

# PRODUCT INFORMATION PACKET

Model No: 254TTFCD6026

Catalog No: GT1022A

General Purpose Motor, 15 HP, 3 Ph, 60 Hz, 208-230/460 V, 1800 RPM, 254T Frame, TEFC



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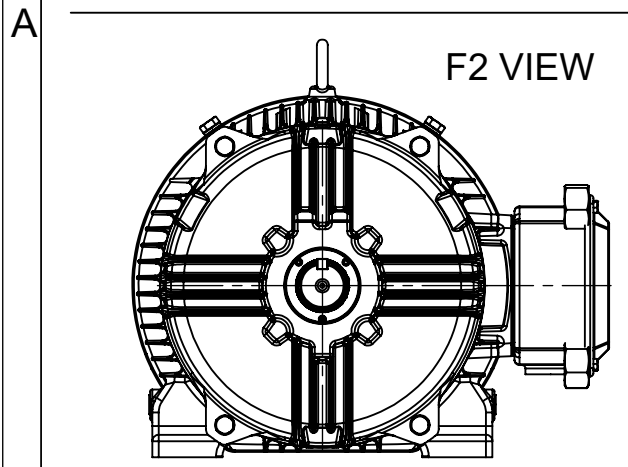
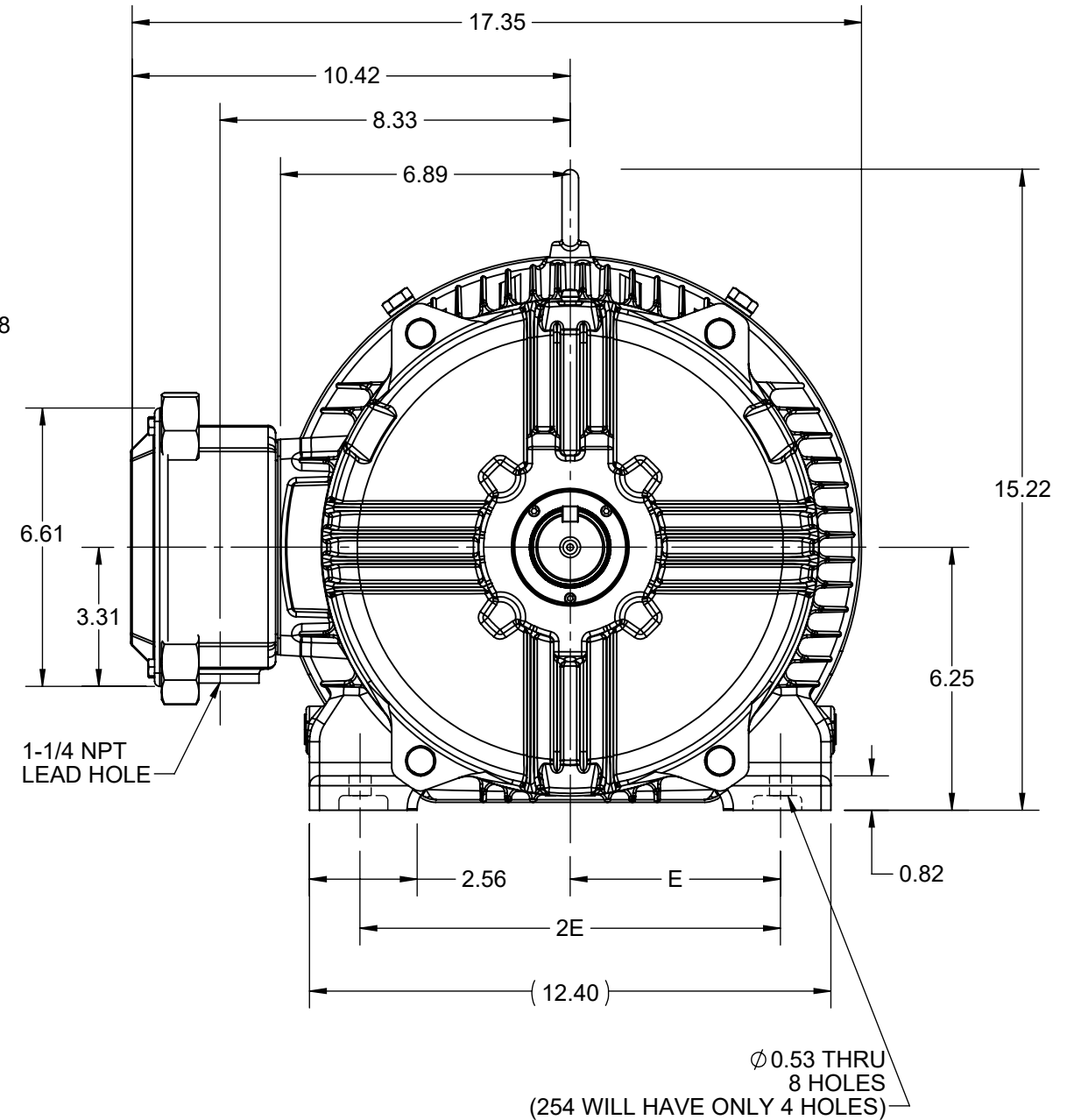
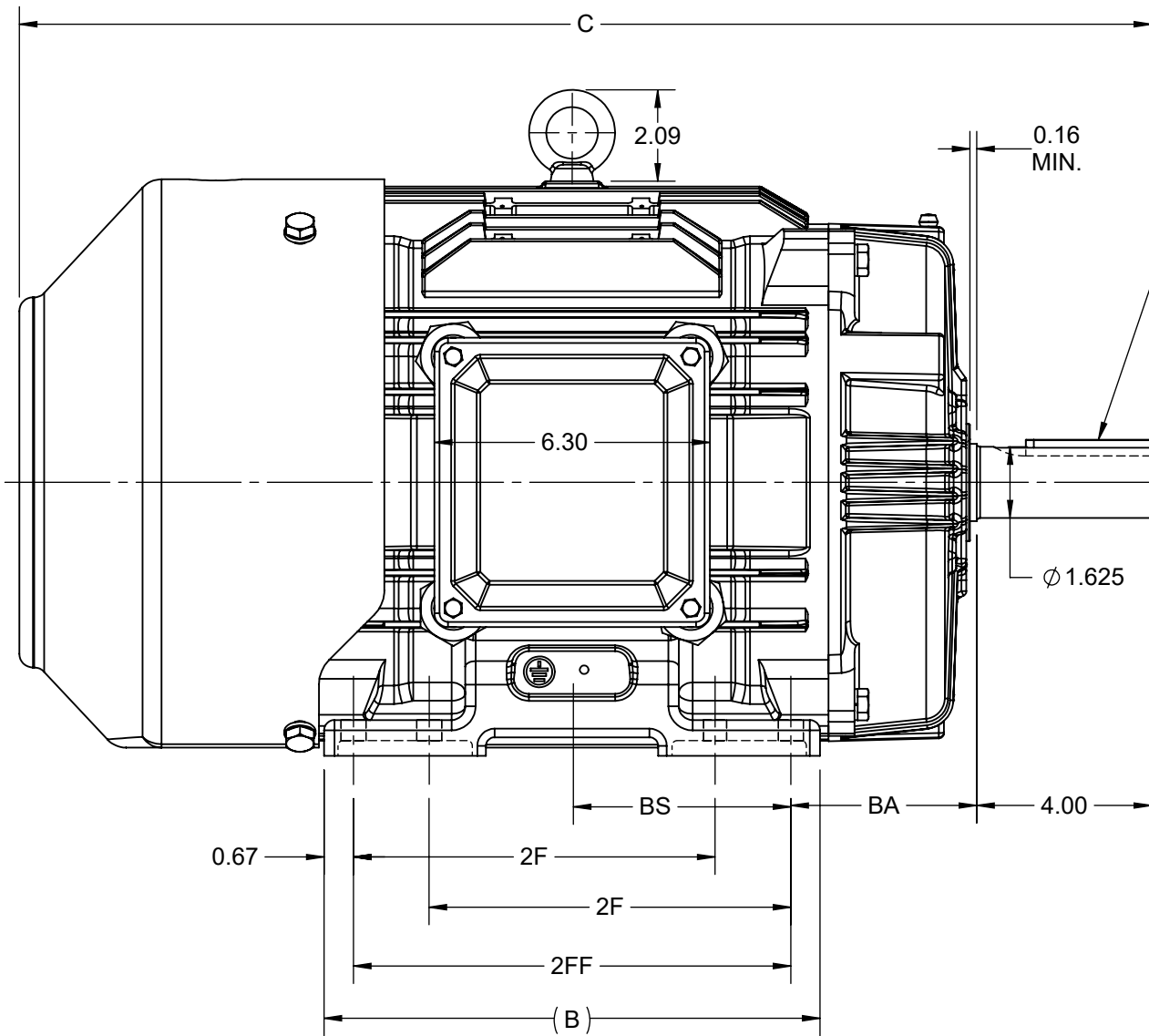
**Nameplate Specifications**

Output HP	<b>15 Hp</b>	Output KW	<b>11.2 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>208-230/460 V</b>
Current	<b>40.0-37.5/18.8 A</b>	Speed	<b>1772 rpm</b>
Service Factor	<b>1.15</b>	Phase	<b>3</b>
Efficiency	<b>92.4 %</b>	Power Factor	<b>82</b>
Duty	<b>Continuous</b>	Insulation Class	<b>F</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Frame	<b>254T</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6309</b>	Opp Drive End Bearing Size	<b>6209</b>
UL	<b>Listed</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>55</b>
Hazardous Location	<b>DIVISION 2 T2B</b>	Number of Speeds	<b>1</b>

**Technical Specifications**

Electrical Type	<b>Squirrel Cage Inverter Rated</b>	Starting Method	<b>Line Or Inverter</b>
Poles	<b>4</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.61 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Cast Iron</b>
Shaft Type	<b>T</b>	Overall Length	<b>24.15 in</b>
Shaft Diameter	<b>1.625 in</b>	Shaft Extension	<b>4 in</b>
Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>	Inverter Load	<b>CONSTANT 10:1/VARIABLE 10:1</b>
Connection Drawing	<b>EE7308K</b>	Outline Drawing	<b>SS620703-100</b>

DASH NO.	4				3				MOUNTING	FRAME
	B	C	E	2E	2F	2FF	BA	BS		
100	9.60	24.15	5.00	10.00	-	8.25	4.25	4.13	F1 OR F2	254T
200	11.34	25.89			8.25	10.00				5.00



DRAWING REVISION D	REVISION BY SVP	REV DATE/© DATE 04/06/2021
ECO CR-0001991	APPROVED BY AK	DATE 04/06/2021
ECO DESCRIPTION DXF FILE RELEASED TO IDS		
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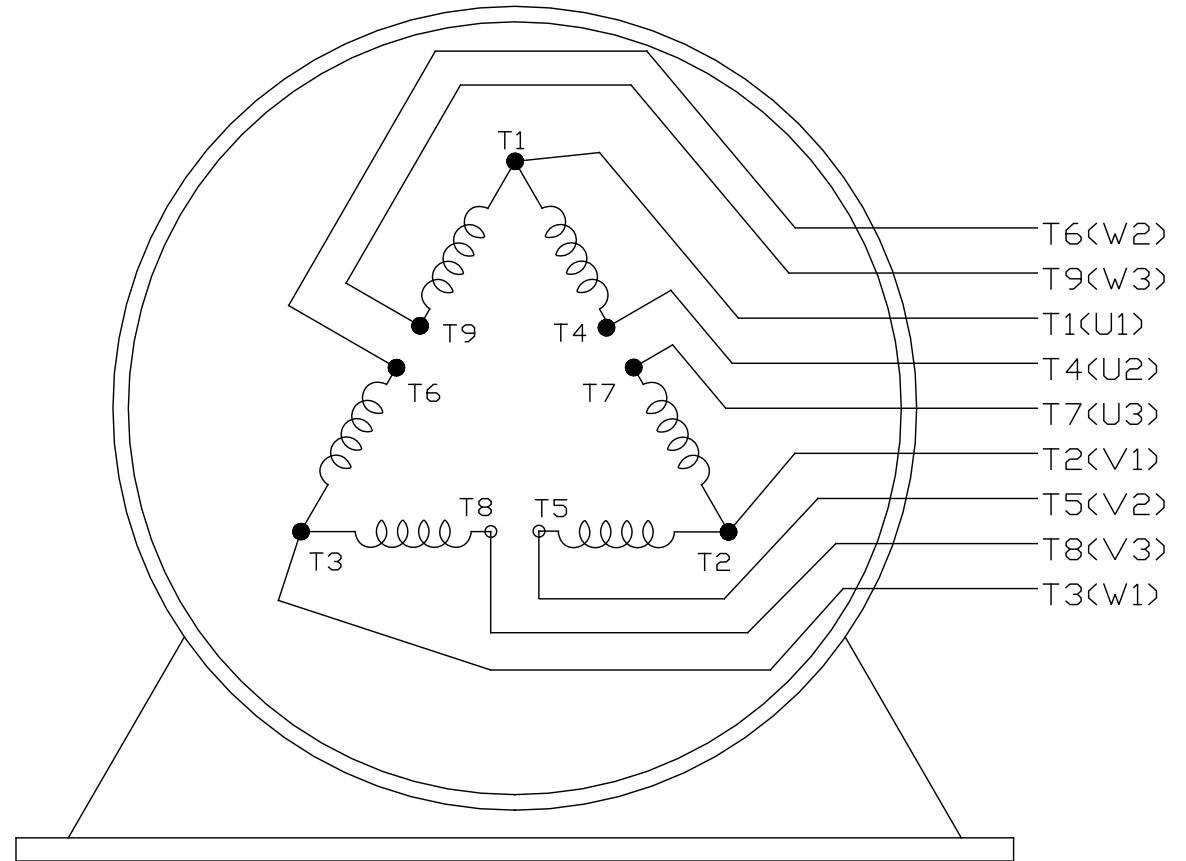
PRIMARY DIMENSIONS ARE INCH  
mm DIMENSIONS IN [BRACKETS]  
ARE FOR REFERENCE ONLY

DRAWN BY MR	<b>REGAL</b> ® Regal Beloit America, Inc.
DATE 4/5/2015	
APPROVED BY KRK	DESCRIPTION <b>OUTLINE</b> 254/256T FR-TEFC-CAST IRON
DATE 4/5/2015	MATERIAL PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B
DRAWING NUMBER SS620703	SHEET 1 OF 1

LOW VOLTAGE



HIGH VOLTAGE



VIEW OF TERMINAL END

				TOLERANCES UNLESS SPECIFIED		 REGAL - BELOIT CORPORATION	DRAWN PGK 06-04-1997		
NO.	REVISION	BY & DATE	CHK	ANG	±		UNIT	CHK	ML 06-05-1997
E	CORRECTED IEC MARKINGS ECD-0111208	WGJ 01-23-2017	EMH	DEC.		INCHES			
D	RE-DRAWN WITH REGAL LOGO ECD-0110493	WGJ 09-30-2016	EMH	.X	±.1			APPD GK 06-15-1997	
8	ADDED IEC DESIGNATIONS MU95020	TJW 4/30/2010	MJS	.XX	±.02		TITLE	SCALE	
7	REVISD HIGH VOLTAGE L2 WAS L3 CN52600-354	MRB 09-21-1998		.XXX	±.005		CONNECTION DIAGRAM	REF	
6	REDRAWN ON CADD	PGK 06-05-1997		.XXXX	±.0005		DELTA CON. - 3Ø - 9 LEADS	FMF	
					±7'30"		MAT'L.	PREV	
							FINISH		
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				RFP	CAD FILE EE7308K		SIZE	DRAWING NO. PAGE OF	REV.
				DIST			A	EE7308K	E



P.O. BOX 8003  
 WAUSAU, WI 54401-8003  
 PH. 715-675-3311

DATA VOLTS: 460

**CERTIFICATION DATA SHEET**

CUSTOMER:  
 ORDER #:  
 CONN. DIAGRAM: EE7308K  
 OUTLINE: SS620703-100  
 WINDING: HA31604019 NONE 2  
 SPEED: \_\_\_\_\_

CUSTOMER P.O. #:  
 REFERENCE MODEL #: 254TTFCD6026  
 CAT #: GT1022A  
 CUSTOMER PART #:  
 MOUNTING: F1/F2 CAPABLE

**TYPICAL MOTOR PERFORMANCE DATA**

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
15	11.2	1800	1772	254T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60/50	208-230/460#190/380	40-37.5/18.8831/15.4	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	92.4	3/4 LD EFF	92.4	1/2 LD EFF	91.7	GTD EFF	ELECT. TYPE
F.L. PF	83.0	3/4 LD PF	76.5	1/2 LD PF	65.5	91.7	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (°C)
44.5 LB-FT	116	110 LB-FT	247%	55

SOUND PRESSURE @ 3 FT.	SOUND	POWER	ROTOR WK <sup>2</sup>	MAX. LOAD WK <sup>2</sup>	SAFE STALL TIME	STARTS/HOUR	APPROX.	MOTOR WGT
65 dBA	74 dBA		2.40 LB-FT <sup>2</sup>	110 LB-FT <sup>2</sup>	20 SEC.	2	400	LB.

**\*\*\* SUPPLEMENTAL INFORMATION \*\*\***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	NO	DIVISION 2 T2B	YES	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6309	6209						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.44	0.244	1.304	1.467	31.563	0.150	ODE

NOTES	INVERTER TORQUE: CONSTANT 10:1/VARIABLE 10:1					
	INV. HP SPEED RANGE: NONE					
	ENCODER: NONE					
	NONE PPR					

PREPARED BY: CHANDANA DESU	BRAKE: NONE
DATE: 2/22/2022	NONE NONE
	FT-LB: NA
	VOLTAGE: NONE
FORM: 3531 REV. 4 2/27/06	UL: NO LETTER - ME, WUXI TEFC BLUEWHALE CLASS 1 DIV. 2 UL LISTED

Data Sheet

Date: 2/22/2022  
 Customer: \_\_\_\_\_  
 Attention: \_\_\_\_\_  
 Submitted by: CHANDANA DESU



254TTFCD6026

Submittal

Data @ 460 V

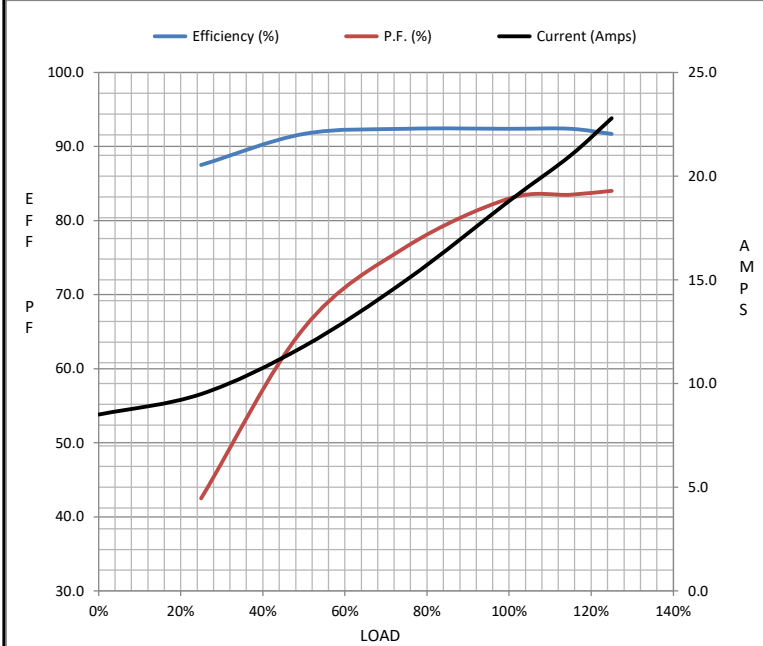
Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	8.5	9.5	11.8	15.0	18.8	21.0	22.8	116
Torque (ft-lb)	0.00	11.0	22.0	33.5	44.5	51.5	56.0	110
RPM	1800	1792	1785	1780	1772	1,768	1762	0
Efficiency (%)		87.5	91.7	92.4	92.4	92.4	91.7	
P.F. (%)	5.0	42.5	65.5	76.5	83.0	83.5	84.0	41.0

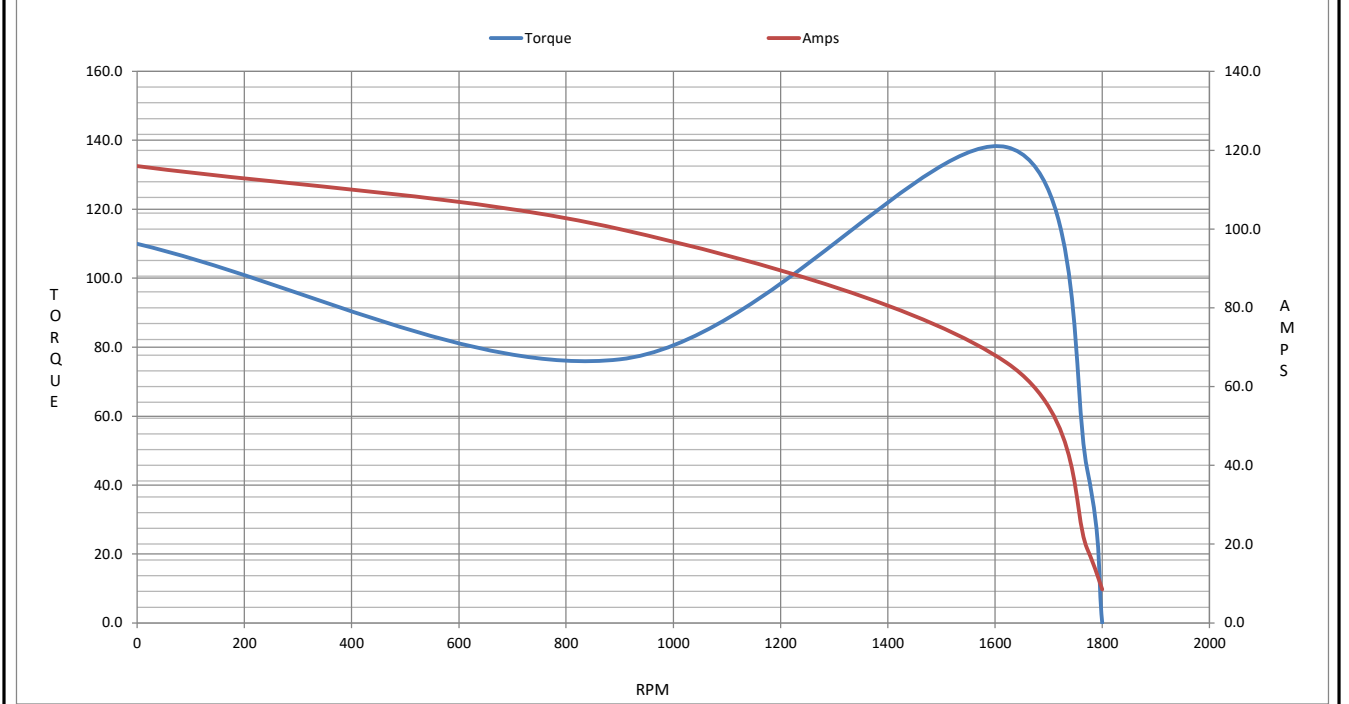
Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1622	1772	1800
Current (Amps)	116	100	66.0	18.8	8.5
Torque (ft-lb)	110	76.5	138	44.5	0.00

Information Block				
HP	15.0			
Sync. RPM	1800			
Frame	254			
Enclosure	TEFC			
Construction	TFC			
Voltage	208-230/460#190/380 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	55 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	3,300 feet			
Rotor/Shaft wk <sup>2</sup>	2.40 Lb-F <sup>2</sup>			
Ref Wdg	HA31604019 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 10:1/VARIABLE 10:1			
Outline Dwg	SS620703-100			
Conn. Diag	EE7308K			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.4400	0.2440	1.3040	1.4670	31.5630



Speed - Torque Curve



## EC Declaration of Conformity

The undersigned representing  
the manufacturer:

Regal Beloit America  
100 East Randolph St.  
Wausau, WI 54401

and the authorized representative  
established within the Community:

Marathon Electric UK  
6F Thistleton Road Ind. Estate  
Market Overton  
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 254TTFCD6026

(Model No. may contain prefix and/or suffix characters)

Catalog No : GT1022A

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon  
Vice President, Technology

Authorized Representative in the Community:



Julian Clark  
Marketing Engineer

Created on 09/01/2022

**CE 22**