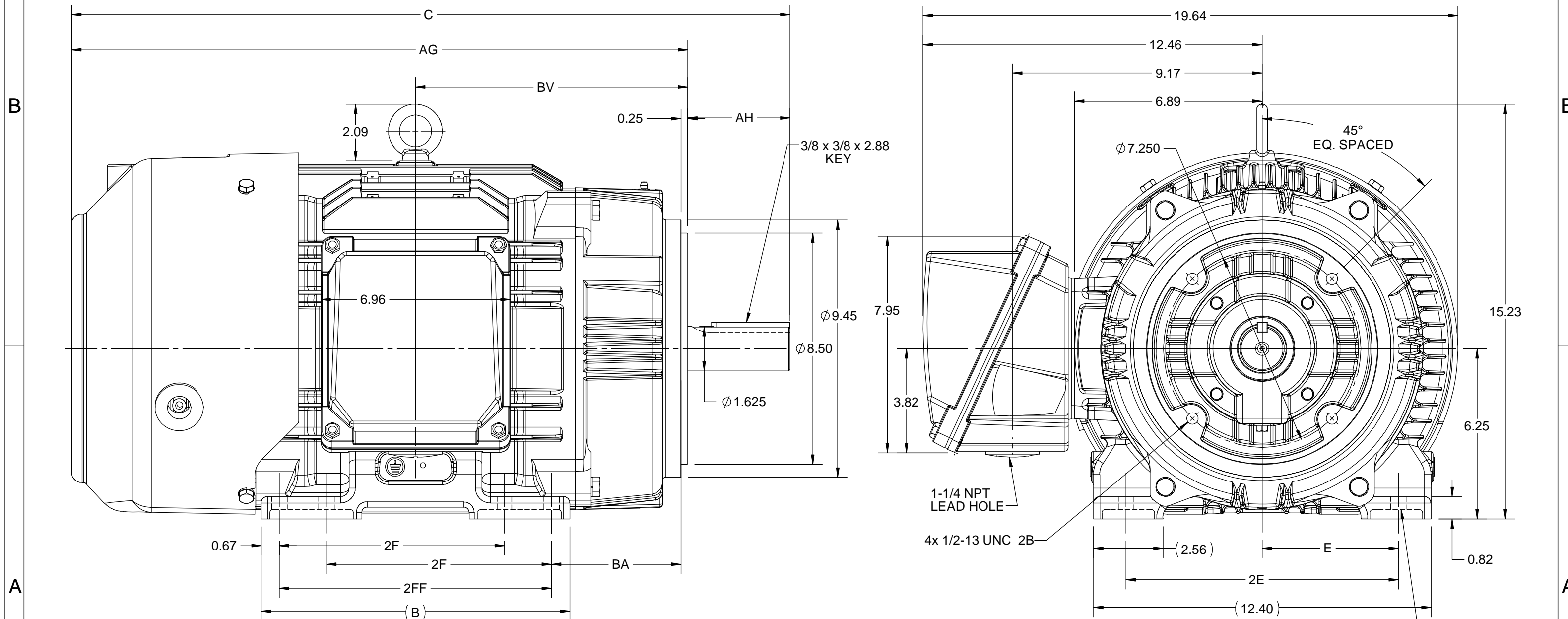
Output HP	20 Hp	Output KW	14.9 kW
Frequency	60 Hz	Voltage	230/460 V
Current	48.5/24.2 A	Speed	1768 rpm
Service Factor	1.15	Phase	3
Efficiency	93 %	Power Factor	83.5
Duty	Continuous	Insulation Class	H
Design Code	B	KVA Code	G
Frame	256TC	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	Listed	CSA	Y
CE	Y	IP Code	55
Hazardous Location	DIVISION 2 T2B	Number of Speeds	1

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.513 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Shaft Diameter	1.626 in
Assembly/Box Mounting	F1/F2 CAPABLE	Inverter Load	CONSTANT 10:1/VARIABLE 10:1
Connection Drawing	EE7308	Outline Drawing	SS208571-200

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DASH NO.	4		3					2		1		
	B	C	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	9.60	24.65	5.00	10.00	---	8.25	20.90	3.75	4.75	9.14	F1 OR F2	254TC
200	11.34	26.39			8.25	10.00	22.64			10.00		254/256TC



DRAWING REVISION B	REVISION BY BISWA	REV DATE/© DATE 2109/2020
ECO ECO-0192056	APPROVED BY SBD	DATE 2109/2020
ECO DESCRIPTION		
DRAWING UPDATED		
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DRAWN BY BISWA	Regal Beloit America, Inc.
DATE 13/03/2019	
APPROVED BY SBD	DESCRIPTION
DATE 13/03/2019	OUTLINE 254/256TC FR-NEMA-SD & IEEE841
REFERENCE	MATERIAL
THIRD ANGLE PROJECTION	SIZE B
	DRAWING NUMBER SS208571
	SHEET 1 OF 1

EE7308

THREE PHASE
DUAL VOLTAGE MOTOR



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD
CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

NO.	REVISION	BY & DATE	CHK	ANG	TOLERANCES UNLESS SPECIFIED		FINISH	DRAWN RM 11/20/1990				
					DEC.	INCHES						
5	CHG TO REGAL LOGO	SL 09/10/2015	AB					CHK ML 11/21/1990				
4	REVISED IEC NOTATIONS	MSG 11/15/2011	CMN	.X	±.1			APPD SAS 04/24/2003				
3	ADDED IEC NOTATIONS... (U1), (V1) ETC. MU95194	MSG 5/10/2010	MJS	.XX	±.02			SCALE 1=1				
2	ADDED THE OPTIONAL CORD CONNECTION MU46318	RDH 04/24/2003	DRS	.XXX	±.005		TITLE CONNECTION DIAGRAM 3Ø - DUAL VOLTAGE MOTOR	REF				
1	REDRAWN	RM 11/20/1990		.XXXX	±.0005		MAT'L.	FMF				
					±7'30"			PREV				
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