

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :																			
Product line	: NEMA Premium Efficiency Three-Phase																		
Product code :	12385116																		
Catalog # :	01536ST3HIE254T-W22																		
Frame : 254/6T Output : 15 HP (11 kW) Poles : 2 Frequency : 60 Hz Rated voltage : 575 V Rated current : 13.8 A L. R. Amperes : 92.2 A LRC : 6.7x(Code G) No load current : 4.24 A Rated speed : 3530 rpm Slip : 1.94 % Rated torque : 22.3 ft.lb Locked rotor torque : 220 % Breakdown torque : 270 % Insulation class : F Service factor : 1.25 Moment of inertia (J) : 1.26 sq.ft.lb Design : B	Locked rotor time : 45s (cold) 25s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 72.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 280 lb																		
Output	25% 50% 75% 100%																		
Efficiency (%)	89.2 89.5 91.0 91.0																		
Power Factor	0.53 0.77 0.85 0.88																		
Foundation loads																			
Max. traction : 149 lb																			
Max. compression : 428 lb																			
	<table border="0"> <tr> <td></td> <td style="text-align: center;"><u>Drive end</u></td> <td style="text-align: center;"><u>Non drive end</u></td> </tr> <tr> <td>Bearing type :</td> <td style="text-align: center;">6309 C3</td> <td style="text-align: center;">6209 C3</td> </tr> <tr> <td>Sealing :</td> <td style="text-align: center;">Inpro/Seal</td> <td style="text-align: center;">Inpro/Seal</td> </tr> <tr> <td>Lubrication interval :</td> <td style="text-align: center;">19000 h</td> <td style="text-align: center;">20000 h</td> </tr> <tr> <td>Lubricant amount :</td> <td style="text-align: center;">13 g</td> <td style="text-align: center;">9 g</td> </tr> <tr> <td>Lubricant type :</td> <td colspan="2" style="text-align: center;">Mobil Polyrex EM</td> </tr> </table>		<u>Drive end</u>	<u>Non drive end</u>	Bearing type :	6309 C3	6209 C3	Sealing :	Inpro/Seal	Inpro/Seal	Lubrication interval :	19000 h	20000 h	Lubricant amount :	13 g	9 g	Lubricant type :	Mobil Polyrex EM	
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Notes																			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.																			
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.																			
Rev.	Changes Summary	Performed	Checked	Date															
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



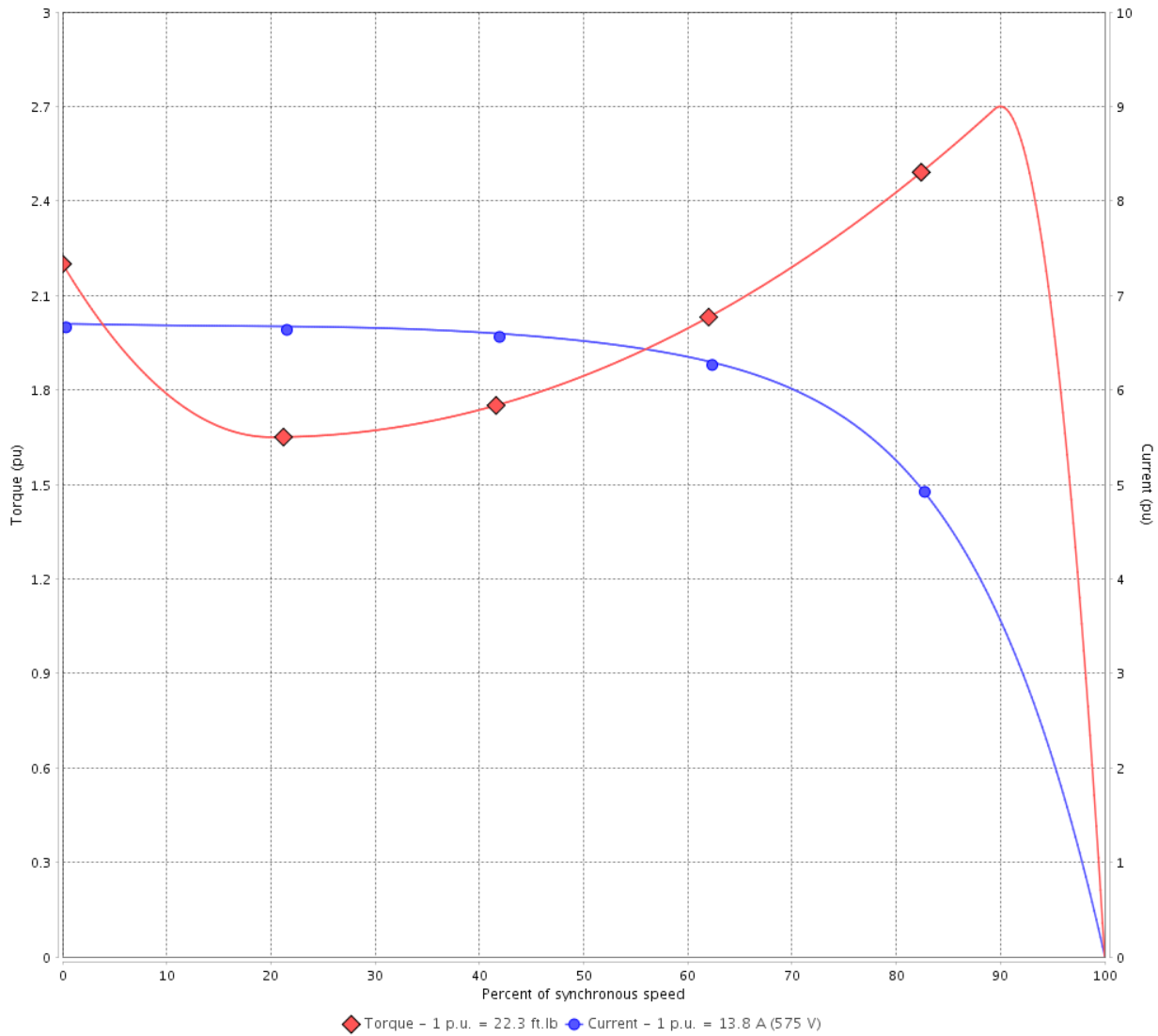
Customer :

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TORQUE AND CURRENT VS SPEED CURVE



Performance : 575 V 60 Hz 2P

Rated current	: 13.8 A	Moment of inertia (J)	: 1.26 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 22.3 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3530 rpm	Design	: B

Locked rotor time : 45s (cold) 25s (hot)

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

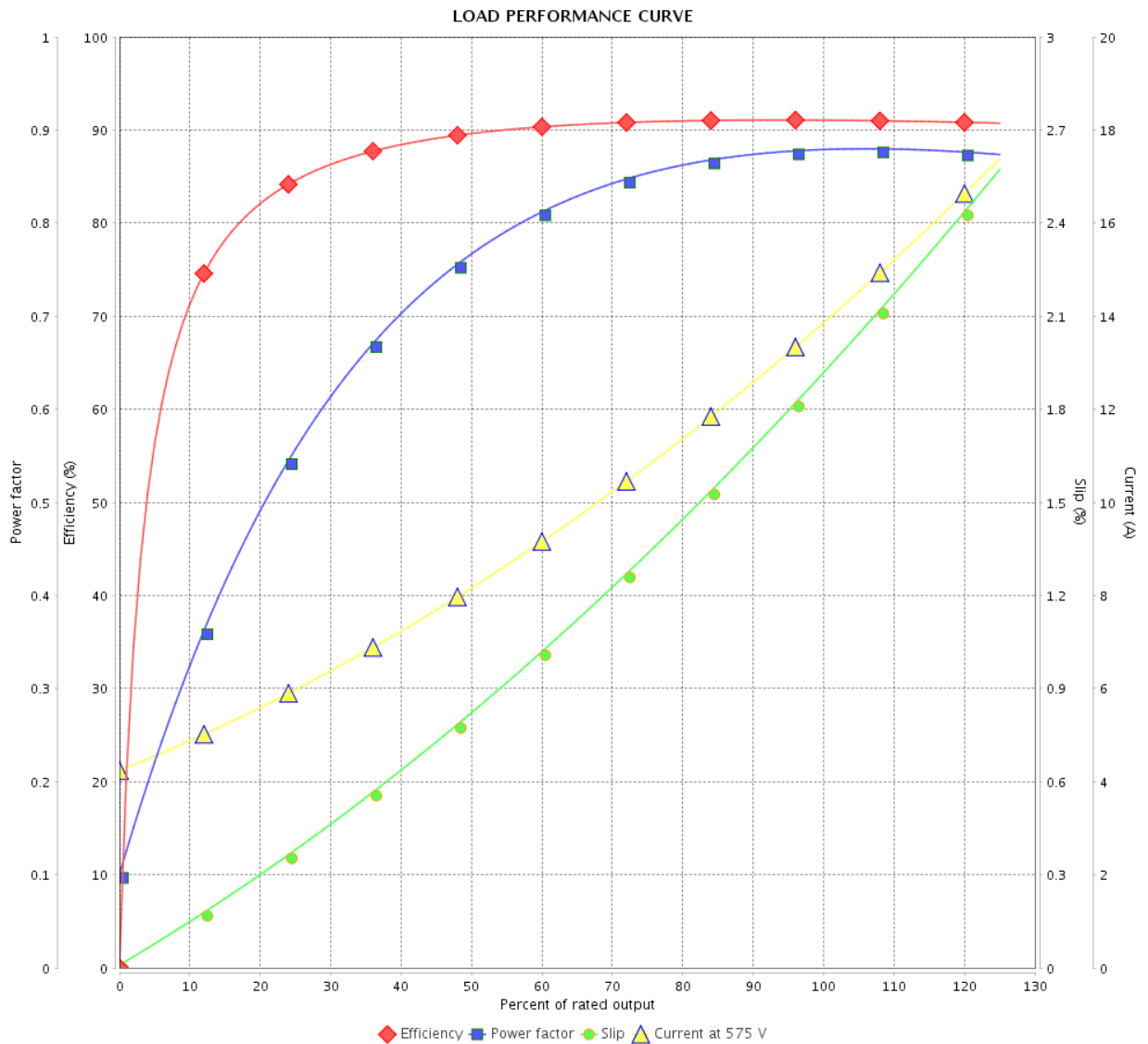


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Performance : 575 V 60 Hz 2P

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THERMAL LIMIT CURVE



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Heating constant

Cooling constant

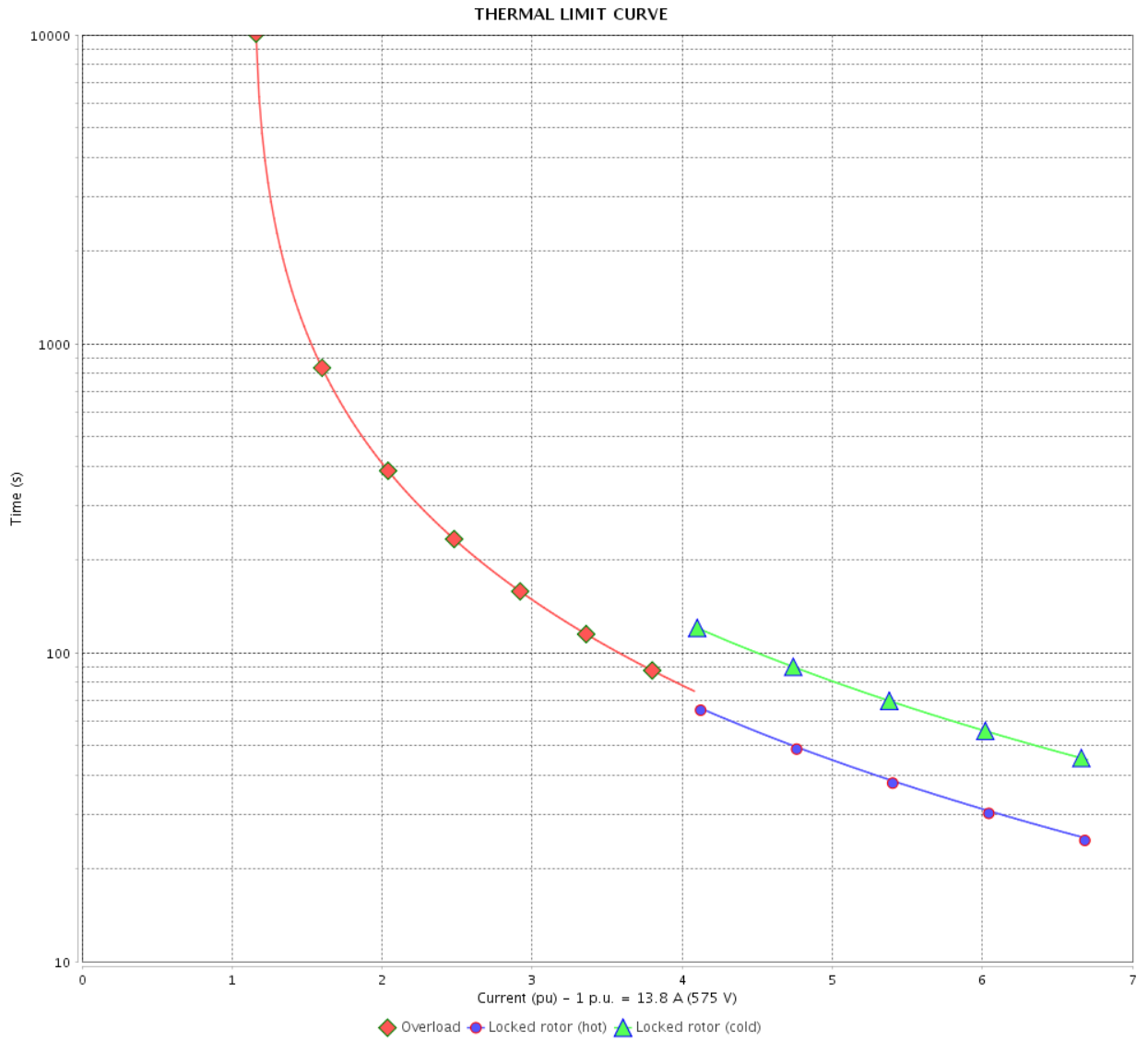
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



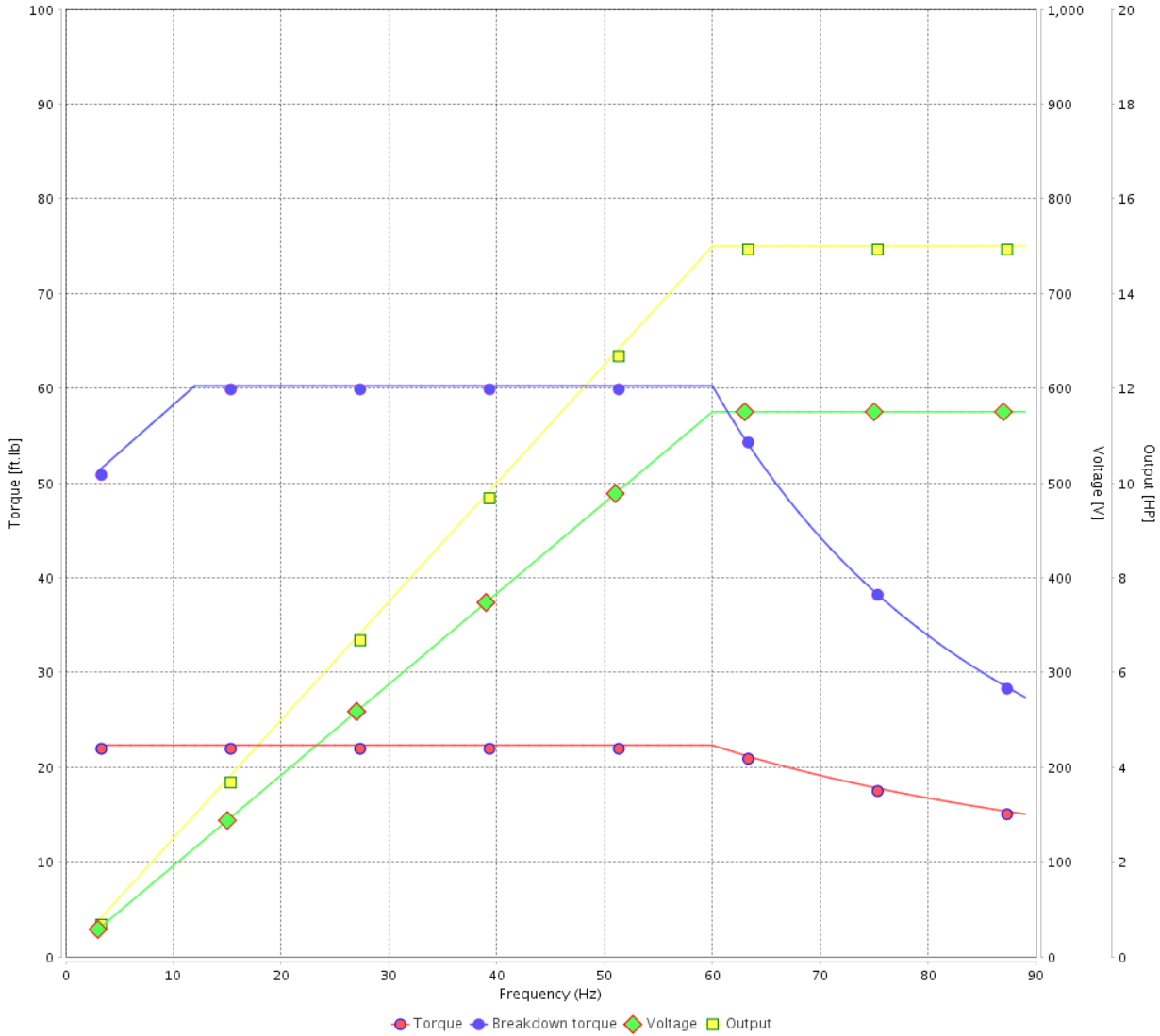
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VFD OPERATION CURVE



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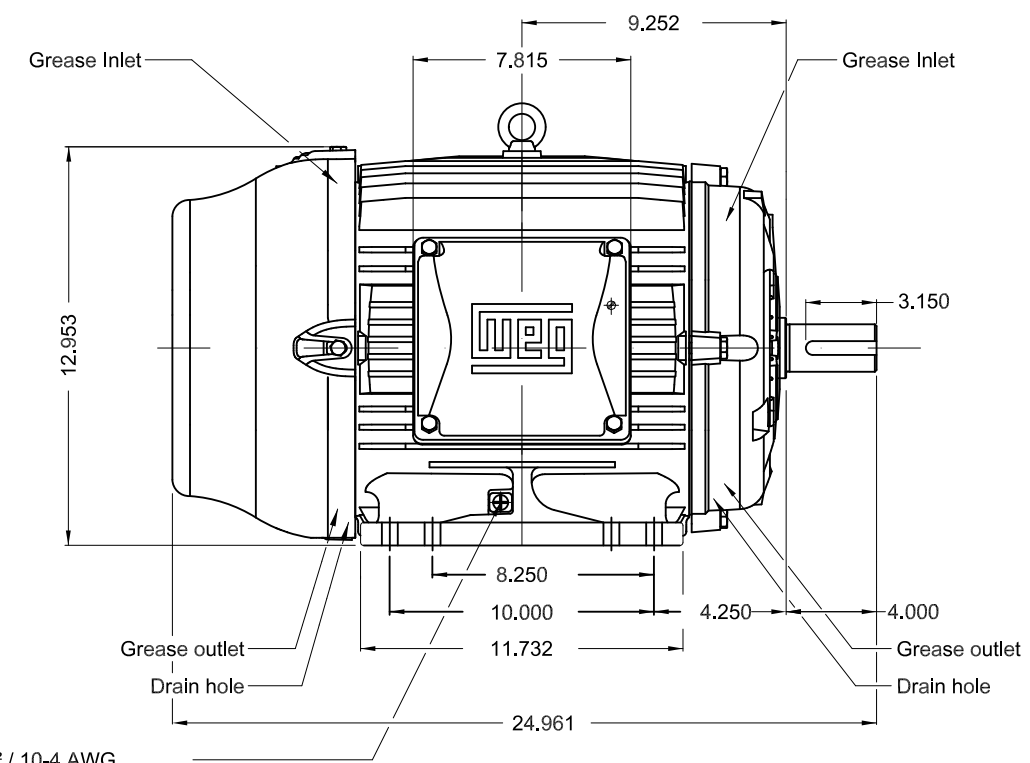
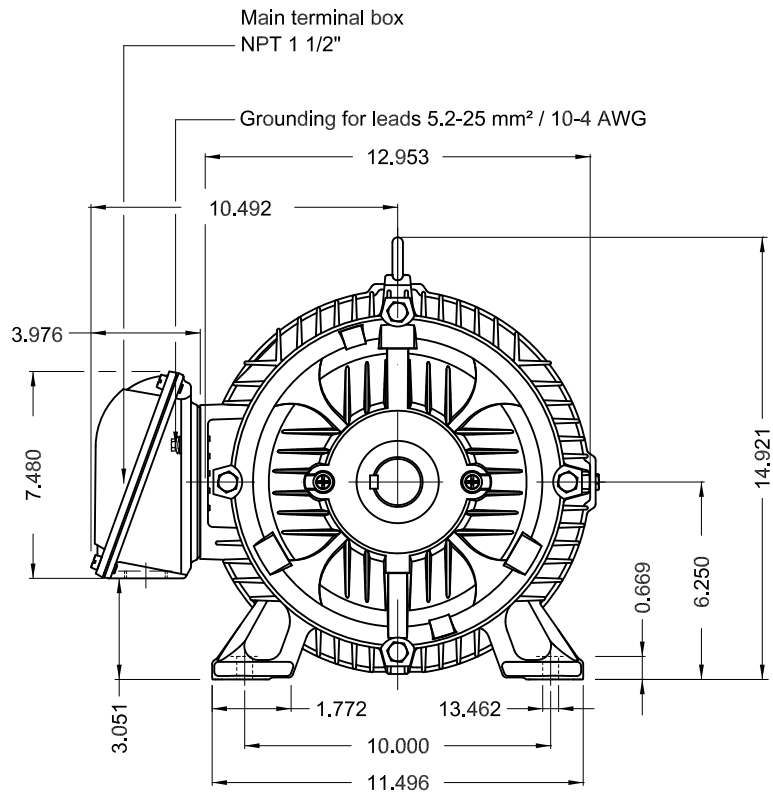
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1 2 3 4 5 6

A

B

C

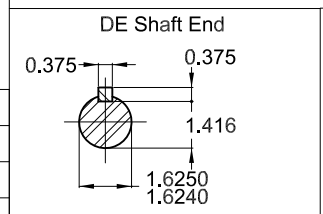


Grounding for leads 5.2-25 mm² / 10-4 AWG

D

E

Without vertical jackscrews
 Color RAL 5009
 Painting plan 202E
 Mounting B3R(D)



15 HP 02 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR IEEE 841 W22 PREM. EFF.					
CHECKED		FRAME 254/6T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1		

PREVIEW
WDD





NEMA
Premium
W22



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T4
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3A

IE015502W22IS



Inverter Duty Motor
Severe Duty

MADE IN BRAZIL
12385116

PH3 60Hz Fr. 254/6T 1000m.a.s.l. IP55 TEFC 284lb

V 575

A 13.8

HP 15

kW 11

SF 1.25

SFA 17.3

RPM 3530

PF 0.88

AMB 40°C

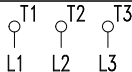
INS cl. F DT80K

NEMA NOM EFF 91.0%

DUTY CONT.

DES B Code G

GUARANT. EFF 89.5%



575V



→ 6309-C3 (13g) 45BC03X30

→ 6209-C3 (9g) 45BC02X30



MOBIL POLYREX EM (19000h)

