# DATA SHEET

Three Phase Induction Motor - Squirrel Cage

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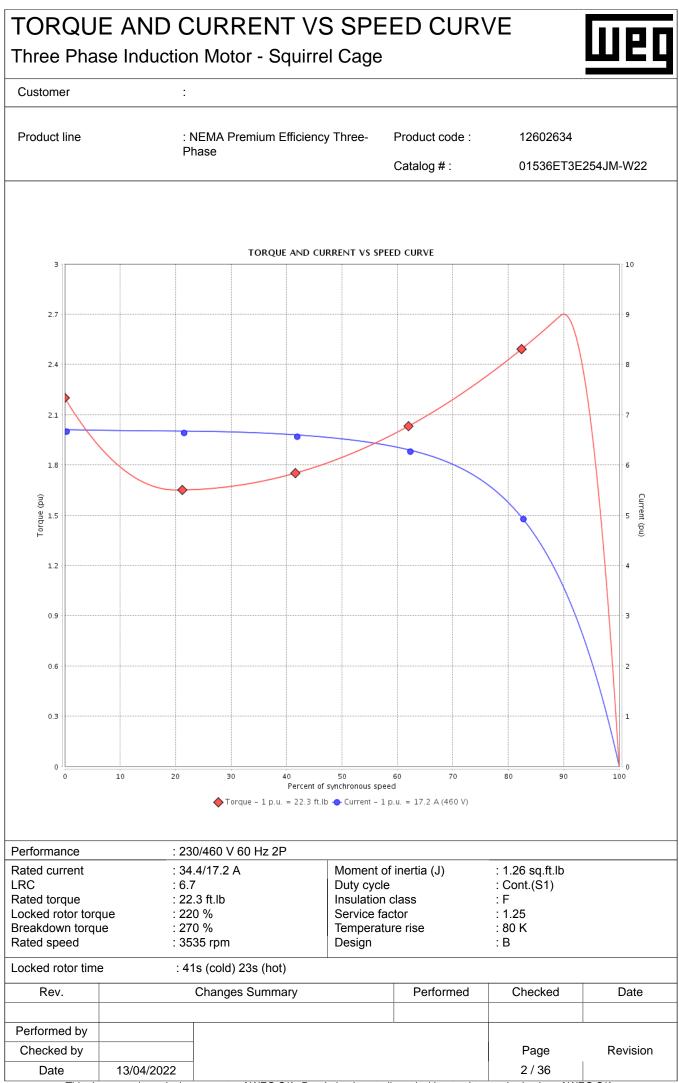


Product line		: NEMA Premium Efficiency Three- Phase			ee-	Product code :		12602634	
		Phase				Catalog # :	01	536ET3E254	JM-W22
Frame Insulation class Duty cycle Ambient tempera Altitude Protection degre Design		: 254/6JM : F : Cont.(S1) : -20°C to + : 1000 m.a. : IP55 : B			Mountii Rotatio Starting Approx		: F : E : [ : 2	C411 - TEFC <sup>-</sup> -1 3oth (CW and Direct On Line 279 lb I.26 sq.ft.lb	
Output [HP]		15	10	1	0	10	15	15	15
Poles		2	2		2	2	2	2	2
Frequency [Hz]		60	50		50	50	50	50	50
Rated voltage [V]		230/460	380		00	415	380	400	415
Rated current [A]		34.4/17.2	14.5		1.0	13.7	21.0	19.7	19.1
. R. Amperes [A]		230/115	109	1	16	116	105	110	118
_RC [A]			7.5x(Code H)	8.3x(C	Code J)	8.5x(Code J)	5.0x(Code D	)5.6x(Code E)	6.2x(Code
No load current [A	]	G) 9.20/4.60	4.60	4.	90	5.10	4.60	4.90	5.10
Rated speed [RPN		3535	1950		55	2960	2905	2920	2925
Slip [%]	-	1.81	35.00		50	1.33	3.17	2.67	2.50
Rated torque [ft.lb]	]	22.3	17.8		7.8	17.8	27.1	27.0	26.9
Locked rotor torqu		220	200	22	29	250	170	190	210
Breakdown torque		270	310	3	50	380	200	229	240
Service factor		1.25	1.25		25	1.25	1.00	1.00	1.15
Temperature rise		80 K	80 K	80	) K	80 K	80 K	80 K	80 K
_ocked rotor time		41s (cold) 23s (hot)	50s (cold) 28s (hot)		(cold) (hot)	46s (cold) 26s (hot)	28s (cold) 16s (hot)	28s (cold) 16s (hot)	28s (cold) 16s (hot)
Noise level <sup>2</sup>		72.0 dB(A)	67.0 dB(Á)		dB(Á)	67.0 dB(Á)	67.0 dB(A)	67.0 dB(A)	67.0 dB(Á
	25%	89.2	87.6	89	9.9	89.7	90.7	90.6	90.7
	50%	89.5	90.3	90	).1	89.9	89.5	90.2	90.2
Efficiency (%)	75%	91.0	90.5	90	).7	90.8	90.2	90.2	91.0
	100%	91.0	90.5	90	).7	90.8	88.5	89.5	90.2
	25%	0.55	0.55		45	0.43	0.61	0.58	0.56
Power Factor	50%	0.77	0.73		69	0.67	0.83	0.81	0.79
1 Ower 1 detor	75%	0.85	0.83		80	0.78	0.88	0.87	0.86
	100%	0.88	0.87	L	85	0.84	0.90	0.90	0.89
Bearing type Sealing Lubrication intern Lubricant amoun Lubricant type Notes USABLE @208V	t		3 6209 ( V'Rin 1 20000 9 g I Polyrex EM	C3 N Ig N	Max. tra	tion loads action mpression		70 lb 49 lb	
This revision repla must be eliminate (1) Looking the m (2) Measured at 1 (3) Approximate v manufacturing pro (4) At 100% of ful Rev.	ed. otor from the m and with t veight subject ocess.	e shaft end. tolerance of +3 ct to changes a	3dB(A).	r P			to the tolera	on tests with sinces stipulate	
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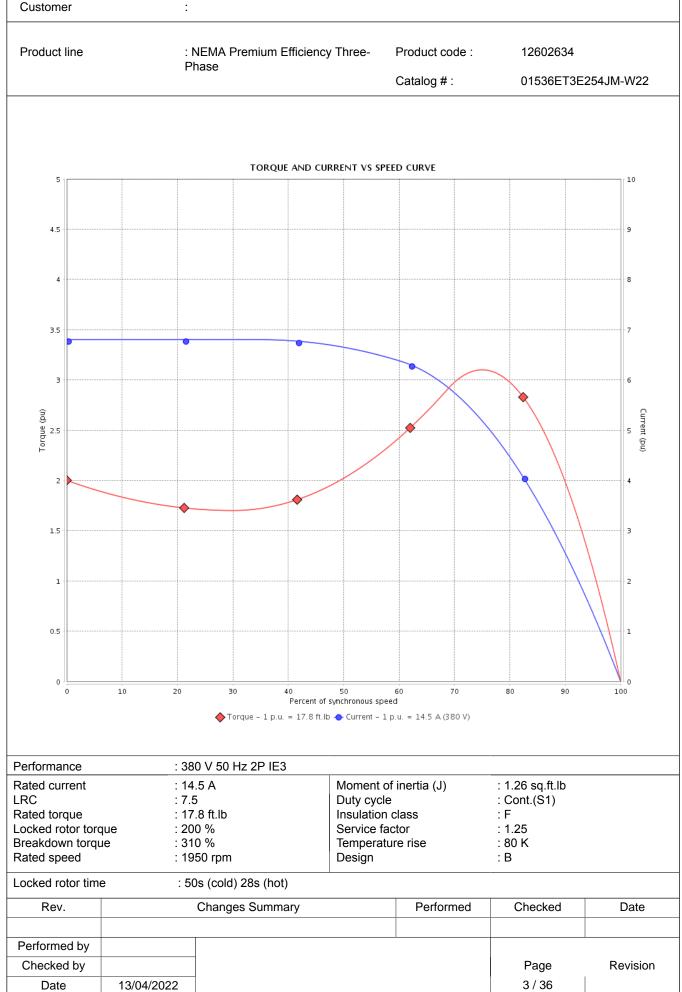
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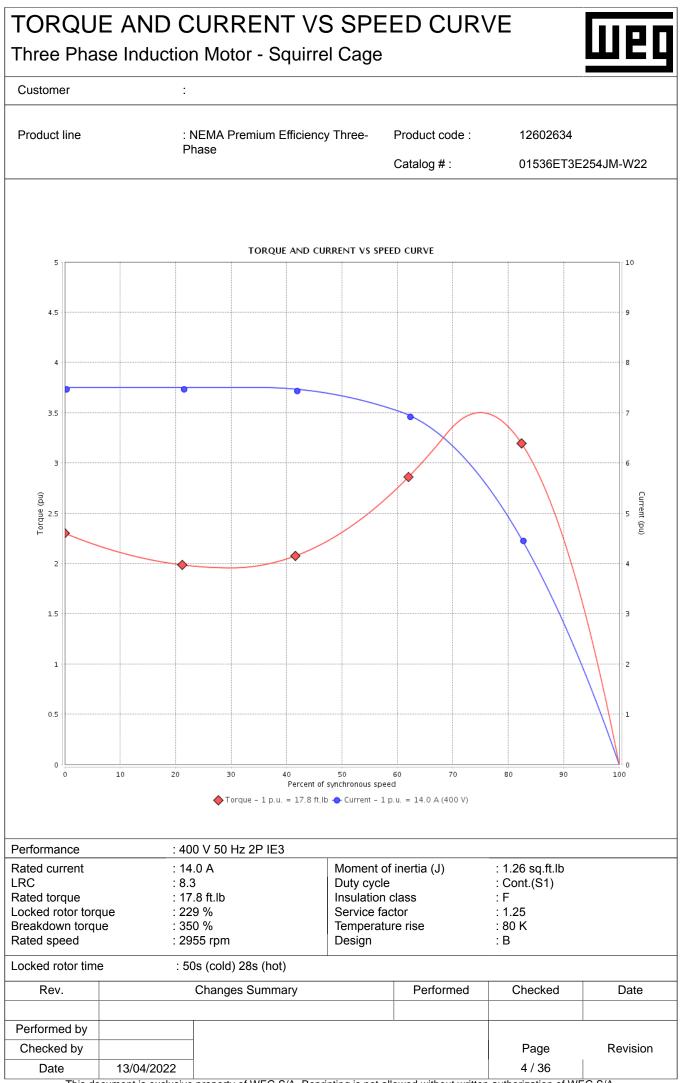
### TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage





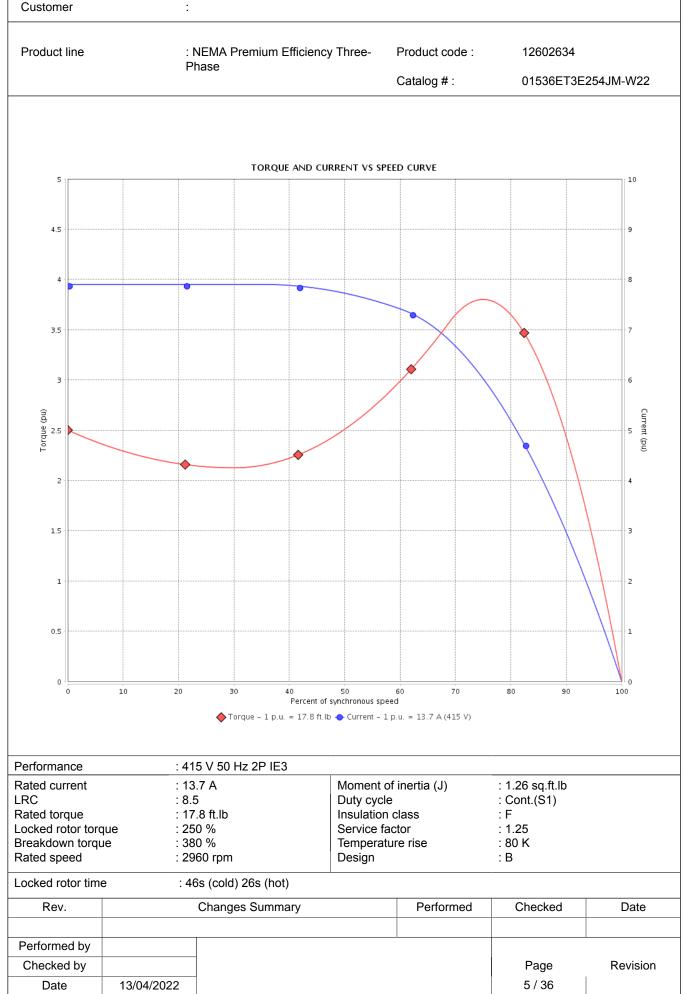
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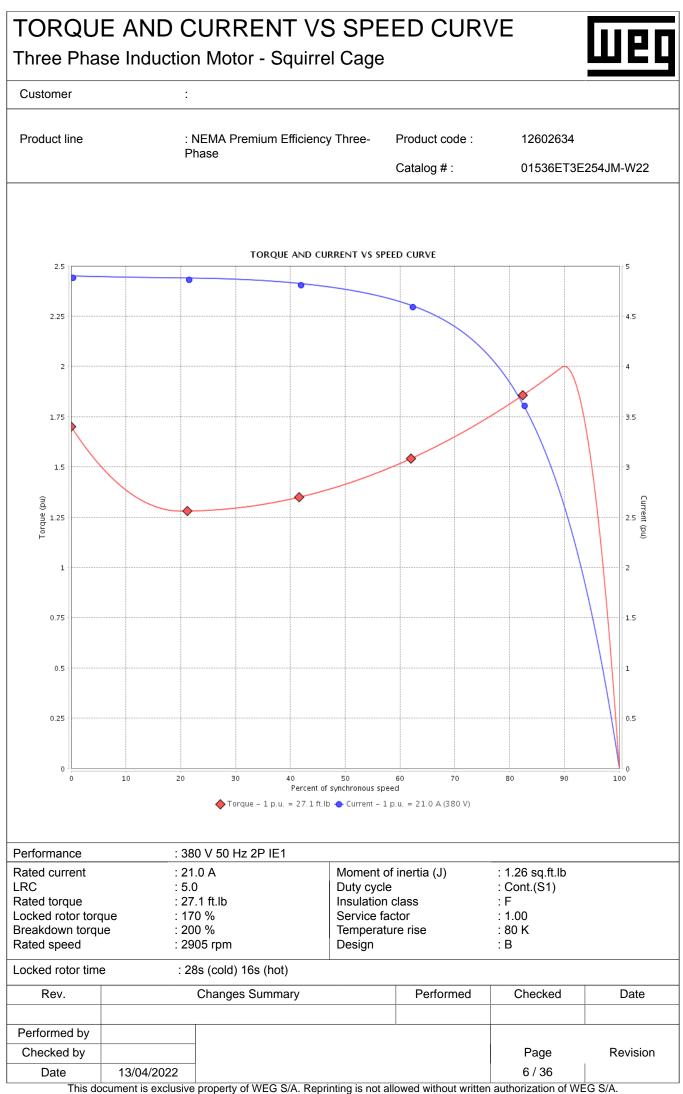
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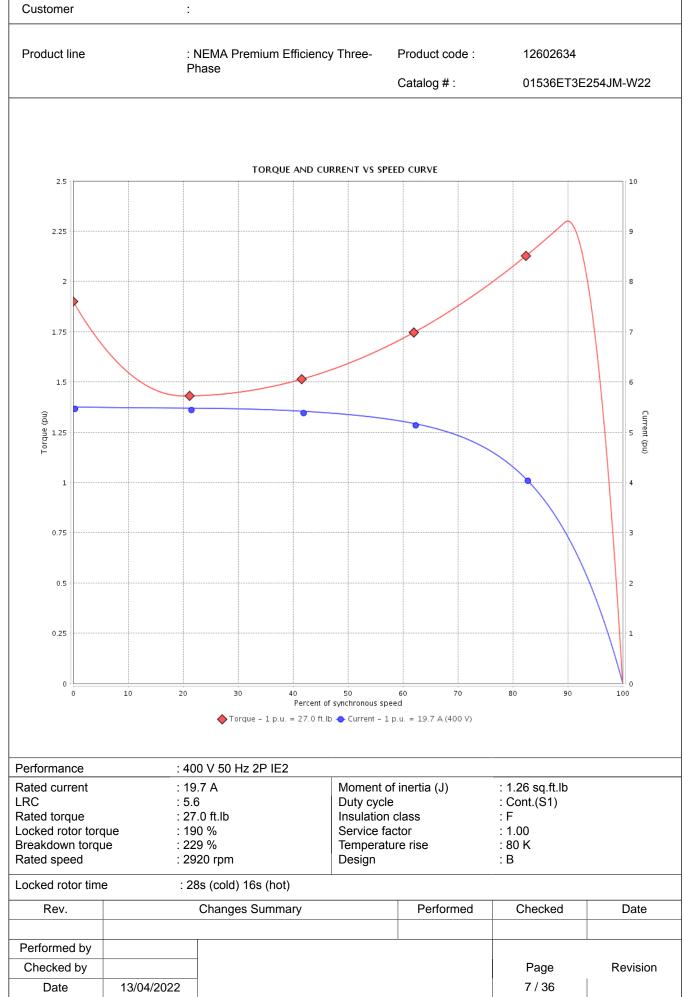
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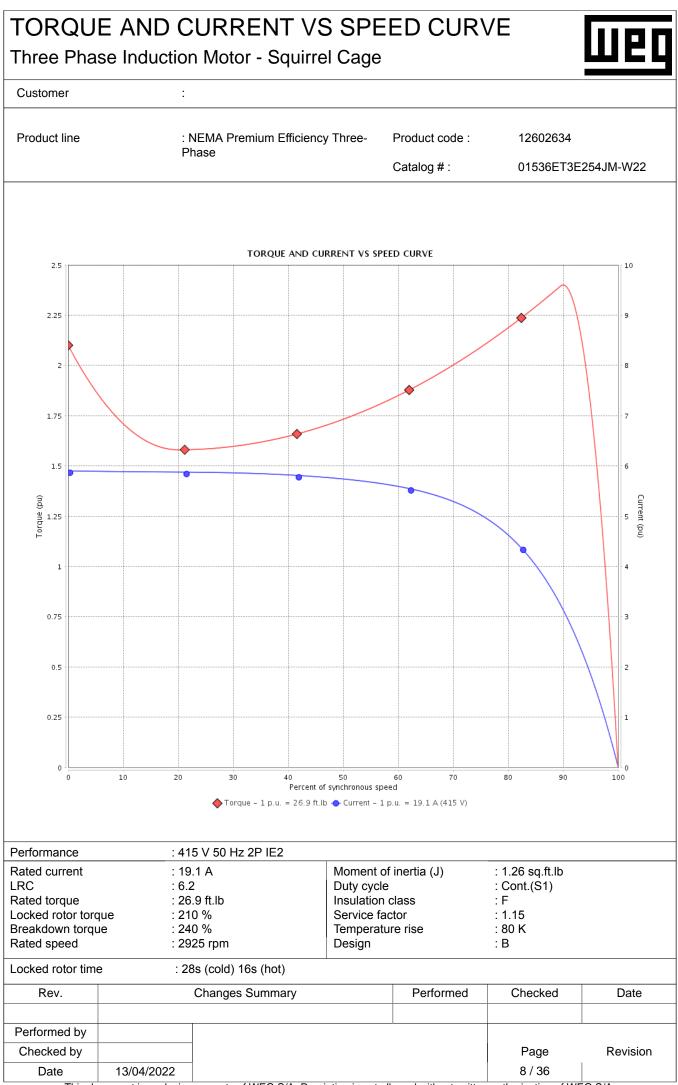
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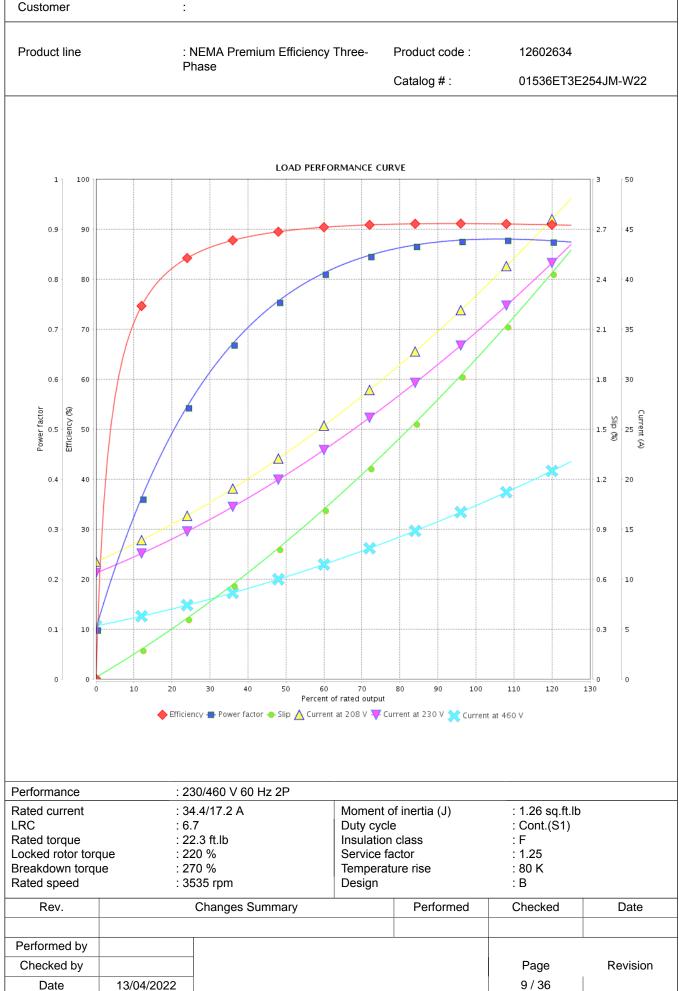


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#### Customer



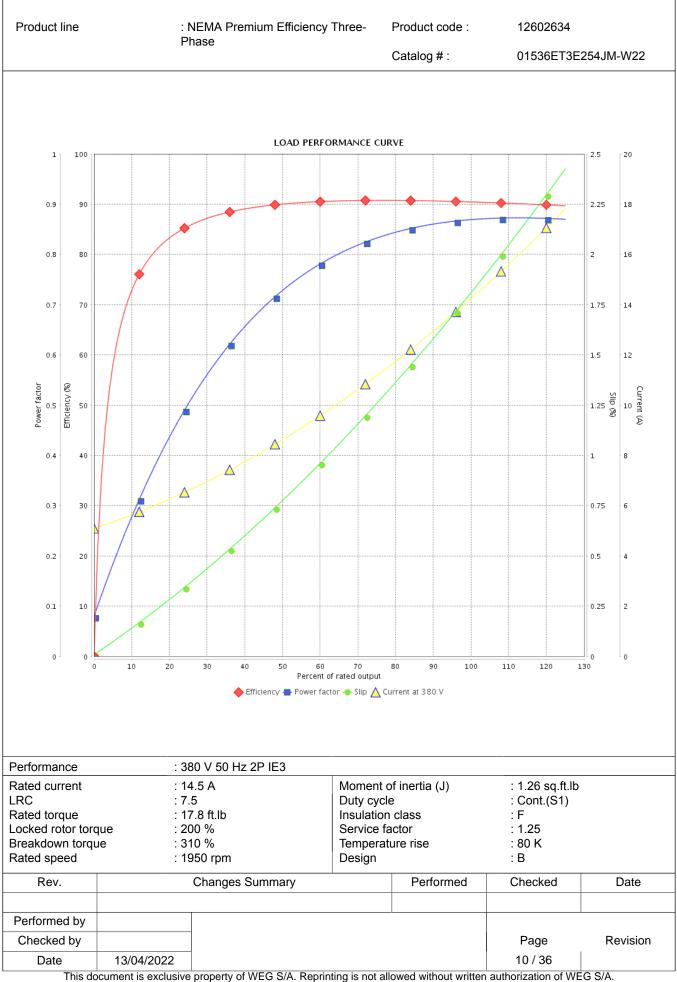
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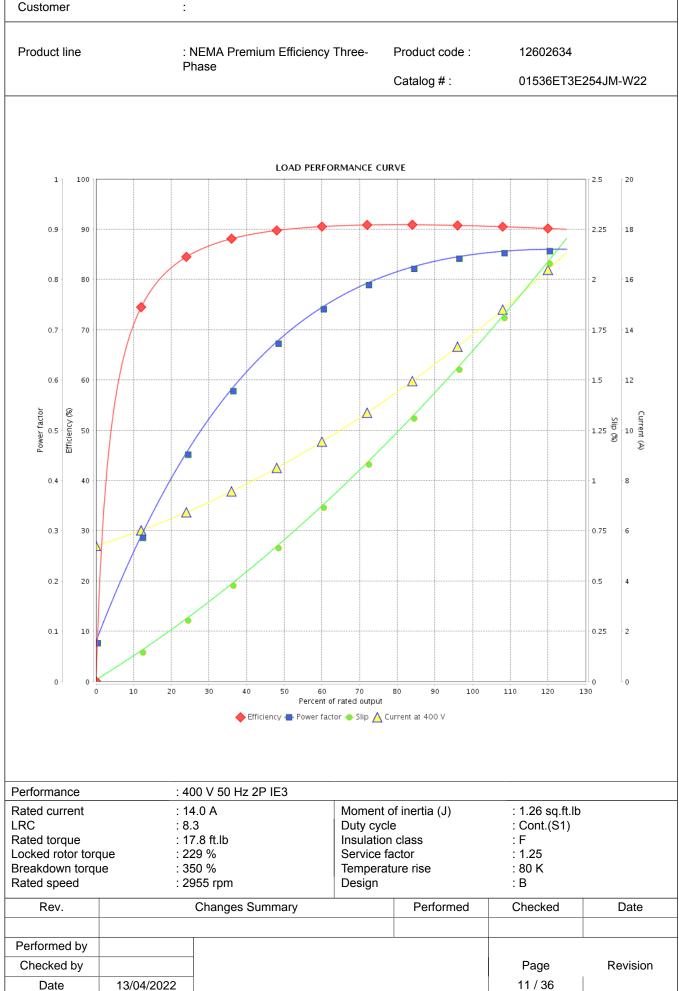


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#### Customer



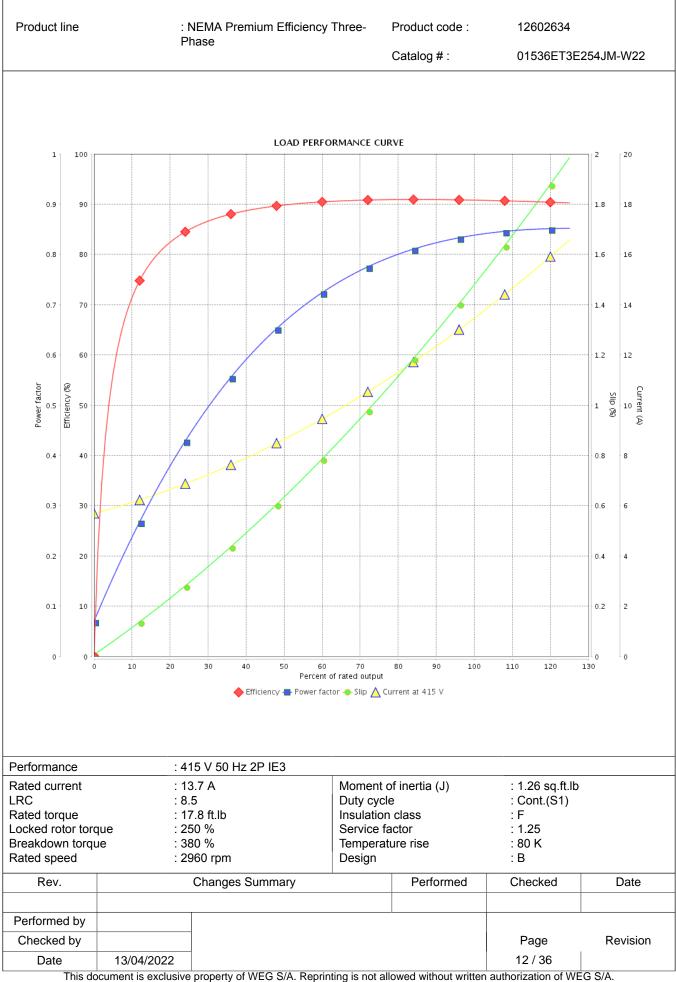
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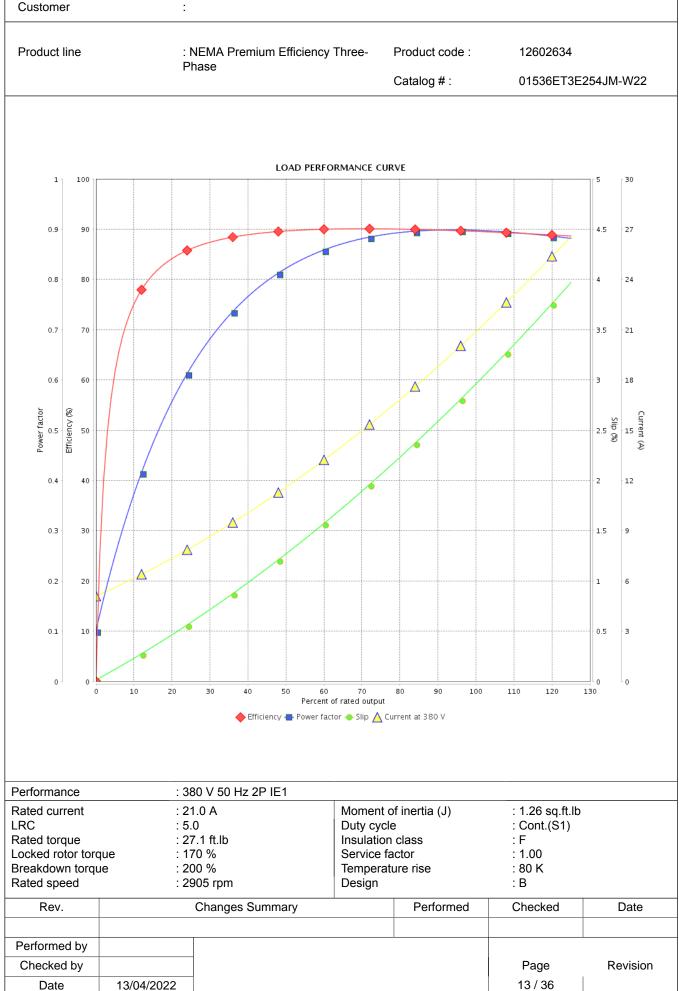


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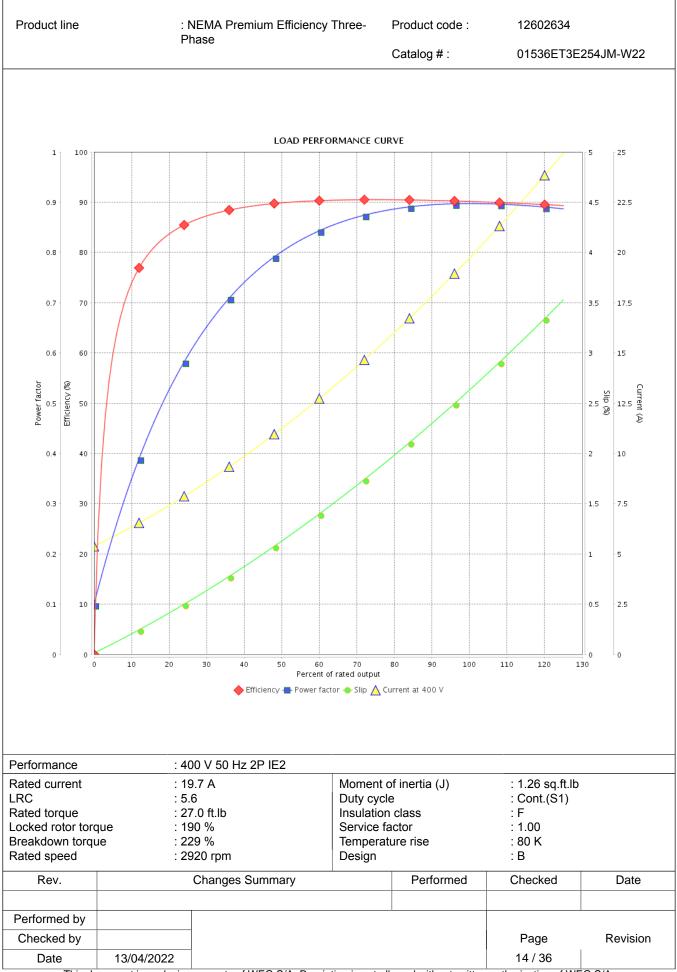
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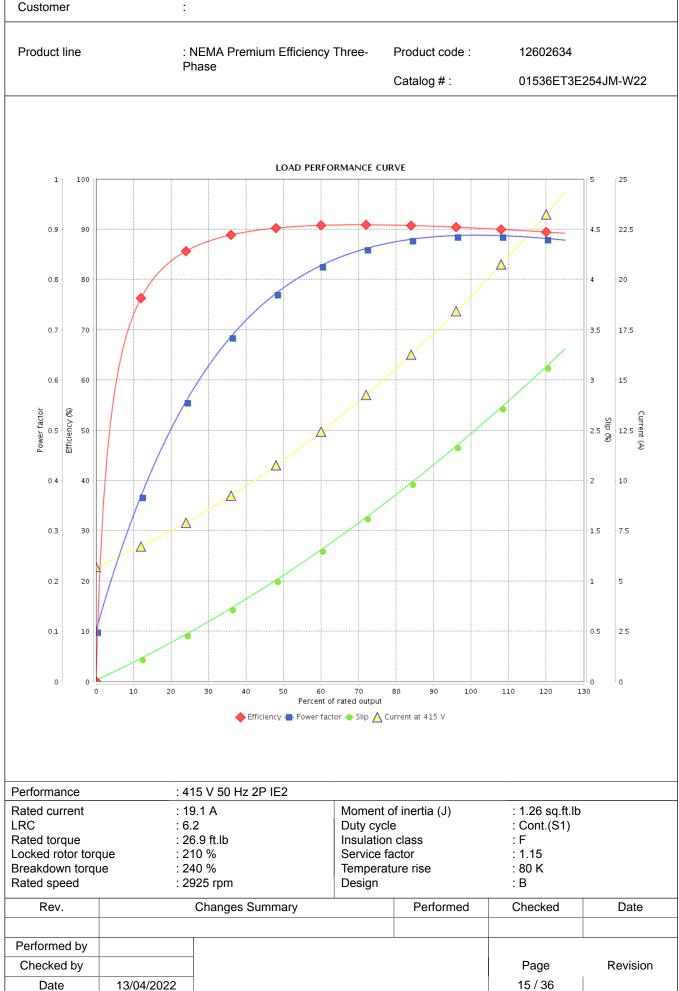


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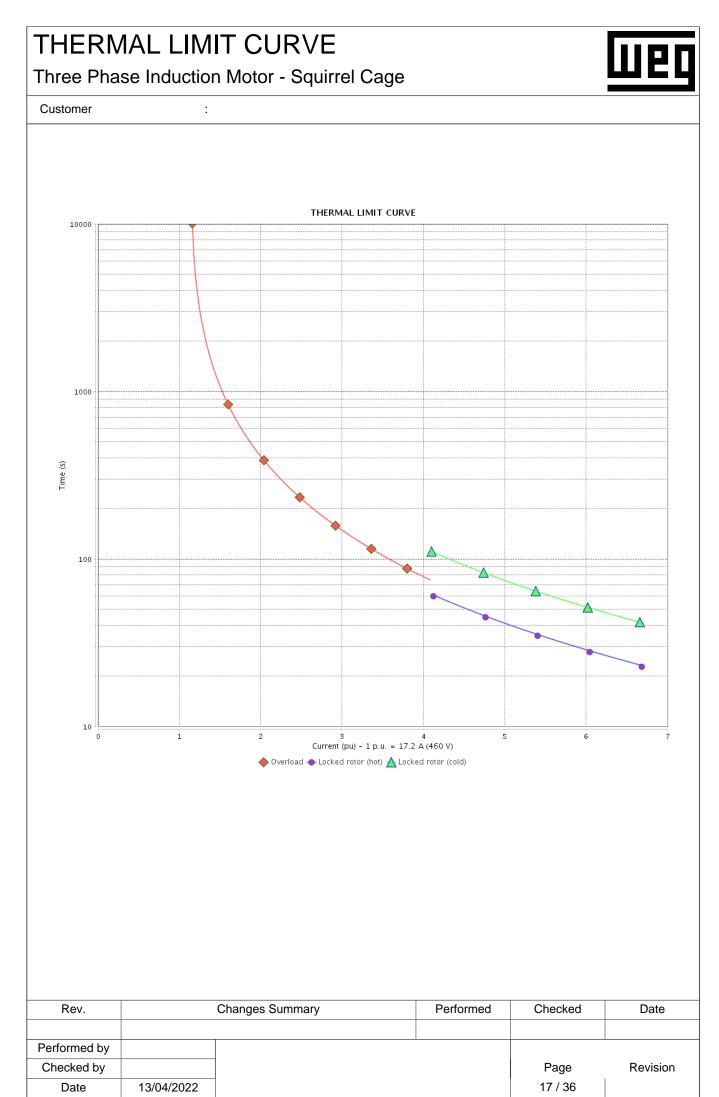
#### Customer



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	. LIMIT CURVE	age	Шер
Customer	:		
Product line	: NEMA Premium Efficiency Thre Phase	e- Product code : Catalog # :	12602634 01536ET3E254JM-W22
Porformance	· 220/460 V/ 60 U= 20		
Performance Rated current LRC Rated torque	: 6.7 Du	ment of inertia (J) ty cycle ulation class	: 1.26 sq.ft.lb : Cont.(S1) · F

Rated current LRC Rated torque Locked rotor torq Breakdown torqu Rated speed	: 6 : 2 jue : 2 ie : 2	4.4/17.2 A .7 2.3 ft.lb 20 % 70 % 535 rpm	Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: 1.26 sq.ft.lb : Cont.(S1) : F : 1.25 : 80 K : B	
Heating constant	1					
Cooling constant						
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	LIMIT CURVE	Cage	шед			
Customer	:					
Product line	: NEMA Premium Efficiency Tl Phase	nree- Product code : Catalog # :	12602634 01536ET3E254JM-W22			
Performance	: 380 V 50 Hz 2P IE3					
Rated current		Moment of inertia (J)	: 1.26 sq.ft.lb			
LRC Rated torque		Duty cycle Insulation class	: Cont.(S1) : F			
Locked rotor torque	: 200 %	Service factor	: 1.25			
Breakdown torque Rated speed		Temperature rise Design	: 80 K : B			
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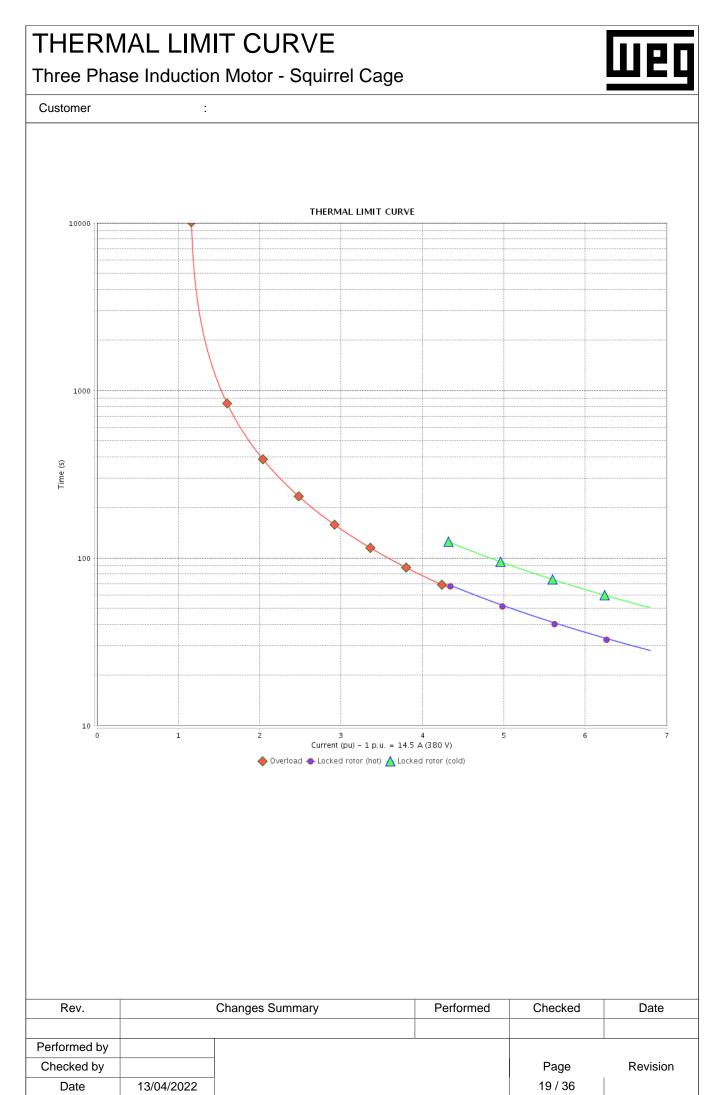
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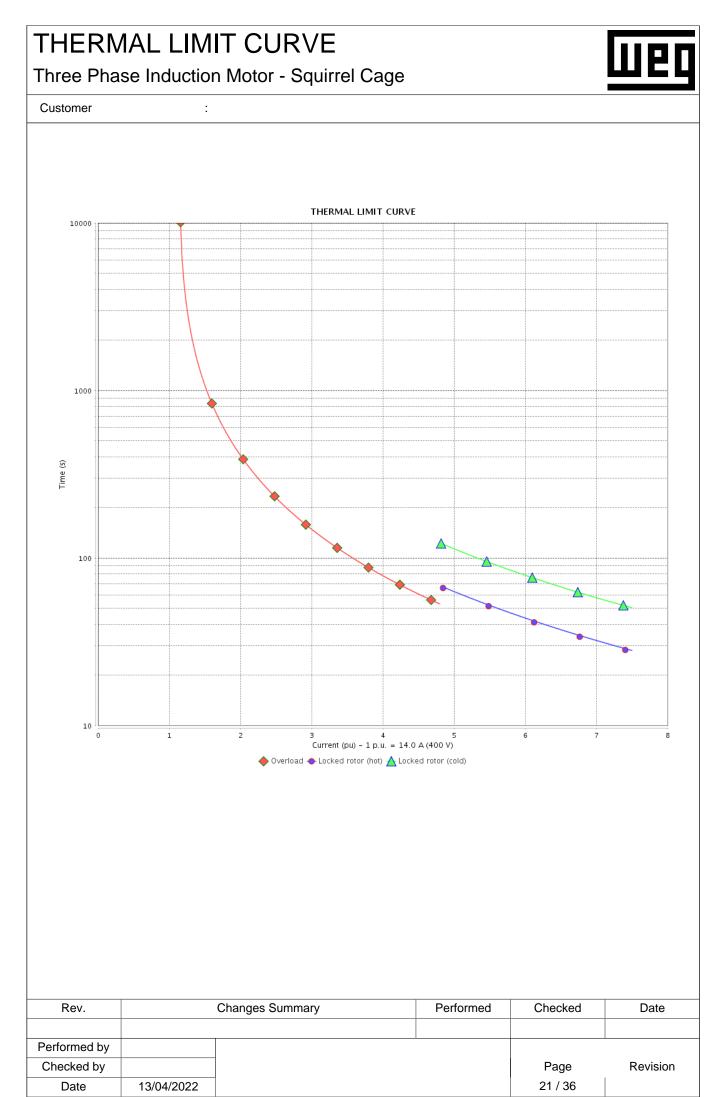
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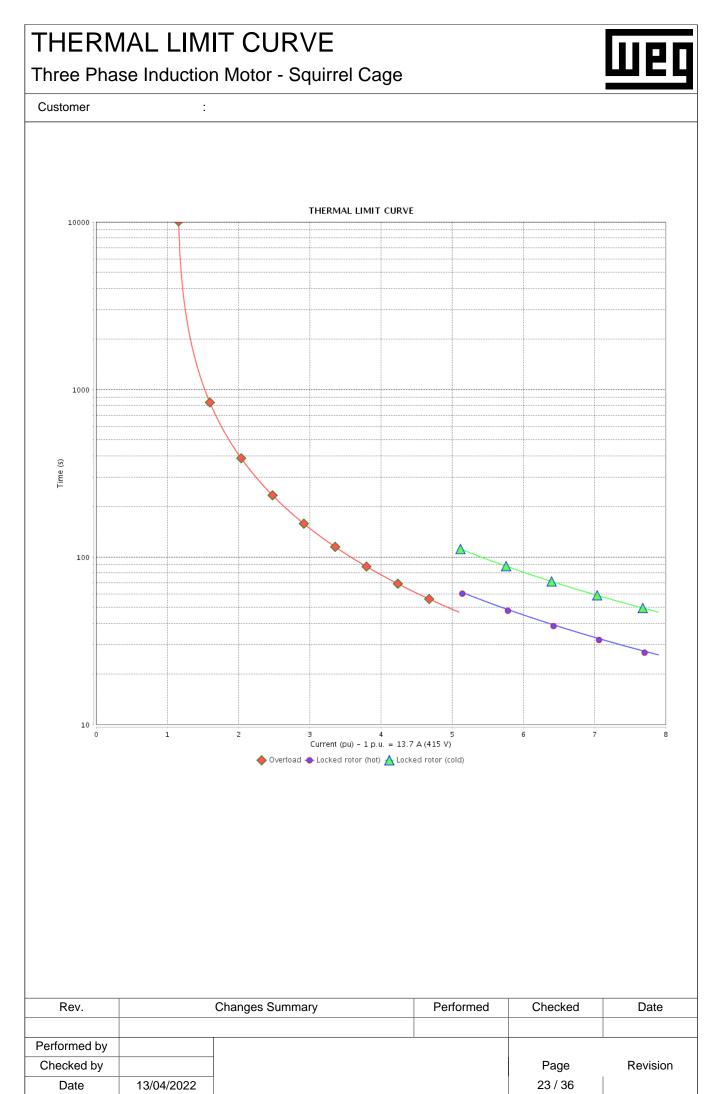
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THERMAL LIMIT CURVE						
Customer	luction Motor - Squirrel Ca	je				
	•					
Product line	: NEMA Premium Efficiency Three Phase	Product code :	12602634			
	1 11450	Catalog # :	01536ET3E254JM-W22			
Performance	: 400 V 50 Hz 2P IE3					
Rated current	: 14.0 A Morr	ent of inertia (J)	: 1.26 sq.ft.lb			
LRC Rated torque Locked rotor torque	: 17.8 ft.lb Insu	cycle ation class ice factor	: Cont.(S1) : F : 1.25			

Locked rotor tore Breakdown torq Rated speed	ue :3	29 % 50 % 955 rpm	Т	Service factor Temperature rise Design		: 1.25 : 80 K : B	
Heating constan	ıt						
Cooling constan	t						
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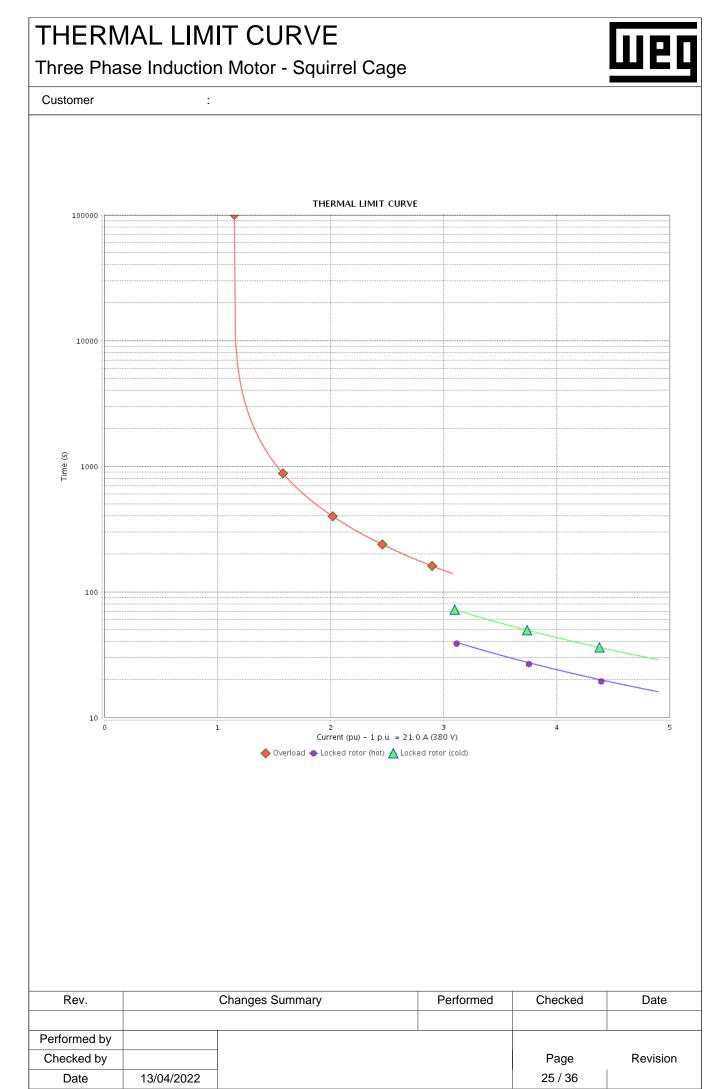
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	LIMIT CURVE luction Motor - Squirrel C	Cage	Шер
Customer	:		
Product line	: NEMA Premium Efficiency Th Phase	ree- Product code : Catalog # :	12602634 01536ET3E254JM-W22
Performance	: 415 V 50 Hz 2P IE3		
Rated current LRC Rated torque Locked rotor torque	: 8.5 E : 17.8 ft.lb	Aoment of inertia (J) Duty cycle nsulation class Service factor	: 1.26 sq.ft.lb : Cont.(S1) : F : 1.25
Breakdown torque	: 380 % T	emperature rise	: 1.25 : 80 K

Rated speed		960 rpm	Design	urense	: B	
Heating constan	t					
Cooling constant	t					
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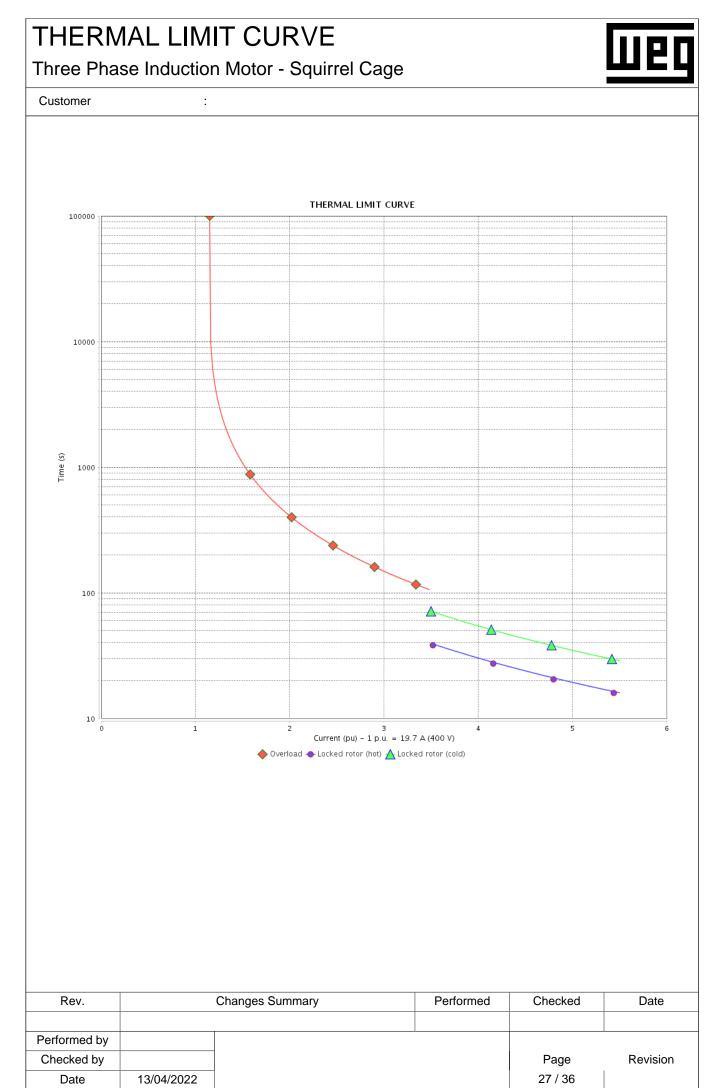
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THERMAL LIMIT CURVE         Three Phase Induction Motor - Squirrel Cage						
Customer	:					
Product line	: NEMA Premium Efficiency Th Phase	ree- Product code : Catalog # :	12602634 01536ET3E254JM-W22			
Performance	: 380 V 50 Hz 2P IE1					
Rated current LRC Rated torque Locked rotor torque Breakdown torque	: 5.0 C : 27.1 ft.lb lr : 170 % S	Noment of inertia (J) Duty cycle nsulation class Gervice factor Temperature rise	: 1.26 sq.ft.lb : Cont.(S1) : F : 1.00 : 80 K			

Rated speed		905 rpm	Design		: B	
Heating constan	t					
Cooling constan	t					
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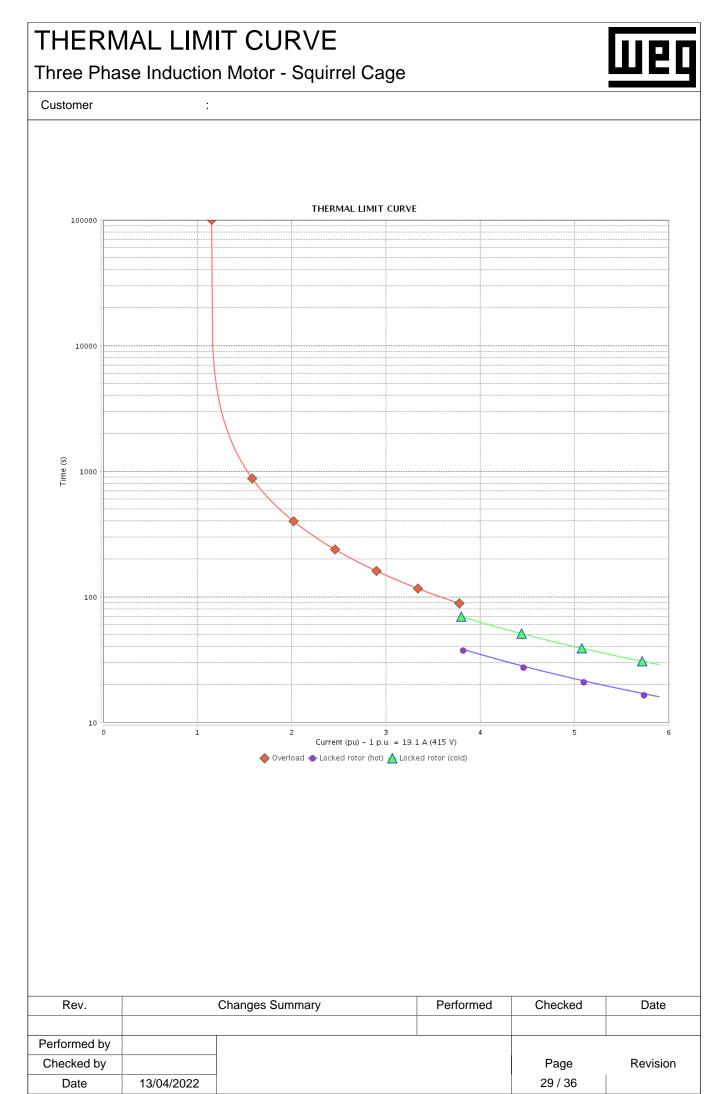
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	LIMIT CURVE		шер
Customer	duction Motor - Squirrel Ca	age	
Customer	:		
Product line	: NEMA Premium Efficiency Thre Phase	ee- Product code :	12602634
		Catalog # :	01536ET3E254JM-W22
Performance	: 400 V 50 Hz 2P IE2		
Rated current LRC	: 19.7 A Mo	oment of inertia (J) ity cycle	: 1.26 sq.ft.lb : Cont.(S1)

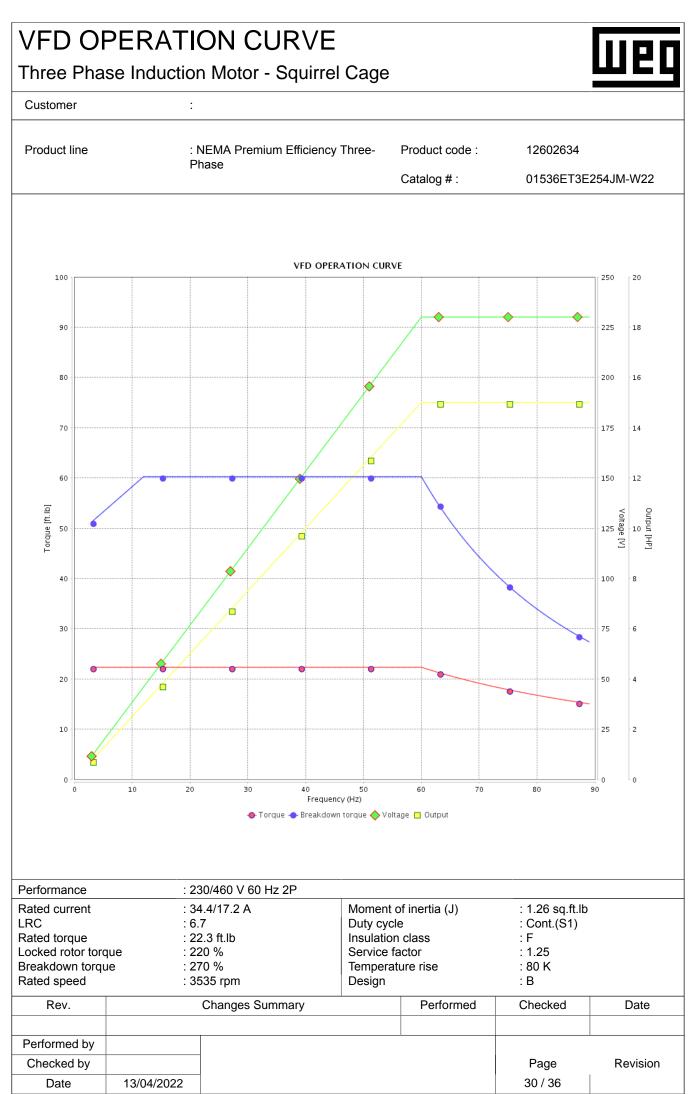
LRC Rated torque Locked rotor toro Breakdown torqu Rated speed	que : 1 Je : 2	5.6 17.0 ft.lb 90 % 129 % 1920 rpm	Insulation Service fa	Duty cycle Insulation class Service factor Temperature rise Design		: Cont.(S1) : F : 1.00 : 80 K : B	
Heating constant	t						
Cooling constant	t						
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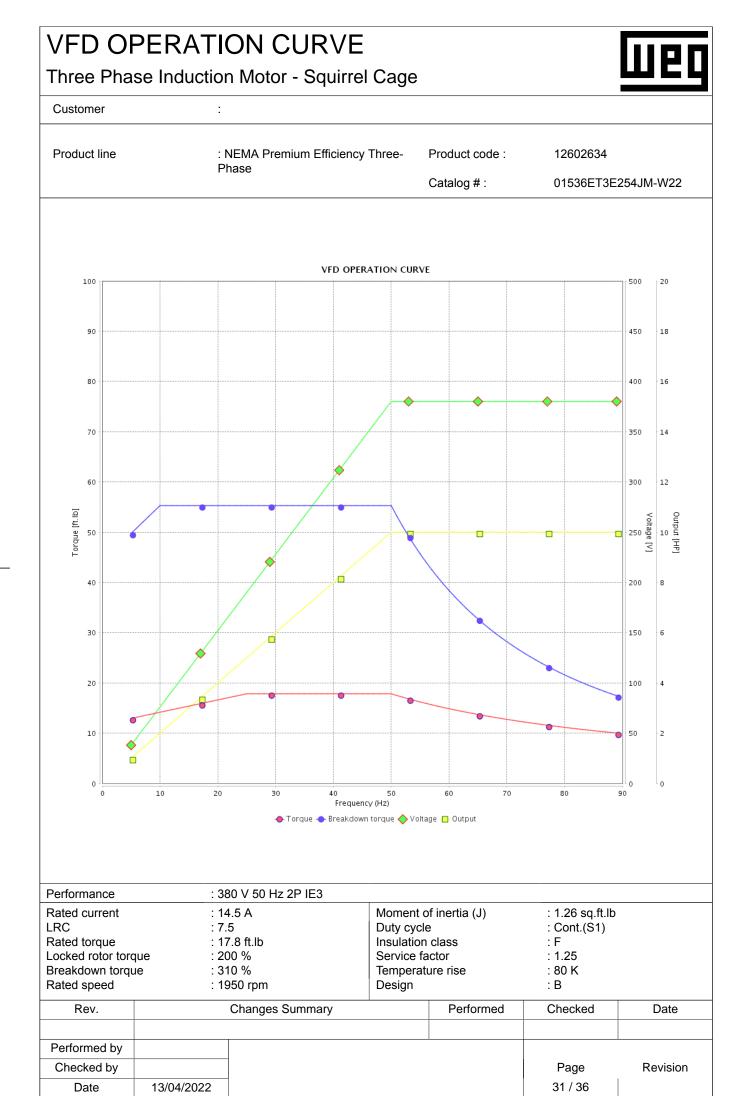


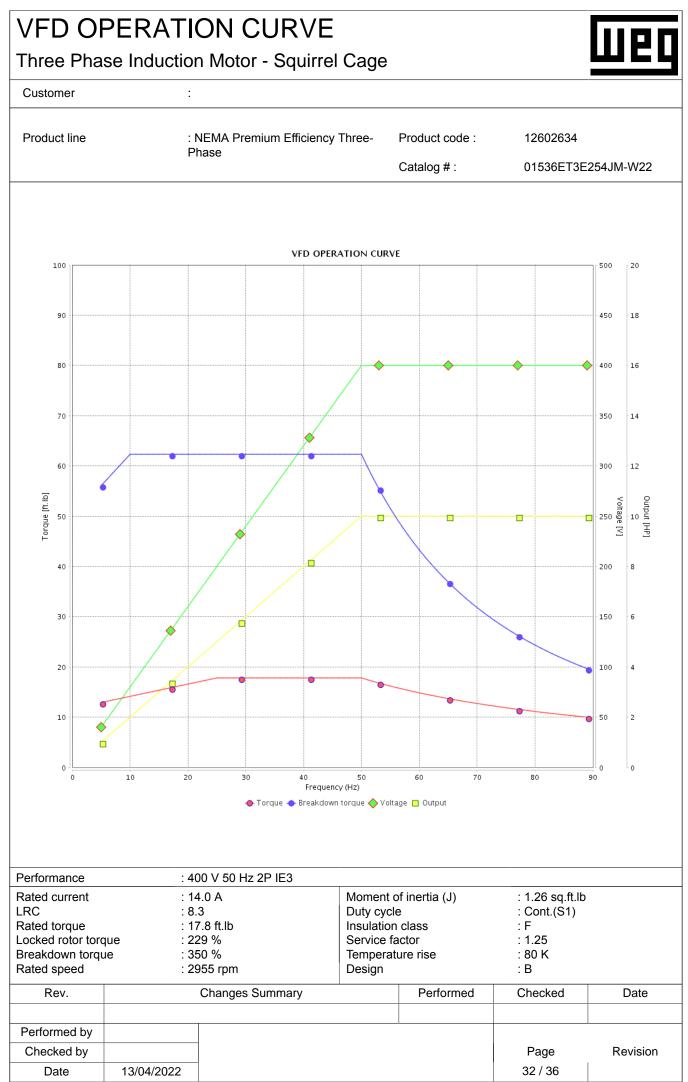
	LIMIT CURVE duction Motor - Squirrel Ca	age	Шед
Customer	:		
Product line	: NEMA Premium Efficiency Thre Phase	e- Product code : Catalog # :	12602634 01536ET3E254JM-W22
Performance	: 415 V 50 Hz 2P IE2		
Rated current LRC Rated torque	: 6.2 Dut	ment of inertia (J) ty cycle ulation class	: 1.26 sq.ft.lb : Cont.(S1) : F

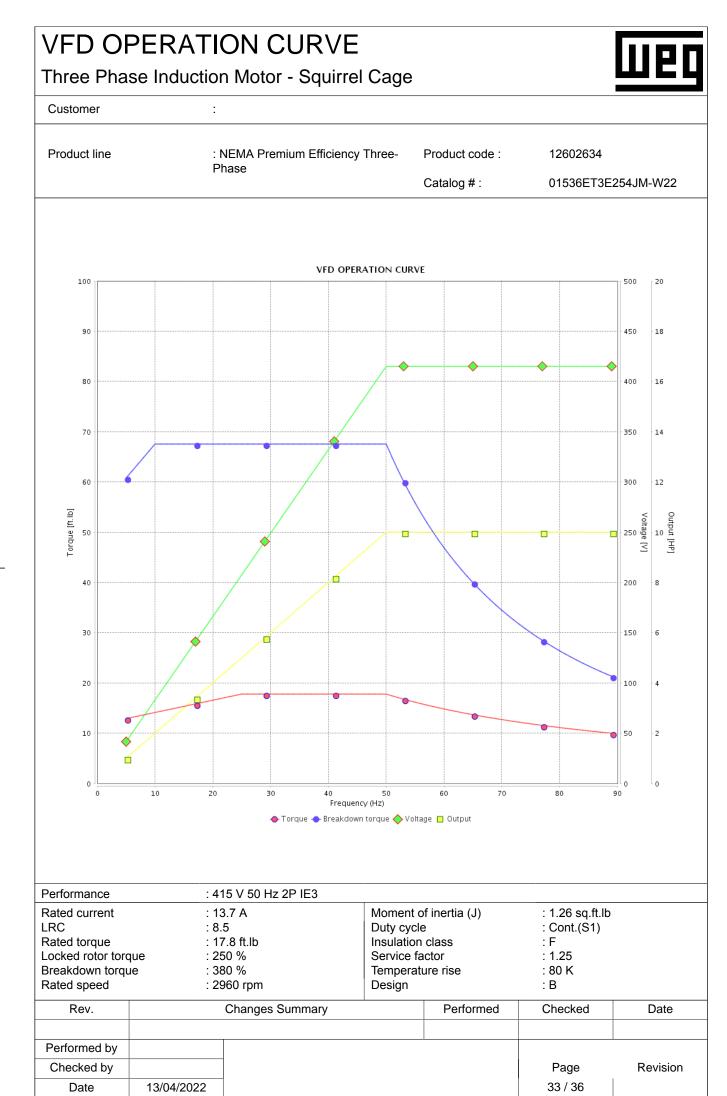
Rated torque Locked rotor toro Breakdown torqu Rated speed	que :	26.9 ft.lb 210 % 240 % 2925 rpm	Service fa	Insulation class Service factor Temperature rise		
Heating constant	t					
Cooling constant	t					
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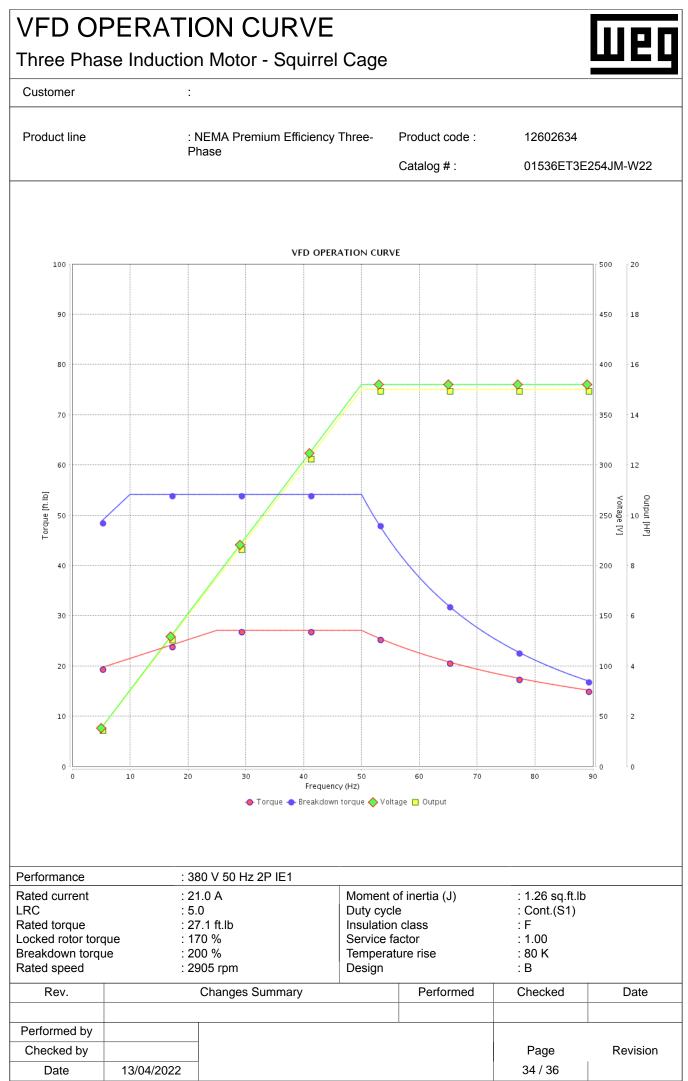


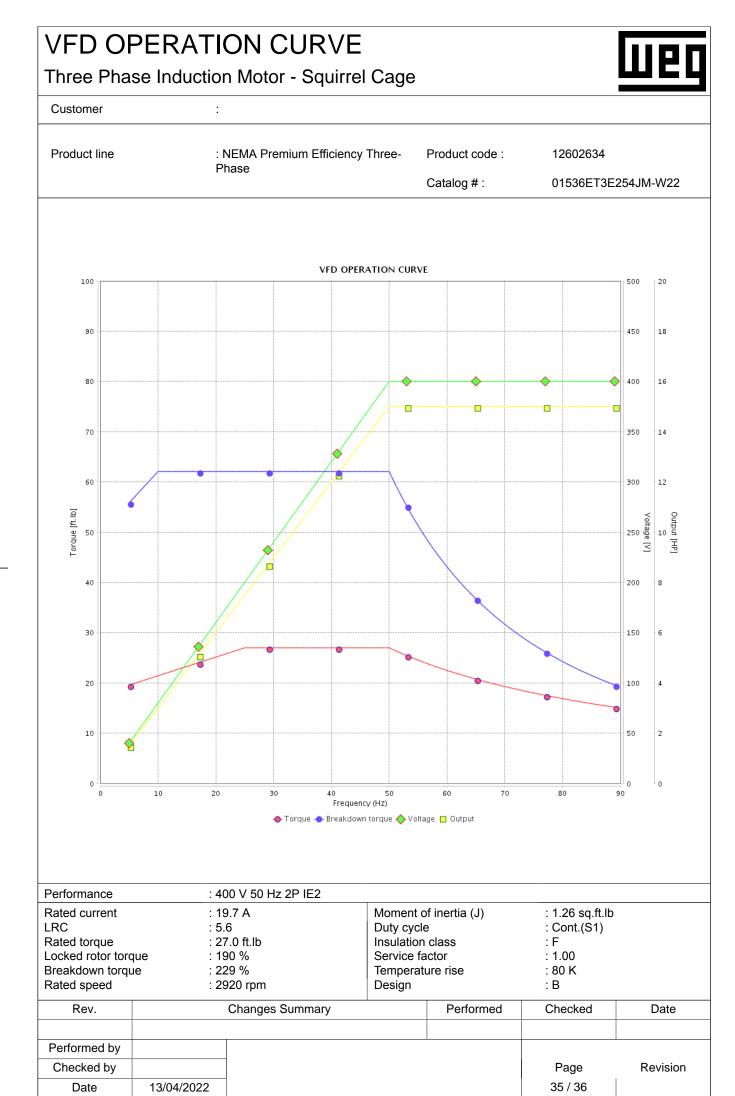


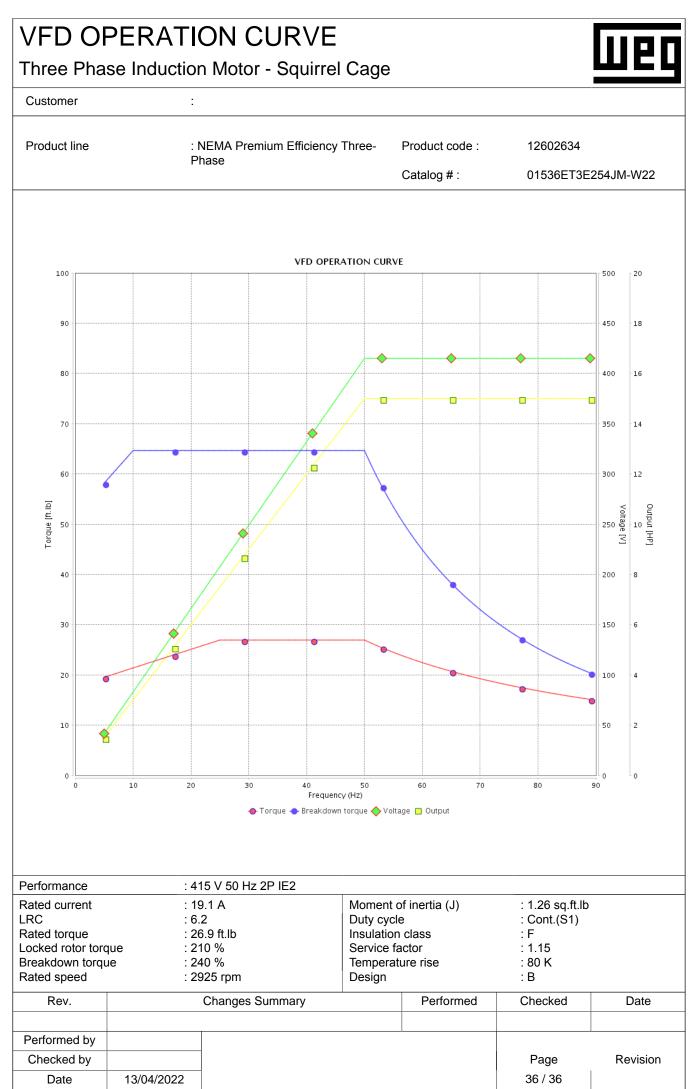


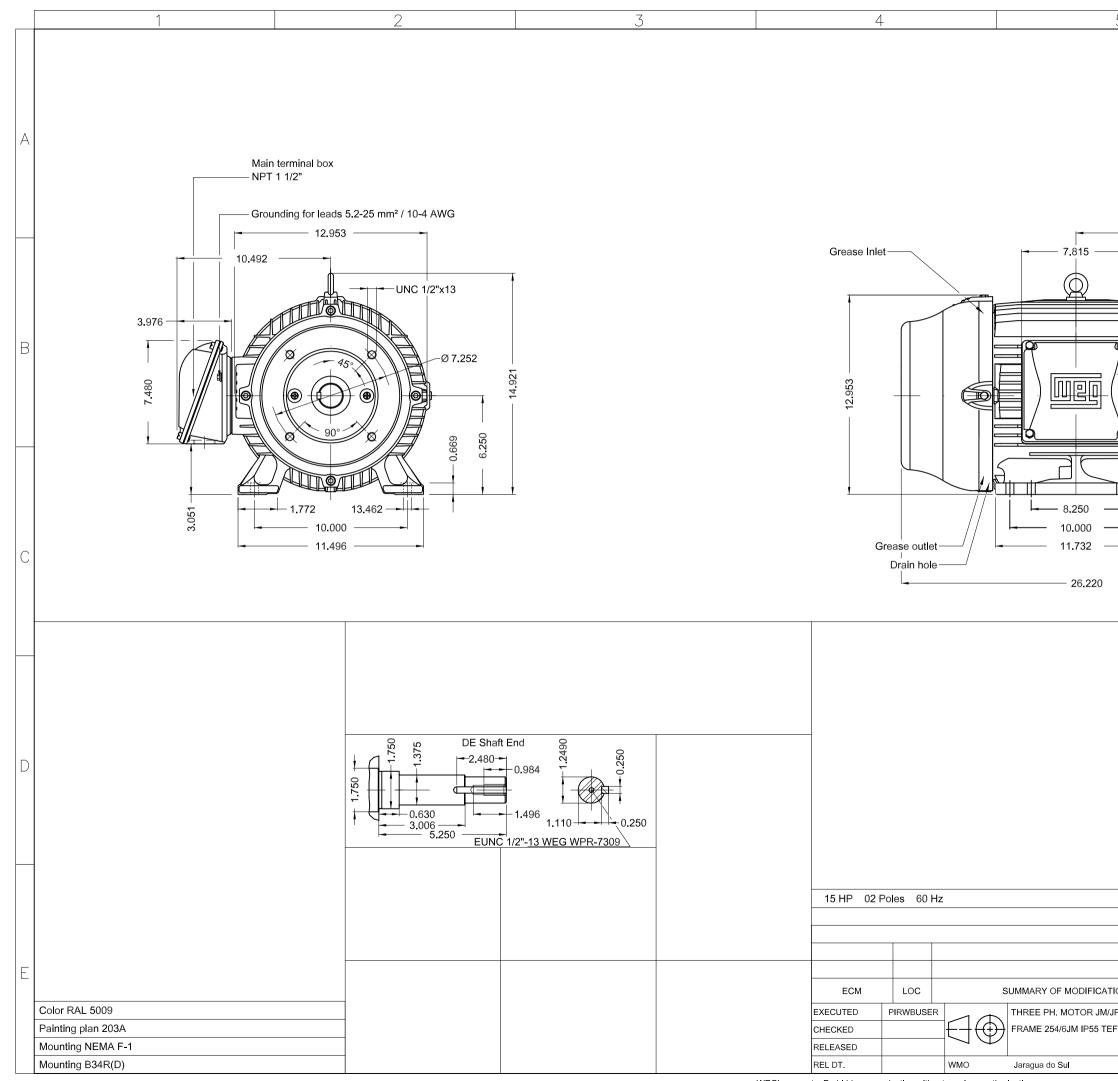












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5	0.248	e Inlet				Dimensions in inches
	EXECUTED	CHECKED	RELEASED	DATE	VER	
IP/JET PUMP W22 PF	REM. EFF.	PREVI	EW			
FC				Ше		A3
		WDD				щ
Produc	t Engineering	SHEET	1 / 1		_	XME

	Inverter Duty	CUUS LISTED	FOR SAFE AREA MOD.TE1BF0XON	Class Class II, D Class II, D	, Gr. A, B, C and D - T3 I, Zone 2, IIC - T3 iv 2, Gr. F and G - T4 on PWM, Gr. A, B, C, D and F, CT 20:1, 1.0SF, T3A
MODEL 01536E13E254JM-W22 MADE IN MEXICO 12602634	PH 3         FR 254/6JM         HP(kW) 15.0           V 230/460         A 34.4/17.2           NEMA NOM EFF         91.0         %           ENCL TEFC         DUTY         CONT.	RPM 3530 CL.F ∆T 80 K AMB.40°C 3.0/21.5 SFA 43.7	60 DES B IP55 .5% (IE2)	$\begin{array}{c c} \hline \textbf{Leegy Vertice} & \forall 1 \ 1000:1, \\ \hline \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$