



GE INDUSTRIAL MOTORS
a **WOLONG** company

Product Technical Information

February 1, 2021

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS326SAA405D1
Catalog Number:	M9177
Instruction Manual:	GEI-56128
Connection Diagram:	GEM2034E-FIG9
Outline Drawing:	239C6000BC

Accessory Connection Diagrams

Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	None	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS326SAA405D1	Estimated Weight:	670 Lbs
Outline Drawing:	239C6000BC	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG9	Enclosure:	TEFC
Instruction Book:	GEI-56128	Encl Construction:	841
Design Code:	32BD4038A	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	--
Frame:	326T	Insulation Class:	H
Phases:	3	NEMA Design:	B
Poles:	8	Nominal Efficiency:	91.0 %
Output Power:	25HP 18.5KW	Guaranteed Efficiency:	90.2 %
RPM:	880	3/4 Load Efficiency:	--
Voltage:	230/460	KVA Code:	G
Hertz:	60	Max KVAR:	15.0
Amps - FL:	75.6/37.8	Power Factor:	68.0
Service Factor:	1.15	Bearing - DE:	6312ZC3
Alt Service Factor:	--	Bearing - ODE:	6312ZC3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:

DE BRG 60BC03JP30, ODE BRG 60BC03JP30
 EXCEPTION-IEEE-STD-841-2009:DUAL VOLTAGE 230/460
 STAMP NP249A5564P051 AS BELOW:
 MODEL:5KS326SAA405D1 S/N: XXX
 CSA CERTIFIED CSA09.2216219 FOR EX NA IIC 200 C GC
 CL 1 ZONE2 AEX NA IIC 200C;CL 1 DIV2 GRP ABCD 200C
 IN -40C <= AMB <= 40C, 1.0 SF ON SINE-WAVE PWR
 SURF TEMP 215C AT 1.15SF ON SINE-WAVE PWR
 OR 200C VT OR 230C CT OR 200C CHP PWM CONTROL
 ALTERNATE RATING FOR PWM CONTROL 1.0SF 40C AMB
 VT 0 - 60 HZ, CT 10-60 HZ, CHP 60-90 HZ.



Additional Information:

8P - T EXTN
PAINTED FRAME ID & SHAFT,
FAN COVER INSIDE & ODE E/S OUTSIDE
C/BOX 346 CU IN - 3.00" NPT
OIL RESISTANT SLEEVING ON LEADS
.0015" TIR SHAFT RUNOUT
ROUTINE TEST REPORT AND 5 POINT VIBRATION TEST
REPORT INCLUDED IN C/B
GROUND PAD
F1 MOUNTING



Performance Characteristics

1st Winding 1st Connection

Design: 32BD4038A

Marks:

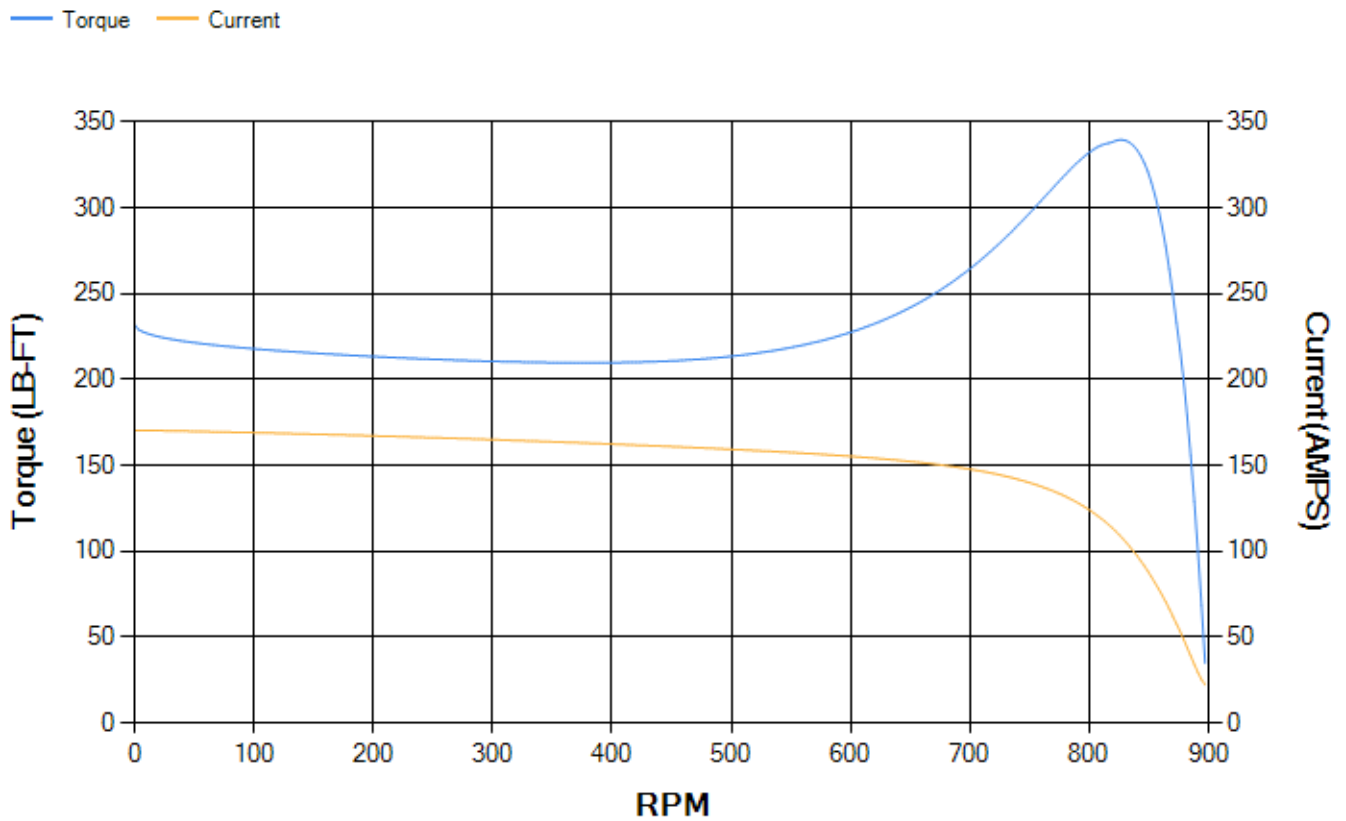
LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	89.92	90.45	91.26	91.55	90.89	86.51	0.00
% PF	71.48	70.5	68.18	61.42	49.39	30.03	3.55
AMPS	45.5	42.2	37.57	31.21	26.06	22.52	20.9

TORQ(FL)#FT	149.18	TORQ(LR)%FL	155.61	TORQ(BD)%FL	225.7
AMPS(LR)	170.6	PF AT START	0.34		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 4026 Lb-Ft Sq (169.49 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 62 seconds. Safe stall time at 100% voltage is 141 seconds cold, 75 seconds hot. Rotor inertia is 9.29 Lb-Ft Sq (0.39 Kg-meter Sq).

Open Circuit A-C:	0.192	Short Circuit D-C:	0.018
Short Circuit A-C:	0.02	X/R Ratio:	6.709
Stator Slots:	54	Rotor Slots:	40

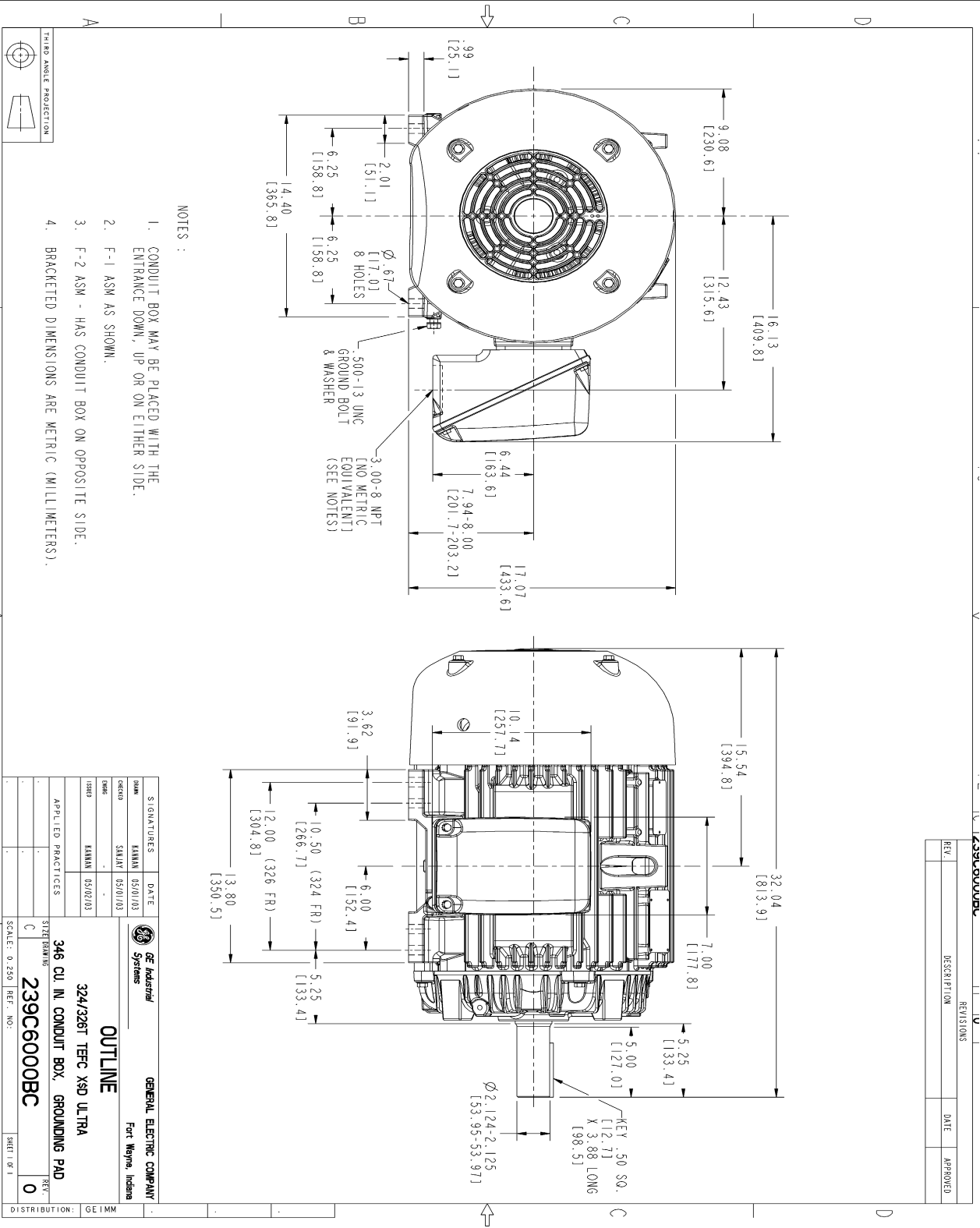
Speed Torque Current Curve (First Connection, First Speed)



NAME: 103013435 OBJECT: 239C6000BC DATE: 02-May-03 16:11:49

239C6000BC
ASSEMB

Marks:



- NOTES :
1. CONDUIT BOX MAY BE PLACED WITH THE ENTRANCE DOWN, UP OR ON EITHER SIDE.
 2. F-1 ASM AS SHOWN.
 3. F-2 ASM - HAS CONDUIT BOX ON OPPOSITE SIDE.
 4. BRACKETED DIMENSIONS ARE METRIC (MILLIMETERS).

REV	DESCRIPTION	DATE	APPROVED

DATE	DATE	DATE	DATE
05/01/03	05/01/03	05/01/03	05/01/03
SAHAY	SAHAY	SAHAY	SAHAY

SCALE: 0.250	REF. NO.:	REF. NO.:	REF. NO.:
C			

346 CU IN CONDUIT BOX, GROUNDING PAD	324/326T TERC XSD ULTRA
239C6000BC	OUTLINE

DISTRIBUTION: GE IMM

Marks:

Connection Diagram
GEM2034E-FIG9



End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield	115E4200AA1	115E4200LA1
Bearing	235A2509AS01	235A2509AS01
Slinger/Inproseal	149C4399G04	149C4399G04

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	159C7000G01
Fan Cover	128D6800AA1

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	149C4429AA2

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	

