



GE INDUSTRIAL MOTORS
a **WOLONG** company

Product Technical Information

June 22, 2020

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS256SAA304D1
Catalog Number:	M9737
Instruction Manual:	GEI-56128
Connection Diagram:	GEM2034E-FIG1
Outline Drawing:	4002B5825PAP5201

Accessory Connection Diagrams

Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	None	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS256SAA304D1	Estimated Weight:	350 Lbs
Outline Drawing:	4002B5825PAP5201	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG1	Enclosure:	TEFC
Instruction Book:	GEI-56128	Encl Construction:	X\$D
Design Code:	25BD3063B	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	65
Frame:	256T	Insulation Class:	H
Phases:	3	NEMA Design:	B
Poles:	6	Nominal Efficiency:	91 %
Output Power:	10HP 7.4KW	Guaranteed Efficiency:	90.2 %
RPM:	1170	3/4 Load Efficiency:	--
Voltage:	575	KVA Code:	H
Hertz:	60	Max KVAR:	4.0
Amps - FL:	10.3	Power Factor:	80.0
Service Factor:	1.25	Bearing - DE:	6309ZC3
Alt Service Factor:	1.00	Bearing - ODE:	6309ZC3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:

SF AMPS 12.7

STAMP NP249A5564P051 AS BELOW:

MODEL:5KS256SAA304D1 S/N: XXX

CSA CERTIFIED CSA09.2216219 FOR EX NA IIC 200C GC

CL 1 ZONE2 AEX NA IIC 200C;CL 1 DIV2 GRP ABCD 200C

IN -40C <= AMB <= 40C, 1.0 SF ON SINE-WAVE PWR

SURF TEMP 200C AT 1.25SF ON SINE-WAVE PWR

OR 200 C VT OR 200 C CT OR 200 C CHP PWM CONTROL

ALTERNATE RATING FOR PWM CONTROL 1.0SF 40C AMB

VT 0-60 HZ, CT 3-60 HZ , CHP 60-90 HZ.

Additional Information:

6P - T EXTN

STANDARD FLOOR MOUNT

C/BOX 137 CU IN-1.25 NPT

F1 CONDUIT BOX MOUNTING

OIL RESISTANT SLEEVING ON LEADS



Performance Characteristics

1st Winding 1st Connection

Design: 25BD3063B

Marks:

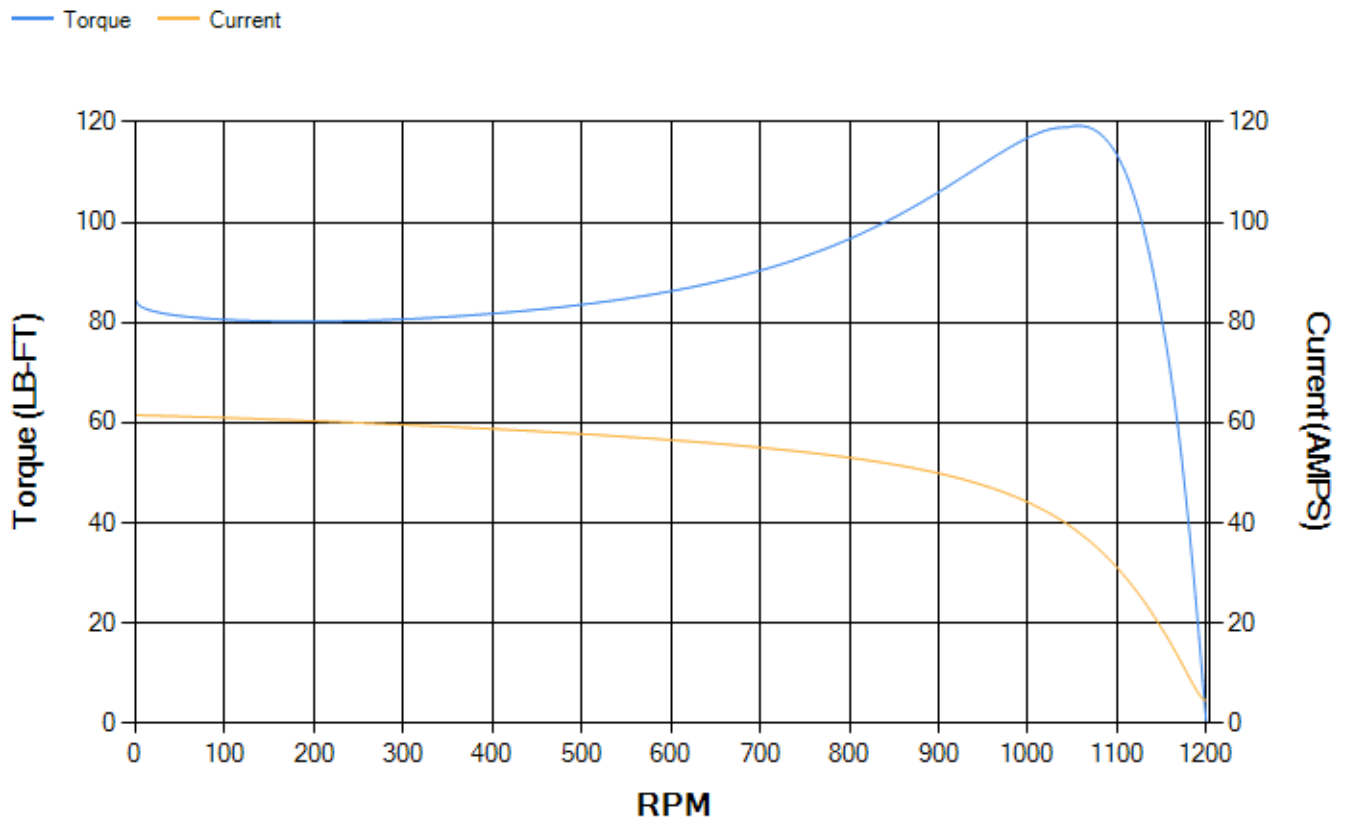
LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	89.94	90.48	91.36	91.84	91.52	87.92	0.00
% PF	81.96	81.32	79.74	74.61	63.83	41.96	4.81
AMPS	12.7	11.7	10.28	8.2	6.41	5.07	4.44

TORQ(FL)#FT	44.8	TORQ(LR)%FL	188.47	TORQ(BD)%FL	264.22
AMPS(LR)	61.51	PF AT START	0.39		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 1123 Lb-Ft Sq (47.28 Kg-meter Sq) at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 57 seconds. Safe stall time at 100% voltage is 126 seconds cold, 86 seconds hot. Rotor inertia is 1.99 Lb-Ft Sq (0.08 Kg-meter Sq).

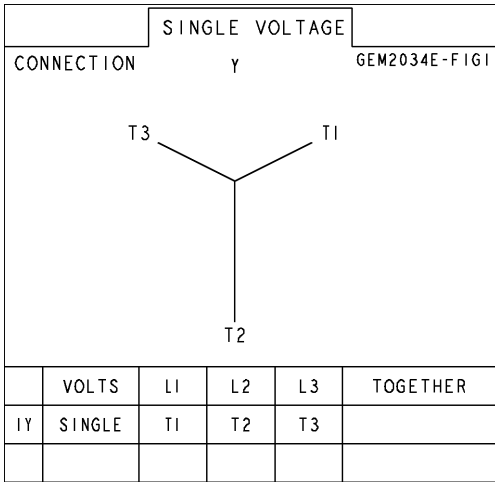
Open Circuit A-C:	0.251	Short Circuit D-C:	0.012
Short Circuit A-C:	0.016	X/R Ratio:	4.59
Stator Slots:	54	Rotor Slots:	42

Speed Torque Current Curve (First Connection, First Speed)



Marks:

Connection Diagram
GEM2034E-FIG1



End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield	4004D5283PB1	4004D5283SE1
Bearing	235A2507EB01	235A2507EB01
Slinger/Inproseal	149C4399G02	149C4399G02

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	159C6800G01
Fan Cover	4003C5788PA1

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	4002B5728PA-G04

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	

