

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer :																			
Product line	: NEMA Premium Efficiency Three-Phase																		
Product code :	12445968																		
Catalog # :	00712ET3H254T-W22																		
Frame : 254/6T Output : 7.5 HP (5.5 kW) Poles : 6 Frequency : 60 Hz Rated voltage : 575 V Rated current : 7.58 A L. R. Amperes : 51.6 A LRC : 6.8x(Code H) No load current : 3.60 A Rated speed : 1175 rpm Slip : 2.08 % Rated torque : 33.5 ft.lb Locked rotor torque : 250 % Breakdown torque : 300 % Insulation class : F Service factor : 1.25 Moment of inertia (J) : 3.92 sq.ft.lb Design : B	Locked rotor time : 54s (cold) 30s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation <sup>1</sup> : Both (CW and CCW) Noise level <sup>2</sup> : 59.0 dB(A) Starting method : Direct On Line Approx. weight <sup>3</sup> : 294 lb																		
Output	25%    50%    75%    100%																		
Efficiency (%)	88.6    89.5    90.2    91.0																		
Power Factor	0.38    0.63    0.74    0.80																		
Foundation loads																			
Max. traction : 335 lb																			
Max. compression : 629 lb																			
	<table border="0"> <tr> <td></td> <td style="text-align: center;"><u>Drive end</u></td> <td style="text-align: center;"><u>Non drive end</u></td> </tr> <tr> <td>Bearing type :</td> <td>6309 C3</td> <td>6209 C3</td> </tr> <tr> <td>Sealing :</td> <td>V'Ring</td> <td>V'Ring</td> </tr> <tr> <td>Lubrication interval :</td> <td>20000 h</td> <td>20000 h</td> </tr> <tr> <td>Lubricant amount :</td> <td>13 g</td> <td>9 g</td> </tr> <tr> <td>Lubricant type :</td> <td colspan="2" style="text-align: center;">Mobil Polyrex EM</td> </tr> </table>		<u>Drive end</u>	<u>Non drive end</u>	Bearing type :	6309 C3	6209 C3	Sealing :	V'Ring	V'Ring	Lubrication interval :	20000 h	20000 h	Lubricant amount :	13 g	9 g	Lubricant type :	Mobil Polyrex EM	
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Notes																			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.																			
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.																			
Rev.	Changes Summary	Performed	Checked	Date															
Performed by																			
Checked by			Page	Revision															
Date	13/04/2022		1 / 6																

# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



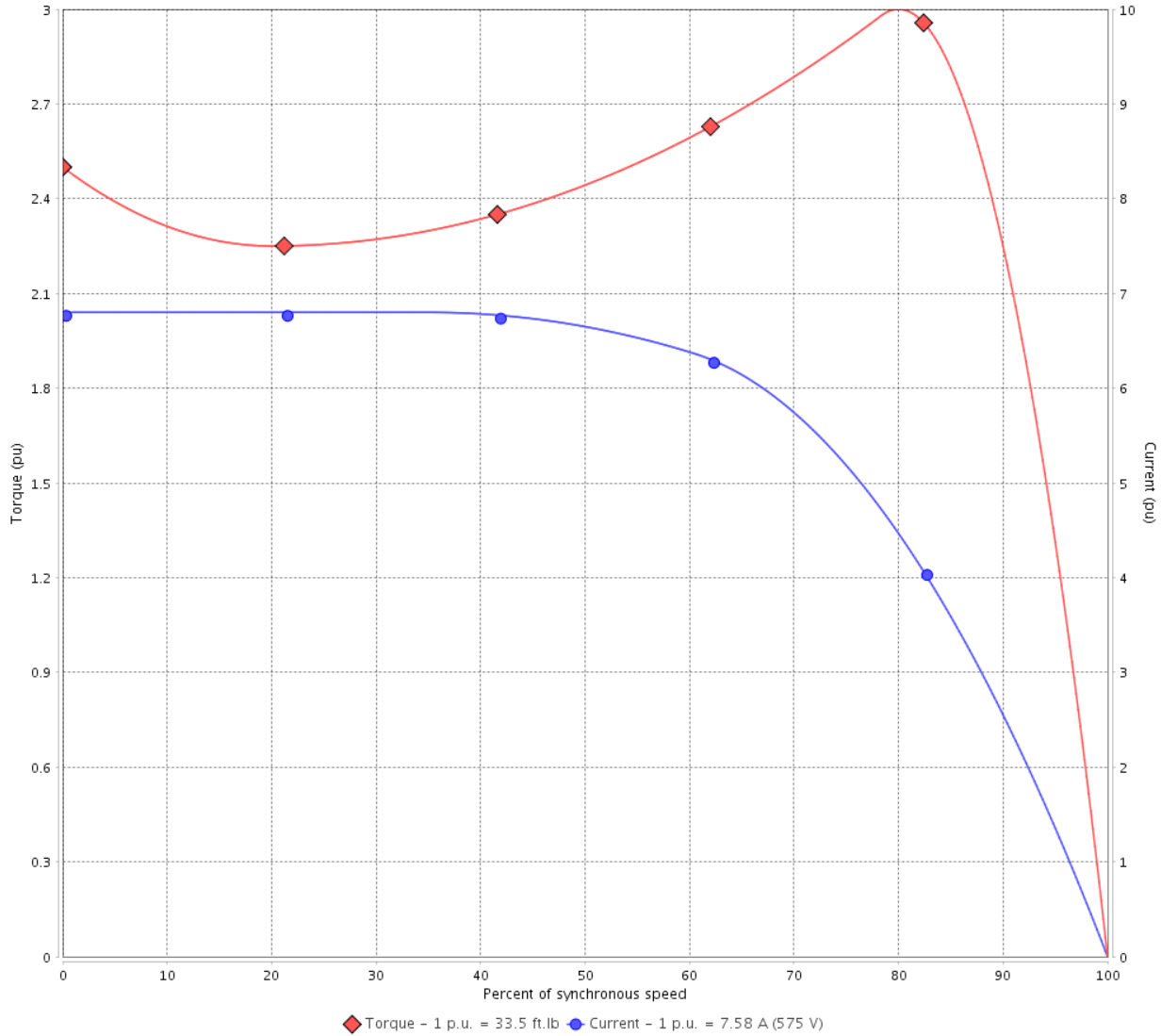
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12445968

Catalog # : 00712ET3H254T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 575 V 60 Hz 6P

Rated current	: 7.58 A	Moment of inertia (J)	: 3.92 sq.ft.lb
LRC	: 6.8	Duty cycle	: Cont.(S1)
Rated torque	: 33.5 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1175 rpm	Design	: B

Locked rotor time : 54s (cold) 30s (hot)

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Performed by			Page 2 / 6	Revision
Checked by				
Date	13/04/2022			

# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

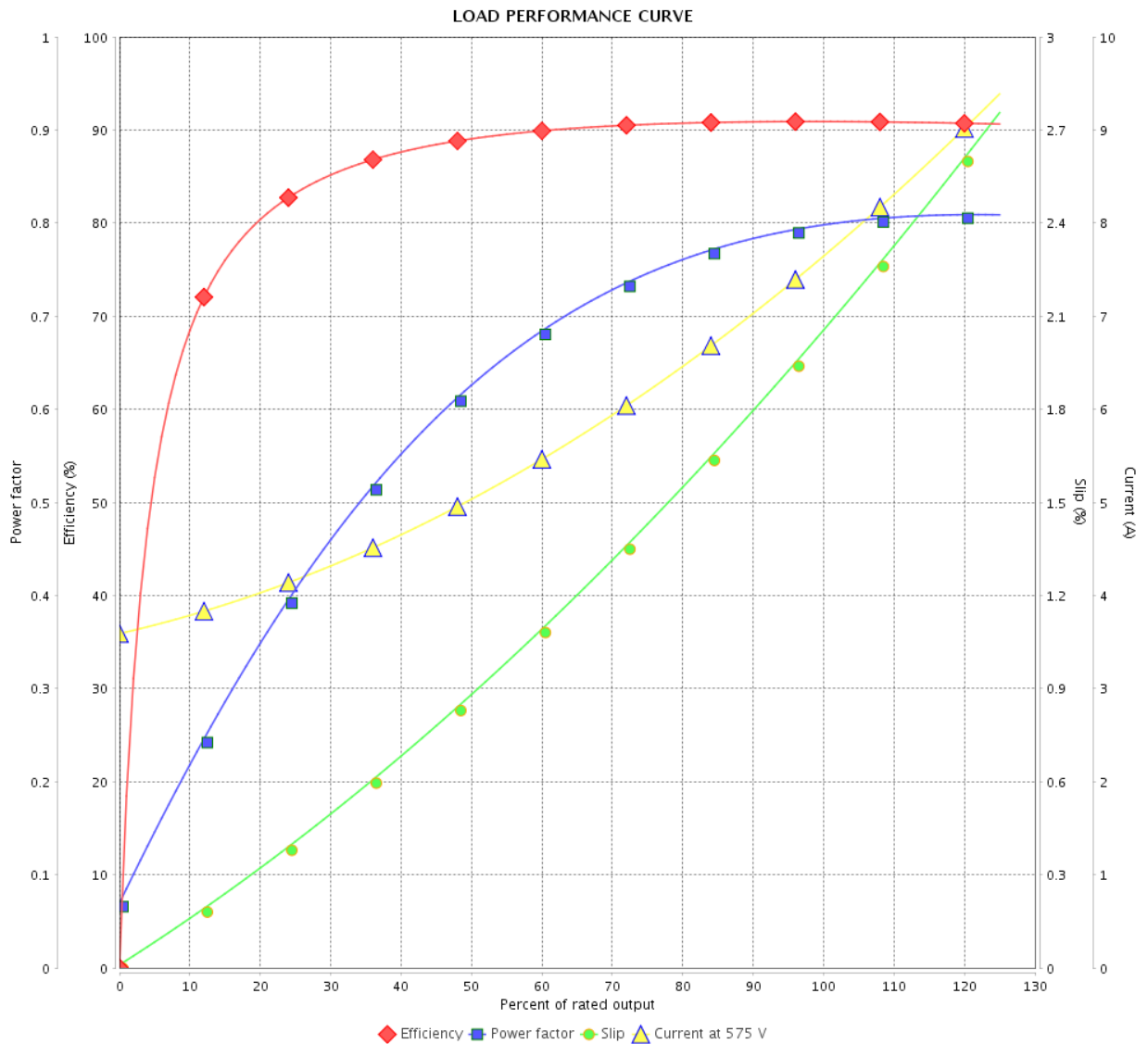


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12445968

Catalog # : 00712ET3H254T-W22



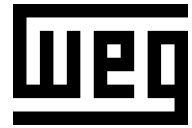
Performance : 575 V 60 Hz 6P

Rated current : 7.58 A  
 LRC : 6.8  
 Rated torque : 33.5 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 300 %  
 Rated speed : 1175 rpm

Moment of inertia (J) : 3.92 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Date		13/04/2022		

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12445968  
Catalog # : 00712ET3H254T-W22

Performance : 575 V 60 Hz 6P

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Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1175 rpm	Design	: B

Heating constant

Cooling constant

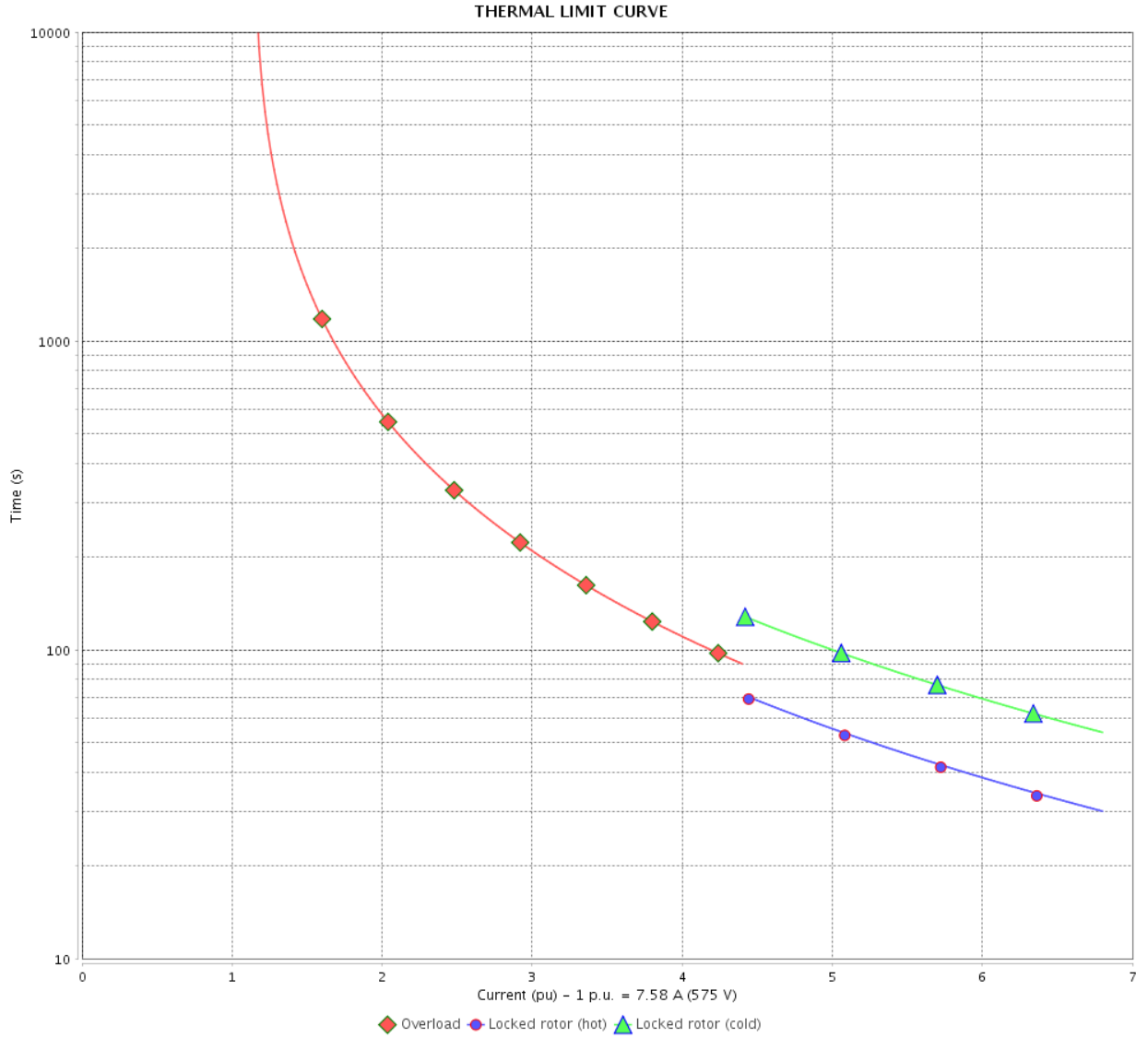
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		4 / 6	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Performed by		Page 5 / 6		Revision
Checked by				
Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



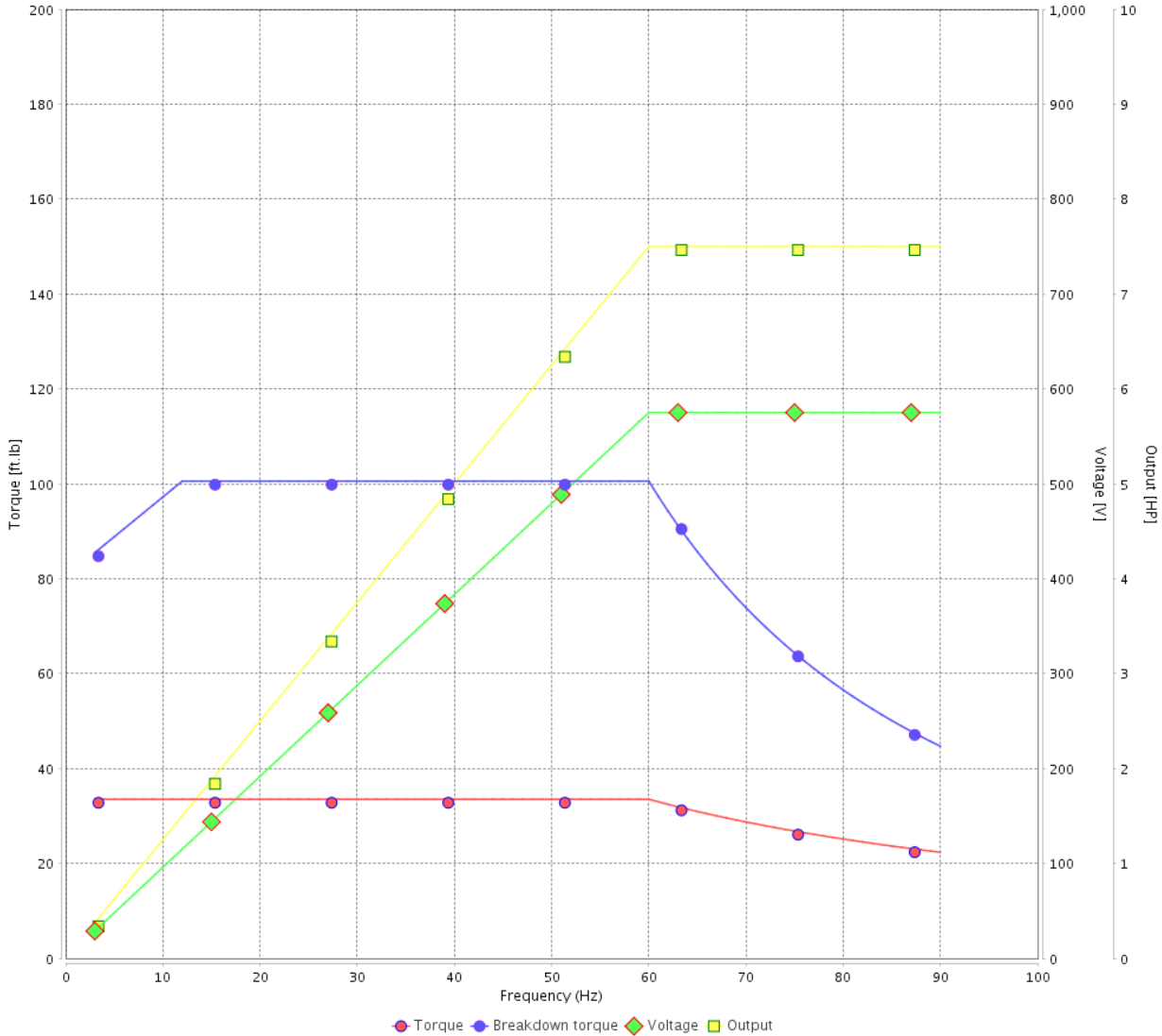
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12445968

Catalog # : 00712ET3H254T-W22

VFD OPERATION CURVE



Performance : 575 V 60 Hz 6P

Rated current : 7.58 A  
 LRC : 6.8  
 Rated torque : 33.5 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 300 %  
 Rated speed : 1175 rpm

Moment of inertia (J) : 3.92 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

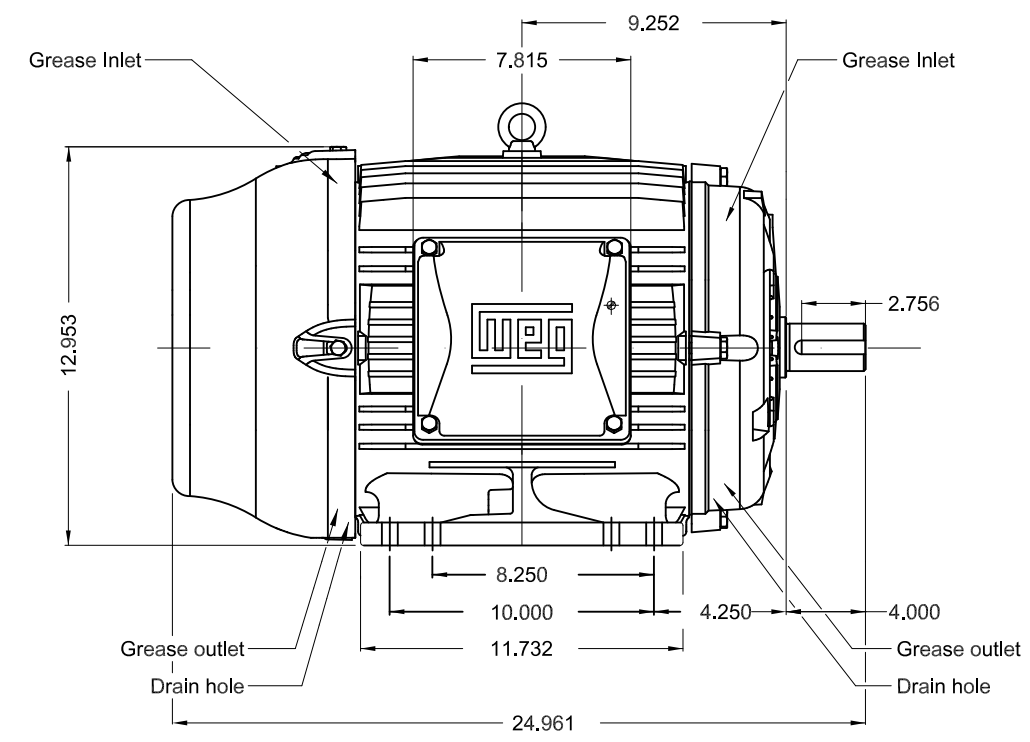
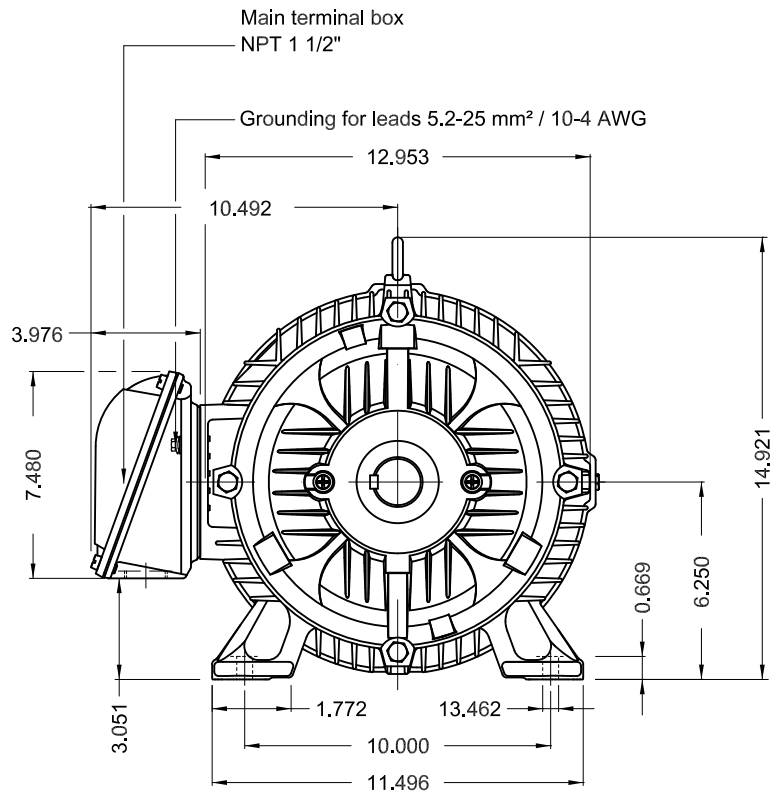
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

1 2 3 4 5 6

A

B

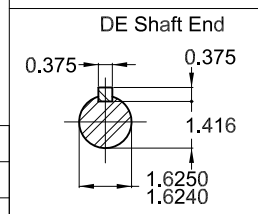
C



D

E

Color RAL 5009  
 Painting plan 203A  
 Mounting B3R(D)



7.5 HP 06 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 254/6T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

**PREVIEW**  
 WDD



SHEET 1 / 1

Dimensions in inches XME A3

MADE IN BRAZIL  
12445968



**NEMA**  
Premium  
W22



FOR SAFE AREA  
Mod.TE1BFOXON  
CC029A



Class I, Div 2, Gr A, B, C and D - T3  
Class I, Zone 2, IIC - T3  
Class II, Div 2, Gr F and G - T4  
For use on PWM: Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 00712ET3H254T-W22

Inverter Duty Motor  
Severe Duty

PH3 60Hz Fr. 254/6T 1000m.a.s.l. IP55 TEFC 295lb

V 575

A 7.58

HP 7.5

kW 5.5

SF 1.25

SFA 9.47

RPM 1175

PF 0.80

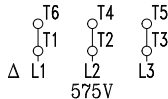
AMB 40°C

INS cl. F DT80K

NEMA NOM EFF 91.0%

DUTY CONT.

DES B Code H



→ 6309-C3 (13g)

→ 6209-C3 (9g)



MOBIL POLYREX EM (20000h)

