

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer							
Product line		: NEMA Premium Efficiency Three-Phase		Product code :		11438008	
				Catalog # :		02018ET3E256T-W22	
Frame		: 254/6T		Cooling method		: IC411 - TEFC	
Insulation class		: F		Mounting		: F-1	
Duty cycle		: Cont.(S1)		Rotation <sup>1</sup>		: Both (CW and CCW)	
Ambient temperature		: -20°C to +40°C		Starting method		: Direct On Line	
Altitude		: 1000 m.a.s.l.		Approx. weight <sup>2</sup>		: 338 lb	
Protection degree		: IP55		Moment of inertia (J)		: 3.10 sq.ft.lb	
Design		: B					
Output [HP]	20	15	15	15	20	20	20
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	48.2/24.1	21.8	21.2	20.6	29.4	28.0	27.1
L. R. Amperes [A]	333/166	161	167	173	168	174	179
LRC [A]	6.9x(Code H)	7.4x(Code H)	7.9x(Code J)	8.4x(Code K)	5.7x(Code F)	6.2x(Code G)	6.6x(Code H)
No load current [A]	19.2/9.60	9.90	10.5	11.0	9.90	10.5	11.0
Rated speed [RPM]	1770	1470	1475	1477	1455	1460	1465
Slip [%]	1.67	2.00	1.67	1.53	3.00	2.67	2.33
Rated torque [ft.lb]	59.3	53.6	53.4	53.3	72.2	71.9	71.7
Locked rotor torque [%]	240	250	280	300	190	210	229
Breakdown torque [%]	260	290	320	340	210	229	260
Service factor	1.25	1.00	1.00	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	105 K	105 K	105 K
Locked rotor time	27s (cold)	21s (cold)	25s (cold)	25s (cold)	21s (cold)	25s (cold)	25s (cold)
	15s (hot)	12s (hot)	14s (hot)	14s (hot)	12s (hot)	14s (hot)	14s (hot)
Noise level <sup>2</sup>	64.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%						
	50%	91.7	91.0	89.8	89.8	91.7	91.0
	75%	92.4	91.5	91.0	91.3	91.0	91.0
	100%	93.0	91.4	91.4	91.7	90.2	91.0
Power Factor	25%						
	50%	0.68	0.65	0.62	0.60	0.75	0.72
	75%	0.79	0.78	0.75	0.73	0.83	0.81
	100%	0.84	0.84	0.82	0.81	0.86	0.85
Bearing type	: Drive end		: Non drive end		Foundation loads		
	: 6309 C3		: 6209 C3		Max. traction : 725 lb		
	: V'Ring		: V'Ring		Max. compression : 1063 lb		
	: 20000 h		: 20000 h				
	: 13 g		: 9 g				
Lubricant type		: Mobil Polyrex EM					
Notes							
USABLE @208V 53.3A SF 1.15 SFA 61.3A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



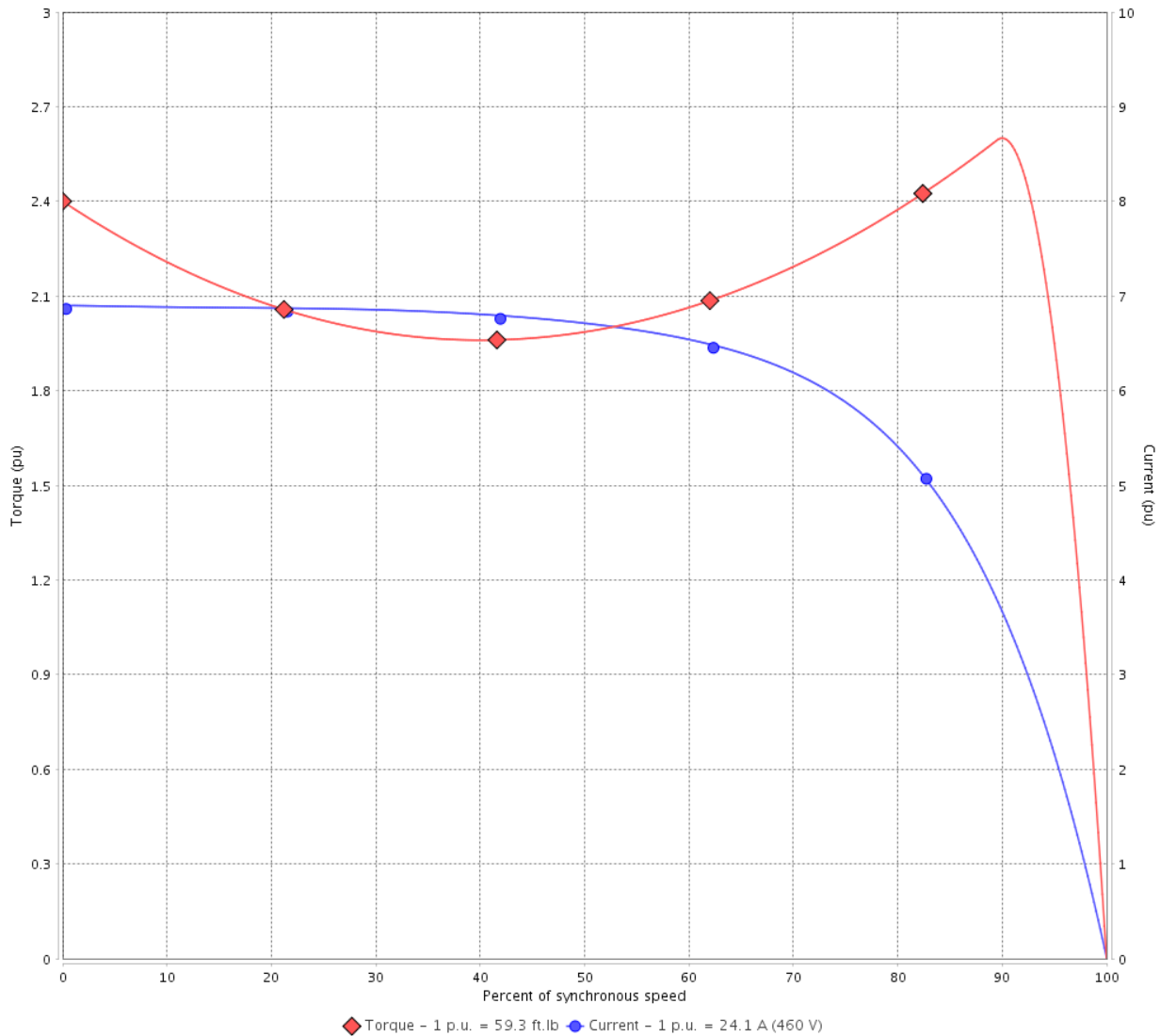
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 4P

Rated current	: 48.2/24.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Locked rotor time : 27s (cold) 15s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



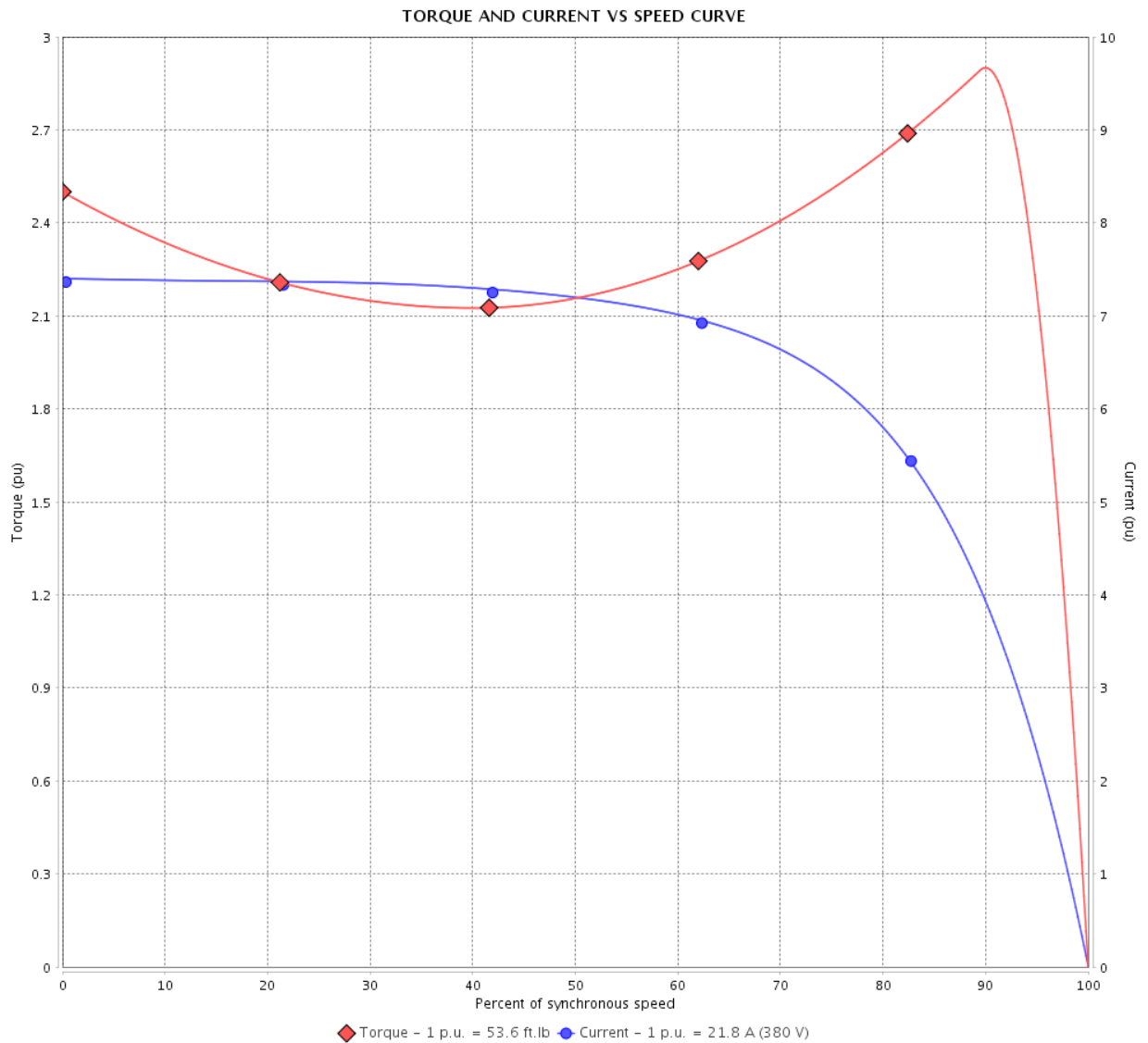
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 380 V 50 Hz 4P IE3

Rated current	: 21.8 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Locked rotor time : 21s (cold) 12s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



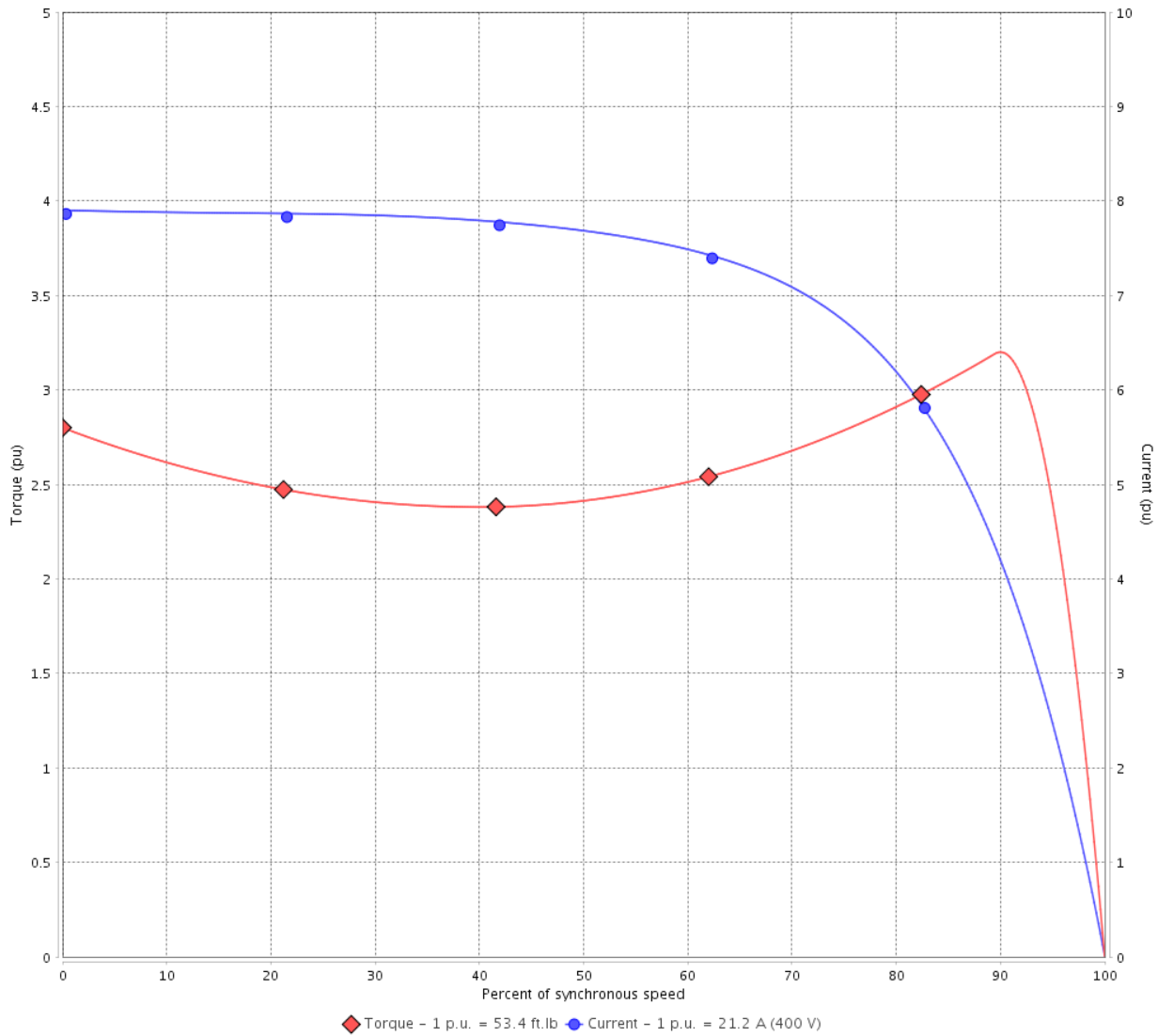
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 21.2 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.00
Breakdown torque	: 320 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



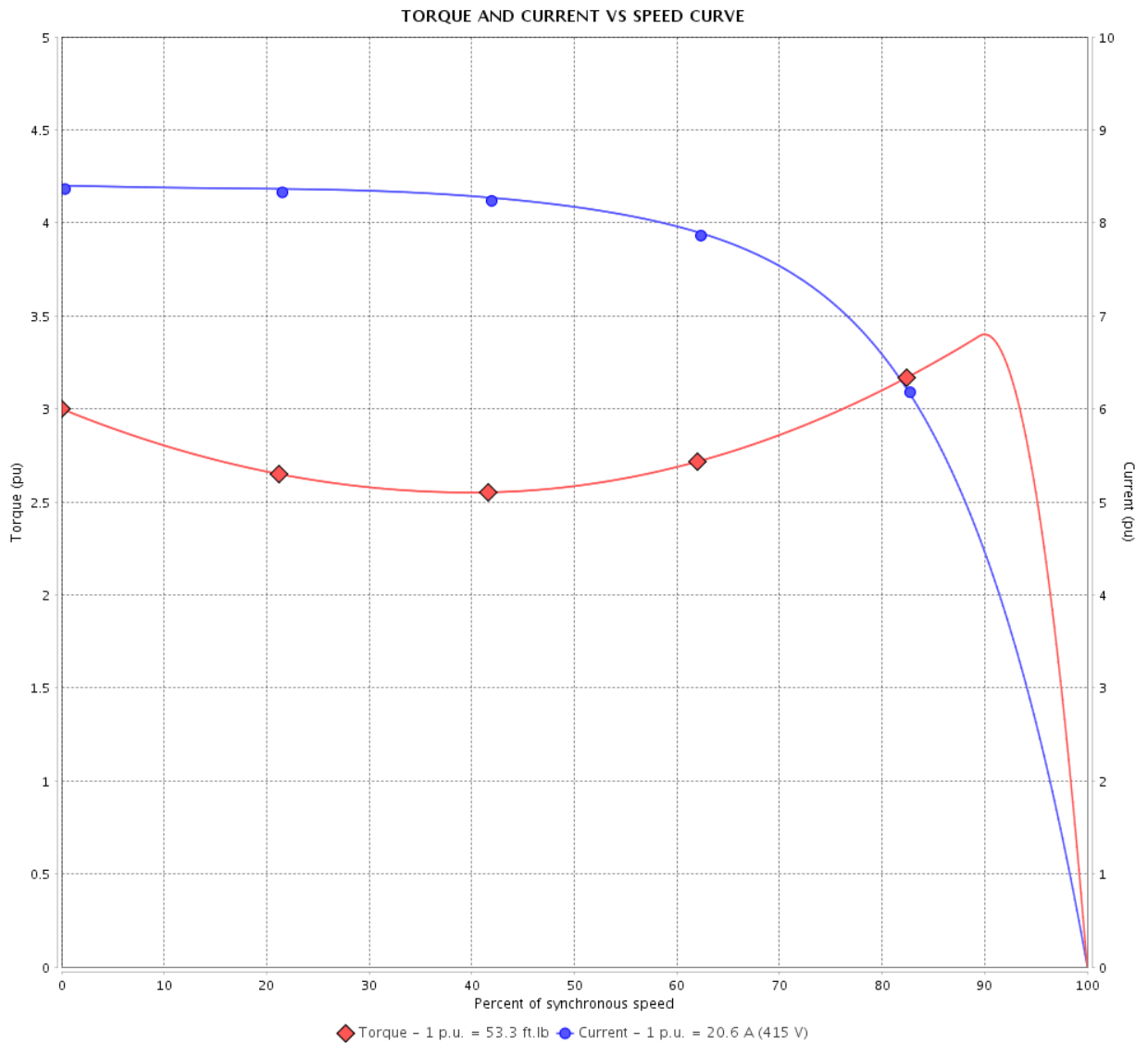
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 20.6 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 8.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.3 ft.lb	Insulation class	: F
Locked rotor torque	: 300 %	Service factor	: 1.00
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1477 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



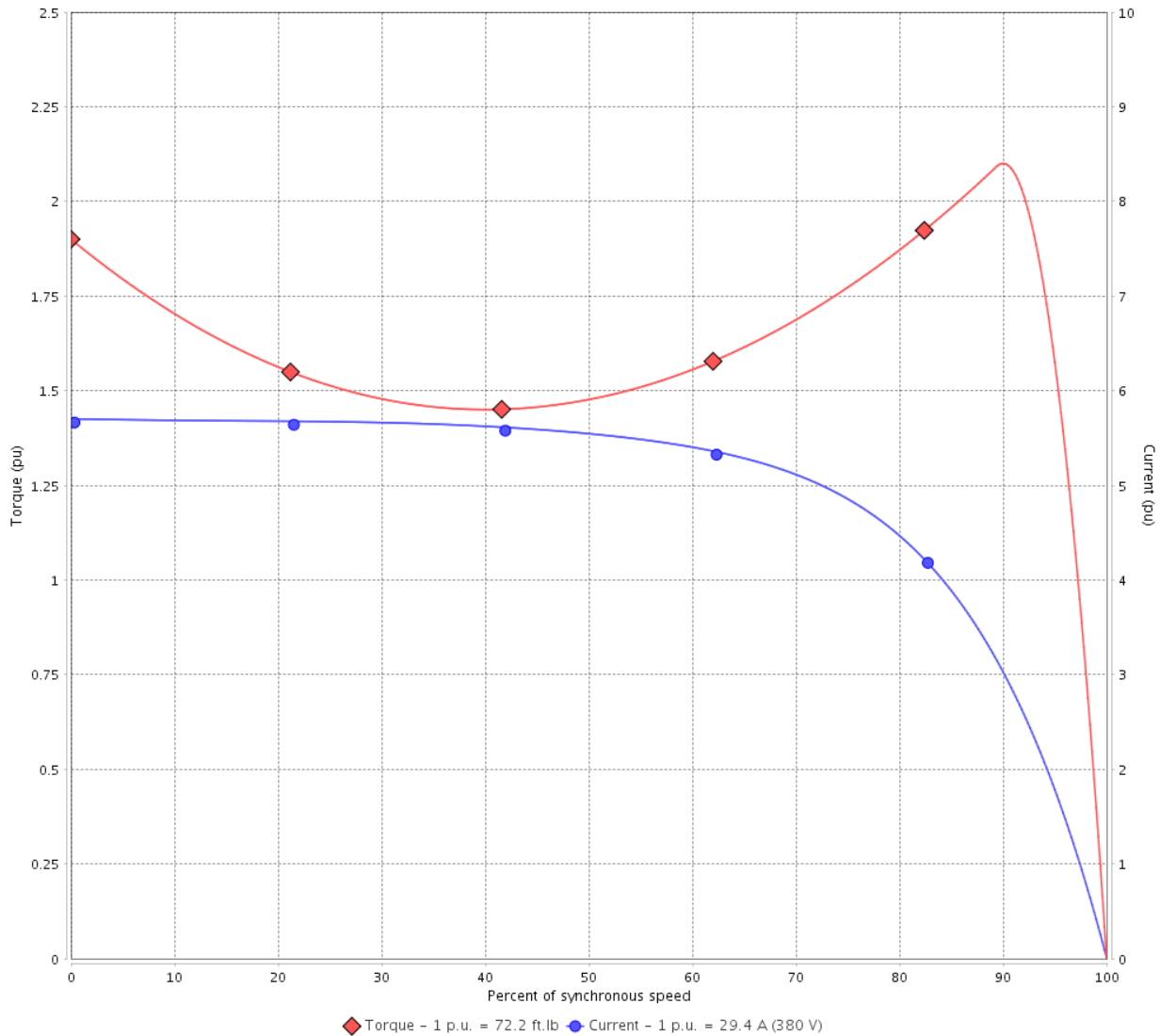
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Locked rotor time : 21s (cold) 12s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



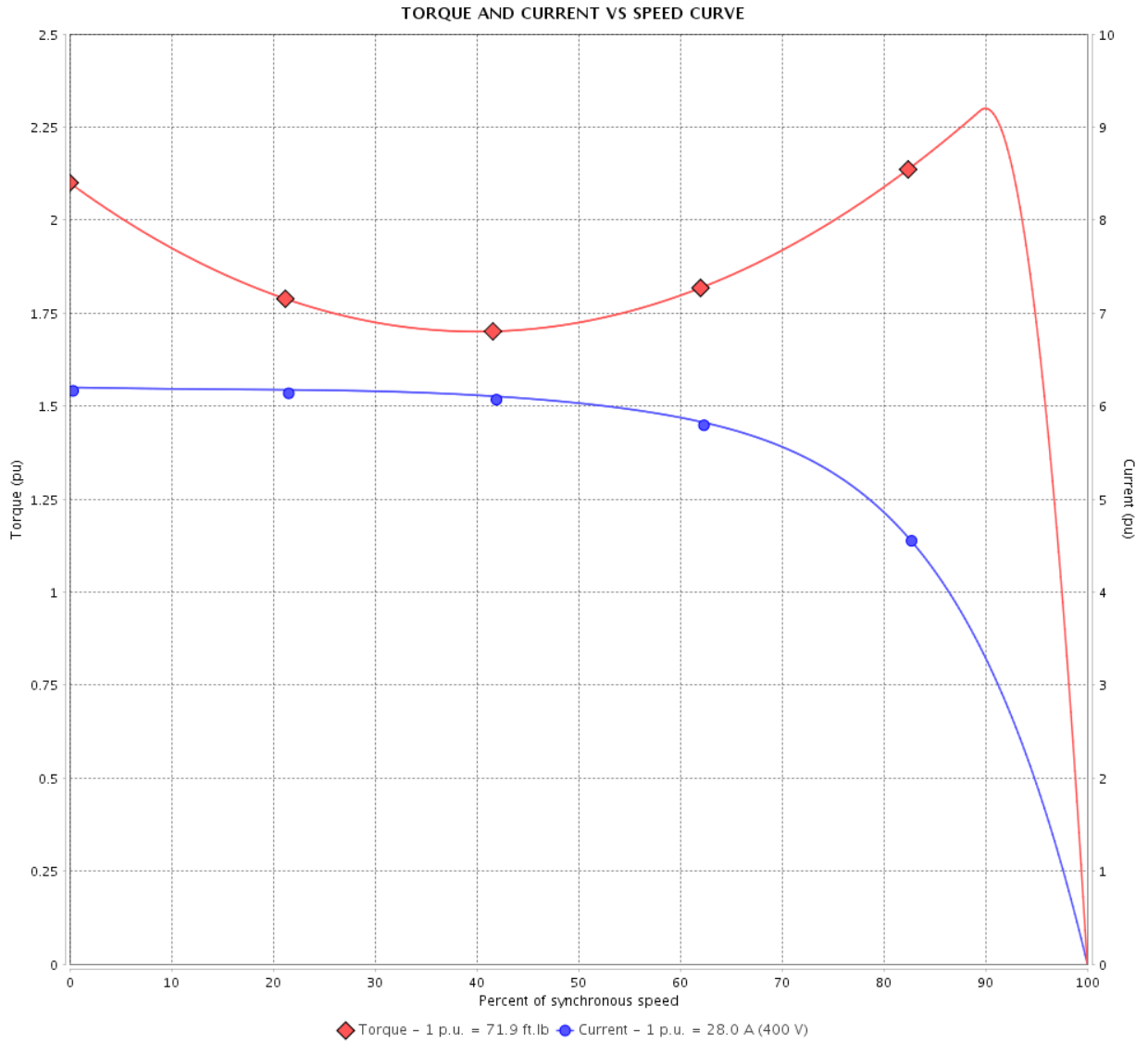
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



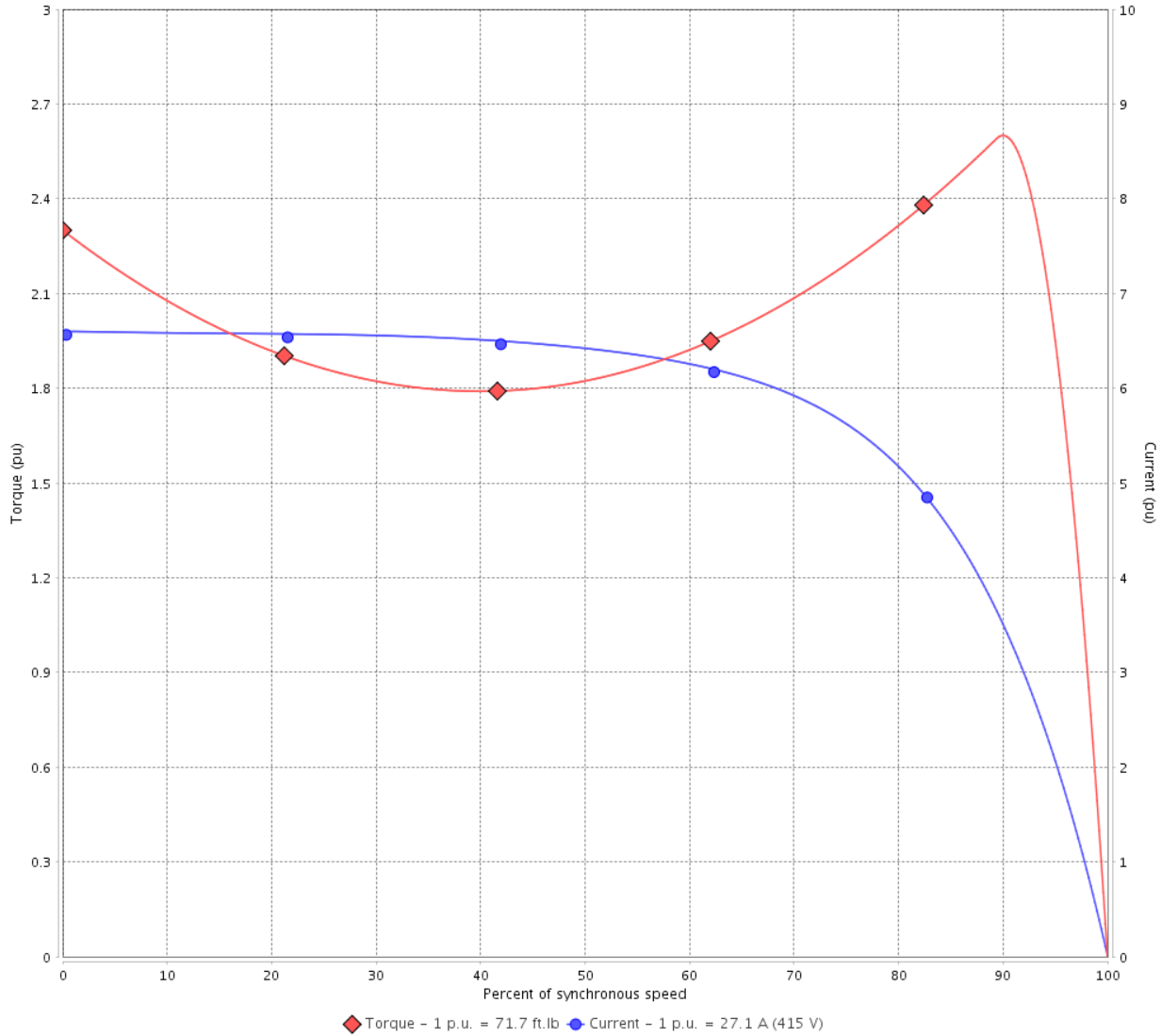
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 27.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 71.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 105 K
Rated speed	: 1465 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

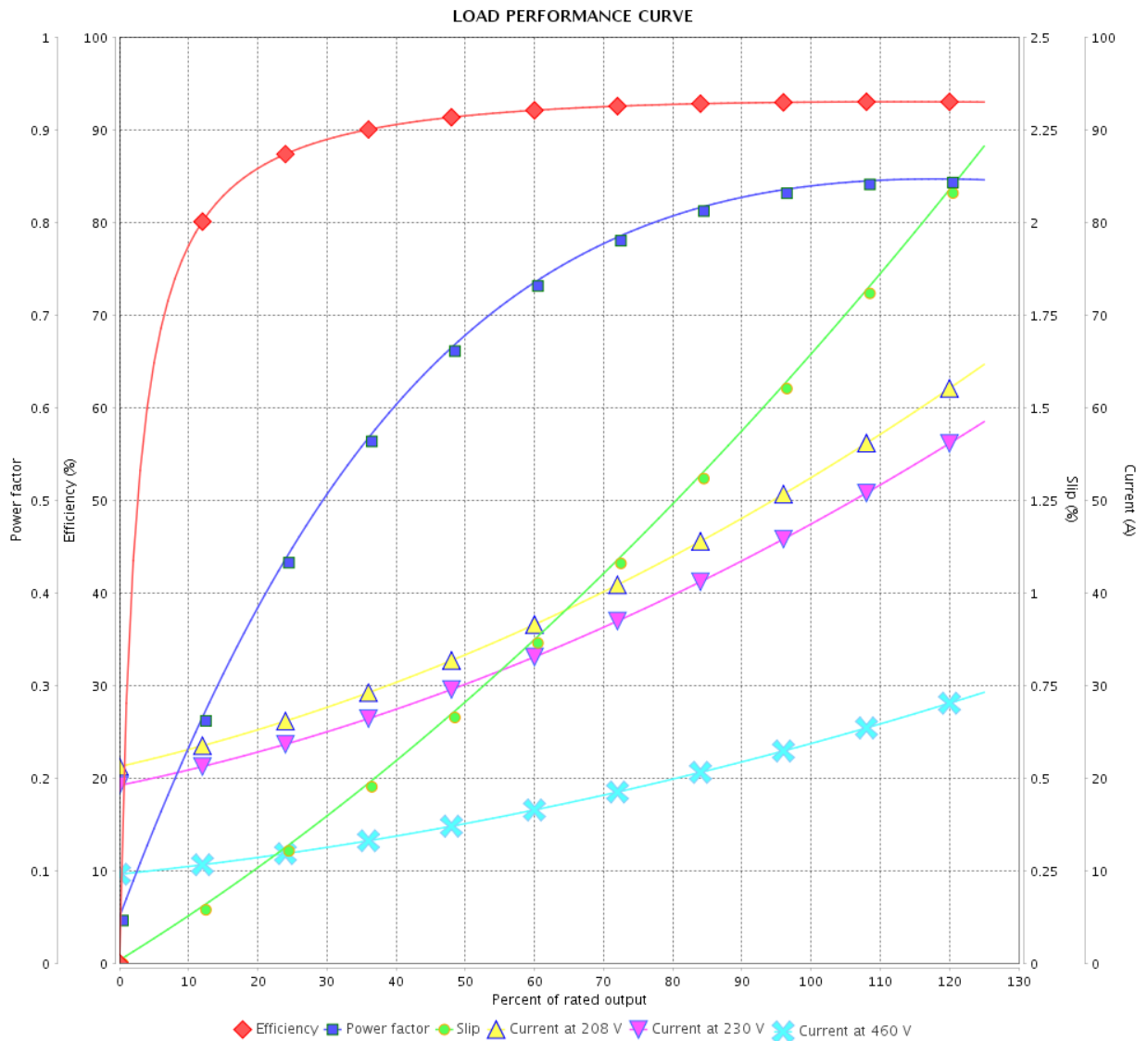


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 48.2/24.1 A  
 LRC : 6.9  
 Rated torque : 59.3 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 260 %  
 Rated speed : 1770 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



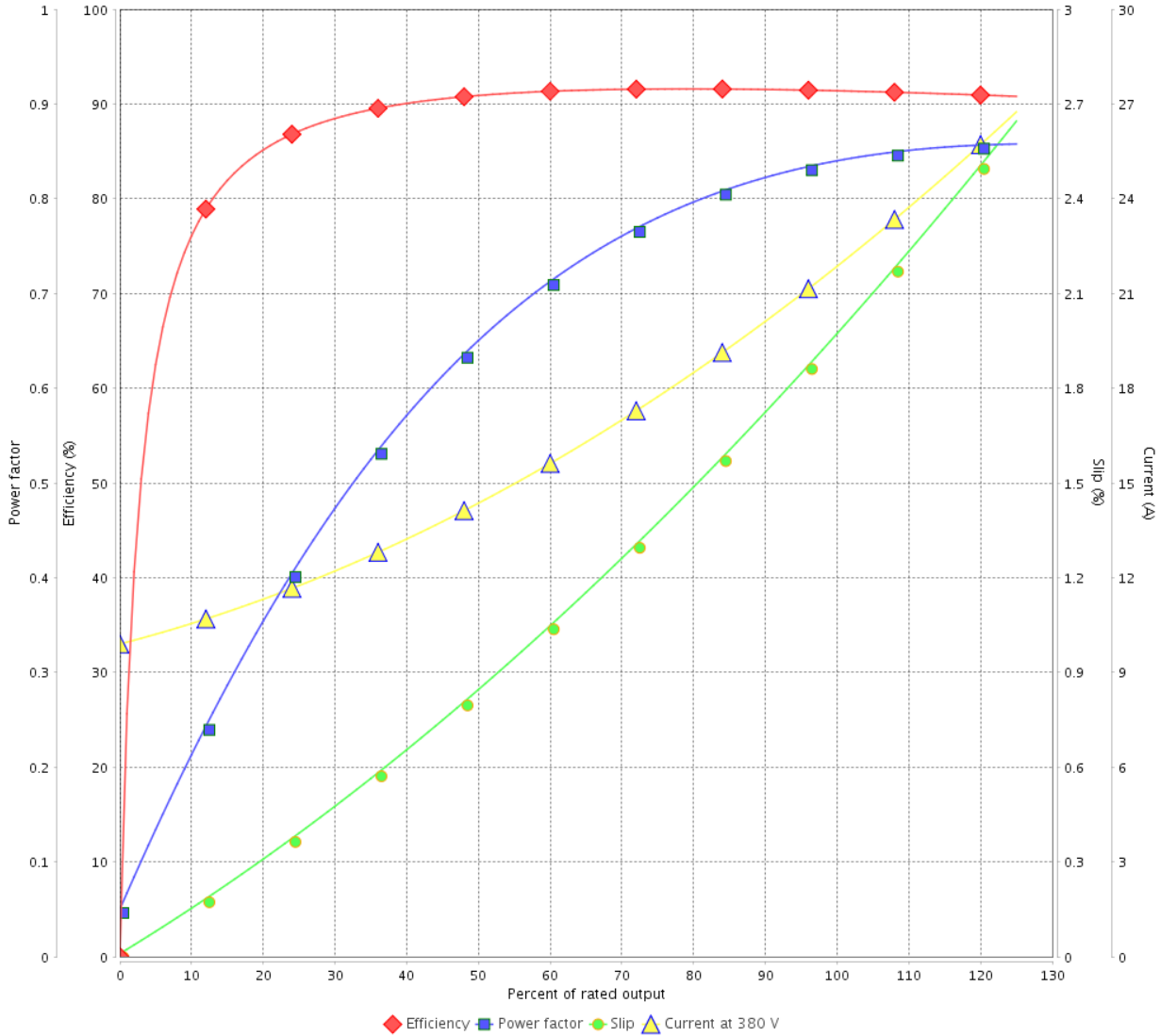
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

LOAD PERFORMANCE CURVE



Performance : 380 V 50 Hz 4P IE3

Rated current : 21.8 A  
 LRC : 7.4  
 Rated torque : 53.6 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 290 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

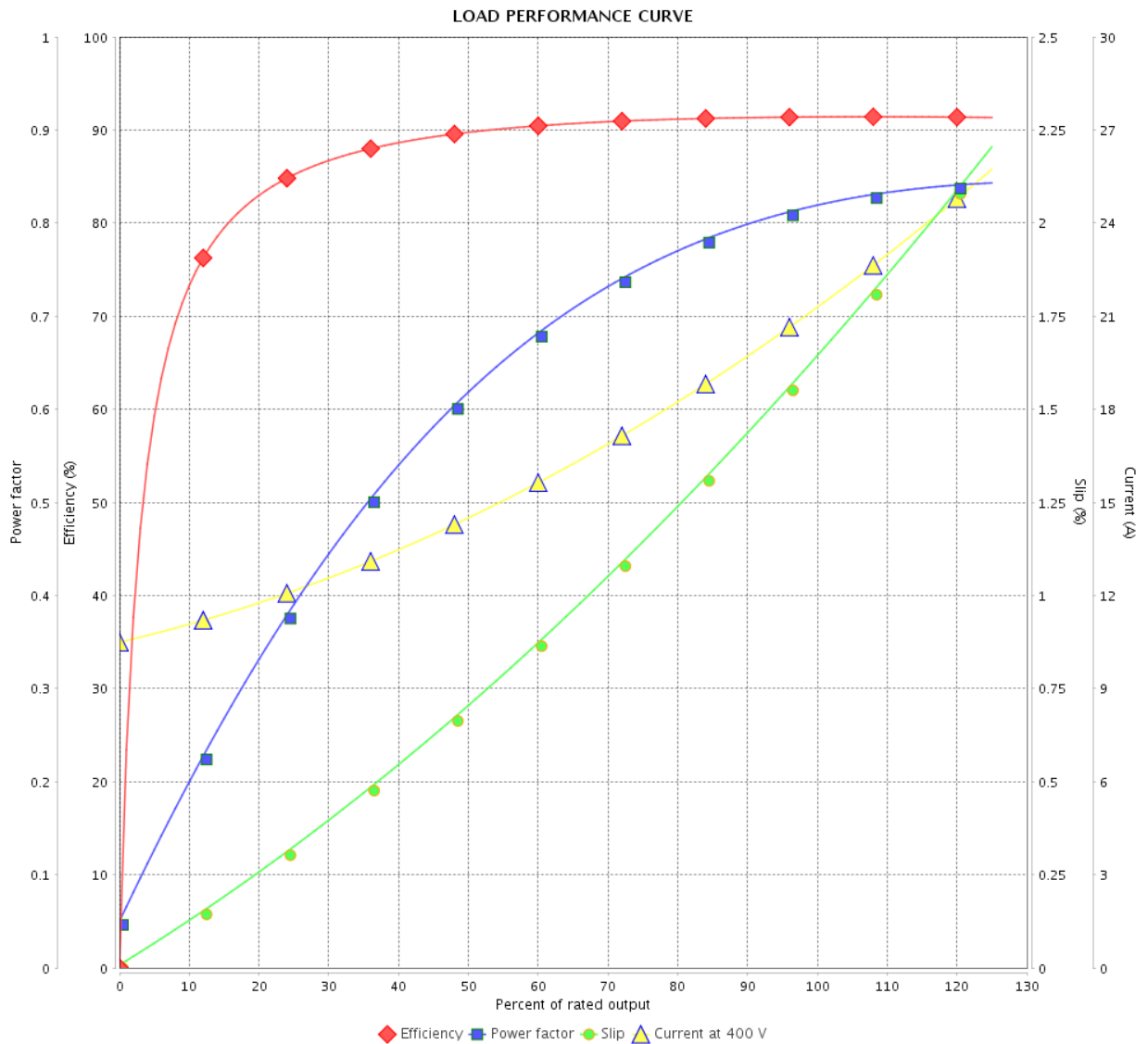


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 400 V 50 Hz 4P IE3

Rated current : 21.2 A  
 LRC : 7.9  
 Rated torque : 53.4 ft.lb  
 Locked rotor torque : 280 %  
 Breakdown torque : 320 %  
 Rated speed : 1475 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

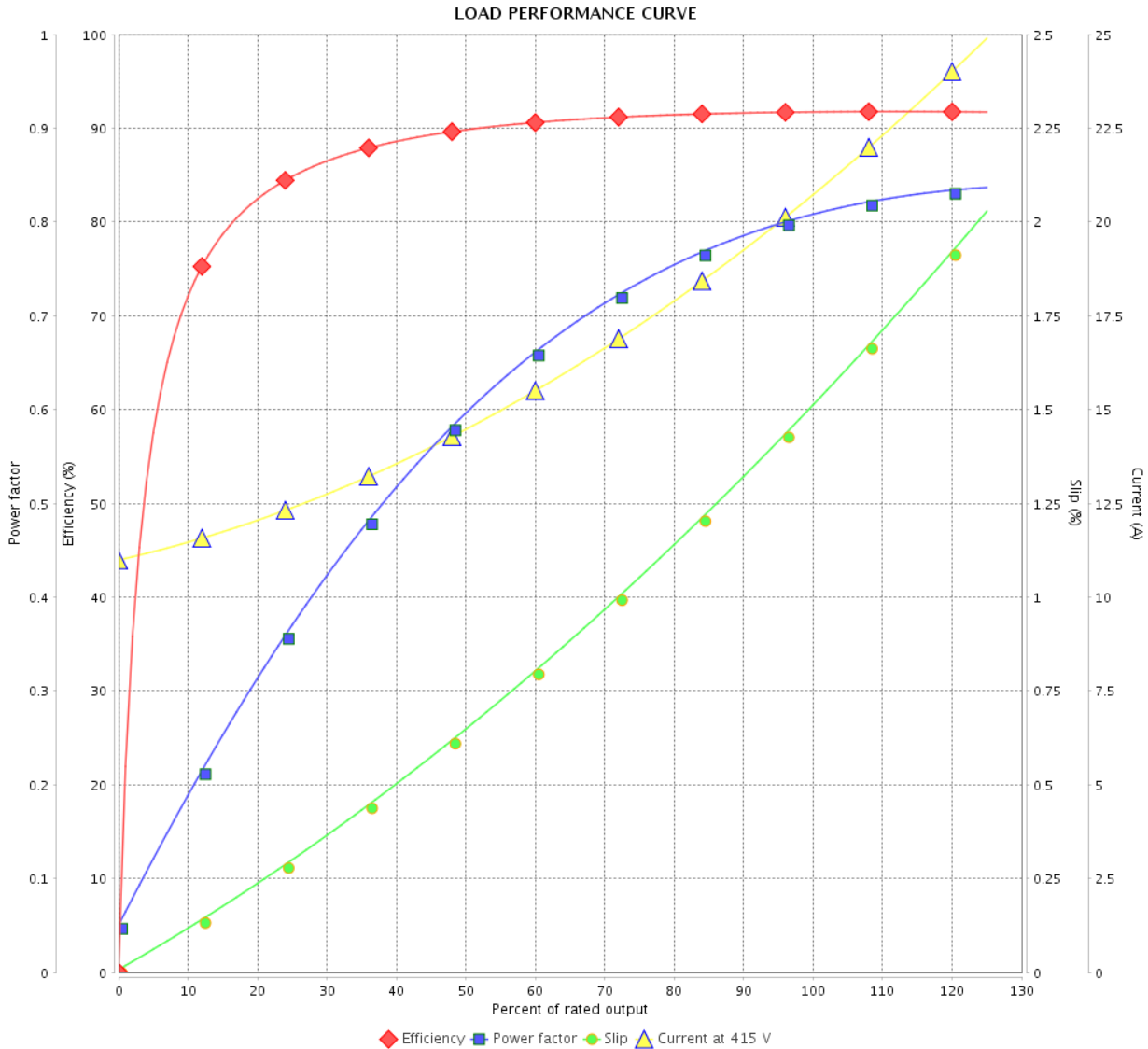


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 20.6 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 8.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.3 ft.lb	Insulation class	: F
Locked rotor torque	: 300 %	Service factor	: 1.00
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1477 rpm	Design	: B

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## Three Phase Induction Motor - Squirrel Cage

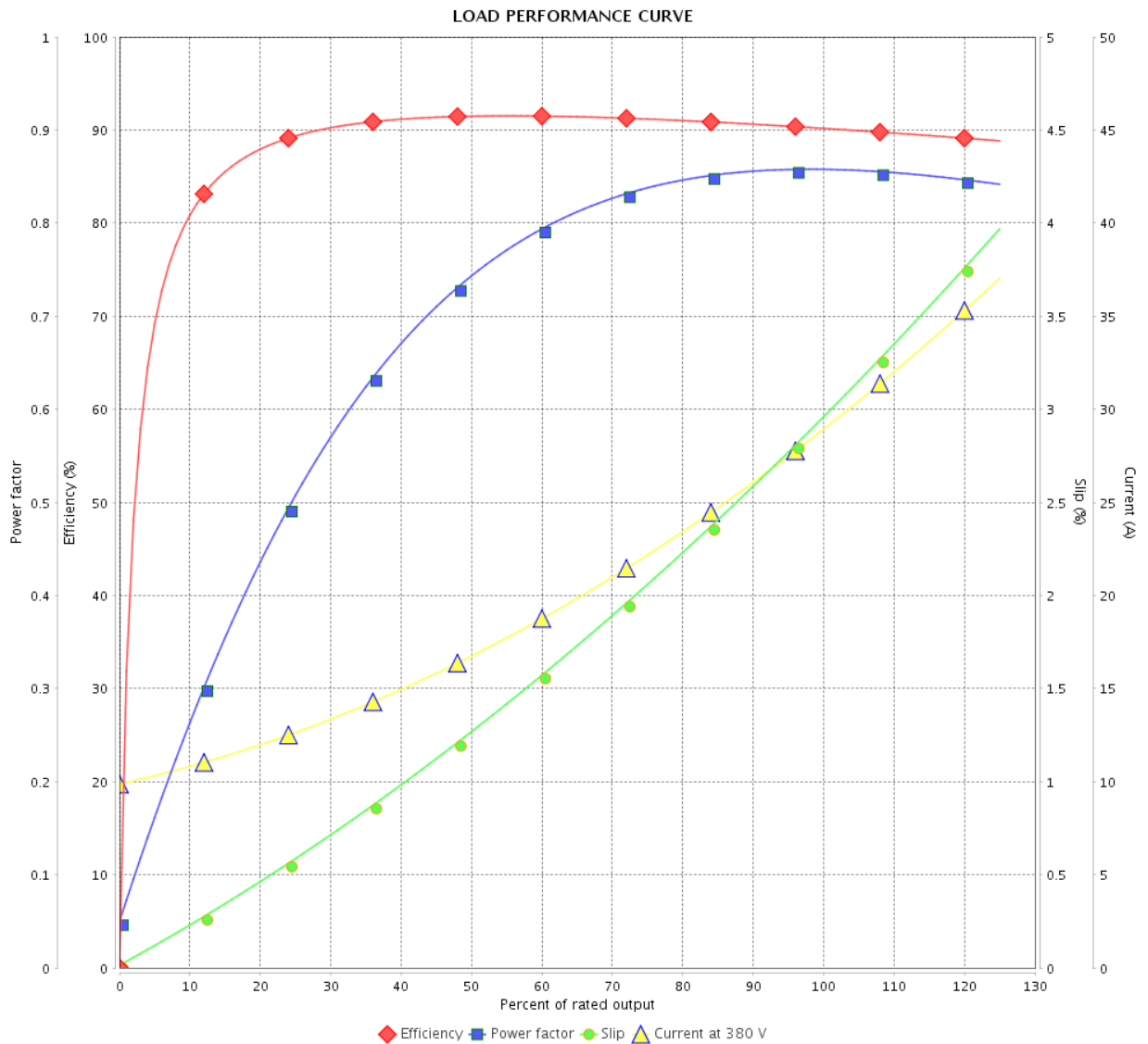


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 380 V 50 Hz 4P IE1

Rated current : 29.4 A  
 LRC : 5.7  
 Rated torque : 72.2 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 210 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



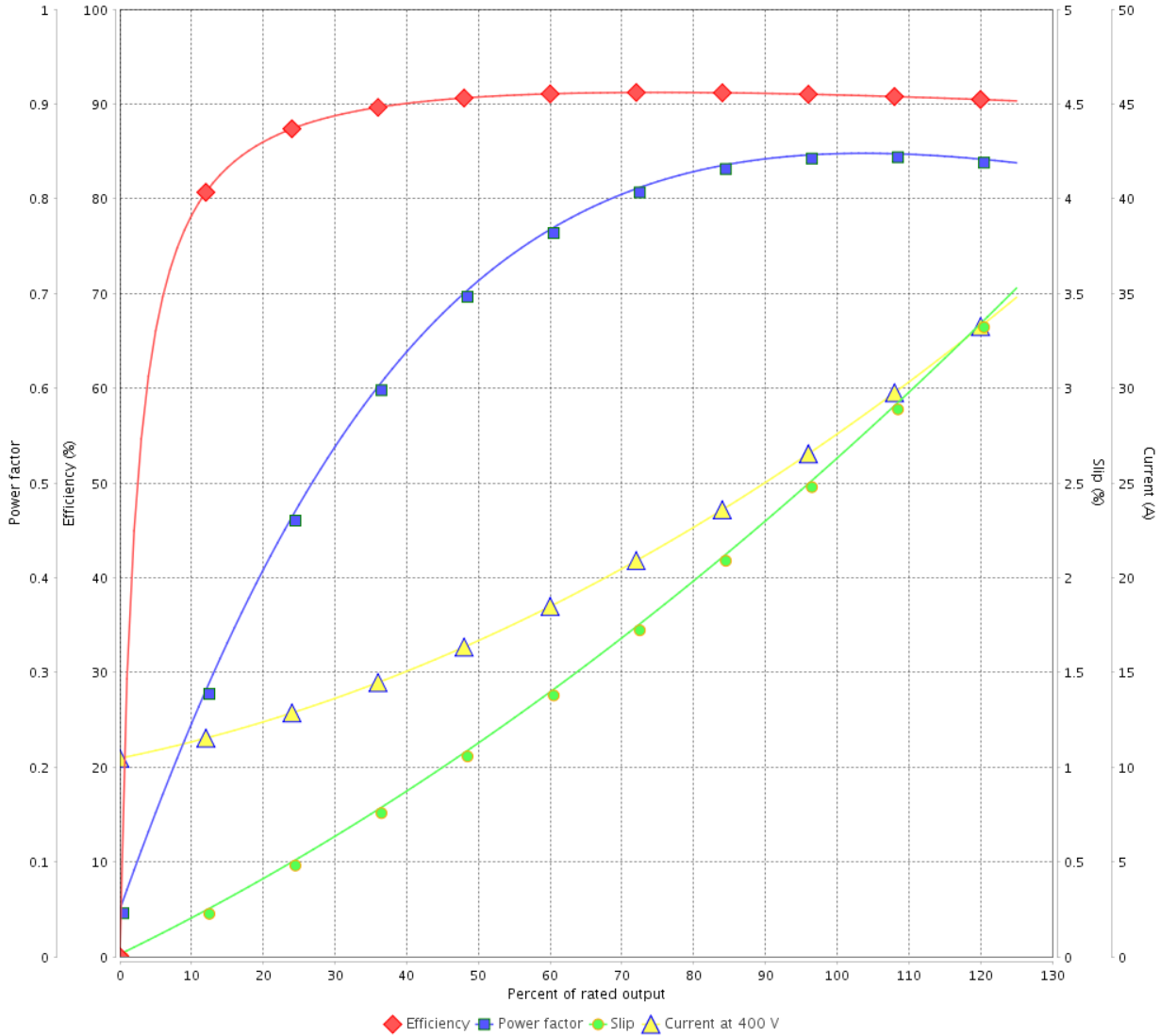
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE2

Rated current : 28.0 A  
 LRC : 6.2  
 Rated torque : 71.9 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 229 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

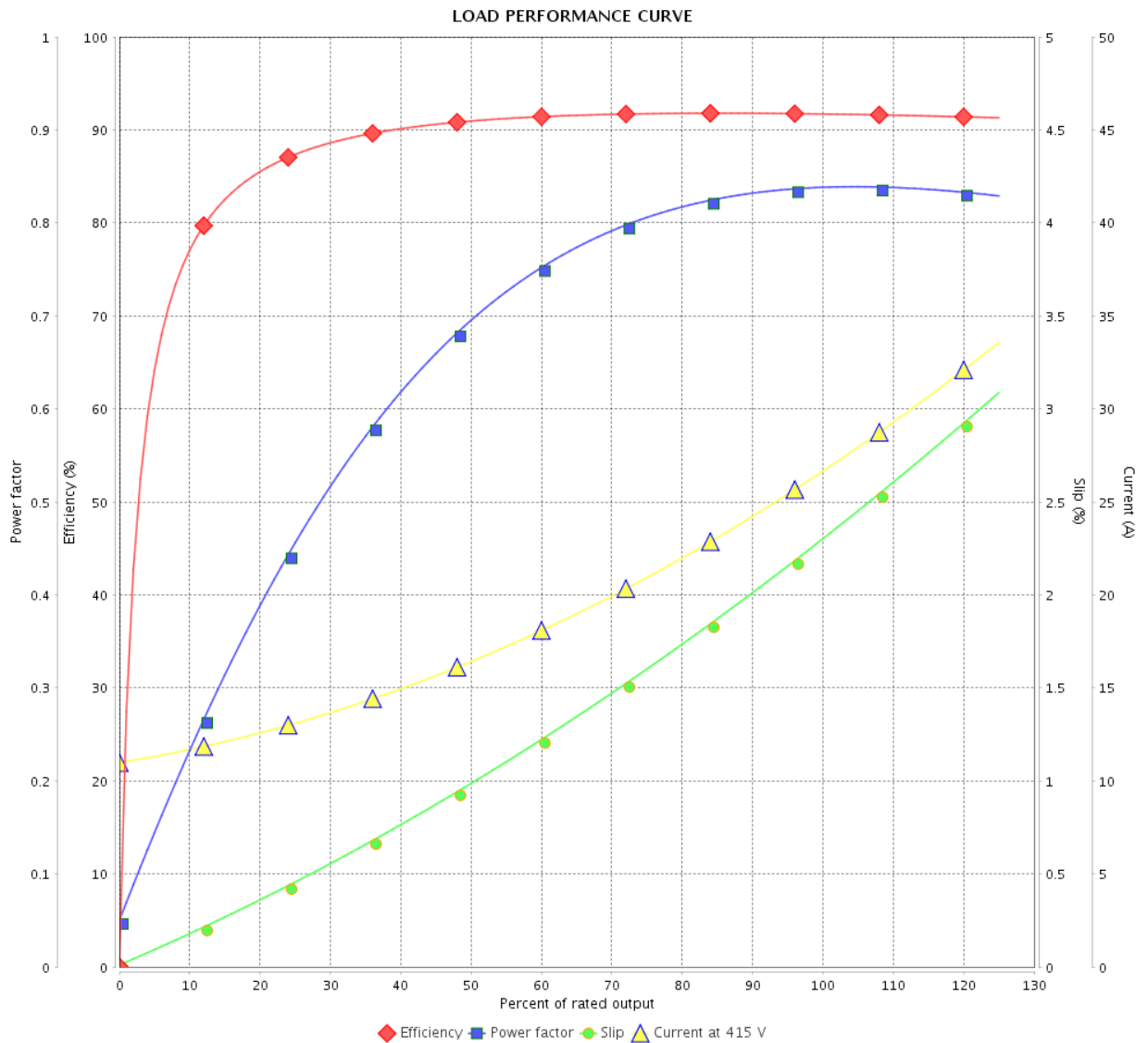


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 27.1 A  
 LRC : 6.6  
 Rated torque : 71.7 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 260 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 230/460 V 60 Hz 4P

Rated current	: 48.2/24.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Heating constant

Cooling constant

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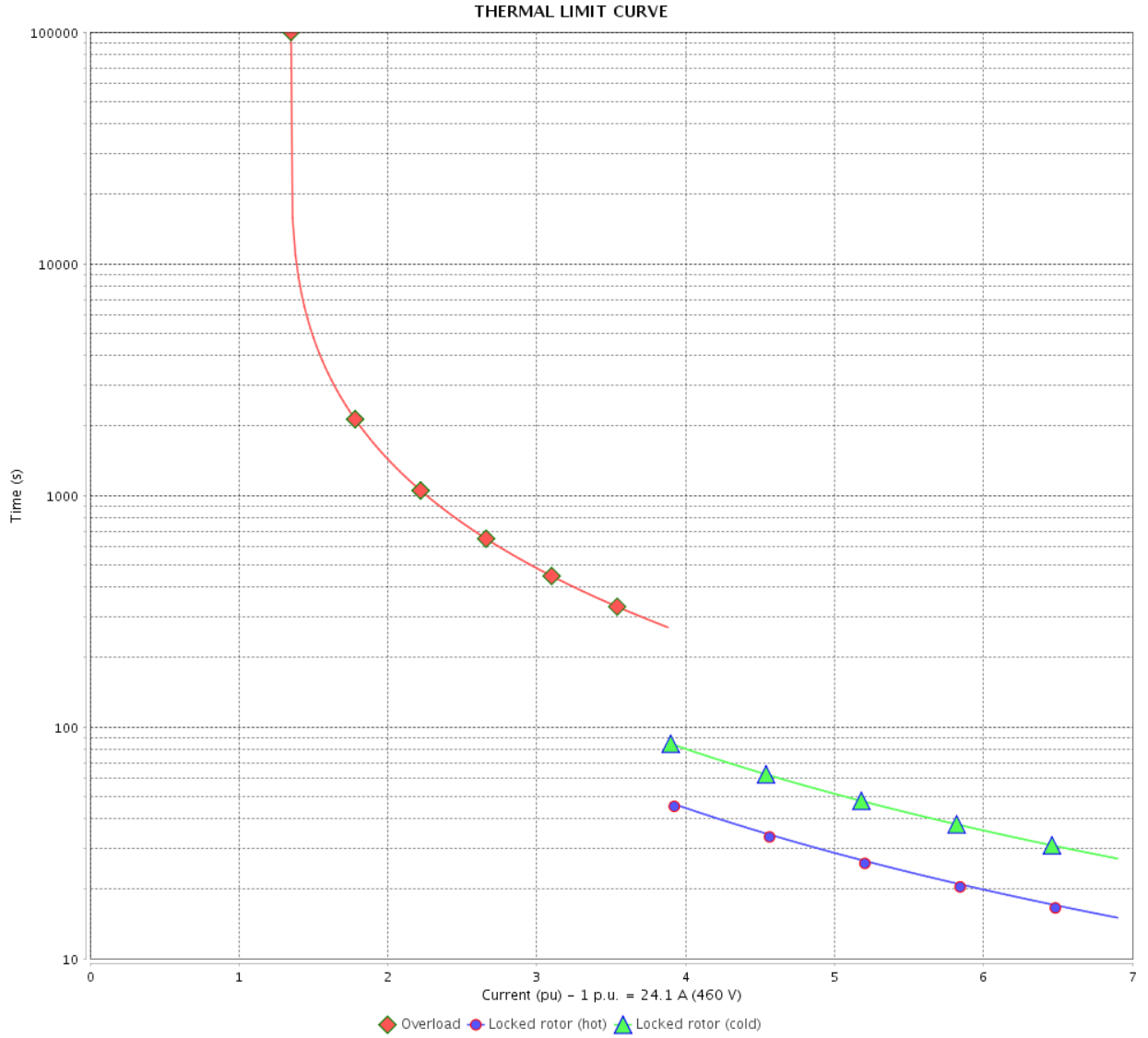


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 380 V 50 Hz 4P IE3

Rated current	: 21.8 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Heating constant

Cooling constant

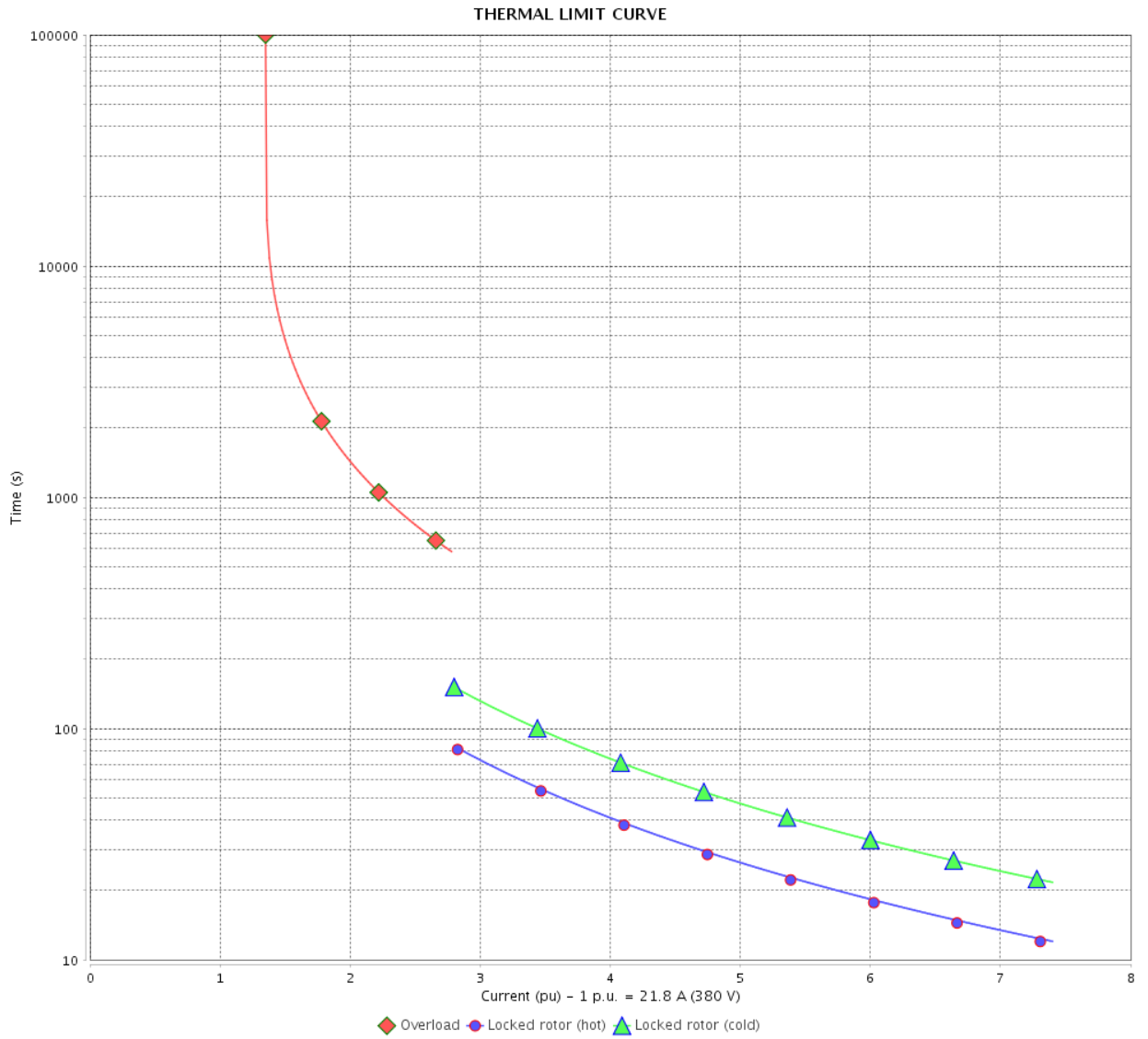
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 400 V 50 Hz 4P IE3

Rated current	: 21.2 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.00
Breakdown torque	: 320 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Heating constant

Cooling constant

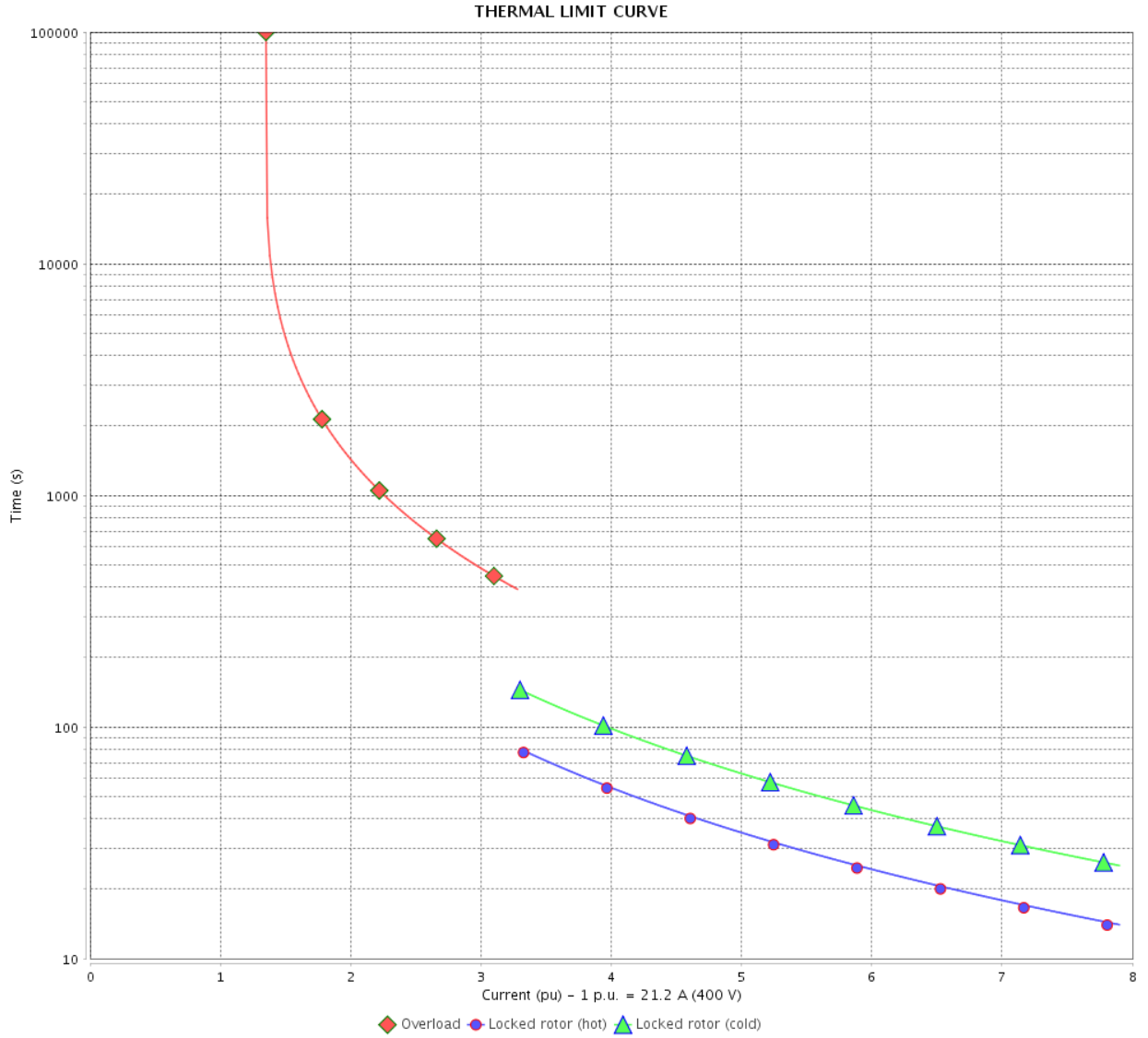
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 415 V 50 Hz 4P IE3

Rated current	: 20.6 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 8.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.3 ft.lb	Insulation class	: F
Locked rotor torque	: 300 %	Service factor	: 1.00
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1477 rpm	Design	: B

Heating constant

Cooling constant

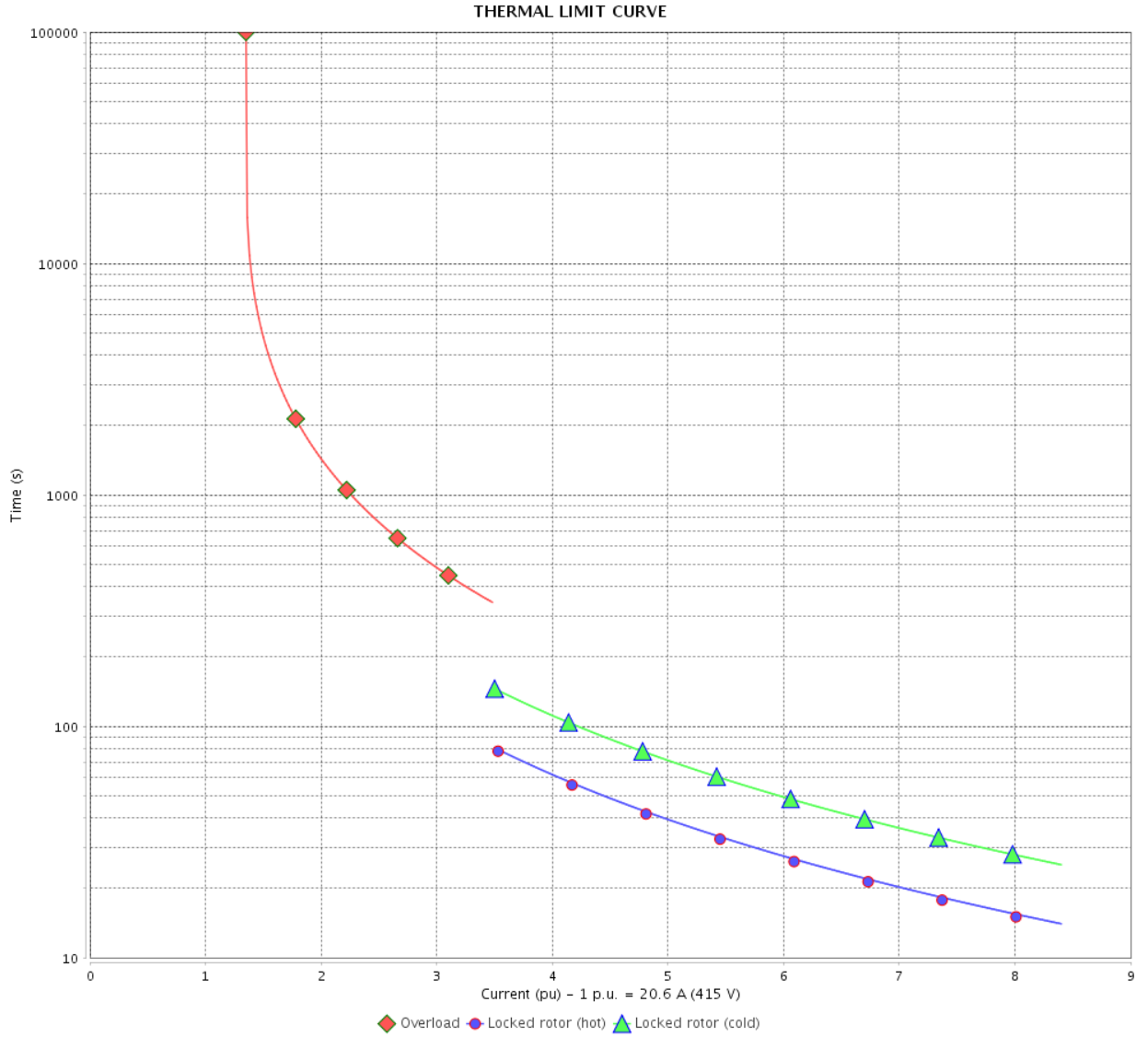
Rev.	Changes Summary	Performed	Checked	Date
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Heating constant

Cooling constant

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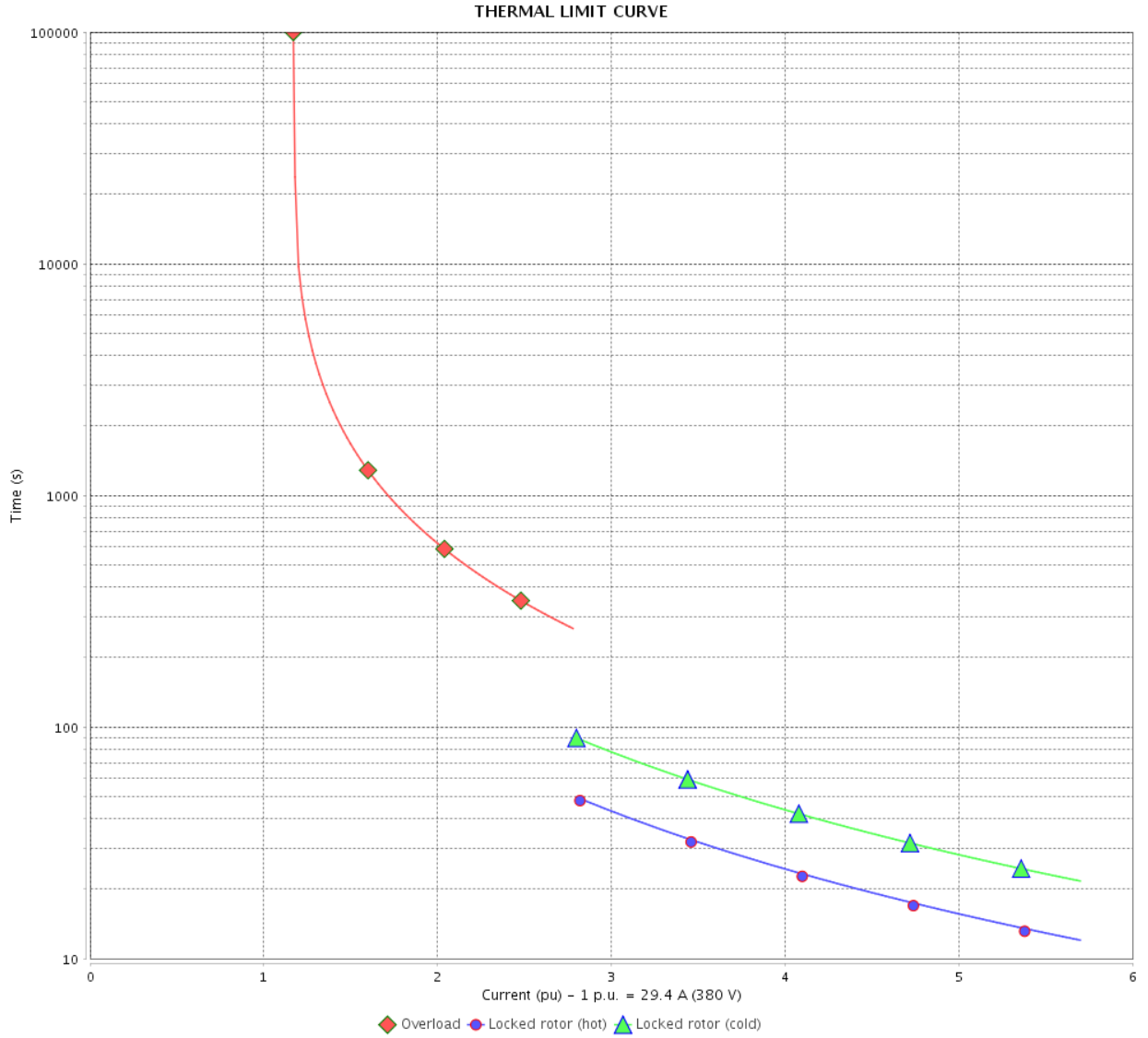


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 25 / 36		Revision
Checked by				
Date				

# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

Heating constant

Cooling constant

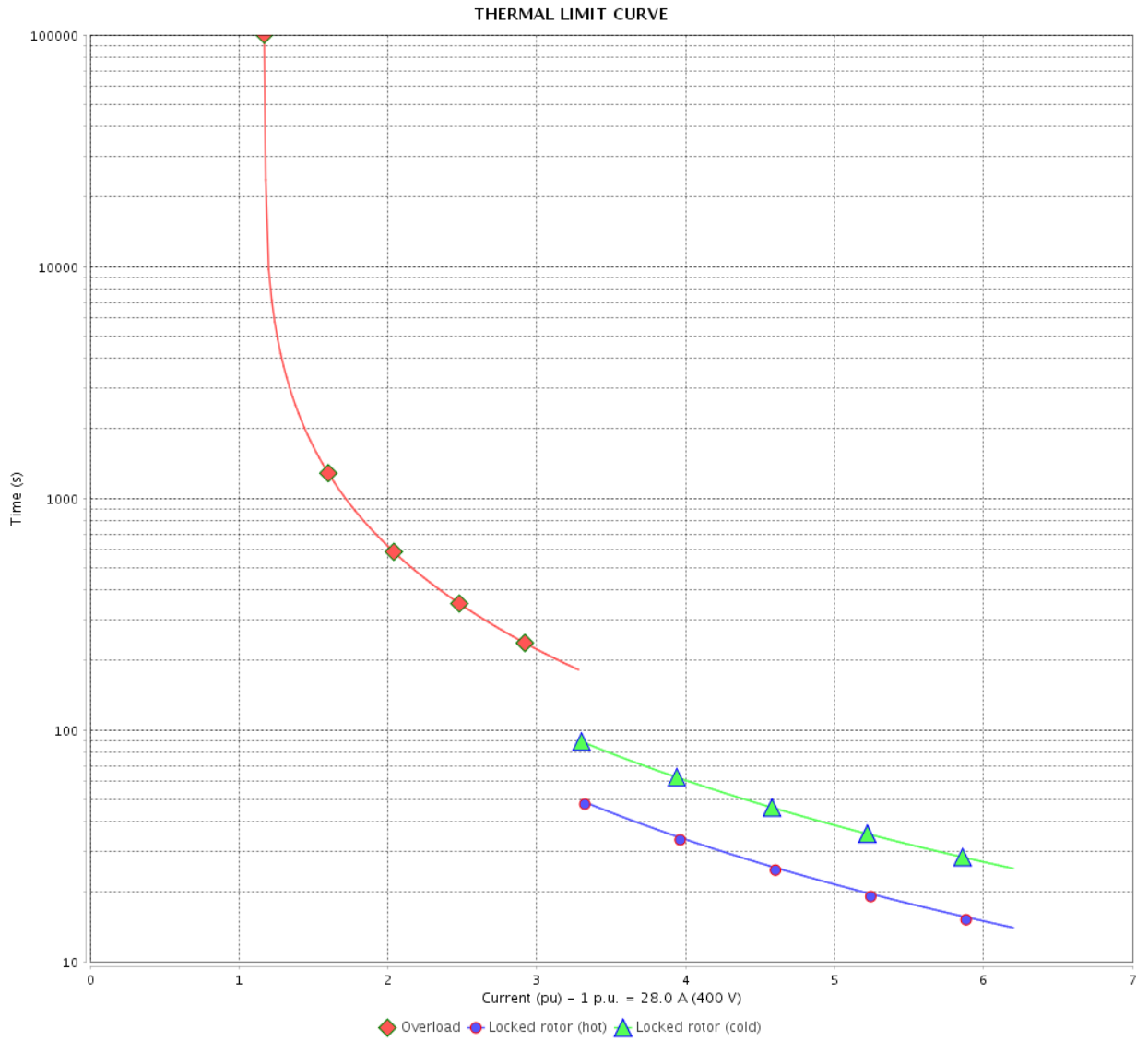
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		26 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
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Date		14/04/2022		

# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 11438008  
Catalog # : 02018ET3E256T-W22

Performance : 415 V 50 Hz 4P IE2

Rated current	: 27.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 71.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 105 K
Rated speed	: 1465 rpm	Design	: B

Heating constant

Cooling constant

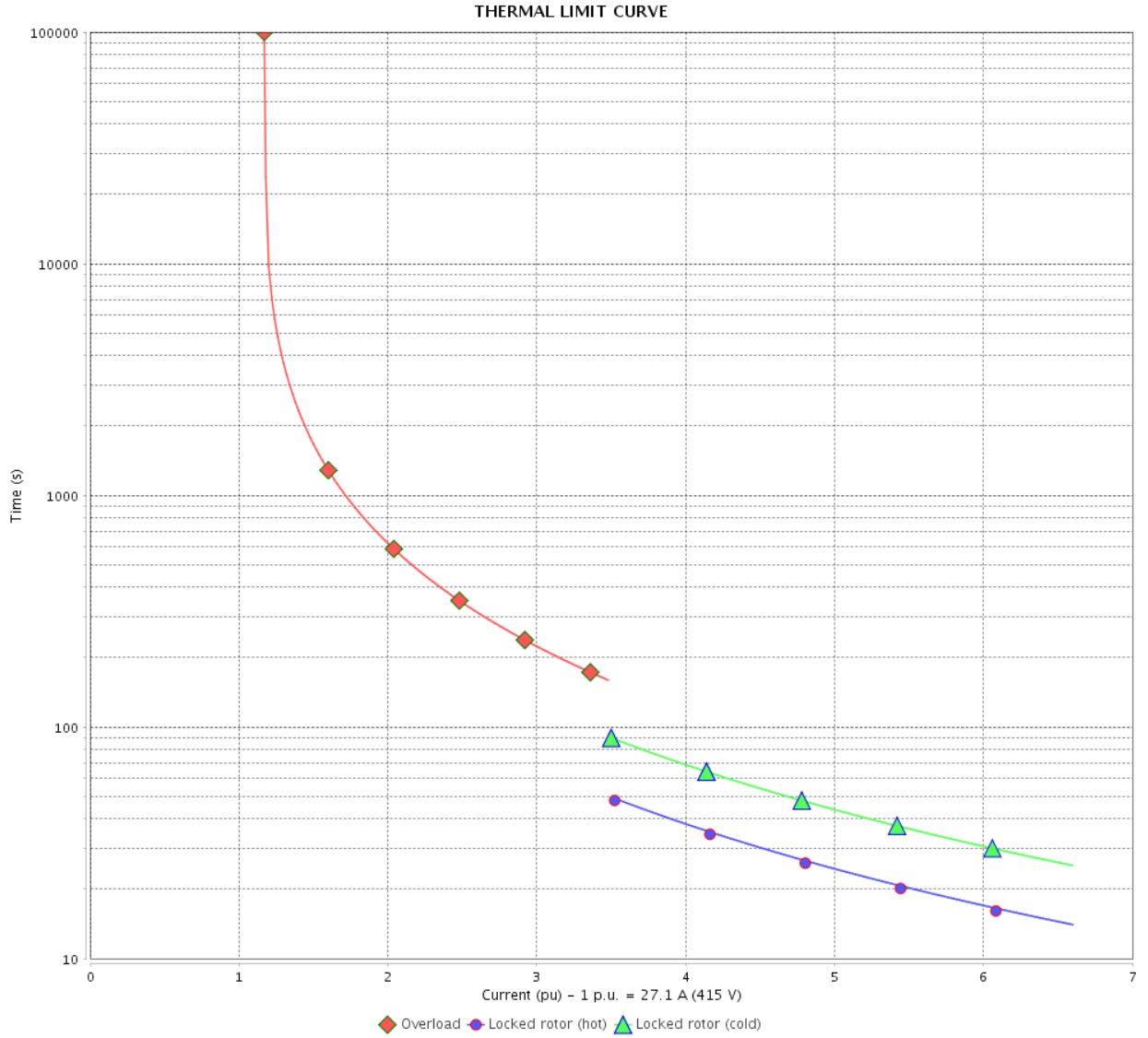
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		28 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Checked by				
Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

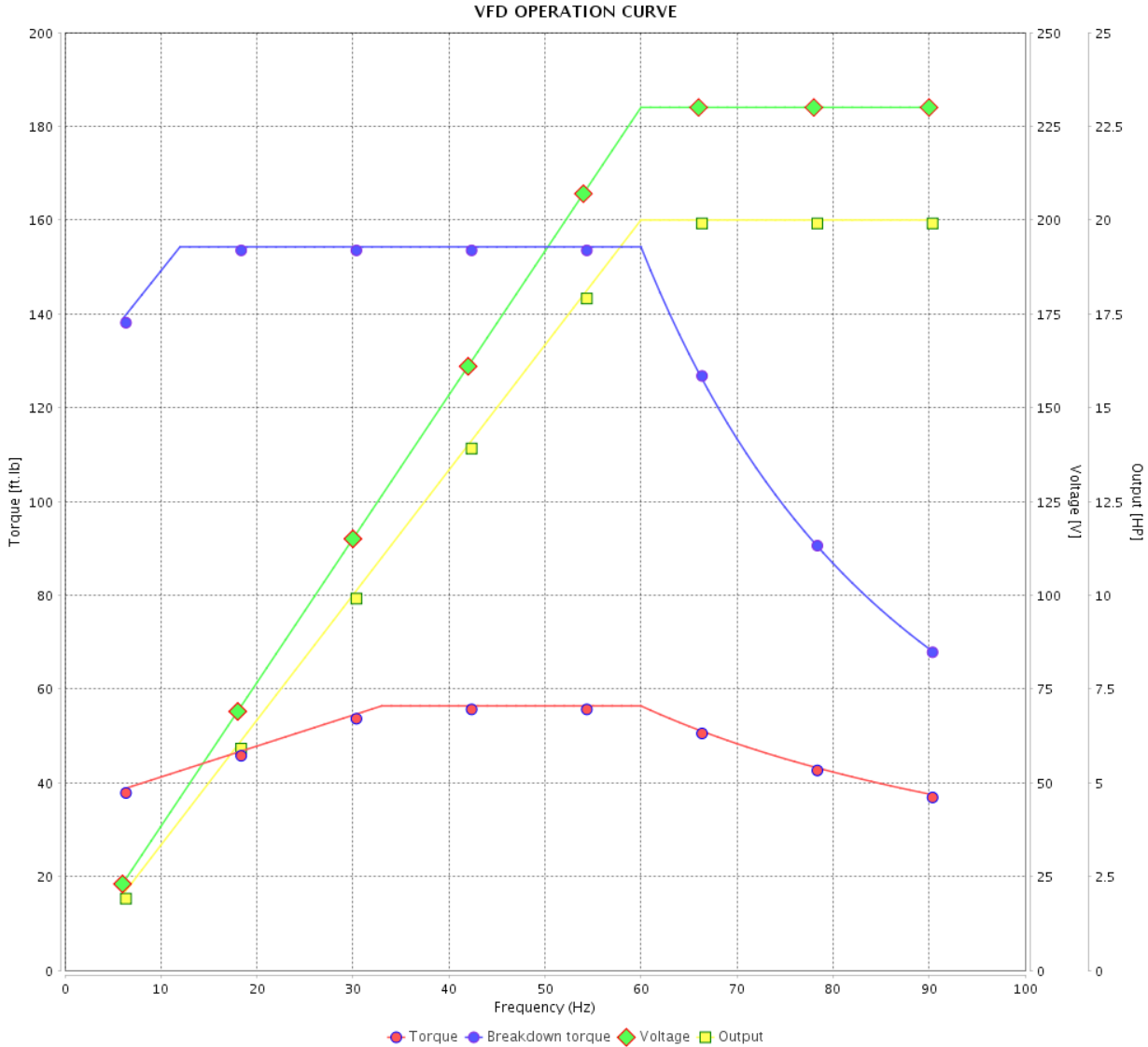


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 48.2/24.1 A  
 LRC : 6.9  
 Rated torque : 59.3 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 260 %  
 Rated speed : 1770 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 30 / 36	Revision
Checked by				
Date	14/04/2022			

# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

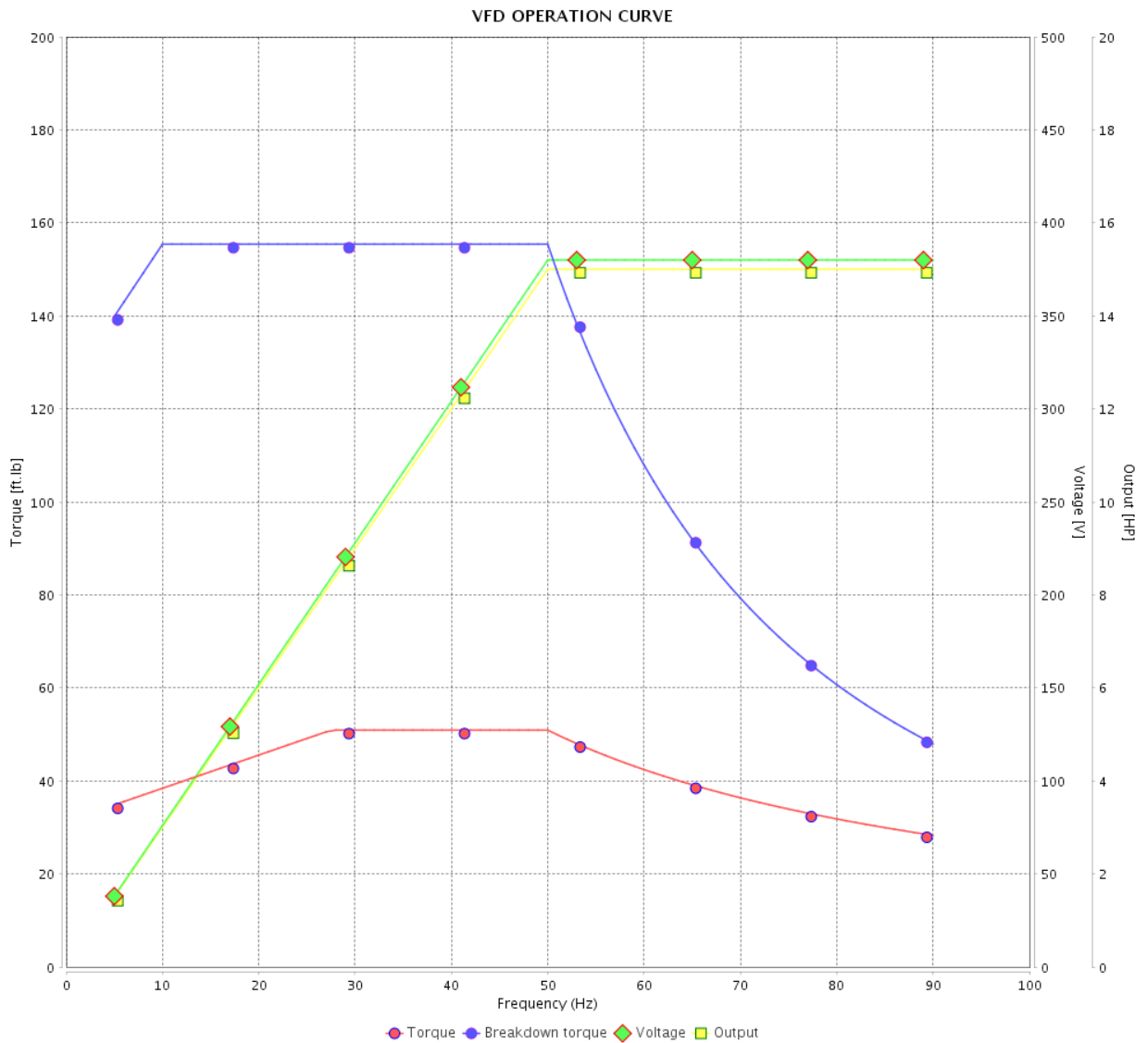


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 21.8 A  
 LRC : 7.4  
 Rated torque : 53.6 ft.lb  
 Locked rotor torque : 250 %  
 Breakdown torque : 290 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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Date	14/04/2022			

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



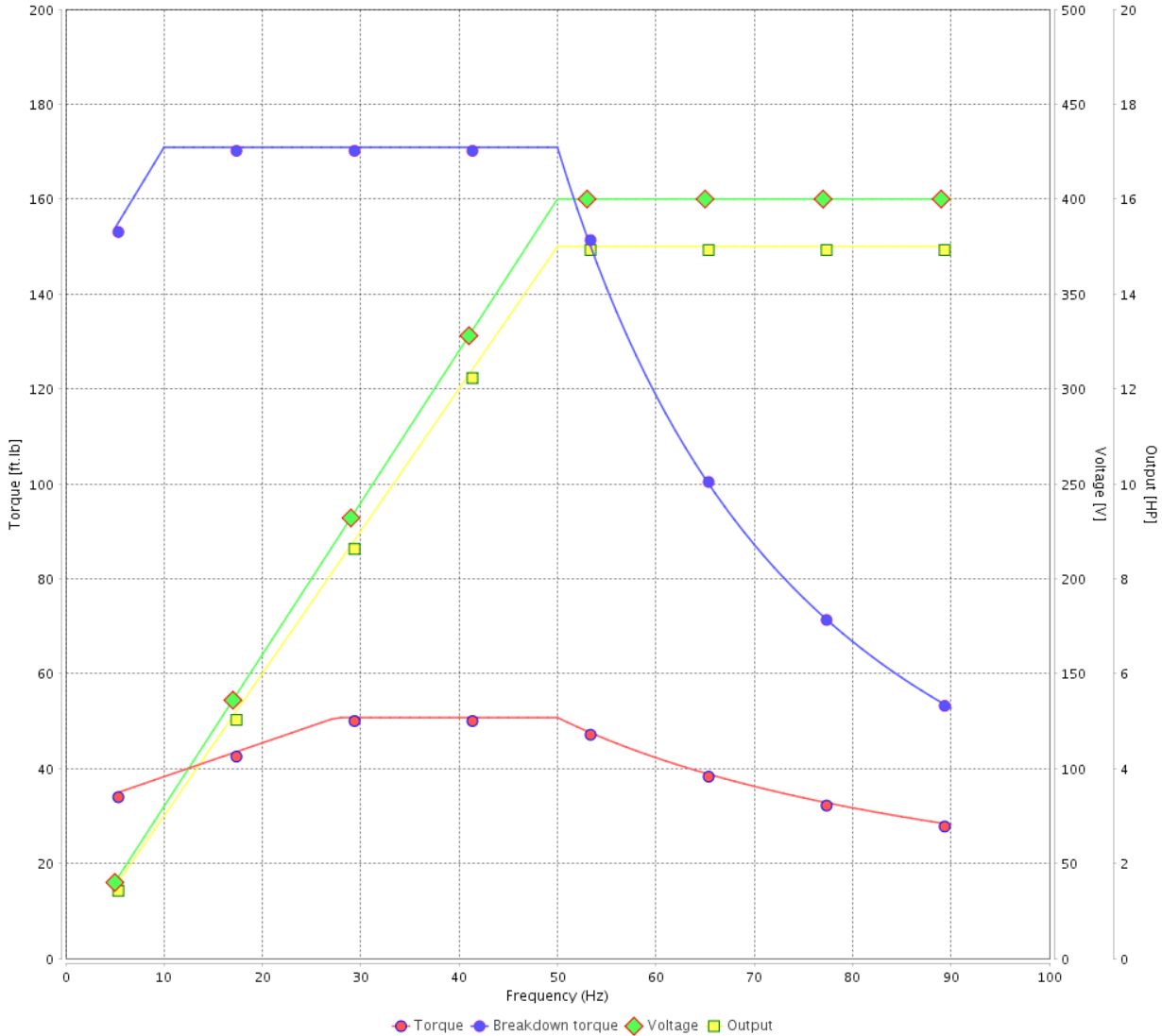
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 21.2 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.00
Breakdown torque	: 320 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

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# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

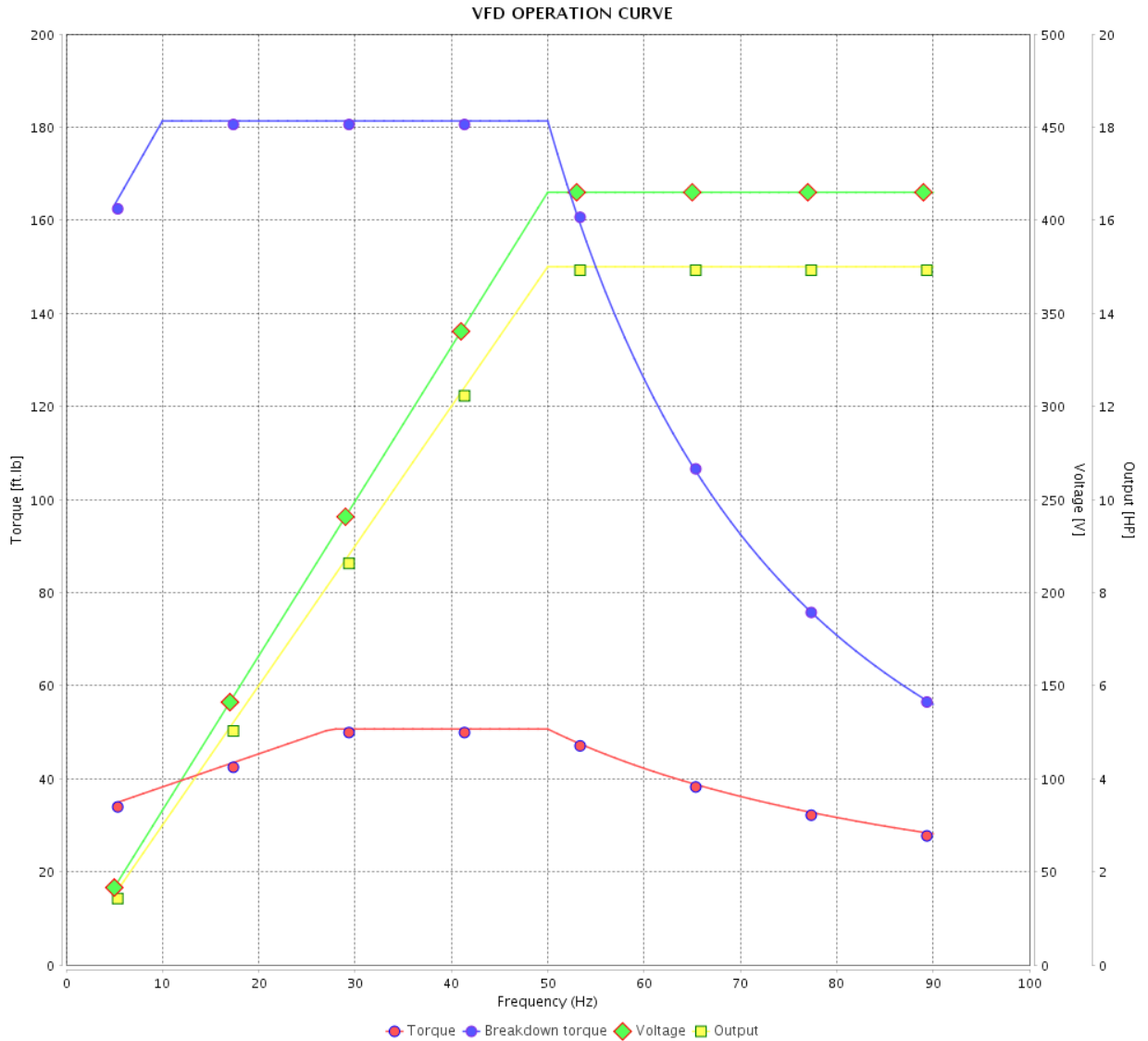


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 415 V 50 Hz 4P IE3

Rated current : 20.6 A  
 LRC : 8.4  
 Rated torque : 53.3 ft.lb  
 Locked rotor torque : 300 %  
 Breakdown torque : 340 %  
 Rated speed : 1477 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



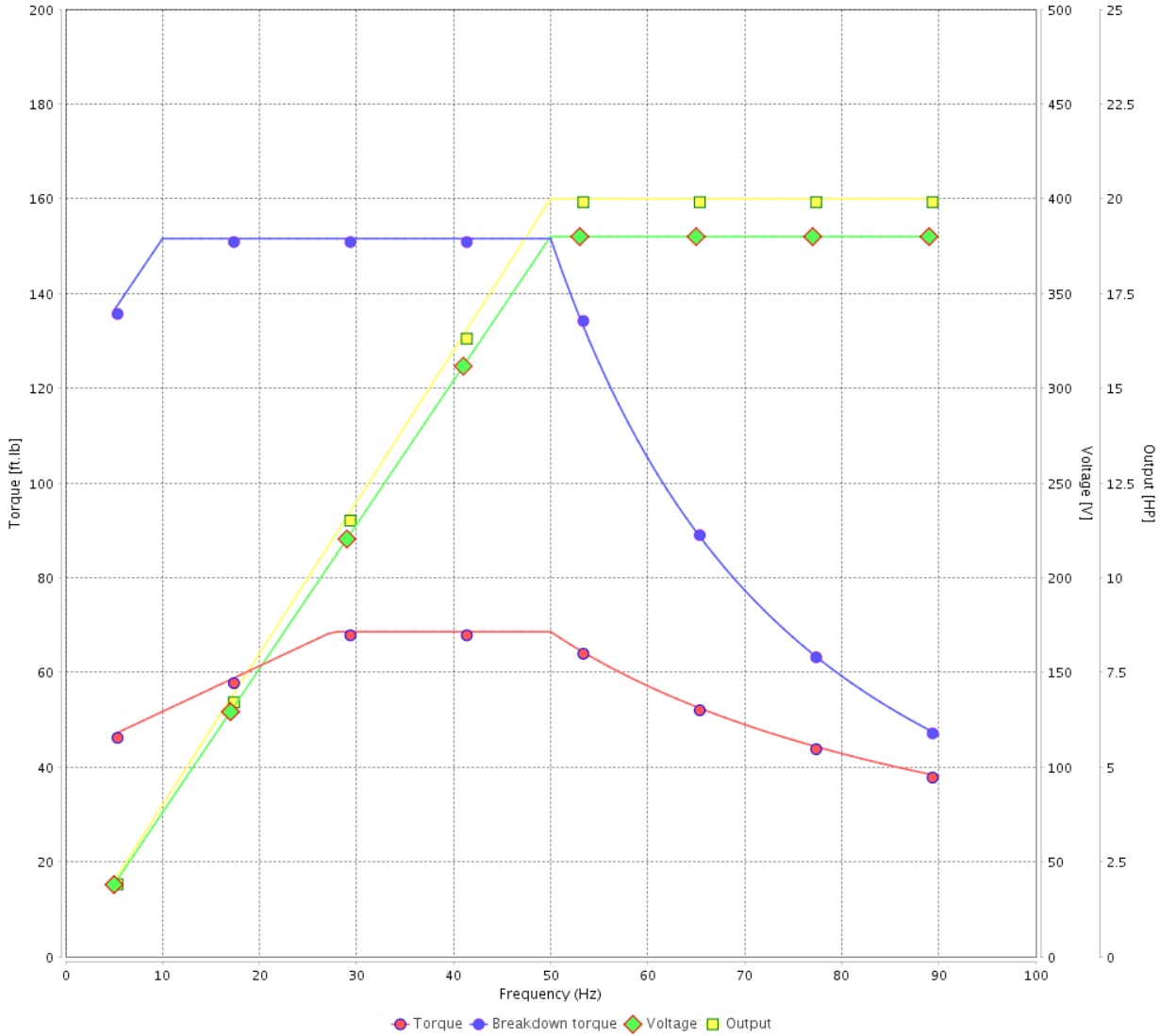
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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Date	14/04/2022			

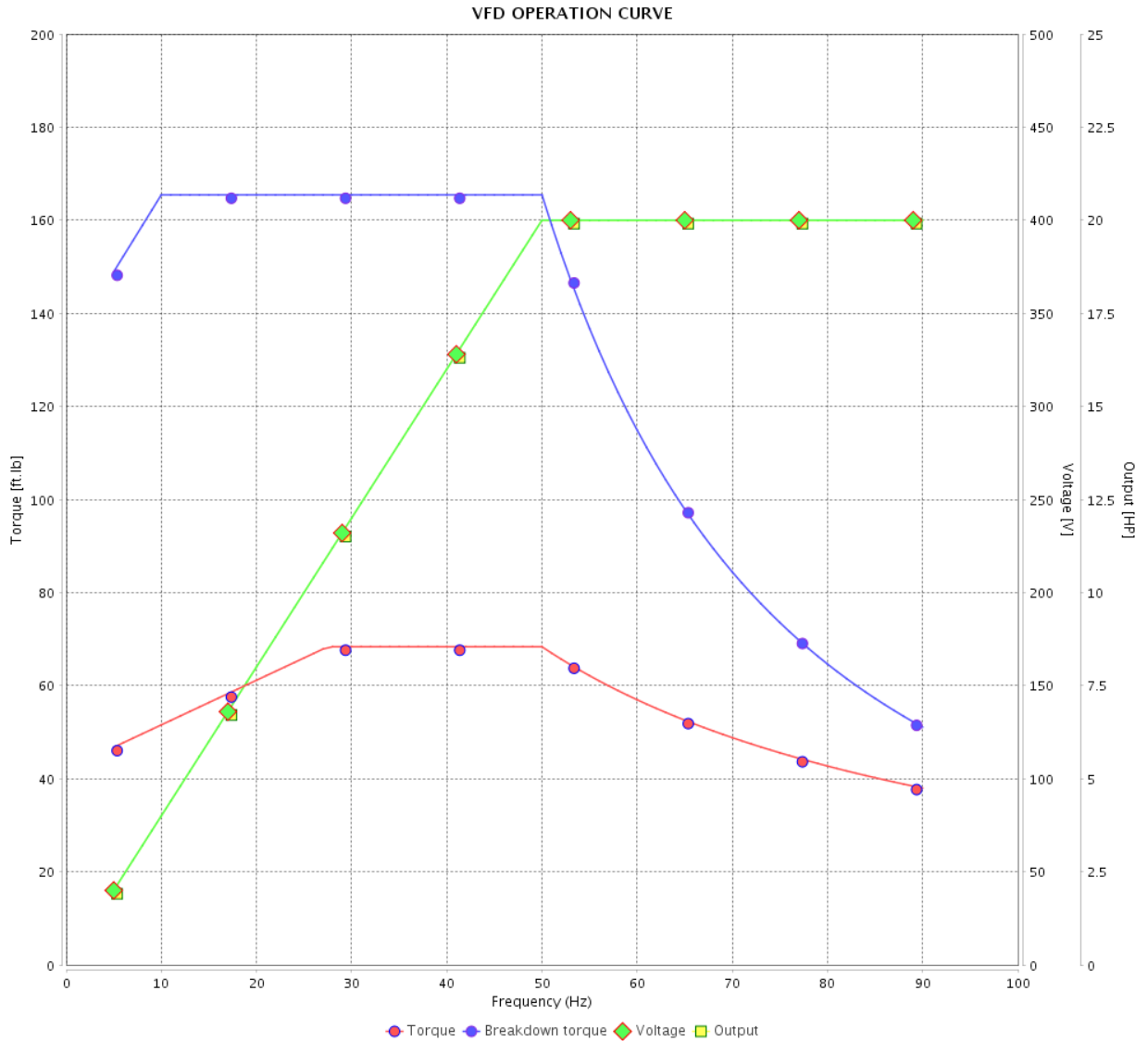
# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
 Product code : 11438008  
 Catalog # : 02018ET3E256T-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

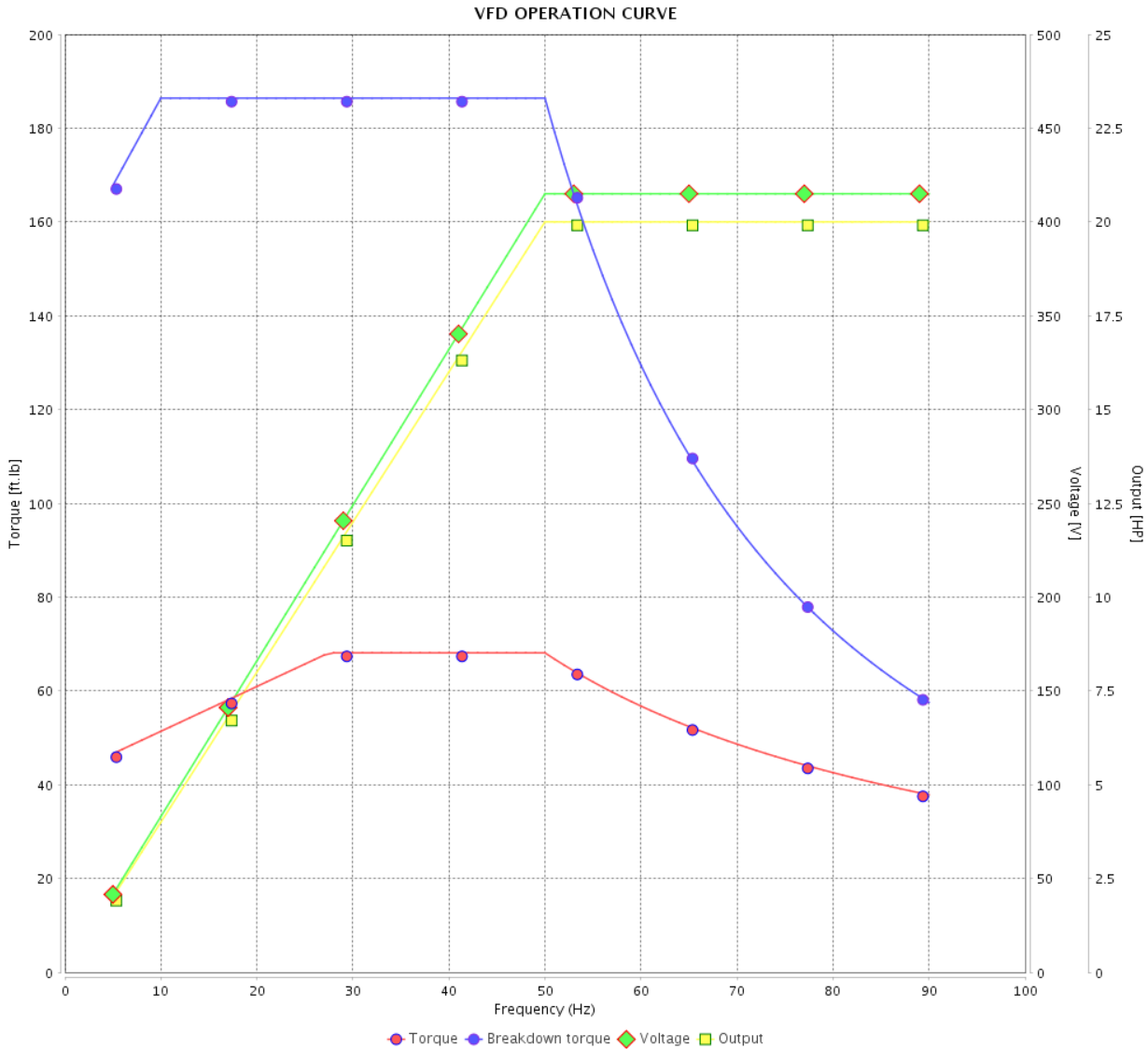


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11438008

Catalog # : 02018ET3E256T-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 27.1 A  
 LRC : 6.6  
 Rated torque : 71.7 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 260 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 3.10 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

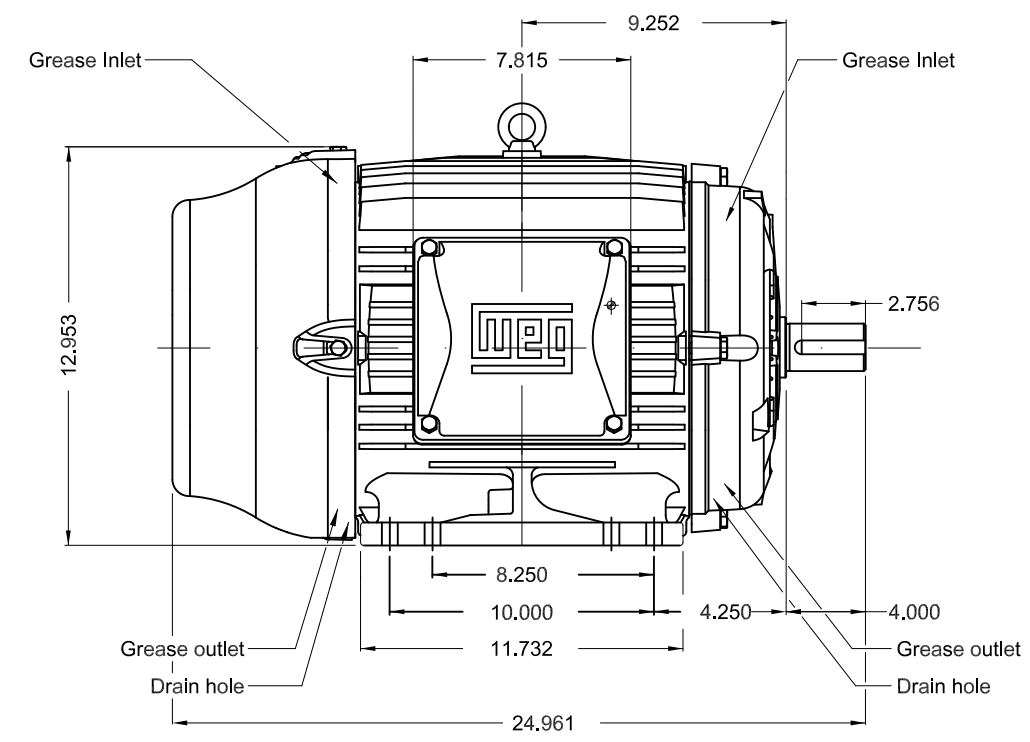
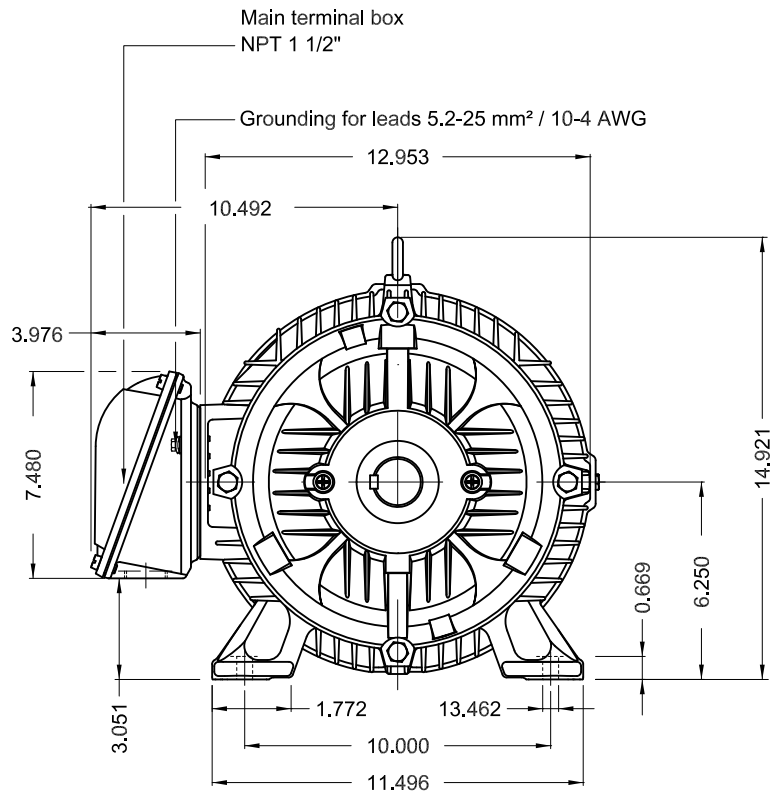
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 36 / 36	Revision
Checked by				
Date	14/04/2022			

1 2 3 4 5 6

A

B

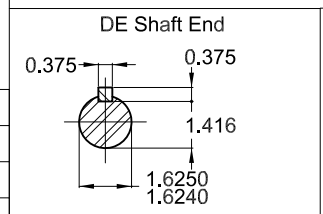
C



D

E

Without vertical jackscrews  
 Color RAL 5009  
 Painting plan 203A  
 Mounting B3R(D)



20 HP 04 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 254/6T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

**PREVIEW**  
 WDD



SHEET 1 / 1

Dimensions in inches XME A3



FOR SAFE AREA  
Mod.TE1BFOXON  
CC029A



For use on 60Hz  
Class I, Div 2, Gr A, B, C and D - T3  
Class I, Zone 2, IIC - T3  
Class II, Div 2, Gr F and G - T4  
For use on PWM: Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 02018ET3E256T-W22

Inverter Duty Motor  
Severe Duty

PH3 60Hz Fr. 254/6T 1000m.a.s.l. IP55 TEFC 338lb

V 230/460 A 48.2/24.1

HP 20 kW 15

SF 1.25 SFA 60.3/30.1

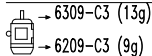
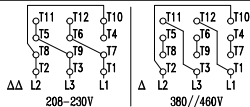
RPM 1770 PF 0.84

AMB 40°C INS cl. F DT80K NEMA NOM EFF 93.0%

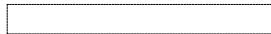
DUTY CONT. DES B Code H

USABLE @208V 53.3A SF 1.15 SFA 61.3

20HP 15kW 50Hz 380V 29.4A 1455RPM SF 1.00 EFF 90.2% (IE1)



MOBIL POLYREX EM (20000h)



MADE IN BRAZIL  
11438008