

# PRODUCT INFORMATION PACKET

Model No: 284TTDBD6032

Catalog No: GT0465

Close-Coupled Pump Motor, 25 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 284JM Frame, DP



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**Nameplate Specifications**

Output HP	<b>25 Hp</b>	Output KW	<b>18.7 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>230/460 V</b>
Current	<b>62.5/31.0 A</b>	Speed	<b>1775 rpm</b>
Service Factor	<b>1.15</b>	Phase	<b>3</b>
Efficiency	<b>93.6 %</b>	Power Factor	<b>80</b>
Duty	<b>Continuous</b>	Insulation Class	<b>F</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Frame	<b>284JM</b>	Enclosure	<b>Drip Proof</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6311</b>	Opp Drive End Bearing Size	<b>6210</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>22</b>
Number of Speeds	<b>1</b>		

**Technical Specifications**

Electrical Type	<b>Squirrel Cage Inverter Rated</b>	Starting Method	<b>Part Wdg Start Low Volt Only &amp; Wye Start Delta Run Or Inverter</b>
Poles	<b>4</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.3657 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Rolled Steel</b>
Shaft Type	<b>JM</b>	Overall Length	<b>26.58 in</b>
Frame Length	<b>12.59 in</b>	Shaft Diameter	<b>1.249 in</b>
Shaft Extension	<b>5.25 in</b>	Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>
Inverter Load	<b>CONSTANT 2:1/VARIABLE 10:1</b>		
Connection Drawing	<b>EE7308AA</b>	Outline Drawing	<b>SS620823-100</b>







### LOW VOLTAGE



### HIGH VOLTAGE



### VIEW OF TERMINAL END

DRAWING REVISION <b>K</b>	REVISION BY <b>AJW</b>	DATE <b>07-17-2015</b>
ECO <b>ECO-0081632</b>	APPROVED BY <b>T. VUE</b>	DATE <b>07-17-2015</b>
ECO DESCRIPTION <b>REV'D IEC MARKINGS PER IEC 60034-8</b>		
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DRAWN BY <b>LZ</b>	<b>Regal Beloit America, Inc.</b>	
DATE <b>01-12-1994</b>		
APPROVED BY <b>GK</b>	DESCRIPTION <b>CONN DIAGRAM-EXTERNAL</b> <b>3Ø-2/1 DELTA-12 LEADS</b>	
DATE <b>01-14-1994</b>		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE <b>A</b>	DRAWING NUMBER <b>EE7308AA</b>
		SHEET <b>1 OF 1</b>



**P.O. BOX 8003  
WAUSAU, WI 54401-8003  
PH. 715-675-3311**

**CERTIFICATION DATA SHEET**

**CUSTOMER:**

**CUSTOMER PO#:**

**ORDER #:**

**MODEL #:** 284TTDBD6032 AA

**CONN. DIAGRAM:** EE7308AA

**CUSTOMER PART #:**

**OUTLINE:** SS620823-284

**MOUNTING:** F1/F2 CAPABLE

**WINDING #:** HE31804012 2

**TYPICAL MOTOR PERFORMANCE DATA**

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
25&20	18.7&14.9	1800	1775&1475	284JM	DP	G	B

PH	Hz	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB°C
3	60/50	230/460&190/380	62/31&60/30	Y START D RUN OR INV	CONTINUOUS	F7	1.15/1.15	40

FULL LOAD EFF:	93.6&93	3/4 LOAD EFF:	93.6	1/2 LOAD EFF:	92.4	GTD. EFF	ELEC. TYPE
FULL LOAD PF:	81.5&82	3/4 LOAD PF:	76	1/2 LOAD PF:	65	93	SQ CAGE INV RATED

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
74 LB-FT	362 / 181	142 LB-FT 192 %	167 LB-FT 225 %	37

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS / HOUR	APPROX. MOTOR WGT
75 dBA	85 dBA	4.2 LB-FT^2	150 LB-FT^2	20 SEC.	2	350 LBS.

**\*\*\* SUPPLEMENTAL INFORMATION \*\*\***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE						
BALL	BALL	POLYREX EM	JM	NONE	NONE	1045 HOT ROLLED (C-204)	ROLLED STEEL
6311	6211						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

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<b>INVERTER</b> TORQUE: CONSTANT 2:1/VARIABLE 20:1 INV. HP SPEED RANGE: NONE
<b>ENCODER:</b> NONE NONE NONE NONE NONE PPR
<b>BRAKE:</b> NONE NONE NONE P/N NONE NONE NONE NONE FT-LB NONE V NONE Hz

**PREPARED BY:** Fareeda Dudekula  
**DATE:** 05/04/2018 09:39:19 AM  
FORM 3531 REV.3 02/07/99  
\*\* Subject to change without notice.

Data Sheet

Date: 12/1/2021  
 Customer: \_\_\_\_\_  
 Attention: \_\_\_\_\_  
 Submitted by: \_\_\_\_\_



284TTDBD6032

Submittal

Data @ 460 V

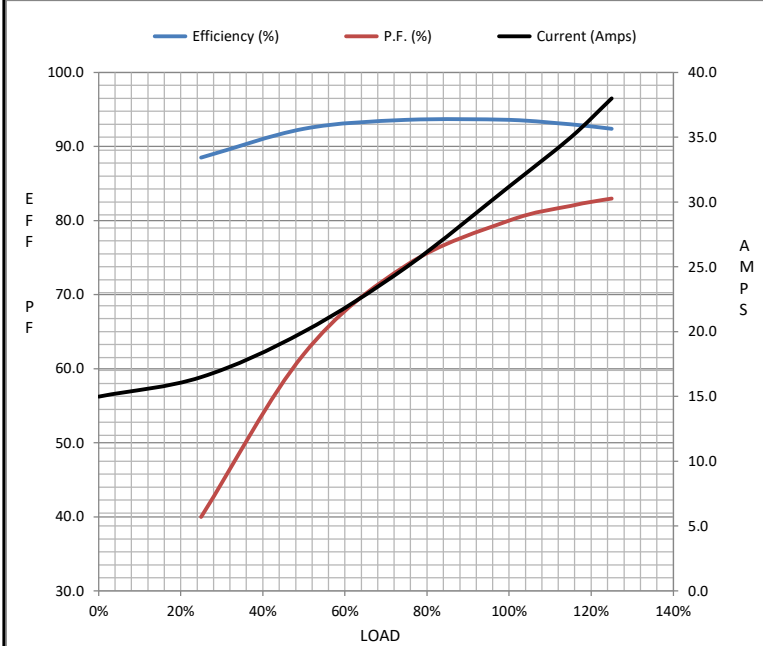
Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	15.0	16.5	20.0	25.0	31.2	35.0	38.0	190
Torque (ft-lb)	0.00	18.3	36.7	55.2	74.0	85.0	92.8	140
RPM	1800	1795	1788	1782	1775	1,770	1768	0
Efficiency (%)		88.5	92.4	93.6	93.6	93.0	92.4	
P.F. (%)	4.5	40.0	62.0	74.0	80.0	82.0	83.0	36.0

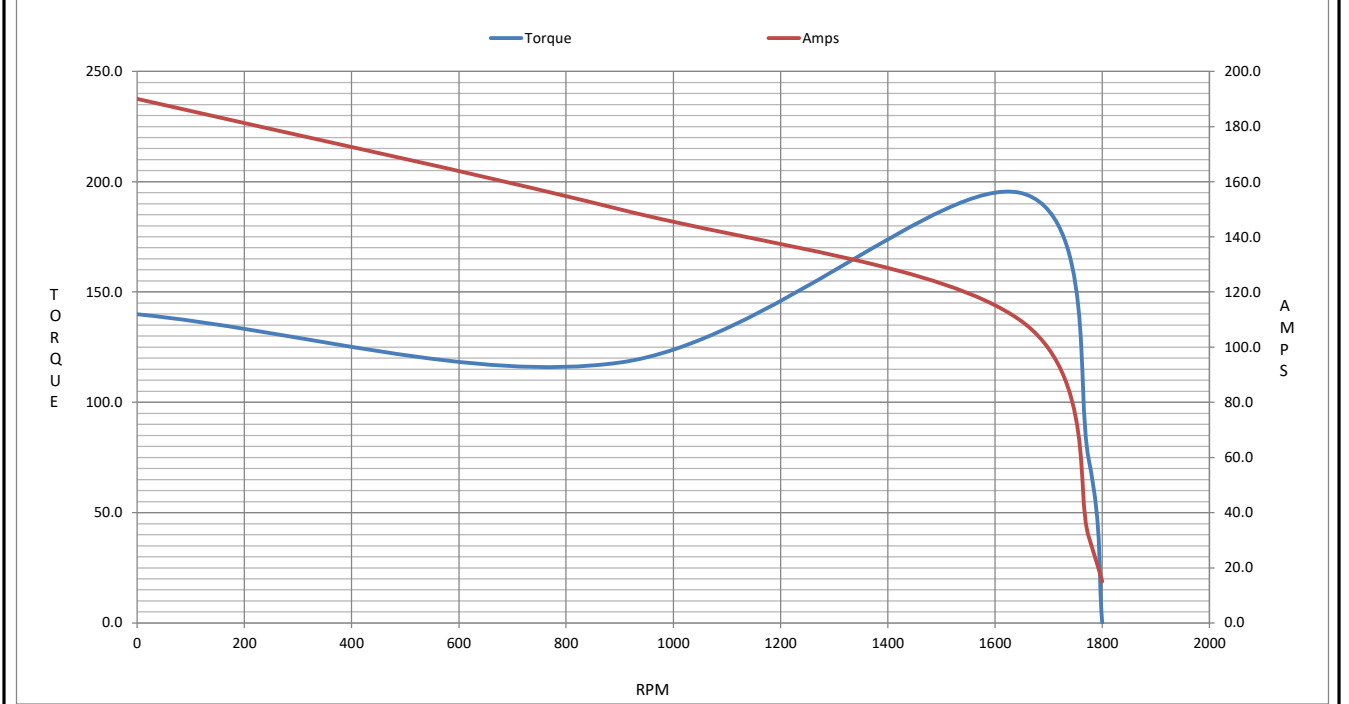
Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1645	1775	1800
Current (Amps)	190	150	110	31.2	15.0
Torque (ft-lb)	140	118	195	74.0	0.00

Information Block				
HP	25.0			
Sync. RPM	1800			
Frame	284			
Enclosure	DP			
Construction	TDB			
Voltage	230/460#190/380 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	50 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	3,300 feet			
Rotor/Shaft wk <sup>2</sup>	4.2 Lb-F <sup>2</sup>			
Ref Wdg	HA31804016 NONE			
Sound Pressure @ 1M	75 dBA			
VFD Rating	VARIABLE 20:1			
Outline Dwg	SS620823-100			
Conn. Diag	EE7308AA			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.2270	0.1320	0.8740	1.0100	18.9460



Speed - Torque Curve



## EC Declaration of Conformity

The undersigned representing  
the manufacturer:

Regal Beloit America  
100 East Randolph St.  
Wausau, WI 54401

and the authorized representative  
established within the Community:

Marathon Electric UK  
6F Thistleton Road Ind. Estate  
Market Overton  
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 284TTDBD6032

(Model No. may contain prefix and/or suffix characters)

Catalog No : GT0465

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon  
Vice President, Technology

Authorized Representative in the Community:



Julian Clark  
Marketing Engineer

Created on 09/01/2022

**CE 22**