

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :					
Product line	: NEMA Premium Efficiency Three-Phase	Product code :	14406883		
		Catalog # :	01536XT3E254T		
Frame	: 254T	Cooling method	: IC411 - TEFC		
Insulation class	: F	Mounting	: F-1		
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)		
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line		
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 321 lb		
Protection degree	: IP55	Moment of inertia (J)	: 1.19 sq.ft.lb		
Design	: B				
Output [HP]	15	15	15	15	
Poles	2	2	2	2	
Frequency [Hz]	60	50	50	50	
Rated voltage [V]	230/460	380	400	415	
Rated current [A]	34.8/17.4	21.0	20.0	19.5	
L. R. Amperes [A]	237/118	113	124	131	
LRC [A]	6.8x(Code G)	5.4x(Code E)	6.2x(Code G)	6.7x(Code G)	
No load current [A]	12.0/6.00	5.90	6.30	6.60	
Rated speed [RPM]	3540	2915	2925	2930	
Slip [%]	1.67	2.83	2.50	2.33	
Rated torque [ft.lb]	22.3	27.0	26.9	26.9	
Locked rotor torque [%]	200	150	170	190	
Breakdown torque [%]	270	210	229	250	
Service factor	1.15	1.00	1.00	1.00	
Temperature rise	80 K	80 K	80 K	80 K	
Locked rotor time	55s (cold) 31s (hot)	55s (cold) 31s (hot)	55s (cold) 31s (hot)	55s (cold) 31s (hot)	
Noise level ²	75.0 dB(A)	70.0 dB(A)	70.0 dB(A)	70.0 dB(A)	
Efficiency (%)	25%	89.4	91.5	91.5	
	50%	90.0	91.0	91.0	
	75%	90.5	90.2	91.0	
	100%	91.0	89.5	90.2	
Power Factor	25%	0.49	0.55	0.51	
	50%	0.74	0.80	0.76	
	75%	0.83	0.86	0.85	
	100%	0.87	0.89	0.88	
Bearing type	: <u>Drive end</u> 6309 C3 <u>Non drive end</u> 6209 C3	Foundation loads			
Sealing	: Oil Seal Lip Seal	Max. traction	: 161 lb		
Lubrication interval	: 15797 h 18447 h	Max. compression	: 483 lb		
Lubricant amount	: 13 g 9 g				
Lubricant type	: Mobil Polyrex EM				
Notes USABLE @208V 37.3A SF 1.15 SFA 42.9A					
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.			These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by				Page	Revision
Date	13/04/2022			1 / 22	

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Three Phase Induction Motor - Squirrel Cage



Customer : _____

Thermal protection

ID	Application	Type	Quantity	Sensing Temperature
1	Winding	Thermostat - 2 wires	1 x Phase	155 °C

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		2 / 22	

TORQUE AND CURRENT VS SPEED CURVE



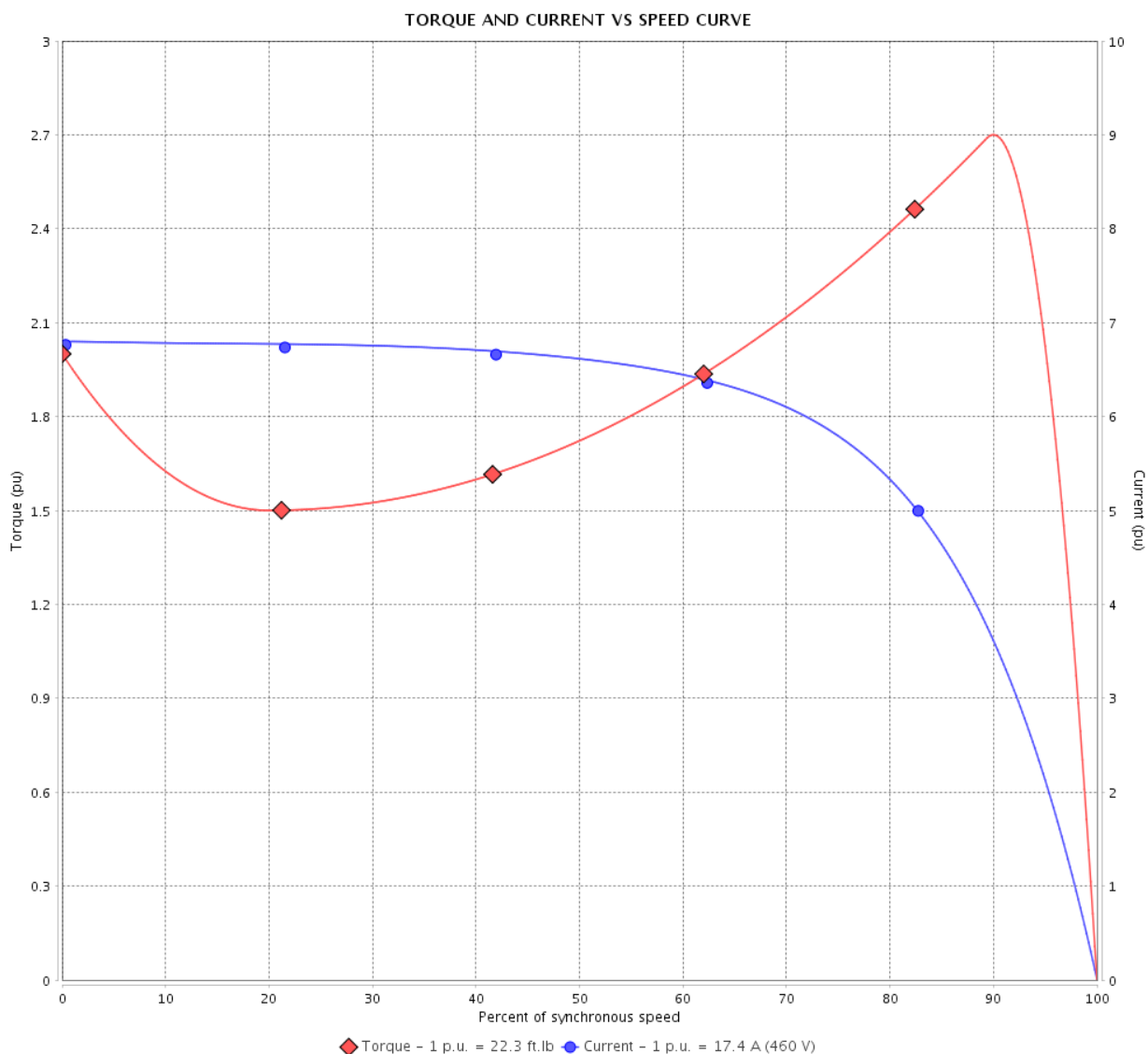
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 14406883

Catalog # : 01536XT3E254T



Performance : 230/460 V 60 Hz 2P

Rated current : 34.8/17.4 A
 LRC : 6.8
 Rated torque : 22.3 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 270 %
 Rated speed : 3540 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Locked rotor time : 55s (cold) 31s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 3 / 22	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



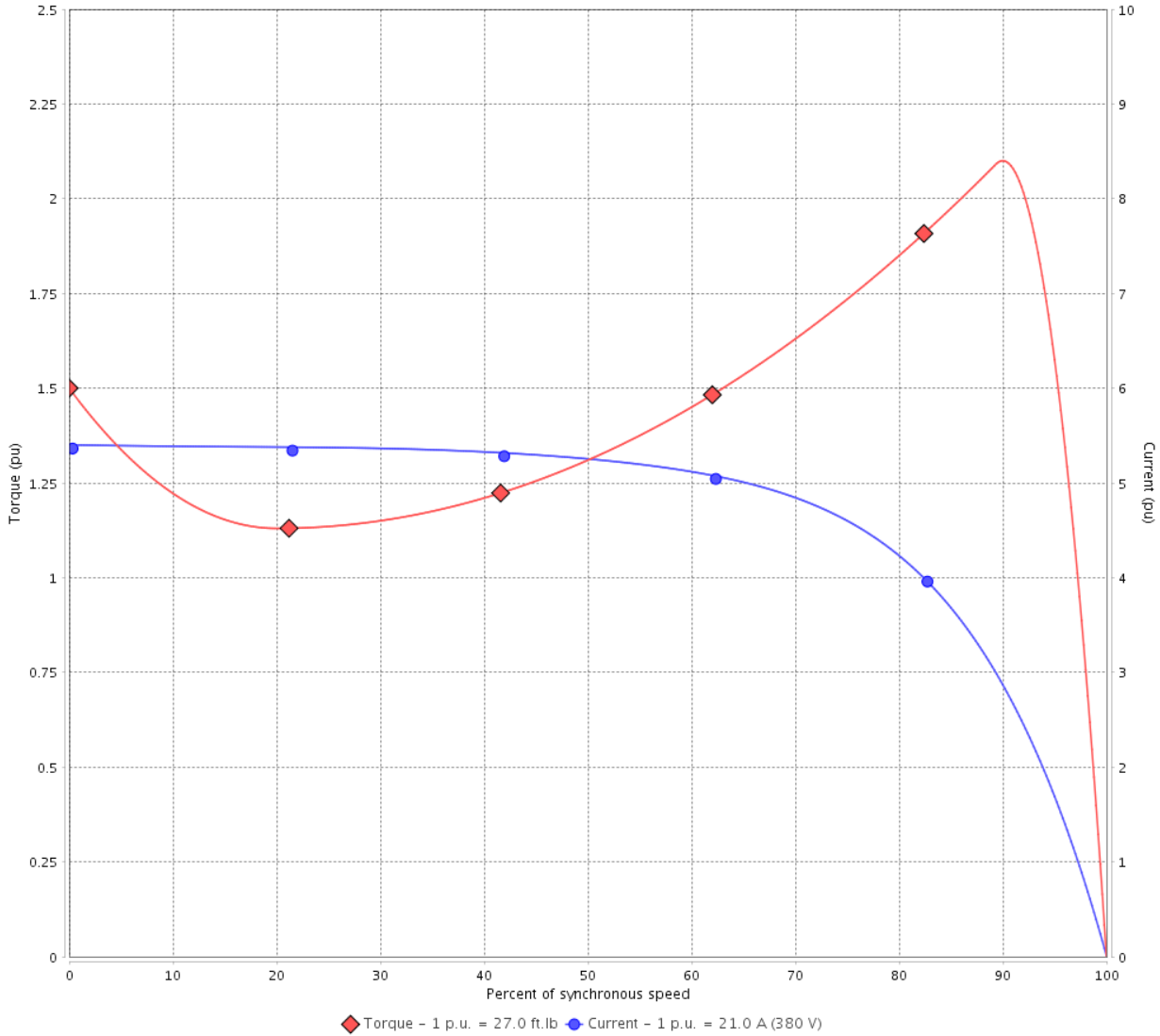
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 14406883

Catalog # : 01536XT3E254T

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 2P IE2

Rated current	: 21.0 A	Moment of inertia (J)	: 1.19 sq.ft.lb
LRC	: 5.4	Duty cycle	: Cont.(S1)
Rated torque	: 27.0 ft.lb	Insulation class	: F
Locked rotor torque	: 150 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 80 K
Rated speed	: 2915 rpm	Design	: B

Locked rotor time : 55s (cold) 31s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 4 / 22	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE



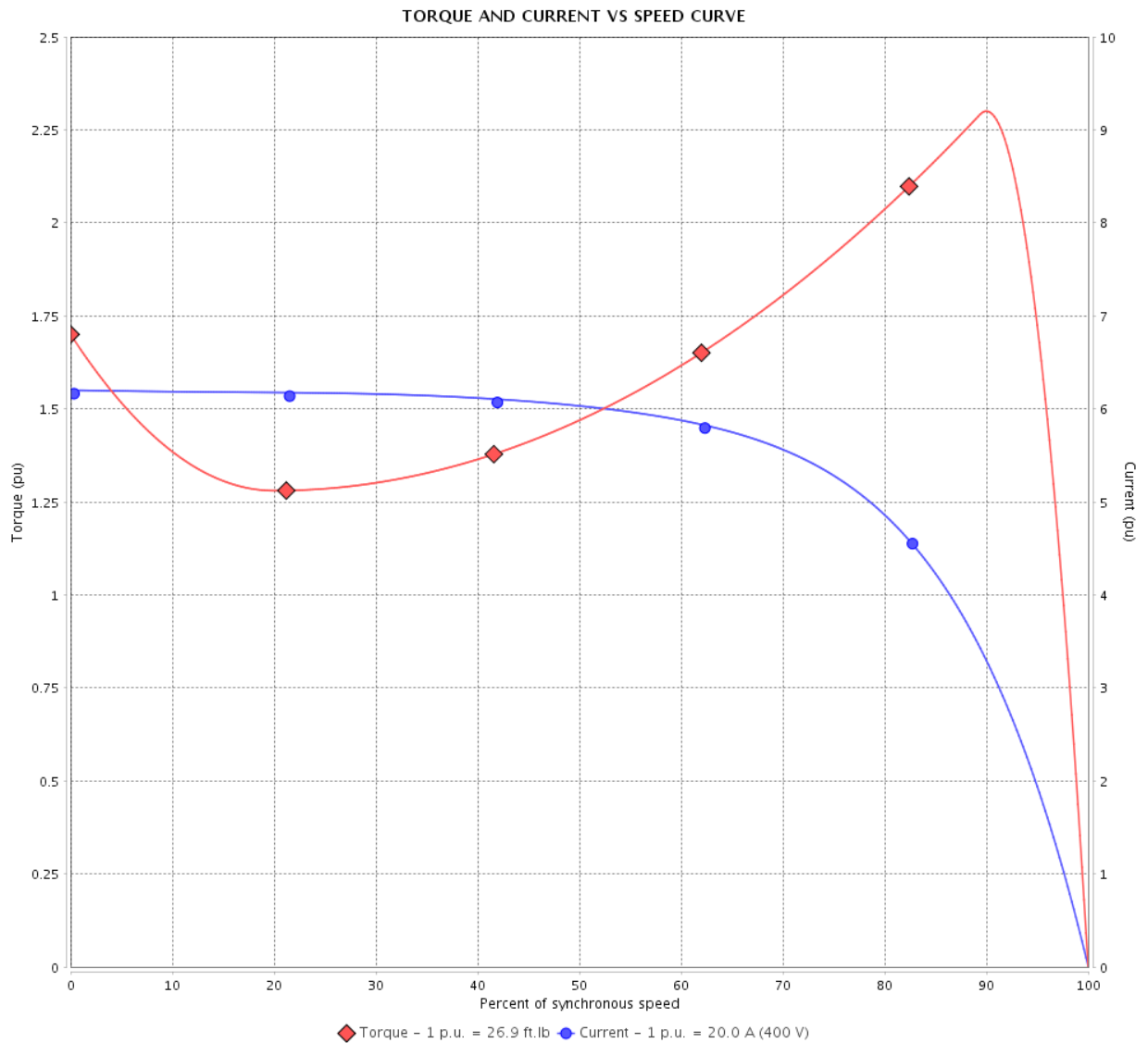
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 14406883

Catalog # : 01536XT3E254T



Performance : 400 V 50 Hz 2P IE2

Rated current : 20.0 A
 LRC : 6.2
 Rated torque : 26.9 ft.lb
 Locked rotor torque : 170 %
 Breakdown torque : 229 %
 Rated speed : 2925 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Locked rotor time : 55s (cold) 31s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 5 / 22	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



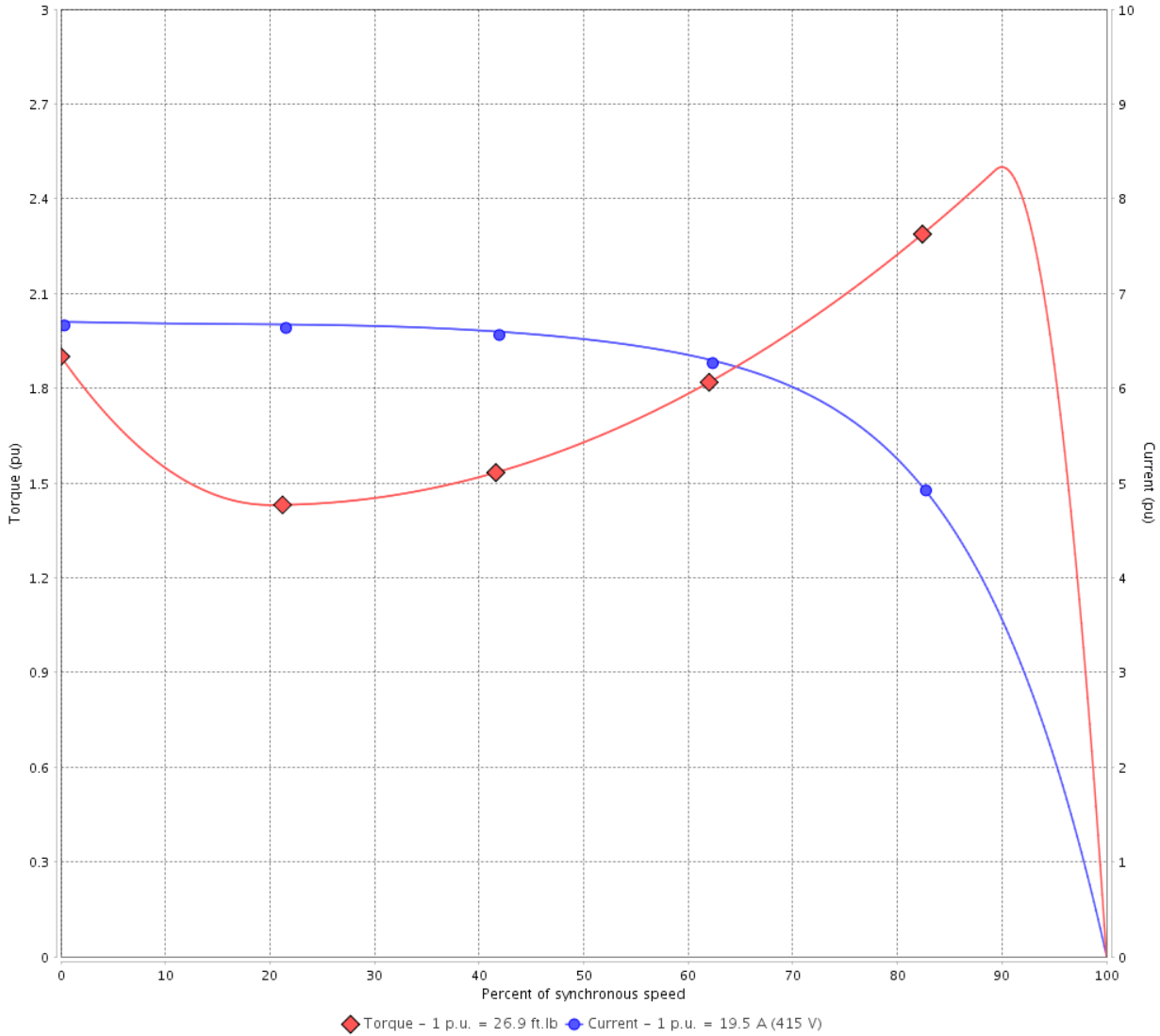
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Catalog # : 01536XT3E254T

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current	: 19.5 A	Moment of inertia (J)	: 1.19 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 26.9 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 2930 rpm	Design	: B

Locked rotor time : 55s (cold) 31s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 6 / 22	Revision
Checked by				
Date	13/04/2022			

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

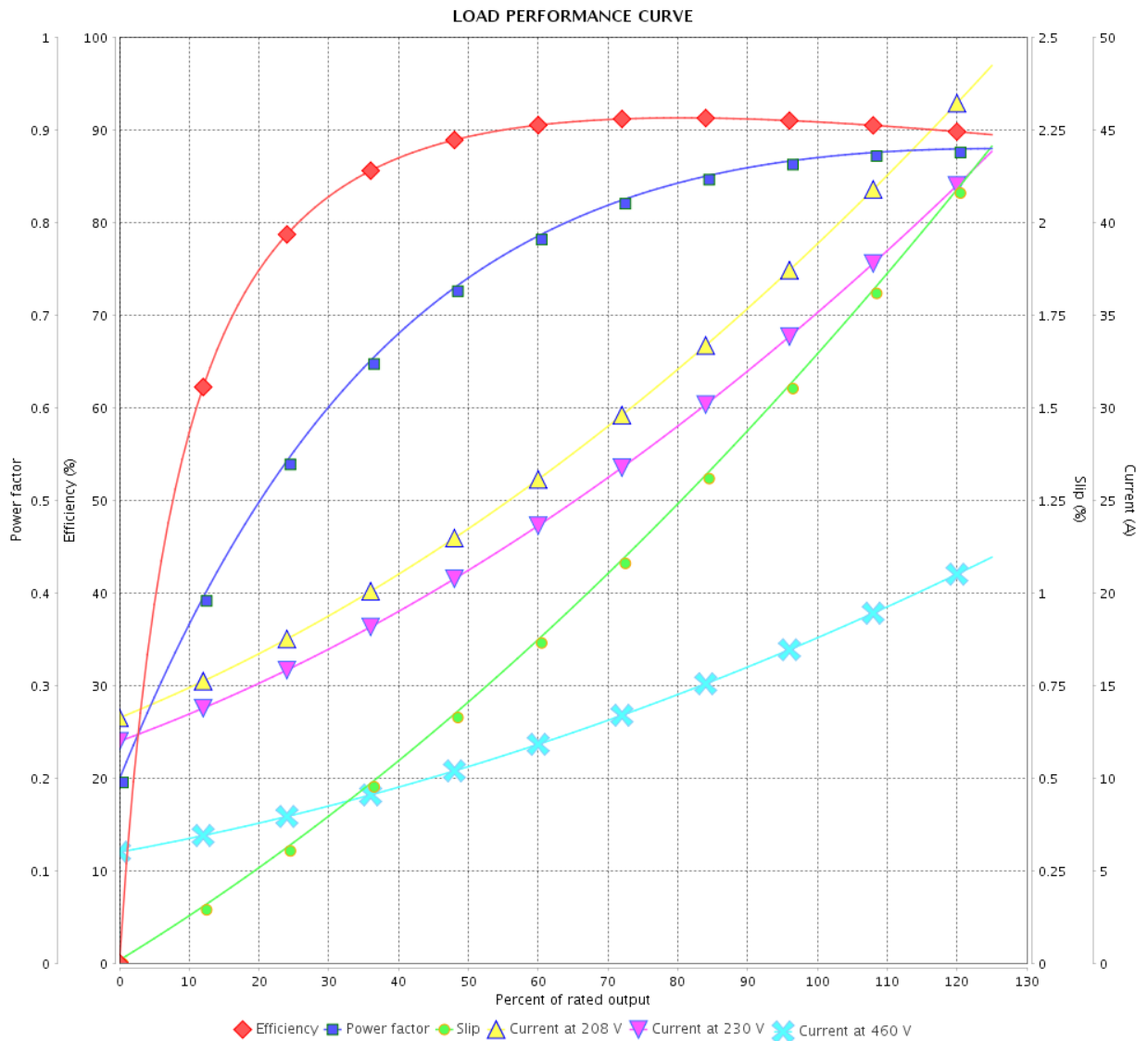


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Performance : 230/460 V 60 Hz 2P

Rated current : 34.8/17.4 A
 LRC : 6.8
 Rated torque : 22.3 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 270 %
 Rated speed : 3540 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
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Performed by			Page	Revision
Checked by				
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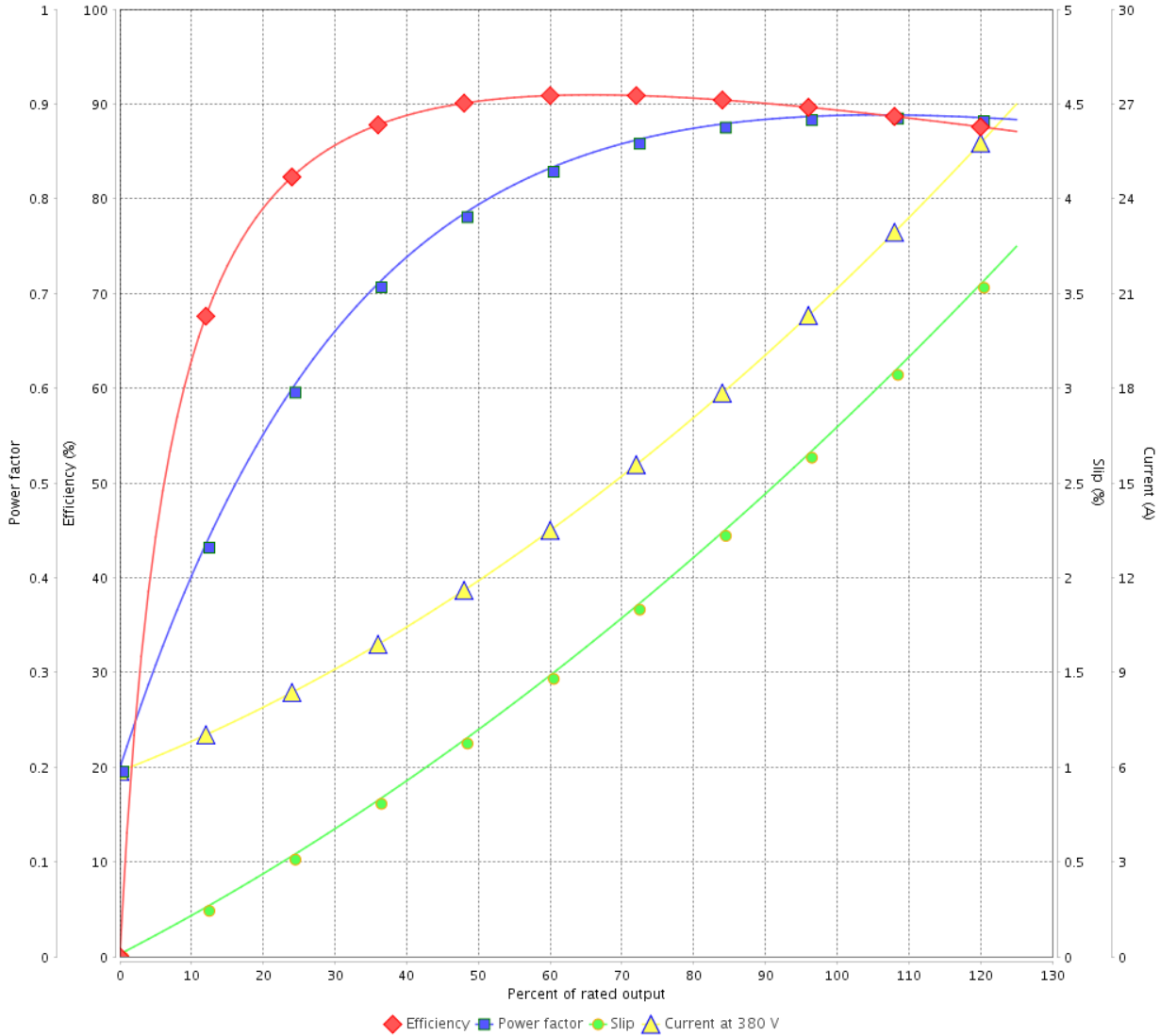
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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		8 / 22		
Date		13/04/2022		

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Three Phase Induction Motor - Squirrel Cage

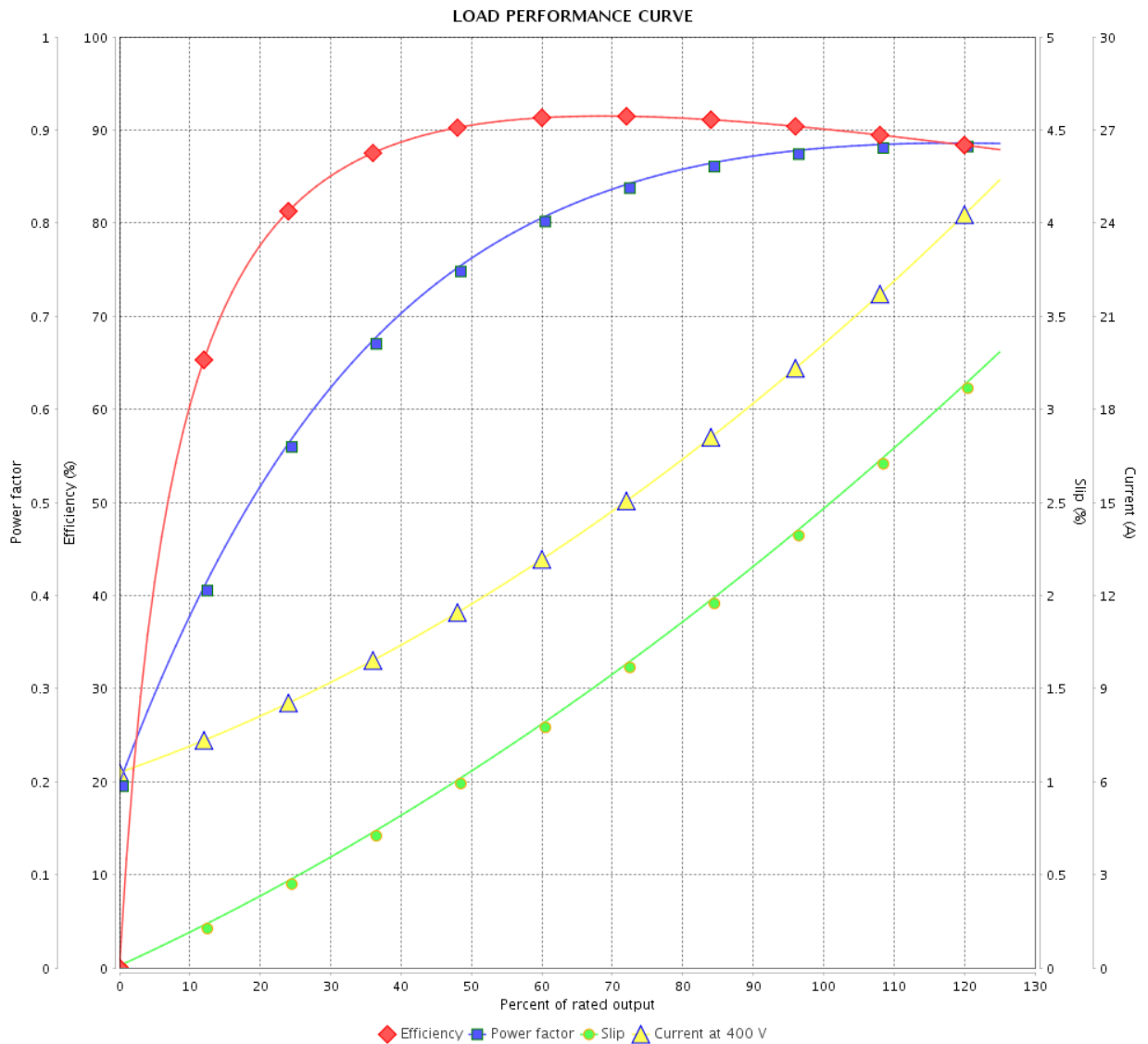


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Performance : 400 V 50 Hz 2P IE2

Rated current : 20.0 A
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 Breakdown torque : 229 %
 Rated speed : 2925 rpm

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Performed by			Page	Revision
Checked by				
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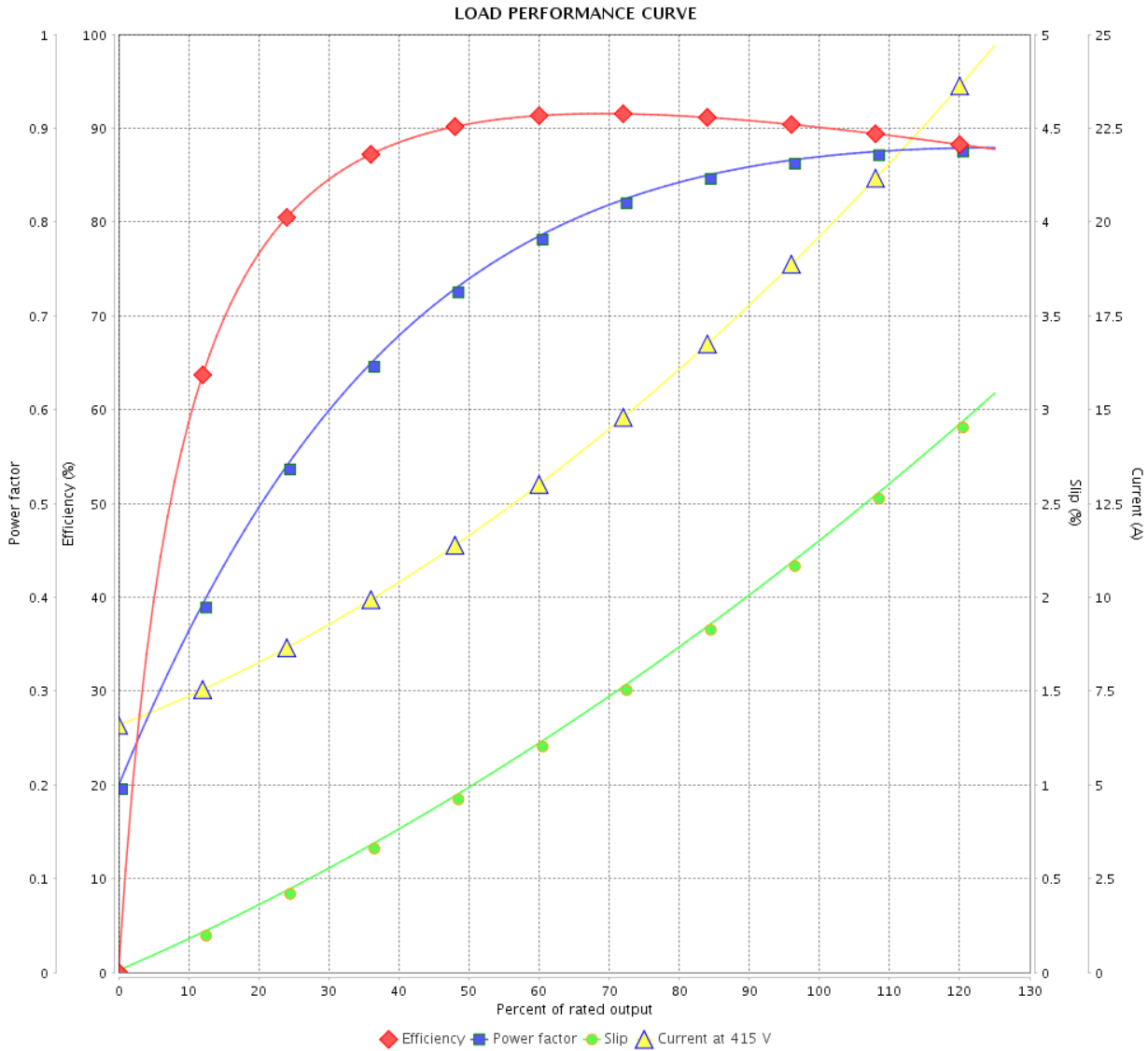


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Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 10 / 22	Revision
Checked by				
Date	13/04/2022			

THERMAL LIMIT CURVE

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Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3540 rpm	Design	: B

Heating constant

Cooling constant

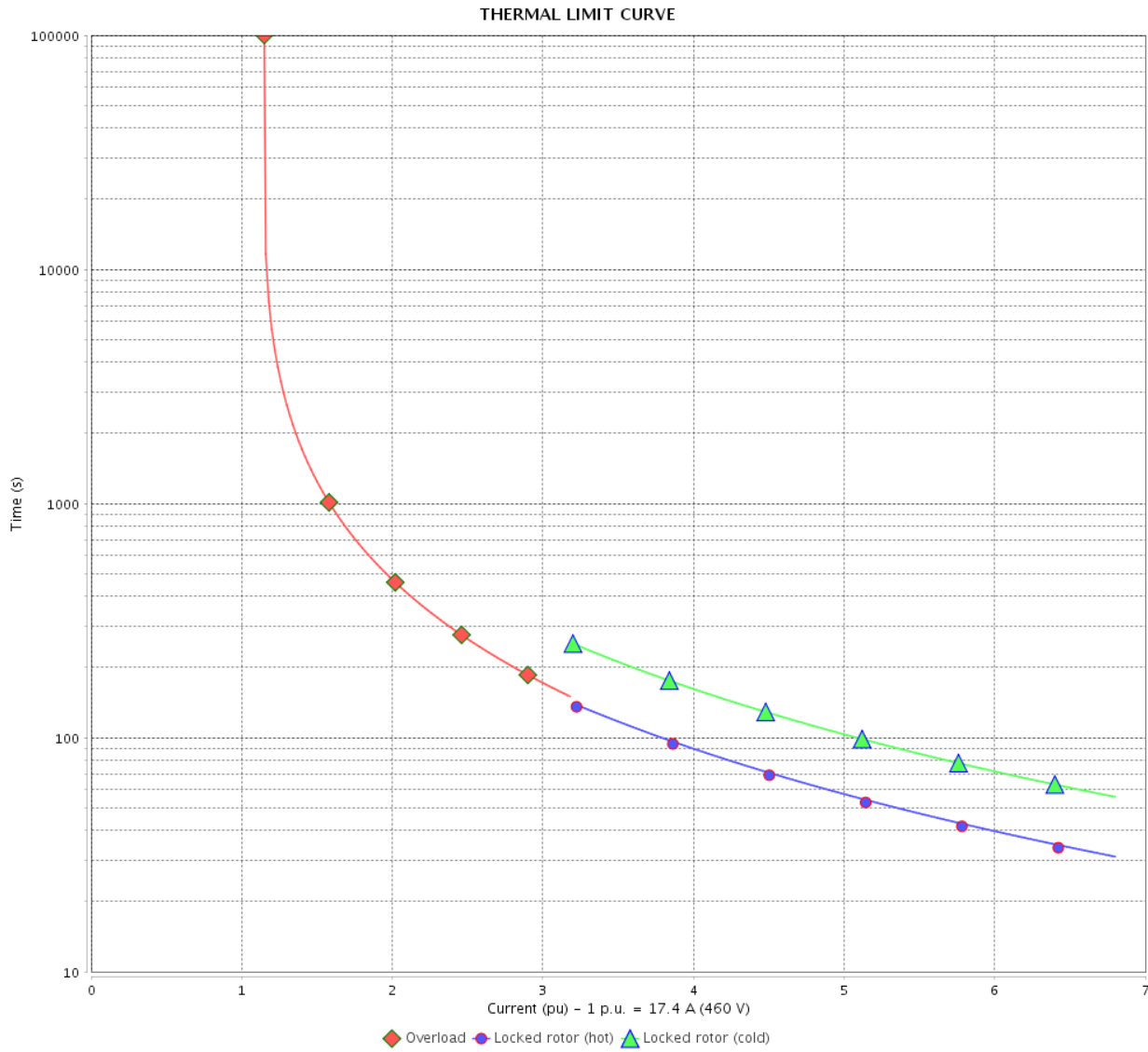
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Performed by				
Checked by			Page	Revision
Date	13/04/2022		11 / 22	

THERMAL LIMIT CURVE

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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		12 / 22		
Date		13/04/2022		

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Locked rotor torque : 150 %	Service factor : 1.00
Breakdown torque : 210 %	Temperature rise : 80 K
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Cooling constant

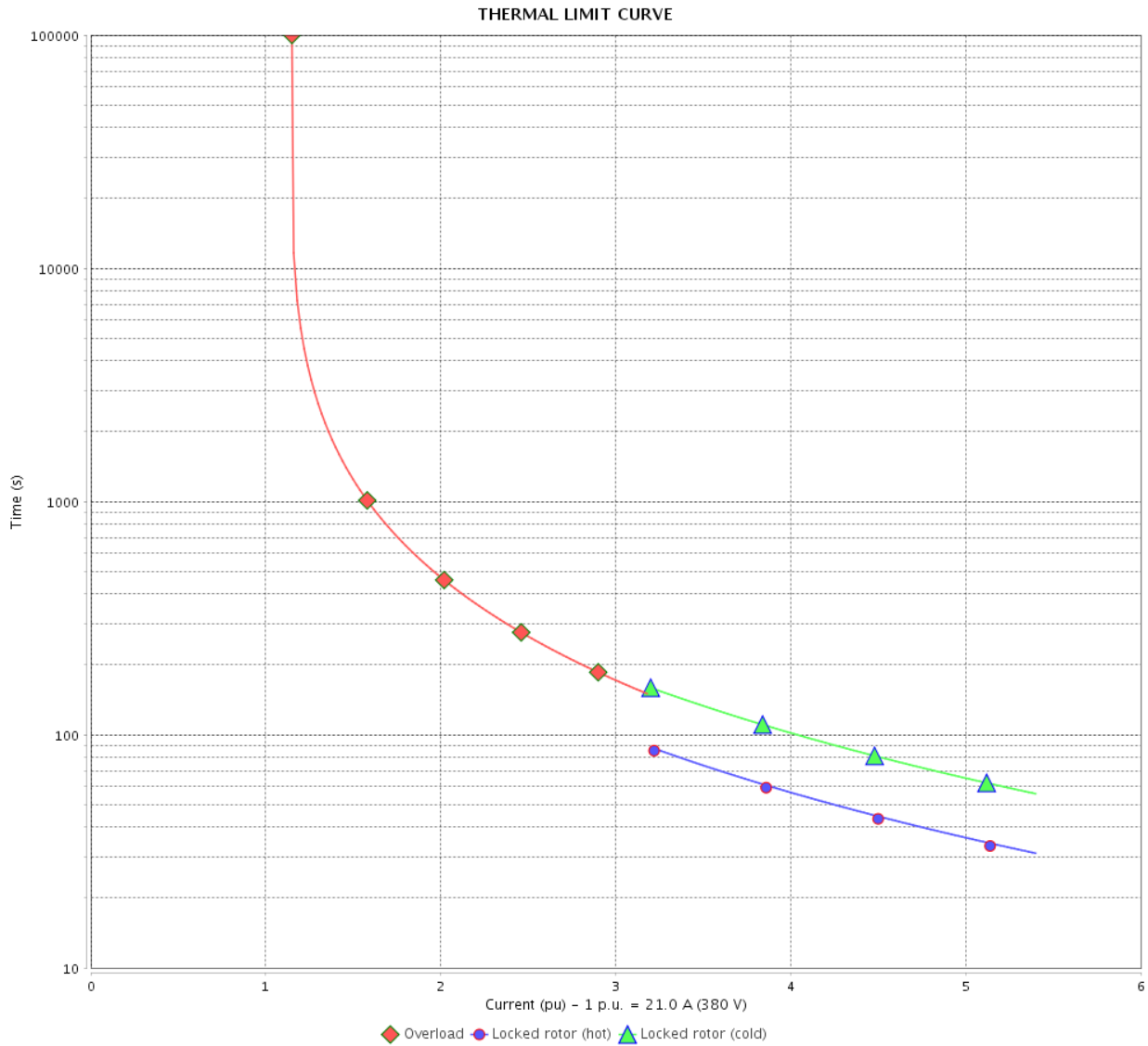
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Date	13/04/2022		13 / 22	

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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		14 / 22		
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LRC : 6.2	Duty cycle : Cont.(S1)
Rated torque : 26.9 ft.lb	Insulation class : F
Locked rotor torque : 170 %	Service factor : 1.00
Breakdown torque : 229 %	Temperature rise : 80 K
Rated speed : 2925 rpm	Design : B

Heating constant

Cooling constant

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date	13/04/2022	15 / 22		

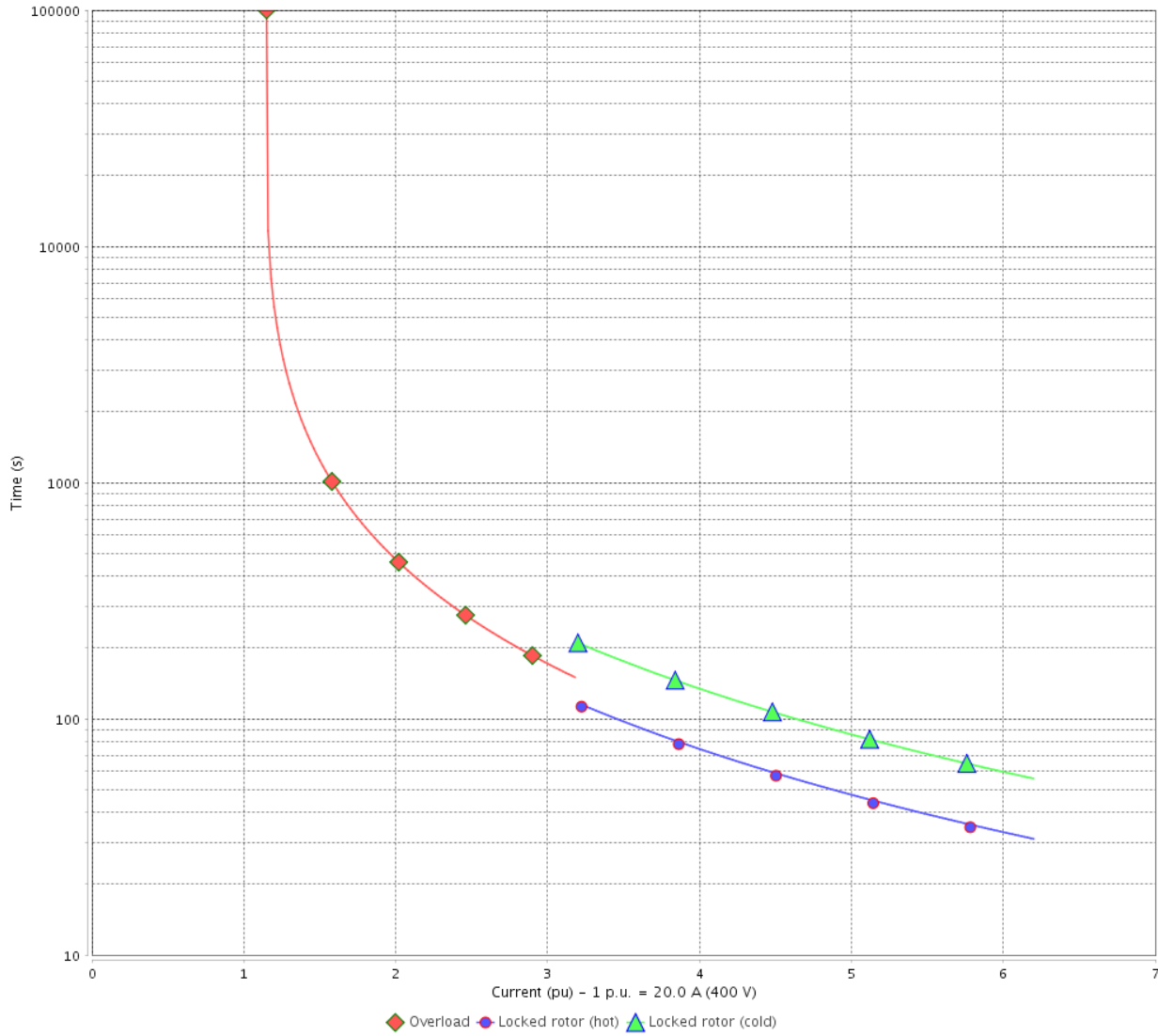
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Customer : _____

THERMAL LIMIT CURVE



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		16 / 22		
Date		13/04/2022		

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LRC : 6.7	Duty cycle : Cont.(S1)
Rated torque : 26.9 ft.lb	Insulation class : F
Locked rotor torque : 190 %	Service factor : 1.00
Breakdown torque : 250 %	Temperature rise : 80 K
Rated speed : 2930 rpm	Design : B

Heating constant

Cooling constant

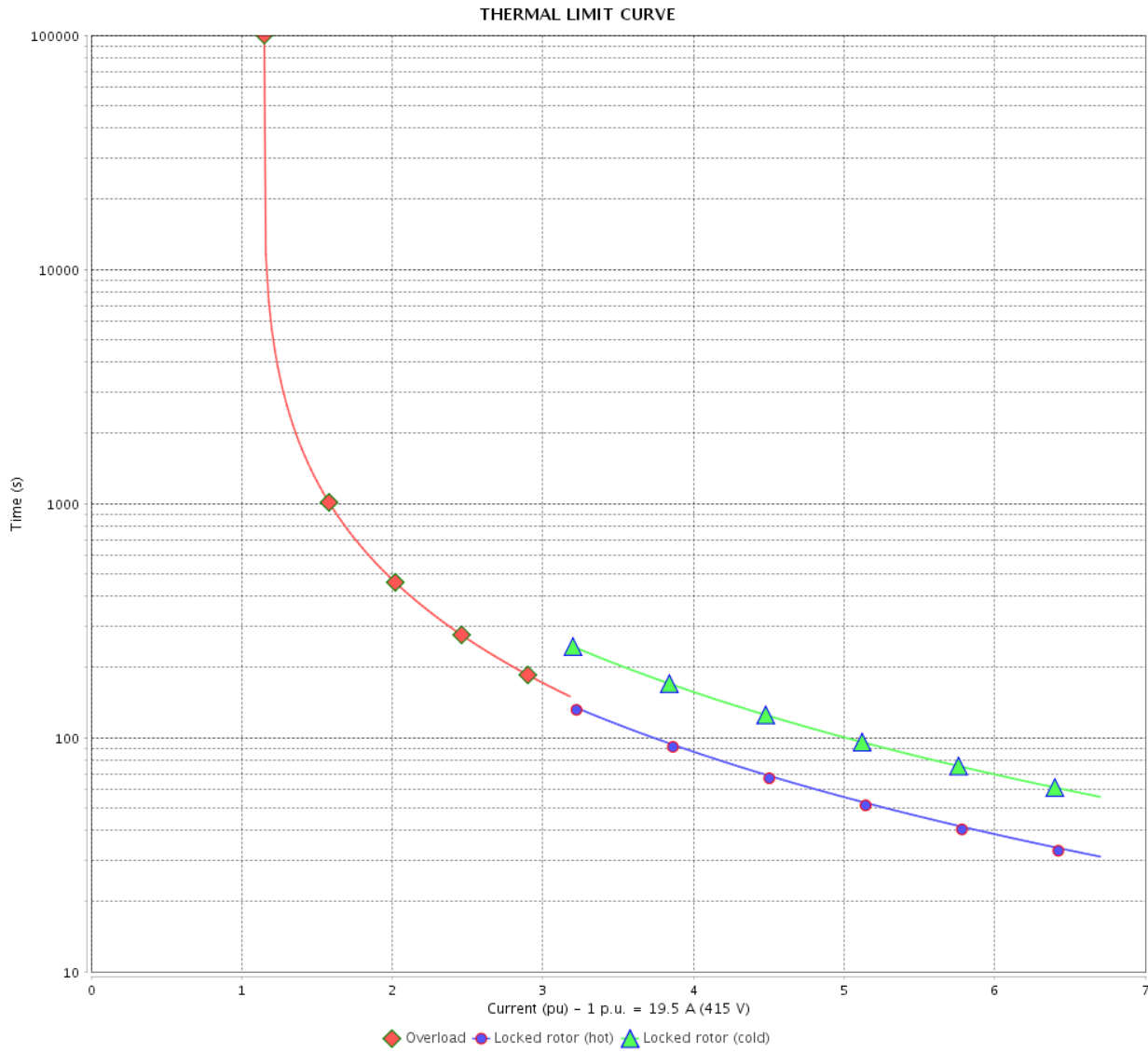
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 17 / 22	Revision
Checked by				
Date	13/04/2022			

THERMAL LIMIT CURVE

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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		18 / 22		
Date		13/04/2022		

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

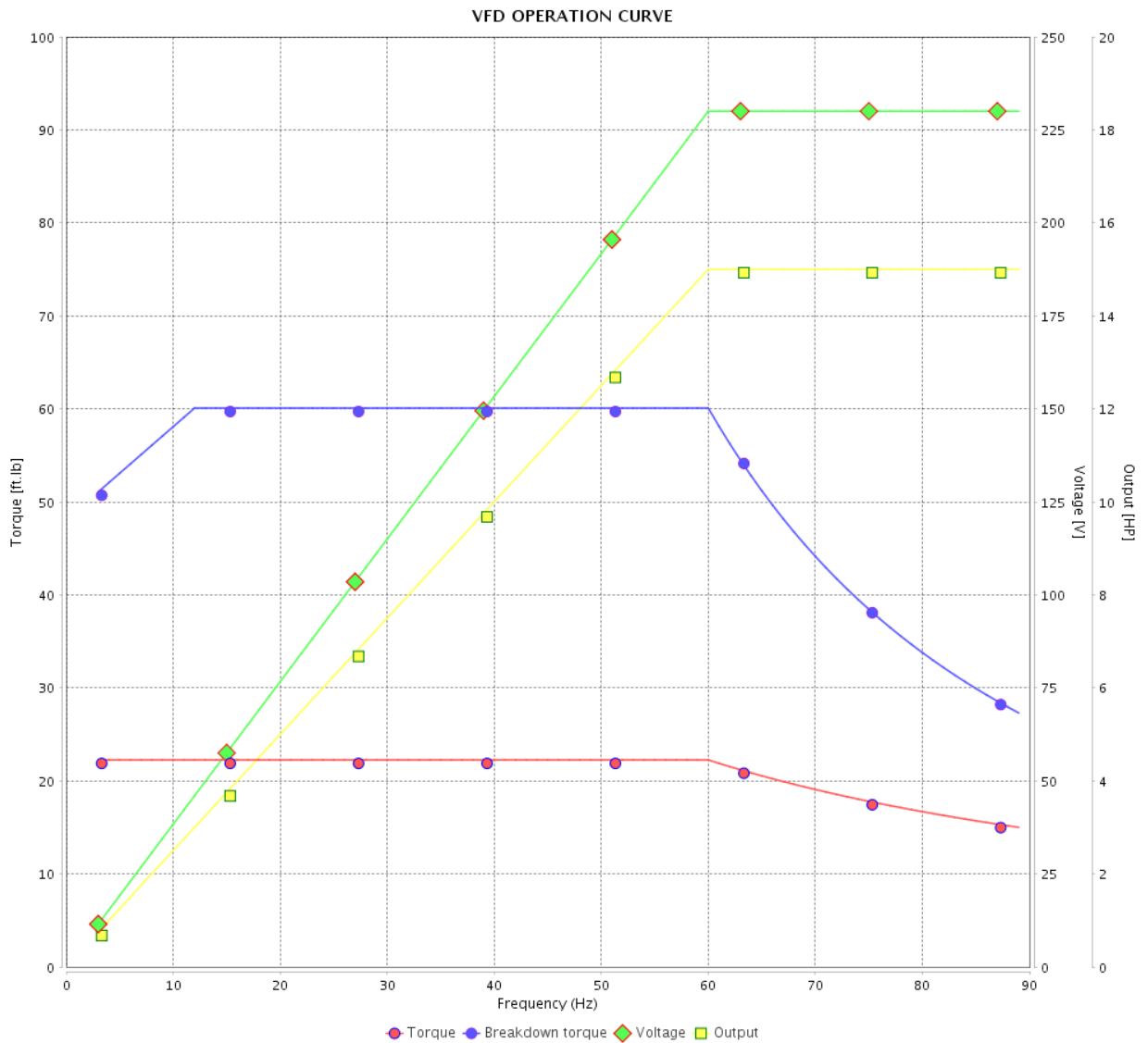


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Performance : 230/460 V 60 Hz 2P

Rated current : 34.8/17.4 A
 LRC : 6.8
 Rated torque : 22.3 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 270 %
 Rated speed : 3540 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



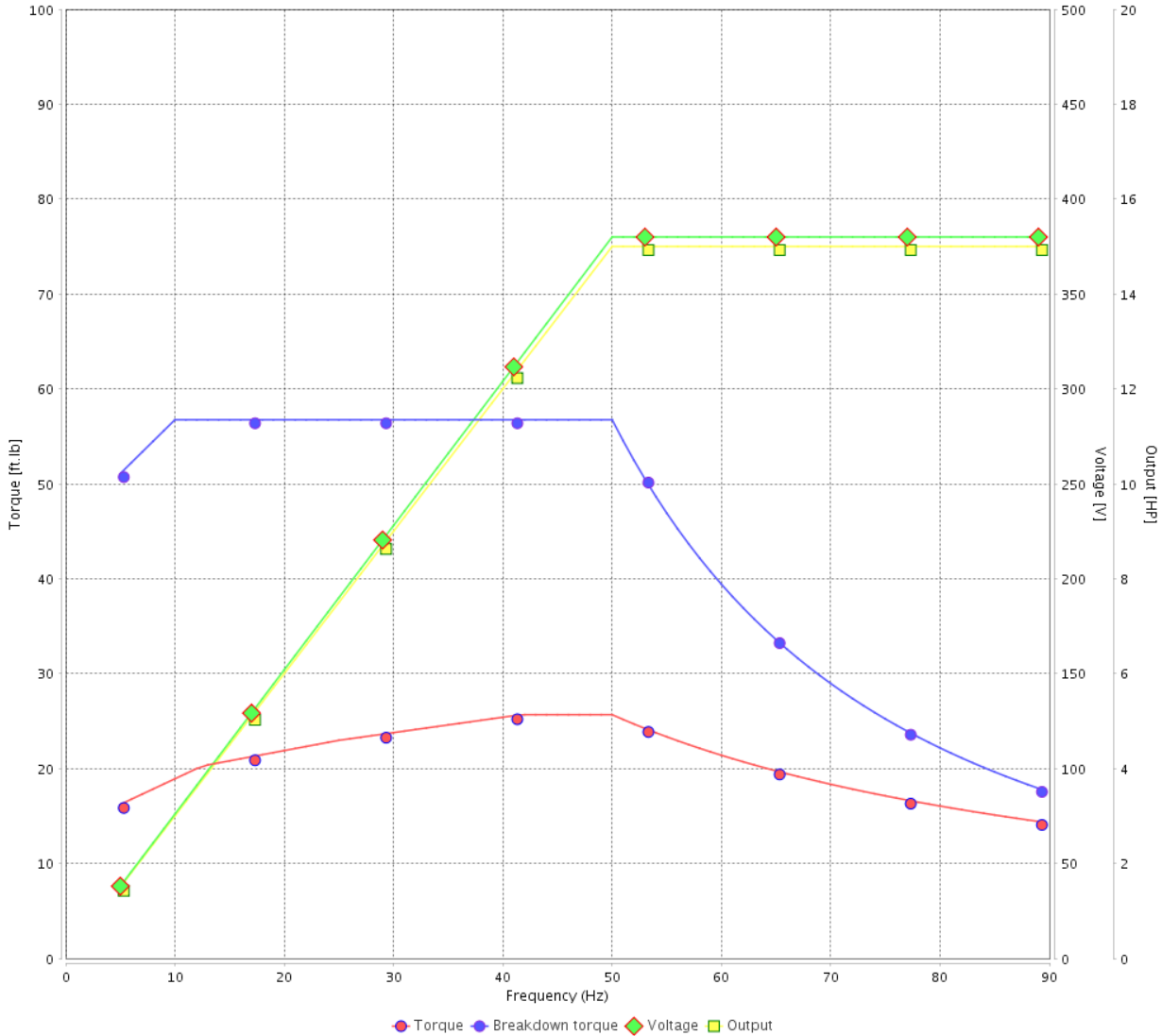
Customer :

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VFD OPERATION CURVE



Performance : 380 V 50 Hz 2P IE2

Rated current : 21.0 A
 LRC : 5.4
 Rated torque : 27.0 ft.lb
 Locked rotor torque : 150 %
 Breakdown torque : 210 %
 Rated speed : 2915 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
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Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 20 / 22	Revision
Checked by				
Date	13/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

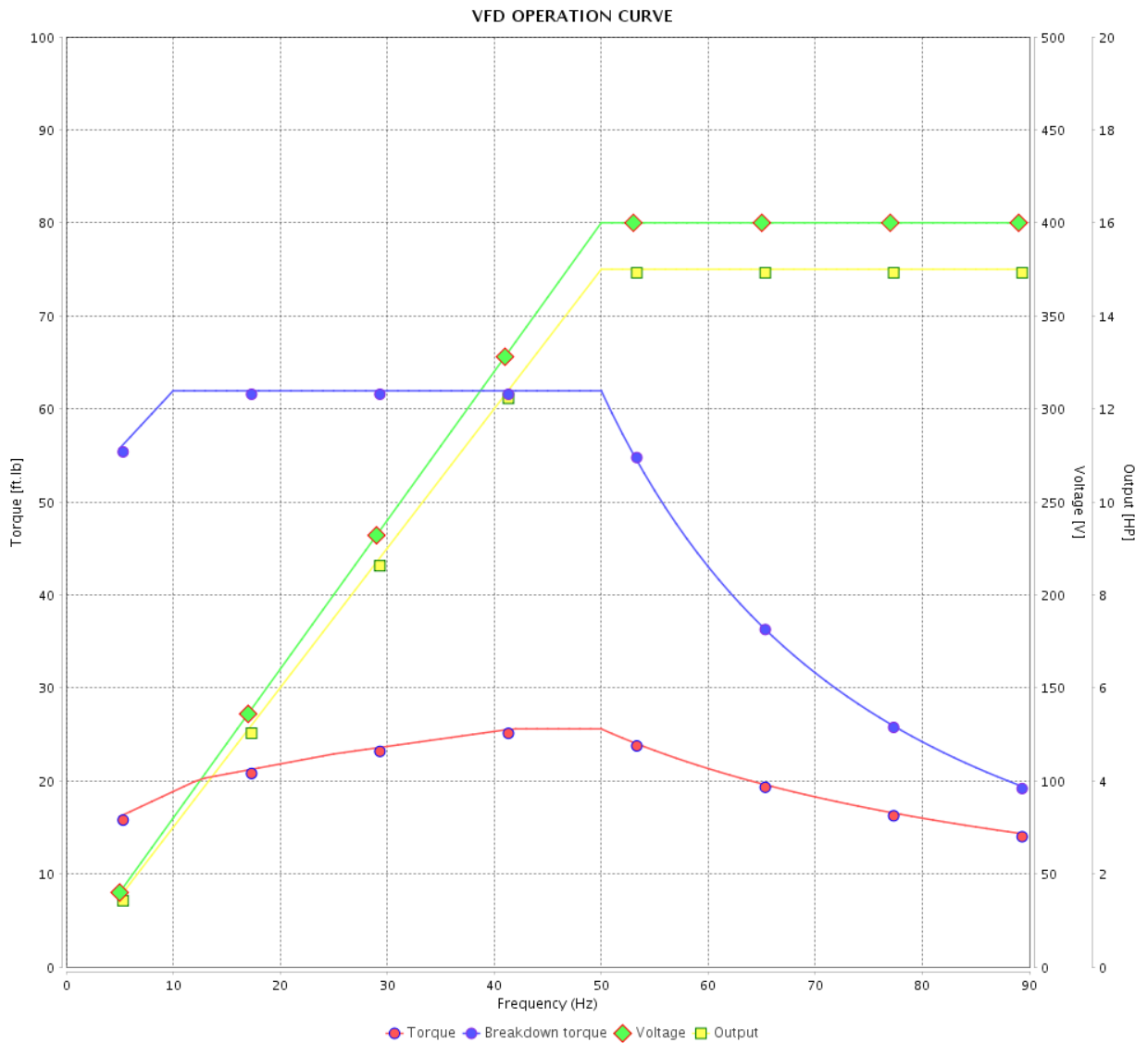


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Performance : 400 V 50 Hz 2P IE2

Rated current : 20.0 A
 LRC : 6.2
 Rated torque : 26.9 ft.lb
 Locked rotor torque : 170 %
 Breakdown torque : 229 %
 Rated speed : 2925 rpm

Moment of inertia (J) : 1.19 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 21 / 22	Revision
Checked by				
Date	13/04/2022			

VFD OPERATION CURVE

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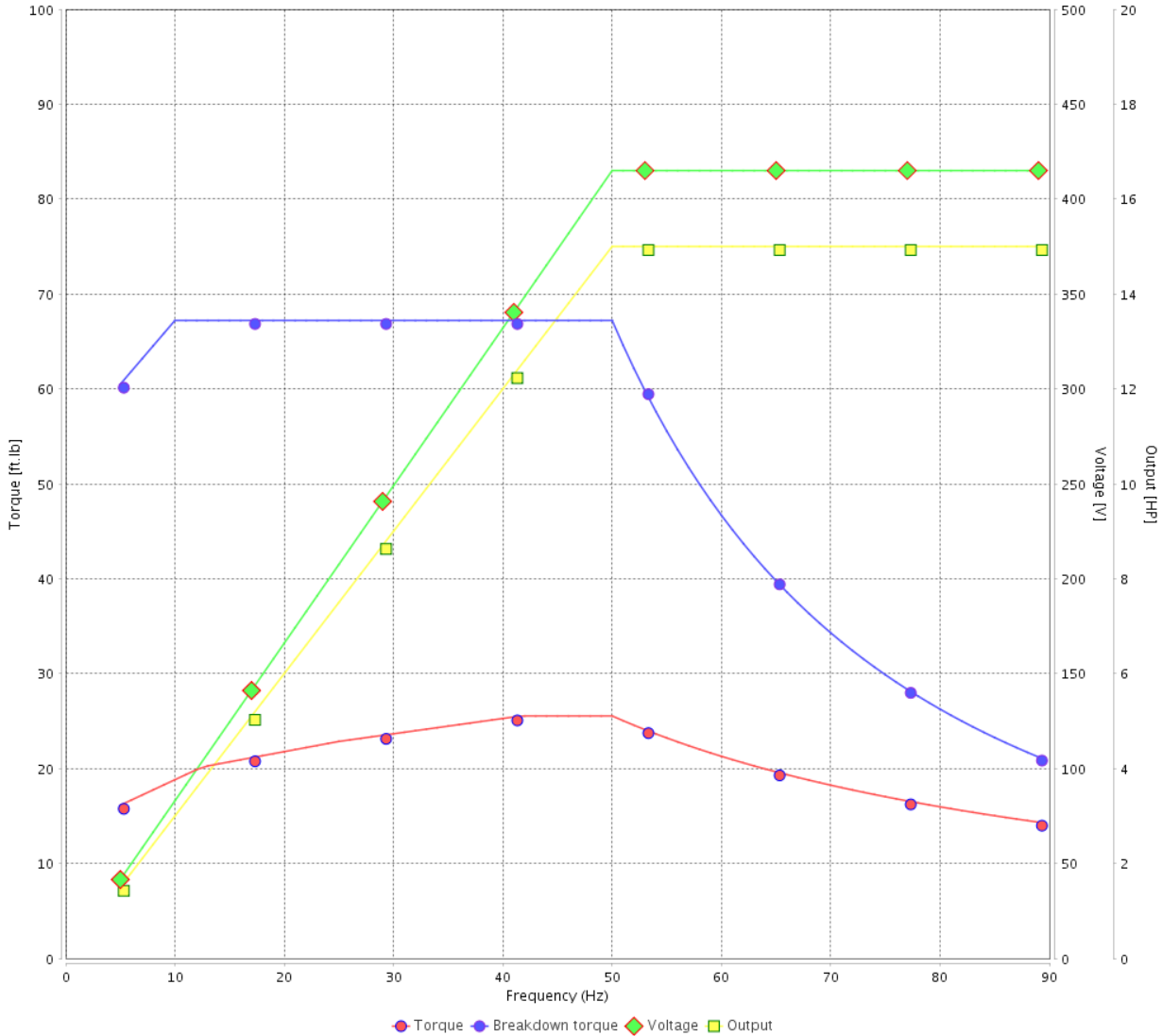
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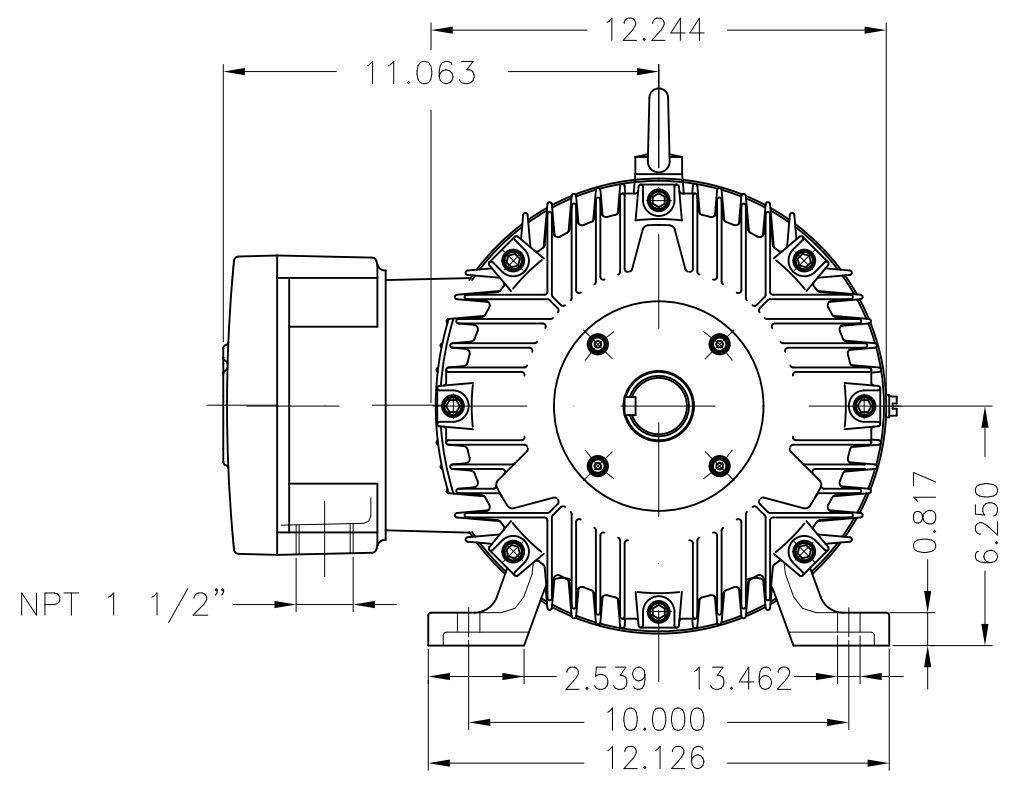
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 Breakdown torque : 250 %
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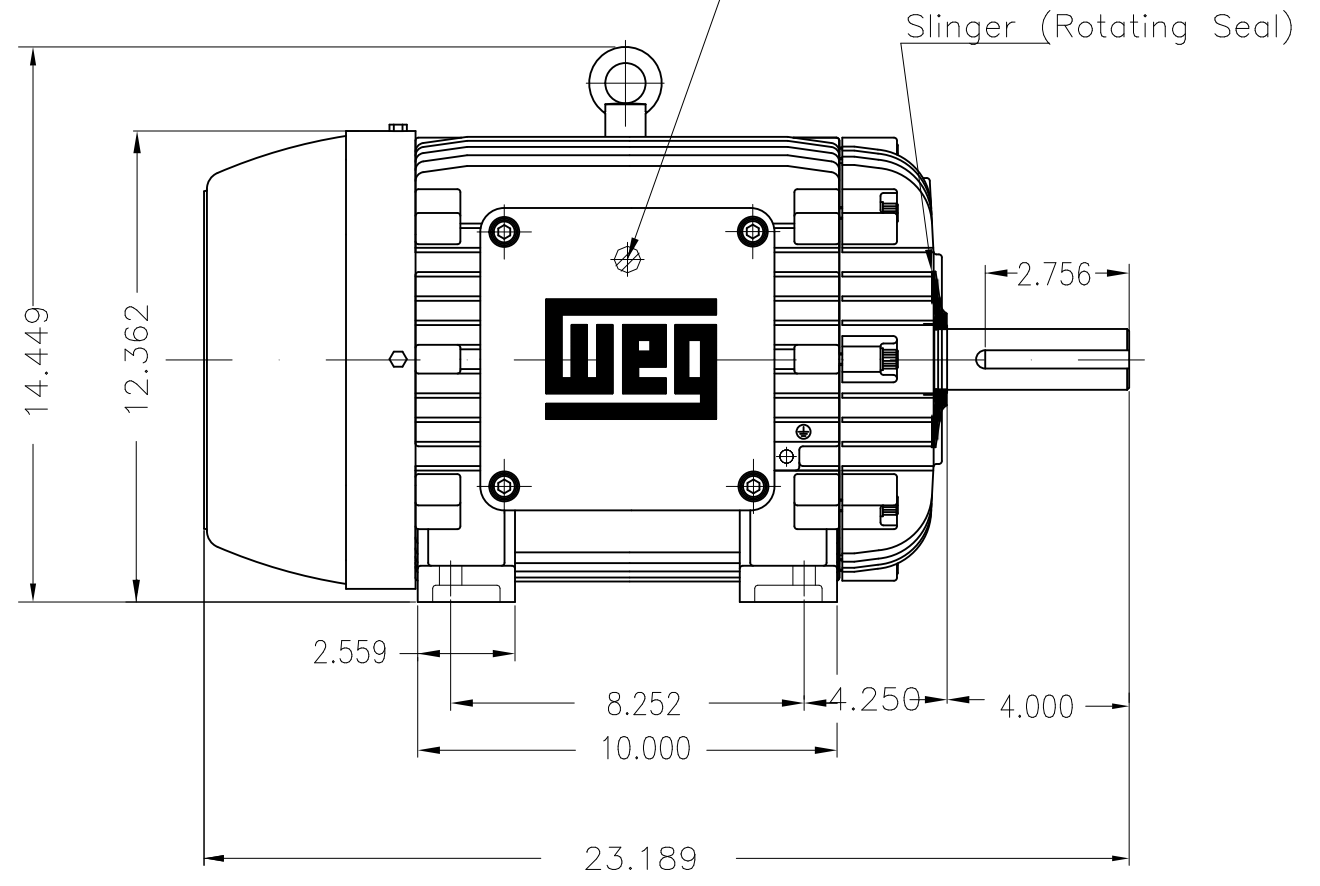
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 22 / 22	Revision
Checked by				
Date	13/04/2022			

1 2 3 4 5 6

A
B
C
D
E

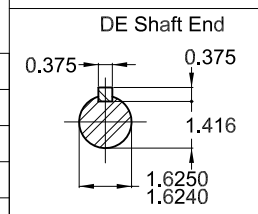


Grounding for leads 5.2–25 mm² / 10–4 AWG



15 HP 02 Poles 60 Hz A

- With grease fitting
- Color RAL 5009
- Painting plan 202P
- Mounting NEMA F-1
- Mounting B3R(D)



ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR EXPLOSION PROOF PREM. EFF.					
CHECKED		FRAME 254T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1		

PREVIEW
WDD



MADE IN BRAZIL


W21X NEMA
Premium

14406883



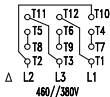
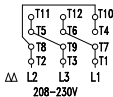
LISTED

CC029A

Inverter Duty Motor
Severe Duty

MODEL 01536XT3E254T

PH 3	FR 254T		
HP(kW) 15.0(11.0)		HZ 60	IP55
V 230/460		A 34.8/17.4	
RPM 3540		NEMA NOM EFF 91.0%	
PF 0.87		SFA 40.0/20.0	DES B
INS CL F ΔT 80 K		SF 1.15	ENCL TEFC
DUTY CONT.		CODE G	ALT 1000 m.a.s.l.
AMB 40°C	USABLE @208V	37.3 A	SF 1.15 SFA 42.9
AMB 55°C SF1.0 -bearings lub interval reduced by a factor of 50%			
15HP 11kW 50Hz 380V 21.0A 2915RPM SF1.00 EFF 89.5% (IE2)			



→ 6309-C3 MOBIL POLYREX EM
 → 6209-C3 13 g 15797 h

324 Lbs



TEMP CODE T3C
 CSA/UL: Class I - Div. 1 - Groups C and D
 CSA: Class II - Div. 1 - Groups F and G
 CSA: Class I - Zone 1 - IIB

EXPLOSION PROOF MOTOR

FOR USE ON VPWM VFD 1000:1VT, 6:1CT, 1.0SF, T3C, AMB 40°C.