

Product Information Packet

April 30, 2019

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS254CWL305
Catalog Number:	E517
Instruction Manual:	GEI-M1049
Connection Diagram:	GEM2034E-FIG9
Outline Drawing:	358B6503AA

Accessory Connection Diagrams			
Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	3027JE-2A	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS254CWL305	Estimated Weight:	400 Lbs
Outline Drawing:	358B6503AA	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG9	Enclosure:	TEFC
Instruction Book:	GEI-M1049	Encl Construction:	XP
Design Code:	NA	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	55
Frame:	254T	Insulation Class:	F
Phases:	3	NEMA Design:	B
Poles:	6	Nominal Efficiency:	91.0 %
Output Power:	7.5HP 5.5KW	Guaranteed Efficiency:	89.5 %
RPM:	1182	3/4 Load Efficiency:	91.0 %
Voltage:	230/460	KVA Code:	H
Hertz:	60	Max KVAR:	3.4
Amps - FL:	17.8/8.9	Power Factor:	86.1%
Service Factor:	1.15	Bearing - DE:	6309-C3
Alt Service Factor:	1.0	Bearing - ODE:	6309-C3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:**Additional Information:**

THERMOSTAT FOR: TRIP 145+/-5 DEG C
 THERMOSTAT LEADS: 3 NC TO TERMINATE IN MAIN CB
 ROTATION:CCW VIEWED FROM ODE
 CLASS /GAS GROUP:CL I GR C and D, CLASS II GR F and G
 CBOX SIZE:291 CU INCH
 INVERTER DUTY PER NEMA MG1 PART 31
 INVERTER RATED PWM 10:1 VARIABLE TORQUE, 5:1 CONSTANT TORQUE, 1.0 SF
 UL CERTIFICATION SUITABLE FOR INSTALLATION IN –
 - THE UNITED STATES, NIGERIA AND KUWAIT

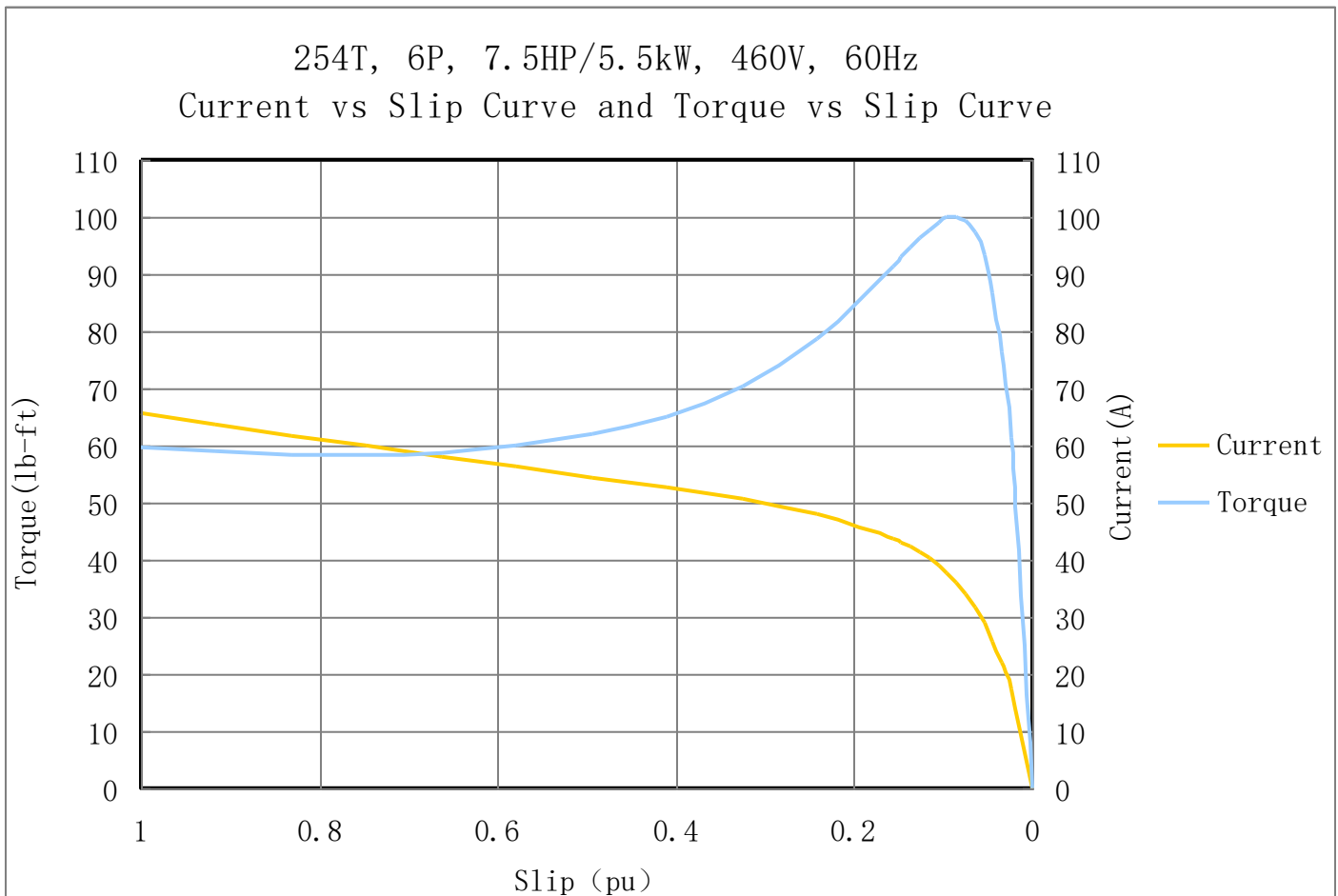
Performance Characteristic:

LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	90.47	90.72	91.70	91.50	90.16	86.13	0
% PF	86.4	86.1	80.0	78.0	72.5	51.0	17.5
AMPS(460V)	11.1	10.1	9.4	7.0	5.3	3.9	1.7

TORQUE(FL) LB-FT 33.0 TORQUE(LR)%FL 181.0 TORQUE(BD)%FL 303.3
 AMPS(LR 460V) 65.7 PF AT START 0.35%

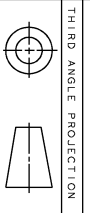
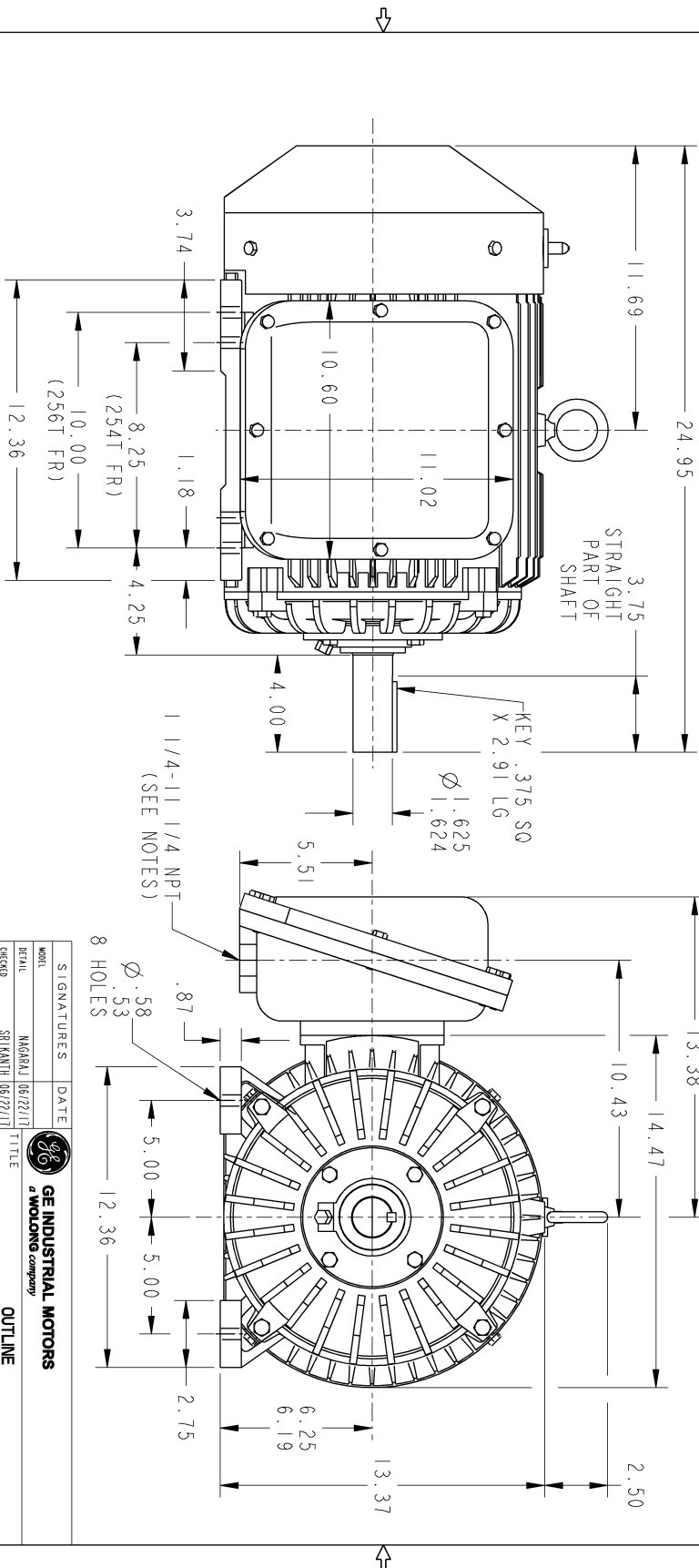
Other Useful Information for Application:

Rotor Inertia: Lb-Ft ² (Kg-m ²):	0.85(0.036)
Max load inertia: Lb-Ft ² (Kg-m ²):	39(1.64)
Load Type:	Square Torque/Speed Characteristic
Voltage:	100%
Number of starts per hour:	2 Cold or 1 Hot
Acceleration Time with maximum inertia (sec):	4.1
Safe stall time (sec): Cold/Hot	70/30



Marks:

- NOTES:
1. CONDUIT BOX IS SUITABLE FOR UP, DOWN OR EITHER SIDE ENTRY.
 2. F1 ASSEMBLY AS SHOWN.
 3. ALL DIMENSIONS ARE IN INCHES.



THIRD ANGLE PROJECTION

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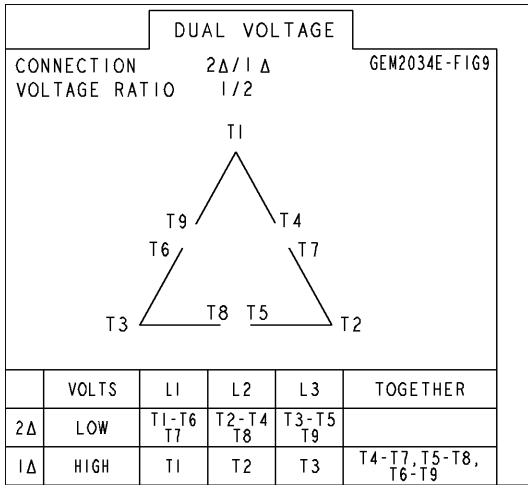
REV.	DESCRIPTION	DATE	APPROVED
1	ISSAC #17-0780	10/24/17	SRI KANTH
2	ISSAC #18-0869	SREDEVI 01/04/19	PRASHANTH
3	ISSAC #19-0358	NAGARAJ 04/22/19	SAHID

SIGNATURES	DATE
MODEL: NAGARAJ 06/22/17	
DRAWN: SRI KANTH 06/22/17	
CHECKED: SRI KANTH 06/22/17	
ENG'G: SRI KANTH 06/22/17	
W/E:	
QUALITY:	
ISSUED: SRI KANTH 06/22/17	
SOLD ID MODEL: MODEL MAKE	

GE INDUSTRIAL MOTORS a wolong company	
TITLE 254T / 256T TERC EXPLOSION PROOF 291 CU. IN. C/BOX	
SIZE DRAWING B	REF. No.:
SCALE: NTS	REV. No.:
358B6503AA	REV. No.:
SHEET 1 OF 1	SHEET 1 OF 1

Marks:

Connection Diagram
GEM2034E-FIG9



Thermostat Connection
3027JE-2A

