

**BALDOR® • RELIANCE** 

**Product Information Packet**

**VECP2334T-4**

**20HP, 1770RPM, 3PH, 60HZ, 256TC, 0960M, TEFC, F**

Part Detail							
Revision:	G	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Elec. Spec:	09WGT506	CD Diagram:	CD0006	Mfg Plant:	
Mech. Spec:	09H181	Layout:	09LYH181	Poles:	04	Created Date:	11-27-2017
Base:	N	Eff. Date:	04-05-2022	Leads:	3#10		

Specs			
Catalog Number:	VECP2334T-4	Insulation Class:	F
Enclosure:	TEFC	Inverter Code:	Inverter Duty
Frame:	256TC	KVA Code:	J
Frame Material:	Iron	Lifting Lugs:	Standard Lifting Lugs
Output @ Frequency:	20.000 HP @ 60 HZ	Locked Bearing Indicator:	Locked Bearing
Synchronous Speed @ Frequency:	1800 RPM @ 60 HZ	Motor Lead Quantity/Wire Size:	3 @ 10 AWG
Voltage @ Frequency:	460.0 V @ 60 HZ	Motor Lead Exit:	Ko Box
XP Class and Group:	CLI GP A,B,C,D	Motor Lead Termination:	Flying Leads
XP Division:	Division II	Motor Type:	0960M
Agency Approvals:	CSA EEV	Mounting Arrangement:	F1
	UR	Power Factor:	83
	CSA	Product Family:	Super-E Chemical Processing
	CCSA US	Pulley End Bearing Type:	Ball
Auxillary Box:	No Auxillary Box	Pulley Face Code:	C-Face
Auxillary Box Lead Termination:	None	Pulley Shaft Indicator:	Standard
Base Indicator:	No Mounting	Rodent Screen:	None
Bearing Grease Type:	Polyrex EM (-20F +300F)	Shaft Extension Location:	Pulley End
Blower:	None	Shaft Ground Indicator:	No Shaft Grounding

<b>Constant Torque Speed Range:</b>	1.0	<b>Shaft Rotation:</b>	Reversible
<b>Current @ Voltage:</b>	24.000 A @ 460.0 V	<b>Shaft Slinger Indicator:</b>	Shaft Slinger
<b>Design Code:</b>	A	<b>Speed Code:</b>	Single Speed
<b>Drip Cover:</b>	Drip Cover	<b>Motor Standards:</b>	NEMA
<b>Duty Rating:</b>	CONT	<b>Starting Method:</b>	Direct on line
<b>Electrically Isolated Bearing:</b>	Not Electrically Isolated	<b>Thermal Device - Bearing:</b>	None
<b>Feedback Device:</b>	NO FEEDBACK	<b>Thermal Device - Winding:</b>	None
<b>Front Face Code:</b>	Standard	<b>Vibration Sensor Indicator:</b>	No Vibration Sensor
<b>Front Shaft Indicator:</b>	None	<b>Winding Thermal 1:</b>	None
<b>Heater Indicator:</b>	No Heater	<b>Winding Thermal 2:</b>	None
		<b>XP Temp Code:</b>	T3C

<b>Nameplate NP3995ABBL</b>											
CAT # VECP2334T-4			SER			CC 010A					
SPEC 09H181T506G1			RATING 40C AMB-CONT								
HZ	VOLTS		AMPS		RPM	HP	CODE	SF	DES	PF	NEMA NOM. EFF
60	460		24		1770	20	J	1.15	A	83 %	93 %
										%	%
PH 3	CL F	MAX RPM 2700		MAX CORR KVAR 4.33		USABLE AT 208V					
IP55	FR 256TC	ENCL TEFC		DE BRG 6309		ODE BRG 6309					
GREASE POLYREX EM						MTR WT 322		LBS			
USABLE AT 50HZ 15HP 380V 22A						SF1.0					
CL I DIV 2 GRPS A,B,C,D						CL I ZONE 2 GRPS			IIA,IIB,IIC		TEMP T 160 C
1.0 SF ON PWM INVERTER			POWER		INV TEMP CL 180		C				
CHP 60-90	HZ 1.5:1	CT 1.0-60		HZ 60:1		VT 0-60		HZ 1000:1			
SPACE HEATER LEADS H1-H2:						TIE LIKE NUMBERS			TOGETHER		
V	A	W		MAX SPACE HEATER TEMP							

Parts List		
Part Number	Description	Quantity
SA348232	SA 09H181T506G1	1.000 EA
RA336784	RA 09H181T506G1	1.000 EA
09FN3001D01SP	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 EA
09CB1002A12P	KOBX W/1.25 NPT LEAD HOLE & 2.38 MTG HOL	1.000 EA
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 EA
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	4.000 EA
WD1000B17	T&B CX35TN OR L35P TERMINAL LUG	1.000 EA
10XN2520K08	1/4-20 X .50 GRADE #5, STL, ZINC PLATE	1.000 EA
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 EA
HA3400A39	STUD- 3/8-16 X 6.44 OAL HEX	4.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
HA4017A08	.125X3.50 GREASER EXTEN.	1.000 EA
HA4017A02	.125X2.50 GREASER EXTENS.F/S	1.000 EA
HW4019A01	PIPE COUPLING 1/8 NPT,STEEL,ZINC COATING	1.000 EA
HW5100A11	W3917-042 WVY WSHR (WB)	1.000 EA
10XN2520K28	1/4-20 X 1.75" HX HD SCRWGRADE 5, ZINC P	2.000 EA
09EP1300A12P	ENDPLATE, MACH EPOXY PRIMER	1.000 EA
10XN3816K24	3/8-16 X 1.50 HEX HD CAP SCREW, GRADE 5	4.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
10XN2520K36	1/4-20 X 2.25" HX HD SCRWGRADE 5, ZINC P	4.000 EA
09FH1000A03P	FAN HOUSING, MACH W/EPOXY PRIMER	1.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
XY3816A12	3/8-16 FINISHED NUT	4.000 EA
09FH1500A01P	DRIP COVER, MACH W/EPOXY PRIMER	1.000 EA

Parts List (continued)		
Part Number	Description	Quantity
10XN2520K28	1/4-20 X 1.75" HX HD SCRWGRADE 5, ZINC P	4.000 EA
HW4600B44	V-RING SLINGER 1.500 X 1.810 X .28 VITON	1.000 EA
HW4600B67	V-RING SLINGER 1.770 X 2.170 X .28 VITON	1.000 EA
12CB1503P	CONDUIT BOX LID, CAST W/EPOXY PRIMER	1.000 EA
12GS1002	GASKET, CONDUIT BOX LID, NEOP	1.000 EA
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	2.000 EA
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	2.000 EA
HW2501G25	KEY, 3/8 SQ X 2.875	1.000 EA
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 QT
MJ5002A01	SILICON RUBBER SEALANT, 732CL 10.3 OZ TU	0.023 EA
LB1115N	LABEL,LIFTING DEVICE (ON ROLLS)	1.000 EA
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	3.000 EA
19XW3118A08	.31-18 X .50 HEX WASHER HEAD TAPTITE II	3.000 EA
09EP1118A05LP5	FREP MACH, 309 BRG. EPOXY PRIMER	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 EA
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA
MJ1000A02	GREASE, MOBIL POLYREX EM - 124047	0.080 LB
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 EA

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MG1025N19	WILKOFAST, 778.50, RELIANCE BLUE-GREEN	0.050 GA
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 EA
NP3995ABBL	SS SUPER-E SD XEX CLI DIV2 UR CSA-C-US E	1.000 EA
40PA1024	PKGP WOOD BASE, RISER SIDE LIFT GRUNDFOS	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (2100/bx) 4/22	1.000 EA
LD7020E03	LEAD SET, 10AWG, 3 LEAD, 20" LONG LEADS	1.000 EA

**AC Induction Motor Performance Data**

Record # 72646

Typical performance - not guaranteed values

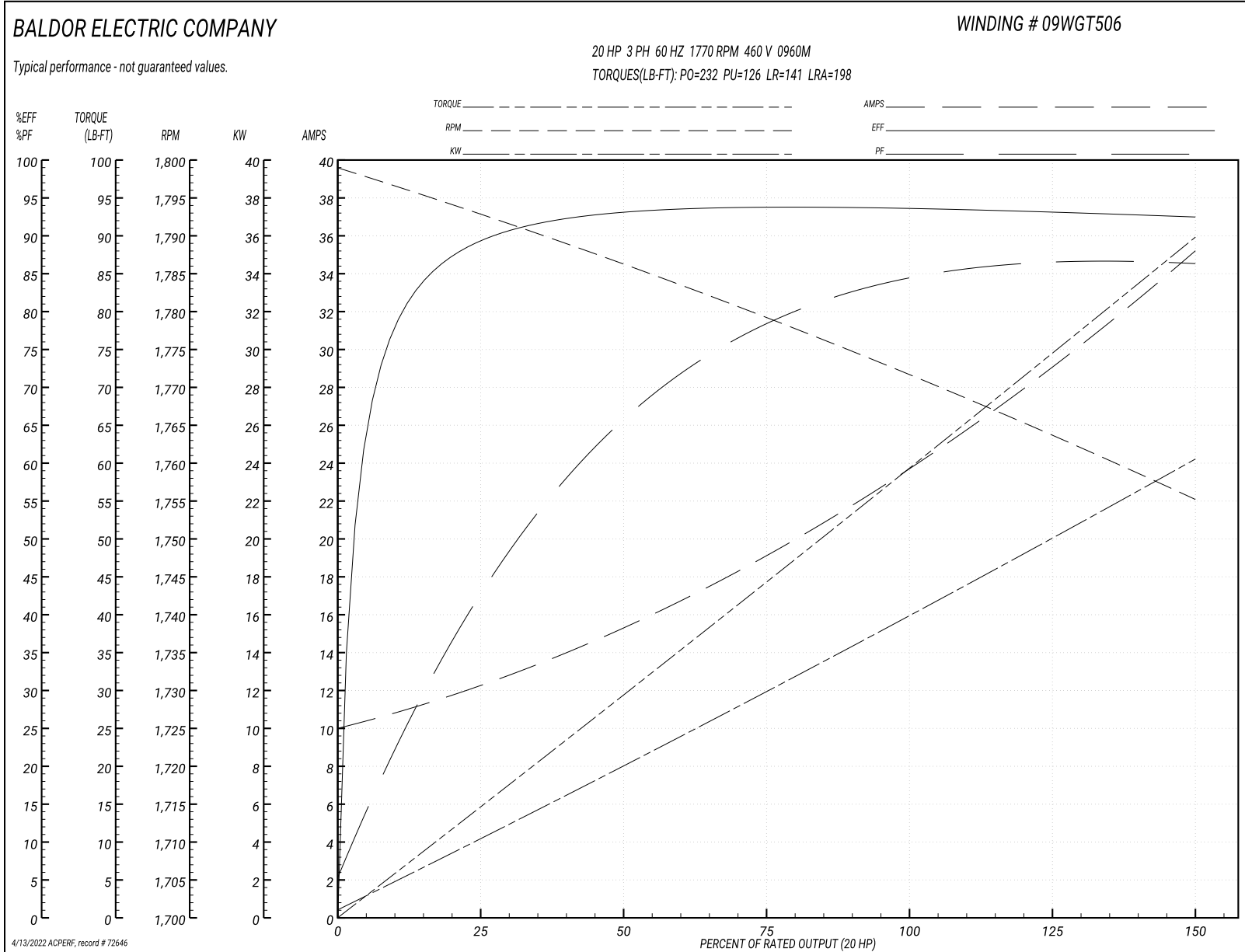
<b>Winding: 09WGT506-R002</b>		<b>Type: 0960M</b>		<b>Enclosure: TEFC</b>	
<b>Nameplate Data</b>			<b>460 V, 60 Hz: Single Voltage Motor</b>		
<b>Rated Output (HP)</b>	20	<b>Full Load Torque</b>	59.27 LB-FT		
<b>Volts</b>	460	<b>Start Configuration</b>	direct on line		
<b>Full Load Amps</b>	24	<b>Breakdown Torque</b>	232 LB-FT		
<b>R.P.M.</b>	1770	<b>Pull-up Torque</b>	126 LB-FT		
<b>Hz</b>	60 <b>Phase</b>	3	<b>Locked-rotor Torque</b>	141 LB-FT	
<b>NEMA Design Code</b>	A <b>KVA Code</b>	J	<b>Starting Current</b>	198 A	
<b>Service Factor (S.F.)</b>	1.15		<b>No-load Current</b>	10.4 A	
<b>NEMA Nom. Eff.</b>	93 <b>Power Factor</b>	83	<b>Line-line Res. @ 25°C</b>	0.332 Ω	
<b>Rating - Duty</b>	40C AMB-CONT		<b>Temp. Rise @ Rated Load</b>	58°C	
<b>S.F. Amps</b>			<b>Temp. Rise @ S.F. Load</b>	70°C	
			<b>Locked-rotor Power Factor</b>	26.9	
			<b>Rotor inertia</b>	2.65 LB-FT <sup>2</sup>	

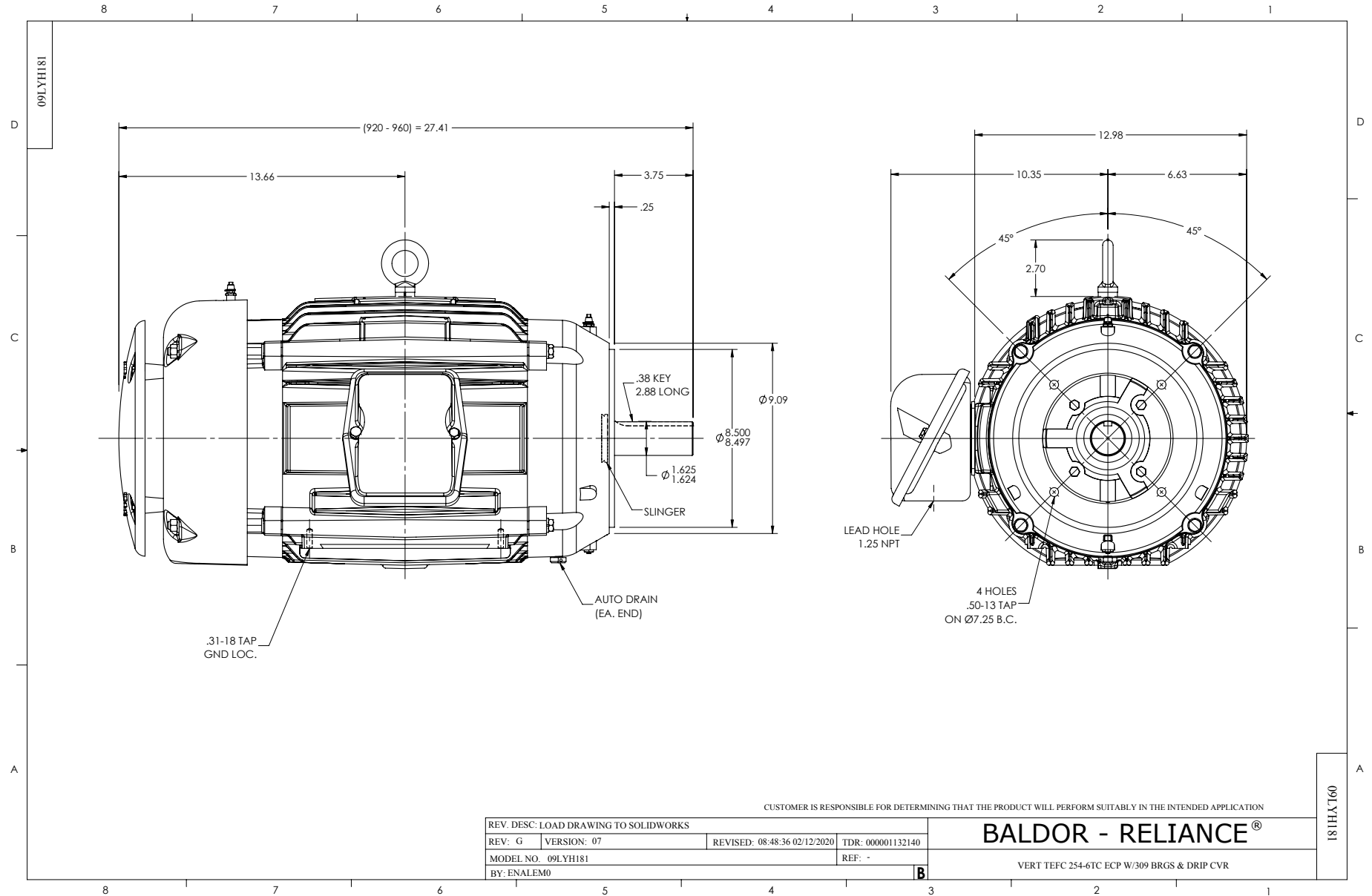
**Load Characteristics 460 V, 60 Hz, 20 HP**

<b>% of Rated Load</b>	<b>25</b>	<b>50</b>	<b>75</b>	<b>100</b>	<b>125</b>	<b>150</b>	<b>S.F.</b>
<b>Power Factor</b>	45	67	78	83	86	87	85
<b>Efficiency</b>	89.2	93	93.7	93.6	93.1	92.4	93.3
<b>Speed</b>	1793	1786	1779	1772	1764	1755	1767
<b>Line amperes</b>	11.8	15	19.2	24	29.3	34.9	27.2



Performance Graph at 460V, 60Hz, 20.0HP Typical performance - Not guaranteed values





CD0006



NOTES:

1. THREE LEAD MOTOR MAY BE EITHER WYE CONNECTED OR DELTA CONNECTED.
2. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
3. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
4. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY VARY.
5. LEAD COLORS ARE OPTIONAL. LEADS MUST BE NUMBERED AS SHOWN.

CD0006

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**BALDOR - RELIANCE®**

3PH, SV, 3 LEADS, WYE OR DELTA CONNECTED

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