



**GE INDUSTRIAL MOTORS**  
a **WOLONG** company

# Product Technical Information

August 14, 2021

Data shown is for the current revision model #. Ensure your nameplate model # matches.

<b>Model Number:</b>	<b>5KS254SAA208YQK</b>
<b>Catalog Number:</b>	<b>M9913</b>
<b>Instruction Manual:</b>	GEI-56128-SP
<b>Connection Diagram:</b>	GEM2034E-FIG7
<b>Outline Drawing:</b>	4002B5825PAP5992

## Accessory Connection Diagrams

<b>Bearing Thermocouple:</b>	None	<b>Heater:</b>	None
<b>RTD:</b>	None	<b>Thermistor:</b>	None
<b>Thermostat:</b>	None	<b>Winding Thermocouple:</b>	None
<b>Bearing RTD:</b>	None		

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Marks:

<b>MODEL NUMBER:</b>	<b>5KS254SAA208YQK</b>	<b>Estimated Weight:</b>	315 Lbs
<b>Outline Drawing:</b>	4002B5825PAP5992	<b>Time Rating:</b>	CONT
<b>Connection Diagram:</b>	GEM2034E-FIG7	<b>Enclosure:</b>	TEFC
<b>Instruction Book:</b>	GEI-56128-SP	<b>Encl Construction:</b>	841
<b>Design Code:</b>	25BD1162A	<b>Ambient Max(°C):</b>	40
<b>Type:</b>	KS	<b>Alt Ambient Max(°C):</b>	--
<b>Frame:</b>	254T	<b>Insulation Class:</b>	H
<b>Phases:</b>	3	<b>NEMA Design:</b>	B
<b>Poles:</b>	4	<b>Nominal Efficiency:</b>	92.4 %
<b>Output Power:</b>	15HP 11.1KW	<b>Guaranteed Efficiency:</b>	91.7 %
<b>RPM:</b>	1775	<b>3/4 Load Efficiency:</b>	--
<b>Voltage:</b>	460	<b>KVA Code:</b>	G
<b>Hertz:</b>	60	<b>Max KVAR:</b>	6.1
<b>Amps - FL:</b>	18.9	<b>Power Factor:</b>	80.5
<b>Service Factor:</b>	1.15	<b>Bearing - DE:</b>	6309ZC3
<b>Alt Service Factor:</b>	--	<b>Bearing - ODE:</b>	6309ZC3

Enclosure is Totally Enclosed Fan-Cooled

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Stamped Nameplate Notes:

IEEE-STD-841-2009

BALERO DE 45BC03JP30 BALERO ODE 45BC03JP30

STAMP NP249A5564P051 AS BELOW:

MODEL:5KS254SAA208YQK S/N: XXX

CSA CERTIFIED CSA09.2216219 FOR EX NA IIC 200C GC

CL 1 ZONE2 AEX NA IIC 200C;CL 1 DIV2 GRP ABCD 200C

IN -40C <= AMB <= 40C, 1.0 SF ON SINE-WAVE PWR

SURF TEMP 200C AT 1.15SF ON SINE-WAVE PWR

OR 200C VT OR 200C CT OR 200C CHP PWM CONTROL

ALTERNATE RATING FOR PWM CONTROL 1.0SF 40C AMB

VT 0 - 60 HZ, CT 3-60 HZ, CHP 60-90 HZ.

ESTANDAR DE REFERENCIA: NEMA-MG-1

ALTURA MAXIMA EN METROS: 1000 METROS

ANO DE MANUFACTURA: STAMP AS PER SAP

MASA: 143 KG

POSICION: HORIZONTAL

AMPERAJE/CORRIENTE DE ROTOR BLOQUEADO: 109.1 AMPS

TORQUE DE ROTOR BLOQUEADO: 124.1 N-M

TORQUE A PLENA CARGA: 60.2 N-M

MAXIMA VELOCIDAD DE OPERACION SEGURA: 3600 RPM

AMBIENTE MINIMO: -40 DEG C



**Additional Information:**

4P - T EXTN  
STANDARD FLOOR MOUNT  
C/BOX 137 CU IN-1.25 NPT  
F1 CONDUIT BOX MOUNTING  
PAINTED FRAME ID & SHAFT,  
FAN COVER INSIDE & ODE E/S OUTSIDE  
ROUTINE AND 5 POINT VIBRATION TESTS INCL IN C/BOX  
GROUND SCREW ON FRAME  
SHAFT RUNOUT LIMIT .001" TIR  
OIL RESISTANT SLEEVING ON LEADS  
RETIE/RETIQ CERTIFIED MOTOR



**Performance Characteristics**

1st Winding 1st Connection

**Design: 25BD1162A**

**Marks:**

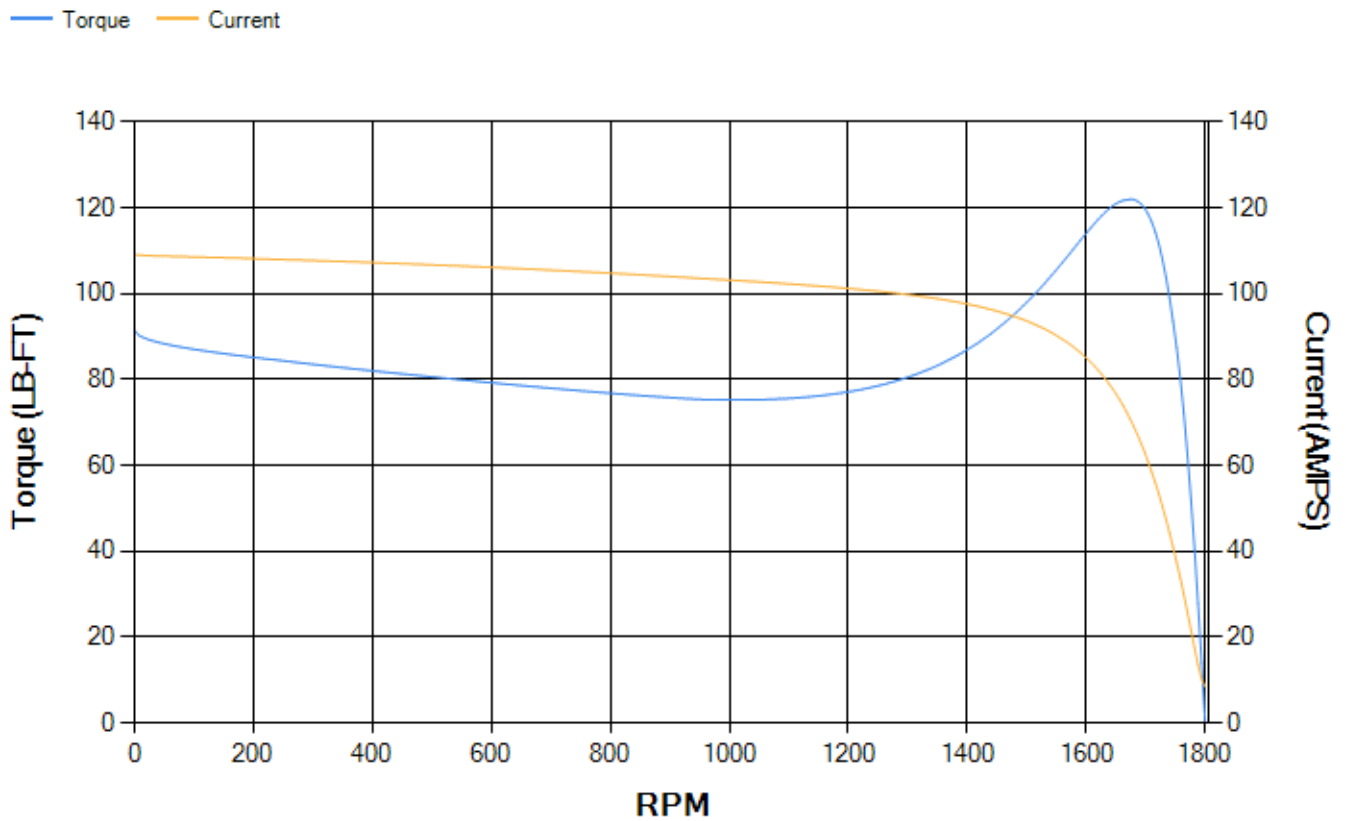
LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	91.42	91.81	92.48	92.68	92.17	88.49	0.00
% PF	83.36	82.54	80.7	75.12	63.77	41.34	4.49
AMPS	23.03	21.3	18.81	15.12	11.94	9.6	8.55

<b>TORQ(FL)#FT</b>	44.38	<b>TORQ(LR)%FL</b>	206.19	<b>TORQ(BD)%FL</b>	273.88
<b>AMPS(LR)</b>	109.14	<b>PF AT START</b>	0.46		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 457 Lb-Ft Sq (19.24 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 38 seconds. Safe stall time at 100% voltage is 85 seconds cold, 54 seconds hot. Rotor inertia is 1.97 Lb-Ft Sq (0.08 Kg-meter Sq).

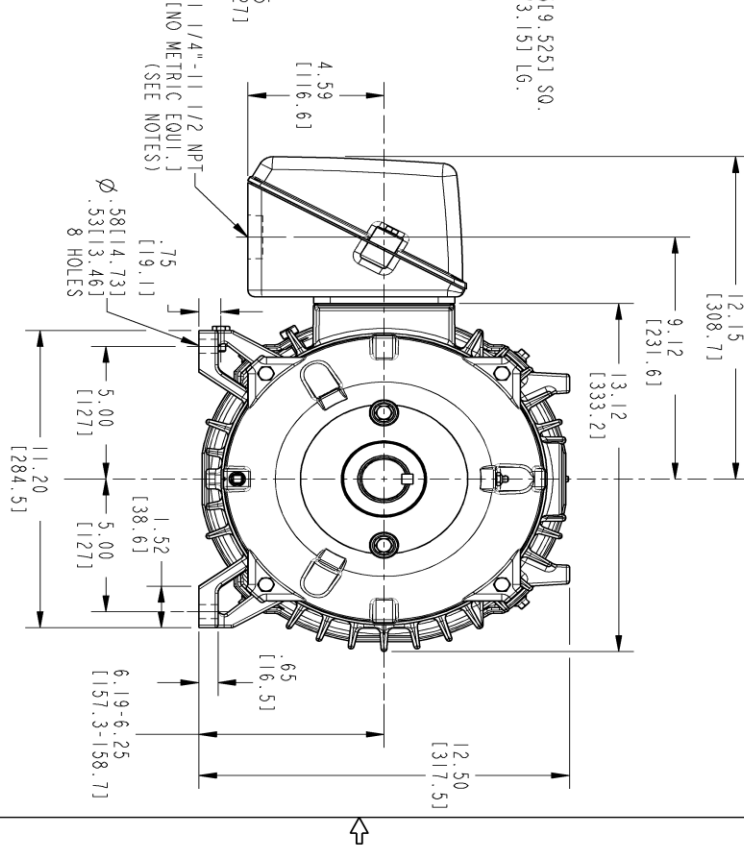
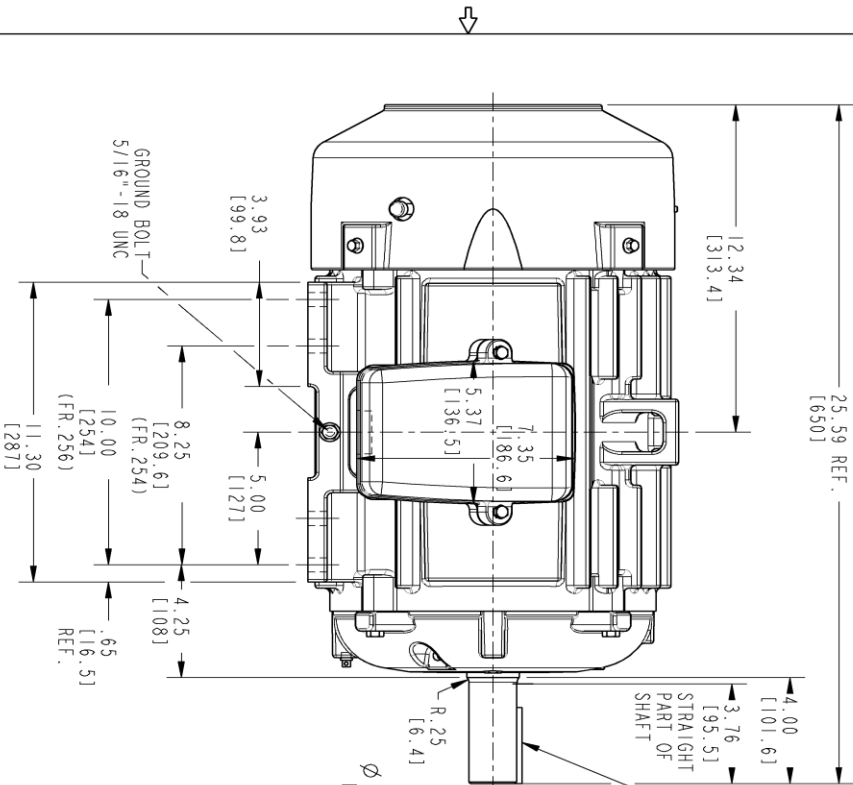
<b>Open Circuit A-C:</b>	0.386	<b>Short Circuit D-C:</b>	0.012
<b>Short Circuit A-C:</b>	0.023	<b>X/R Ratio:</b>	4.434
<b>Stator Slots:</b>	48	<b>Rotor Slots:</b>	40

**Speed Torque Current Curve (First Connection, First Speed)**



Marks:

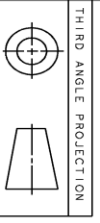
NOTE 1: CONDUIT BOX MAY BE ASSEMBLED WITH ENTRANCE UP, DOWN OR TO EITHER SIDE.  
 NOTE 2: FIT ASSEMBLY AS SHOWN.  
 NOTE 3: ALL DIMENSIONS ARE IN INCHES, BRACKETED DIMENSIONS ARE IN METRIC (MILLIMETERS)



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REV.	DESCRIPTION	DATE	APPROVED
001	SAGAR K	03/24/21	VJ JAY

SIZE	DRAWING NO.	REV	SHEET
B	4002B5825PAP5992	001	1



THIRD ANGLE PROJECTION

SIGNATURES	DATE	REV
PIVUSH	03/15/21	001
PIVUSH	03/15/21	
PIVUSH	03/15/21	
PIVUSH	03/15/21	

**GE INDUSTRIAL MOTORS**  
 a WOLONG company

**INDUCTION MOTOR OUTLINE**  
 STANDARD CONSTRUCTION, GROUND PAD  
 FMR, FR250T TFC

SCALE: 0.250 REF. No.: 4002B5825PAP5992

**4002B5825PAP5992**

Marks:

**Connection Diagram**  
**GEM2034E-FIG7**



End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield		
Bearing		
Slinger/Inproseal		

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	
Fan Cover	

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	

