

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer	:		
Product line	: JM Pump NEMA Premium Efficiency Three-Phase	Product code :	13180577
		Catalog # :	02018ET3E256JM-S
Frame	: 254/6JM	Cooling method	: IC411 - TEFC
Insulation class	: F	Mounting	: F-1
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>2</sup>	: 257 lb
Protection degree	: IP55	Moment of inertia (J)	: 2.64 sq.ft.lb
Design	: B		
Output [HP]	20	15	15
Poles	4	4	4
Frequency [Hz]	60	50	50
Rated voltage [V]	230/460	190/380	220/415
Rated current [A]	49.4/24.7	44.4/22.2	41.3/21.9
L. R. Amperes [A]	331/165	329/164	330/175
LRC [A]	6.7x(Code H)	7.4x(Code J)	8.0x(Code K)
No load current [A]	22.2/11.1	21.9/10.9	22.5/11.9
Rated speed [RPM]	1765	1470	1475
Slip [%]	1.94	2.00	1.67
Rated torque [ft.lb]	59.5	53.6	53.4
Locked rotor torque [%]	270	270	310
Breakdown torque [%]	300	320	360
Service factor	1.15	1.15	1.15
Temperature rise	80 K	80 K	80 K
Locked rotor time	28s (cold) 16s (hot)	0s (cold) 0s (hot)	0s (cold) 0s (hot)
Noise level <sup>2</sup>	68.0 dB(A)	65.0 dB(A)	65.0 dB(A)
Efficiency (%)	25%	91.0	91.1
	50%	91.7	91.1
	75%	92.4	92.1
	100%	93.0	91.9
Power Factor	25%	0.40	0.34
	50%	0.66	0.58
	75%	0.77	0.71
	100%	0.82	0.79
Bearing type	: <u>Drive end</u> 6309 Z C3 <u>Non drive end</u> 6208 Z C3	Foundation loads	
Sealing	: V'Ring Without Bearing Seal	Max. traction	: 794 lb
		Max. compression	: 1051 lb
Lubrication interval	: 20000 h 20000 h		
Lubricant amount	: 13 g 8 g		
Lubricant type	: Mobil Polyrex EM		
Notes USABLE @208V 54.6A SF 1.00 SFA 54.6A			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.		These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.	
Rev.	Changes Summary	Performed	Checked
			Date
Performed by			
Checked by			Page
Date	14/04/2022		Revision
			1 / 16

# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage

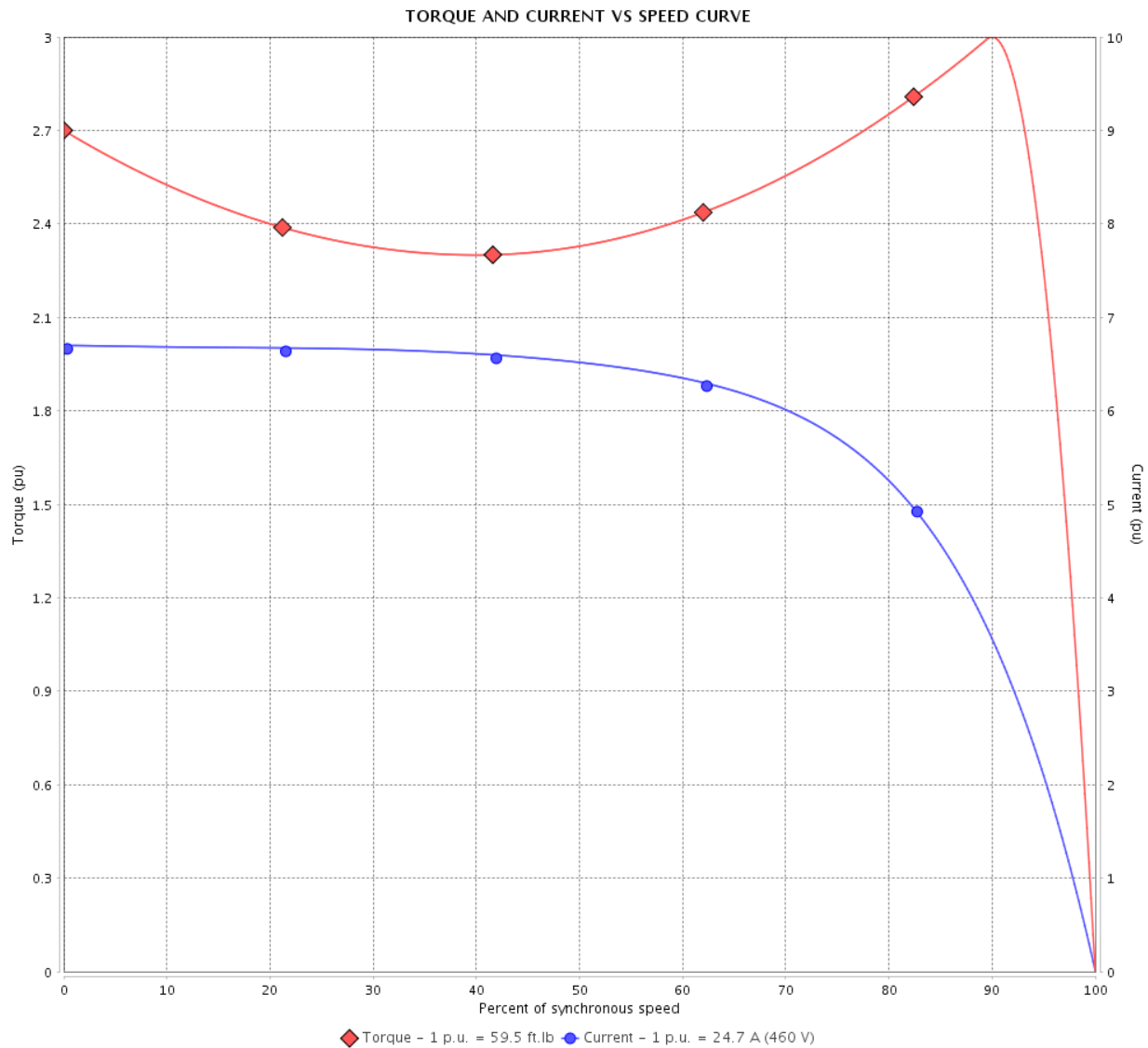


Customer :

Product line : JM Pump NEMA Premium Efficiency Three-Phase

Product code : 13180577

Catalog # : 02018ET3E256JM-S



Performance : 230/460 V 60 Hz 4P

Rated current	: 49.4/24.7 A	Moment of inertia (J)	: 2.64 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 59.5 ft.lb	Insulation class	: F
Locked rotor torque	: 270 %	Service factor	: 1.15
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm	Design	: B

Locked rotor time : 28s (cold) 16s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 2 / 16	Revision
Checked by				
Date	14/04/2022			

# TORQUE AND CURRENT VS SPEED CURVE



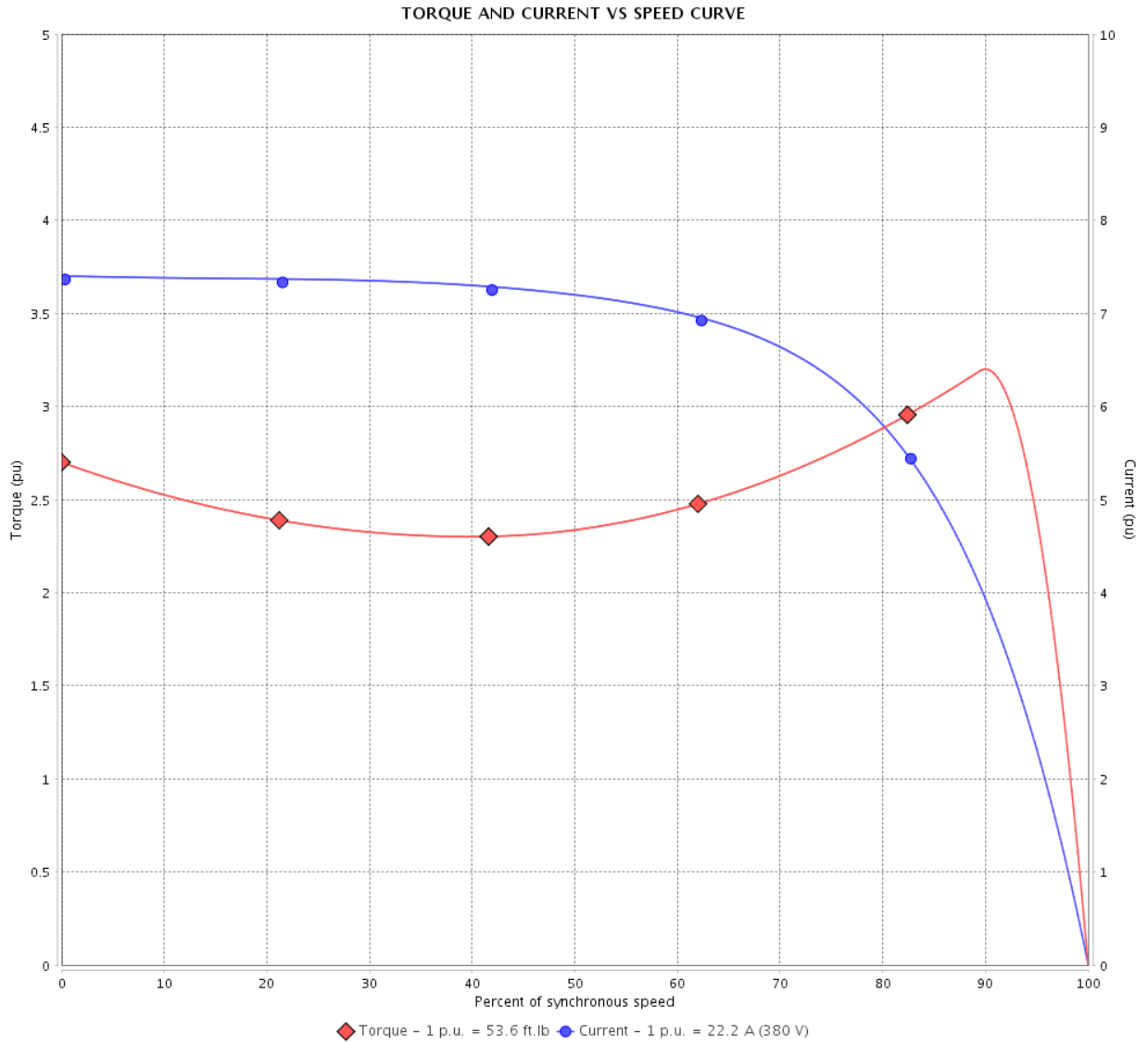
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : JM Pump NEMA Premium Efficiency Three-Phase

Product code : 13180577

Catalog # : 02018ET3E256JM-S



Performance : 190/380 V 50 Hz 4P

Rated current : 44.4/22.2 A  
 LRC : 7.4  
 Rated torque : 53.6 ft.lb  
 Locked rotor torque : 270 %  
 Breakdown torque : 320 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 2.64 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.15  
 Temperature rise : 80 K  
 Design : B

Locked rotor time : 0s (cold) 0s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 3 / 16	Revision
Checked by				
Date	14/04/2022			

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## Three Phase Induction Motor - Squirrel Cage



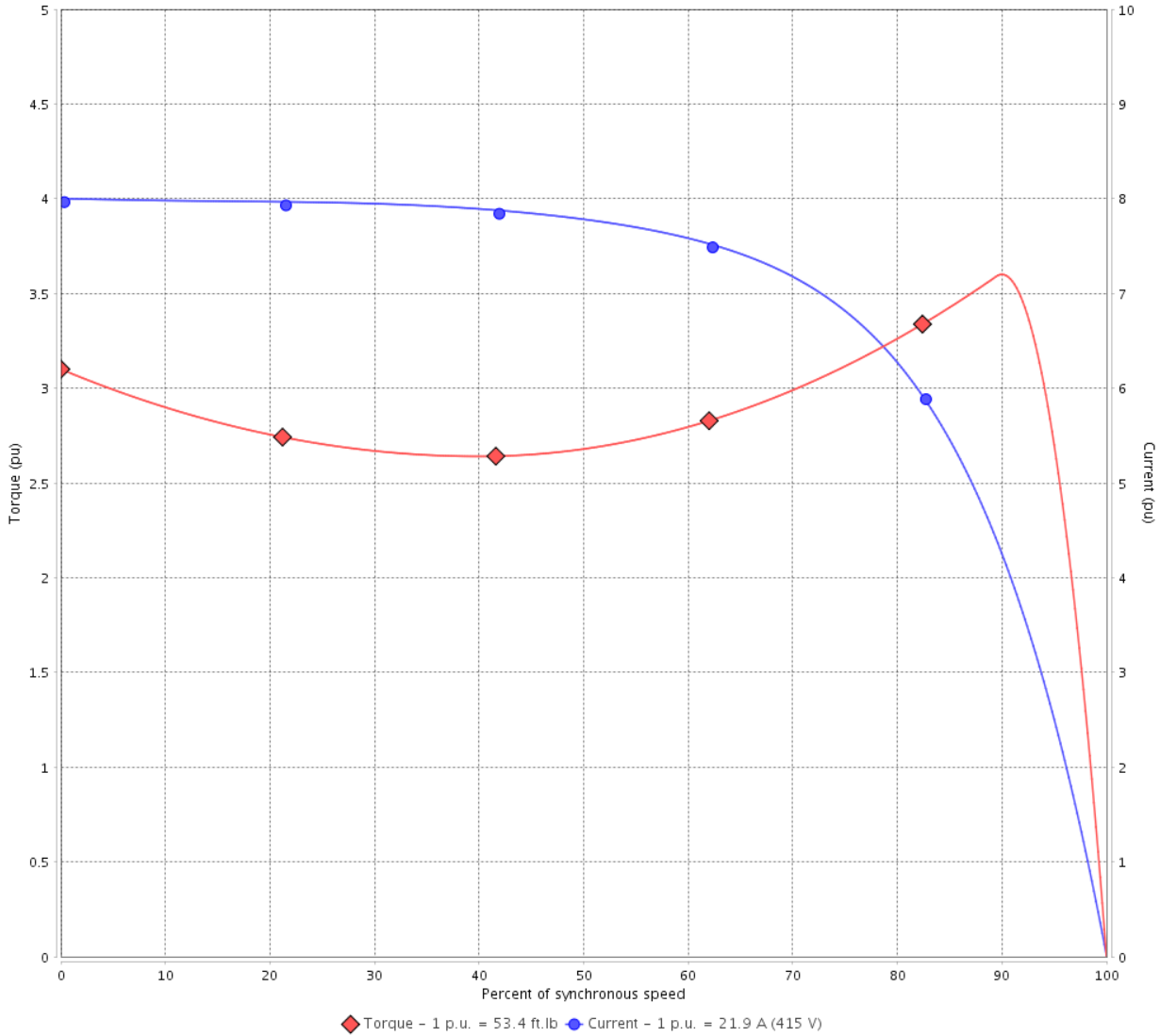
Customer :

Product line : JM Pump NEMA Premium  
Efficiency Three-Phase

Product code : 13180577

Catalog # : 02018ET3E256JM-S

TORQUE AND CURRENT VS SPEED CURVE



Performance : 220/415 V 50 Hz 4P

Rated current	: 41.3/21.9 A	Moment of inertia (J)	: 2.64 sq.ft.lb
LRC	: 8.0	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 310 %	Service factor	: 1.15
Breakdown torque	: 360 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 0s (cold) 0s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		4 / 16		
Date	14/04/2022			

# LOAD PERFORMANCE CURVE

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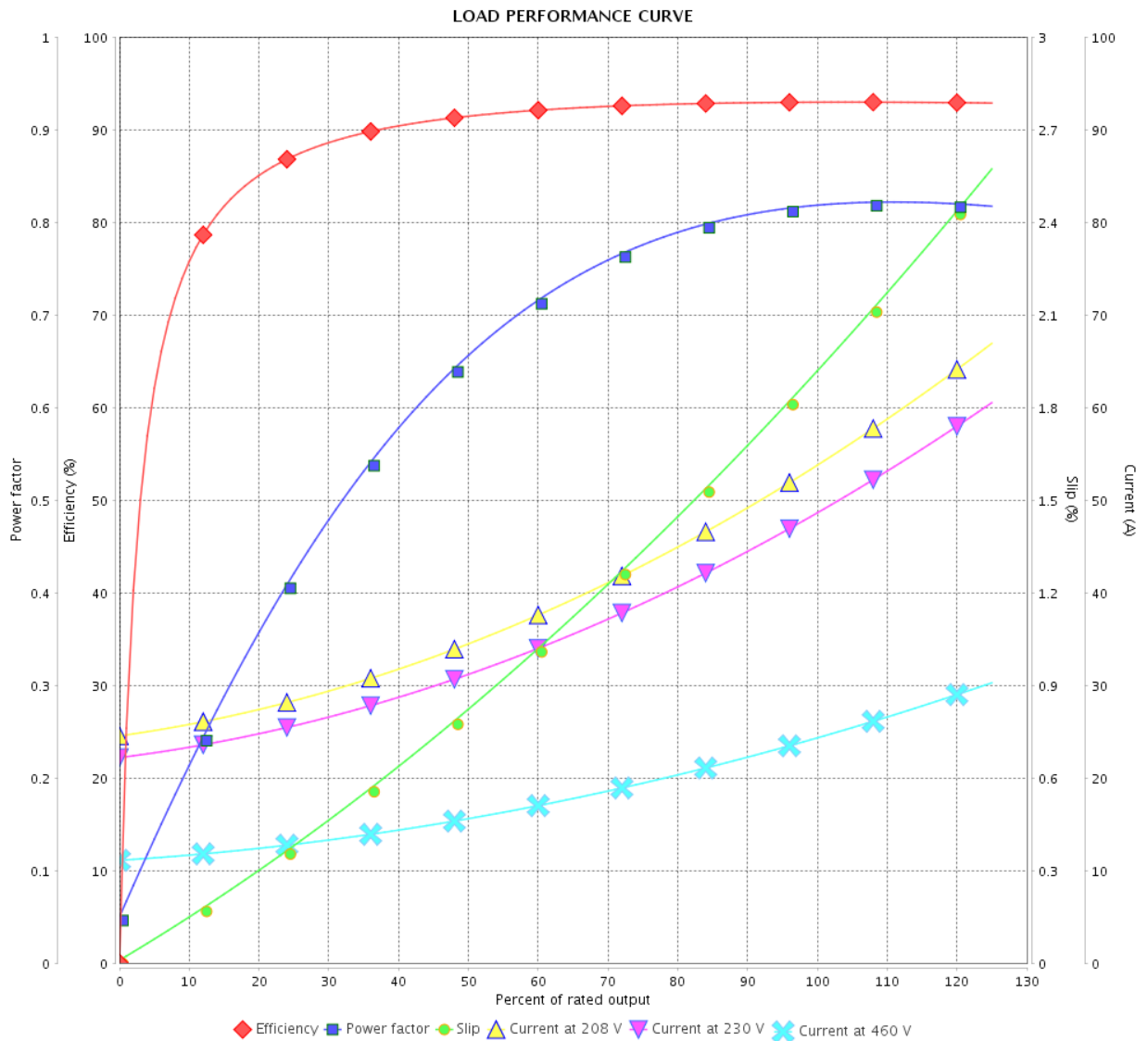


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Product line : JM Pump NEMA Premium Efficiency Three-Phase

Product code : 13180577

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Performance : 230/460 V 60 Hz 4P

Rated current : 49.4/24.7 A  
 LRC : 6.7  
 Rated torque : 59.5 ft.lb  
 Locked rotor torque : 270 %  
 Breakdown torque : 300 %  
 Rated speed : 1765 rpm

Moment of inertia (J) : 2.64 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.15  
 Temperature rise : 80 K  
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Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

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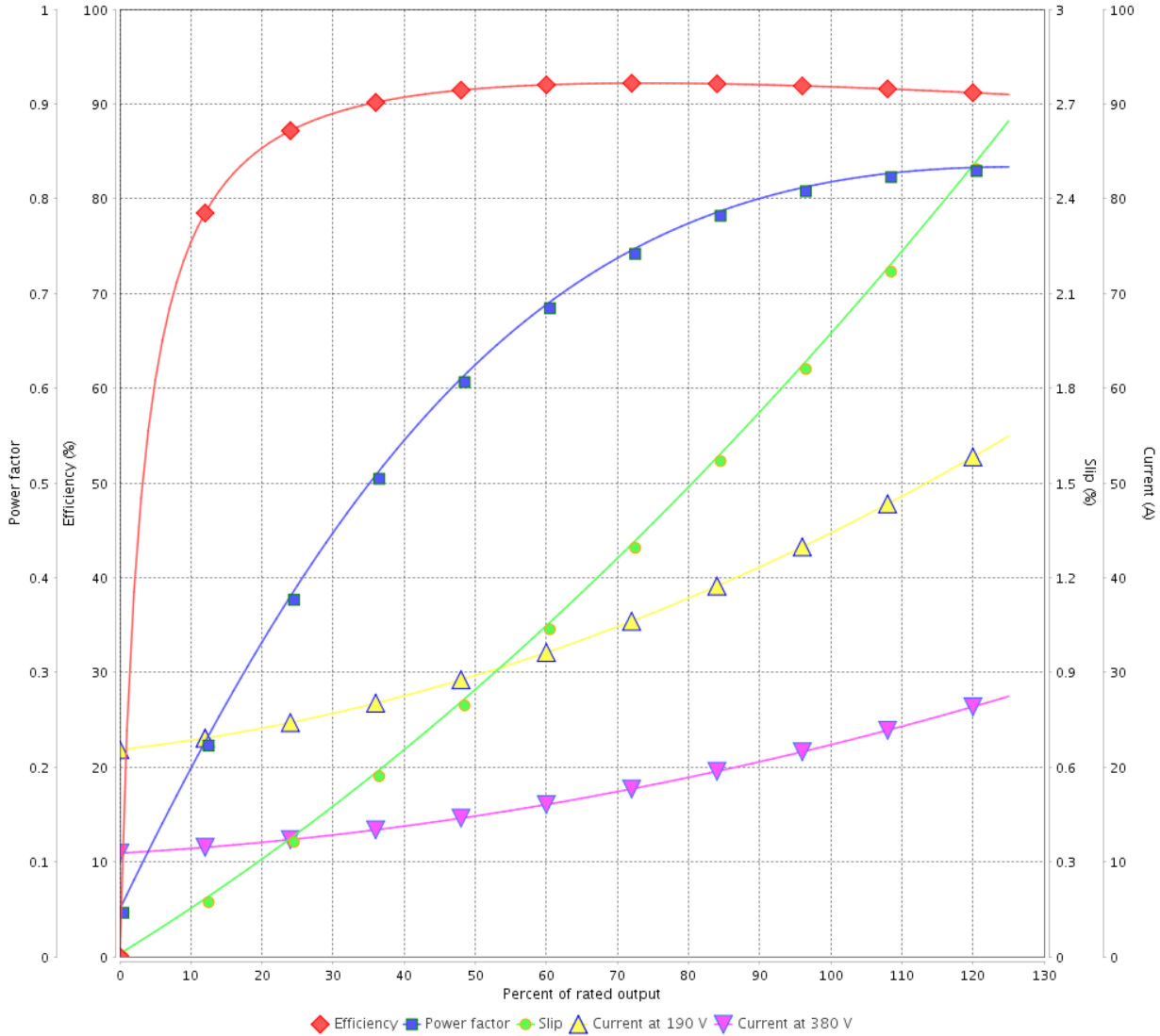
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LOAD PERFORMANCE CURVE



Performance : 190/380 V 50 Hz 4P

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Breakdown torque : 320 %  
Rated speed : 1470 rpm

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Insulation class : F  
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Temperature rise : 80 K  
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Performed by			Page	Revision
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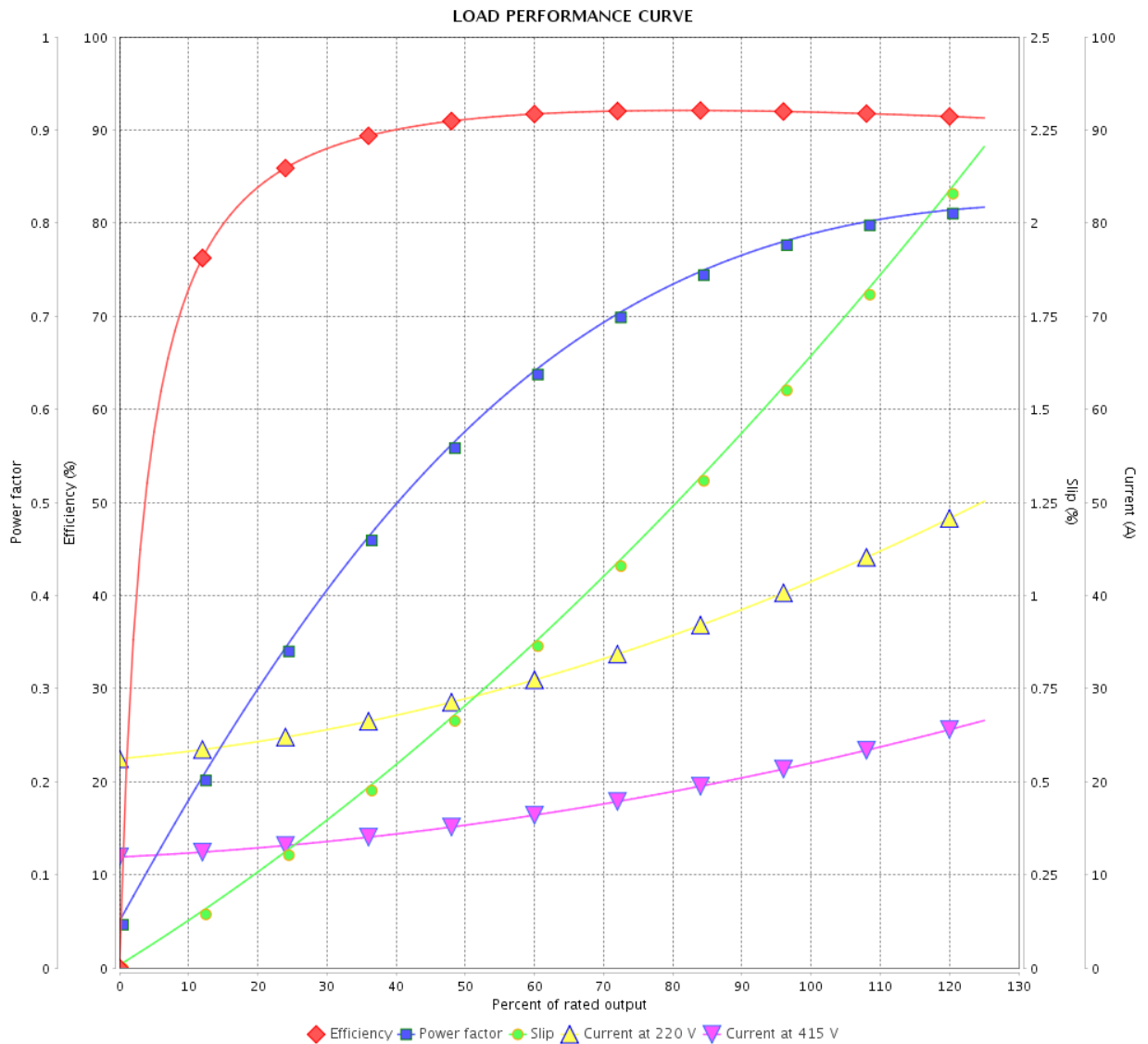


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Performance : 220/415 V 50 Hz 4P

Rated current : 41.3/21.9 A  
 LRC : 8.0  
 Rated torque : 53.4 ft.lb  
 Locked rotor torque : 310 %  
 Breakdown torque : 360 %  
 Rated speed : 1475 rpm

Moment of inertia (J) : 2.64 sq.ft.lb  
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Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by			7 / 16	
Date	14/04/2022			

# THERMAL LIMIT CURVE



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Performance : 230/460 V 60 Hz 4P

Rated current : 49.4/24.7 A  
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Locked rotor torque : 270 %  
Breakdown torque : 300 %  
Rated speed : 1765 rpm

Moment of inertia (J) : 2.64 sq.ft.lb  
Duty cycle : Cont.(S1)  
Insulation class : F  
Service factor : 1.15  
Temperature rise : 80 K  
Design : B

Heating constant

Cooling constant

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		8 / 16	

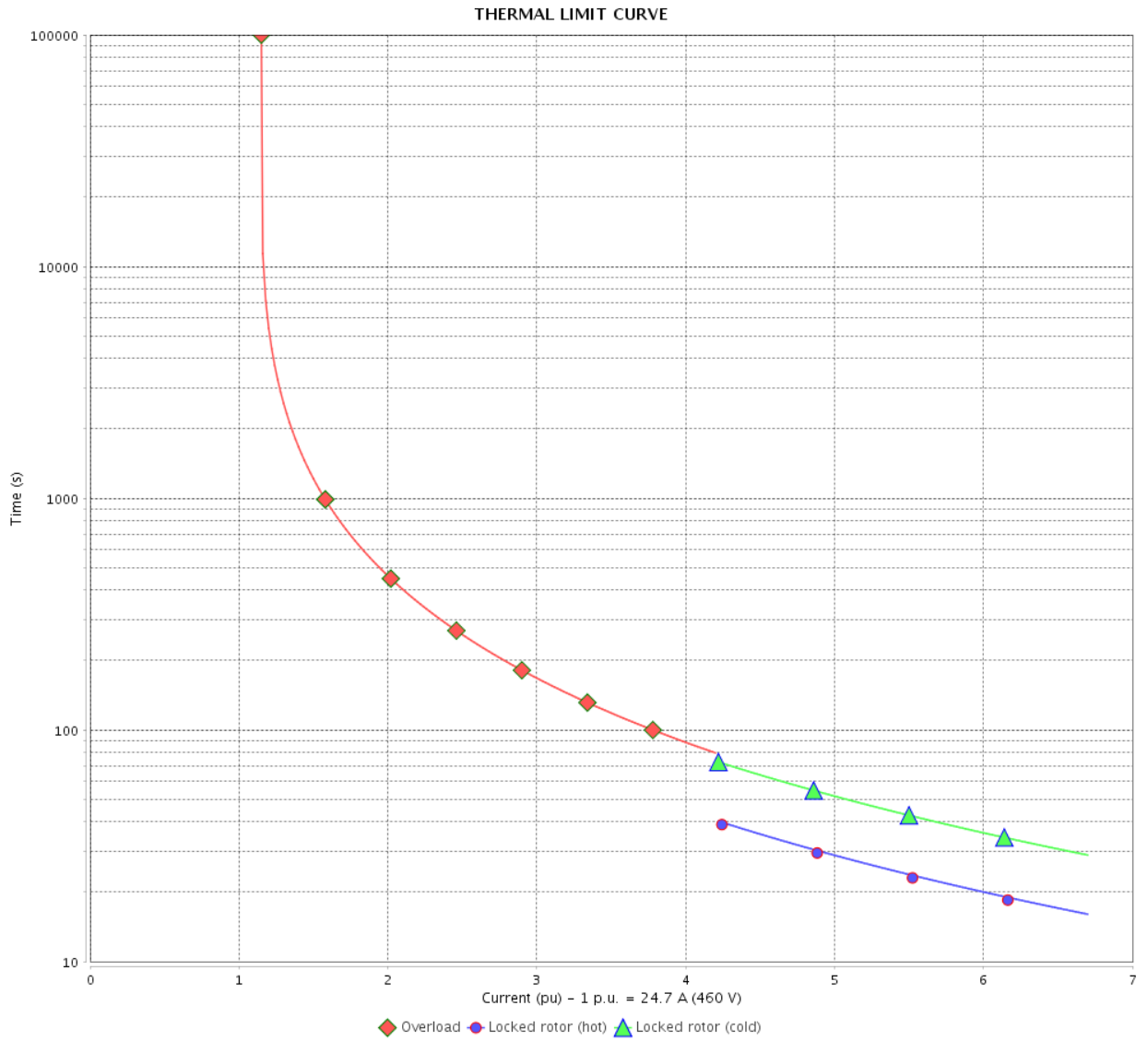


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Three Phase Induction Motor - Squirrel Cage



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Rev.	Changes Summary	Performed	Checked	Date
Performed by				
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Date				
			Page	Revision
			9 / 16	

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Rated speed : 1470 rpm

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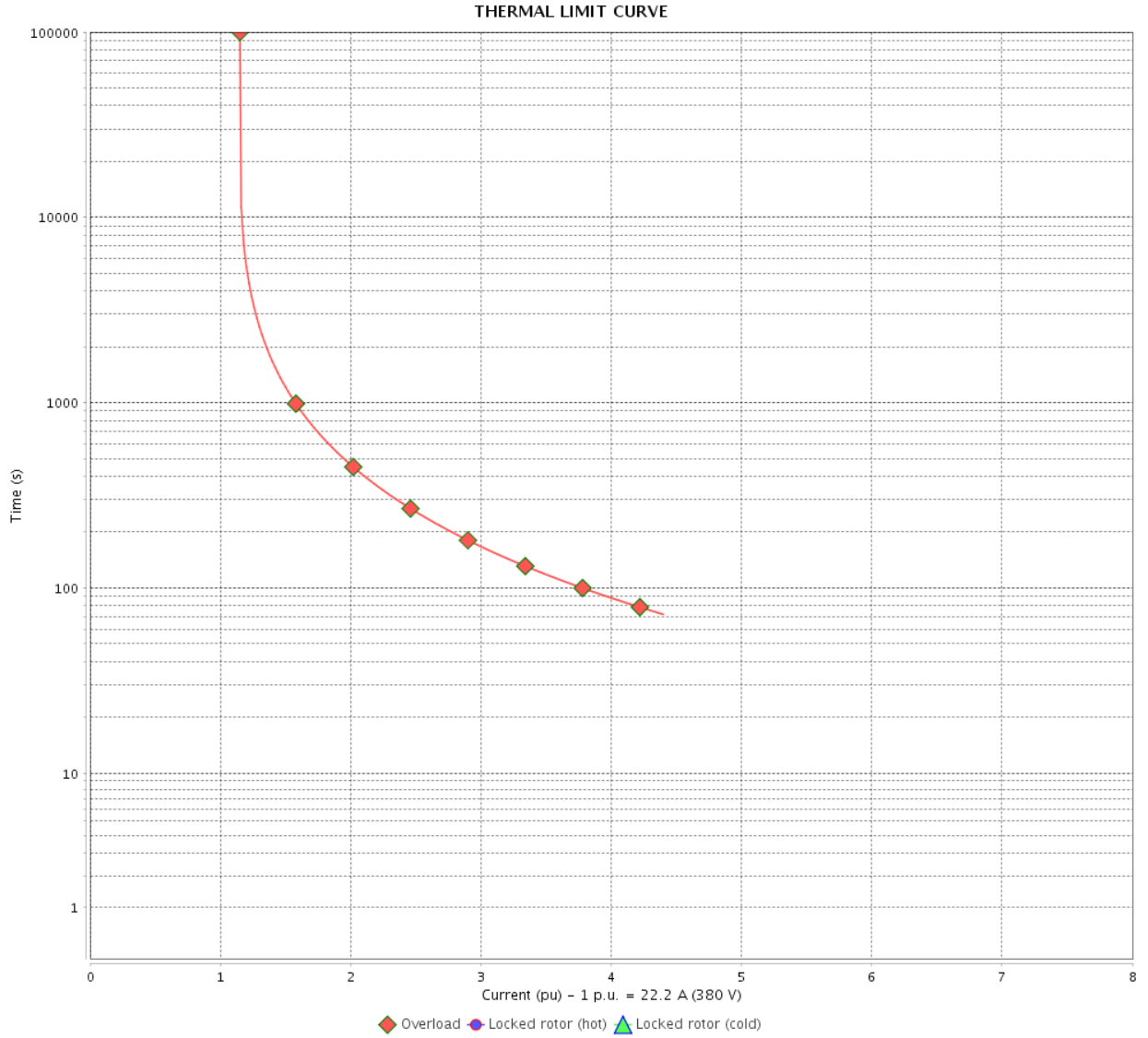
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		10 / 16	

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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		11 / 16		
Date		14/04/2022		

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Cooling constant

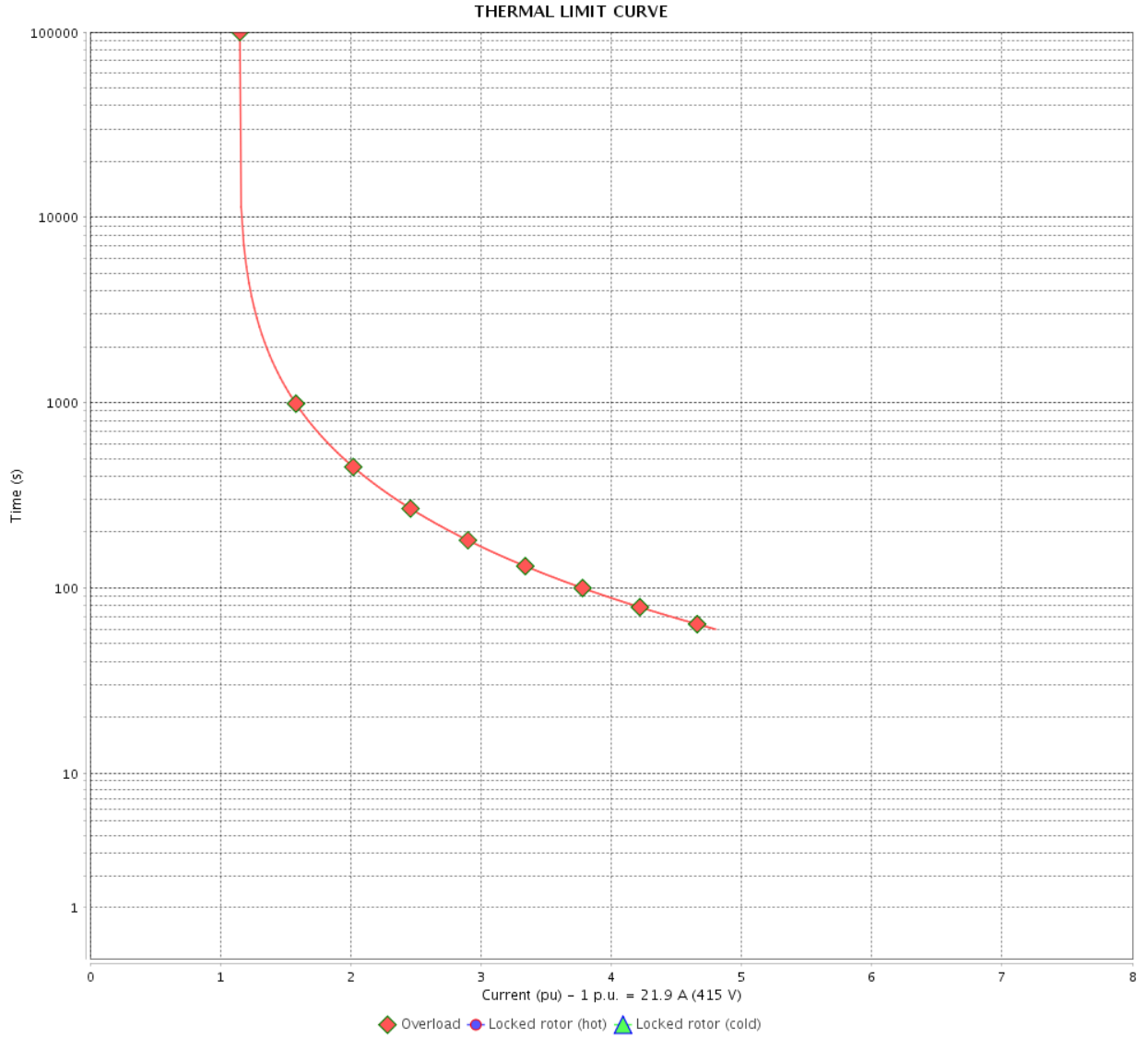
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		12 / 16	

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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page      Revision 13 / 16		
Checked by				
Date				

# VFD OPERATION CURVE

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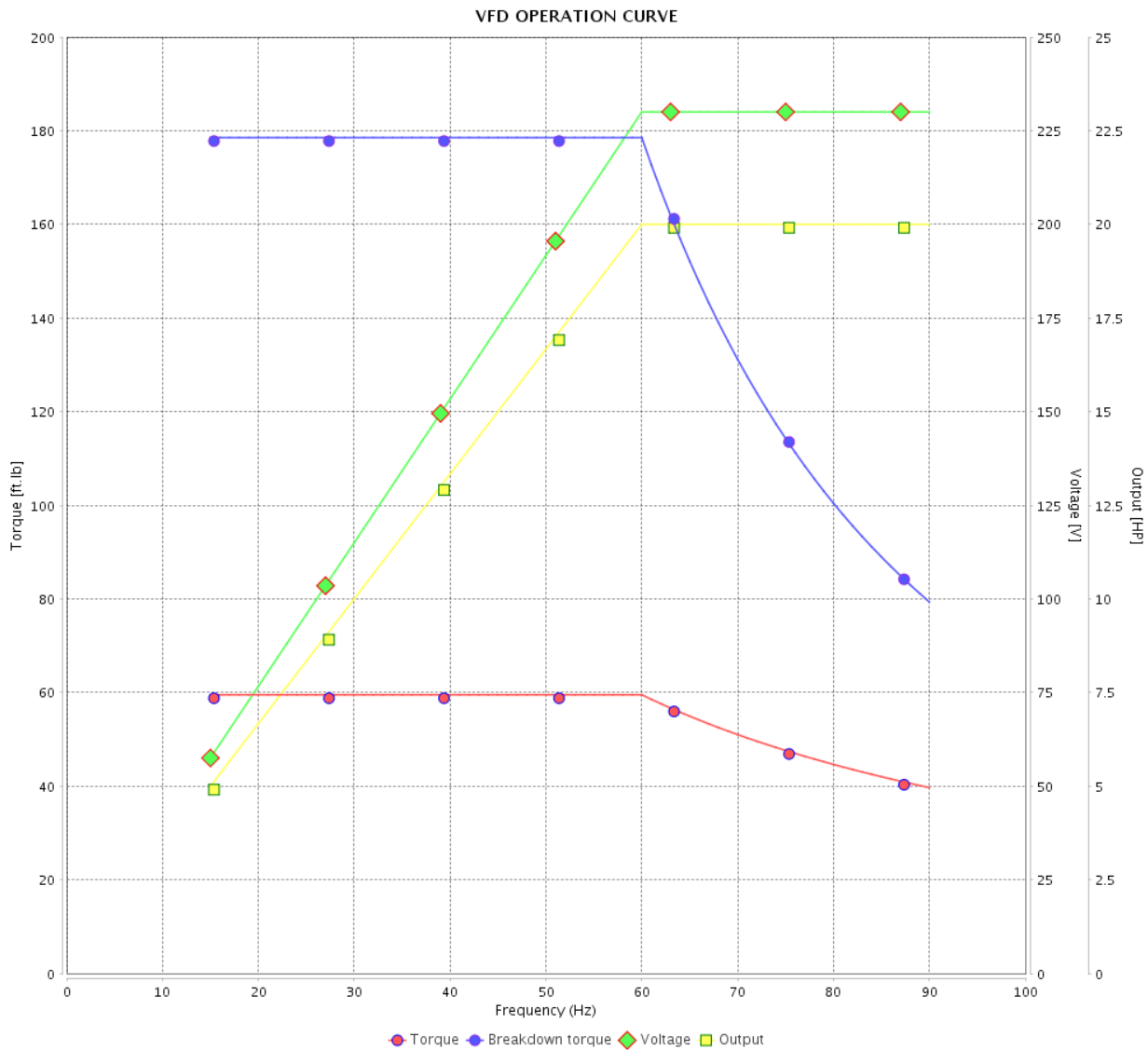


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Rated current : 49.4/24.7 A  
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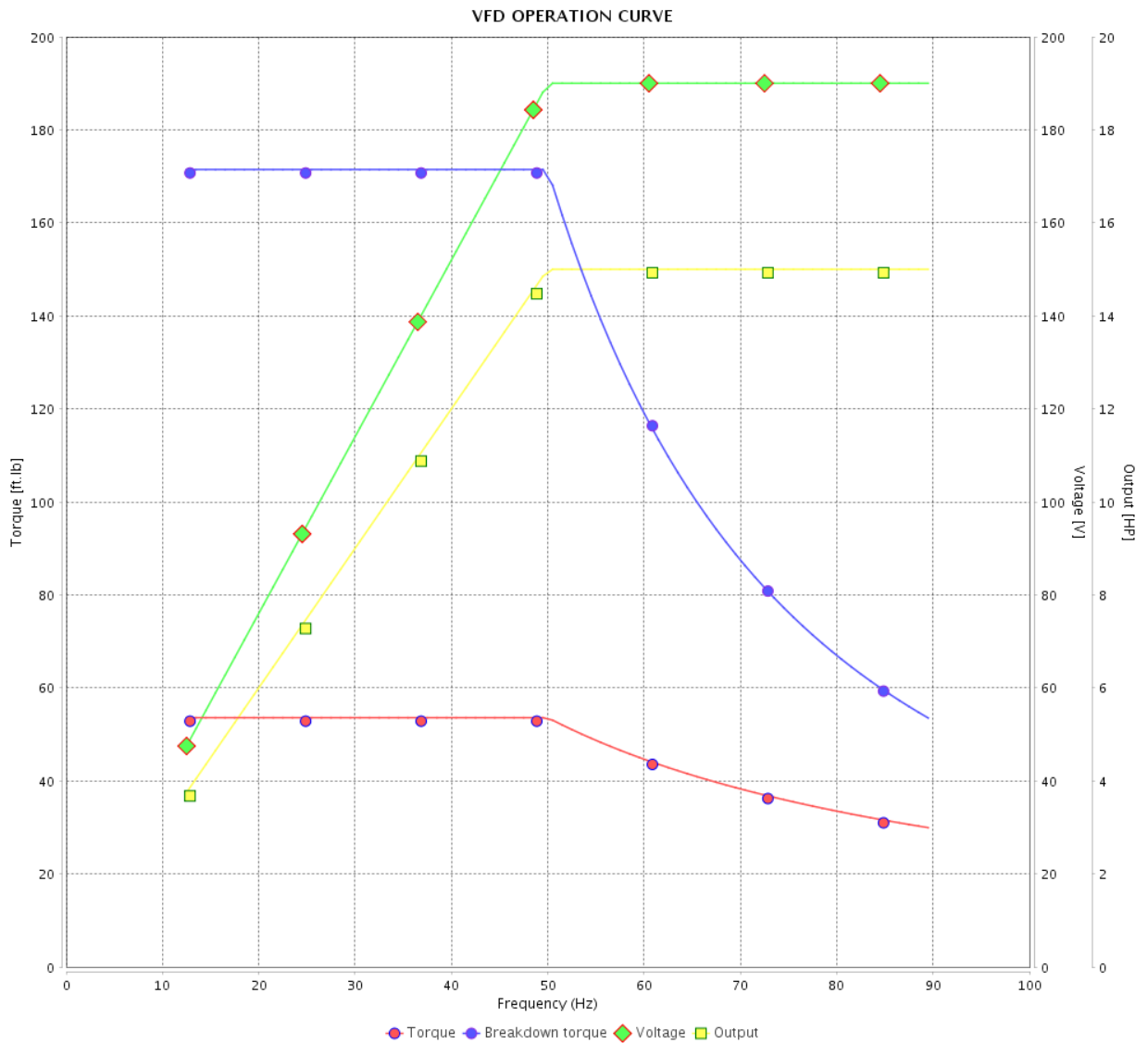


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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		15 / 16		
Date	14/04/2022			

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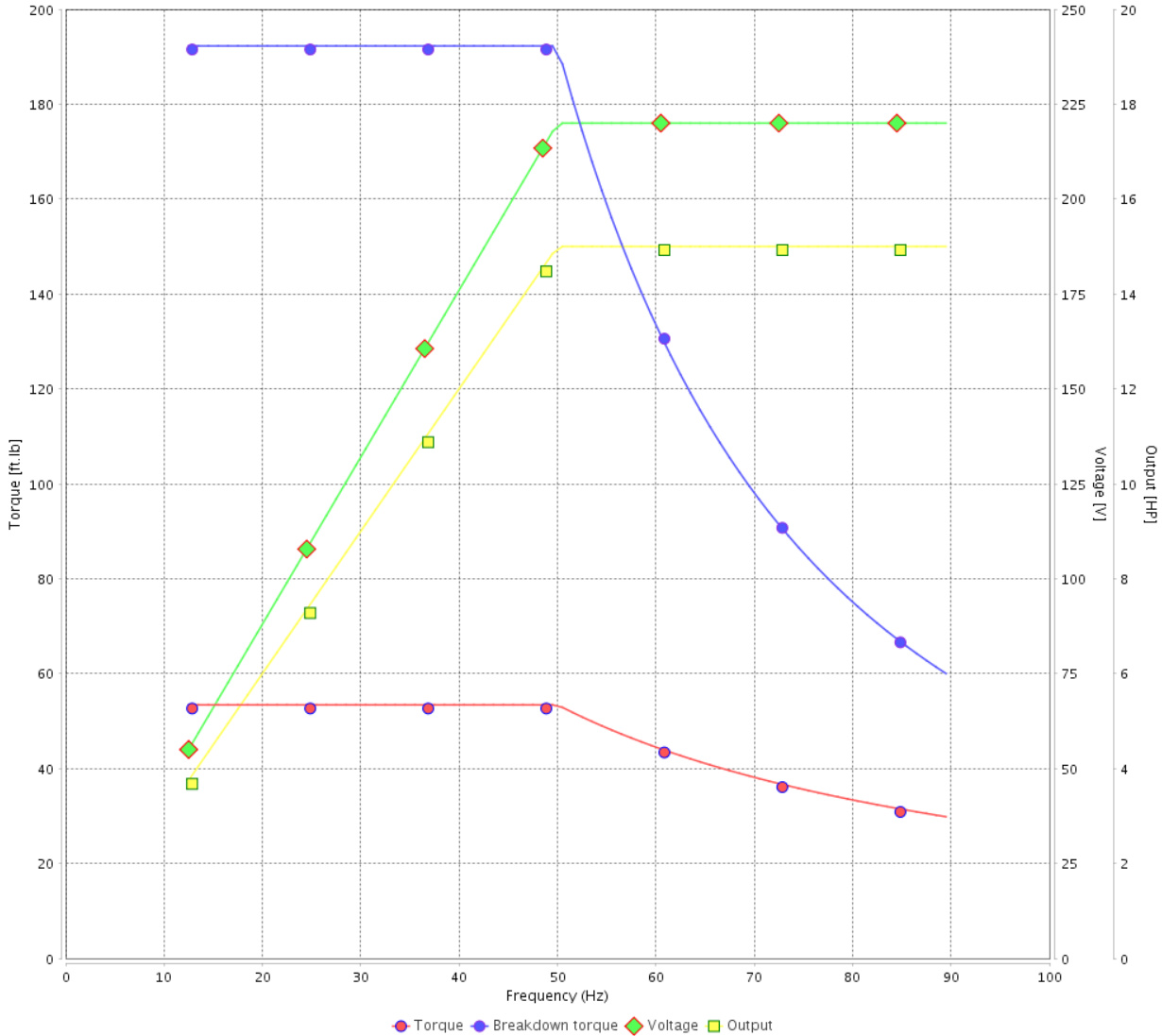
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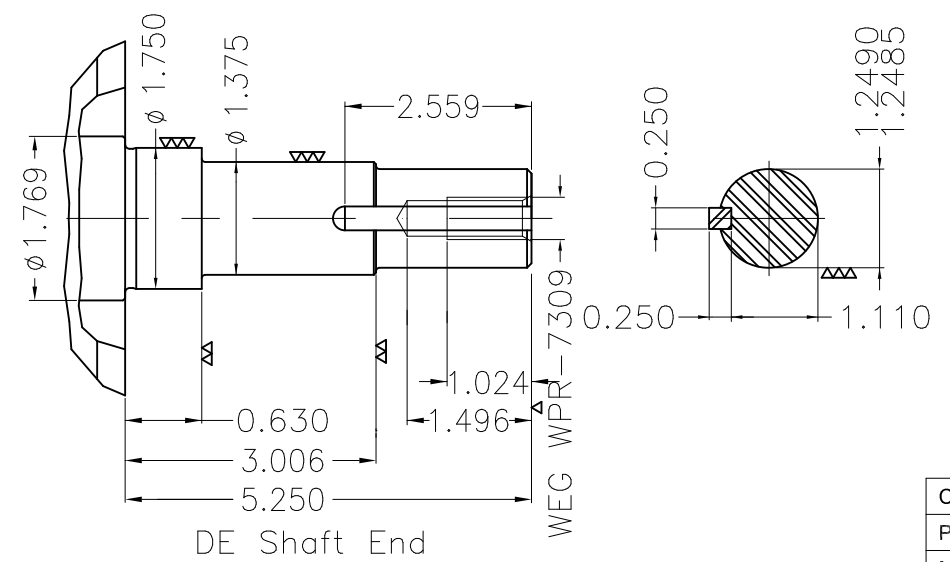
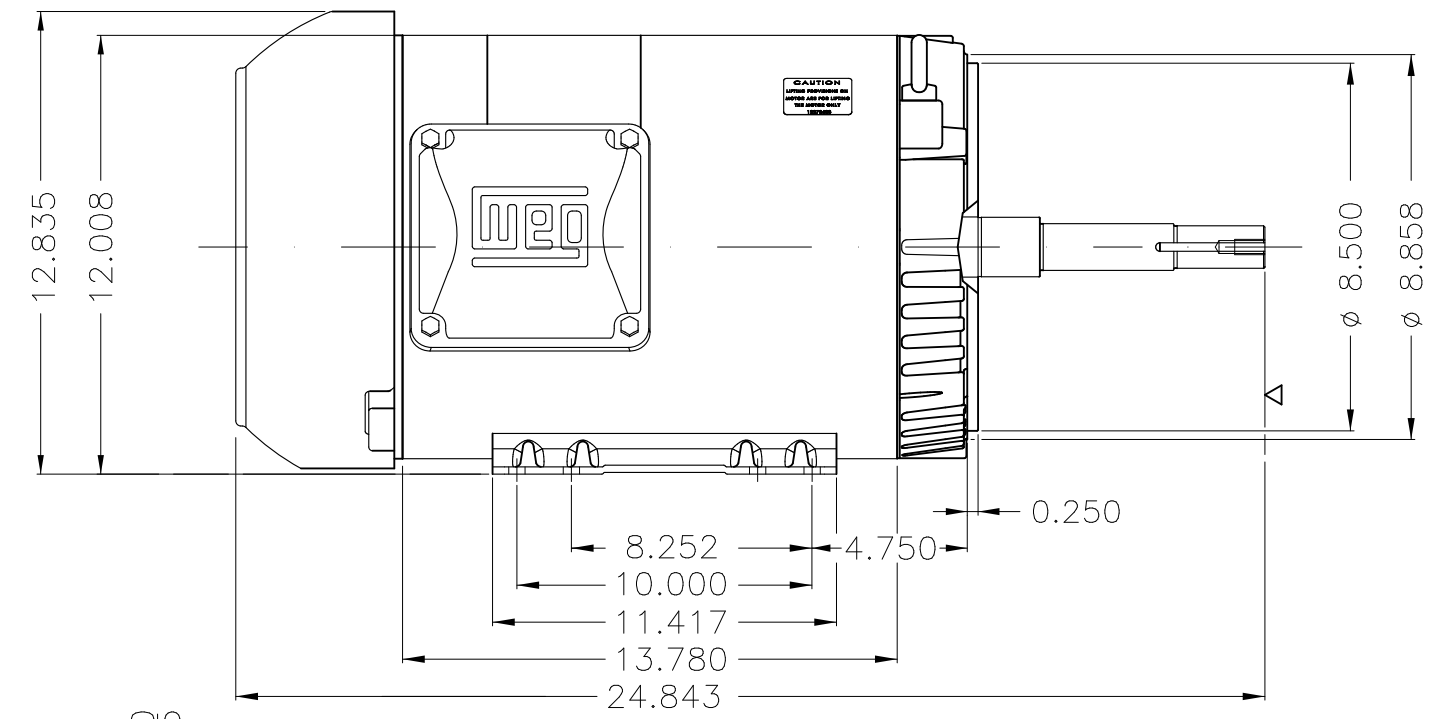
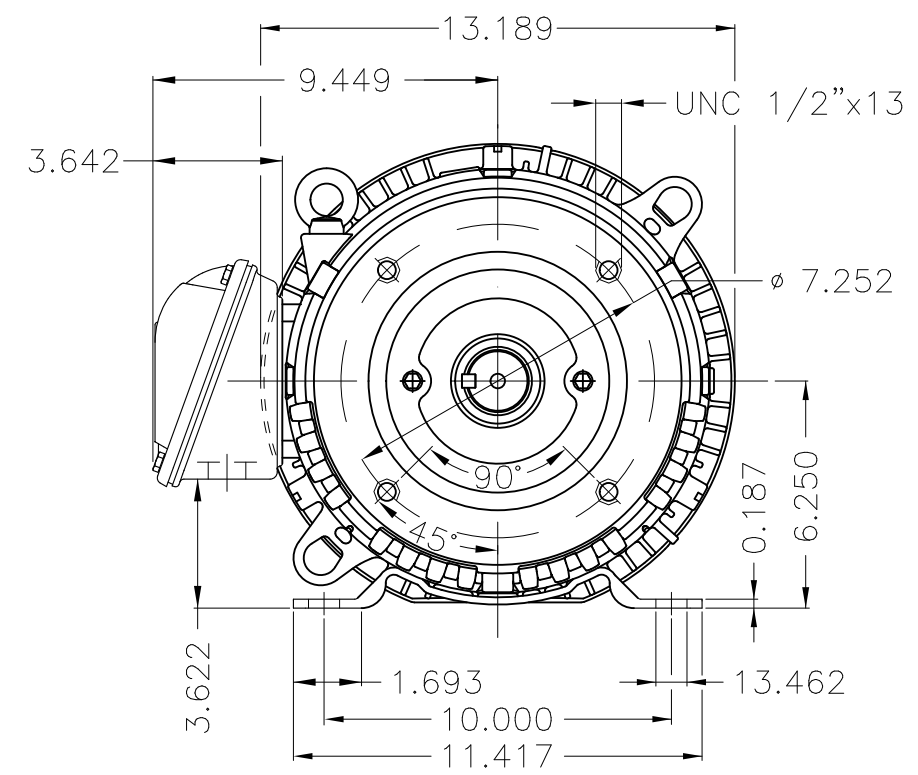
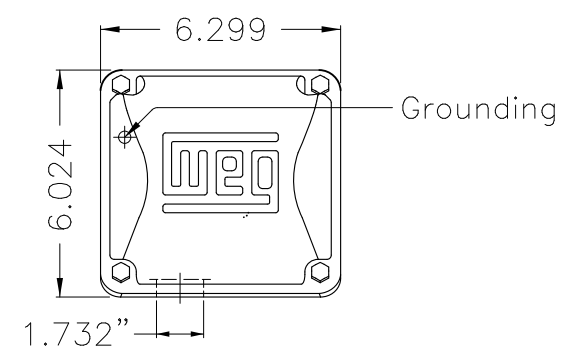
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Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 16 / 16	Revision
Checked by				
Date	14/04/2022			



1 2 3 4 5 6

A  
B  
C  
D  
E



EUNC 1/2"-13 WEG WPR-7309

DE Shaft End

Color Munsell N 1 matte black  
 Painting plan 207N  
 Mounting F-1/B34R(D)

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR ROLLED STEEL CLOSE COUPLED PUMP JM TYPE PSE 1/2"					
CHECKED		FRAME 254/6JM IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	WDD			

20 HP 04 Poles 60 Hz

REL DT. WMO Jaragua do Sul Product Engineering SHEET 1 / 1



Dimensions in inches XME A3



**NEMA**  
**Premium**



MADE IN MEXICO

**MAT: 13180577 CC029A**

**W01.TE0IC0X0N**

**JM020404NPW01**

**22FEB2022 S/N:**

**For 60Hz: Class I, Zone 2, IIC  
Class I, Div.2, Gr. A,B,C,D - T3  
Div 2 Inverter Duty (SF1.00)**

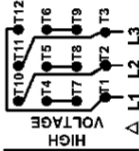
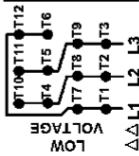
**CT 2:1/VT 1000:1**

PH 3	Hz 60	HP 20
FR 254/6JM		KW 15
DUTY CONT.		V 230/460
ALT 1000 m.a.s.l.		A 49.4/24.7
INS CL F AT 80K	IP55	SFA 56.8/28.4
AMB 40°C	DES B	SF 1.15
ENCL TEFC	CODE H	PF 0.82
USABLE @ 208V 54.8A		RPM 1765
SF1.00		NEMA NOM. EFF 93.0%

ALTERNATE RATING: 15HP	50Hz	190-220/380-415V	SF1.15
44.4-40.7/22.2-21.6A	1470RPM	EFF 91.8% (IE3)	IEC 60034-1

For safe area-inverter duty motor For 60Hz use on VPWM 1000:1 VT, 4:1 CT

DE 6309-Z-C3	ODE 6208-Z-C3	MOBIL POLYREX EM	200000h
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T1-BLU T2-WHT  
T3-ORG T4-YEL  
T5-BLK T6-GRY  
T7-PNK T8-RED  
T9-BRK RED  
T10-CURRY  
T11-GRN T12-VLT

△△ L1 L2 L3

△ L1 L2 L3

INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION



**WARNING:** Motor must be grounded in accordance with local and national electrical codes to prevent serious electrical shocks. Disconnect power source before servicing unit.



**AVERTISSEMENT:** Le moteur doit être mis à la terre conformément aux codes électriques locaux et nationaux afin d'éviter tout choc électrique grave. Déconnectez l'alimentation avant l'entretien de la machine.

