GE INDUSTRIAL MOTORS
a WOLONG company

Product Technical Information

November 25, 2020

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	**5KS256DAE6065A**
Catalog Number:	**V4013**
Instruction Manual:	GEK-95353
Connection Diagram:	GEM2034E-FIG9
Outline Drawing:	4002B5825NSP5212

Accessory Connection Diagrams

Bearing Thermocouple:	None	**Heater:**	3027JE-1C
RTD:	None	**Thermistor:**	None
Thermostat:	None	**Winding Thermocouple:**	None
Bearing RTD:	None		

Table of Contents

Marks:

MODEL NUMBER:	**5KS256DAE6065A**	**Estimated Weight:**	315 Lbs
Outline Drawing:	4002B5825NSP5212	**Time Rating:**	CONT
Connection Diagram:	GEM2034E-FIG9	**Enclosure:**	WPI
Instruction Book:	GEK-95353	**Encl Construction:**	OPEN
Design Code:	25BD1131A	**Ambient Max(°C):**	40
Type:	KS	**Alt Ambient Max(°C):**	--
Frame:	L256TP12	**Insulation Class:**	H
Phases:	3	**NEMA Design:**	B
Poles:	4	**Nominal Efficiency:**	93.0 %
Output Power:	20HP 14.8KW	**Guaranteed Efficiency:**	91.7 %
RPM:	1775	**3/4 Load Efficiency:**	--
Voltage:	230/460	**KVA Code:**	G
Hertz:	60	**Max KVAR:**	6.3
Amps - FL:	47.6/23.8	**Power Factor:**	84.5
Service Factor:	1.15	**Bearing - DE:**	7309
Alt Service Factor:	--	**Bearing - ODE:**	6209-2ZC3

Enclosure is Weather Protected One

Stamped Nameplate Notes:
PREMIUM EFFICIENT MOTOR
NEMA ENCL WPI AND CSA ENCL DP
ROT CCW FACING ODE LEAD/PH SEQUENCE 1-2-3/1-2-3
HTR LDS HE1-HE2 115V 60W
INVERTER DUTY PER NEMA MG1 PART 31
ALTERNATE RATING FOR PWM CONTROL:
1.0 SF VAR TORQUE RANGE 5-60 HZ
SUITABLE FOR 15HP, 190/380V,
50 HZ WITH 43.8/21.9AMPS AND 1475 RPM AT 1.0 SF

Additional Information:

4P - TP EXTN
C/BOX 137 CU IN-1.25 NPT
AUX LEADS EXIT WITH MOTOR LEADS
RCF 5000 CPM, STATIC DEFLECTION .0014 INCHES &
CENTER OF GRAVITY 10.75 INCHES
HOLLOW SHAFT HIGH THRUST
NON REV CPLG W/BX=1.00 KW=0.25
OIL RESISTANT SLEEVING ON LEADS
BEARING LIFE 8760 HOURS AT 2575 LB THRUST

Performance Characteristics 1st Winding 1st Connection **Design: 25BD1131A**

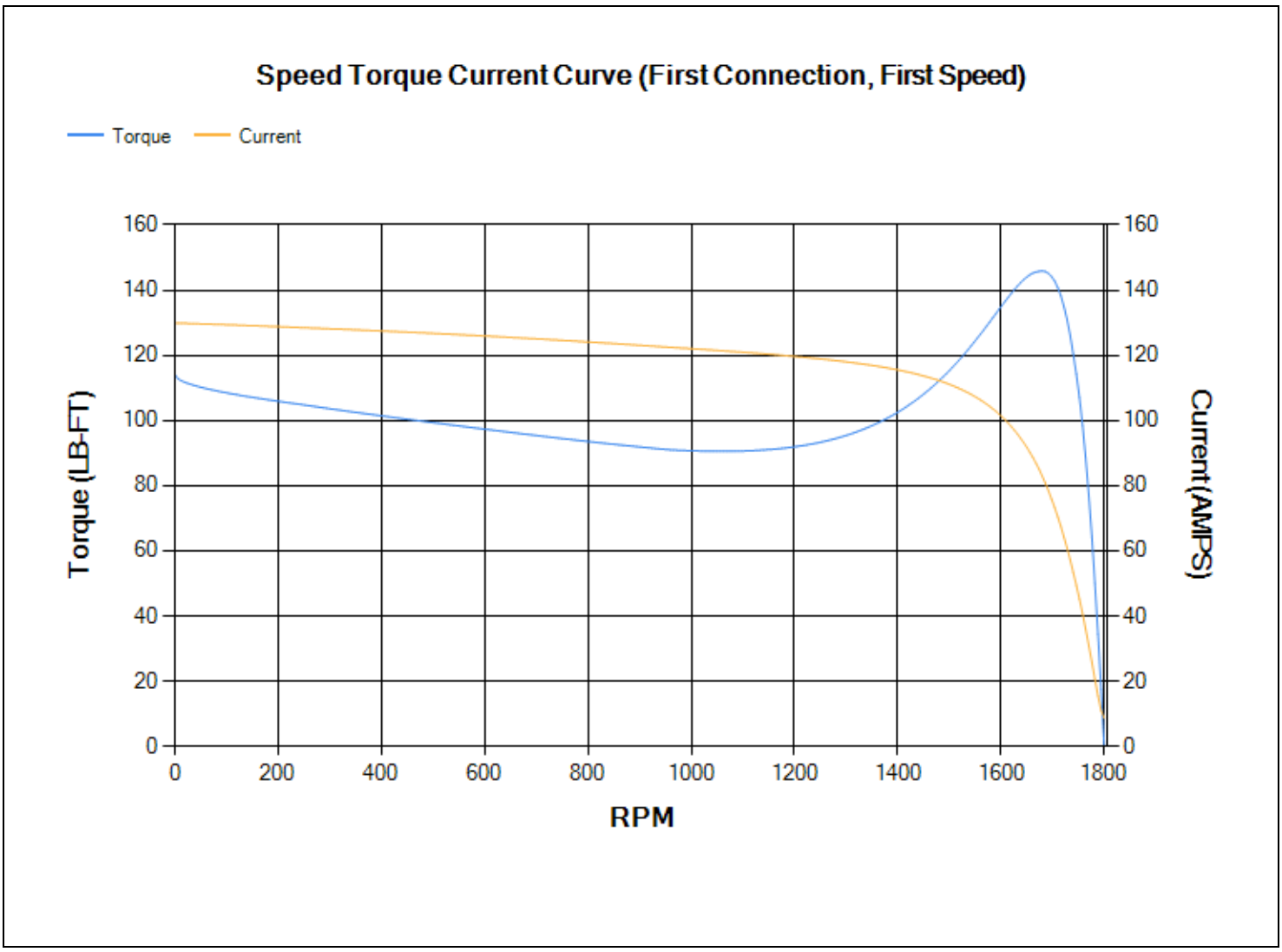
Marks:

LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	92.09	92.54	93.3	93.73	93.64	91.1	0.00
% PF	85.65	85.32	84.33	80.56	71.46	49.39	4.34
AMPS	29.67	27.26	23.79	18.59	13.99	10.4	8.72

TORQ(FL)#FT	59.18	**TORQ(LR)%FL**	192.74	**TORQ(BD)%FL**	245.47
AMPS(LR)	129.91	**PF AT START**	0.45		

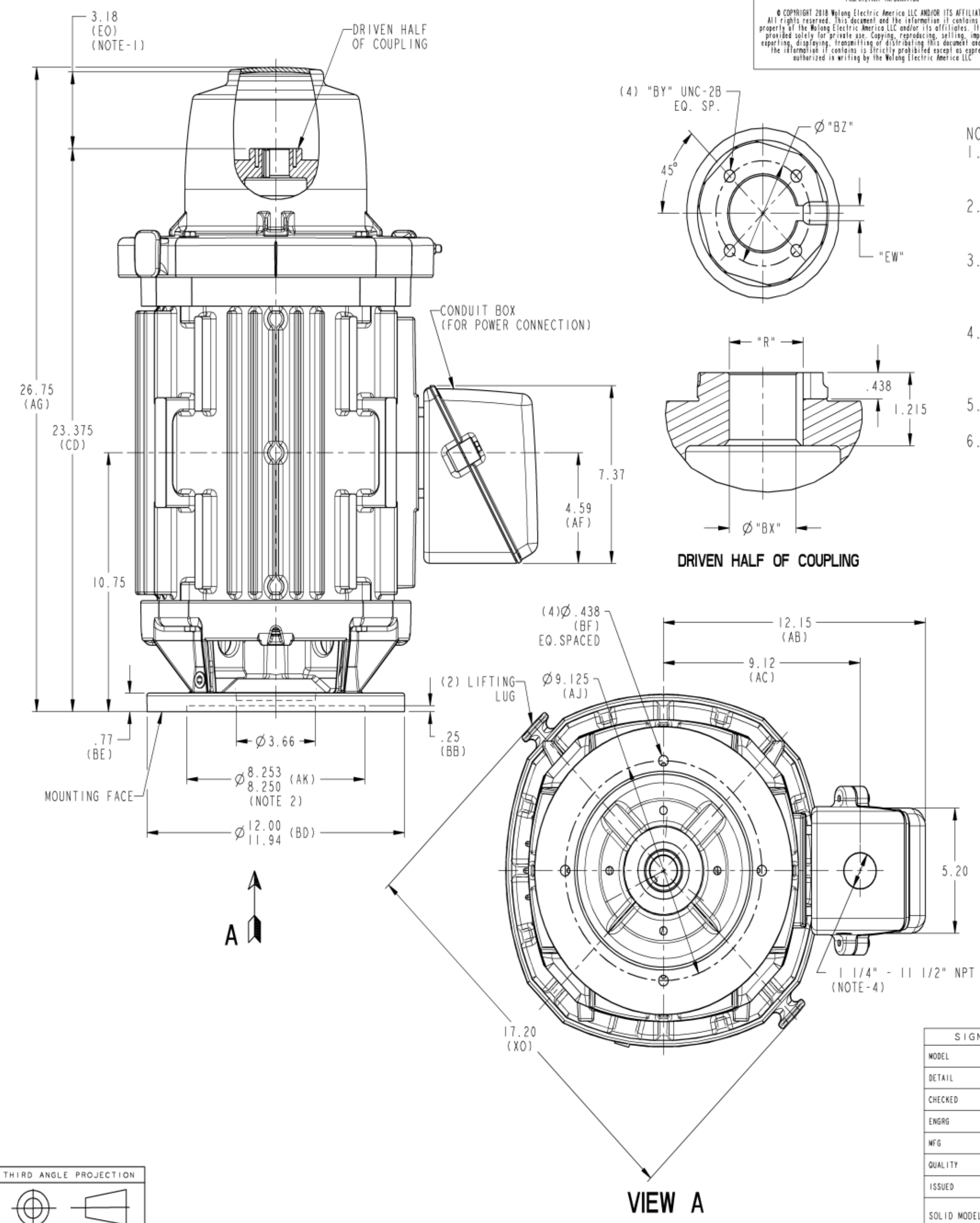
This motor is capable of two cold or one hot start with a maximum connected load inertia of 611 Lb-Ft Sq (25.72 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 43 seconds. Safe stall time at 100% voltage is 95 seconds cold, 70 seconds hot. Rotor inertia is 2.7 Lb-Ft Sq (0.11 Kg-meter Sq).

Open Circuit A-C:	0.498	**Short Circuit D-C:**	0.014
Short Circuit A-C:	0.026	**X/R Ratio:**	5.26
Stator Slots:	48	**Rotor Slots:**	40



Marks:

REV.	DESCRIPTION	DATE	APPROVED



NOTES:
1. THE TOTAL HEIGHT OF PUMP SHAFT AND LOCKING NUT ABOVE COUPLING MUST NOT EXCEED THIS DIMENSION.
2. TOLERANCE ON FACE RUNOUT AND PERMISSIBLE ECCENTRICITY OF MOUNTING RABBET ARE .007 T.I.R.
3. CENTRE OF MOUNTING BOLT HOLES SHOULD BE WITHIN .025 OF ANGULAR & DIAMETRICAL LOCATION WITH REFERENCE TO THE CENTERLINE OF MOUNTING RABBET.
4. PROVIDED MOUNTING CONDITIONS PERMIT, CONDUIT BOX MAY BE TURNED SO THAT ENTRANCEE CAN BE MADE UPWARD, DOWNWARD OR FROM EITHER SIDE.
5. FOR ESTAMATING ONLY UNLESS ENDORSED FOR CONSTRUCTION.
6. MAINTAIN MINIMUM CLEARNACE FOR SHAFT SLINGER.

DIMENSIONS IN INCHES
NEMA TYPE P-BASE

BORE DIA. "BX"	"BY"	"BZ"	KEYWAY	
			DIM "EW"	DIM "R"
1.252 1.251	1/4-20	1.750	.252 .250	1.377 1.367
1.189 1.188				1.314 1.304
1.066 1.065				1.191 1.181
1.127 1.126				1.252 1.242
1.002 1.001	#10-32	1.375		1.124 1.114
.939 .938				1.061 1.051
.877 .876				.997 .987
.752 .751			.190 .188	.847 .837
1.032 1.031			.252 .250	1.139 1.129

SIGNATURES		DATE
MODEL	BHARATH	11/05/20
DETAIL	BHARATH	11/05/20
CHECKED	RAVI	11/05/20
ENGRG	RAVI	11/05/20
MFG		
QUALITY		
ISSUED	RAVI	11/05/20

SOLID MODEL: 4002B5825NSP5212

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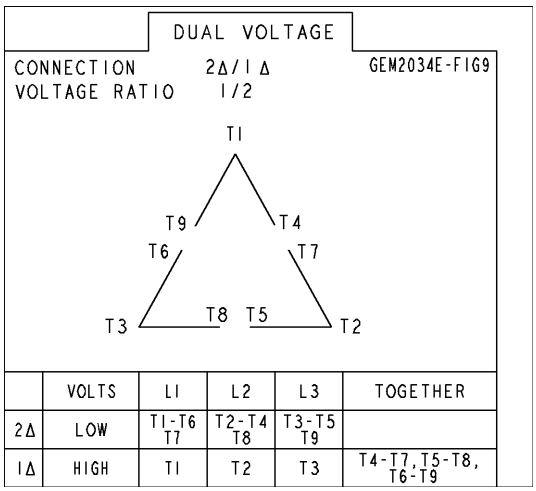
TITLE
OUTLINE, WPI
NEMA 250 HOLLOW SHAFT HIGH THRUST
12.00 BD, 137 CU. IN BOX

SIZE C | DRAWING 4002B5825NSP5212 | REV 000
SCALE: 0.300 | REF. No: 4002B5825NSP5210 | SHEET 1 OF 1

Marks:

Connection Diagram
GEM2034E-FIG9



	VOLTS	L1	L2	L3	TOGETHER
2Δ	LOW	T1-T6 T7	T2-T4 T8	T3-T5 T9	
1Δ	HIGH	T1	T2	T3	T4-T7, T5-T8, T6-T9

Heater Connection
3027JE-1C

SUPPLY VOLTAGE LEADS	L1	L2
HEATER LEADS	HE1	HE2

End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield	128D6125PA1	128D6128PA1
Bearing	235A2507AC01	235A2507EE01
Slinger/Inproseal	235A2300FL3	

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	
Fan Cover	

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	4002B5728PA-G04

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	