



GE INDUSTRIAL MOTORS
a **WOLONG** company

Product Technical Information

June 24, 2020

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS184XAA408D2
Catalog Number:	M9415
Instruction Manual:	GEI-56128
Connection Diagram:	GEM2034E-FIG1
Outline Drawing:	4002B5818PAP5311

Accessory Connection Diagrams

Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	None	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS184XAA408D2	Estimated Weight:	101 Lbs
Outline Drawing:	4002B5818PAP5311	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG1	Enclosure:	TEFC
Instruction Book:	GEI-56128	Encl Construction:	841
Design Code:	18BD4010A	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	--
Frame:	184T	Insulation Class:	H
Phases:	3	NEMA Design:	B
Poles:	8	Nominal Efficiency:	78.5 %
Output Power:	1.5HP 1.1KW	Guaranteed Efficiency:	77.0 %
RPM:	870	3/4 Load Efficiency:	--
Voltage:	460	KVA Code:	M
Hertz:	60	Max KVAR:	1.6
Amps - FL:	3.2	Power Factor:	56.0
Service Factor:	1.15	Bearing - DE:	6206ZC3
Alt Service Factor:	--	Bearing - ODE:	6206ZC3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:

IEEE-STD-841-2009
 DE BRG 30BC02JP30 ODE BRG 30BC02JP30
 STAMP NP249A5564P051 AS BELOW:
 MODEL:5KS184XAA408D2 S/N: XXX
 CSA CERTIFIED CSA09.2216219 FOR EX NA IIC 200C GC
 CL 1 ZONE2 AEX NA IIC 200C;CL 1 DIV2 GRP ABCD 200C
 IN -25C <= AMB <= 40C, 1.0 SF ON SINE-WAVE PWR
 SURF TEMP 200C AT 1.15SF ON SINE-WAVE PWR
 OR 200 C VT OR 200 C CT OR 200 C CHP PWM CONTROL
 ALTERNATE RATING FOR PWM CONTROL 1.0SF 40C AMB
 VT 0-60 HZ, CT 3-60 HZ, CHP 60-90 HZ.



Additional Information:

8P - T EXTN
STANDARD FLOOR MOUNT
C/BOX 55 CU IN-1.00 NPT
F1 CONDUIT BOX MOUNTING
PAINTED FRAME ID & SHAFT,
FAN COVER INSIDE & ODE E/S OUTSIDE
ROUTINE AND 5 POINT VIBRATION TESTS INCL IN C/BOX
INPRO SEAL BOTH ENDS
GROUND SCREW ON FRAME
SHAFT RUNOUT LIMIT .001" TIR
COPPER WASHER UNDER HEADS OF BEARING CAP BOLTS
APPLY TITE-SEAL (A50CD427A) ON BEARING CAP SCREWS, RABBETS,
AND PLUG THREADS
OIL RESISTANT SLEEVING ON LEADS



Performance Characteristics

1st Winding 1st Connection

Design: 18BD4010A

Marks:

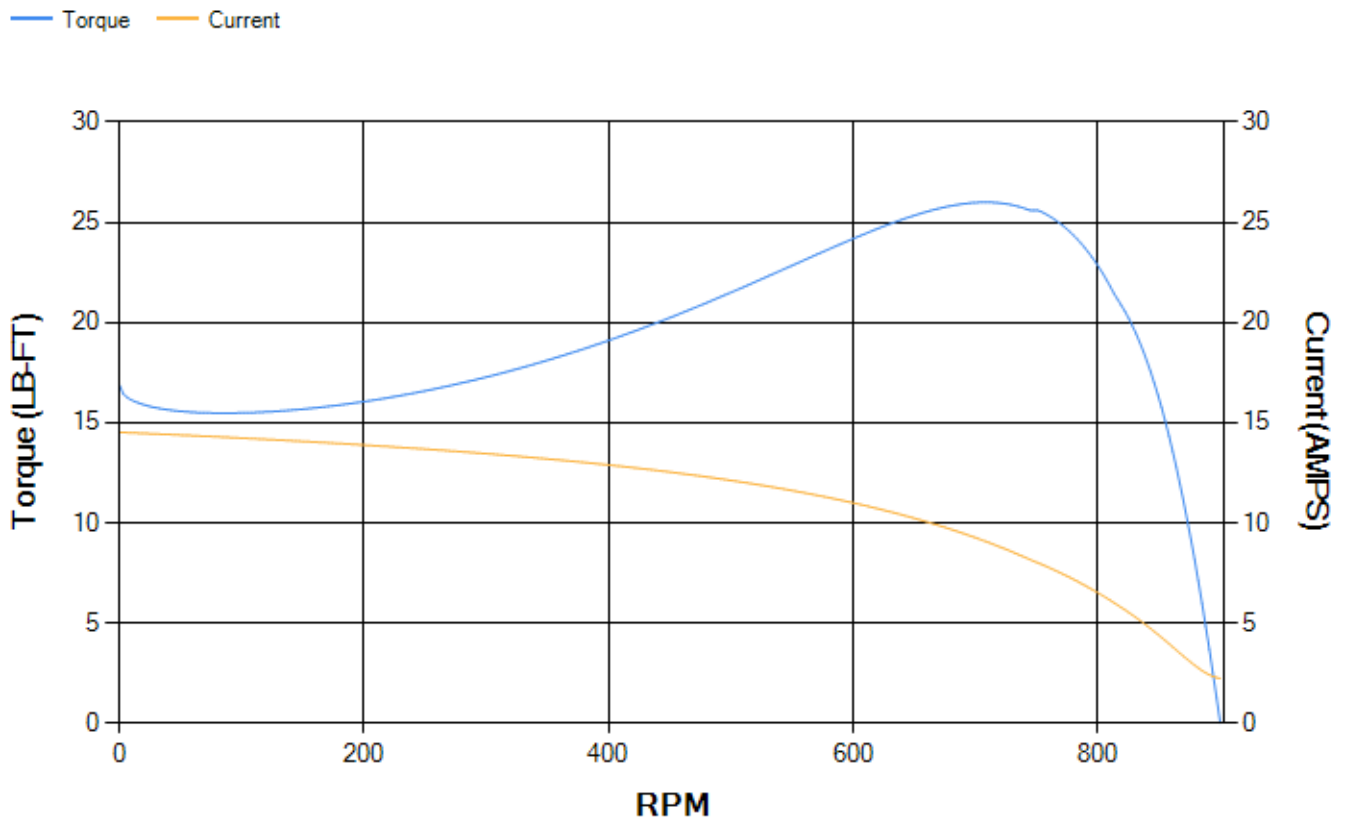
LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	78.14	78.77	79.5	78.85	75.51	64.16	0.00
% PF	62.18	59.92	57.74	47.18	35.97	22.52	7.29
AMPS	3.61	3.42	3.06	2.83	2.58	2.43	2.24

TORQ(FL)#FT	9.07	TORQ(LR)%FL	186.01	TORQ(BD)%FL	278.76
AMPS(LR)	14.52	PF AT START	0.48		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 206 Lb-Ft Sq (8.67 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 35 seconds. Safe stall time at 100% voltage is 79 seconds cold, 51 seconds hot. Rotor inertia is 0.3 Lb-Ft Sq (0.01 Kg-meter Sq).

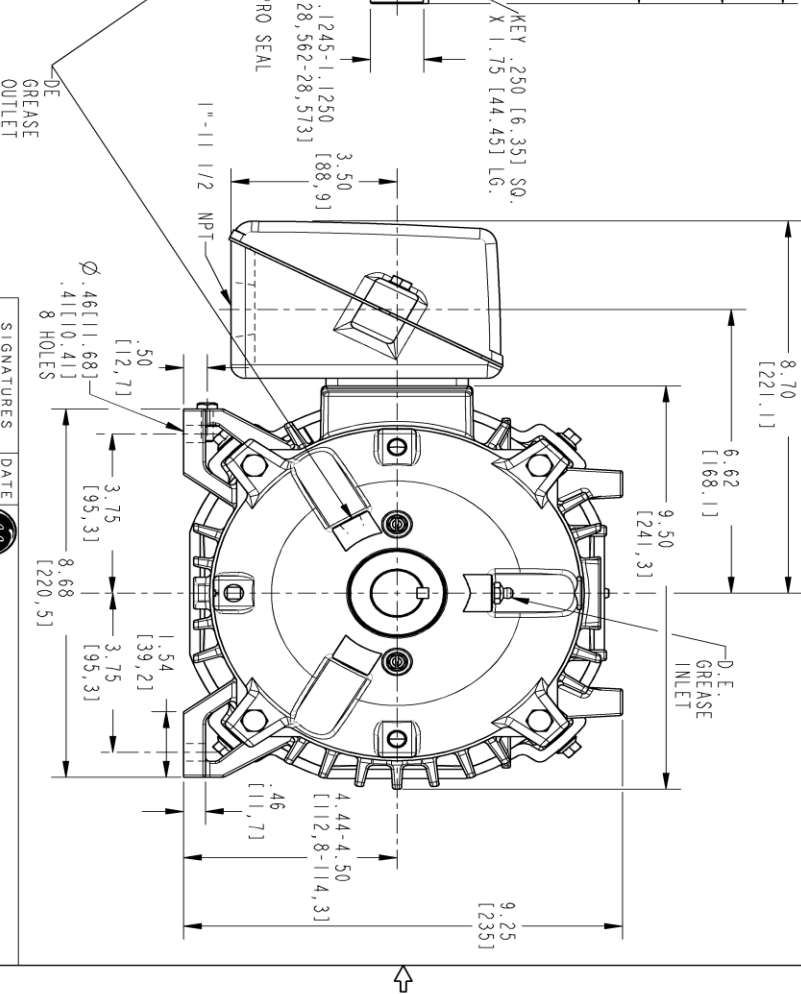
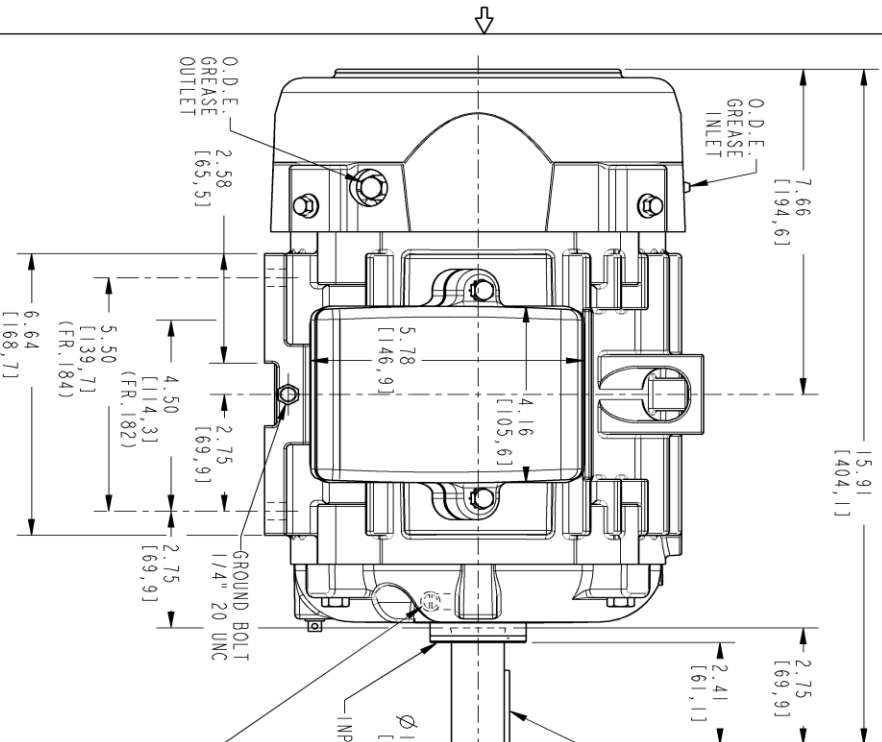
Open Circuit A-C:	0.08	Short Circuit D-C:	0.007
Short Circuit A-C:	0.011	X/R Ratio:	2.5
Stator Slots:	36	Rotor Slots:	48

Speed Torque Current Curve (First Connection, First Speed)



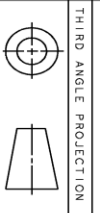
Marks:

NOTE 1: CONDUIT BOX MAY BE ASSEMBLED WITH ENTRANCE UP, DOWN OR TO EITHER SIDE.
 NOTE 2: F1 ASSEMBLY AS SHOWN. F2 ASSEMBLY CONDUIT BOX ON OPPOSITE SIDE FROM SHOWN LOCATION.
 NOTE 3: SHAFT RUNOUT WILL NOT EXCEED .001 T.I.R.
 NOTE 4: ALL DIMENSIONS ARE IN INCHES, BRACKETED DIMENSIONS ARE IN METRIC (MILLIMETERS).



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REV.	DESCRIPTION	DATE	APPROVED
1	ISAC #15-0731	07/17/15	KARTHIK
2	ISAC #16-0079	01/28/16	SRAVANTHI D
3	ISAC# 18-0869	10/28/18	PRAASHANTH



SIGNATURES	DATE	TITLE
MODEL: TEJASNI	06/04/15	<p>GE INDUSTRIAL MOTORS a Wolog company</p> <p>INDUCTION MOTOR OUTLINE STANDARD CONSTRUCTION FOR IEEE-941 SPEC FR182/94 T TERC</p>
DETAIL: TEJASNI	06/04/15	
CHECKED: VENKAT	06/04/15	
ENG: VENKAT	06/04/15	
DATE: VENKAT	06/04/15	

QUALITY	ISSUED	SCALE	REV
TEJASNI	06/04/15	0.400	003

SIZE DRAWING NO. **B** REV. SHEET **003** | **4002B5818PAP5311 003**

Marks:

Connection Diagram
GEM2034E-FIG1



End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield	4004D5281PB1	4004D5281SG1
Bearing	235A2502AM01	235A2502AM01
Slinger/Inproseal	4002B5914AF2	4002B5914AG2

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	4001A5914AM-G01
Fan Cover	4003C5786PA1

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	4002B5721PA-G01

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	

