

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :																			
Product line	: NEMA Premium Efficiency Three-Phase																		
Product code :	12447061																		
Catalog # :	01536ET3H254TC-W22																		
Frame : 254/6TC Output : 15 HP (11 kW) Poles : 2 Frequency : 60 Hz Rated voltage : 575 V Rated current : 13.8 A L. R. Amperes : 92.2 A LRC : 6.7x(Code G) No load current : 4.80 A Rated speed : 3530 rpm Slip : 1.94 % Rated torque : 22.3 ft.lb Locked rotor torque : 220 % Breakdown torque : 270 % Insulation class : F Service factor : 1.25 Moment of inertia (J) : 1.26 sq.ft.lb Design : B	Locked rotor time : 45s (cold) 25s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 72.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 265 lb																		
Output	25% 50% 75% 100%																		
Efficiency (%)	89.2 89.5 91.0 91.0																		
Power Factor	0.51 0.77 0.85 0.88																		
Foundation loads																			
Max. traction : 156 lb																			
Max. compression : 421 lb																			
	<table border="0" style="width:100%;"> <tr> <td style="width: 50%;"></td> <td style="text-align: center;"><u>Drive end</u></td> <td style="text-align: center;"><u>Non drive end</u></td> </tr> <tr> <td>Bearing type :</td> <td style="text-align: center;">6309 C3</td> <td style="text-align: center;">6209 C3</td> </tr> <tr> <td>Sealing :</td> <td style="text-align: center;">V'Ring</td> <td style="text-align: center;">V'Ring</td> </tr> <tr> <td>Lubrication interval :</td> <td style="text-align: center;">19000 h</td> <td style="text-align: center;">20000 h</td> </tr> <tr> <td>Lubricant amount :</td> <td style="text-align: center;">13 g</td> <td style="text-align: center;">9 g</td> </tr> <tr> <td>Lubricant type :</td> <td colspan="2" style="text-align: center;">Mobil Polyrex EM</td> </tr> </table>		<u>Drive end</u>	<u>Non drive end</u>	Bearing type :	6309 C3	6209 C3	Sealing :	V'Ring	V'Ring	Lubrication interval :	19000 h	20000 h	Lubricant amount :	13 g	9 g	Lubricant type :	Mobil Polyrex EM	
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Notes																			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.																			
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.																			
Rev.	Changes Summary	Performed	Checked	Date															
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



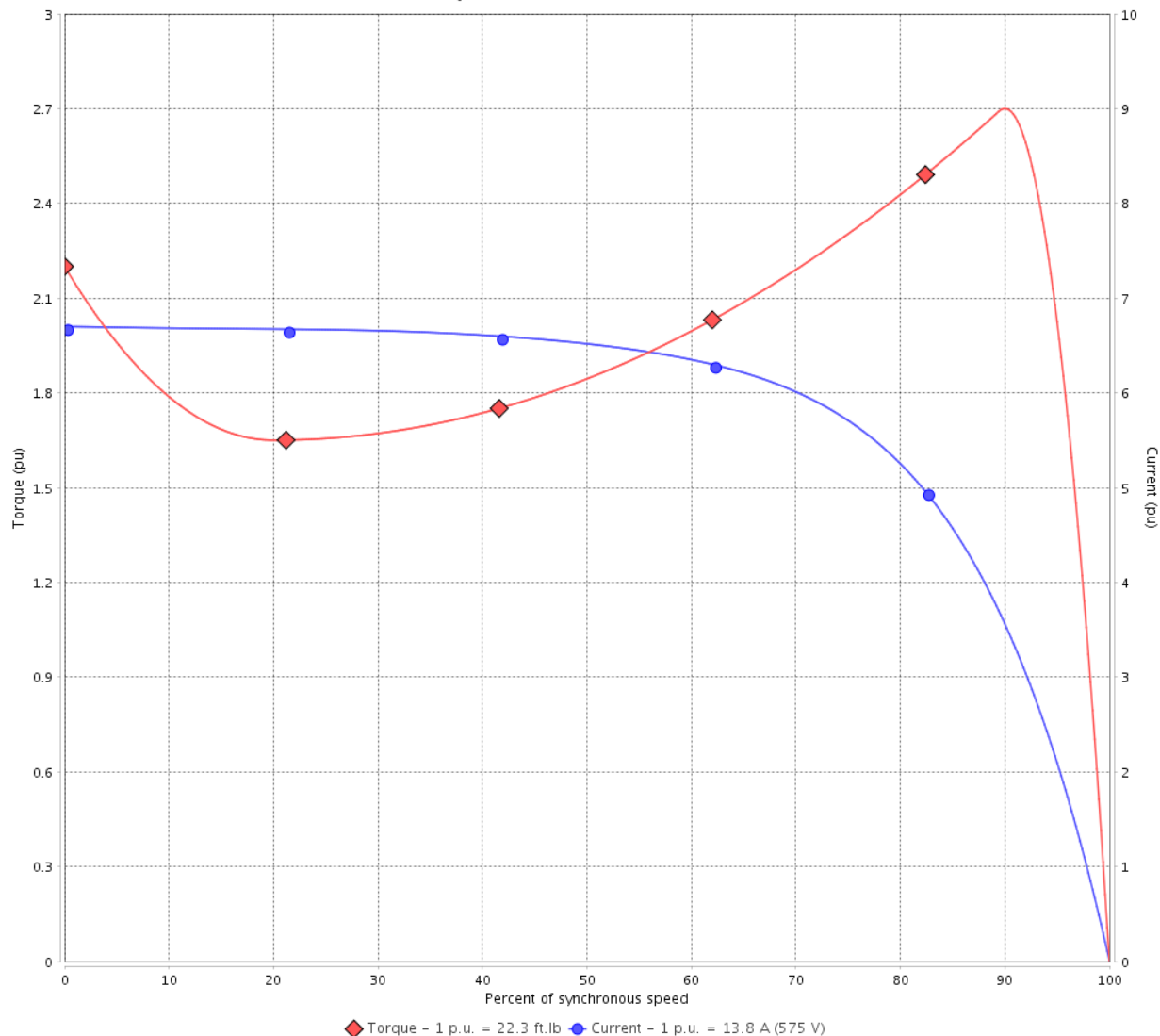
Customer :

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TORQUE AND CURRENT VS SPEED CURVE



Performance : 575 V 60 Hz 2P

Rated current	: 13.8 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 22.3 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3530 rpm	Design	: B

Locked rotor time : 45s (cold) 25s (hot)

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

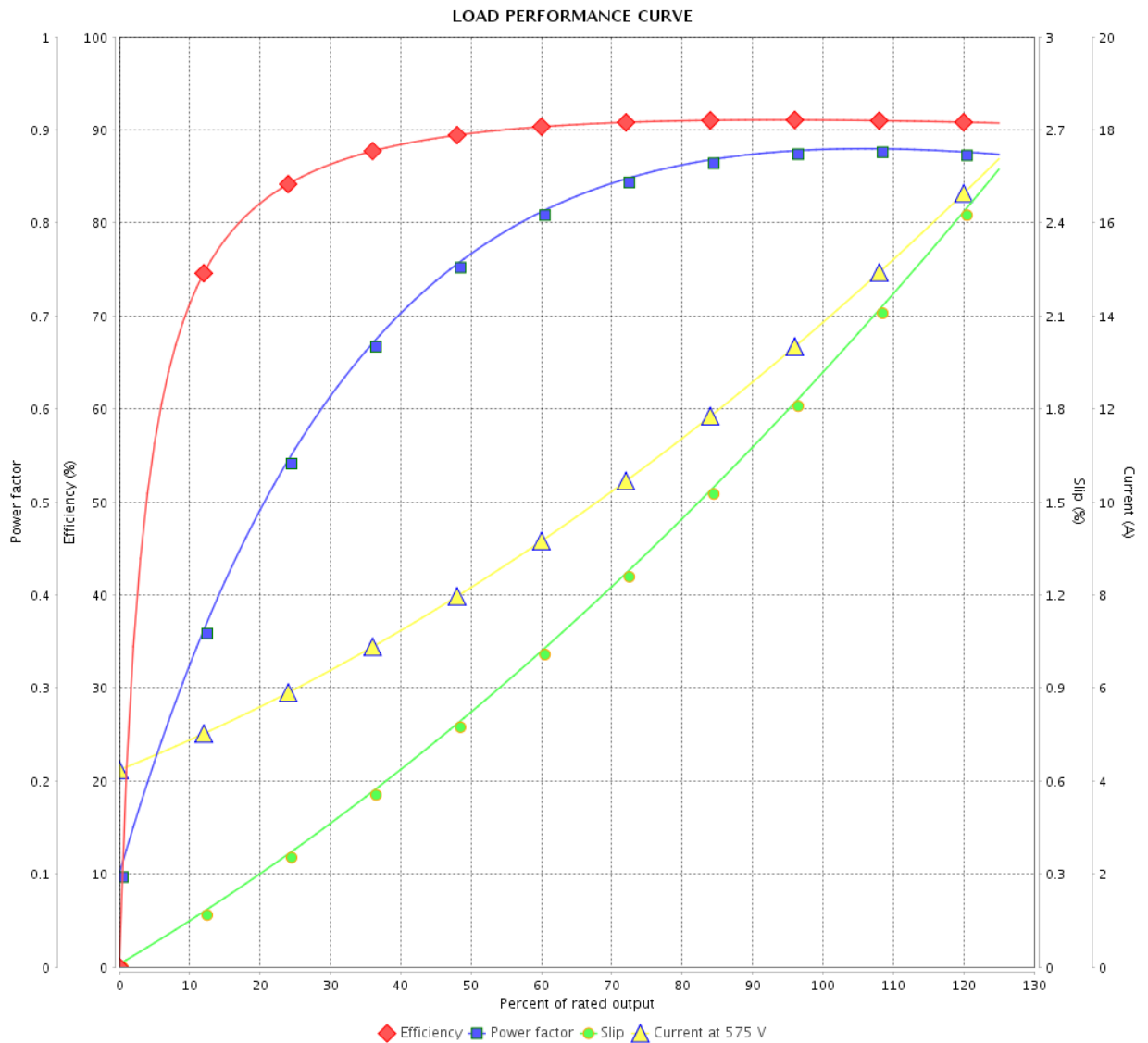


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 LRC : 6.7
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 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
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 Design : B

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THERMAL LIMIT CURVE



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Heating constant

Cooling constant

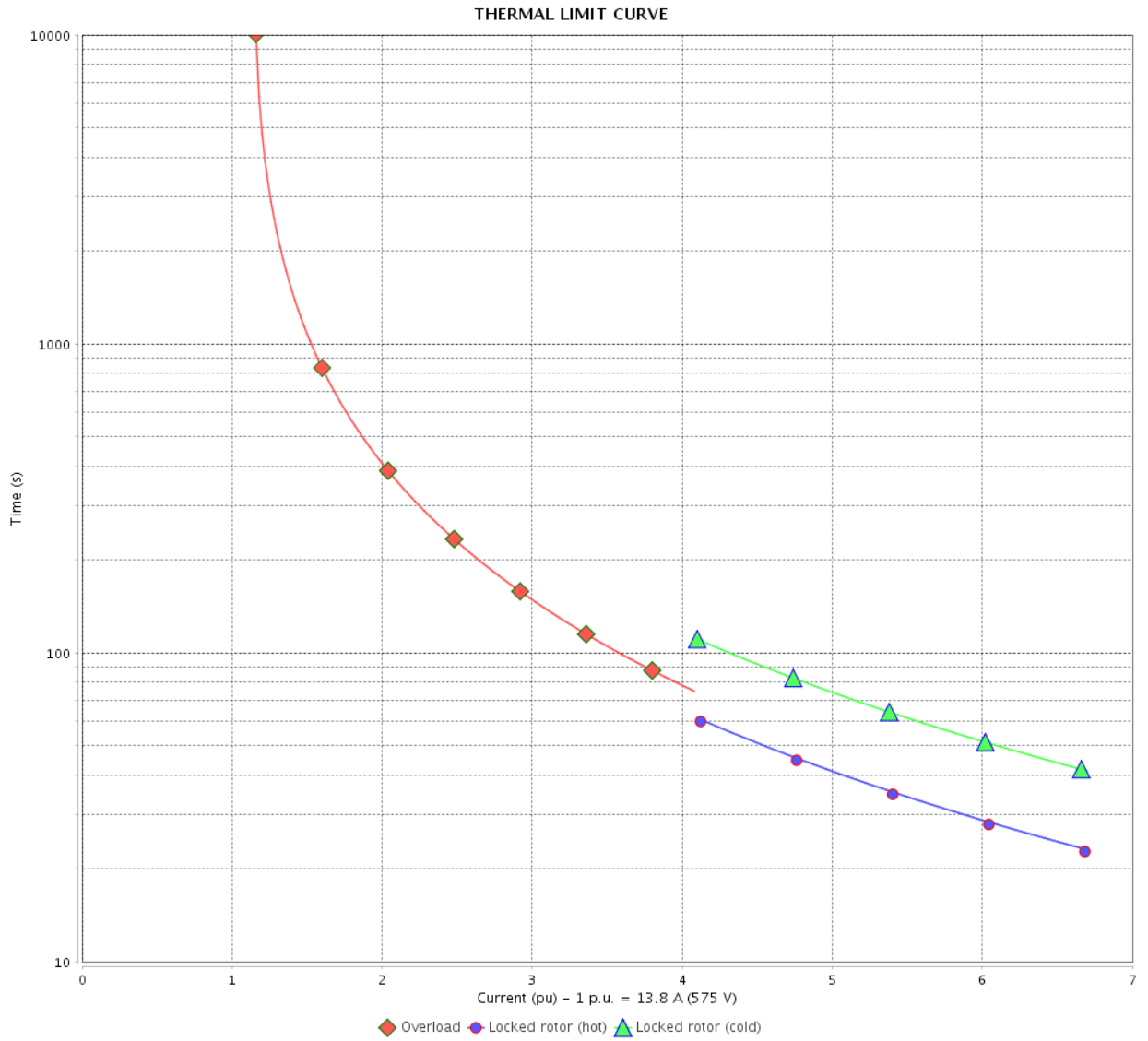
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



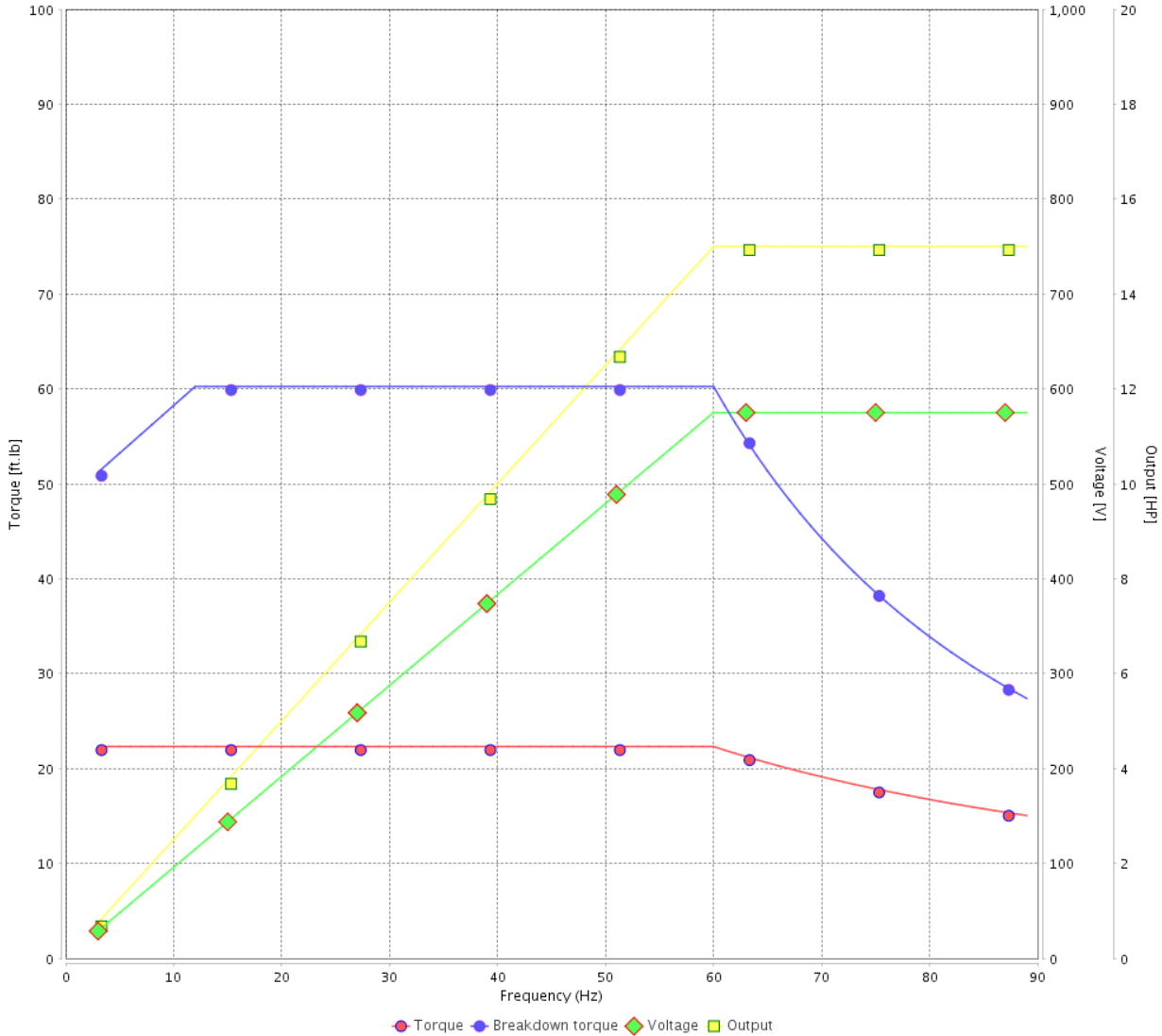
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VFD OPERATION CURVE



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NEMA
Premium
W22



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T4
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3A

CT015502NPW22

Inverter Duty Motor
Severe Duty

PH3 60Hz Fr. 254/6TC 1000m.a.s.l. IP55 TEFC 281lb

V 575

A 13.8

HP 15

kW 11

SF 1.25

SFA 17.3

RPM 3535

PF 0.88

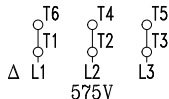
AMB 40°C

INS cl. F DT80K

NEMA NOM EFF 91.0%

DUTY CONT.

DES B Code G

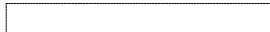


→ 6309-C3 (13g)

→ 6209-C3 (9g)



MOBIL POLYREX EM (19000h)



MADE IN BRAZIL
12447061