

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer :							
Product line	: NEMA Premium Efficiency Three-Phase	Product code :	12602496				
		Catalog # :	01518ET3E254JP-W22				
Frame	: 254/6JP	Cooling method	: IC411 - TEFC				
Insulation class	: F	Mounting	: F-1				
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)				
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line				
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>2</sup>	: 317 lb				
Protection degree	: IP55	Moment of inertia (J)	: 2.62 sq.ft.lb				
Design	: B						
Output [HP]	15	10	10	10	15	15	15
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	36.0/18.0	15.2	14.8	14.5	21.5	20.5	20.0
L. R. Amperes [A]	230/115	109	115	120	105	111	118
LRC [A]	6.4x(Code G)	7.2x(Code J)	7.8x(Code J)	8.3x(Code K)	4.9x(Code E)	5.4x(Code F)	5.9x(Code G)
No load current [A]	14.4/7.20	6.70	7.10	7.40	7.10	7.60	7.40
Rated speed [RPM]	1770	1475	1480	1480	1455	1460	1465
Slip [%]	1.67	1.67	1.33	1.33	3.00	2.67	2.33
Rated torque [ft.lb]	44.5	35.6	35.5	35.5	54.1	54.0	53.8
Locked rotor torque [%]	220	250	280	310	160	200	210
Breakdown torque [%]	260	300	340	370	200	220	240
Service factor	1.25	1.25	1.25	1.25	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	80 K	80 K	80 K
Locked rotor time	55s (cold) 31s (hot)	72s (cold) 40s (hot)	63s (cold) 35s (hot)	57s (cold) 32s (hot)	43s (cold) 24s (hot)	41s (cold) 23s (hot)	37s (cold) 21s (hot)
Noise level <sup>2</sup>	64.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%	90.2	88.5	88.1	87.6	90.8	90.8
	50%	91.0	88.8	88.6	88.3	91.0	91.0
	75%	91.7	90.3	90.3	90.3	90.2	91.0
	100%	92.4	90.4	90.6	90.8	90.2	91.0
Power Factor	25%	0.43	0.40	0.37	0.35	0.49	0.46
	50%	0.68	0.65	0.62	0.59	0.74	0.71
	75%	0.78	0.77	0.74	0.72	0.82	0.80
	100%	0.83	0.83	0.81	0.79	0.86	0.85
Bearing type	: Drive end : 6309 C3	Non drive end : 6209 C3	Foundation loads				
Sealing	: V'Ring	V'Ring	Max. traction	: 460 lb			
Lubrication interval	: 20000 h	20000 h	Max. compression	: 777 lb			
Lubricant amount	: 13 g	9 g					
Lubricant type	: Mobil Polyrex EM						
Notes							
USABLE @208V 39.8A SF 1.15 SFA 45.8A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



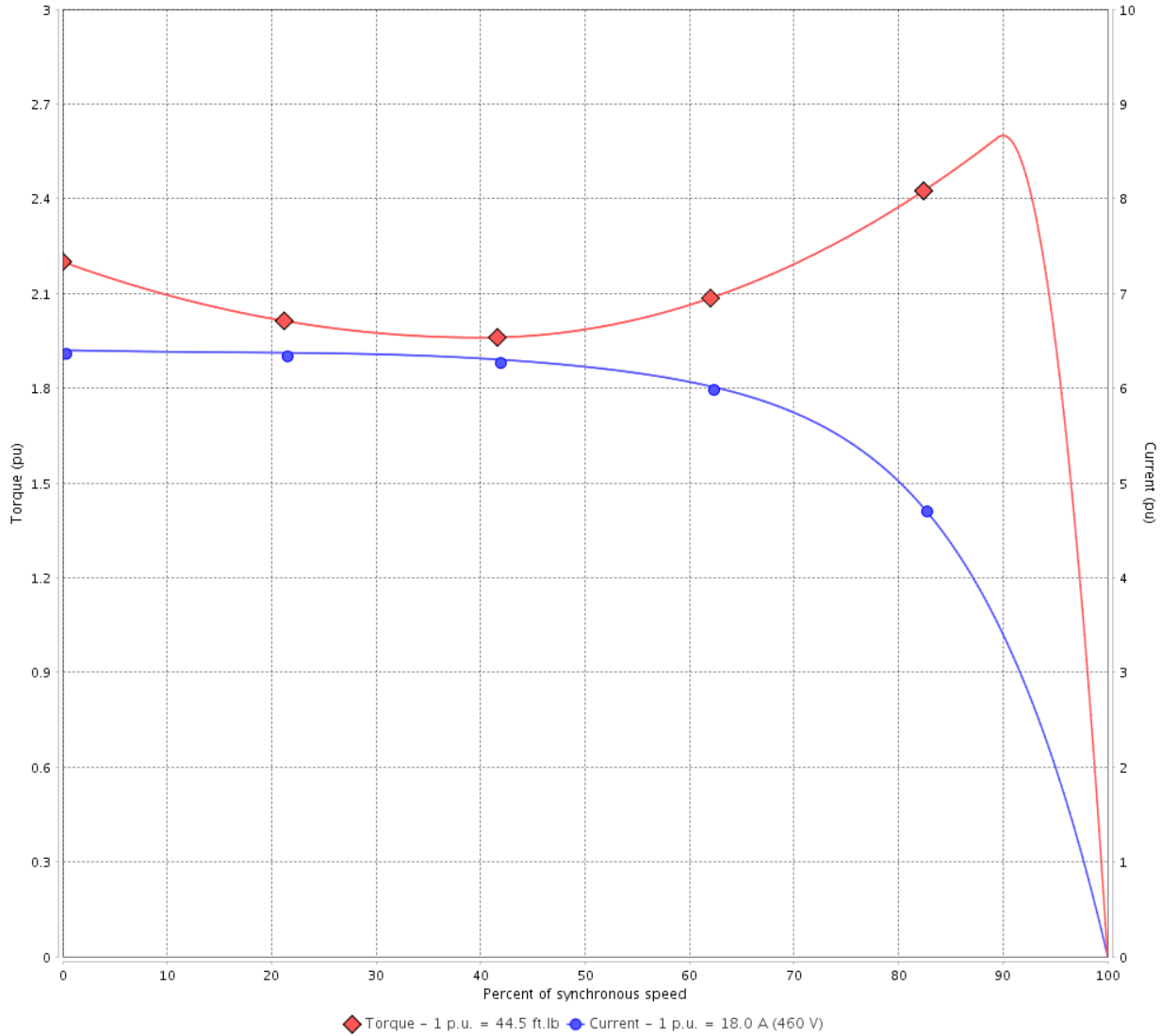
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 4P

Rated current	: 36.0/18.0 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 44.5 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Locked rotor time : 55s (cold) 31s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



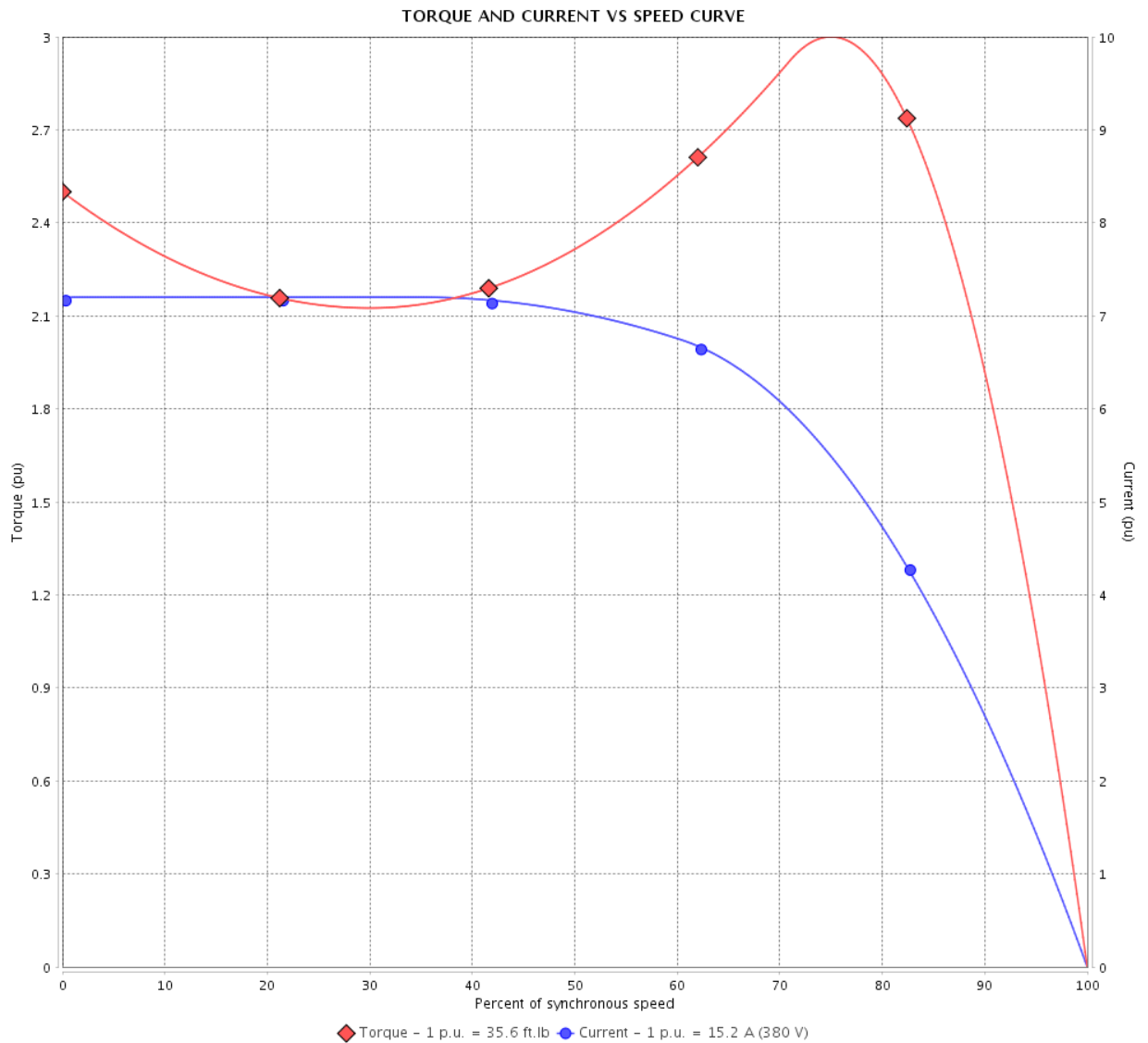
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 380 V 50 Hz 4P IE3

Rated current	: 15.2 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 35.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 72s (cold) 40s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



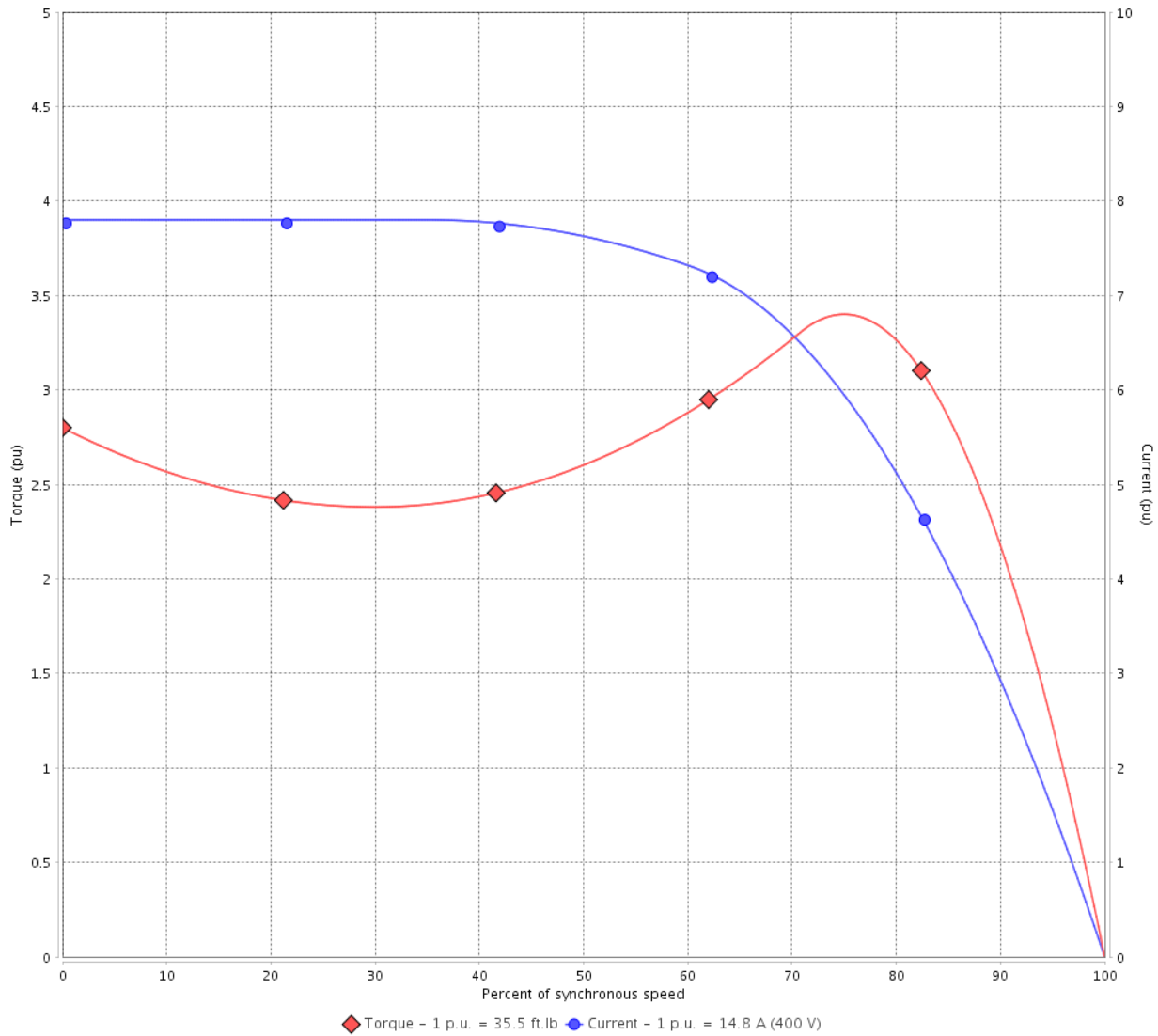
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 14.8 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 7.8	Duty cycle	: Cont.(S1)
Rated torque	: 35.5 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.25
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Locked rotor time : 63s (cold) 35s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



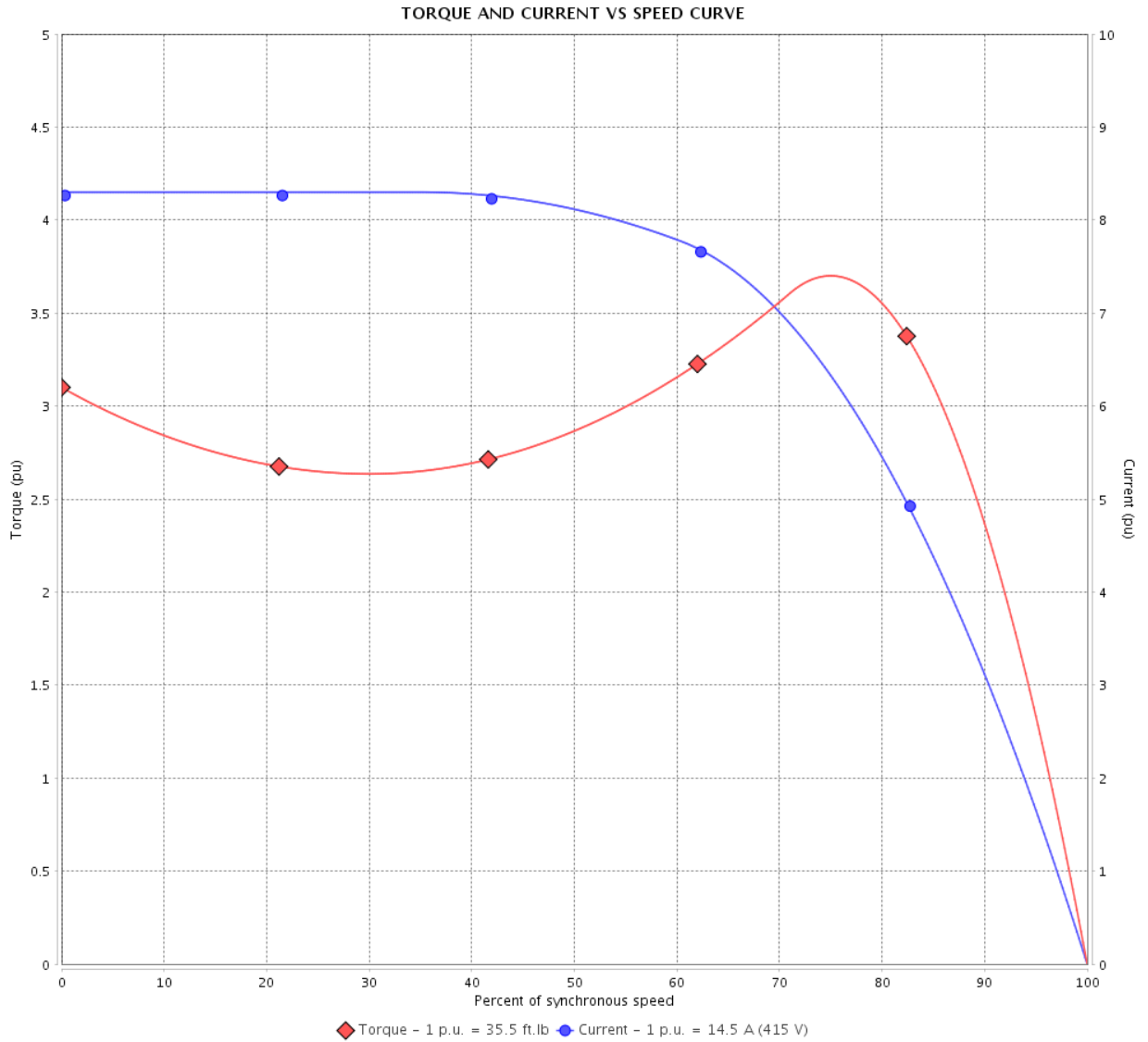
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 14.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 8.3	Duty cycle	: Cont.(S1)
Rated torque	: 35.5 ft.lb	Insulation class	: F
Locked rotor torque	: 310 %	Service factor	: 1.25
Breakdown torque	: 370 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Locked rotor time : 57s (cold) 32s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage

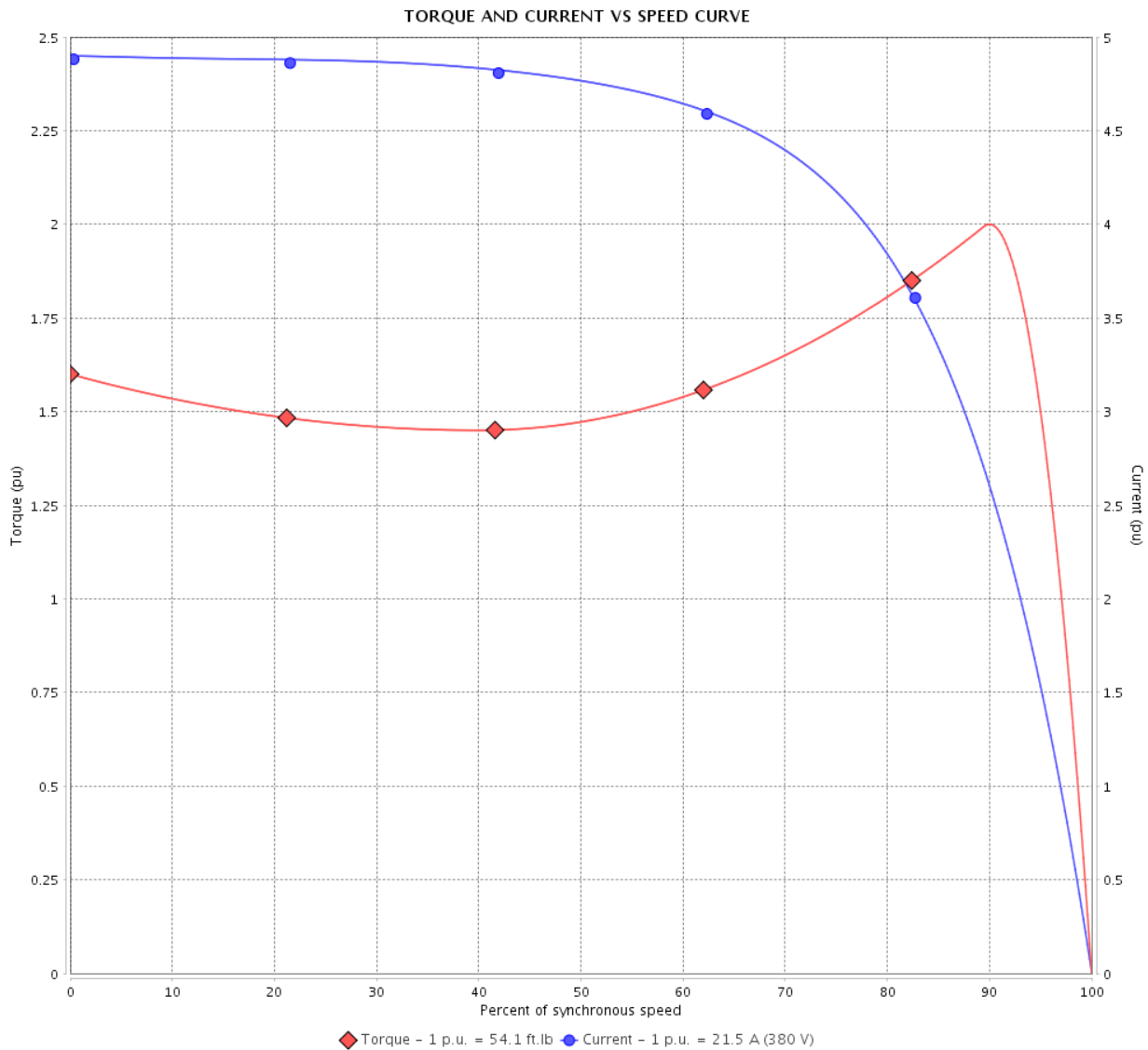


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 380 V 50 Hz 4P IE2

Rated current	: 21.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 54.1 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 1455 rpm	Design	: B

Locked rotor time : 43s (cold) 24s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



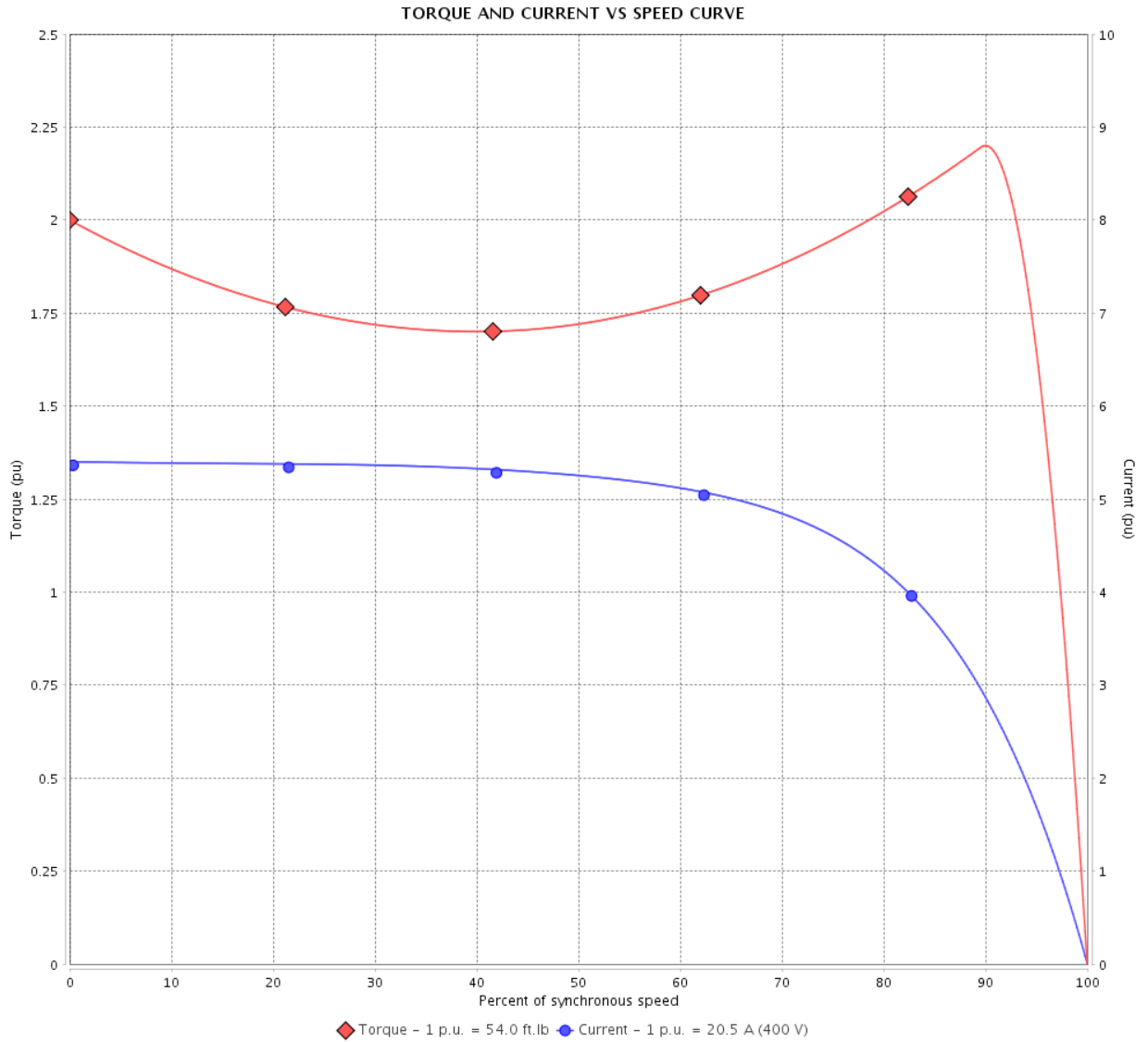
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 20.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 5.4	Duty cycle	: Cont.(S1)
Rated torque	: 54.0 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Locked rotor time : 41s (cold) 23s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



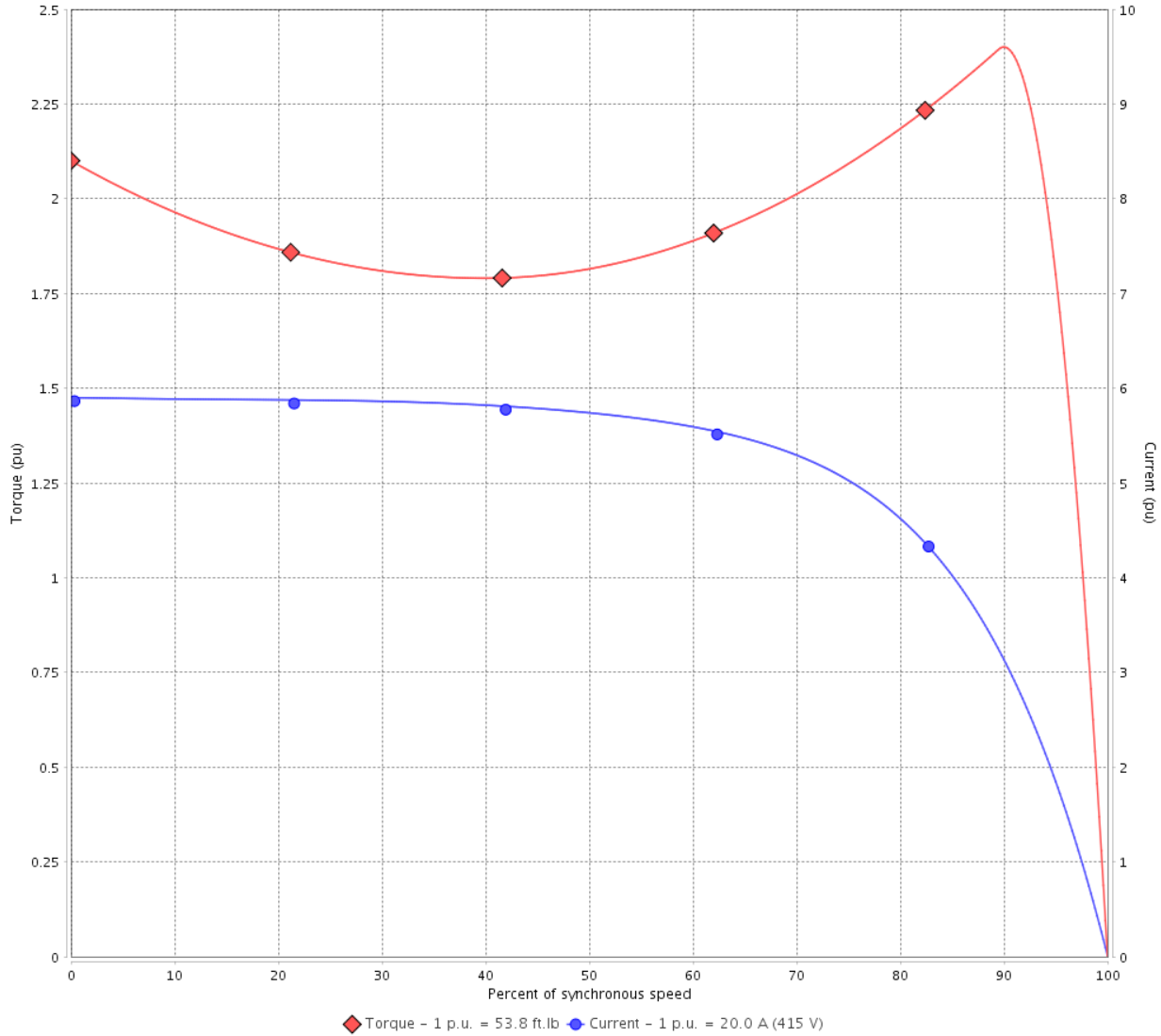
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 20.0 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.8 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Locked rotor time : 37s (cold) 21s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

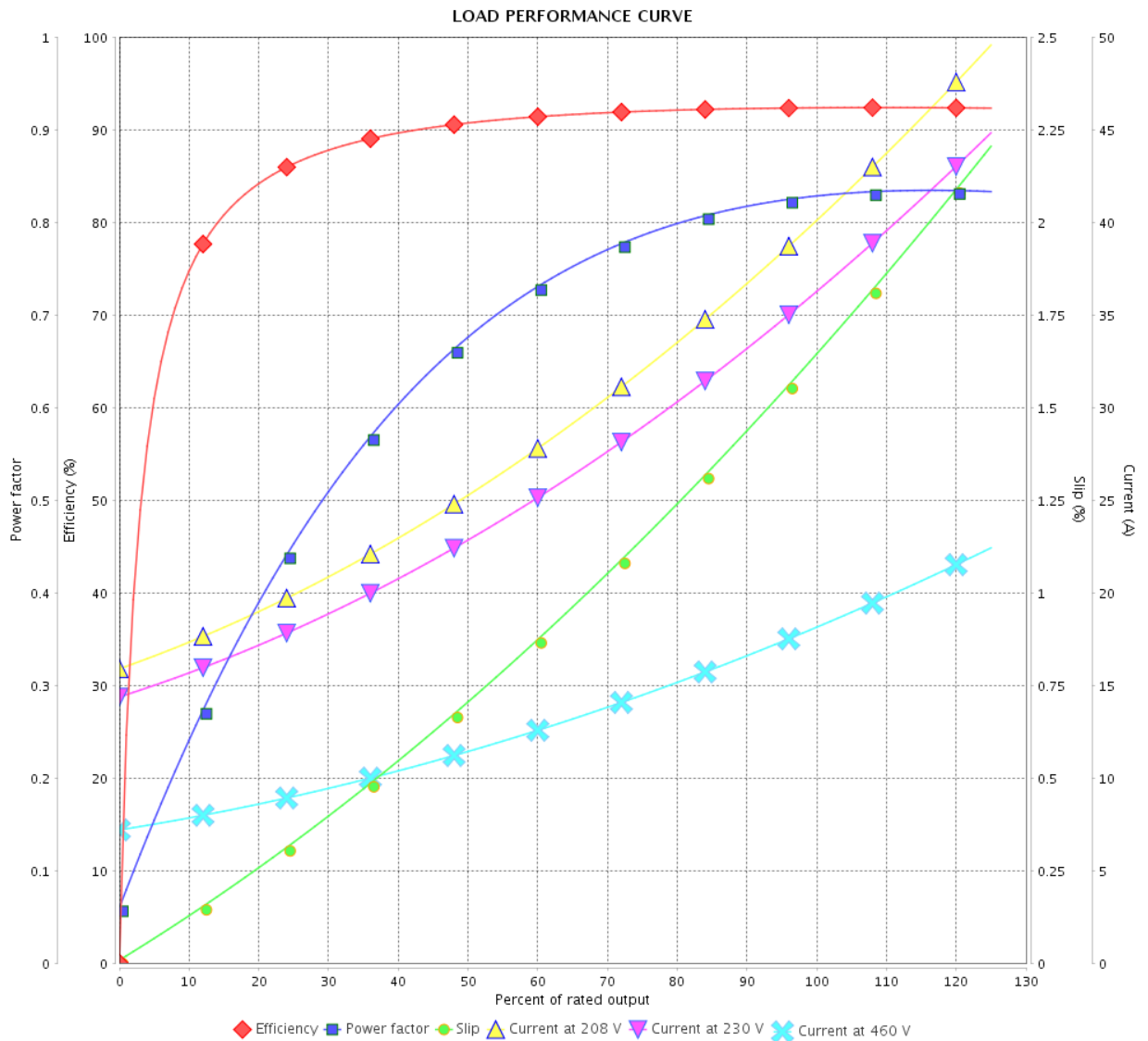


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 36.0/18.0 A  
 LRC : 6.4  
 Rated torque : 44.5 ft.lb  
 Locked rotor torque : 220 %  
 Breakdown torque : 260 %  
 Rated speed : 1770 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



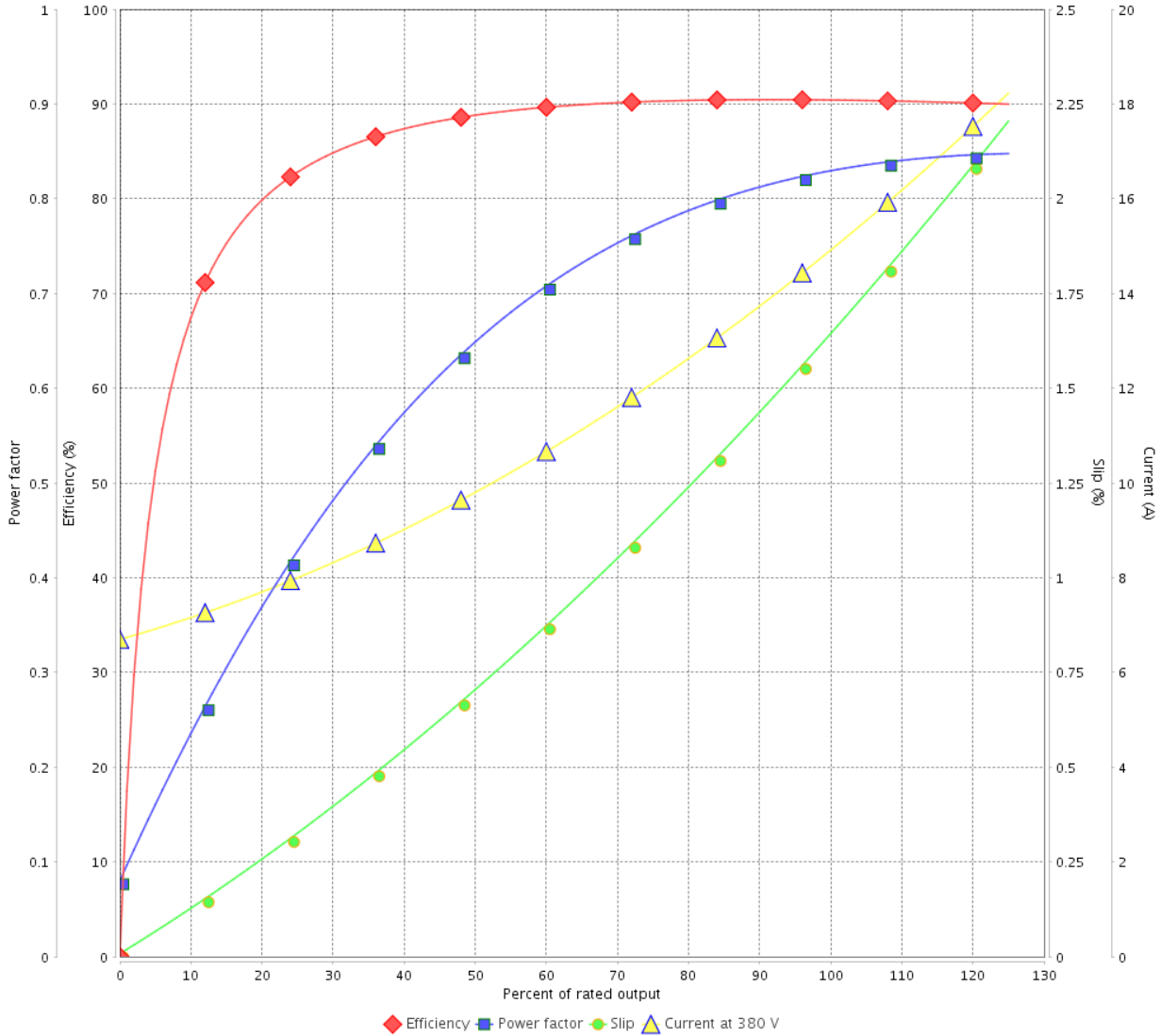
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

LOAD PERFORMANCE CURVE



Performance : 380 V 50 Hz 4P IE3

Rated current : 15.2 A  
 LRC : 7.2  
 Rated torque : 35.6 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 300 %  
 Rated speed : 1475 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

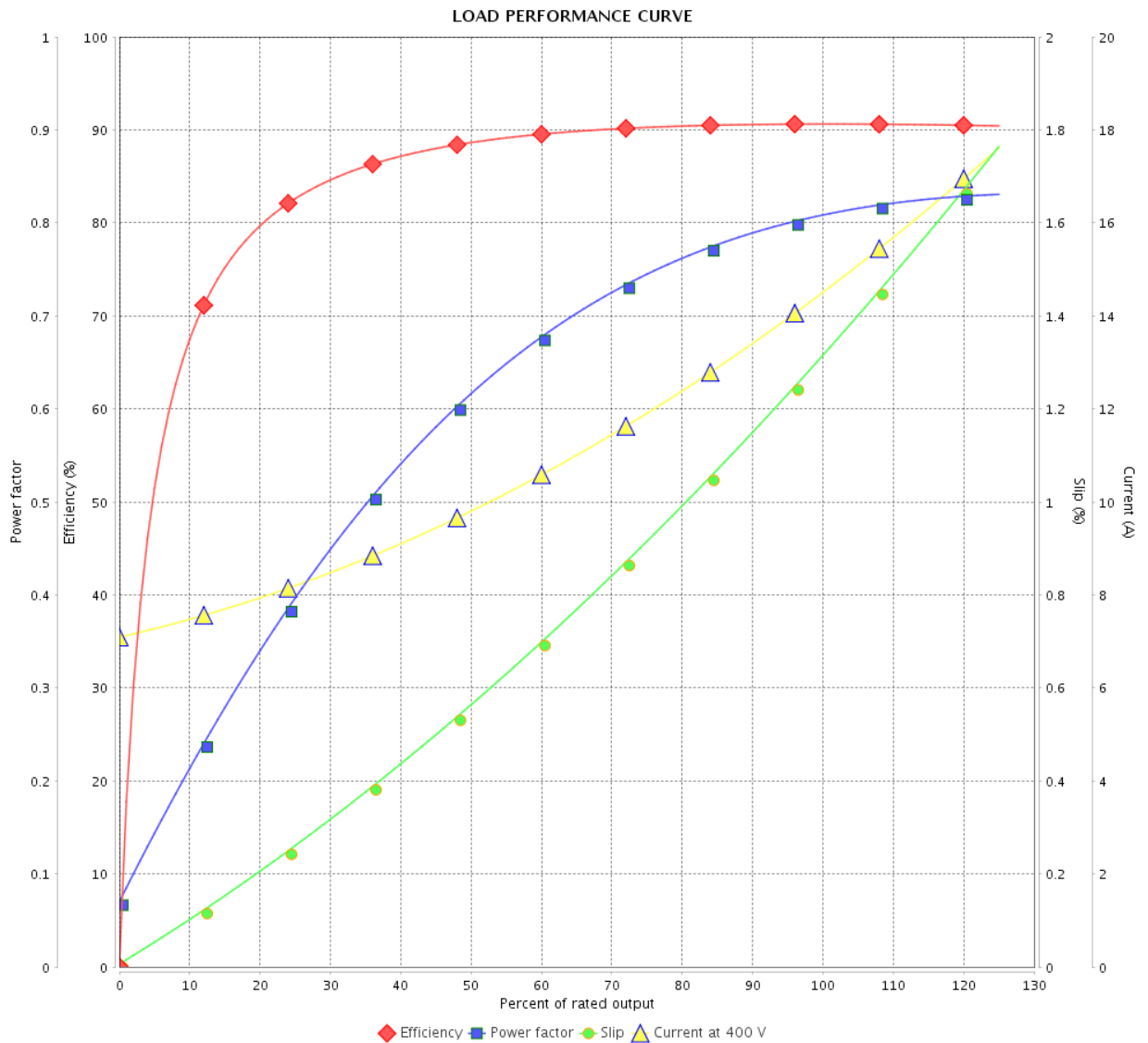


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 400 V 50 Hz 4P IE3

Rated current : 14.8 A  
 LRC : 7.8  
 Rated torque : 35.5 ft.lb  
 Locked rotor torque : 280 %  
 Breakdown torque : 340 %  
 Rated speed : 1480 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Three Phase Induction Motor - Squirrel Cage



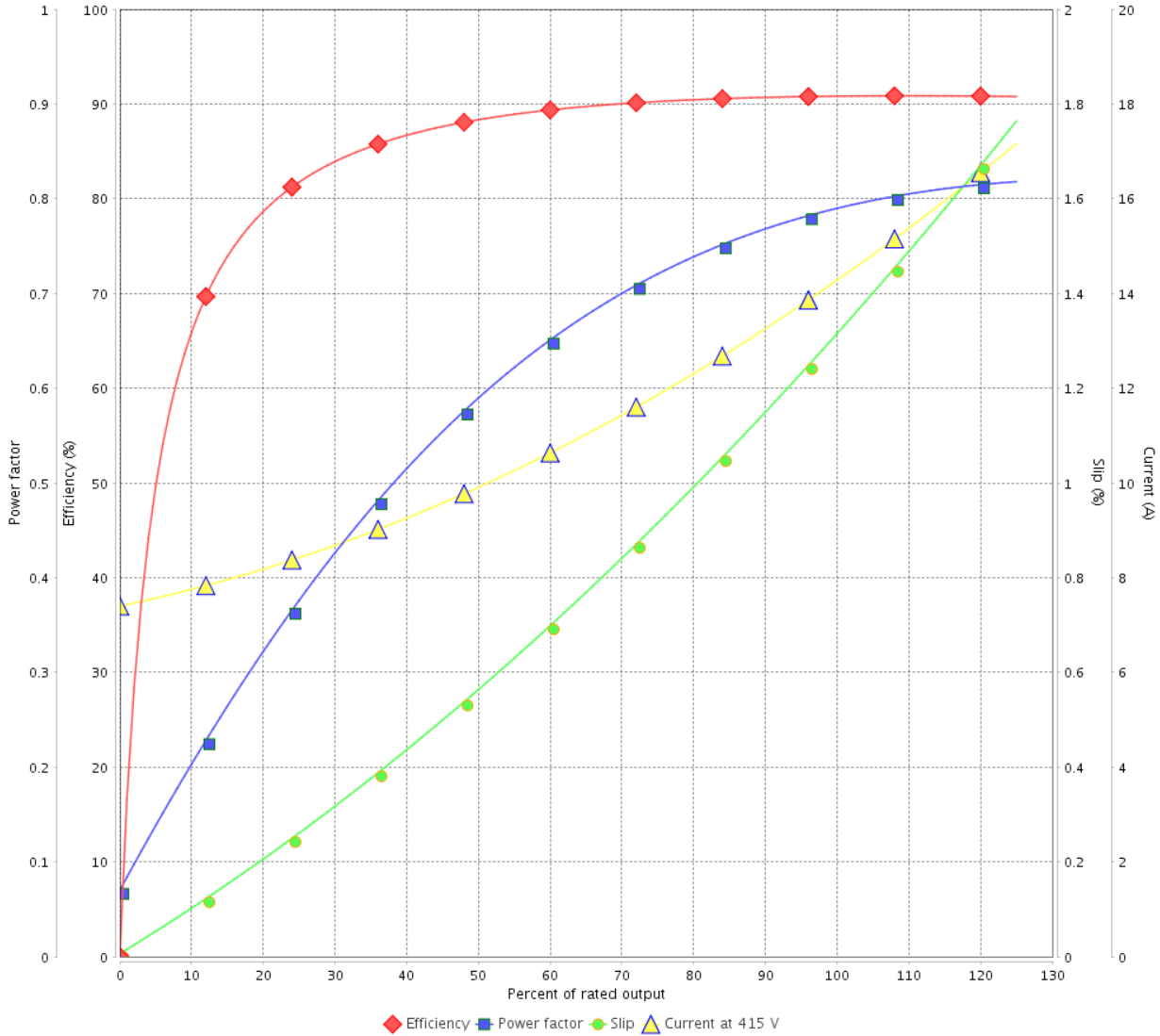
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

LOAD PERFORMANCE CURVE



Performance : 415 V 50 Hz 4P IE3

Rated current : 14.5 A  
 LRC : 8.3  
 Rated torque : 35.5 ft.lb  
 Locked rotor torque : 310 %  
 Breakdown torque : 370 %  
 Rated speed : 1480 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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## Three Phase Induction Motor - Squirrel Cage

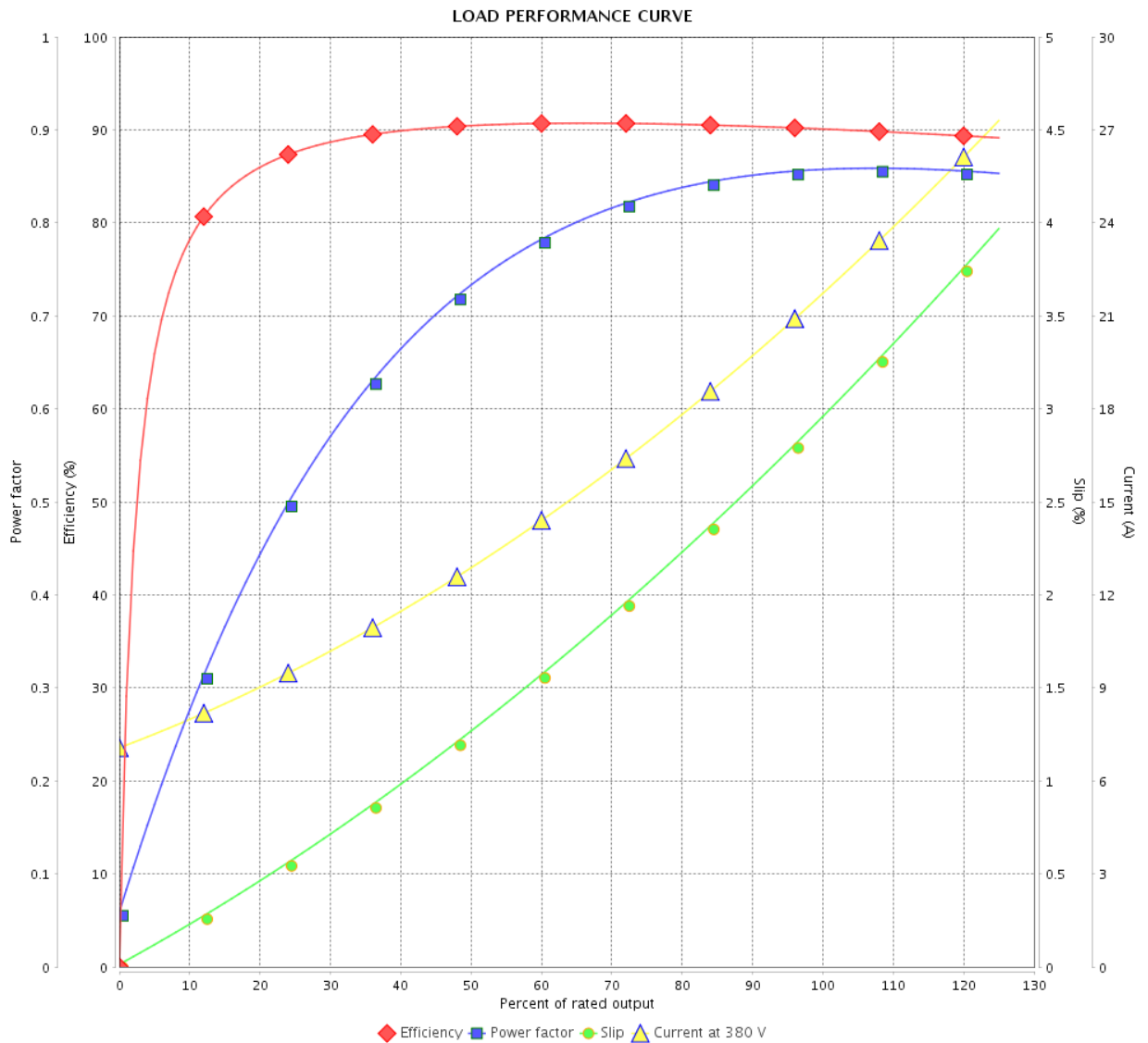


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 380 V 50 Hz 4P IE2

Rated current : 21.5 A  
 LRC : 4.9  
 Rated torque : 54.1 ft.lb  
 Locked rotor torque : 160 %  
 Breakdown torque : 200 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



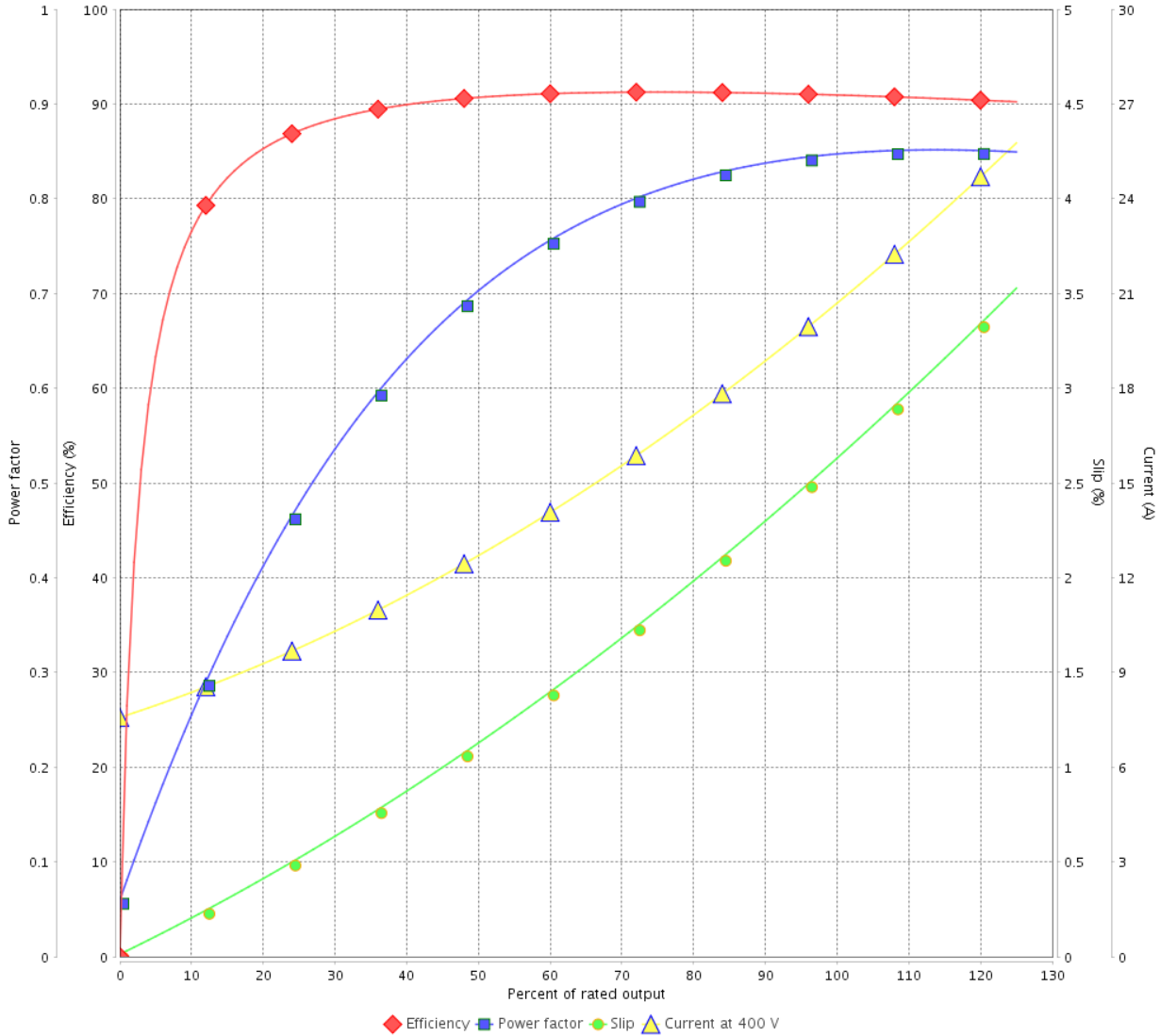
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE2

Rated current : 20.5 A  
 LRC : 5.4  
 Rated torque : 54.0 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 220 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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## Three Phase Induction Motor - Squirrel Cage

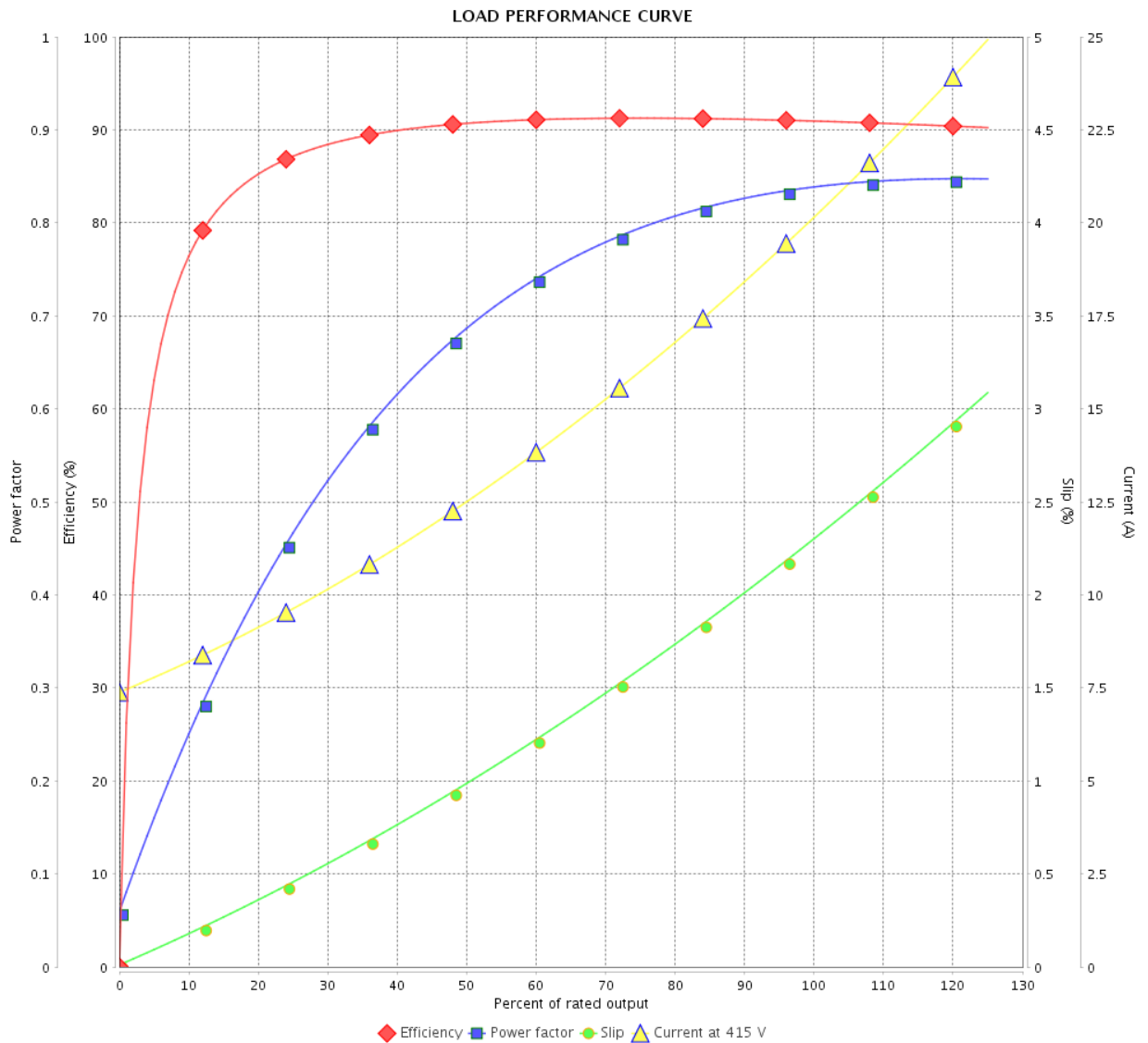


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 20.0 A  
 LRC : 5.9  
 Rated torque : 53.8 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 230/460 V 60 Hz 4P

Rated current	: 36.0/18.0 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 44.5 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Heating constant

Cooling constant

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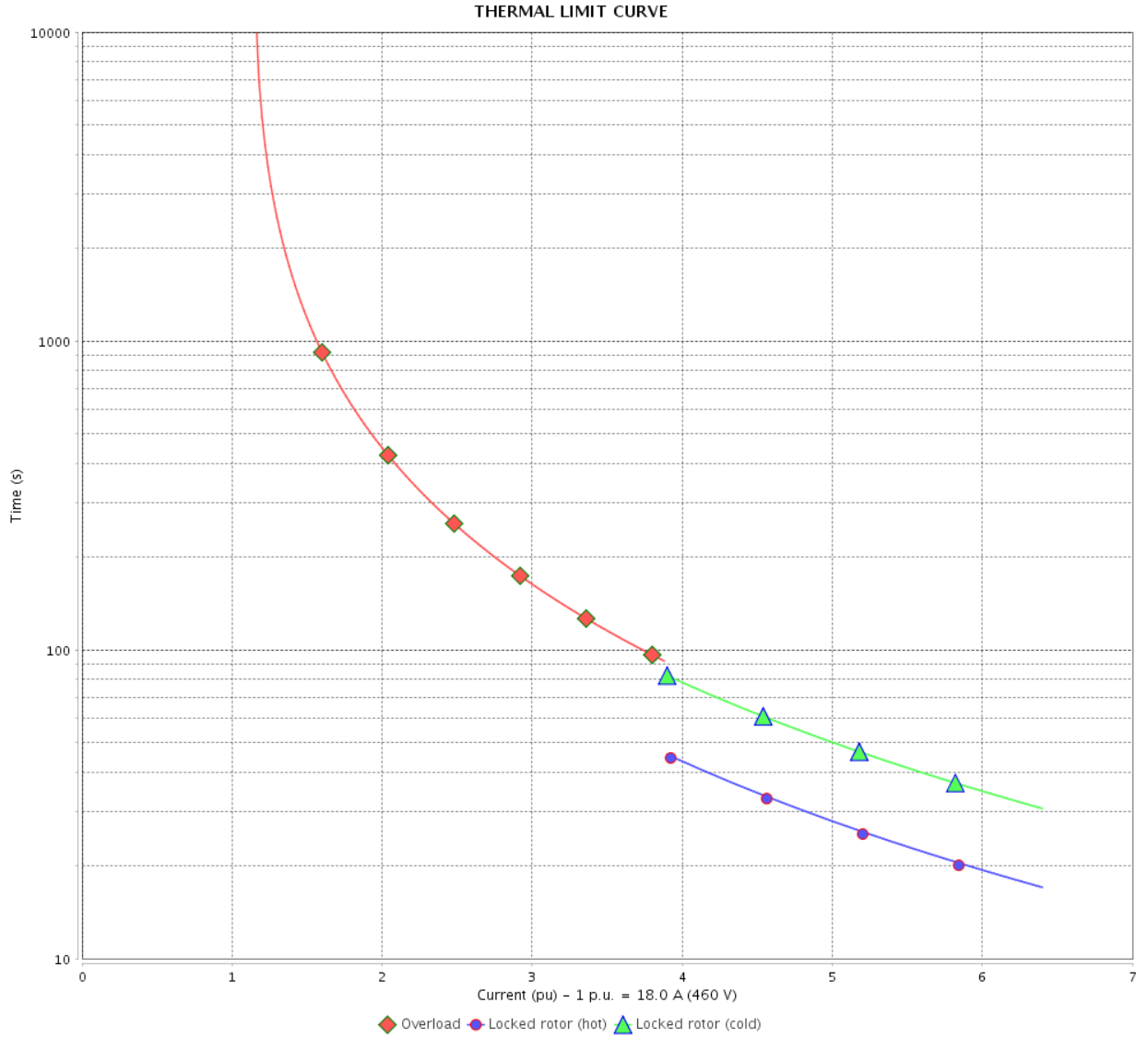


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 380 V 50 Hz 4P IE3

Rated current	: 15.2 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 35.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Heating constant

Cooling constant

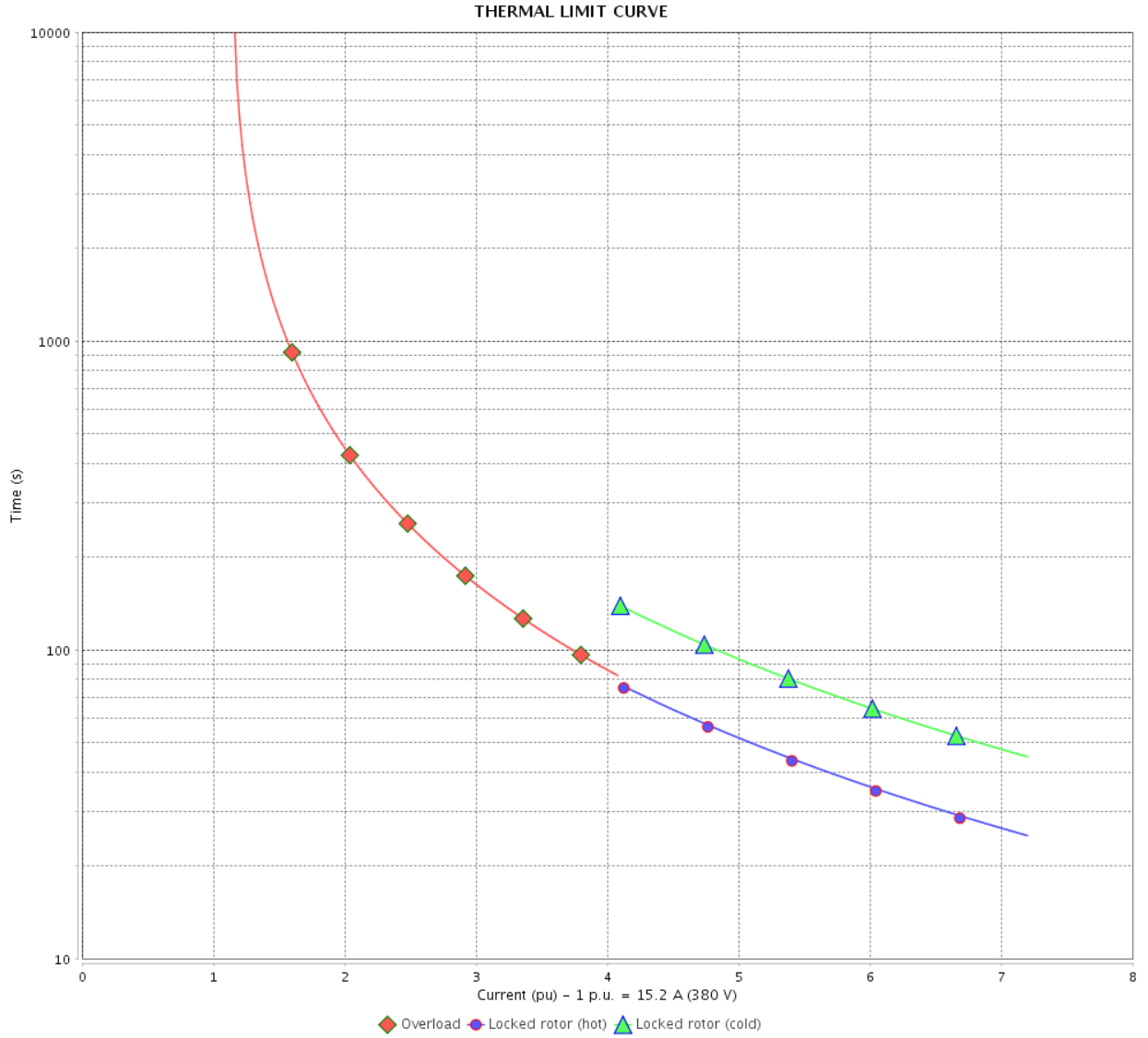
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 400 V 50 Hz 4P IE3

Rated current	: 14.8 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 7.8	Duty cycle	: Cont.(S1)
Rated torque	: 35.5 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.25
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Heating constant

Cooling constant

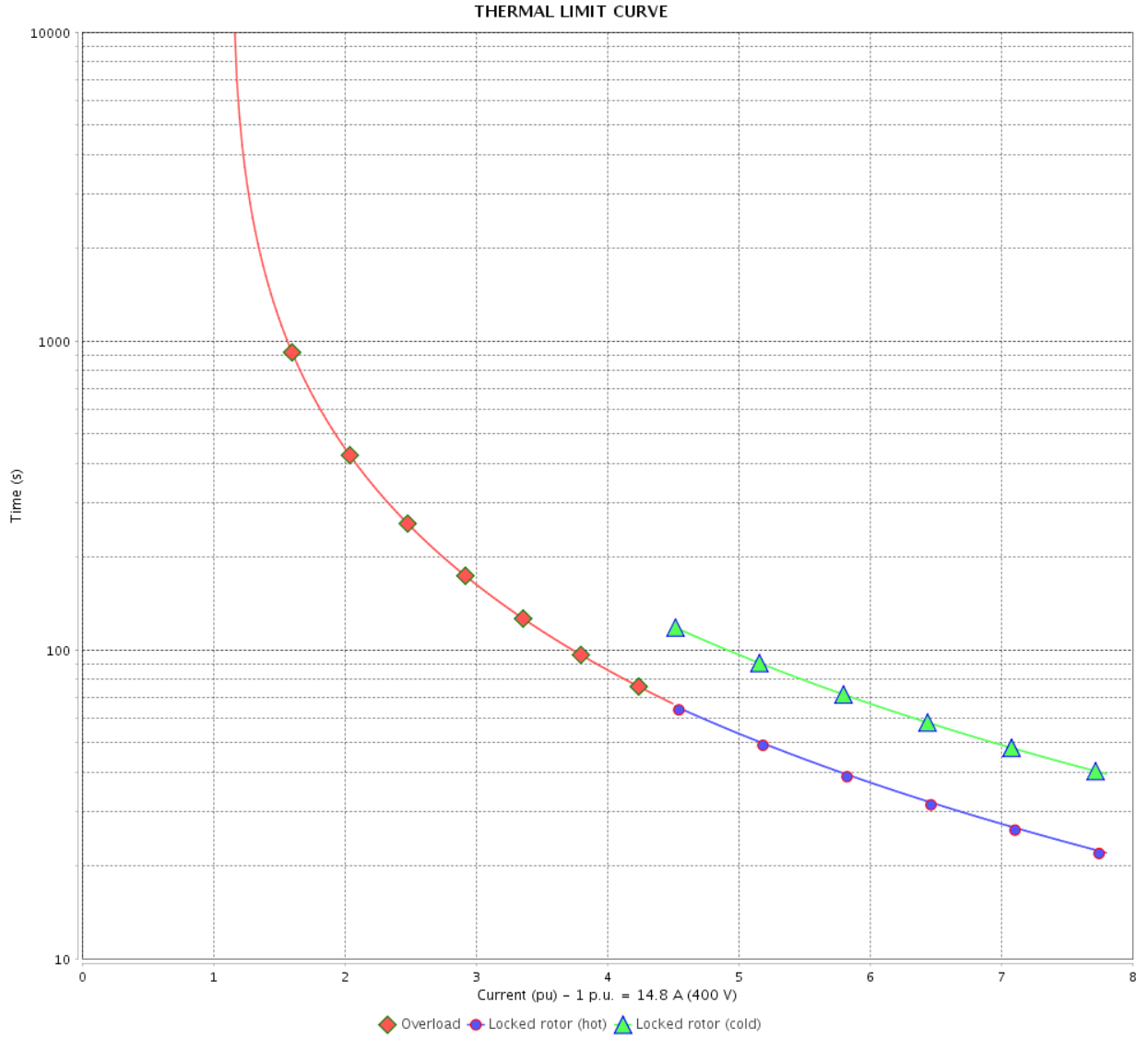
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 415 V 50 Hz 4P IE3

Rated current	: 14.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 8.3	Duty cycle	: Cont.(S1)
Rated torque	: 35.5 ft.lb	Insulation class	: F
Locked rotor torque	: 310 %	Service factor	: 1.25
Breakdown torque	: 370 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Heating constant

Cooling constant

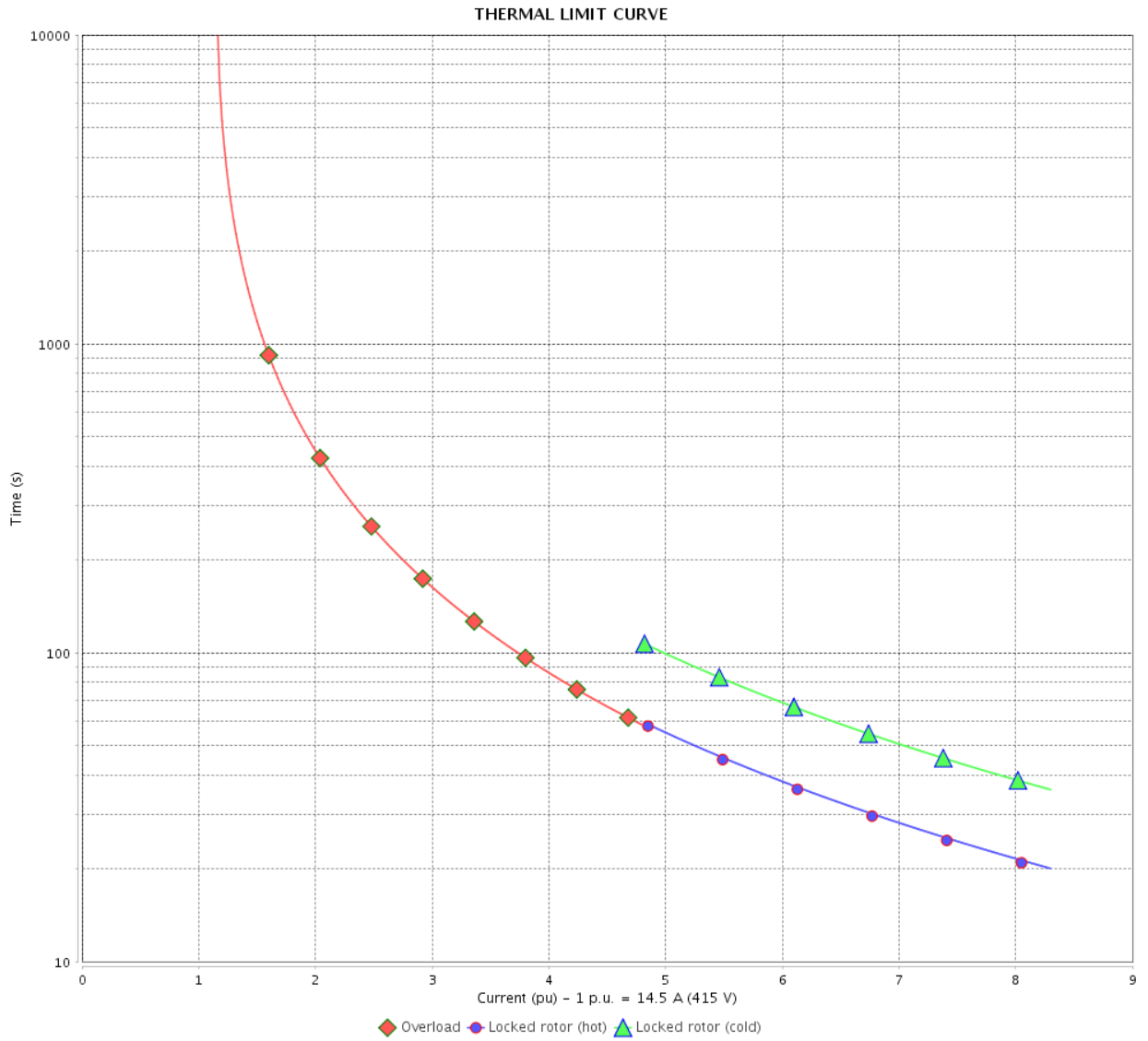
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 380 V 50 Hz 4P IE2

Rated current	: 21.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 54.1 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 1455 rpm	Design	: B

Heating constant

Cooling constant

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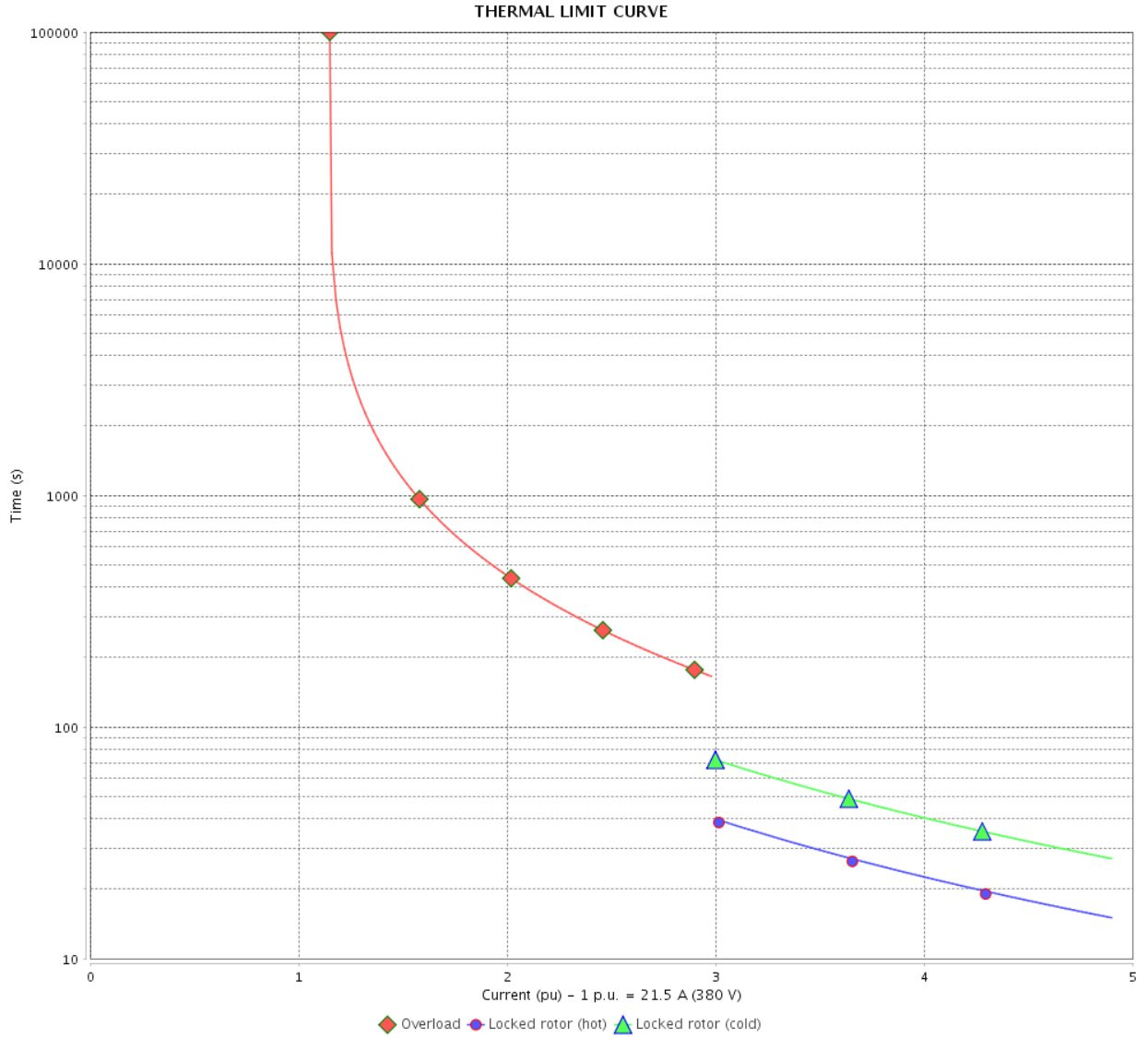


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
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Date				

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 400 V 50 Hz 4P IE2

Rated current	: 20.5 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 5.4	Duty cycle	: Cont.(S1)
Rated torque	: 54.0 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Heating constant

Cooling constant

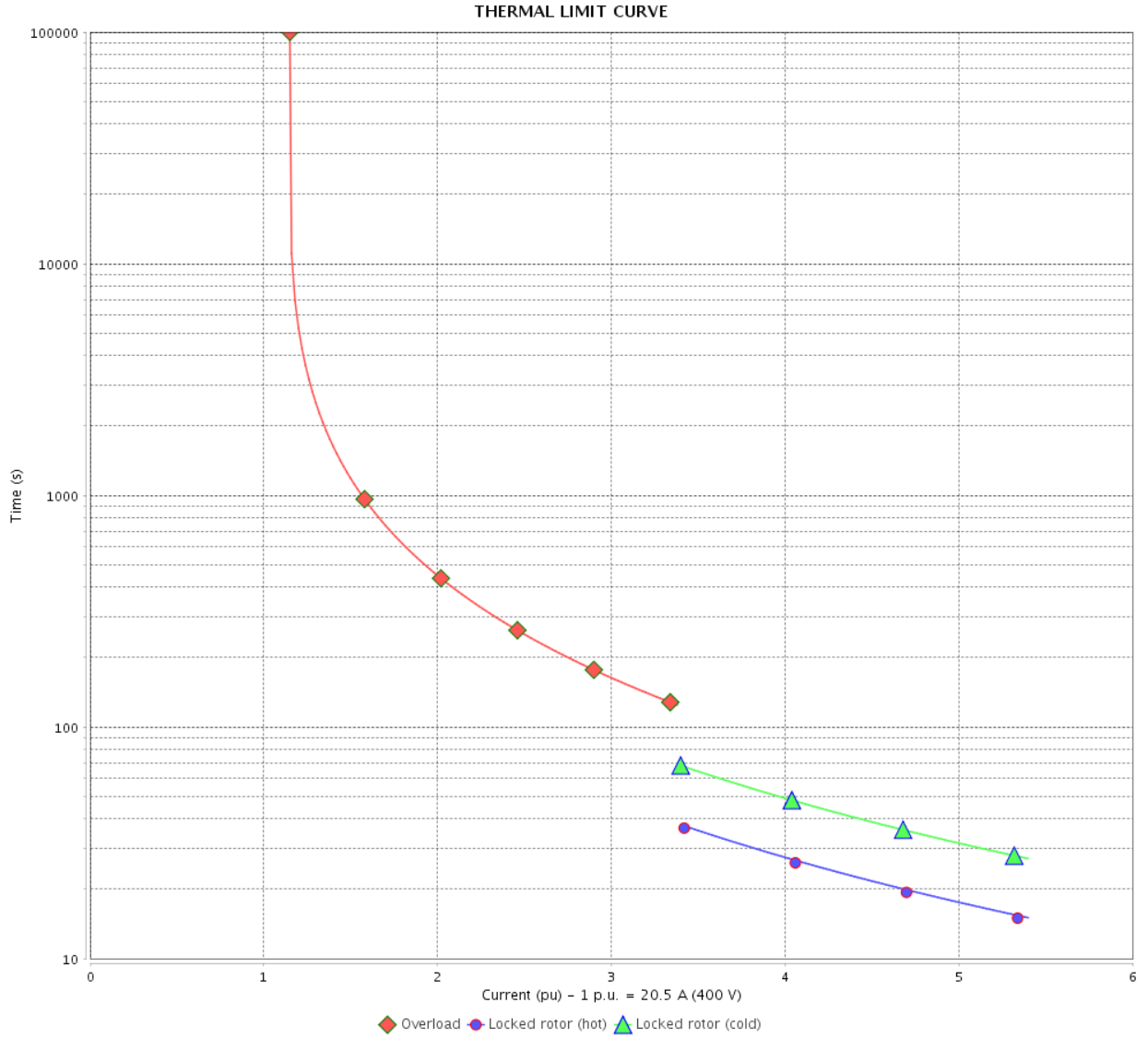
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		26 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Date				

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602496  
Catalog # : 01518ET3E254JP-W22

Performance : 415 V 50 Hz 4P IE2

Rated current	: 20.0 A	Moment of inertia (J)	: 2.62 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.8 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Heating constant

Cooling constant

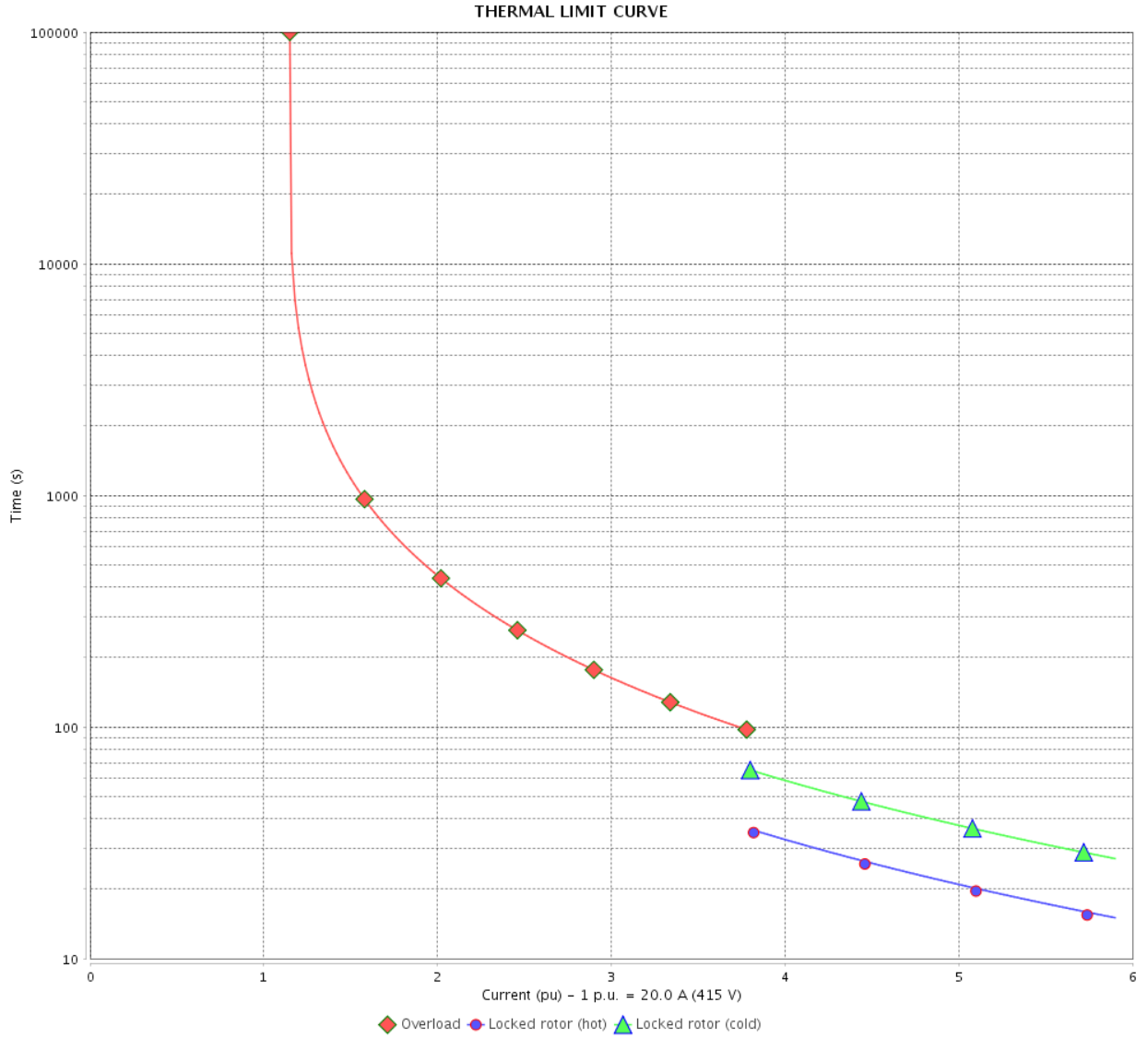
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date	13/04/2022		Page 28 / 36	Revision

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



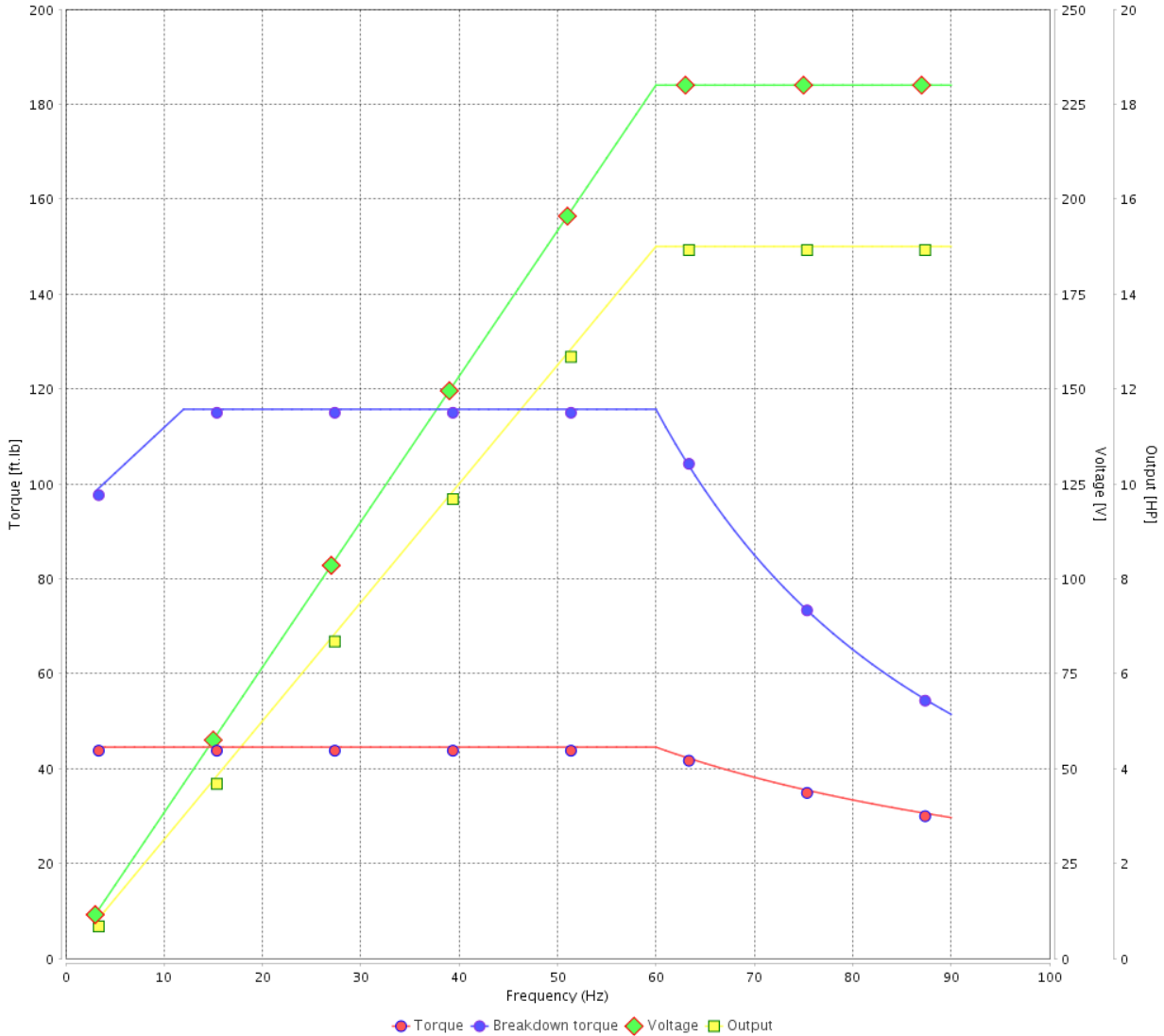
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

VFD OPERATION CURVE



Performance : 230/460 V 60 Hz 4P

Rated current : 36.0/18.0 A  
 LRC : 6.4  
 Rated torque : 44.5 ft.lb  
 Locked rotor torque : 220 %  
 Breakdown torque : 260 %  
 Rated speed : 1770 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Date				
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# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

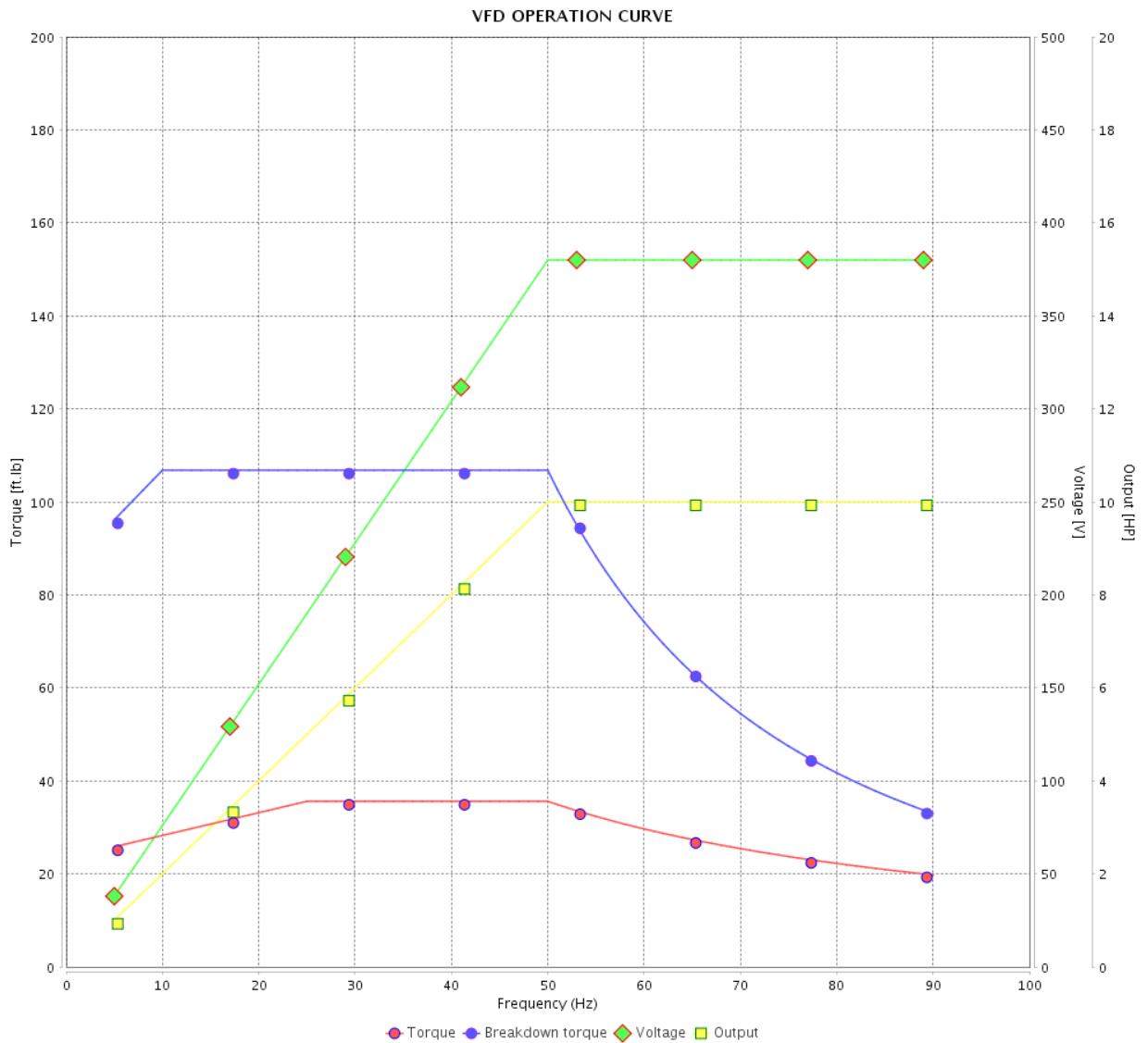


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 15.2 A  
 LRC : 7.2  
 Rated torque : 35.6 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 300 %  
 Rated speed : 1475 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Date	13/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



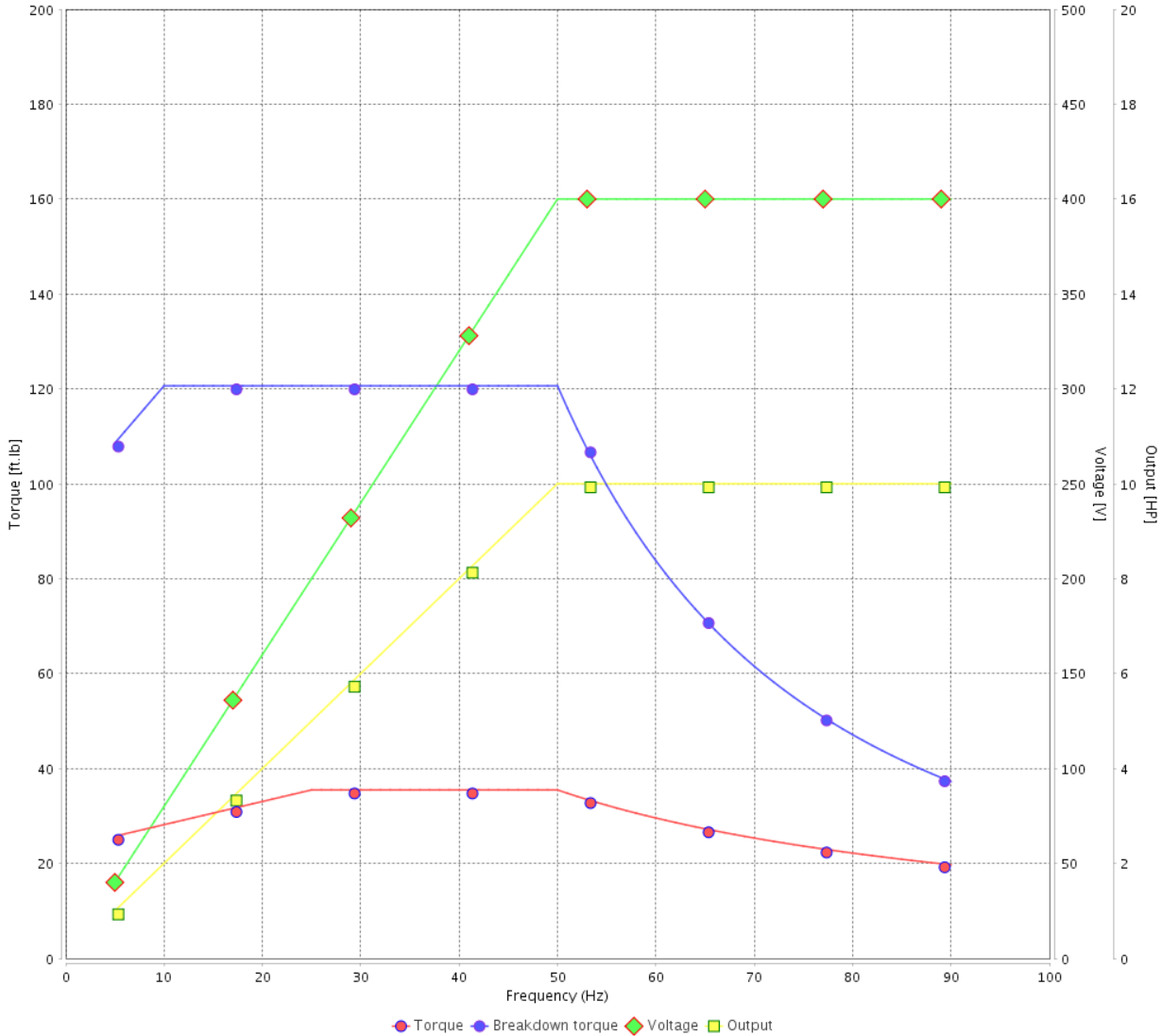
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current : 14.8 A  
 LRC : 7.8  
 Rated torque : 35.5 ft.lb  
 Locked rotor torque : 280 %  
 Breakdown torque : 340 %  
 Rated speed : 1480 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

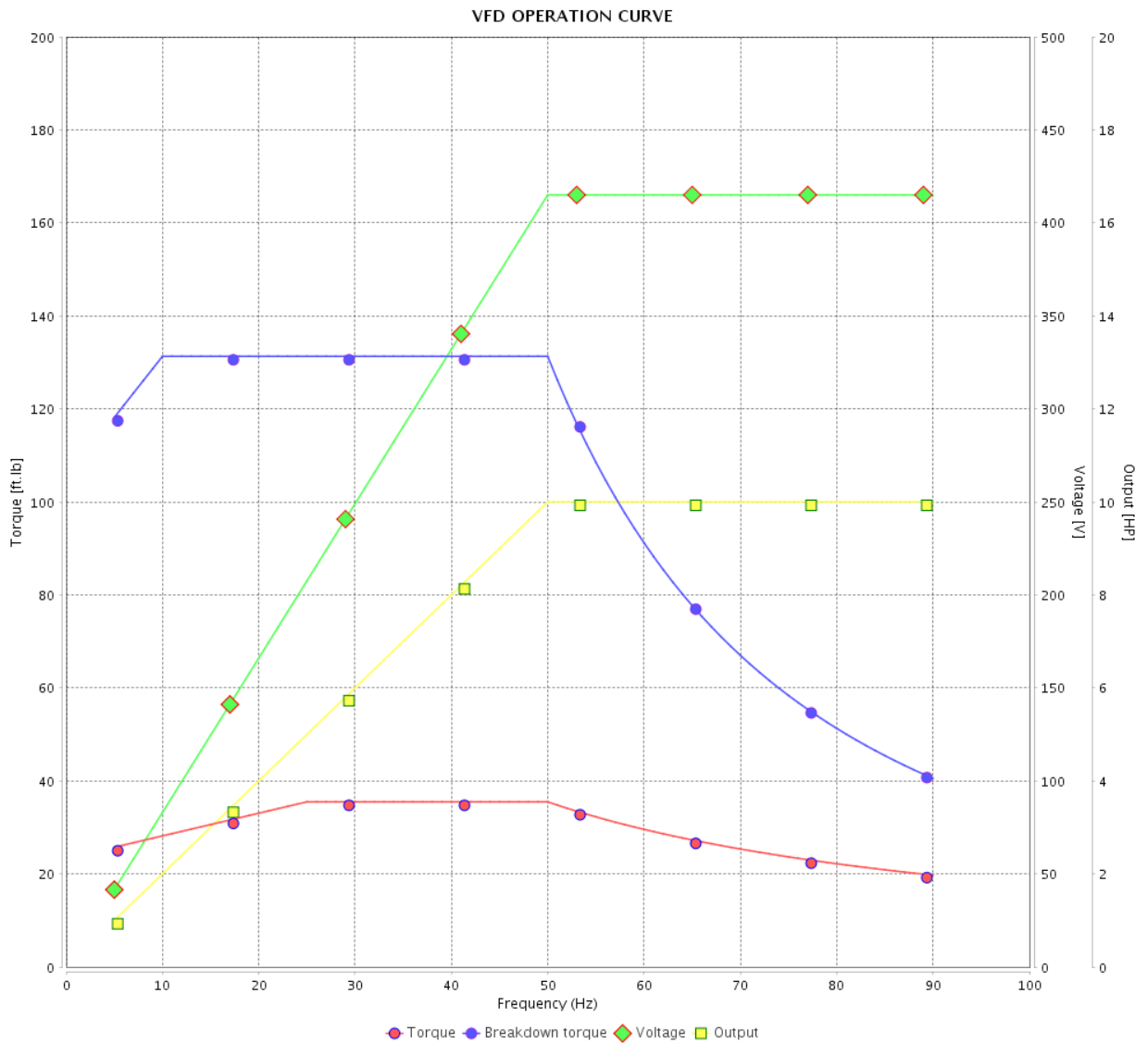


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 415 V 50 Hz 4P IE3

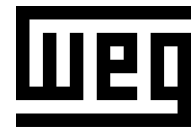
Rated current : 14.5 A  
 LRC : 8.3  
 Rated torque : 35.5 ft.lb  
 Locked rotor torque : 310 %  
 Breakdown torque : 370 %  
 Rated speed : 1480 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

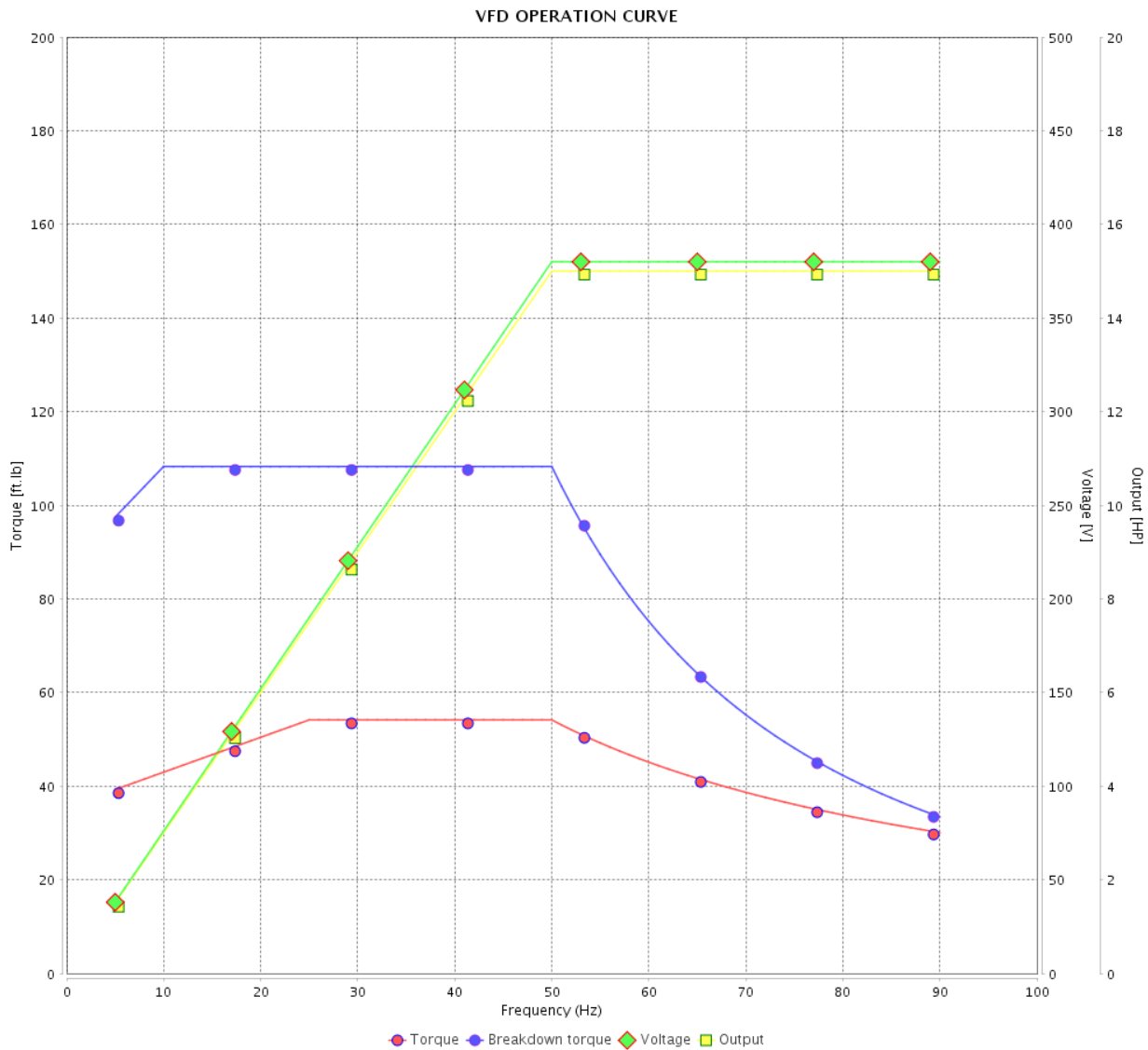


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 380 V 50 Hz 4P IE2

Rated current : 21.5 A  
 LRC : 4.9  
 Rated torque : 54.1 ft.lb  
 Locked rotor torque : 160 %  
 Breakdown torque : 200 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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Date	13/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

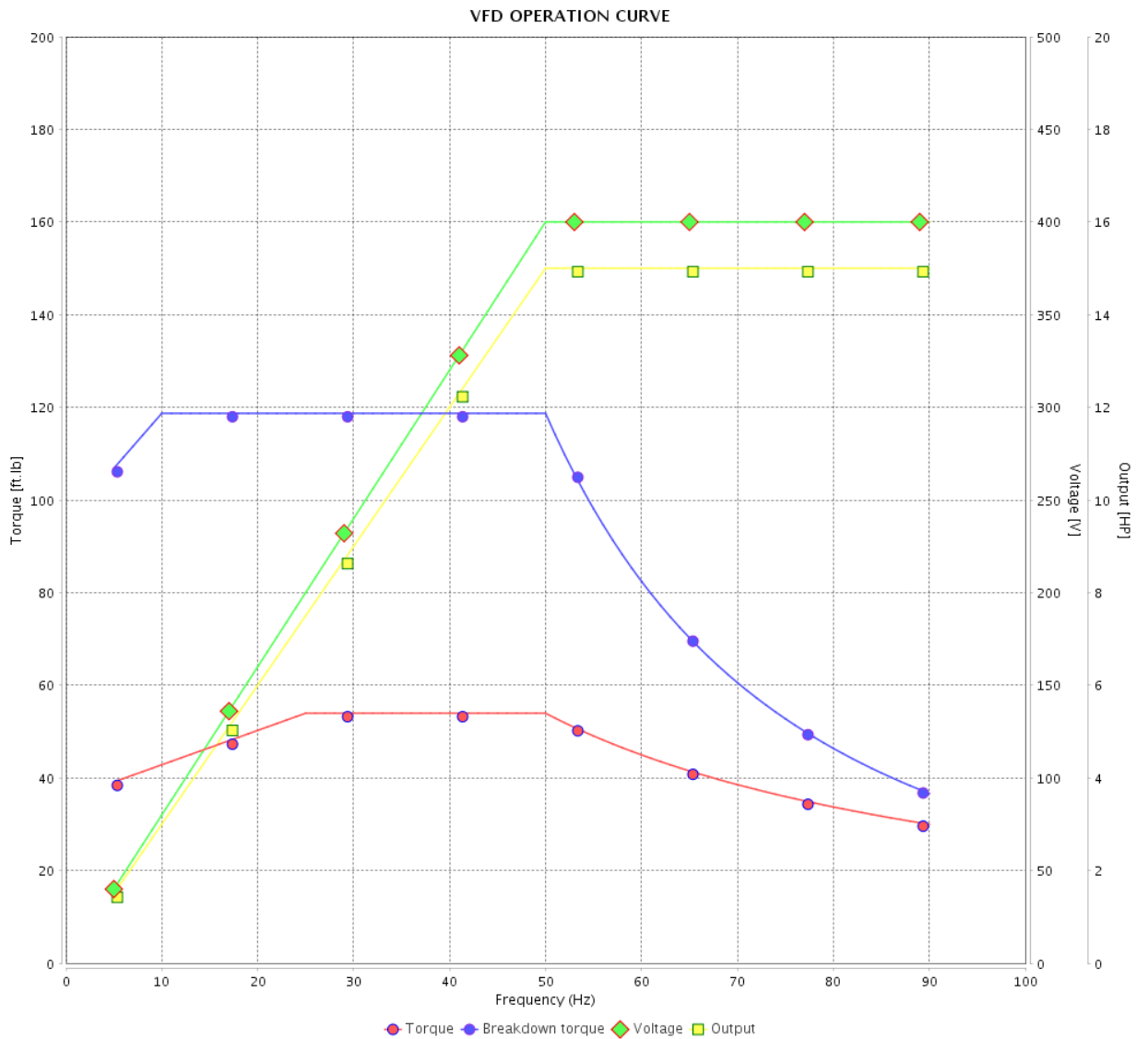


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22



Performance : 400 V 50 Hz 4P IE2

Rated current : 20.5 A  
 LRC : 5.4  
 Rated torque : 54.0 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 220 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



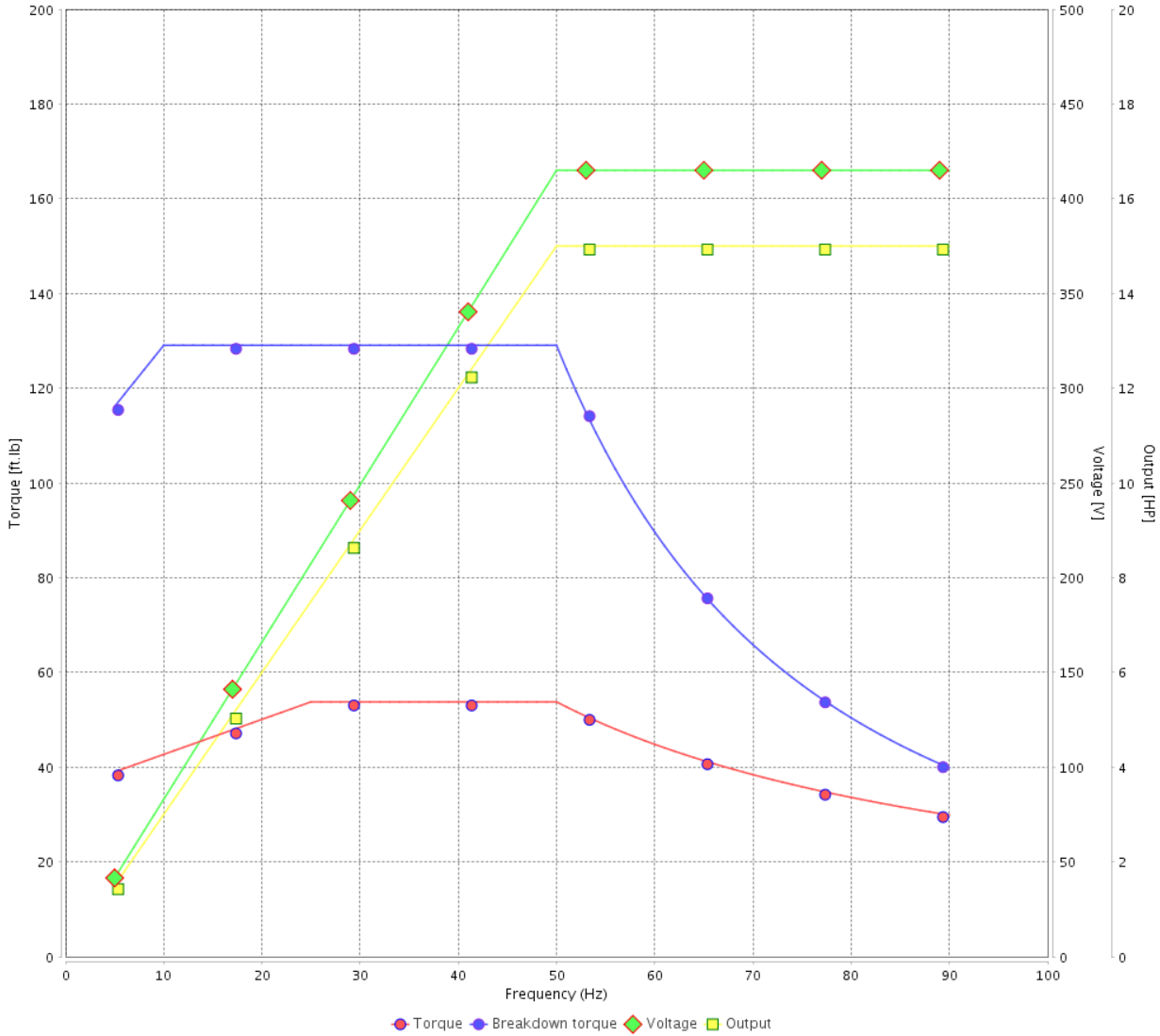
Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602496

Catalog # : 01518ET3E254JP-W22

VFD OPERATION CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current : 20.0 A  
 LRC : 5.9  
 Rated torque : 53.8 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 2.62 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

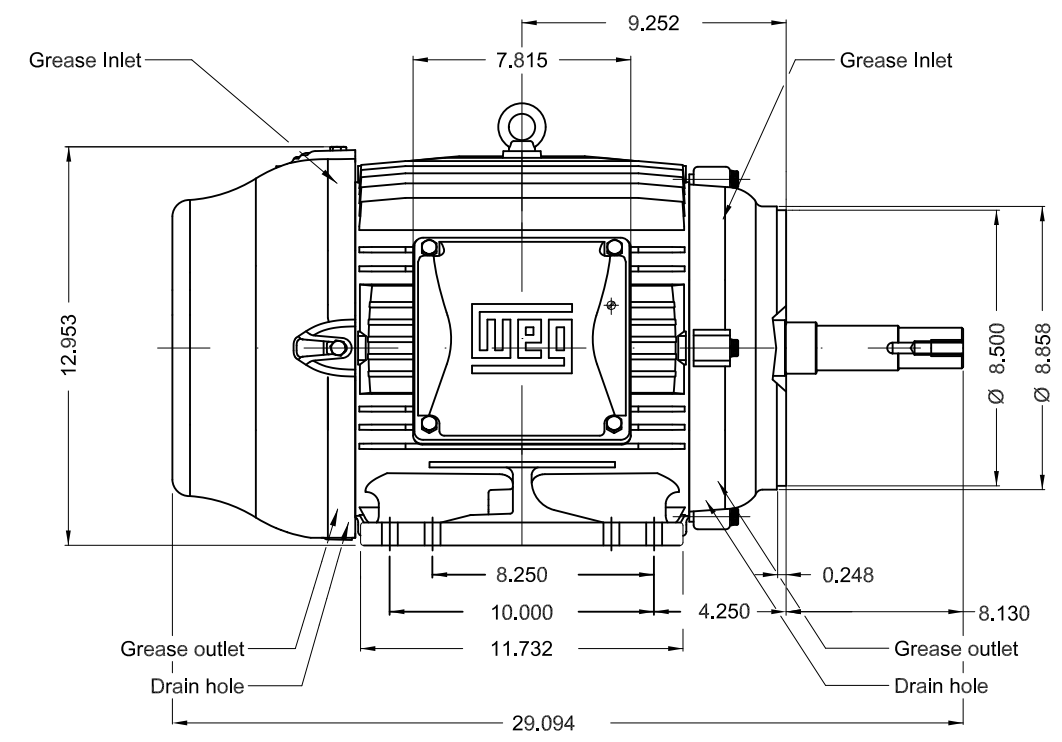
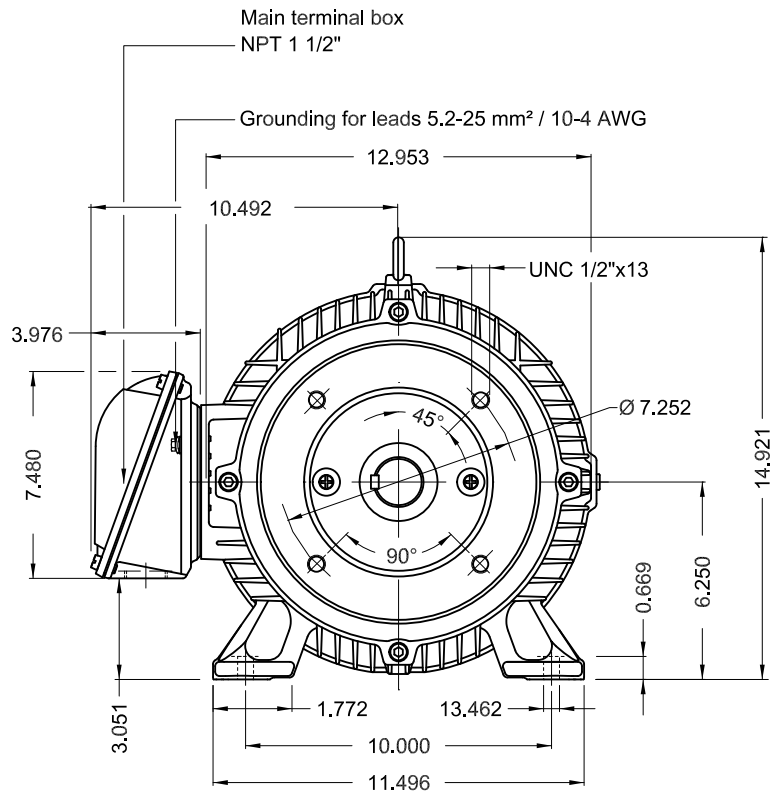
Rev.	Changes Summary	Performed	Checked	Date
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Date	13/04/2022			

1 2 3 4 5 6

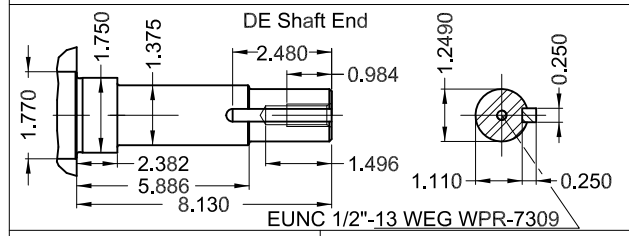
A

B

C



D



E

Color RAL 5009  
 Painting plan 203A  
 Mounting NEMA F-1  
 Mounting B34R(D)

15 HP 04 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS			EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER		THREE PH. MOTOR JM/JP/JET PUMP W22 PREM. EFF.			<p><b>PREVIEW</b></p> <p>WDD</p>		SHEET	1 / 1
CHECKED			FRAME 254/6JP IP55 TEFC						
RELEASED									
REL DT.			WMO	Jaragua do Sul	Product Engineering				

Dimensions in inches

XME A3



FOR SAFE AREA  
MOD.TE1BFOXON



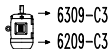
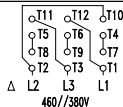
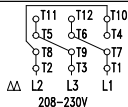
For 60Hz: Class I, Div 2, Gr. A, B, C and D - T3  
Class I, Zone 2, IIC - T3

Class II, Div 2, Gr. F and G - T4

For 60Hz use on PWM, Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.0SF, T3A

MODEL 01518ET3E254JP-W22  
MADE IN MEXICO  
12602496

PH 3	FR 254/6JP	HP(kW) 15.0(11.0)	Hz 60
V 230/460	A 36.0/18.0	RPM 1770	DES B
NEMA NOM EFF 92.4 %	INS. CL. F ΔT 80 K	IP55	
ENCL TEFC	DUTY CONT.	AMB. 40°C	
CODE G	PF 0.83	SF 1.25	SFA 45.0/22.5
USABLE @208V	39.8 A	SF 1.15	SFA 45.8
15HP 11kW 50Hz 380V 21.5A 1455RPM SF1.00 EFF 90.2% (IE2)			



MOBIL POLYREX EM  
13 g 20000 h

ALT 1000 m.a.s.l. 298 Lbs