

# PRODUCT INFORMATION PACKET

Model No: LM15674

Catalog No: LM15674

General Purpose Motor, 20 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 256T Frame, TEFC



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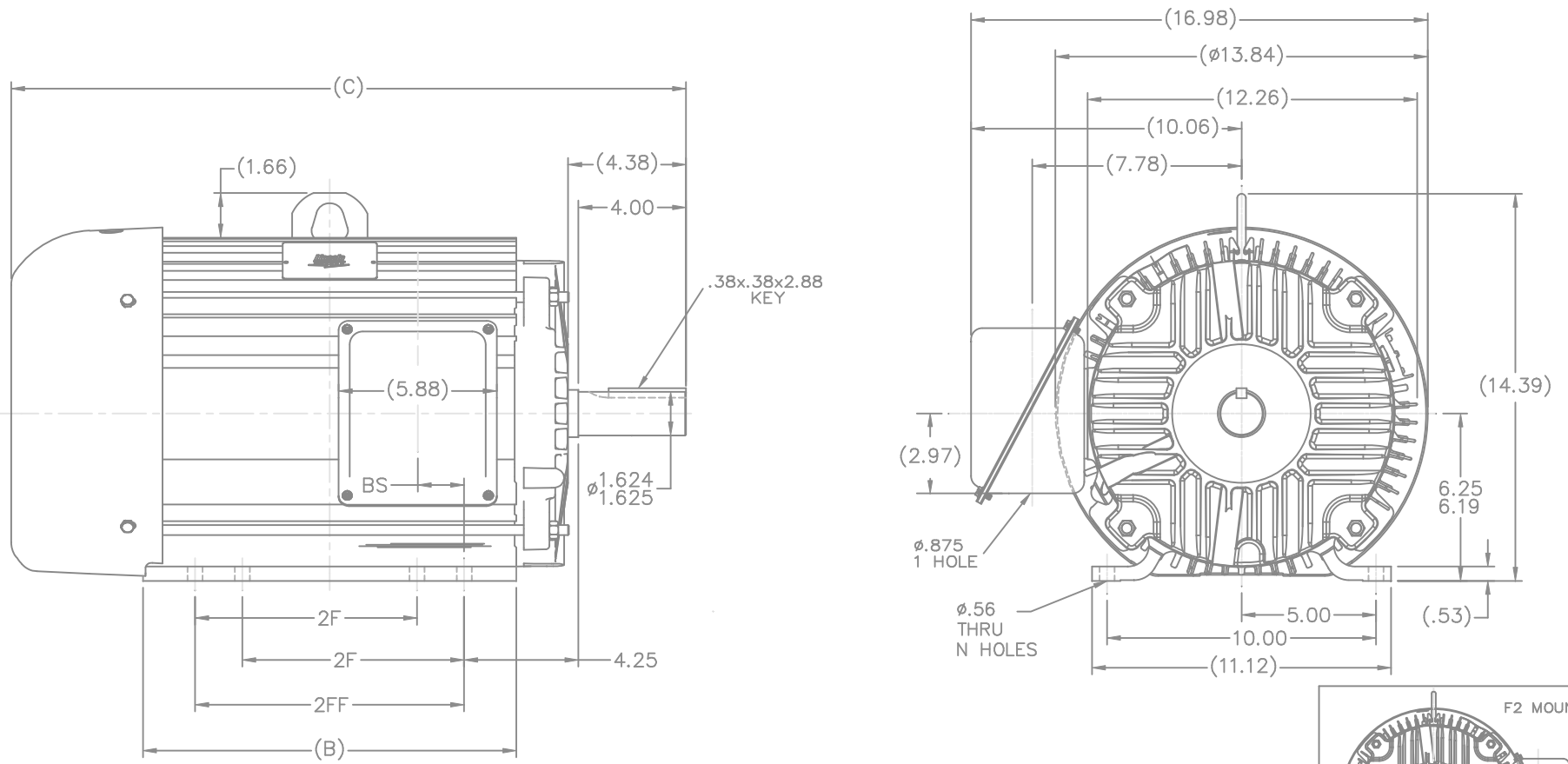
**Nameplate Specifications**

Output HP	<b>20 Hp</b>	Output KW	<b>14.9 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>230/460 V</b>
Current	<b>48.0/24.1 A</b>	Speed	<b>1775 rpm</b>
Service Factor	<b>1.25</b>	Phase	<b>3</b>
Efficiency	<b>93 %</b>	Power Factor	<b>84</b>
Duty	<b>Continuous</b>	Insulation Class	<b>F</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Frame	<b>256T</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>309</b>	Opp Drive End Bearing Size	<b>208</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>43</b>
Number of Speeds	<b>1</b>		

**Technical Specifications**

Electrical Type	<b>Squirrel Cage Inverter Rated</b>	Starting Method	<b>Wye Start Delta Run Or Inverter</b>
Poles	<b>4</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.474 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Aluminum</b>
Shaft Type	<b>T</b>	Overall Length	<b>25.15 in</b>
Frame Length	<b>13.75 in</b>	Shaft Diameter	<b>1.625 in</b>
Shaft Extension	<b>4 in</b>	Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>
Inverter Load	<b>CONSTANT 10:1</b>		
Connection Drawing	<b>EE7358-LN</b>	Outline Drawing	<b>SS321100LN-1375</b>





NOTES:  
 1. CONDUIT BOX CAN BE ROTATED IN 90° STEPS.  
 2. NAMEPLATES TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FR.	C	B	BS	2F	2FF	N
1200	254T	23.40	12.13	1.73	8.25	<del>10.00</del>	4
1375	254/6T	25.15	13.88	1.73	8.25	10.00	8

NO.		REVISION	BY & DATE	CHK	ANG	±7'30"	FINISH	PREV
3	B DIM 12.13 WAS 12.00, AND 13.88 WAS 13.75	MJK	05/18/2004					
	CN 29200-3584							
2	25.15 WAS 25.65, 23.40 WAS 23.90 CN 32681	MJK	05/04/2004					
1	(4.38) WAS (4.37), Ø1.624/1.625 WAS Ø1.624/1.624	MJK	04/29/2004					
	CN 32681							

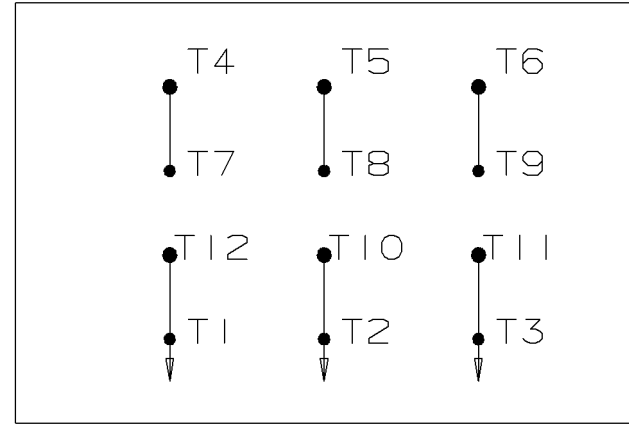
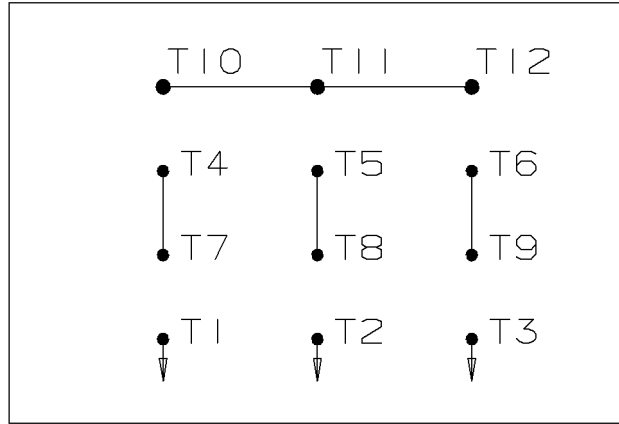
  

TOLERANCES UNLESS SPECIFIED		Lincoln MOTORS		DRAWN MJK 03-29-2004	
DEC.	INCHES			CHK	ML 03-29-2004
.X	±.1			APPD	JPL 03-29-2004
.XX	±.03	TITLE OUTLINE		SCALE	1=4
.XXX	±.005	250T FR - ALUM. FR. - TEFC		REF	
.XXXX	±.0005	MAT'L		FMF	
RFP		CAD FILE ss321100ln		PREV	
DIST	LB	SIZE	B	DRAWING NO.	SS321100LN
		PAGE	OF	REV.	3

WYE START

HIGH VOLTAGE

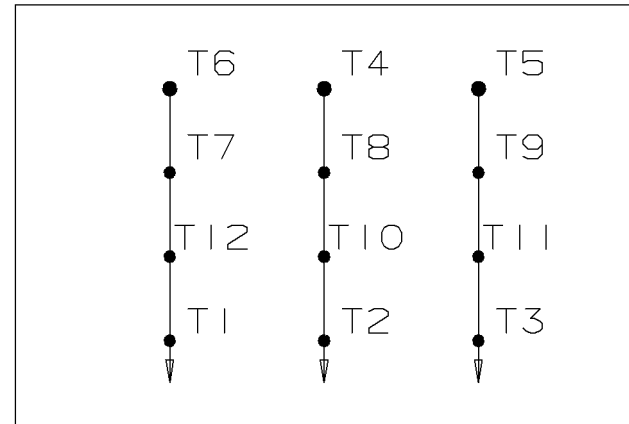
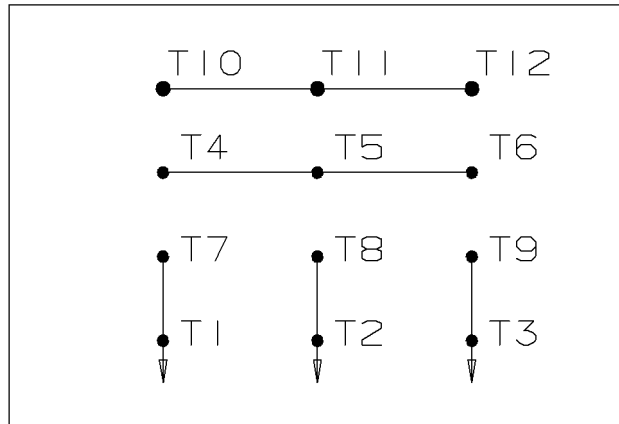
DELTA RUN



WYE START

LOW VOLTAGE

DELTA RUN



4/2 CKTY Δ

					<input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL. ON XX±.02 XXX±.005 XXXX±.0005 ANGLES± 7°30"			
						MAX. SURFACE ROUGHNESS UNLESS OTHERWISE NOTED FINISH MATERIAL	DRAWN BY DRS CHKD BY ML APPD BY TB	12-07-1999 12-07-1999 12-07-1999
1	12-07-1999	NEW DRAWING	DRS	PART NAME CONNECTION DIAGRAM			DRWG NO A-EE7358-LN	
REV	DATE	CHANGE	NAME	PURCHASED			CADD FILE NO. EE7358-LN	



**2100 WASHINGTON ST.  
GRAFTON, WI  
PH. 262-277-8810**

**CERTIFICATION DATA SHEET**

**CONN. DIAGRAM:** A-EE7358-LN

**OUTLINE:** B-SS321100LN-1375

**CATALOG #:** LM15674

**WINDING #:** K2564164 R26 1

**MOUNTING:** F1/F2 CAPABLE

**TYPICAL MOTOR PERFORMANCE DATA**

HP	kW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20&20	14.9&14.9	1800	1775&1450	256T	TEFC	G	B

PH	Hz	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB°C
3	60/50	230/460&380-415	48/24.1&28.5-27	Y START D RUN OR INV	CONTINUOUS	F3	1.25/1.0	40

FULL LOAD EFF:	93&91.7	3/4 LOAD EFF:	93.6	1/2 LOAD EFF:	93	GTD. EFF		ELEC. TYPE	
FULL LOAD PF:	84&86	3/4 LOAD PF:	81	1/2 LOAD PF:	72	92.4		SQ CAGE INV RATED	

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
59.2 LB-FT	276 / 138	104 LB-FT 176 %	146 LB-FT 247 %	65

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS / HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	3.2 LB-FT^2	125 LB-FT^2	25 SEC.	2	425 LBS.

**\*\*\* SUPPLEMENTAL INFORMATION \*\*\***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	GRAY (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE						
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	ALUMINUM
309	208						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

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<b>INVERTER TORQUE:</b> CONSTANT 10:1
<b>INV. HP SPEED RANGE:</b> 1.5 X BASE SPEED
<b>ENCODER:</b> NONE NONE NONE NONE NONE PPR
<b>BRAKE:</b> NONE NONE NONE P/N NONE NONE NONE FT-LB NONE V NONE Hz

Data Sheet

Date: 1/23/2018

LM15674



Data @ 460 V

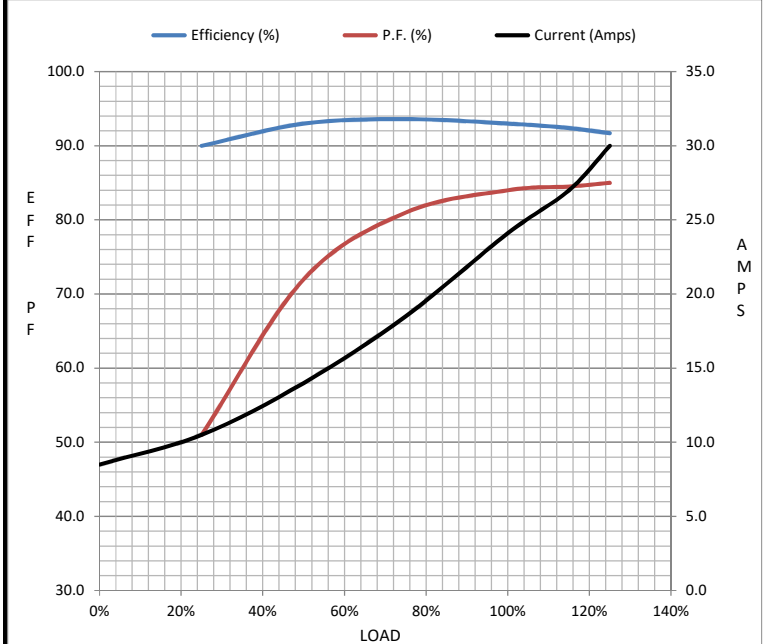
Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	8.5	10.5	14.0	18.5	24.1	27.0	30.0	138
Torque (ft-lb)	0.00	14.5	29.5	44.5	59.2	68.0	74.5	104
RPM	1800	1795	1785	1780	1775	1770	1760	0
Efficiency (%)		90.0	93.0	93.6	93.0	92.4	91.7	
P.F. (%)	8.5	51.0	72.0	81.0	84.0	84.5	85.0	40.0

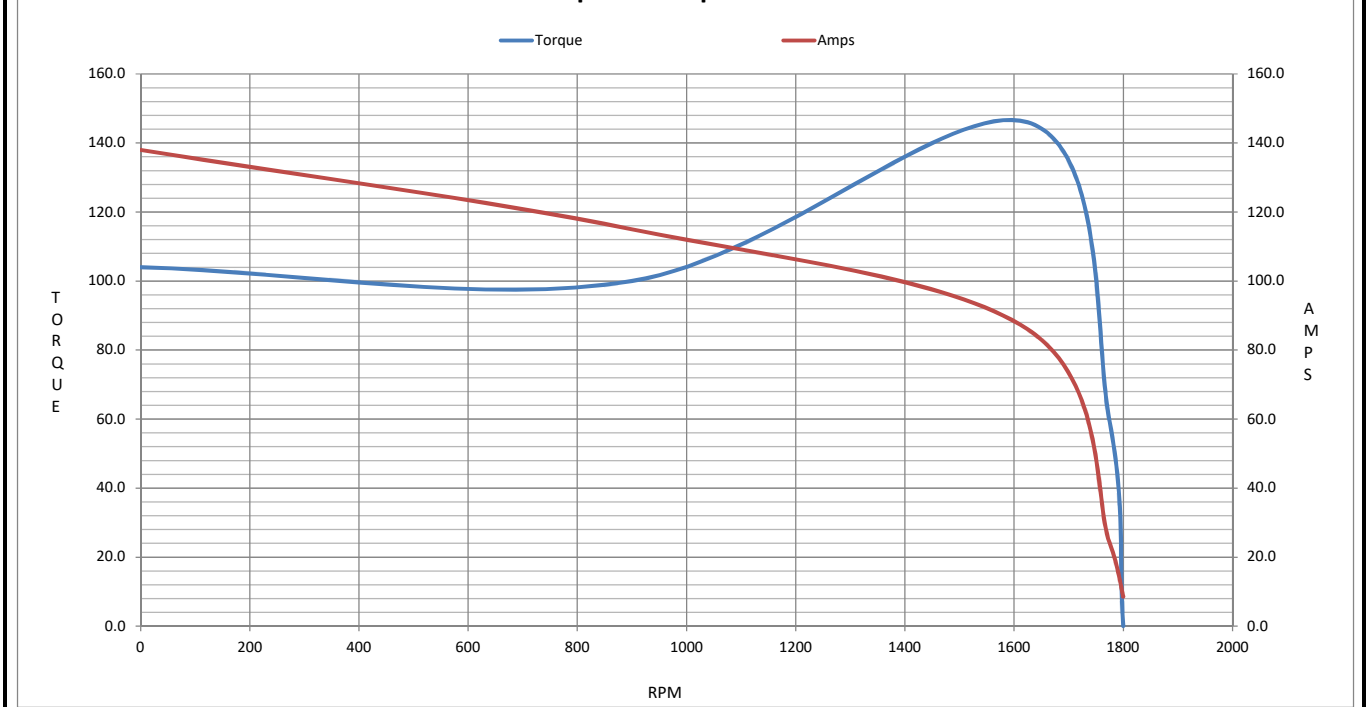
Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1625	1775	1800
Current (Amps)	138	115	86.0	24.1	8.5
Torque (ft-lb)	104	100	146	59.2	0.00

Information Block				
HP	20.0			
Sync. RPM	1800			
Frame	256			
Enclosure	TEFC			
Construction	TFY			
Voltage	230/460#380-415 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	65 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	1,000 feet			
Rotor/Shaft wk <sup>2</sup>	3.2 Lb-Ft <sup>2</sup>			
Ref Wdg	K2564164 R26			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 10:1			
Outline Dwg	B-SS321100LN-1375			
Conn. Diag	A-EE7358-LN			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.2670	0.2070	0.9900	1.4910	28.4000



Speed - Torque Curve



## EC Declaration of Conformity

The undersigned representing  
the manufacturer:

Regal Beloit America  
100 East Randolph St.  
Wausau, WI 54401

and the authorized representative  
established within the Community:

Marathon Electric UK  
6F Thistleton Road Ind. Estate  
Market Overton  
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : LM15674

(Model No. may contain prefix and/or suffix characters)

Catalog No : LM15674

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon  
Vice President, Technology

Authorized Representative in the Community:



Julian Clark  
Marketing Engineer

Created on 09/01/2022

**CE 22**