

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :					
Product line	: NEMA Premium Efficiency Three-Phase	Product code :	12385056		
		Catalog # :	00712ST3QIE254TC-W22		
Frame	: 254/6TC	Cooling method	: IC411 - TEFC		
Insulation class	: F	Mounting	: F-1		
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)		
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line		
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 301 lb		
Protection degree	: IP55	Moment of inertia (J)	: 3.92 sq.ft.lb		
Design	: B				
Output [HP]	7.5	7.5	7.5	7.5	
Poles	6	6	6	6	
Frequency [Hz]	60	50	50	50	
Rated voltage [V]	460	380	400	415	
Rated current [A]	9.48	11.4	10.8	10.5	
L. R. Amperes [A]	63.5	58.1	61.6	64.0	
LRC [A]	6.7x(Code H)	5.1x(Code F)	5.7x(Code G)	6.1x(Code G)	
No load current [A]	4.50	4.50	4.75	4.95	
Rated speed [RPM]	1175	970	970	975	
Slip [%]	2.08	3.00	3.00	2.50	
Rated torque [ft.lb]	33.5	40.6	40.6	40.4	
Locked rotor torque [%]	240	160	190	210	
Breakdown torque [%]	290	210	229	250	
Service factor	1.25	1.00	1.15	1.15	
Temperature rise	80 K	105 K	105 K	80 K	
Locked rotor time	54s (cold) 30s (hot)	48s (cold) 27s (hot)	48s (cold) 27s (hot)	48s (cold) 27s (hot)	
Noise level ²	59.0 dB(A)	57.0 dB(A)	57.0 dB(A)	57.0 dB(A)	
Efficiency (%)	25%	88.6	90.2	89.3	88.7
	50%	89.5	89.5	89.5	89.5
	75%	90.2	89.5	89.5	89.5
	100%	91.0	88.5	89.5	90.2
Power Factor	25%	0.38	0.44	0.41	0.39
	50%	0.63	0.70	0.66	0.64
	75%	0.74	0.79	0.77	0.75
	100%	0.80	0.83	0.82	0.81
Bearing type	: <u>Drive end</u> 6309 C3 <u>Non drive end</u> 6209 C3	Foundation loads			
Sealing	: Inpro/Seal Inpro/Seal	Max. traction	: 333 lb		
Lubrication interval	: 20000 h 20000 h	Max. compression	: 635 lb		
Lubricant amount	: 13 g 9 g				
Lubricant type	: Mobil Polyrex EM				
Notes					
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.			These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



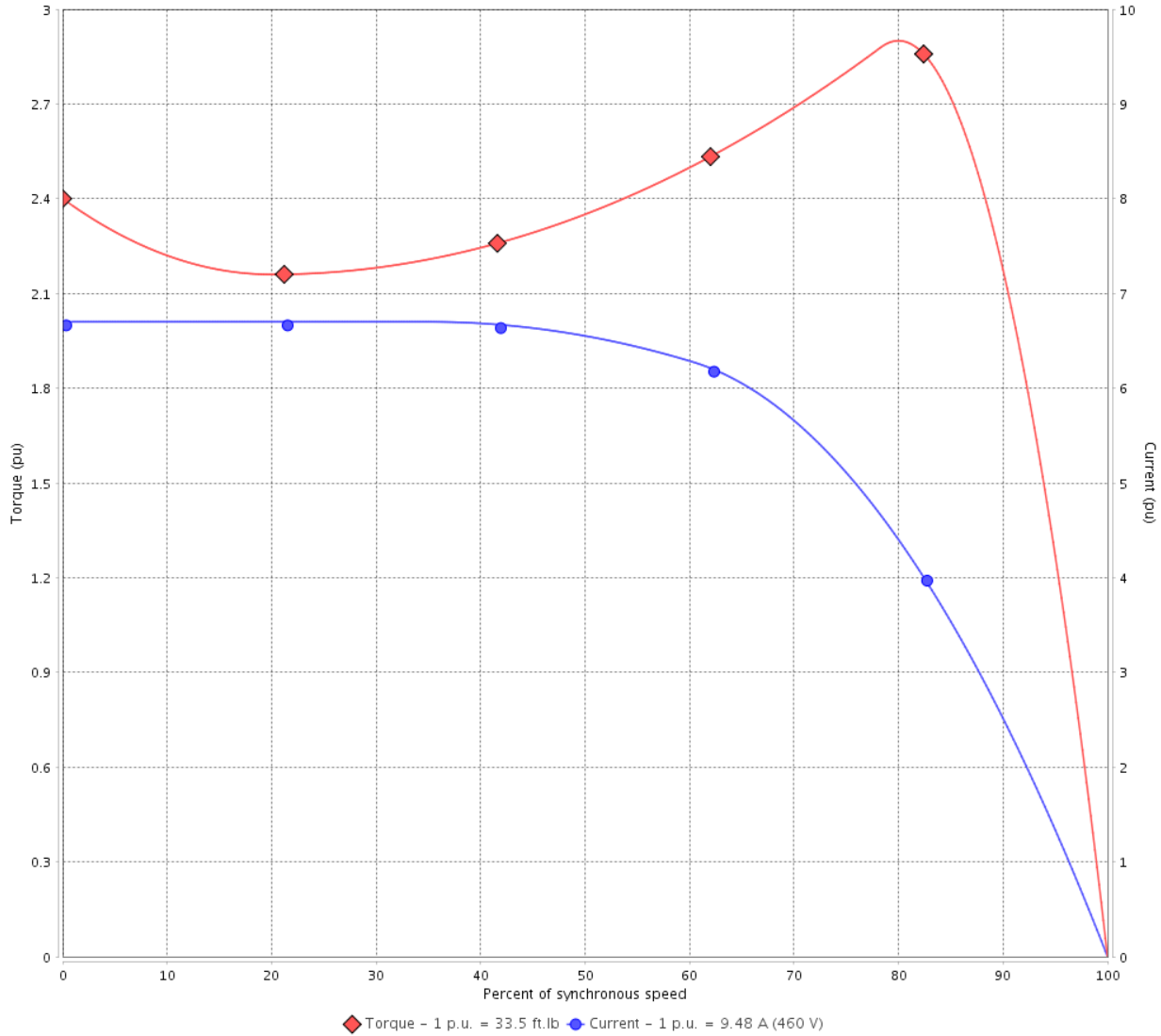
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12385056

Catalog # : 00712ST3QIE254TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 460 V 60 Hz 6P

Rated current	: 9.48 A	Moment of inertia (J)	: 3.92 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 33.5 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1175 rpm	Design	: B

Locked rotor time : 54s (cold) 30s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



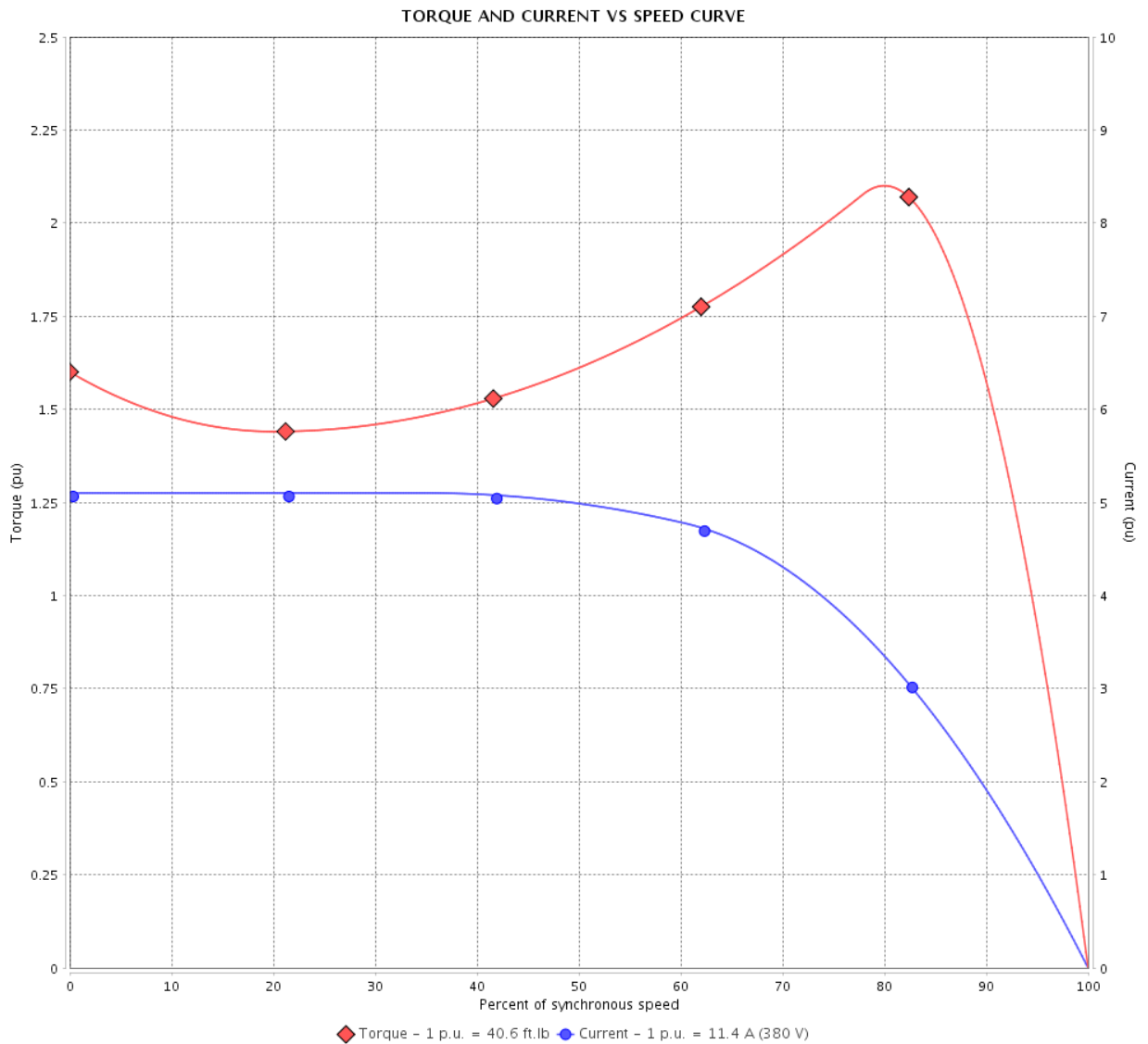
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12385056

Catalog # : 00712ST3QIE254TC-W22



Performance : 380 V 50 Hz 6P IE3

Rated current	: 11.4 A	Moment of inertia (J)	: 3.92 sq.ft.lb
LRC	: 5.1	Duty cycle	: Cont.(S1)
Rated torque	: 40.6 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 970 rpm	Design	: B

Locked rotor time : 48s (cold) 27s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



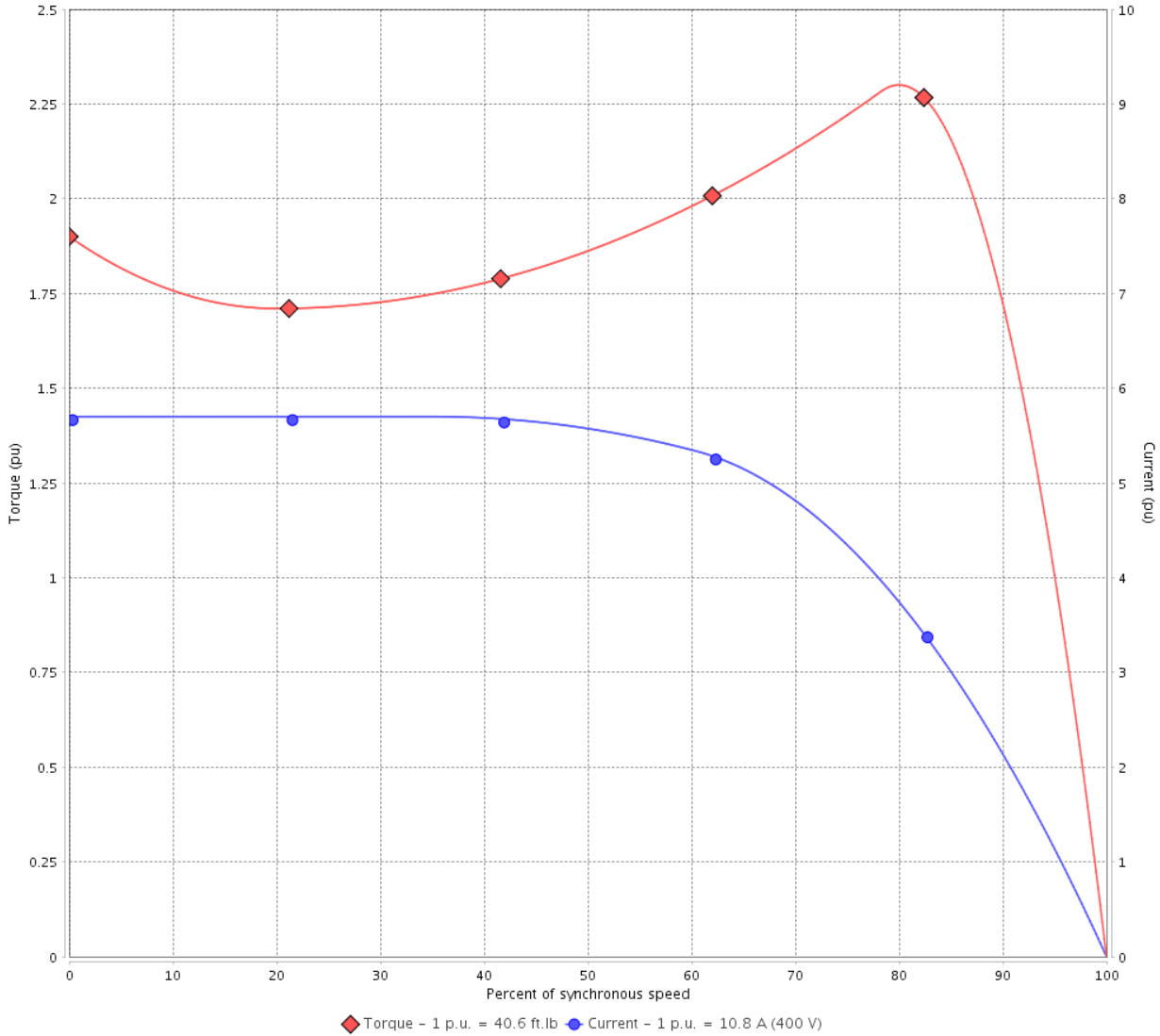
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12385056

Catalog # : 00712ST3QIE254TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 6P IE3

Rated current	: 10.8 A	Moment of inertia (J)	: 3.92 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 40.6 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.15
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 970 rpm	Design	: B

Locked rotor time : 48s (cold) 27s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



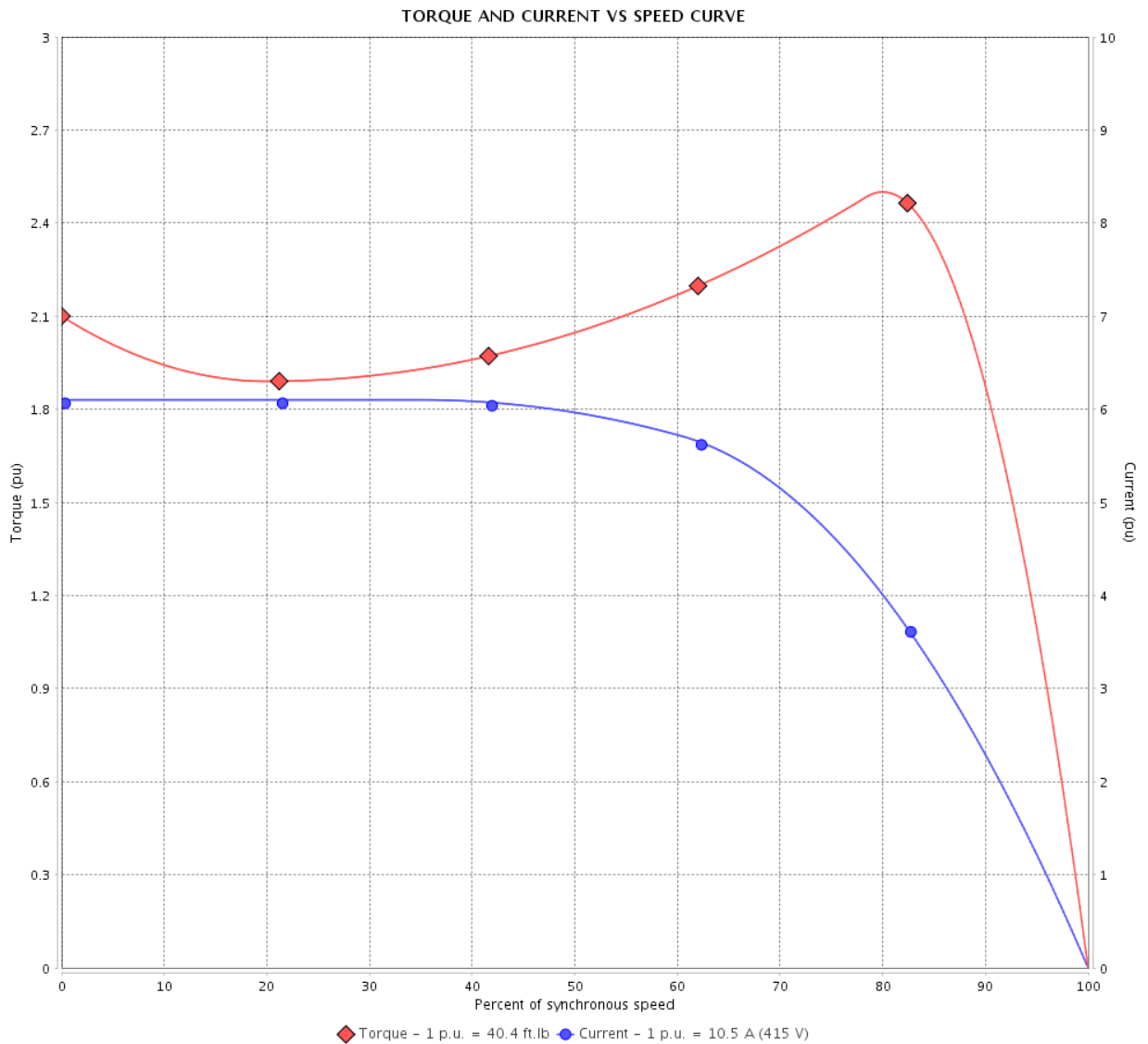
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Customer :

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Product code : 12385056

Catalog # : 00712ST3QIE254TC-W22



Performance : 415 V 50 Hz 6P IE3

Rated current	: 10.5 A	Moment of inertia (J)	: 3.92 sq.ft.lb
LRC	: 6.1	Duty cycle	: Cont.(S1)
Rated torque	: 40.4 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.15
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 975 rpm	Design	: B

Locked rotor time : 48s (cold) 27s (hot)

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



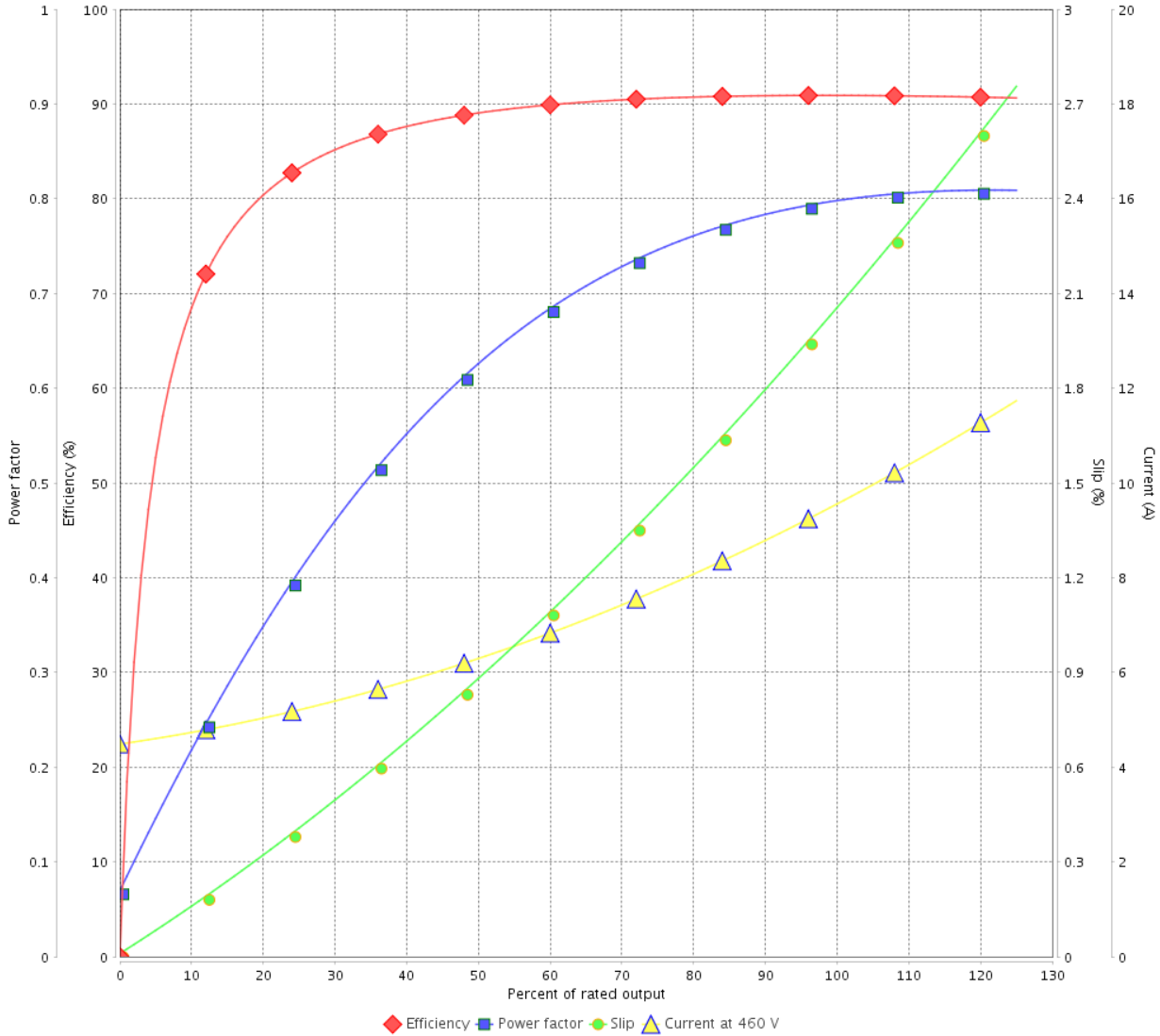
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Performance : 460 V 60 Hz 6P

Rated current : 9.48 A
 LRC : 6.7
 Rated torque : 33.5 ft.lb
 Locked rotor torque : 240 %
 Breakdown torque : 290 %
 Rated speed : 1175 rpm

Moment of inertia (J) : 3.92 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

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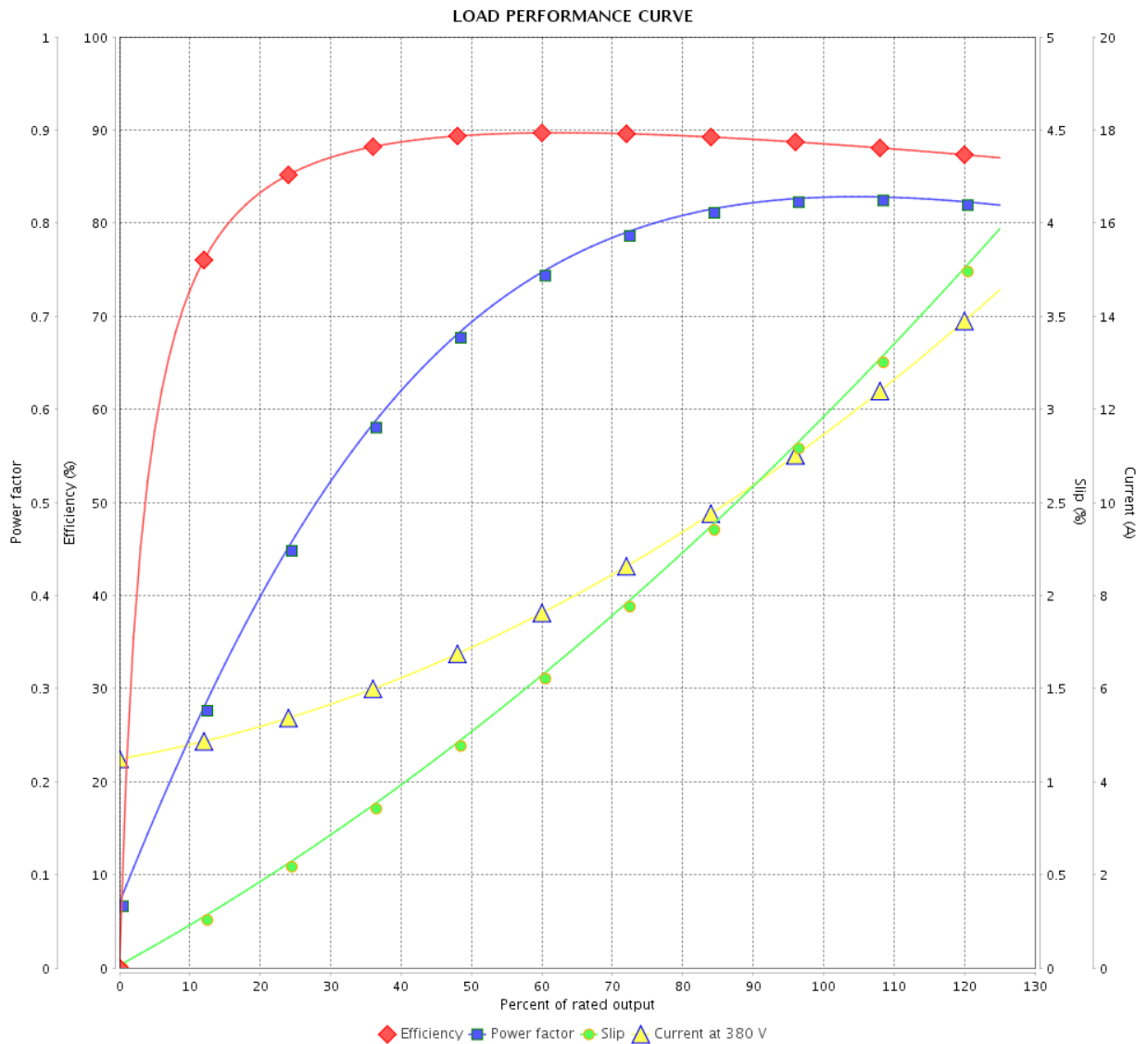


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 Breakdown torque : 210 %
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 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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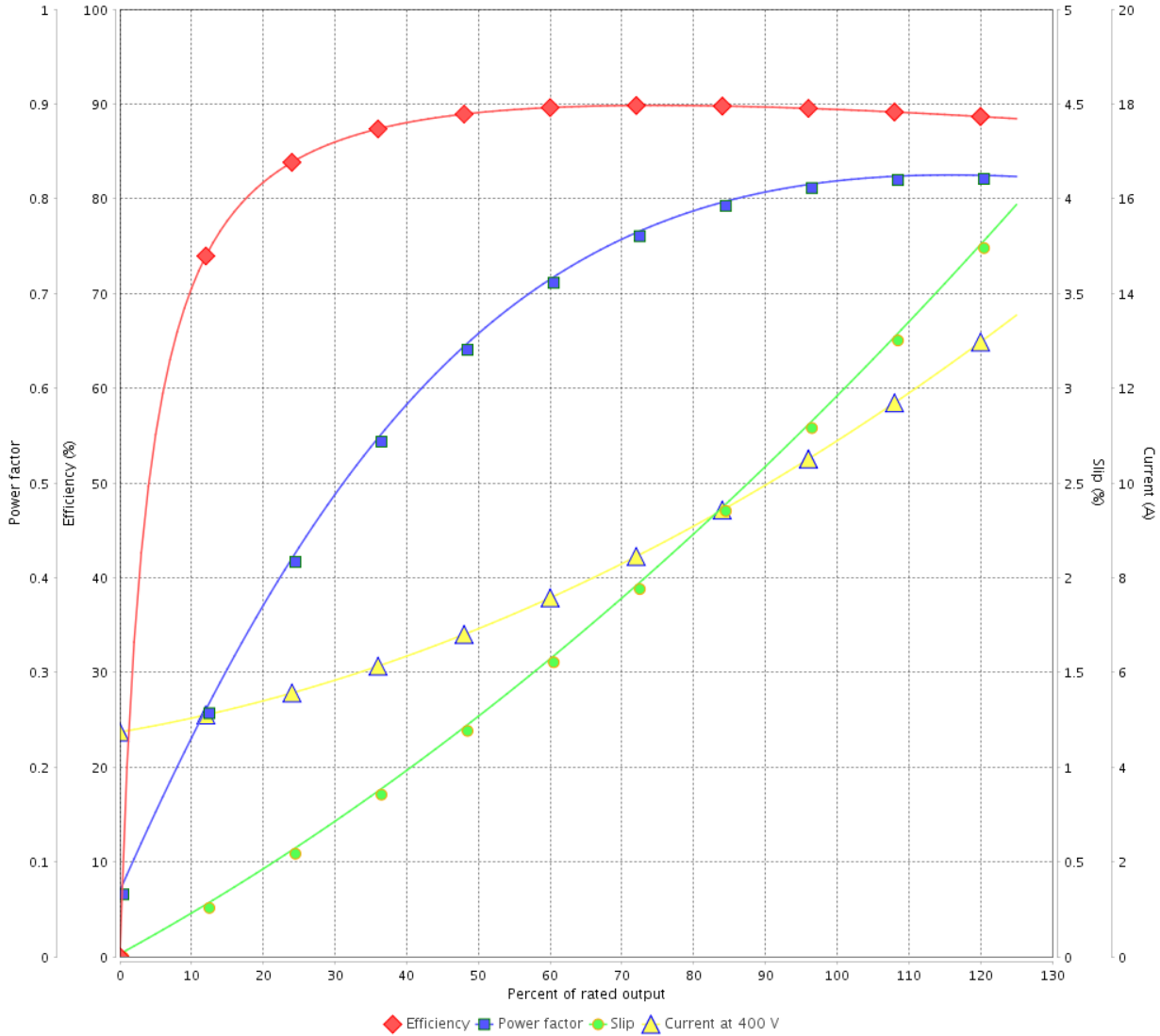
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 Insulation class : F
 Service factor : 1.15
 Temperature rise : 105 K
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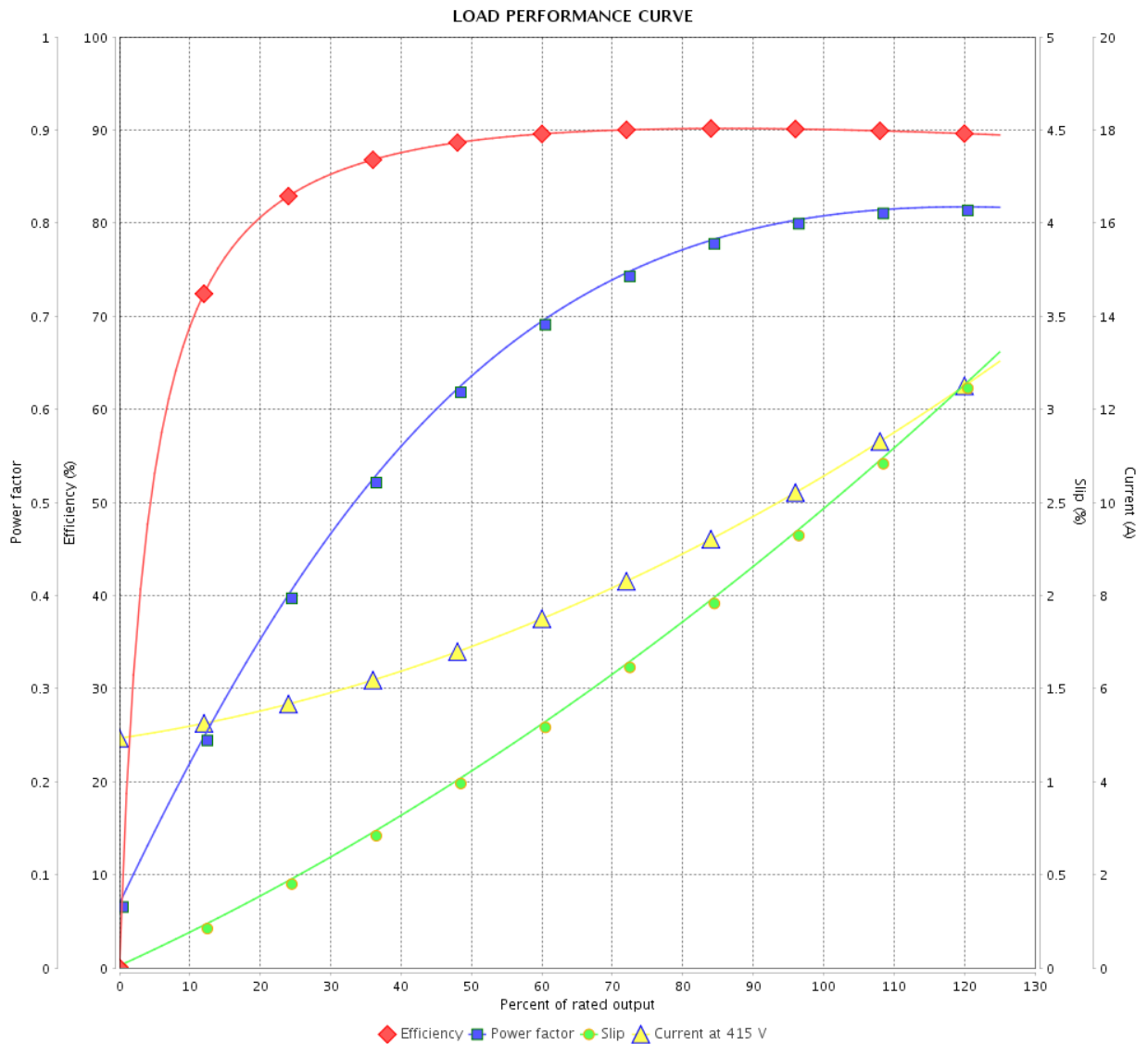


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 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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THERMAL LIMIT CURVE



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Rated speed	: 1175 rpm	Design	: B

Heating constant

Cooling constant

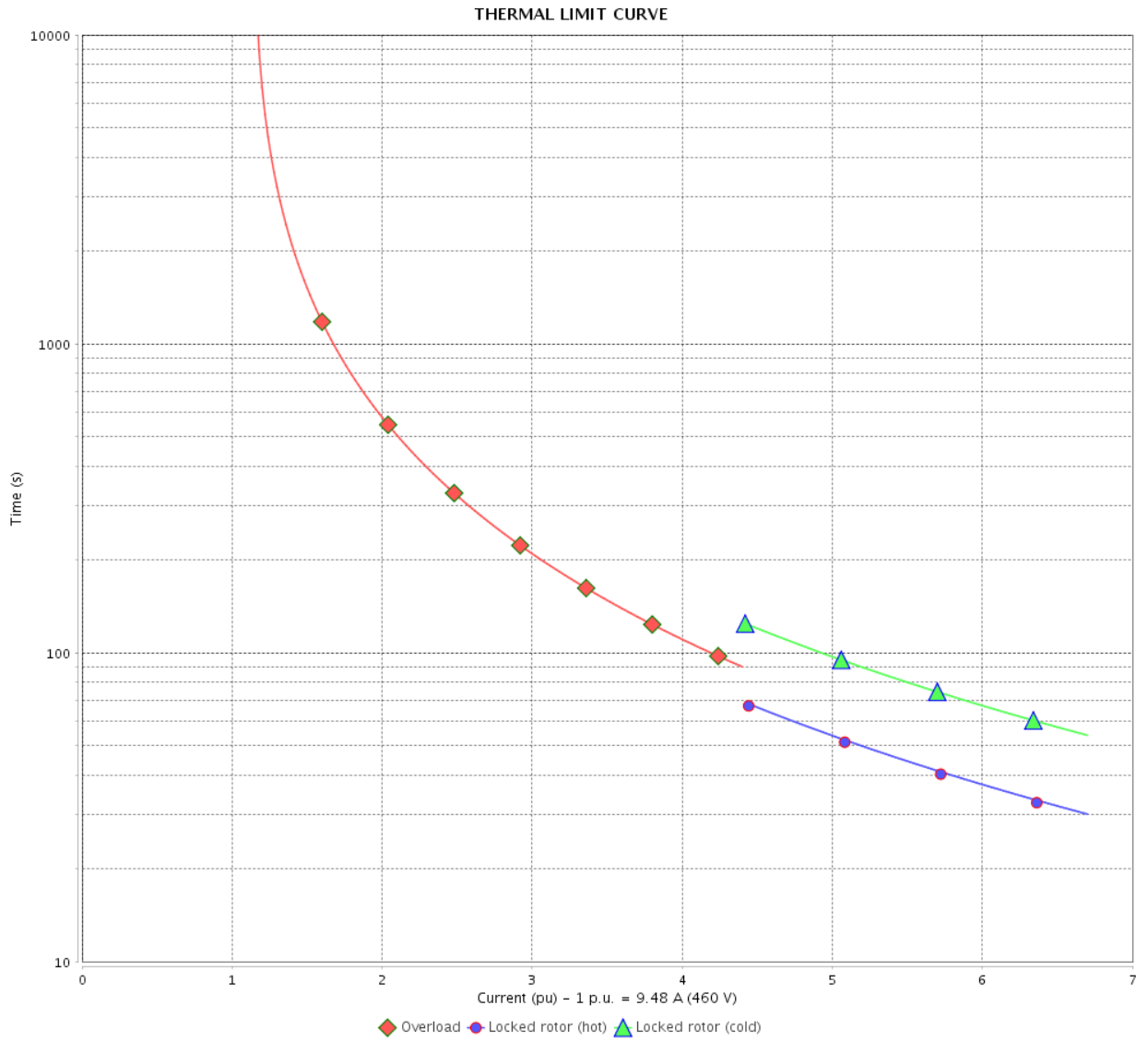
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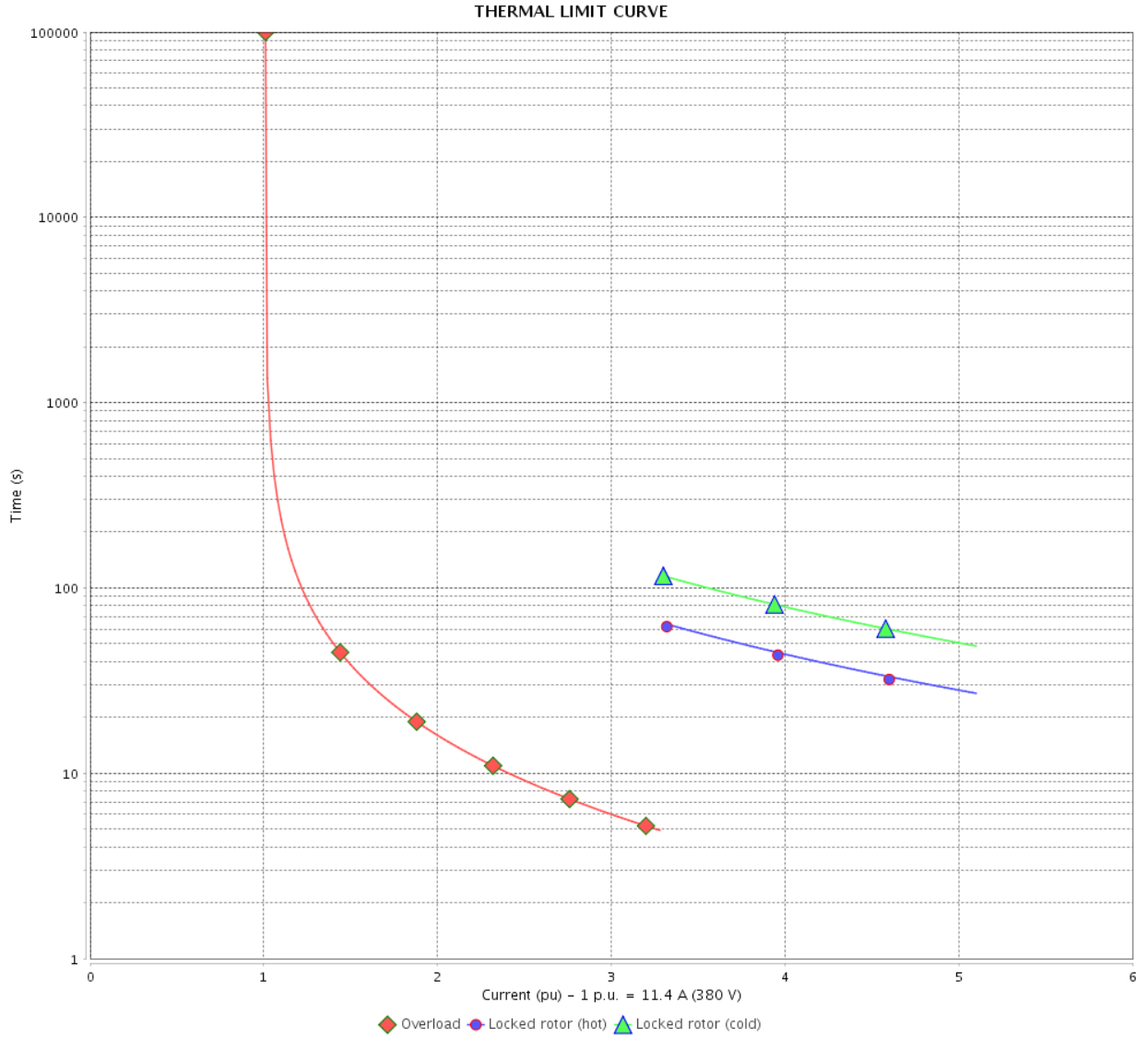
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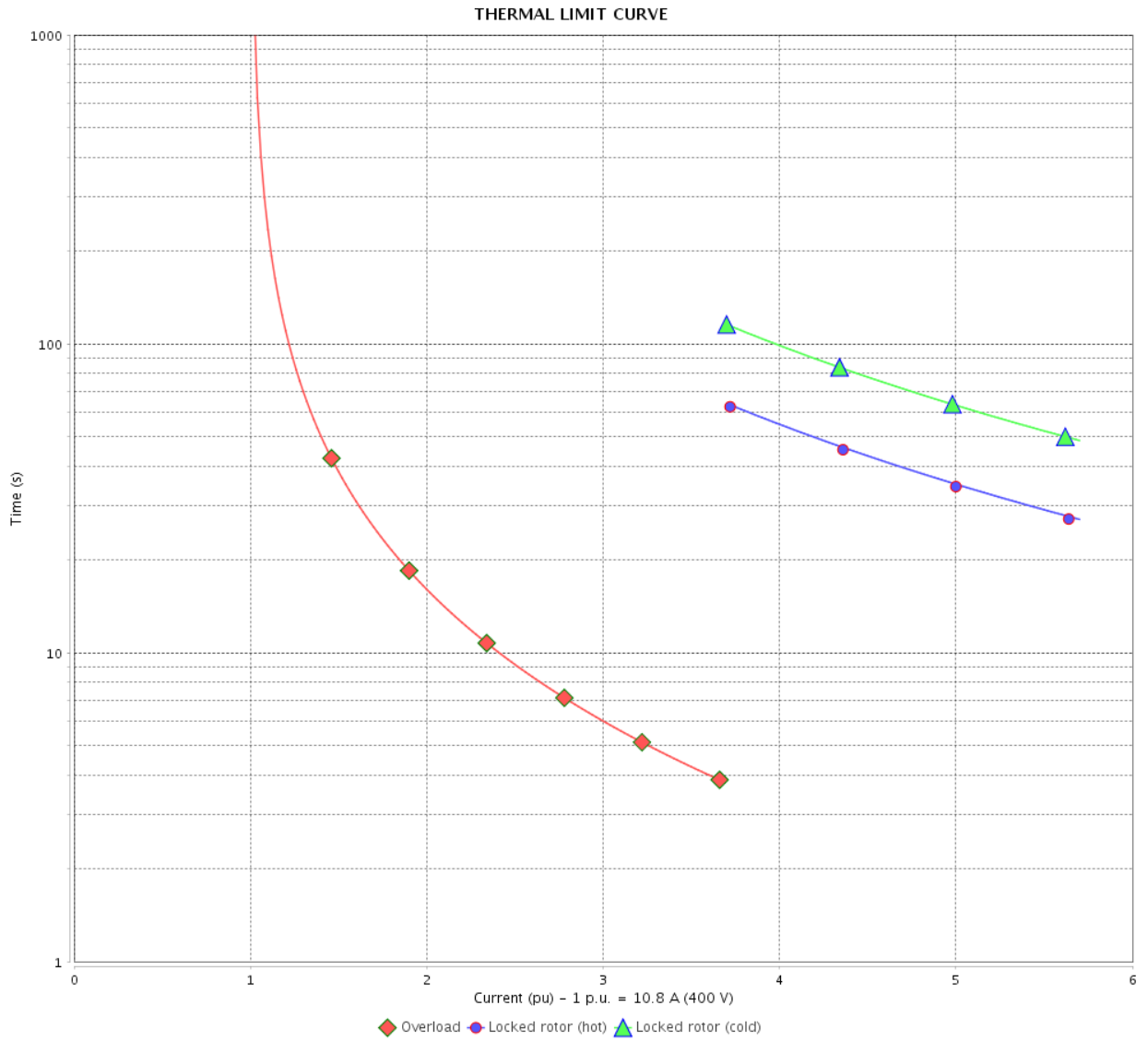
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Cooling constant

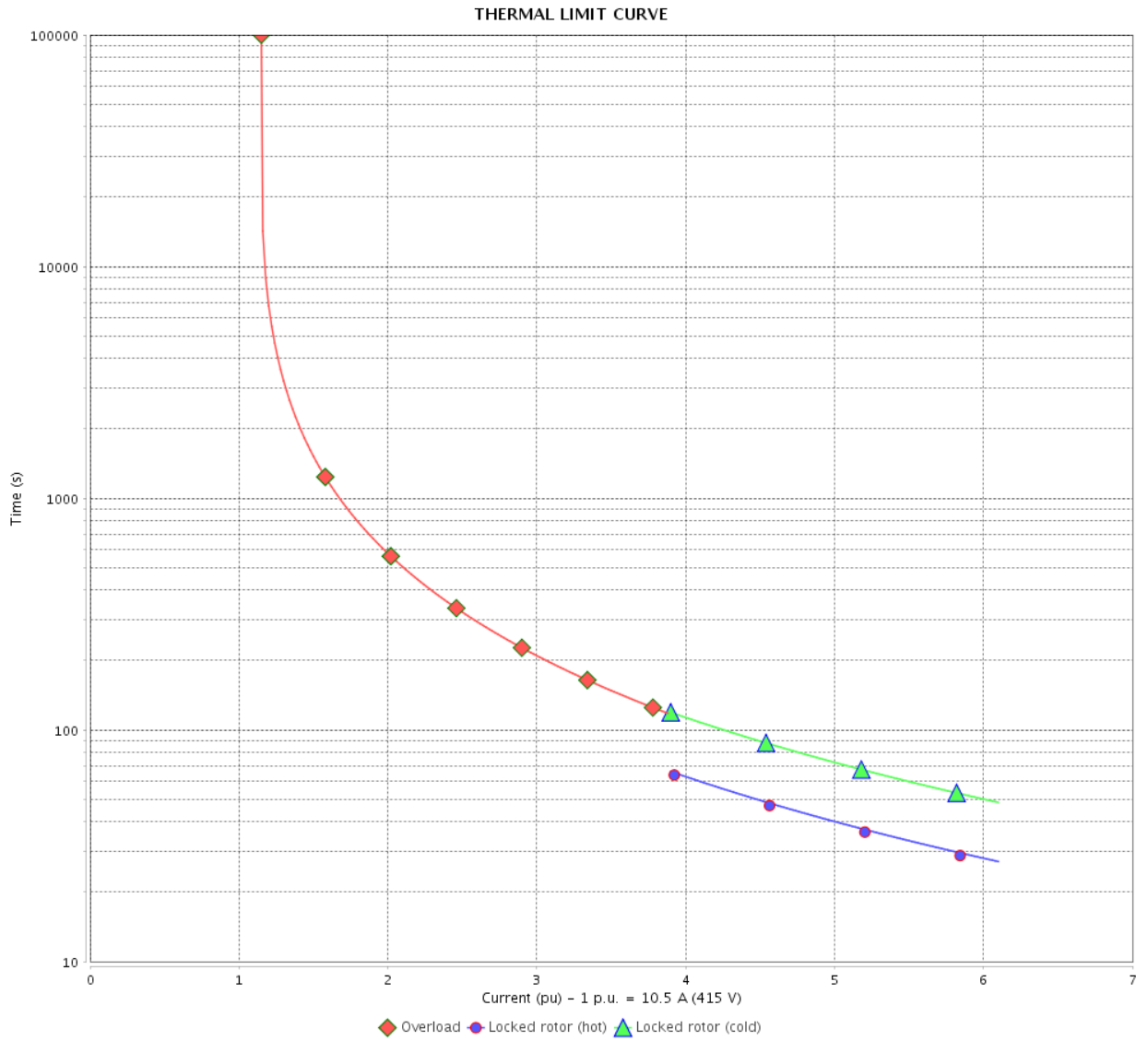
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

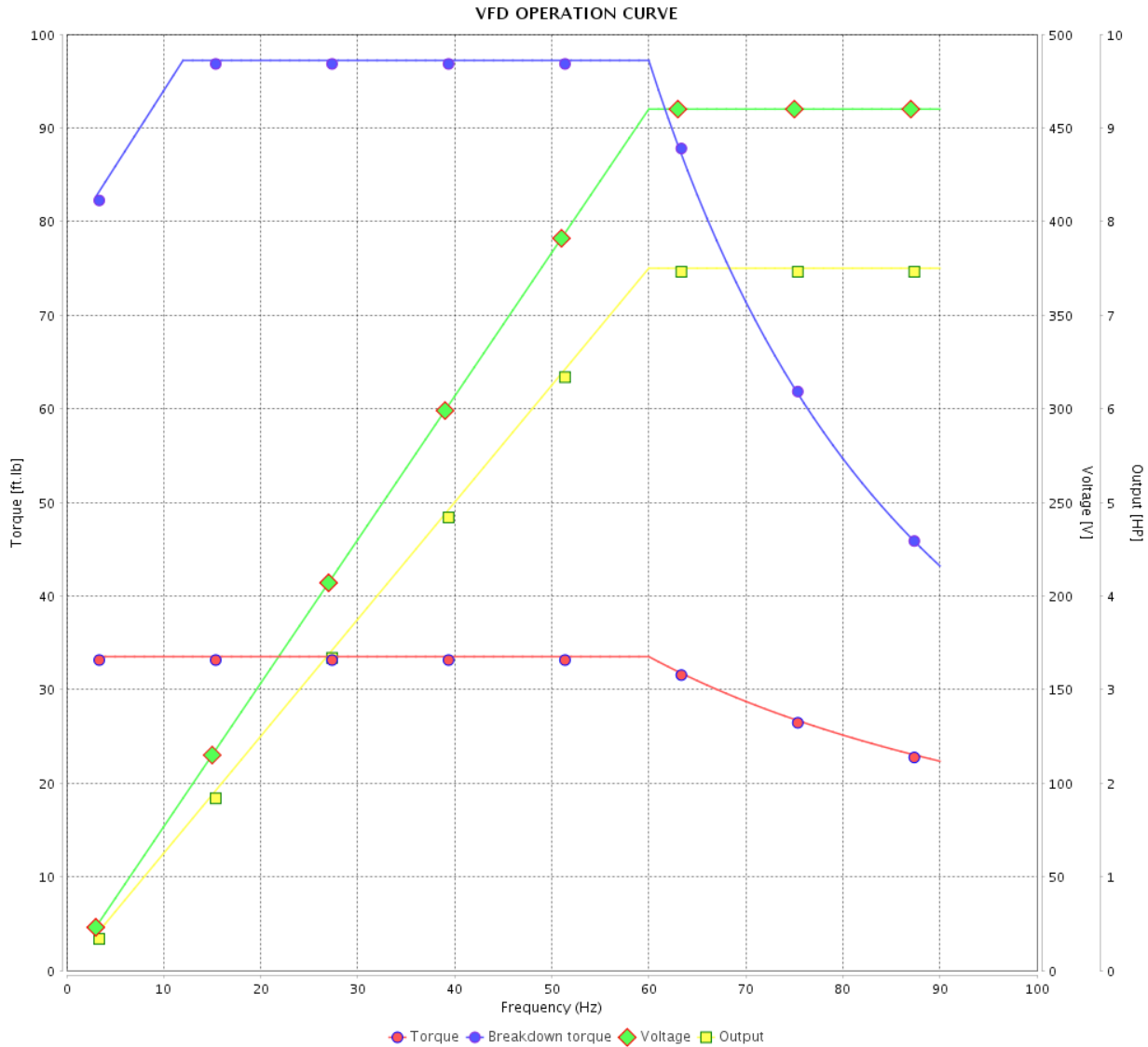


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Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

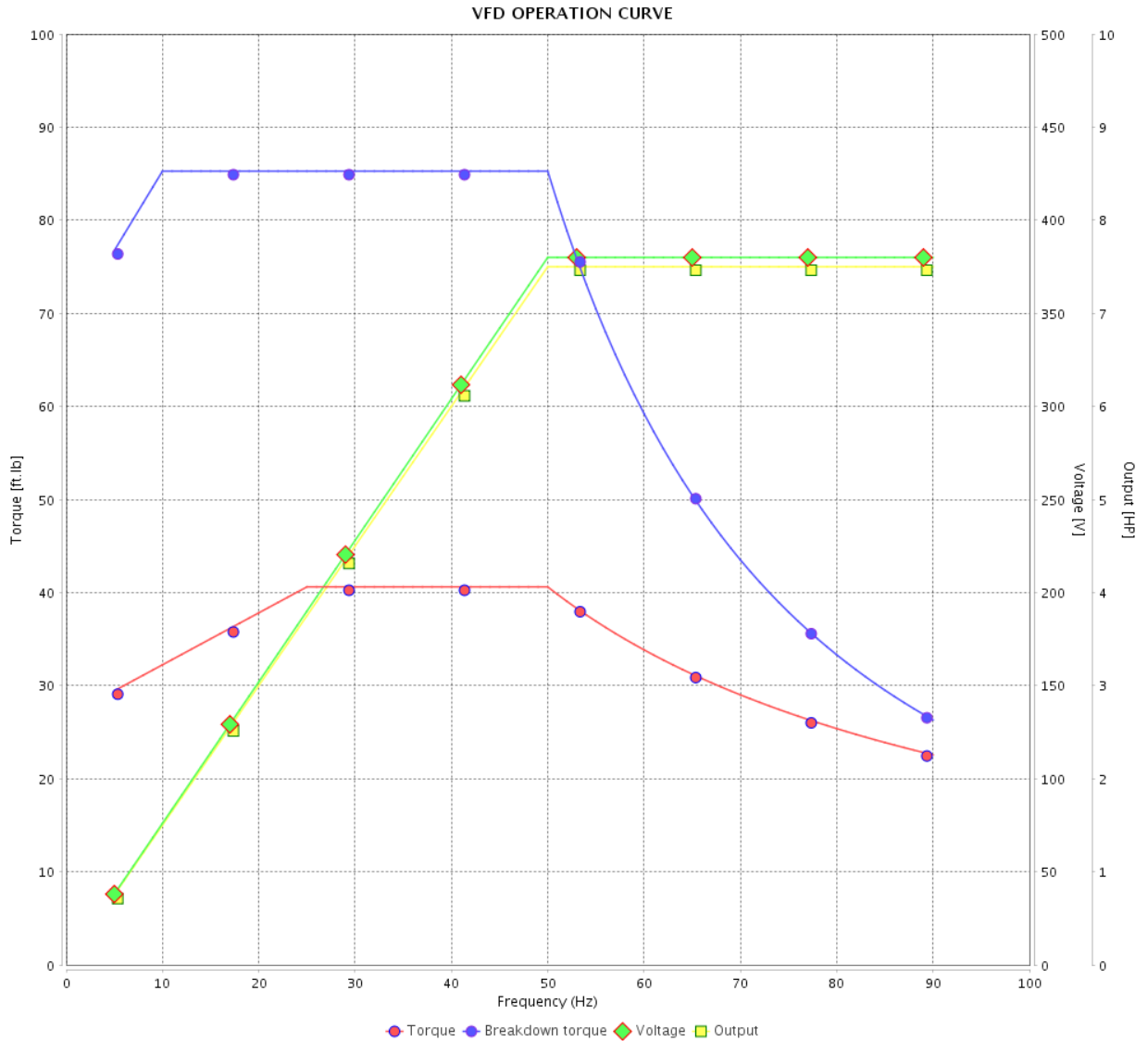


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Performance : 380 V 50 Hz 6P IE3

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VFD OPERATION CURVE

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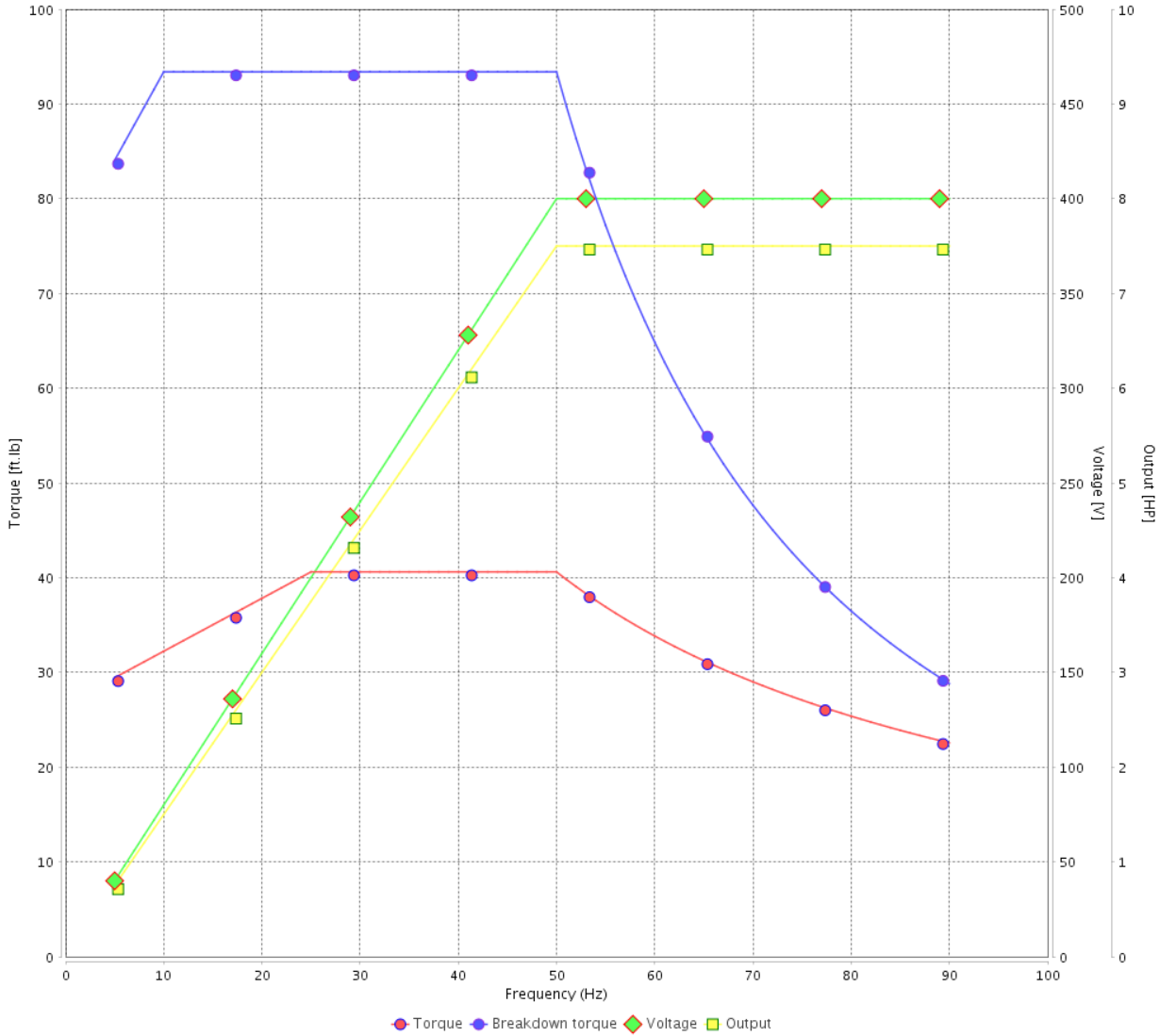
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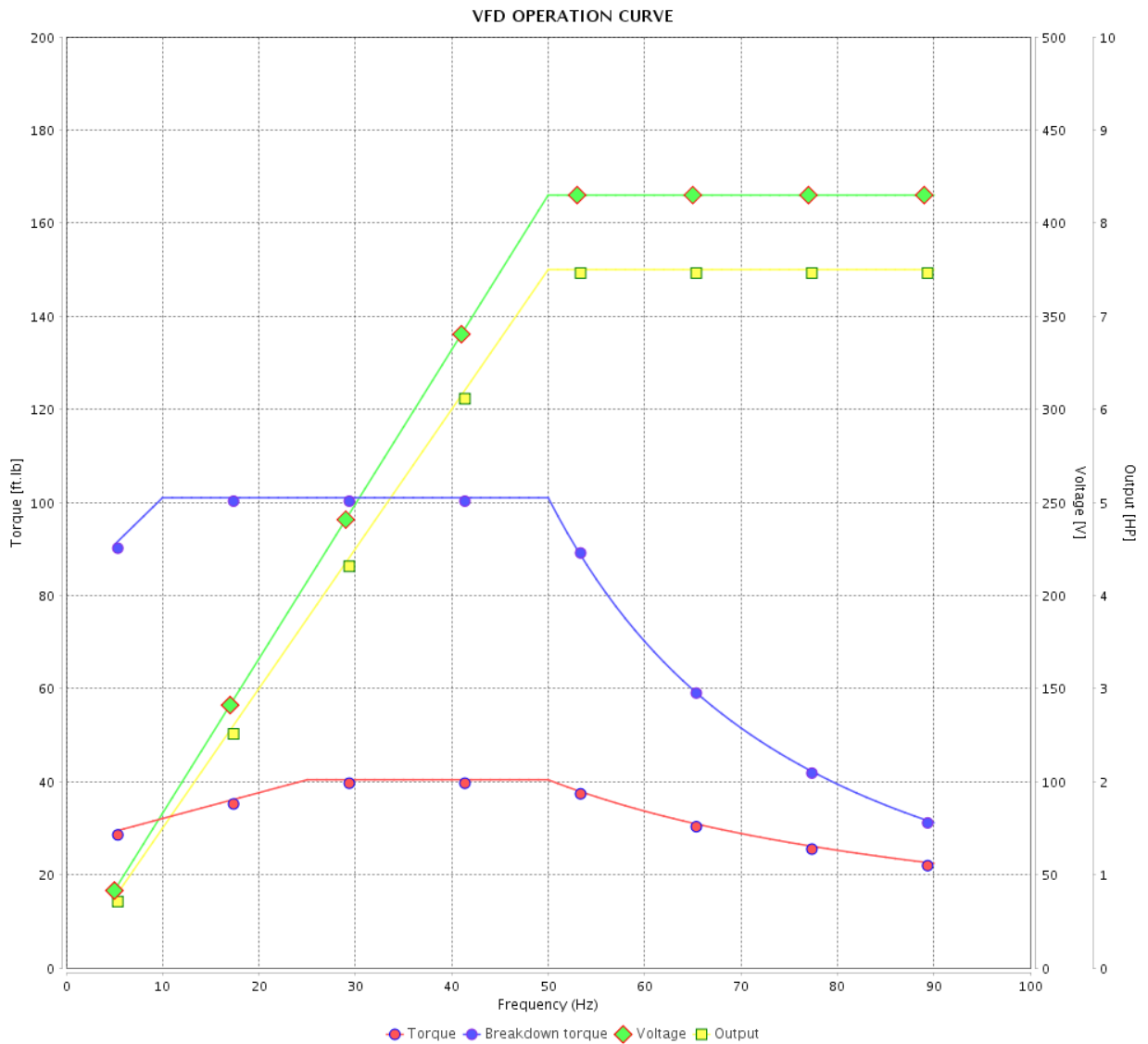


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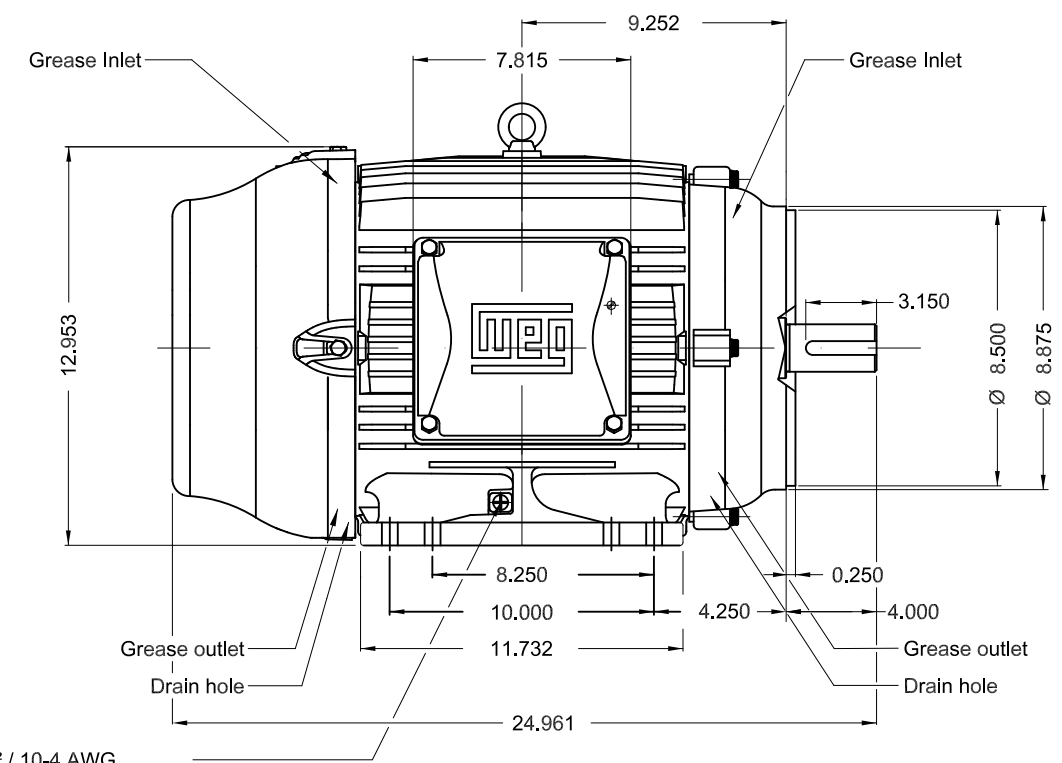
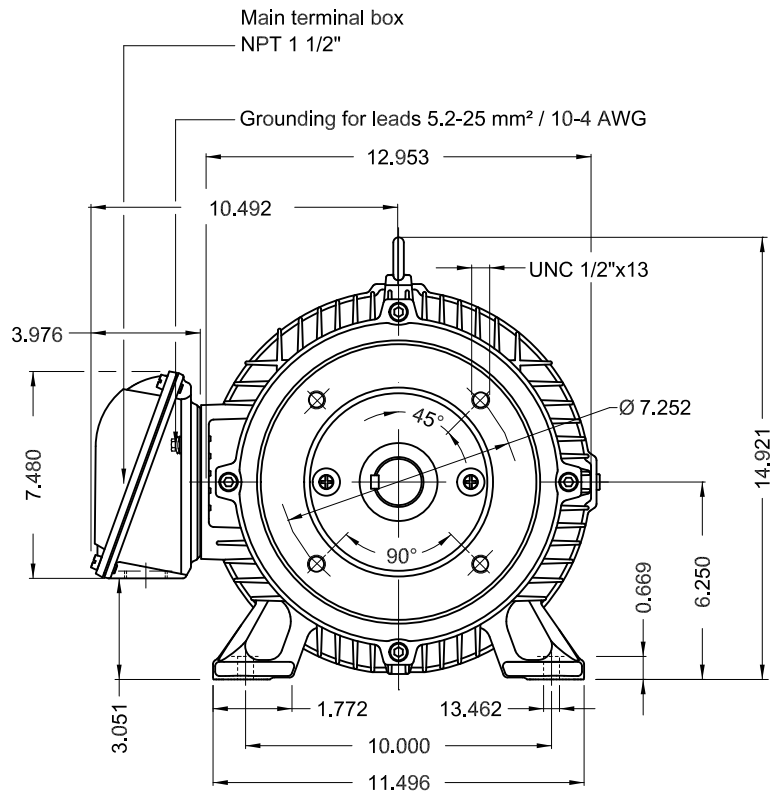
Rev.	Changes Summary	Performed	Checked	Date
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Date	13/04/2022			

1 2 3 4 5 6

A

B

C

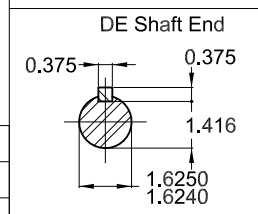


Grounding for leads 5.2-25 mm² / 10-4 AWG

D

E

Color RAL 5009
 Painting plan 202E
 Mounting B34R(D)



7.5 HP 06 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR IEEE 841 W22 PREM. EFF. FRAME 254/6TC IP55 TEFC					
CHECKED							
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET 1 / 1			

PREVIEW
WDD





NEMA
Premium
W22



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T4
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 00712ST3QIE254TC-W22



Inverter Duty Motor
Severe Duty

MADE IN BRAZIL
12385056

PH3 60Hz Fr. 254/6TC 1000m.a.s.l. IP55 TEFC 315lb

V 460

A 9.48

HP 7.5

kW 5.5

SF 1.25

SFA 11.9

RPM 1175

PF 0.80

AMB 40°C

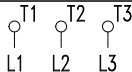
INS cl. F DT80K

NEMA NOM EFF 91.0%

DUTY CONT.

DES B Code H

GUARANT. EFF 89.5%



460V



→ 6309-C3 (13g) 45BC03X30

→ 6209-C3 (9g) 45BC02X30



MOBIL POLYREX EM (20000h)

