

Product Information Packet

April 30, 2019

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS324CWL305
Catalog Number:	E529
Instruction Manual:	GEI-M1049
Connection Diagram:	GEM2034E-FIG9
Outline Drawing:	358B6505AA

Accessory Connection Diagrams			
Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	3027JE-2A	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS324CWL305	Estimated Weight:	693 Lbs
Outline Drawing:	358B6505AA	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG9	Enclosure:	TEFC
Instruction Book:	GEI-M1049	Encl Construction:	XP
Design Code:	NA	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	55
Frame:	324T	Insulation Class:	F
Phases:	3	NEMA Design:	B
Poles:	6	Nominal Efficiency:	93.0 %
Output Power:	25HP 18.5KW	Guaranteed Efficiency:	91.7 %
RPM:	1190	3/4 Load Efficiency:	93.2 %
Voltage:	230/460	KVA Code:	G
Hertz:	60	Max KVAR:	11.2
Amps - FL:	64.2/32.1	Power Factor:	77.8%
Service Factor:	1.15	Bearing - DE:	6312-C3
Alt Service Factor:	1.0	Bearing - ODE:	6312-C3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:**Additional Information:**

THERMOSTAT FOR: TRIP 145+/-5 DEG C
 THERMOSTAT LEADS: 3 NC TO TERMINATE IN MAIN CB
 ROTATION:CCW VIEWED FROM ODE
 CLASS /GAS GROUP:CL I GR C and D, CLASS II GR F and G
 CBOX SIZE:281 CU INCH
 INVERTER DUTY PER NEMA MG1 PART 31
 INVERTER RATED PWM 10:1 VARIABLE TORQUE, 5:1 CONSTANT TORQUE, 1.0 SF
 UL CERTIFICATION SUITABLE FOR INSTALLATION IN –
 - THE UNITED STATES, NIGERIA AND KUWAIT

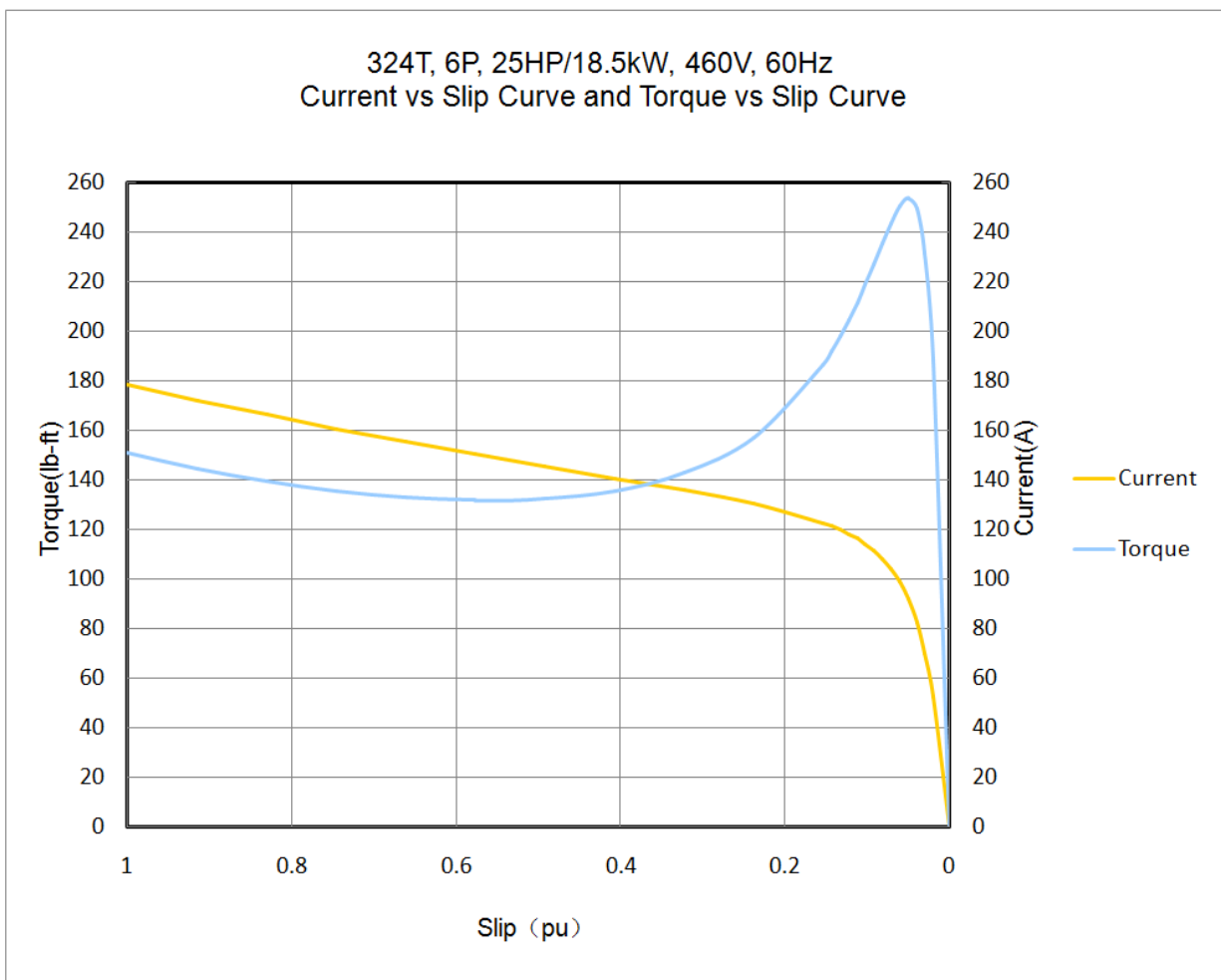
Performance Characteristic:

LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	93.05	93.30	93.00	93.20	93.51	91.23	0.00
% PF	81.4	81.2	77.8	75.0	72.4	50.3	16.3
AMPS	36.55	33.60	32.1	22.86	17.15	12.65	5.54

TORQUE(FL) LB-FT 109.79 TORQUE(LR)%FL 138.0 TORQUE(BD)%FL 232.0
 AMPS(LR 460V) 178.4 PF AT START 0.27%

Other Useful Information for Application:

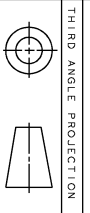
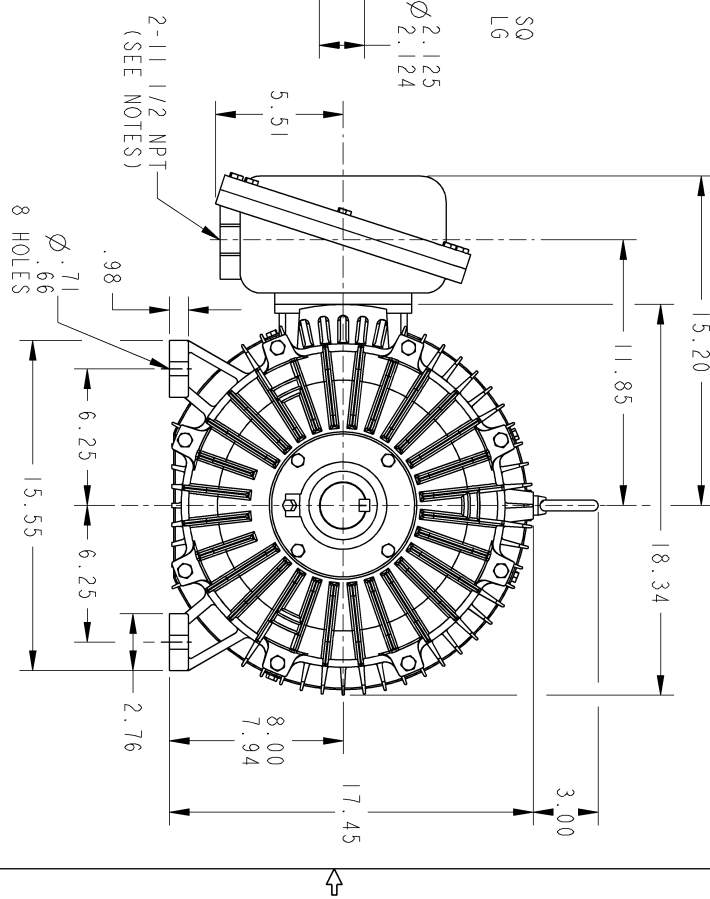
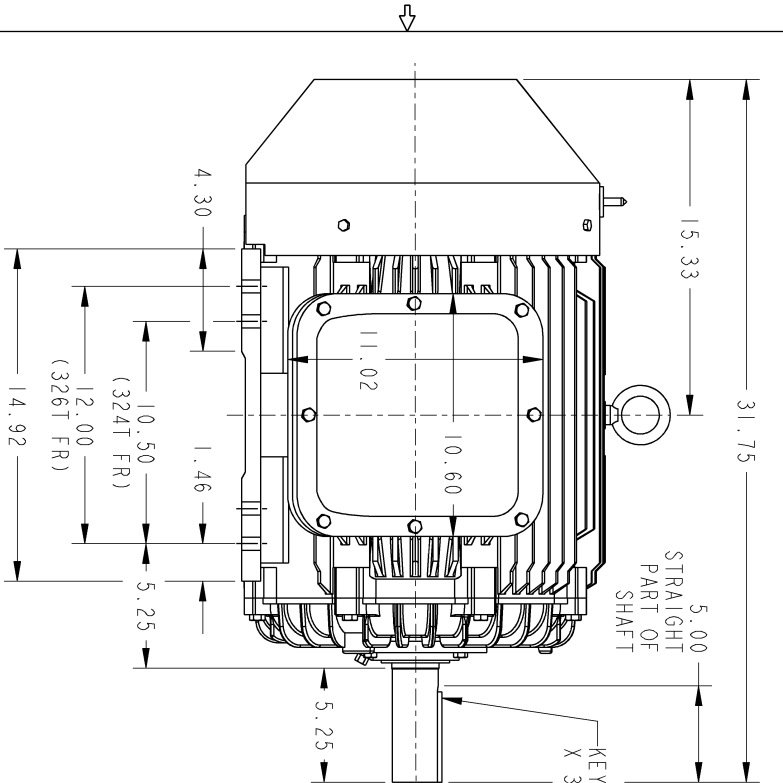
Rotor Inertia: Lb-Ft ² (Kg-m ²):	6.64(0.28)
Max load inertia: Lb-Ft ² (Kg-m ²):	324(13.7)
Load Type:	Square Torque/Speed Characteristic
Voltage:	100%
Number of starts per hour:	2 Cold or 1 Hot
Acceleration Time with maximum inertia (sec):	8.0
Safe stall time (sec): Cold/Hot	75/30



Marks:

Marks:

- NOTES:
1. CONDUIT BOX IS SUITABLE FOR UP, DOWN OR EITHER SIDE ENTRY.
 2. FI ASSEMBLY AS SHOWN.
 3. ALL DIMENSIONS ARE IN INCHES.



PROPRIETARY INFORMATION
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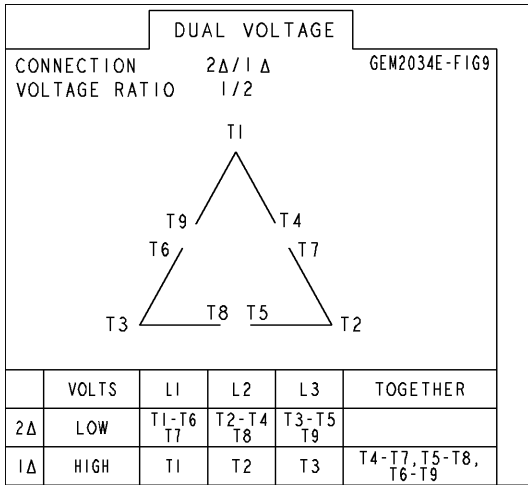
REV.	DESCRIPTION	DATE	APPROVED
1	ISSAC #17-0780	10/24/17	SAHID
2	ISSAC #18-0869	01/07/19	PRASHANTH
3	ISSAC #19-0358	04/22/19	SAHID

SIGNATURES	DATE
MODEL: MAGARAJ	06/22/17
DRAWN: SRIKANTH	06/22/17
CHECKED: SRIKANTH	06/22/17
ENG'G: SRIKANTH	06/22/17
W/E:	
QUALITY:	
ISSUED: SRIKANTH	06/22/17
SOLD ID MODEL: MODEL NAME:	

GE INDUSTRIAL MOTORS a wolong company	TITLE
324T/326T TFFC EXPLOSION PROOF	OUTLINE
281 CU. IN. C/BOX	
358B6505AA	REV
003	003
SCALE: NTS	REF. No.:
SHEET 1 OF 1	

Marks:

Connection Diagram
GEM2034E-FIG9



Thermostat Connection
3027JE-2A

