

# DATA SHEET

## Three Phase Induction Motor - Squirrel Cage



Customer							
Product line	: NEMA Premium Efficiency Three-Phase	Product code	: 12447060				
		Catalog #	: 01536ET3E254TC-W22				
Frame	: 254/6TC	Cooling method	: IC411 - TEFC				
Insulation class	: F	Mounting	: F-1				
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)				
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line				
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>2</sup>	: 281 lb				
Protection degree	: IP55	Moment of inertia (J)	: 1.26 sq.ft.lb				
Design	: B						
Output [HP]	15	10	10	10	15	15	15
Poles	2	2	2	2	2	2	2
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	34.4/17.2	14.5	14.0	13.7	20.7	19.6	19.1
L. R. Amperes [A]	230/115	98.6	105	108	101	108	113
LRC [A]	6.7x(Code G)	6.8x(Code H)	7.5x(Code J)	7.9x(Code J)	4.9x(Code D)	5.5x(Code E)	5.9x(Code F)
No load current [A]	10.6/5.30	5.10	5.40	5.70	5.10	5.40	5.70
Rated speed [RPM]	3530	2945	2950	2955	2910	2920	2925
Slip [%]	1.94	1.83	1.67	1.50	3.00	2.67	2.50
Rated torque [ft.lb]	22.3	17.8	17.8	17.8	27.1	27.0	26.9
Locked rotor torque [%]	220	200	229	250	170	190	210
Breakdown torque [%]	270	310	350	380	200	229	240
Service factor	1.25	1.25	1.25	1.25	1.00	1.00	1.15
Temperature rise	80 K	80 K	80 K	80 K	80 K	80 K	80 K
Locked rotor time	41s (cold) 23s (hot)	50s (cold) 28s (hot)	50s (cold) 28s (hot)	46s (cold) 26s (hot)	28s (cold) 16s (hot)	28s (cold) 16s (hot)	28s (cold) 16s (hot)
Noise level <sup>2</sup>	72.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)
Efficiency (%)	25%						
	50%	89.5	90.3	90.1	89.9	89.5	90.2
	75%	91.0	90.5	90.7	90.8	90.2	90.2
	100%	91.0	90.5	90.7	90.8	89.5	90.2
Power Factor	25%						
	50%	0.77	0.73	0.69	0.67	0.83	0.81
	75%	0.85	0.83	0.80	0.78	0.88	0.87
	100%	0.88	0.87	0.85	0.84	0.90	0.90
Bearing type	: Drive end 6309 C3	Non drive end 6209 C3	Foundation loads				
Sealing	: V'Ring	V'Ring	Max. traction : 169 lb				
Lubrication interval	: 19000 h	20000 h	Max. compression : 450 lb				
Lubricant amount	: 13 g	9 g					
Lubricant type	: Mobil Polyrex EM						
Notes							
USABLE @208V 38.0A SF 1.15 SFA 43.7A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



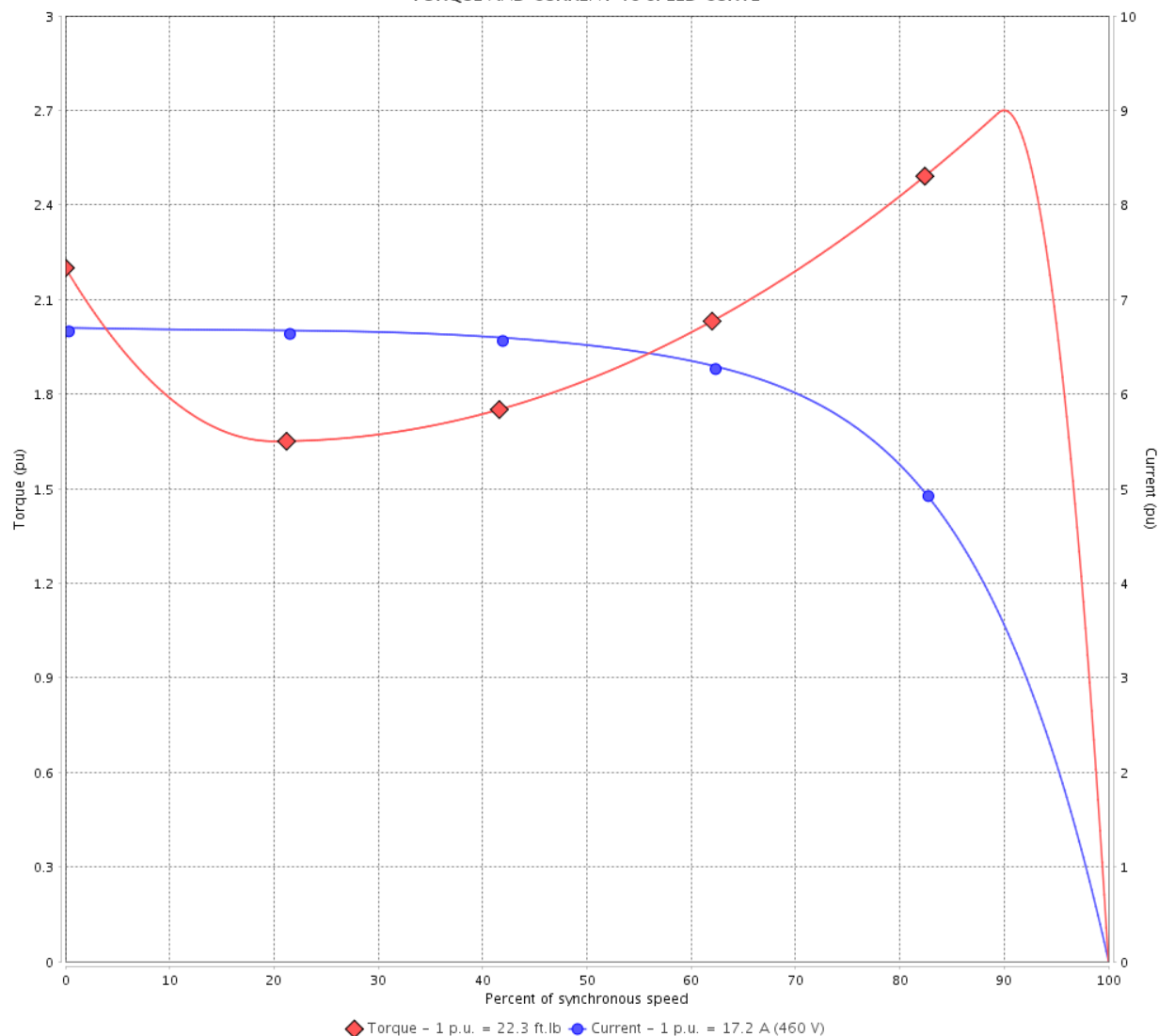
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 2P

Rated current	: 34.4/17.2 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 22.3 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3530 rpm	Design	: B

Locked rotor time : 41s (cold) 23s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



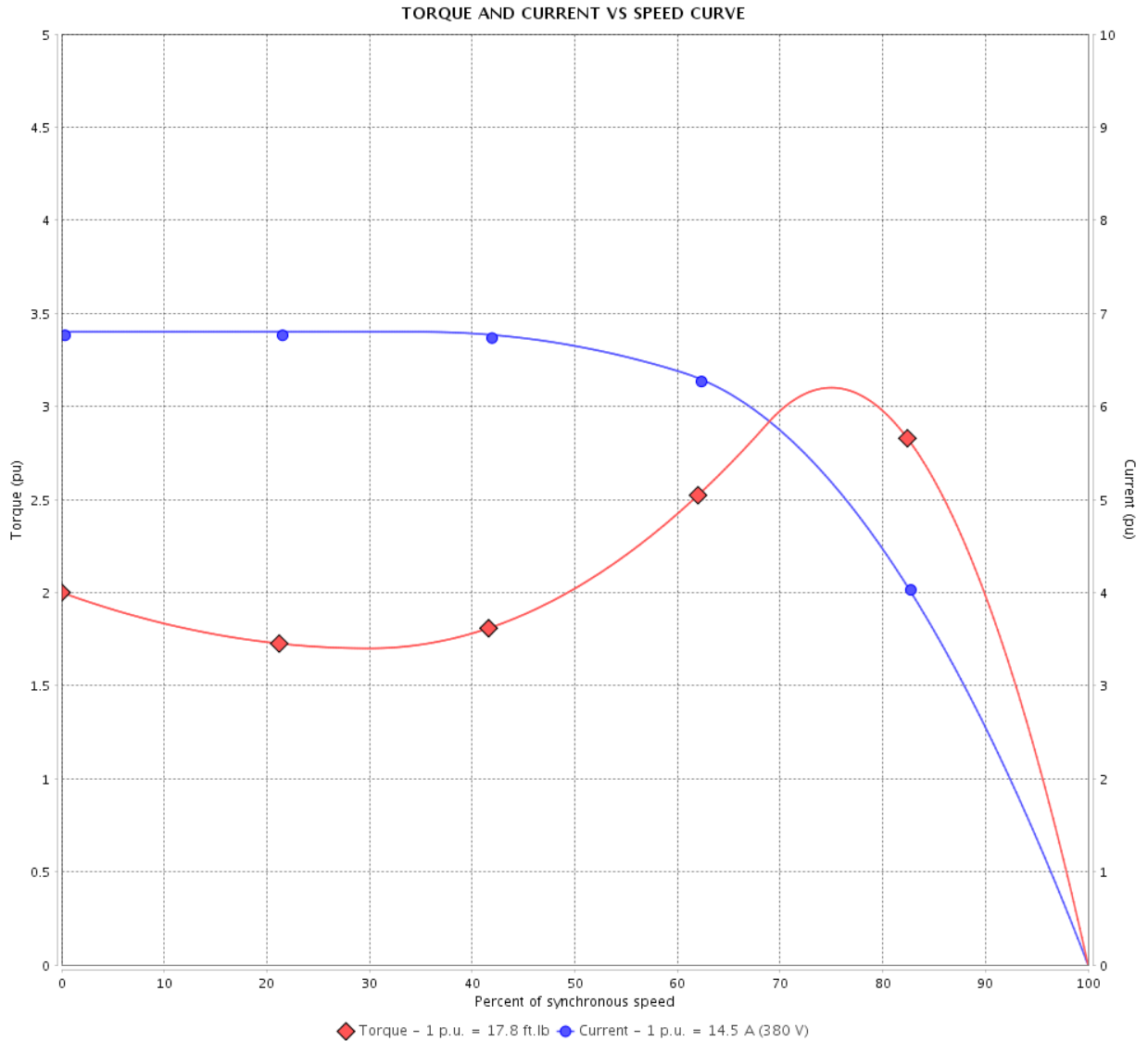
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 380 V 50 Hz 2P IE3

Rated current	: 14.5 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.8	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 310 %	Temperature rise	: 80 K
Rated speed	: 2945 rpm	Design	: B

Locked rotor time : 50s (cold) 28s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



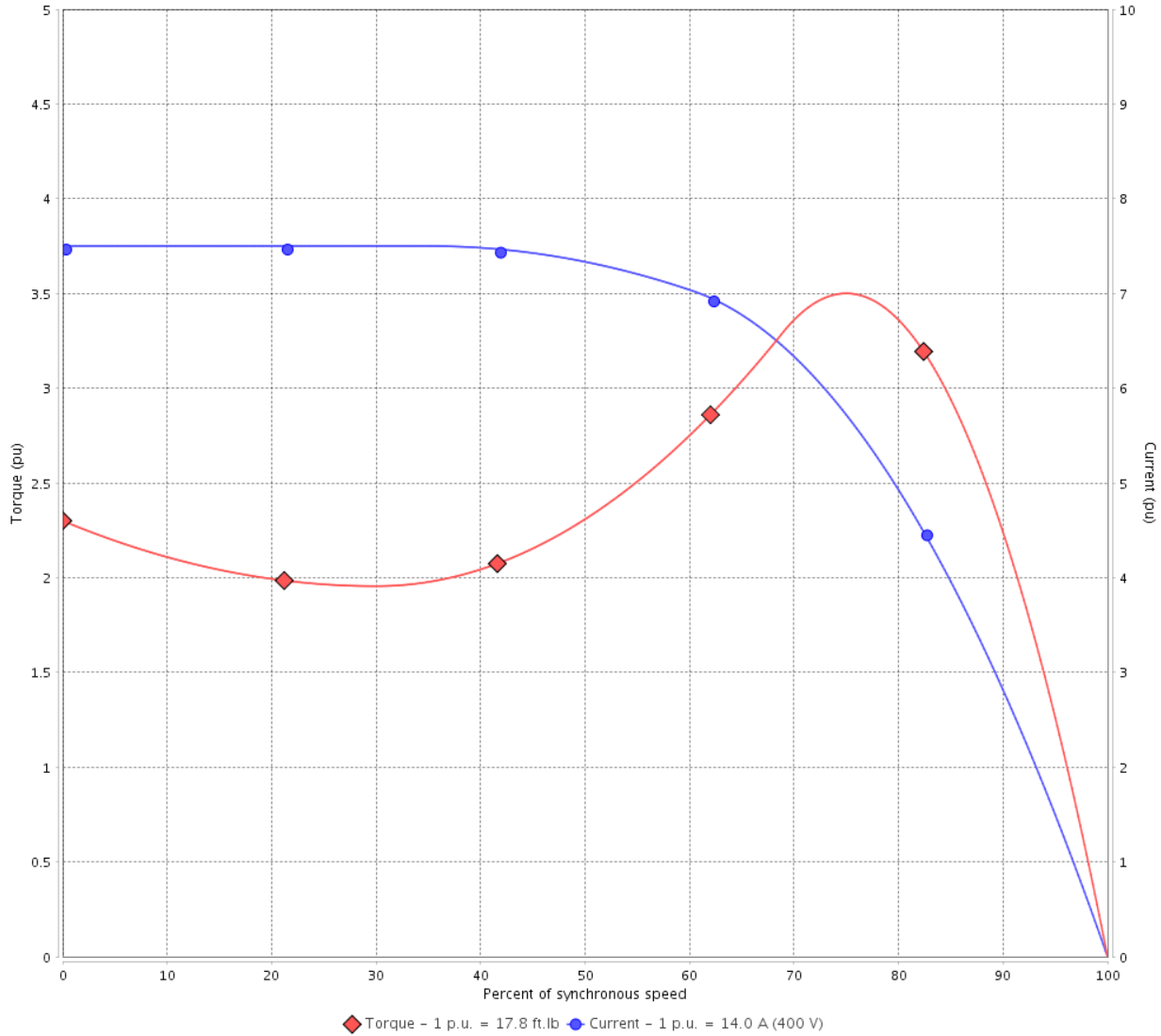
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 2P IE3

Rated current	: 14.0 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 7.5	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.25
Breakdown torque	: 350 %	Temperature rise	: 80 K
Rated speed	: 2950 rpm	Design	: B

Locked rotor time : 50s (cold) 28s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



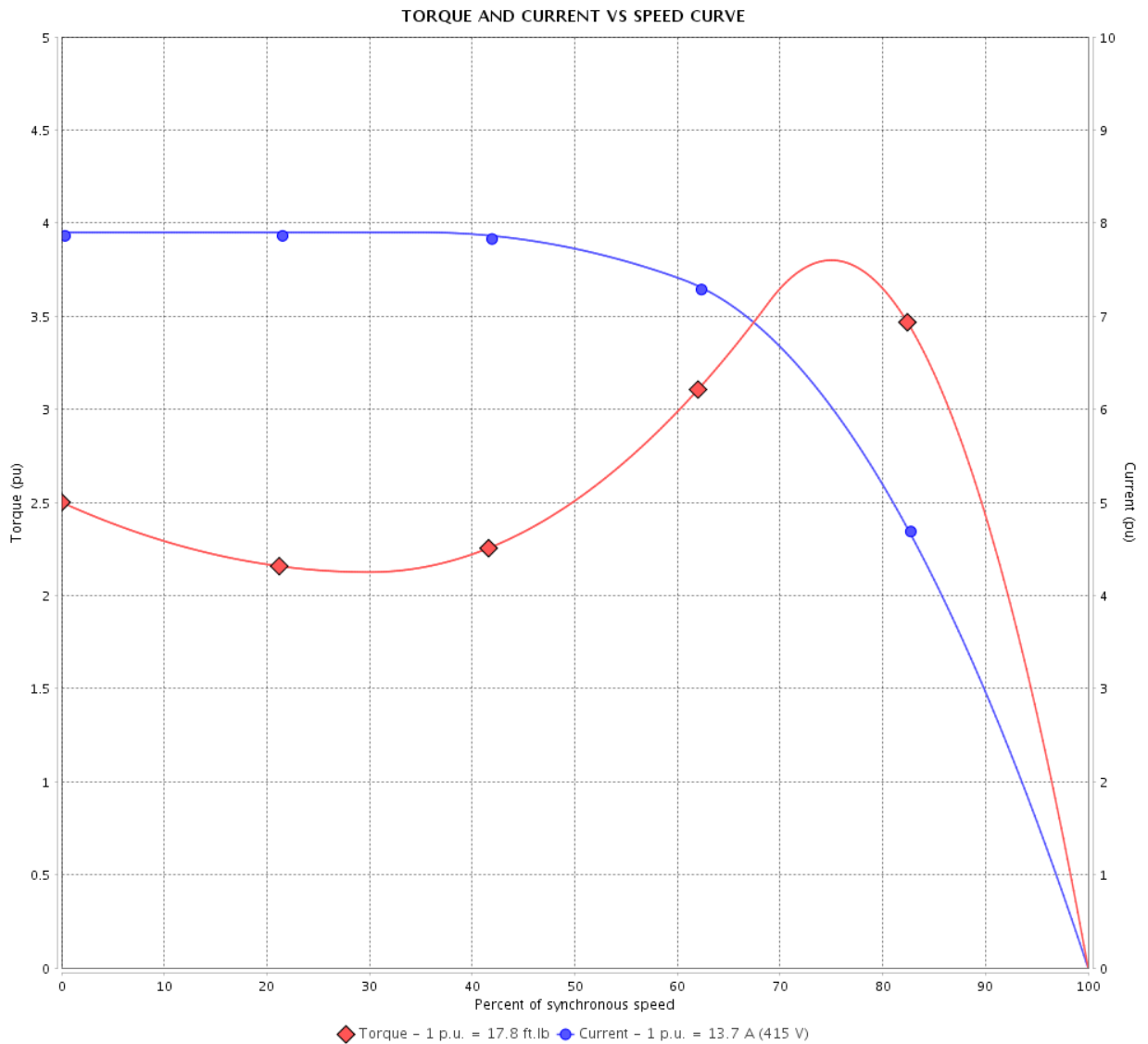
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 415 V 50 Hz 2P IE3

Rated current : 13.7 A  
 LRC : 7.9  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 380 %  
 Rated speed : 2955 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Locked rotor time : 46s (cold) 26s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage

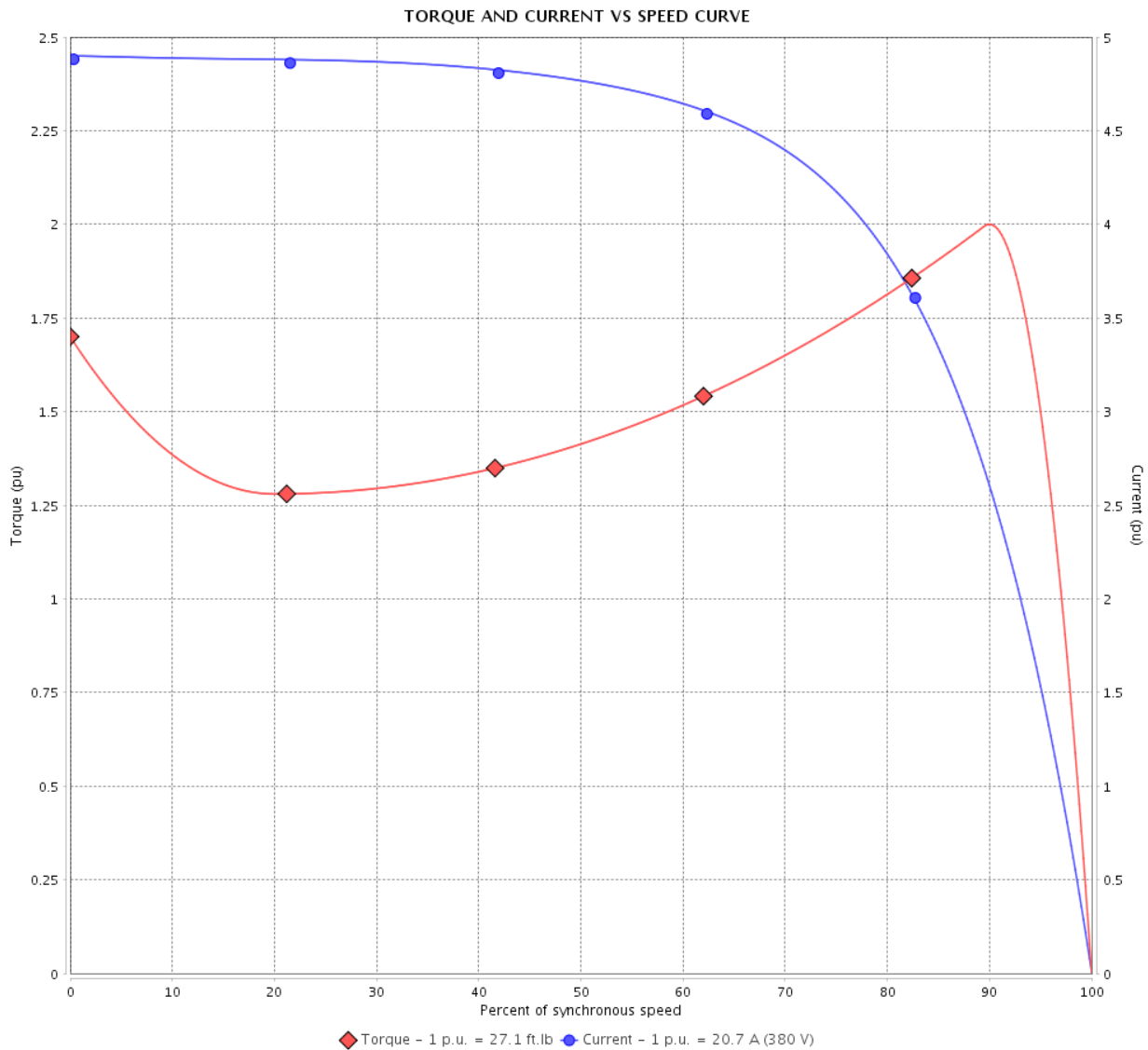


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 380 V 50 Hz 2P IE2

Rated current	: 20.7 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 27.1 ft.lb	Insulation class	: F
Locked rotor torque	: 170 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 2910 rpm	Design	: B

Locked rotor time : 28s (cold) 16s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



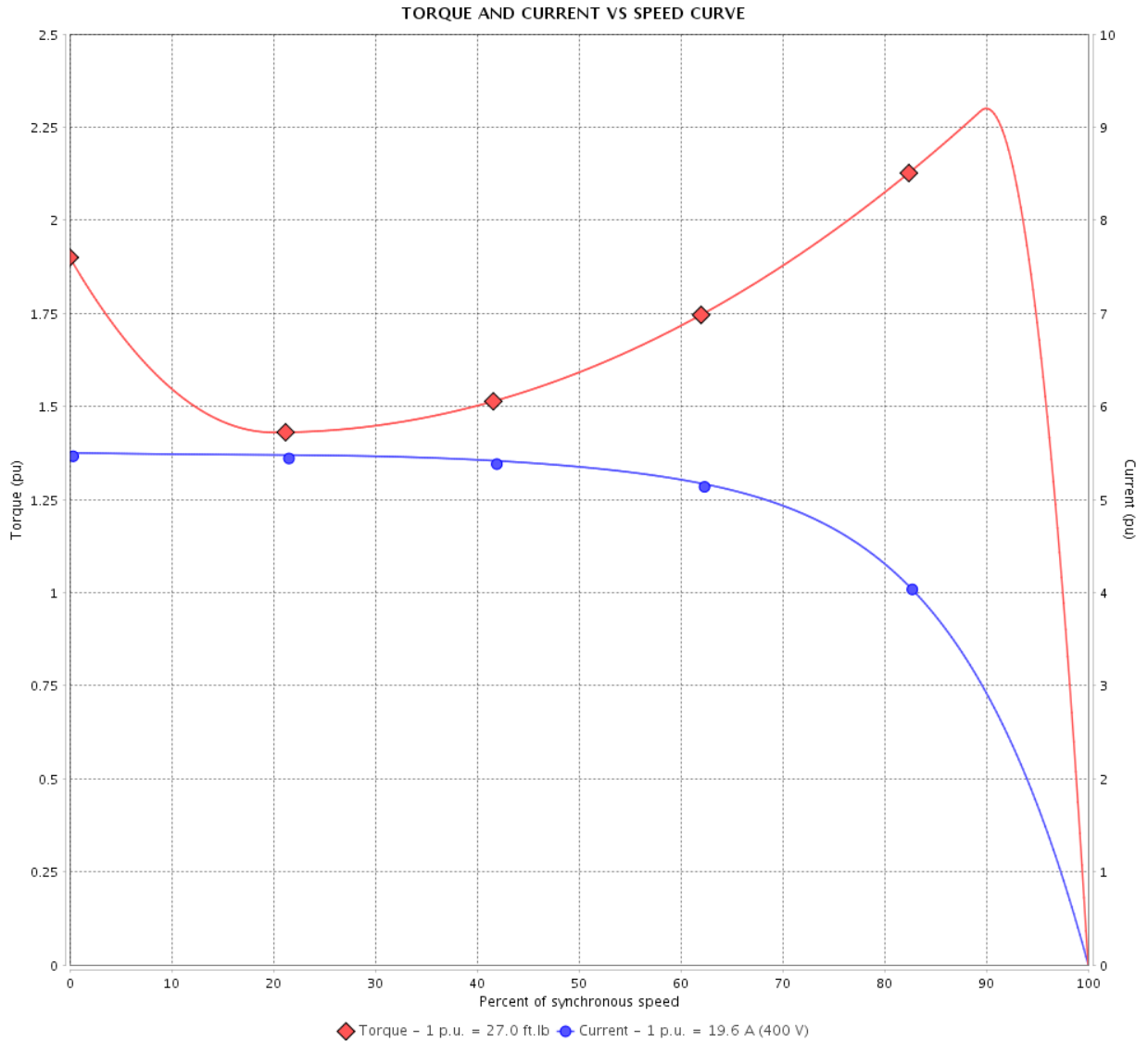
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 400 V 50 Hz 2P IE2

Rated current	: 19.6 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 27.0 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 2920 rpm	Design	: B

Locked rotor time : 28s (cold) 16s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



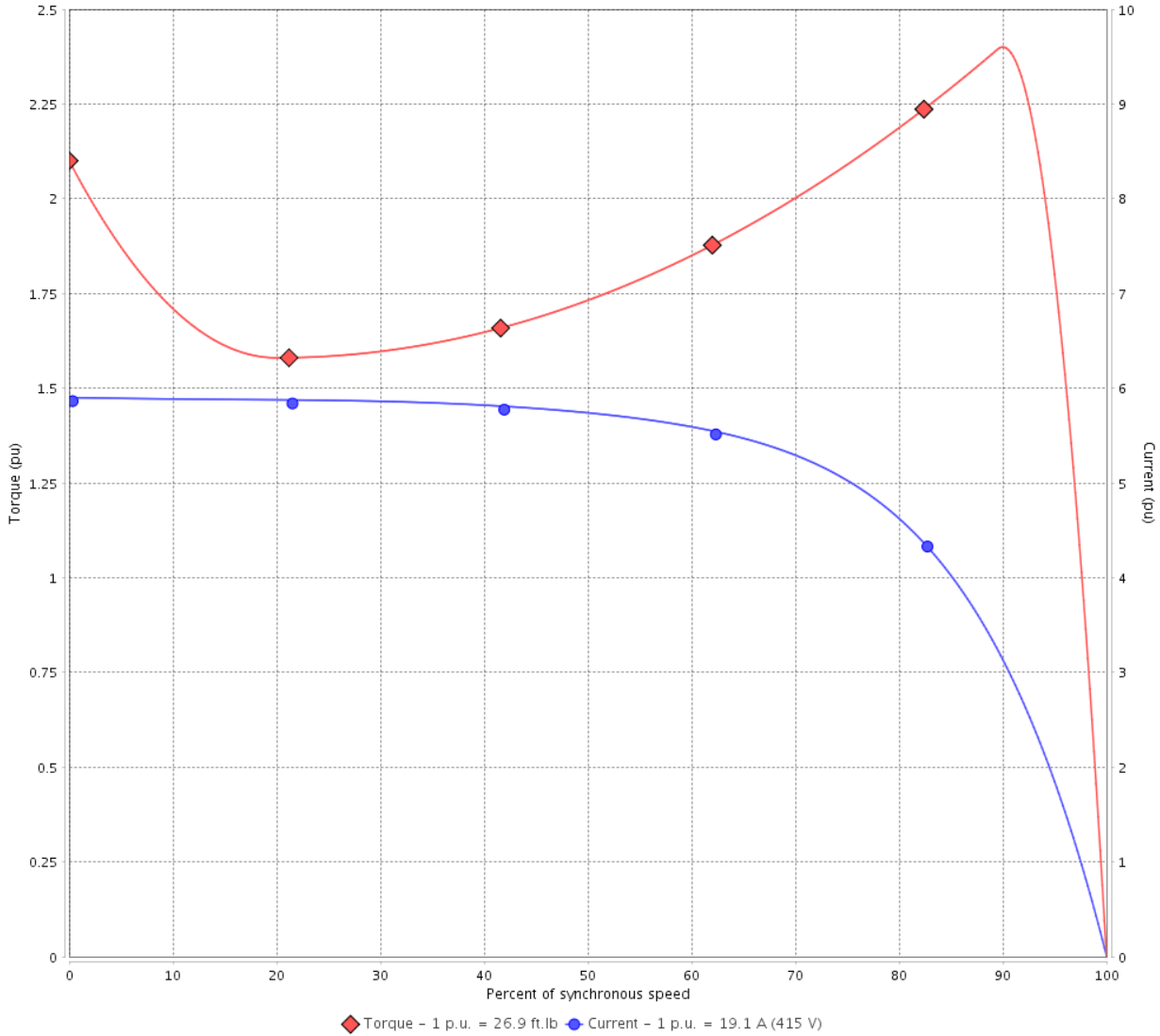
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Product code : 12447060

Catalog # : 01536ET3E254TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current	: 19.1 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 26.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.15
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 2925 rpm	Design	: B

Locked rotor time : 28s (cold) 16s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

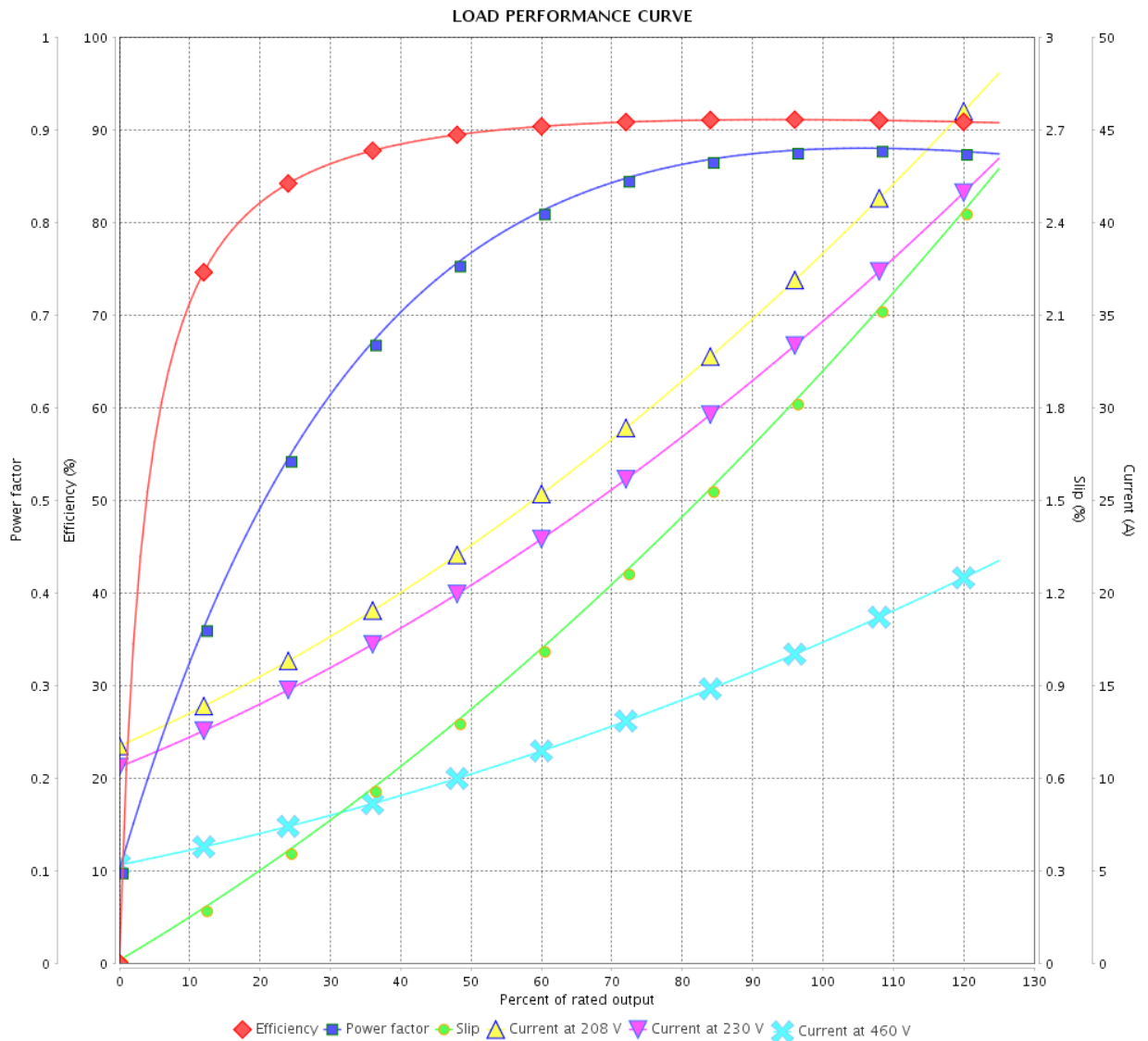


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 230/460 V 60 Hz 2P

Rated current : 34.4/17.2 A  
 LRC : 6.7  
 Rated torque : 22.3 ft.lb  
 Locked rotor torque : 220 %  
 Breakdown torque : 270 %  
 Rated speed : 3530 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



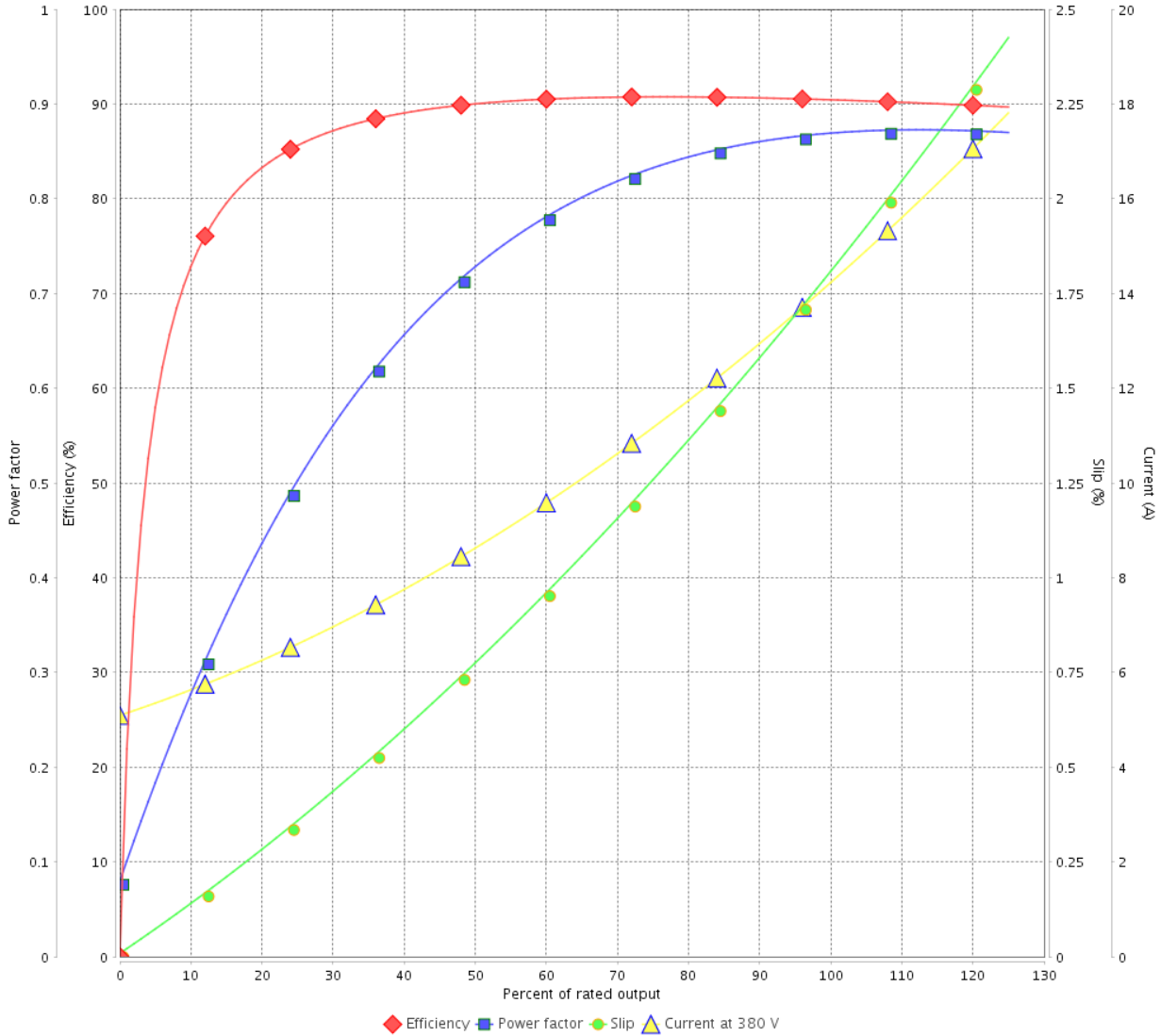
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

LOAD PERFORMANCE CURVE



Performance : 380 V 50 Hz 2P IE3

Rated current : 14.5 A  
 LRC : 6.8  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 310 %  
 Rated speed : 2945 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

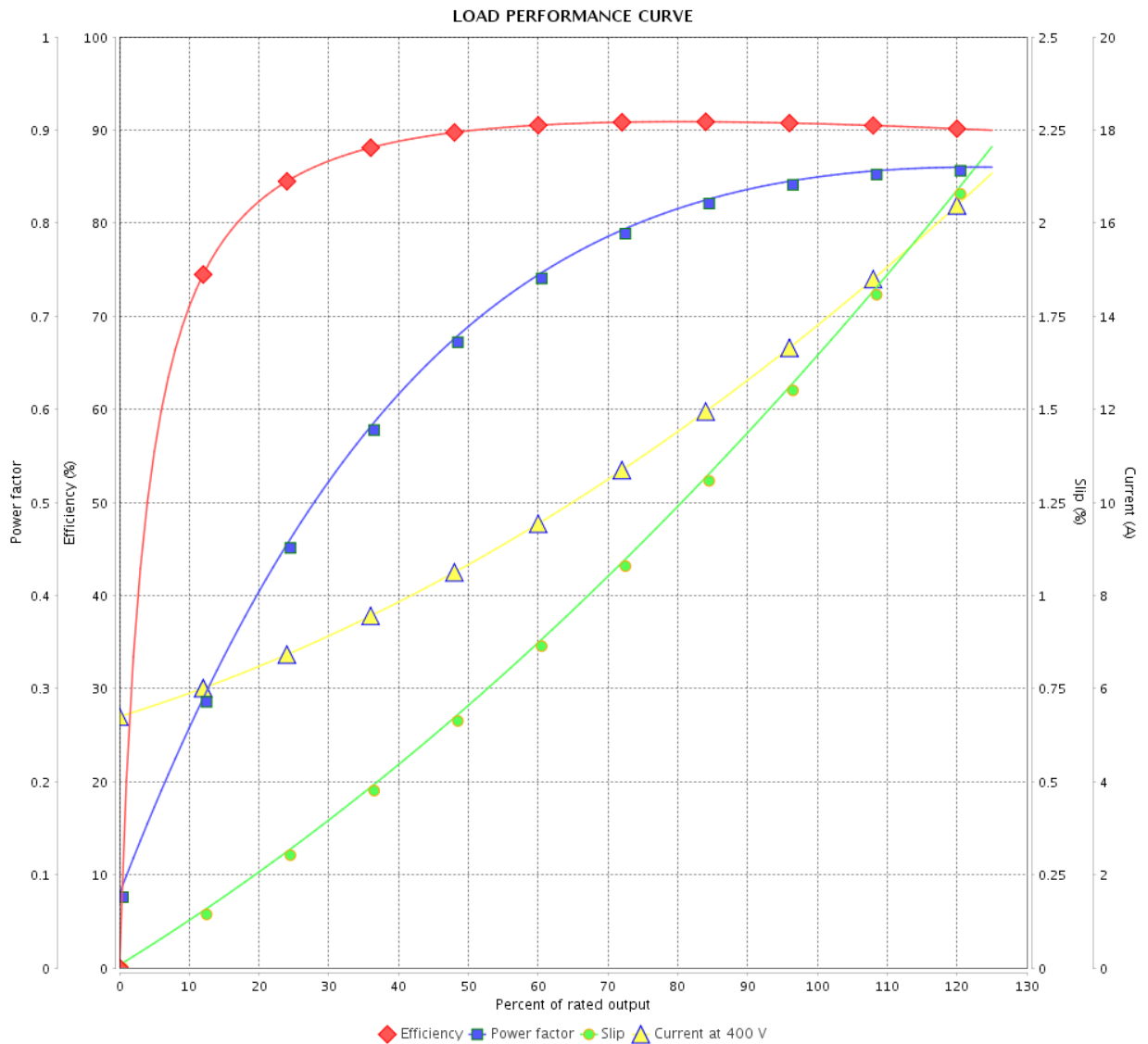


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 400 V 50 Hz 2P IE3

Rated current : 14.0 A  
 LRC : 7.5  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 350 %  
 Rated speed : 2950 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

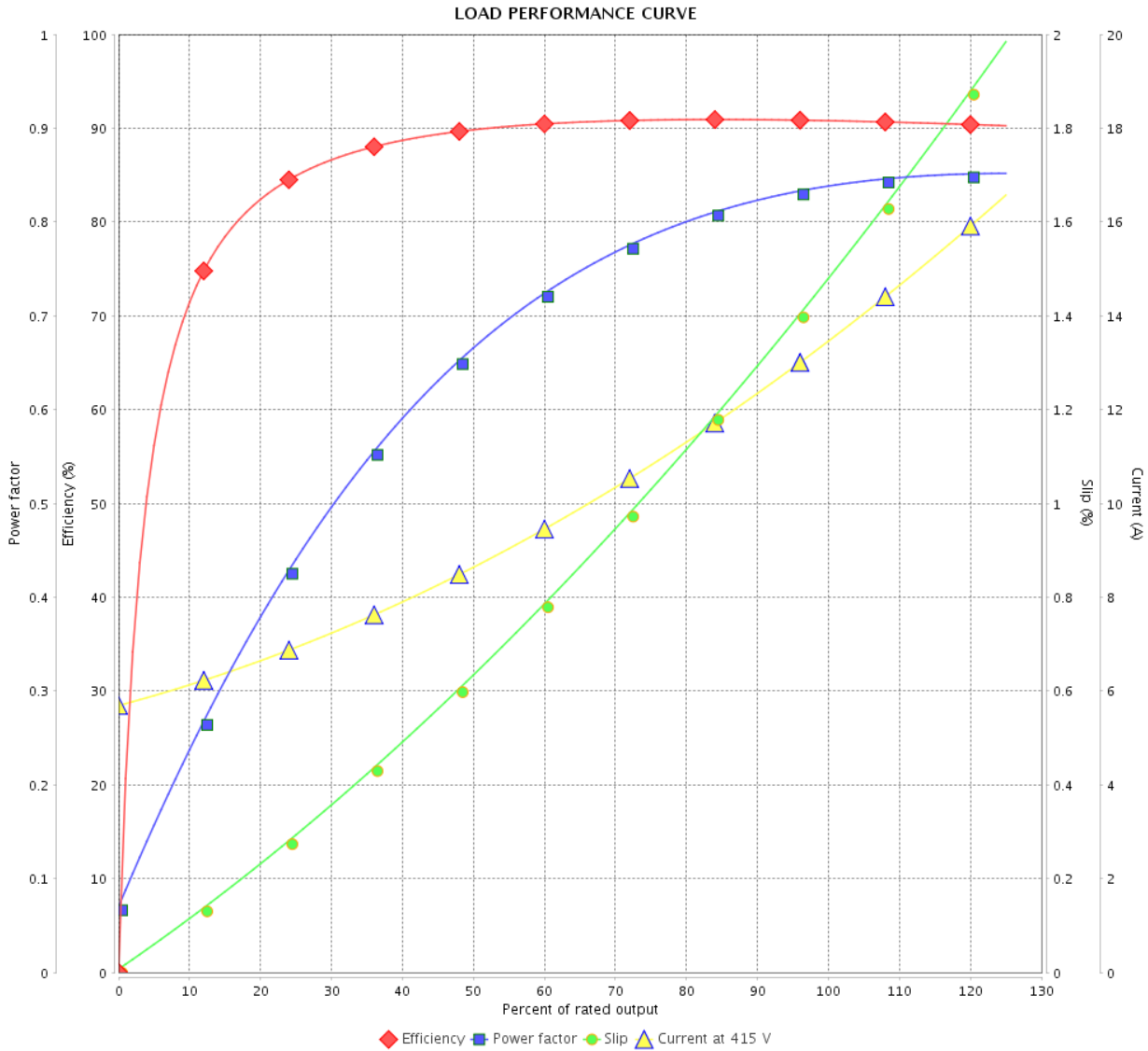


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 415 V 50 Hz 2P IE3

Rated current	: 13.7 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 380 %	Temperature rise	: 80 K
Rated speed	: 2955 rpm	Design	: B

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## Three Phase Induction Motor - Squirrel Cage

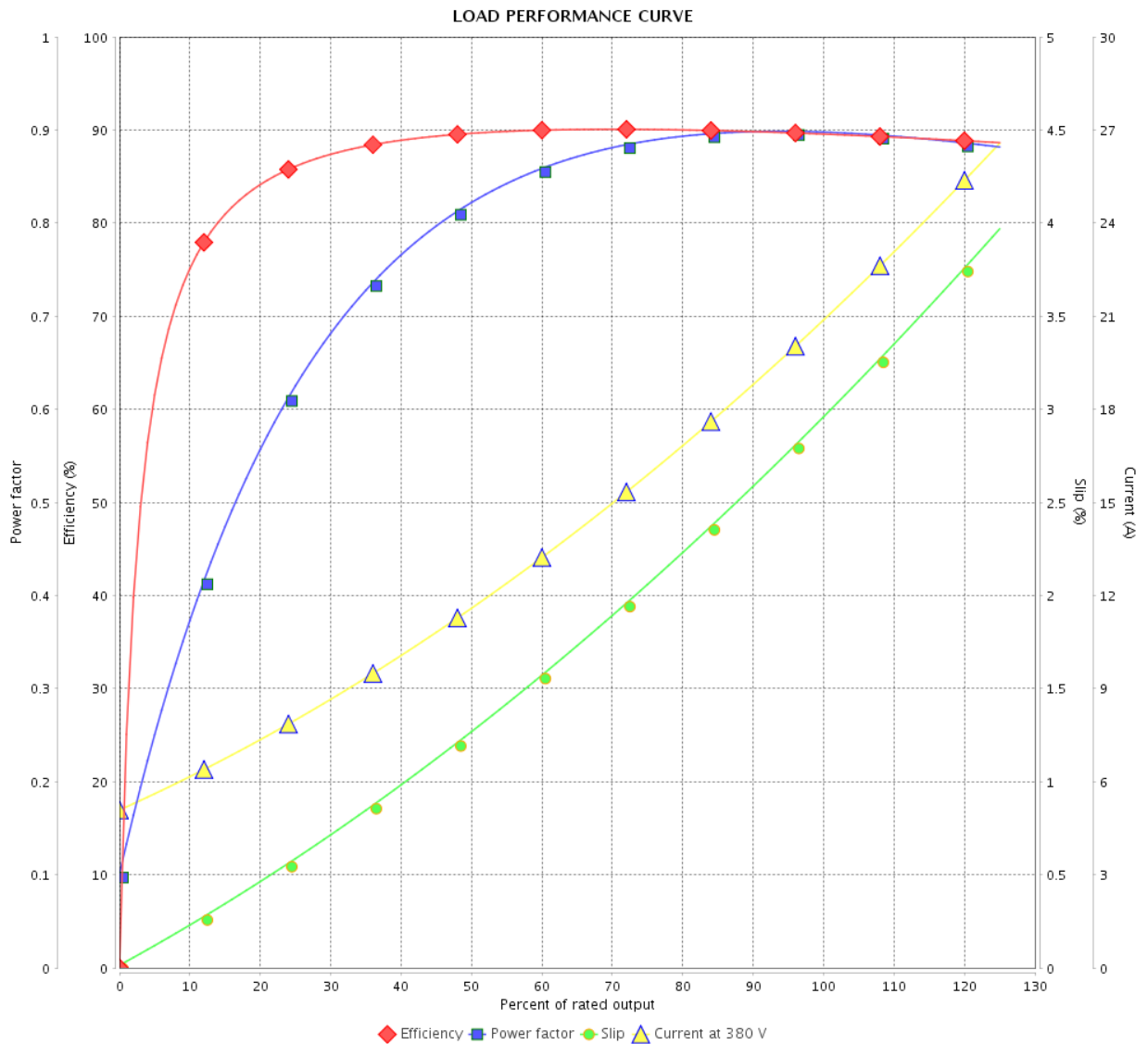


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 380 V 50 Hz 2P IE2

Rated current : 20.7 A  
 LRC : 4.9  
 Rated torque : 27.1 ft.lb  
 Locked rotor torque : 170 %  
 Breakdown torque : 200 %  
 Rated speed : 2910 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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Three Phase Induction Motor - Squirrel Cage



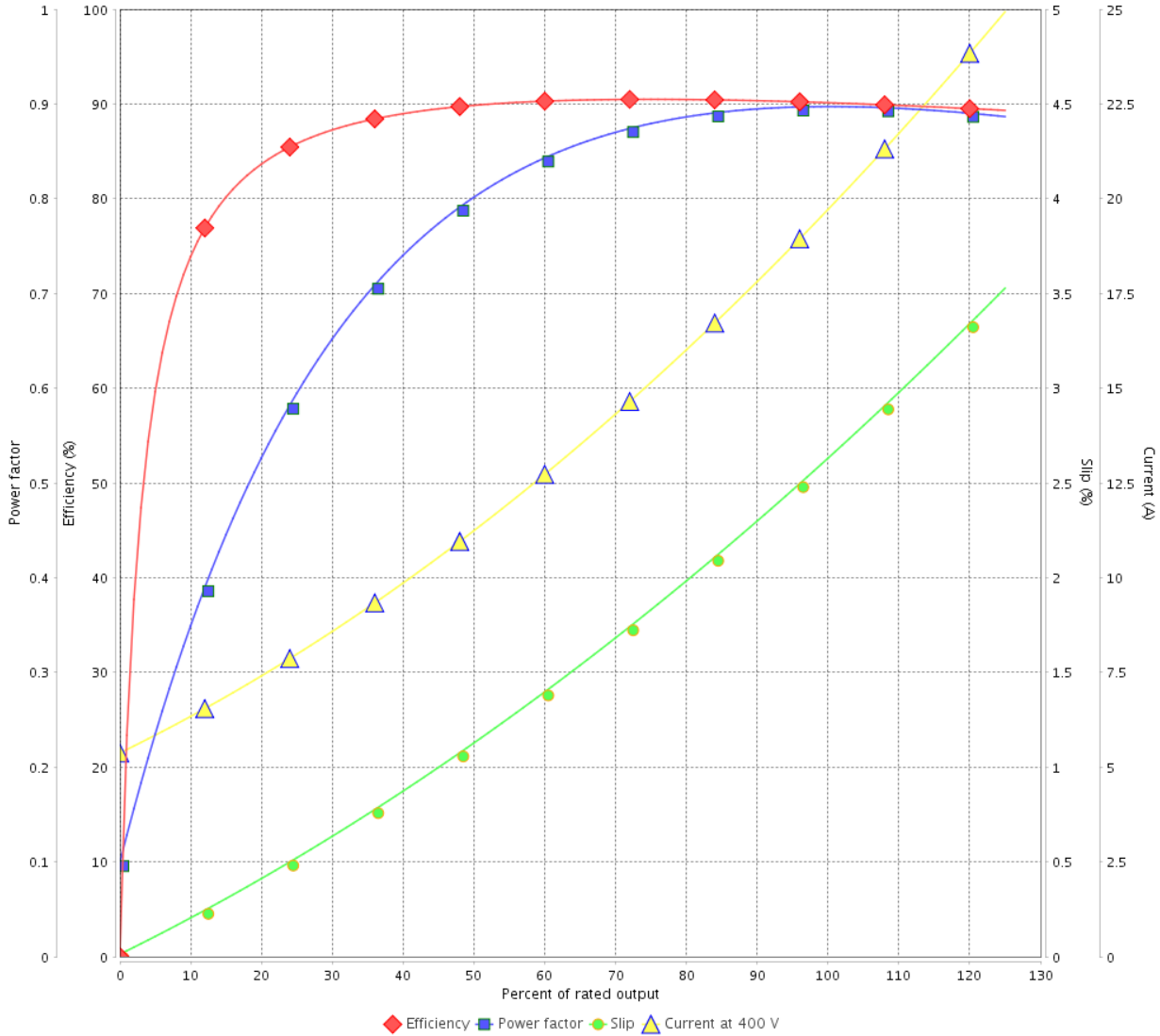
Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 2P IE2

Rated current : 19.6 A  
 LRC : 5.5  
 Rated torque : 27.0 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 229 %  
 Rated speed : 2920 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

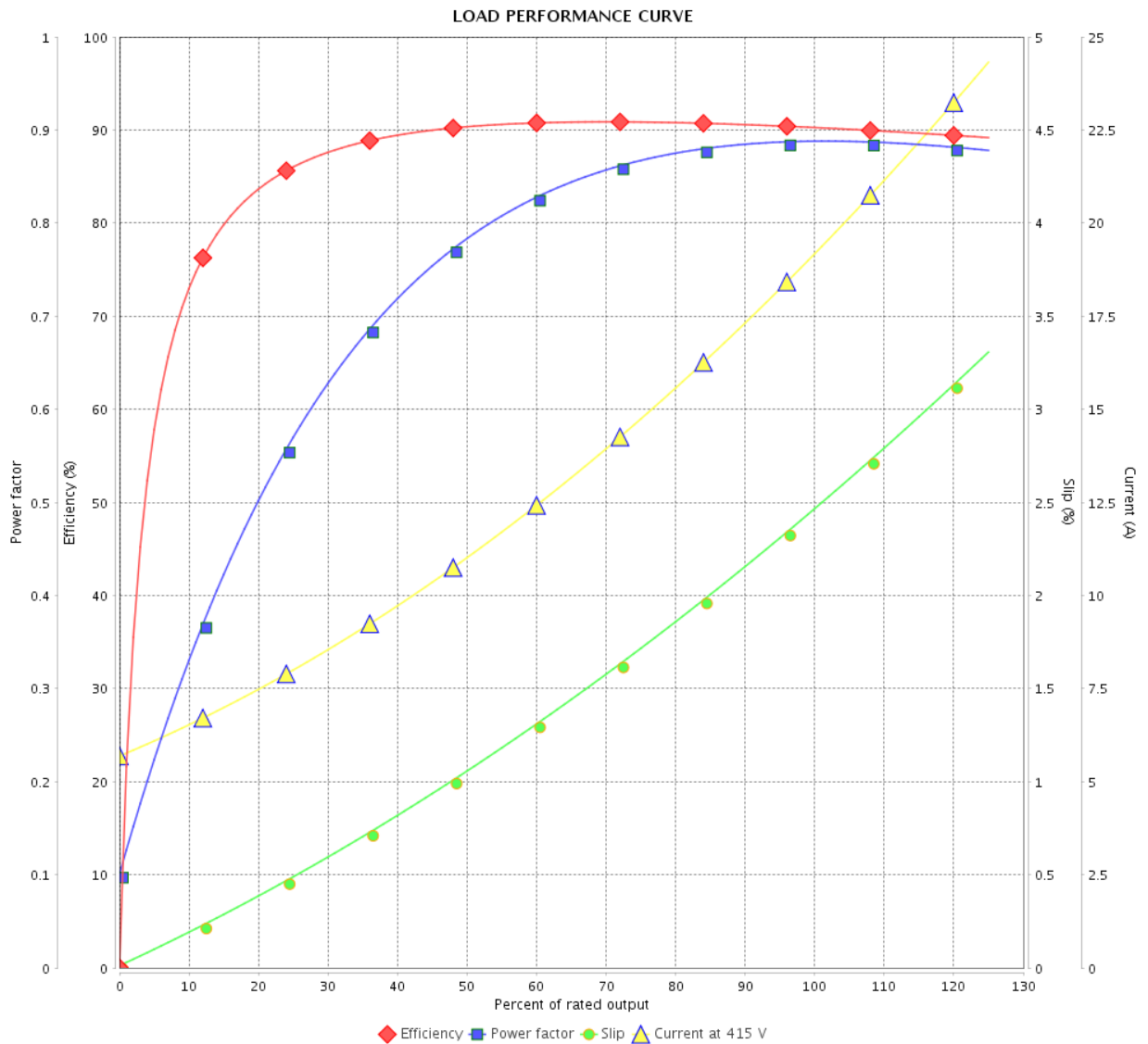


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 415 V 50 Hz 2P IE2

Rated current : 19.1 A  
 LRC : 5.9  
 Rated torque : 26.9 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 2925 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.15  
 Temperature rise : 80 K  
 Design : B

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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 230/460 V 60 Hz 2P

Rated current	: 34.4/17.2 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 22.3 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3530 rpm	Design	: B

Heating constant

Cooling constant

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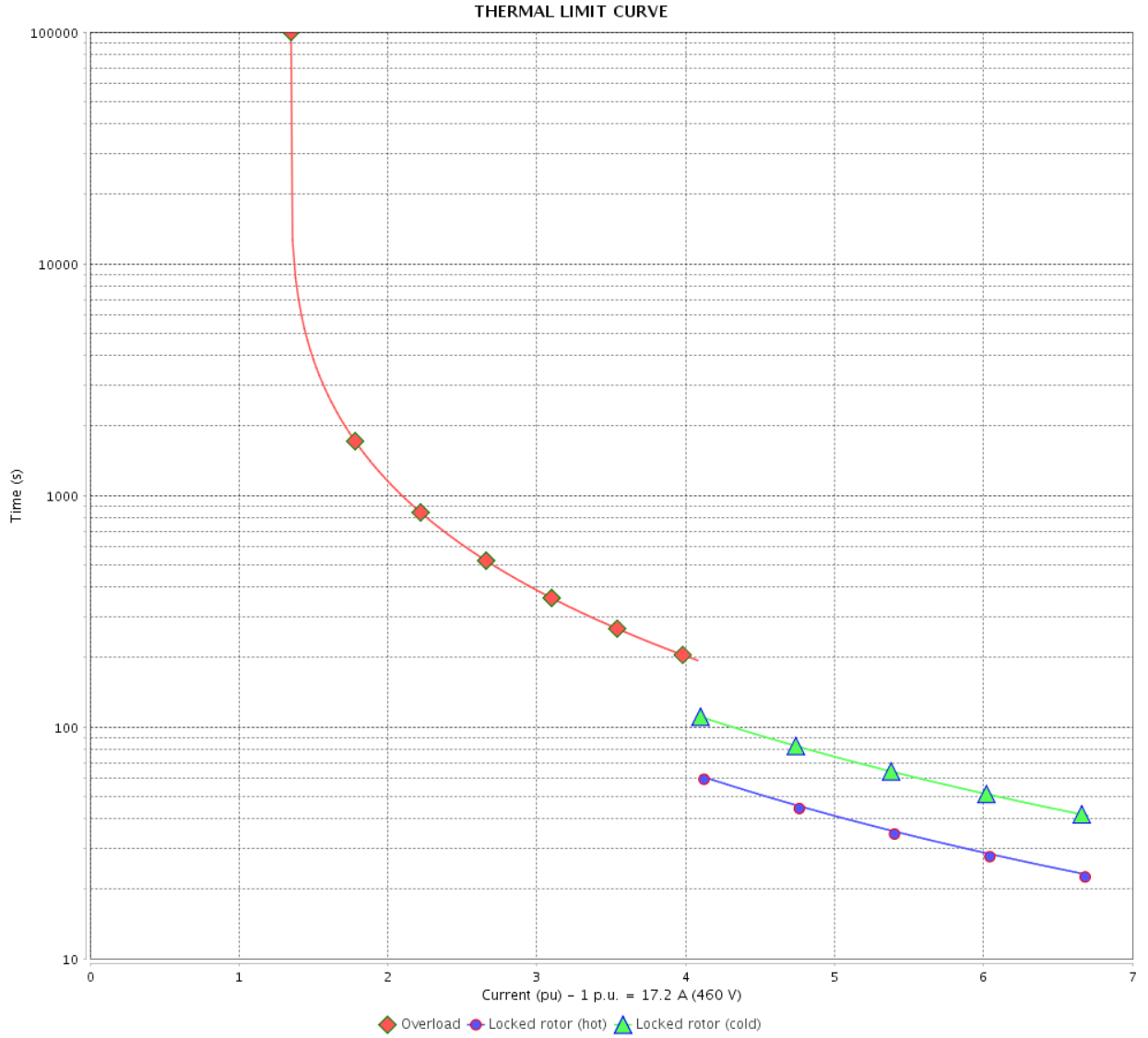


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 380 V 50 Hz 2P IE3

Rated current	: 14.5 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.8	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 310 %	Temperature rise	: 80 K
Rated speed	: 2945 rpm	Design	: B

Heating constant

Cooling constant

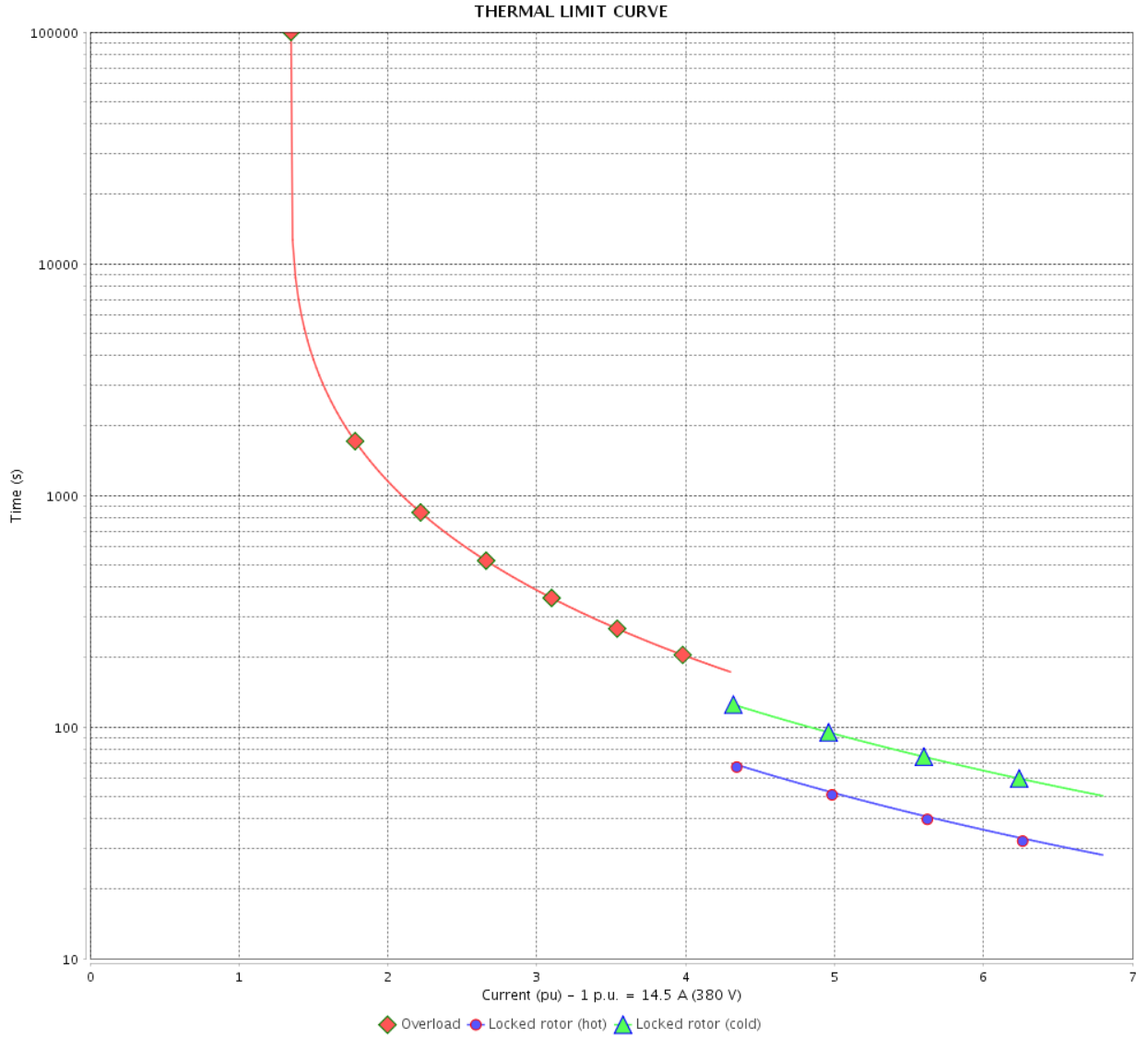
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 400 V 50 Hz 2P IE3

Rated current	: 14.0 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 7.5	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.25
Breakdown torque	: 350 %	Temperature rise	: 80 K
Rated speed	: 2950 rpm	Design	: B

Heating constant

Cooling constant

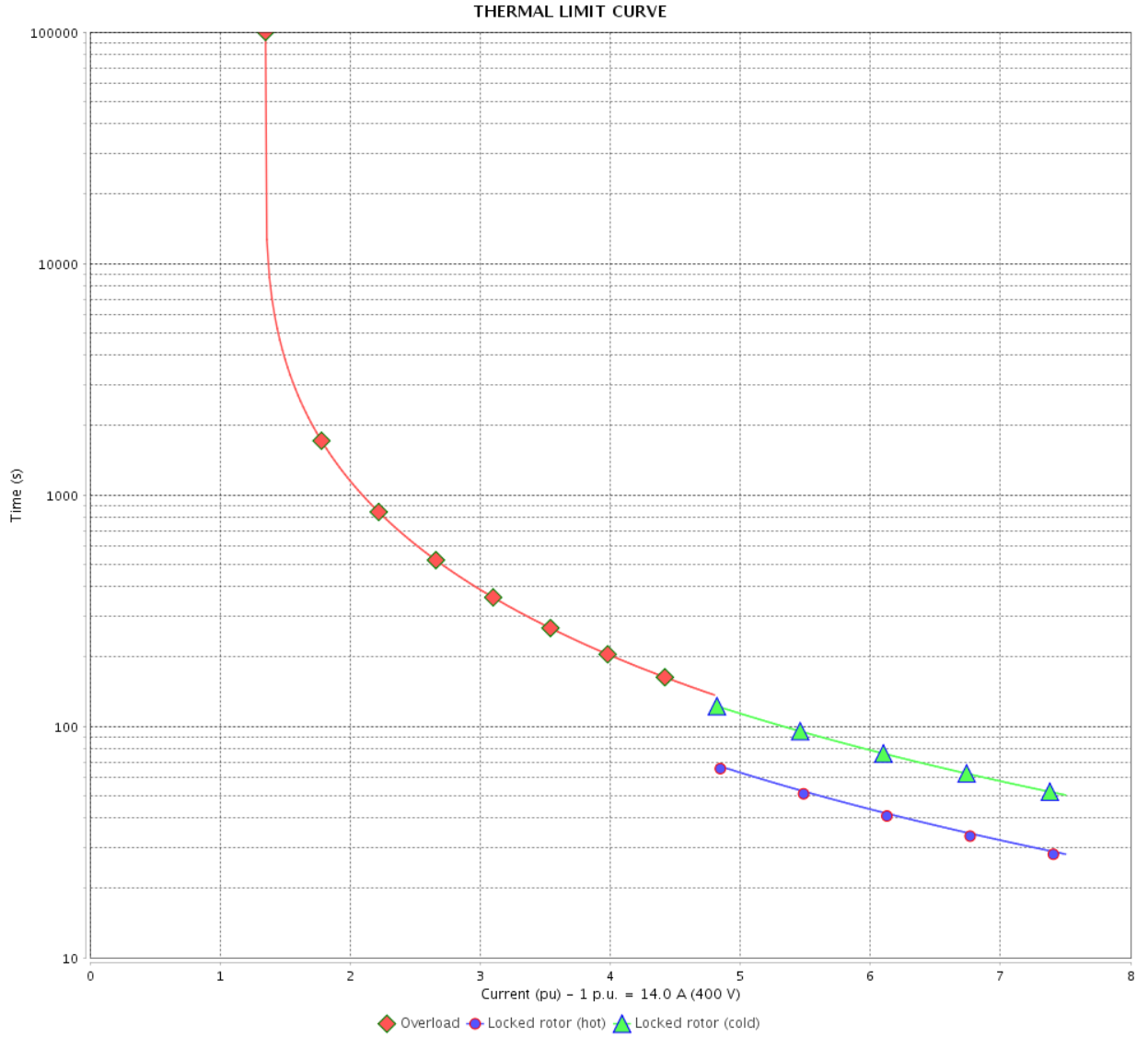
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

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Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 415 V 50 Hz 2P IE3

Rated current	: 13.7 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 17.8 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 380 %	Temperature rise	: 80 K
Rated speed	: 2955 rpm	Design	: B

Heating constant

Cooling constant

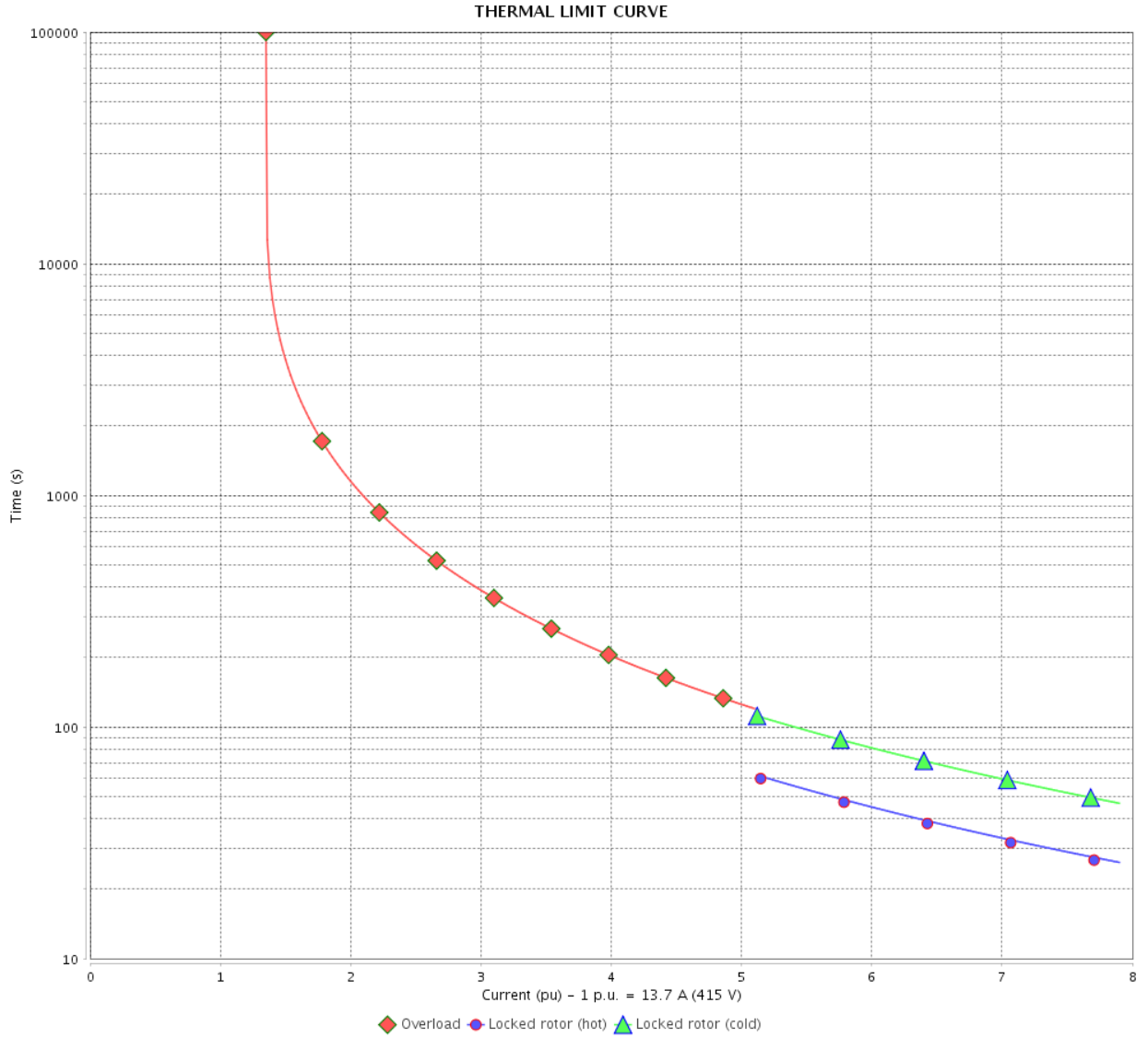
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 380 V 50 Hz 2P IE2

Rated current	: 20.7 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 27.1 ft.lb	Insulation class	: F
Locked rotor torque	: 170 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 2910 rpm	Design	: B

Heating constant

Cooling constant

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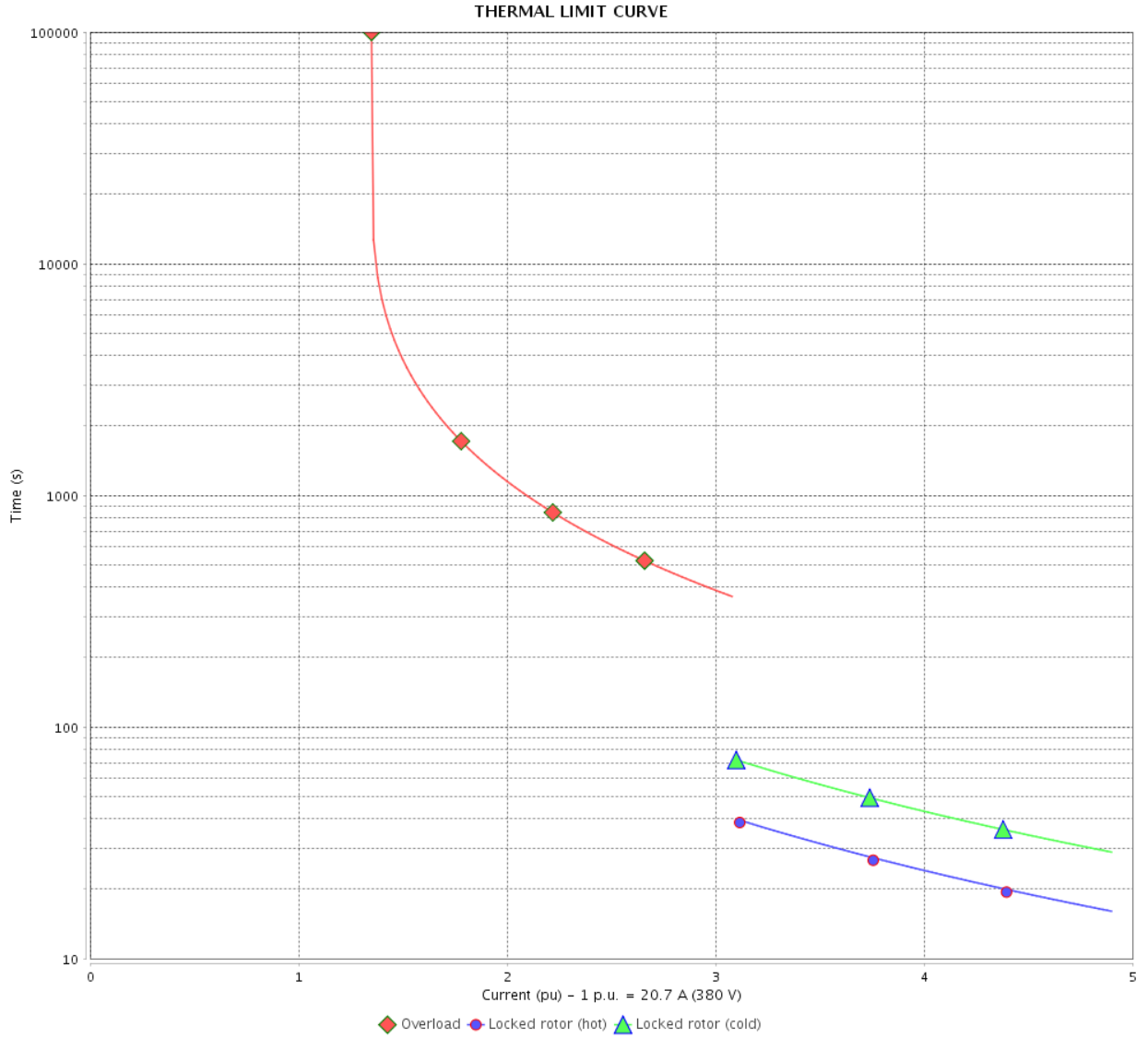


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Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Checked by		25 / 36		
Date		13/04/2022		

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 400 V 50 Hz 2P IE2

Rated current	: 19.6 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 27.0 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 2920 rpm	Design	: B

Heating constant

Cooling constant

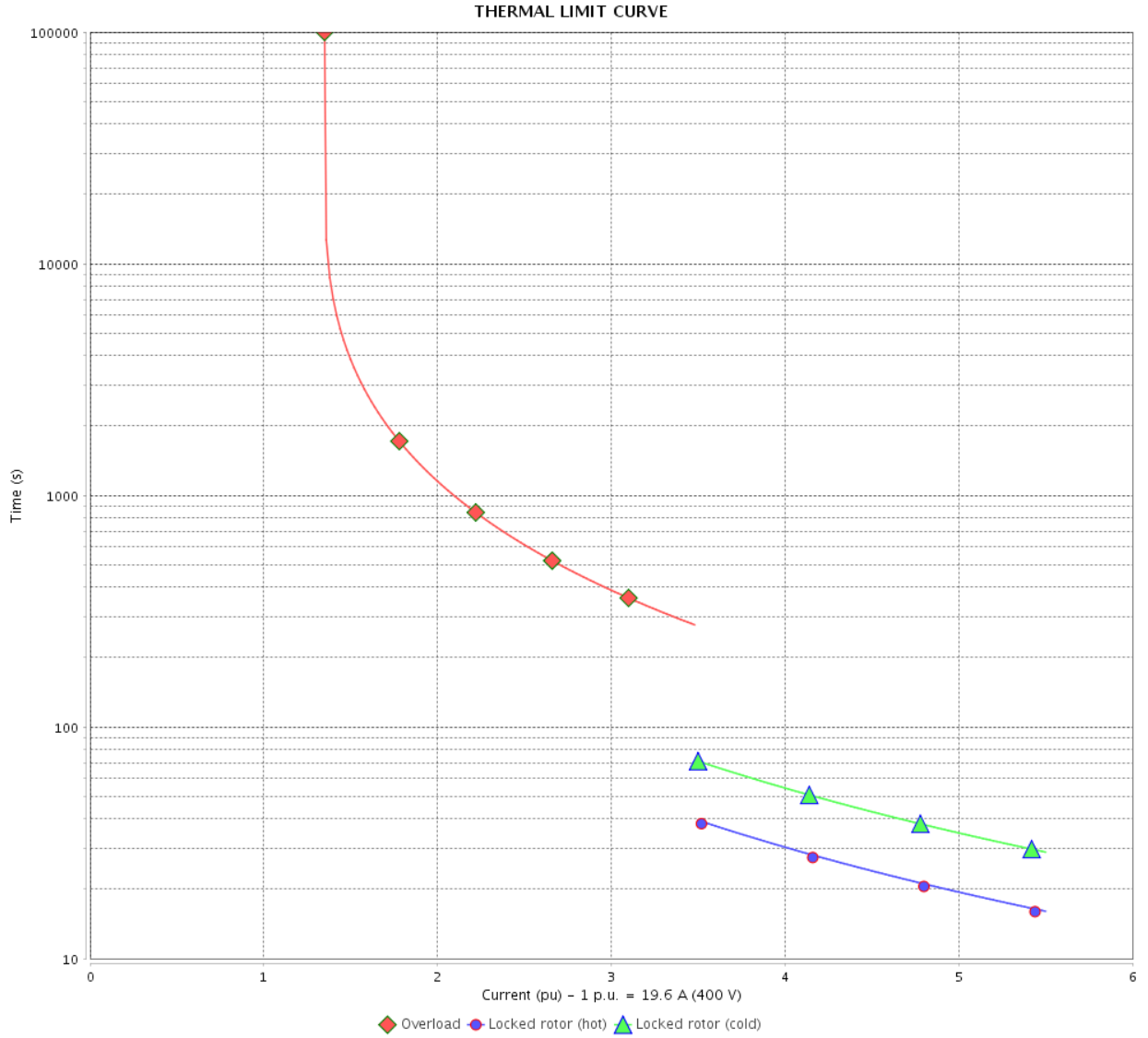
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		26 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 27 / 36		Revision
Checked by				
Date				

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12447060  
Catalog # : 01536ET3E254TC-W22

Performance : 415 V 50 Hz 2P IE2

Rated current	: 19.1 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 26.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.15
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 2925 rpm	Design	: B

Heating constant

Cooling constant

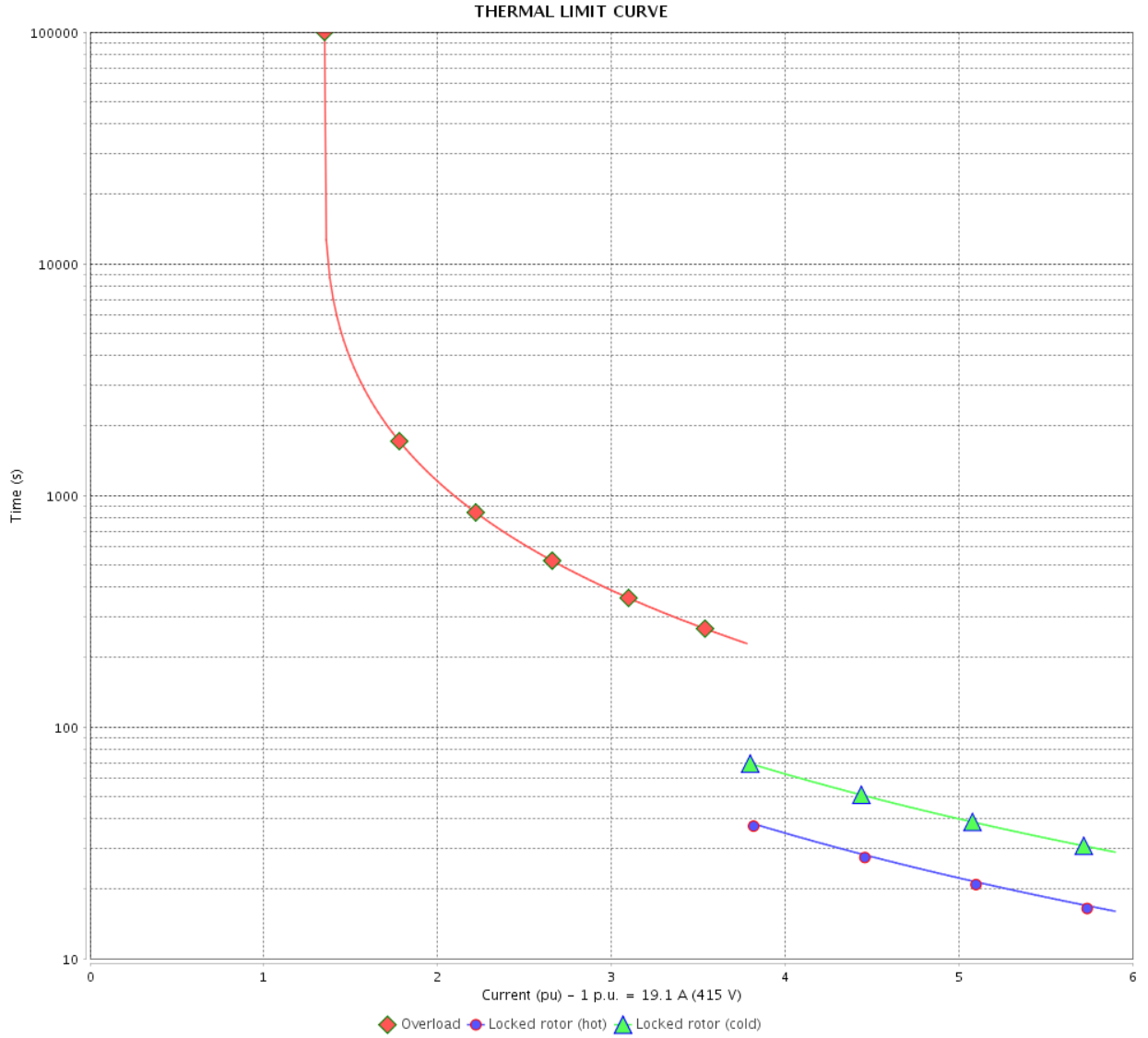
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		28 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by				
Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



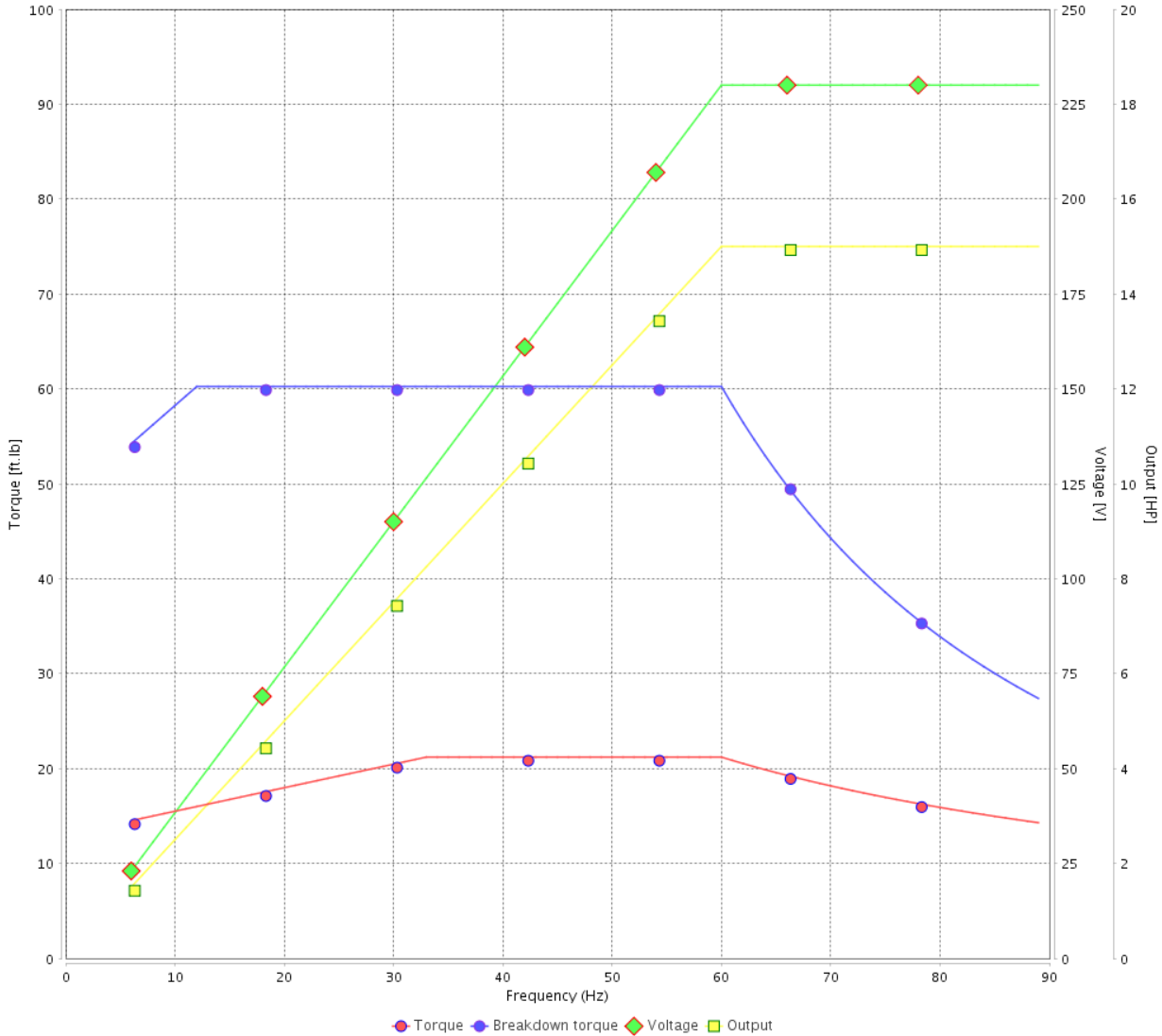
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

VFD OPERATION CURVE



Performance : 230/460 V 60 Hz 2P

Rated current : 34.4/17.2 A  
 LRC : 6.7  
 Rated torque : 22.3 ft.lb  
 Locked rotor torque : 220 %  
 Breakdown torque : 270 %  
 Rated speed : 3530 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 30 / 36	Revision
Checked by				
Date	13/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

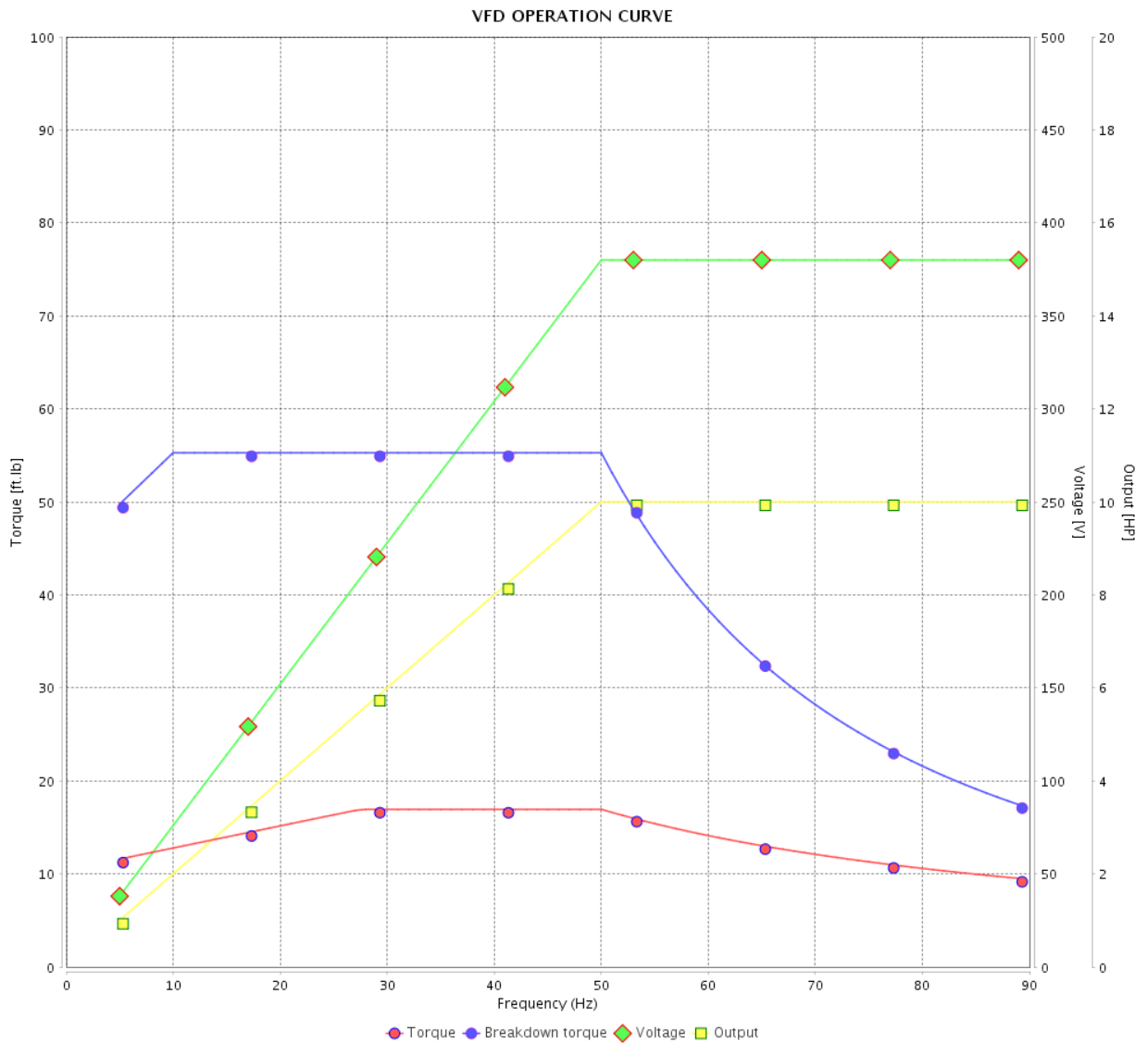


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 380 V 50 Hz 2P IE3

Rated current : 14.5 A  
 LRC : 6.8  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 310 %  
 Rated speed : 2945 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Performed by		Page		Revision
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Date	13/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



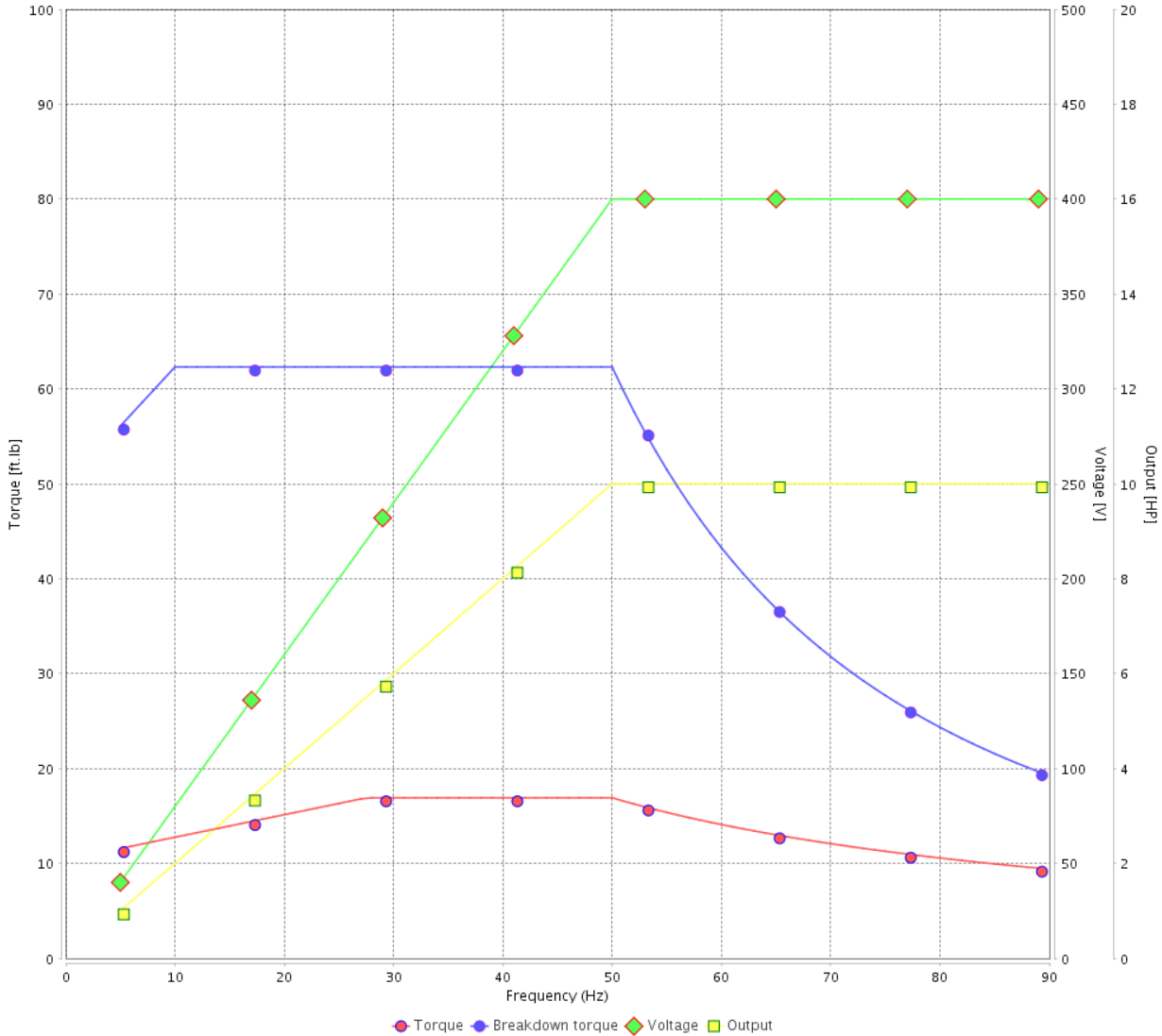
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 2P IE3

Rated current : 14.0 A  
 LRC : 7.5  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 350 %  
 Rated speed : 2950 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Date	13/04/2022			



# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

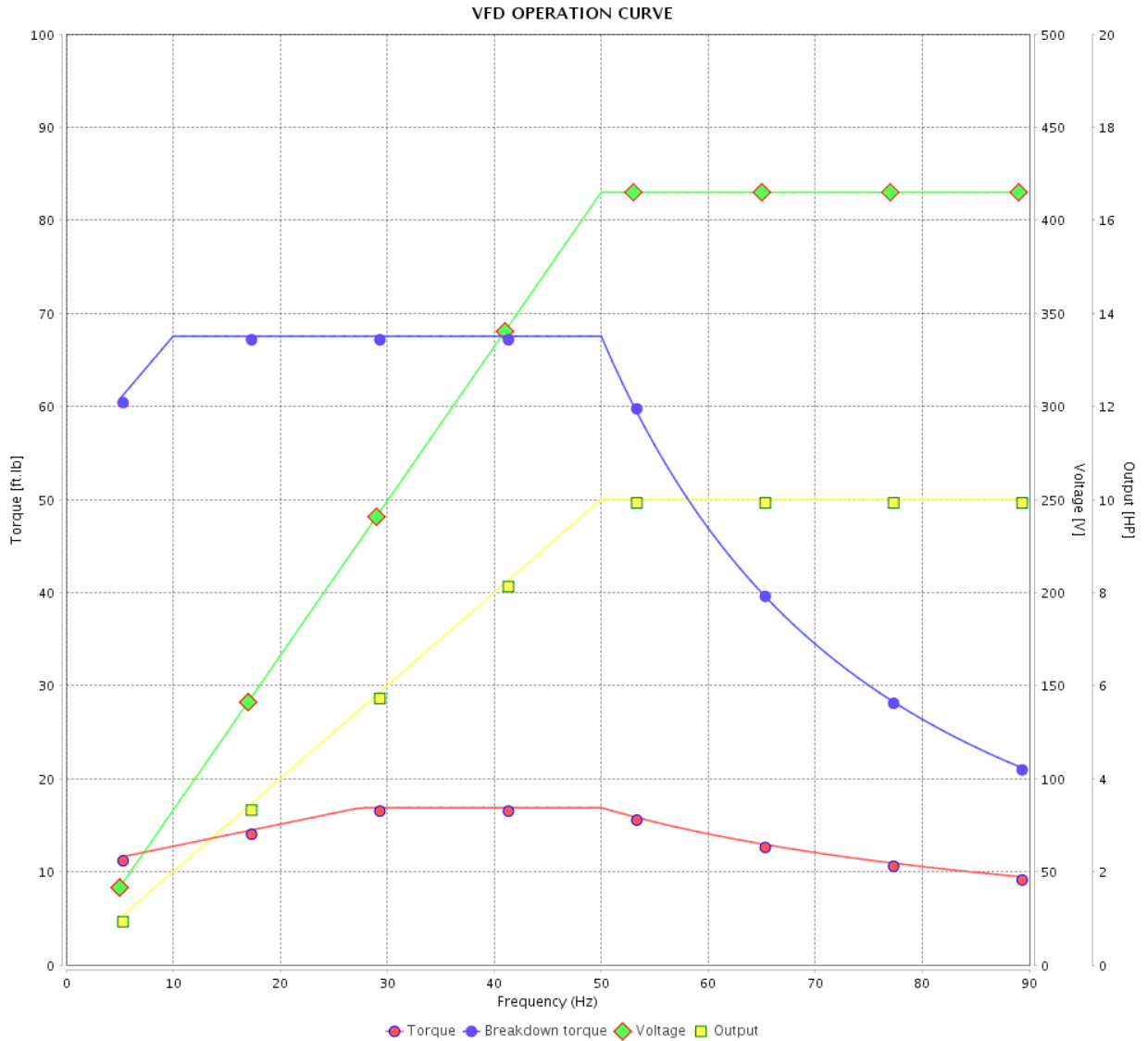


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 415 V 50 Hz 2P IE3

Rated current : 13.7 A  
 LRC : 7.9  
 Rated torque : 17.8 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 380 %  
 Rated speed : 2955 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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Date	13/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



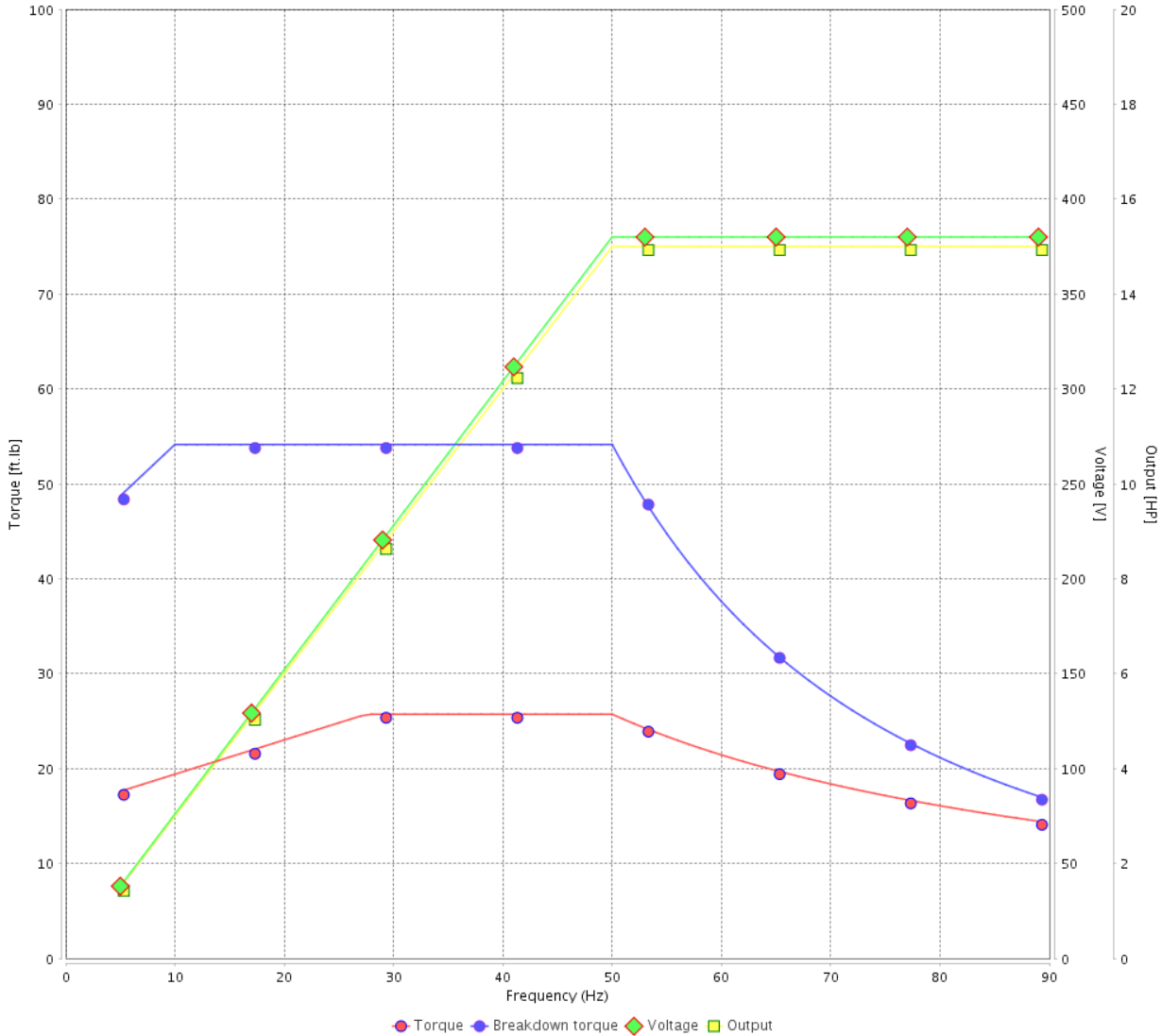
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 2P IE2

Rated current : 20.7 A  
 LRC : 4.9  
 Rated torque : 27.1 ft.lb  
 Locked rotor torque : 170 %  
 Breakdown torque : 200 %  
 Rated speed : 2910 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 34 / 36	Revision
Checked by				
Date	13/04/2022			

# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

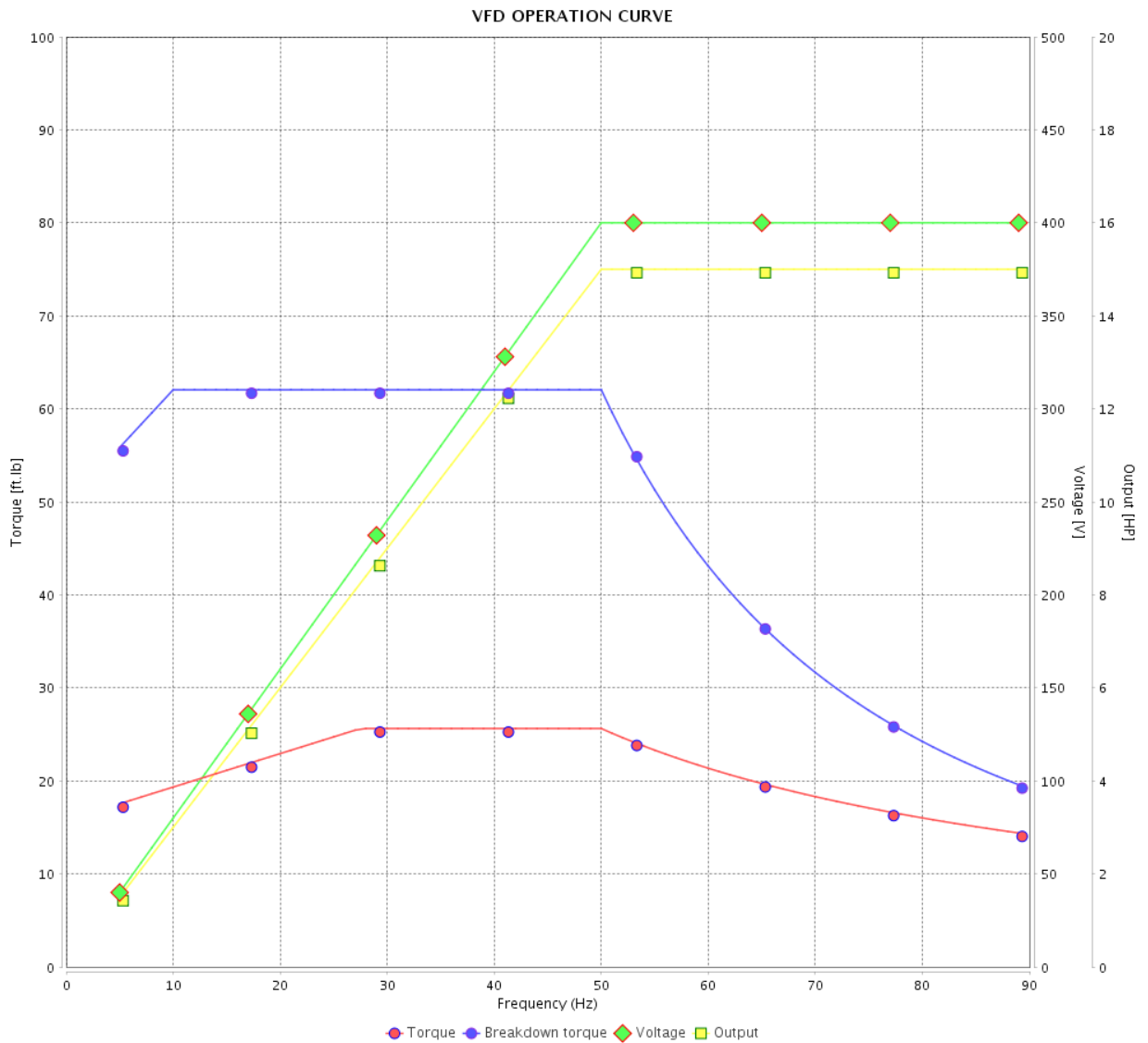


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22



Performance : 400 V 50 Hz 2P IE2

Rated current : 19.6 A  
 LRC : 5.5  
 Rated torque : 27.0 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 229 %  
 Rated speed : 2920 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



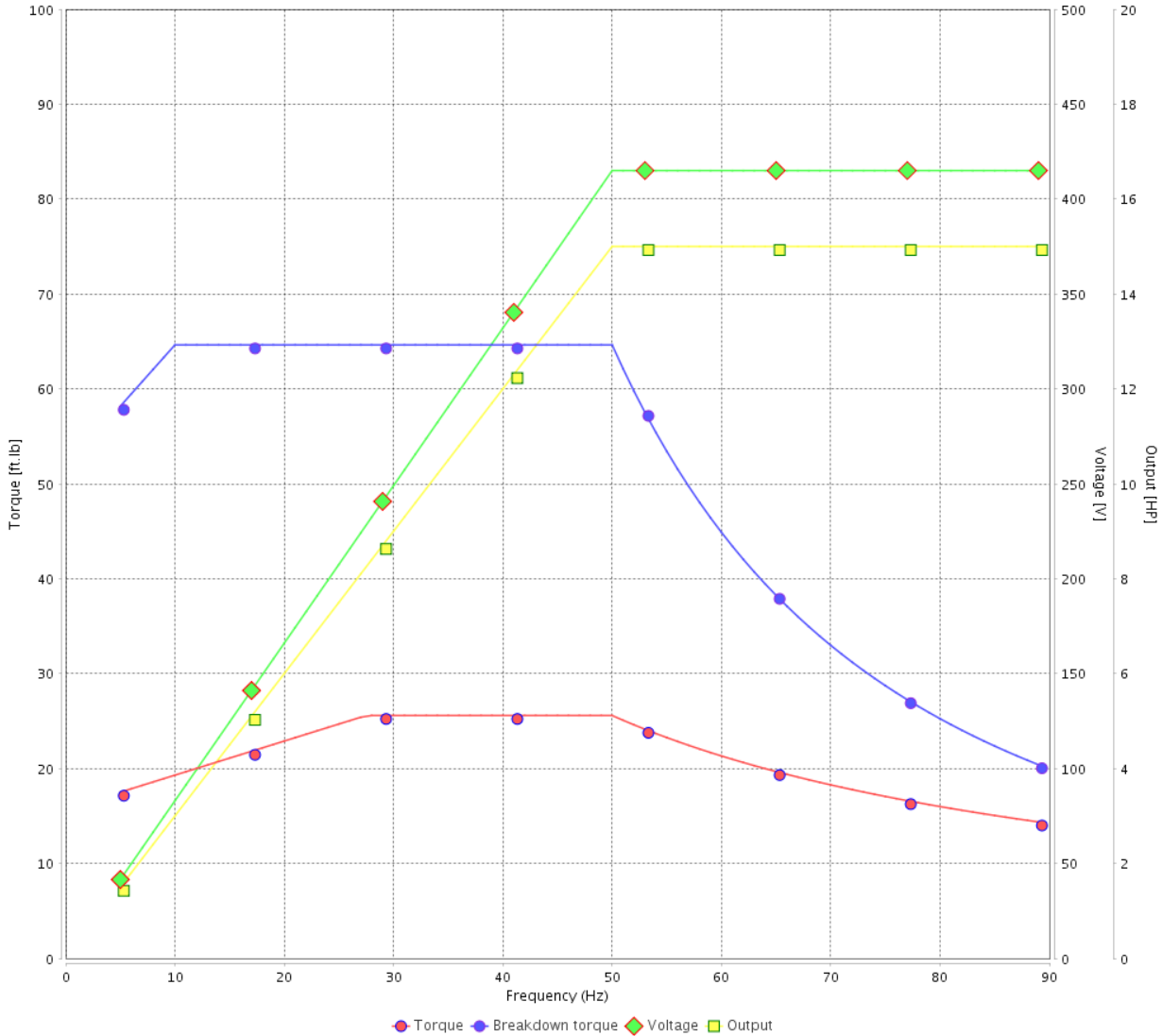
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12447060

Catalog # : 01536ET3E254TC-W22

VFD OPERATION CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current : 19.1 A  
 LRC : 5.9  
 Rated torque : 26.9 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 2925 rpm

Moment of inertia (J) : 1.26 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.15  
 Temperature rise : 80 K  
 Design : B

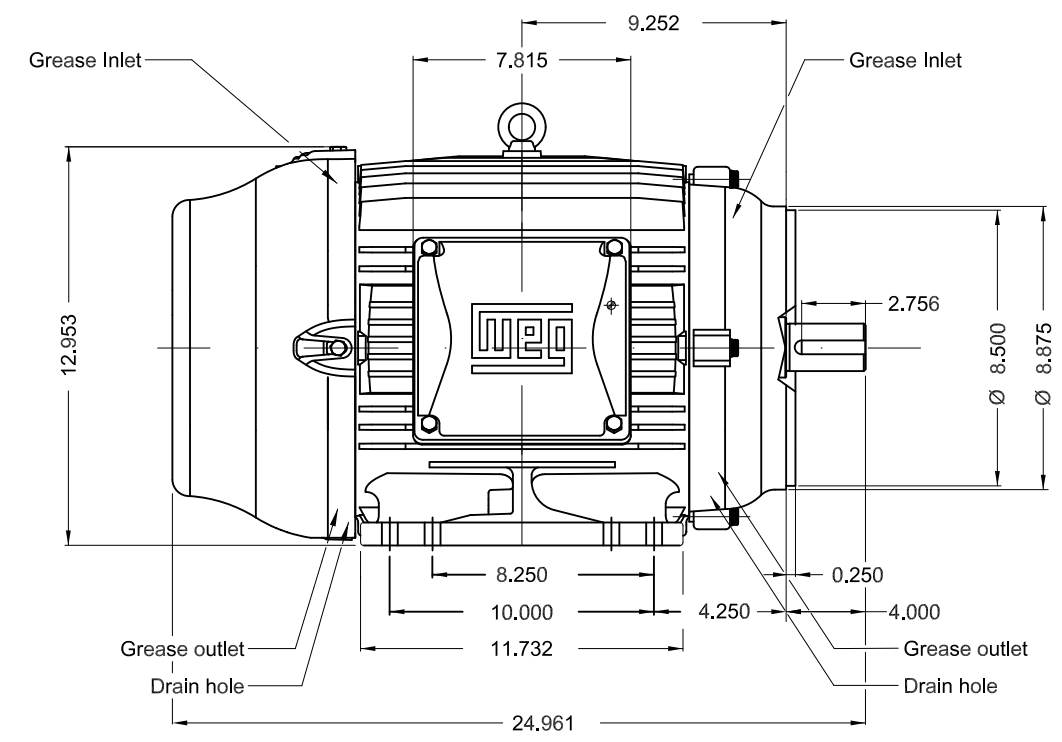
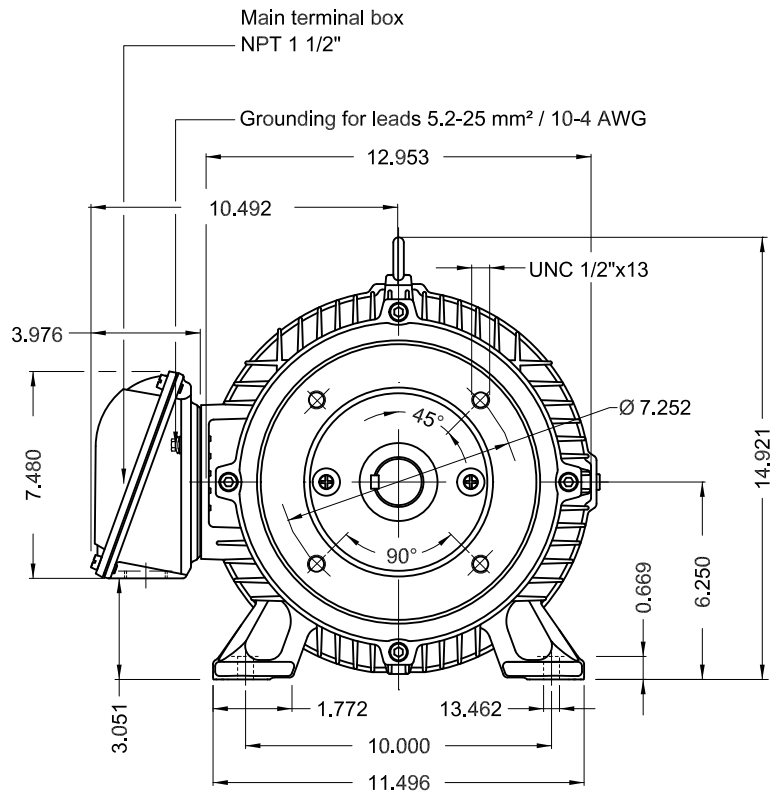
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 36 / 36	Revision
Checked by				
Date	13/04/2022			

1 2 3 4 5 6

A

B

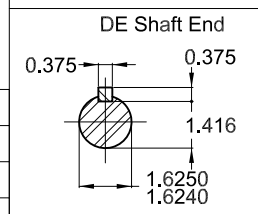
C



D

E

Without vertical jackscrews  
 Color RAL 5009  
 Painting plan 203A  
 Mounting B34R(D)



15 HP 02 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 254/6TC IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

**PREVIEW**  
 WDD



SHEET 1 / 1

Dimensions in inches XME A3



**NEMA**  
Premium  
W22



FOR SAFE AREA  
Mod.TE1BFOXON  
CC029A



For use on 60Hz  
Class I, Div 2, Gr A, B, C and D - T3  
Class I, Zone 2, IIC - T3  
Class II, Div 2, Gr F and G - T4  
For use on PWM: Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 01536ET3E254TC-W22

Inverter Duty Motor  
Severe Duty

PH3 60Hz Fr. 254/6TC 1000m.a.s.l. IP55 TEFC 281lb

V 230/460

A 34.4/17.2

HP 15

kW 11

SF 1.25

SFA 43.0/21.5

RPM 3535

PF 0.88

AMB 40°C

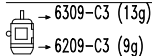
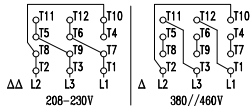
INS cl. F DT80K NEMA NOM EFF 91.0%

DUTY CONT.

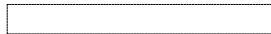
DES B Code G

USABLE @208V 38.0A SF 1.15 SFA 43.7

15HP 11kW 50Hz 380V 21.0A 2905RPM SF 1.00 EFF 88.5% (IE1)



MOBIL POLYREX EM (19000h)



MADE IN BRAZIL  
12447060