

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :							
Product line	: NEMA Premium Efficiency Three-Phase	Product code :	12821881				
		Catalog # :	02018ET3ER256TC-W22				
Frame	: 256TC	Cooling method	: IC411 - TEFC				
Insulation class	: F	Mounting	: W-6				
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)				
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line				
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 381 lb				
Protection degree	: IP55	Moment of inertia (J)	: 3.10 sq.ft.lb				
Design	: B						
Output [HP]	20	15	15	15	20	20	20
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	48.2/24.1	21.8	21.2	20.6	29.4	28.0	27.1
L. R. Amperes [A]	333/166	161	167	173	168	174	179
LRC [A]	6.9x(Code H)	7.4x(Code H)	7.9x(Code J)	8.4x(Code K)	5.7x(Code F)	6.2x(Code G)	6.6x(Code H)
No load current [A]	19.2/9.60	9.90	10.5	11.0	9.90	10.5	11.0
Rated speed [RPM]	1770	1470	1475	1477	1455	1460	1465
Slip [%]	1.67	2.00	1.67	1.53	3.00	2.67	2.33
Rated torque [ft.lb]	59.3	53.6	53.4	53.3	72.2	71.9	71.7
Locked rotor torque [%]	240	250	280	300	190	210	229
Breakdown torque [%]	260	290	320	340	210	229	260
Service factor	1.25	1.00	1.00	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	105 K	105 K	105 K
Locked rotor time	54s (cold) 30s (hot)	59s (cold) 33s (hot)	55s (cold) 31s (hot)	52s (cold) 29s (hot)	39s (cold) 22s (hot)	37s (cold) 21s (hot)	36s (cold) 20s (hot)
Noise level ²	64.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%	91.0	90.9	89.2	89.2	92.3	90.8
	50%	91.7	91.0	89.8	89.8	91.7	91.0
	75%	92.4	91.5	91.0	91.3	91.0	91.0
	100%	93.0	91.4	91.4	91.7	90.2	91.0
Power Factor	25%	0.43	0.40	0.37	0.35	0.49	0.46
	50%	0.68	0.65	0.62	0.60	0.75	0.72
	75%	0.79	0.78	0.75	0.73	0.83	0.81
	100%	0.84	0.84	0.82	0.81	0.86	0.85
Bearing type	: Drive end : 6309 C3	Non drive end : 6209 C3	Foundation loads				
Sealing	: V'Ring	V'Ring	Max. traction	: 704 lb			
Lubrication interval	: 18000 h	19000 h	Max. compression	: 1084 lb			
Lubricant amount	: 13 g	9 g					
Lubricant type	: Mobil Polyrex EM						
Notes USABLE @208V 53.3A SF 1.15 SFA 61.3A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



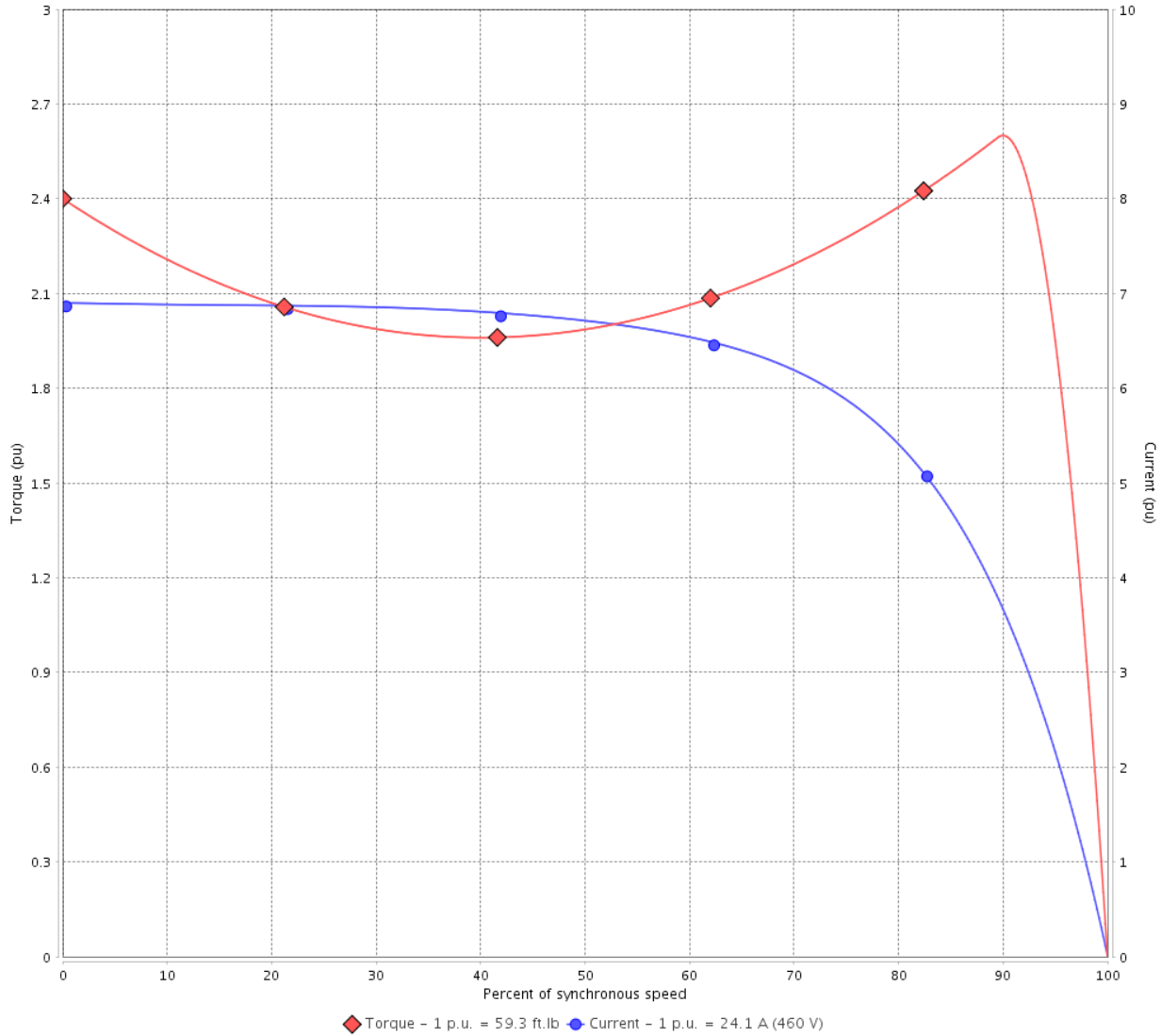
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 4P

Rated current	: 48.2/24.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Locked rotor time : 54s (cold) 30s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



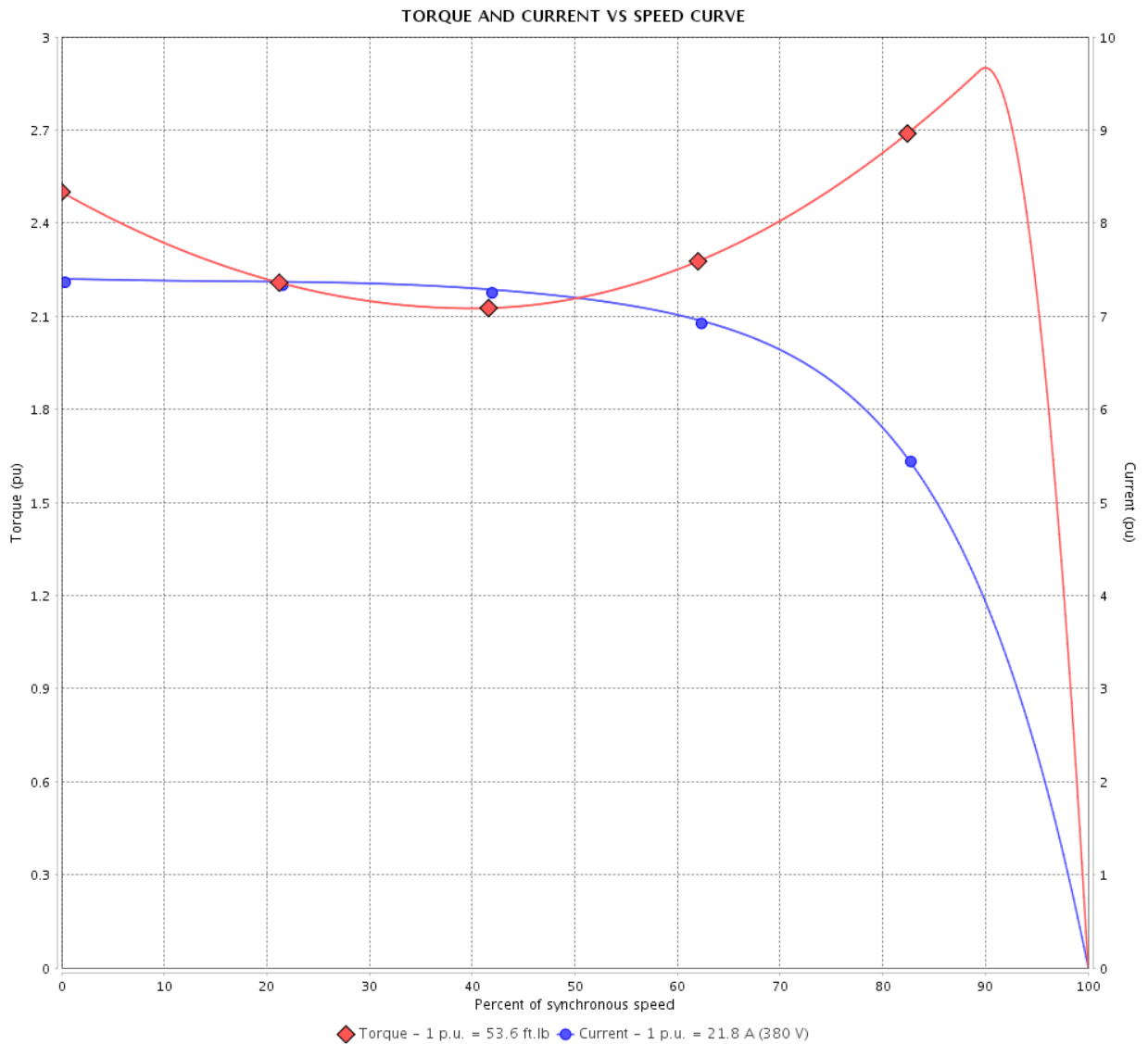
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 21.8 A
 LRC : 7.4
 Rated torque : 53.6 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 290 %
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Locked rotor time : 59s (cold) 33s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



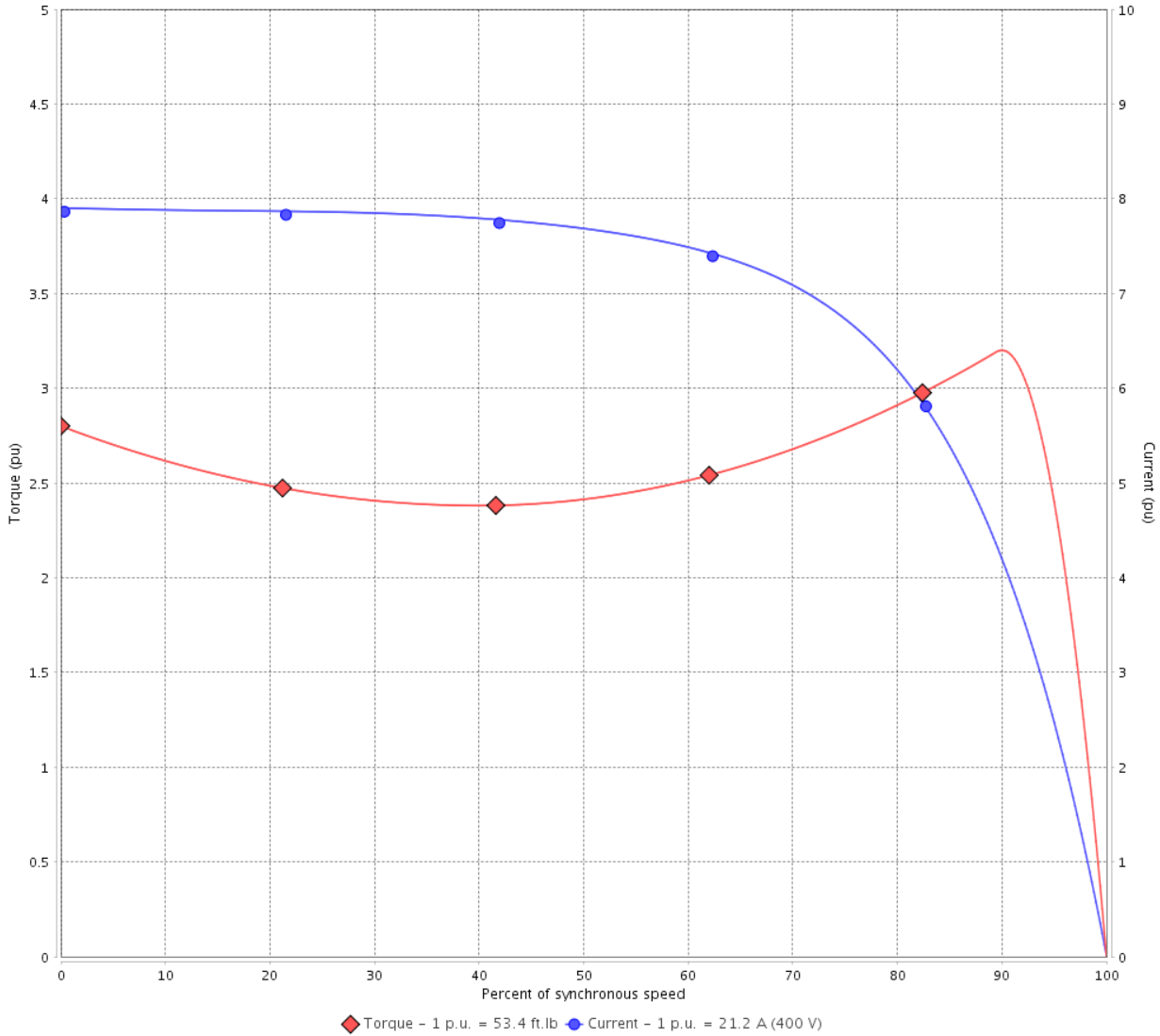
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 21.2 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.00
Breakdown torque	: 320 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 55s (cold) 31s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



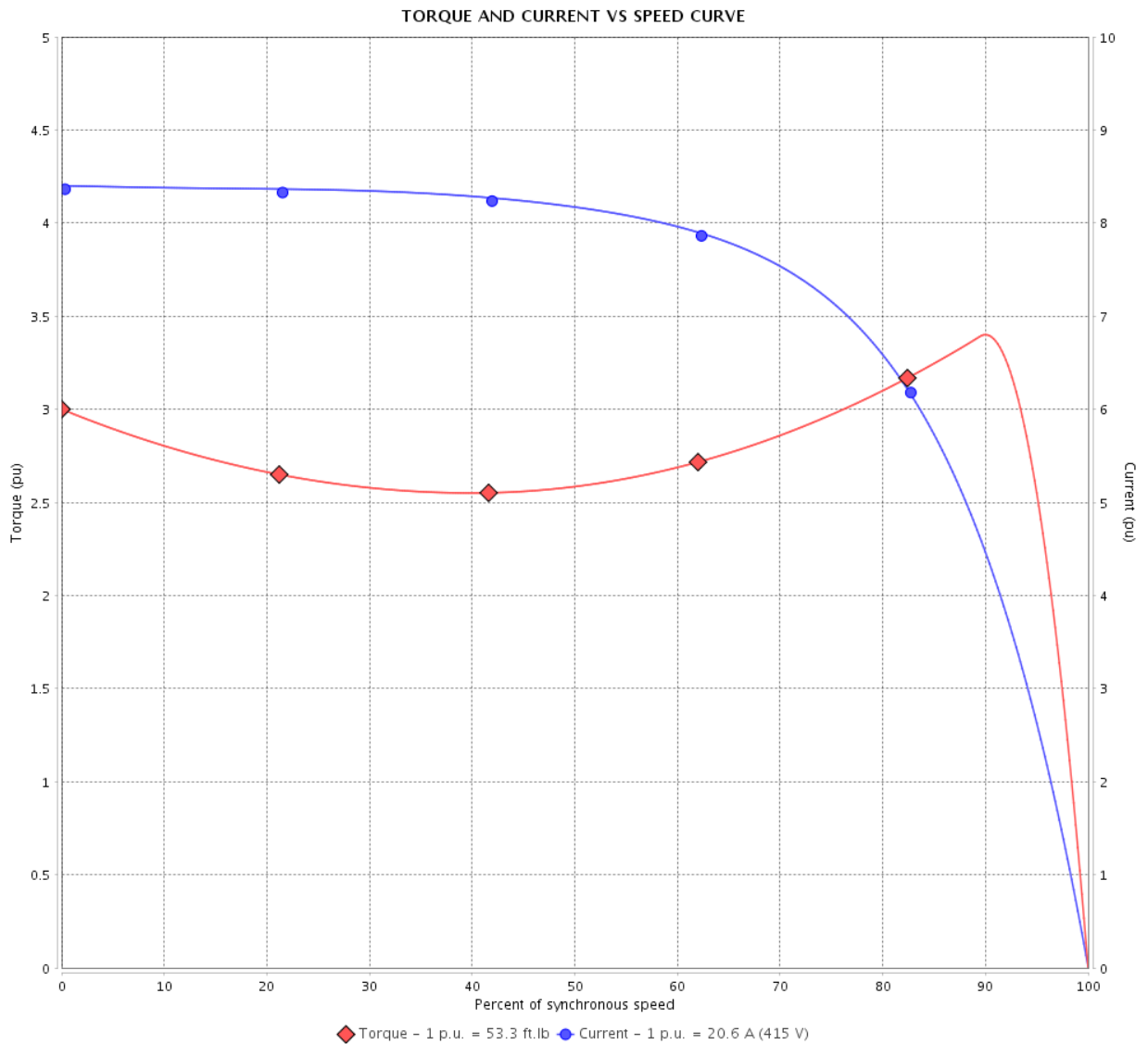
Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current : 20.6 A
 LRC : 8.4
 Rated torque : 53.3 ft.lb
 Locked rotor torque : 300 %
 Breakdown torque : 340 %
 Rated speed : 1477 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Locked rotor time : 52s (cold) 29s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



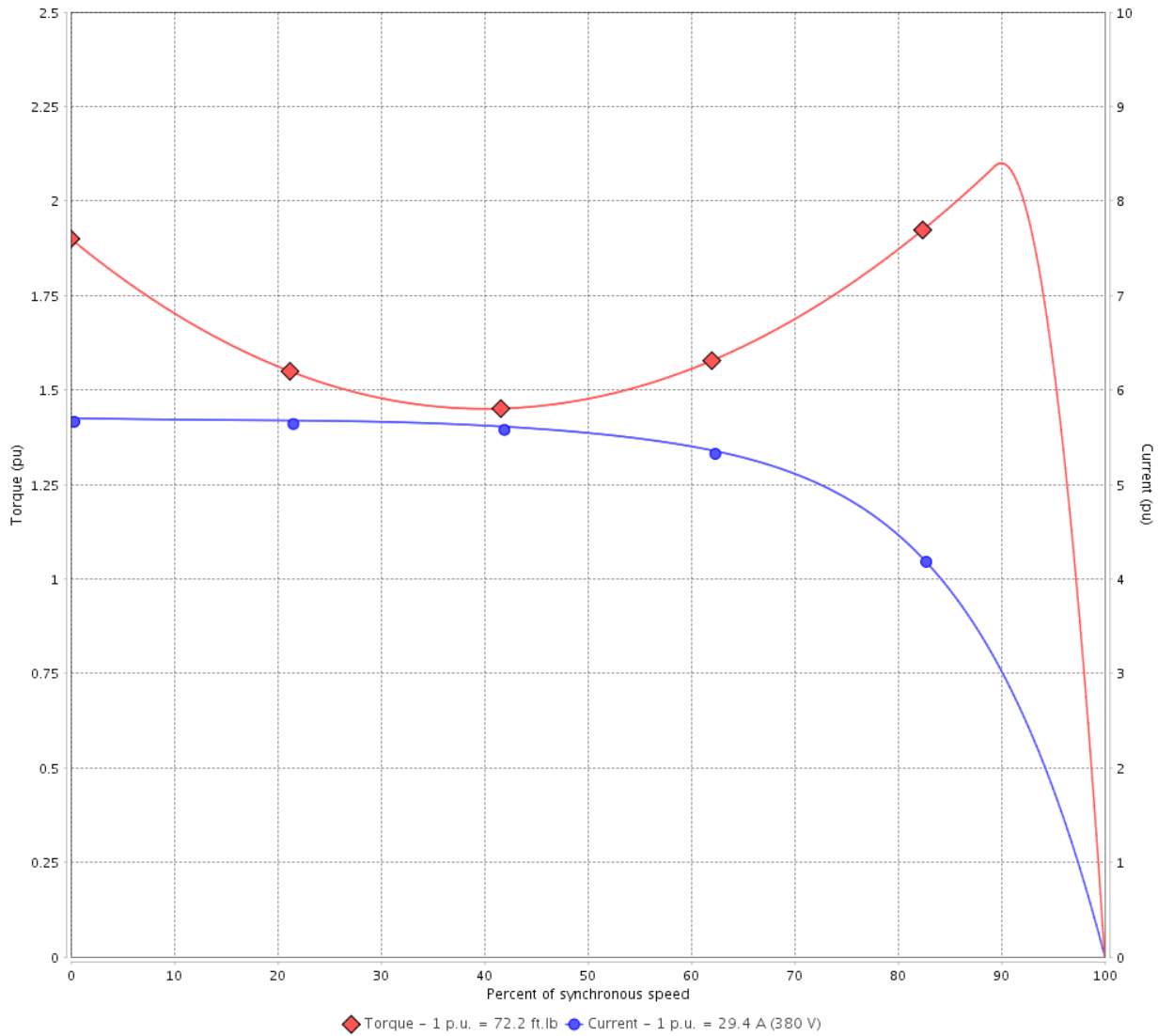
Customer :

Product line : NEMA Premium Efficiency Three-Phase

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Catalog # : 02018ET3ER256TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Locked rotor time : 39s (cold) 22s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



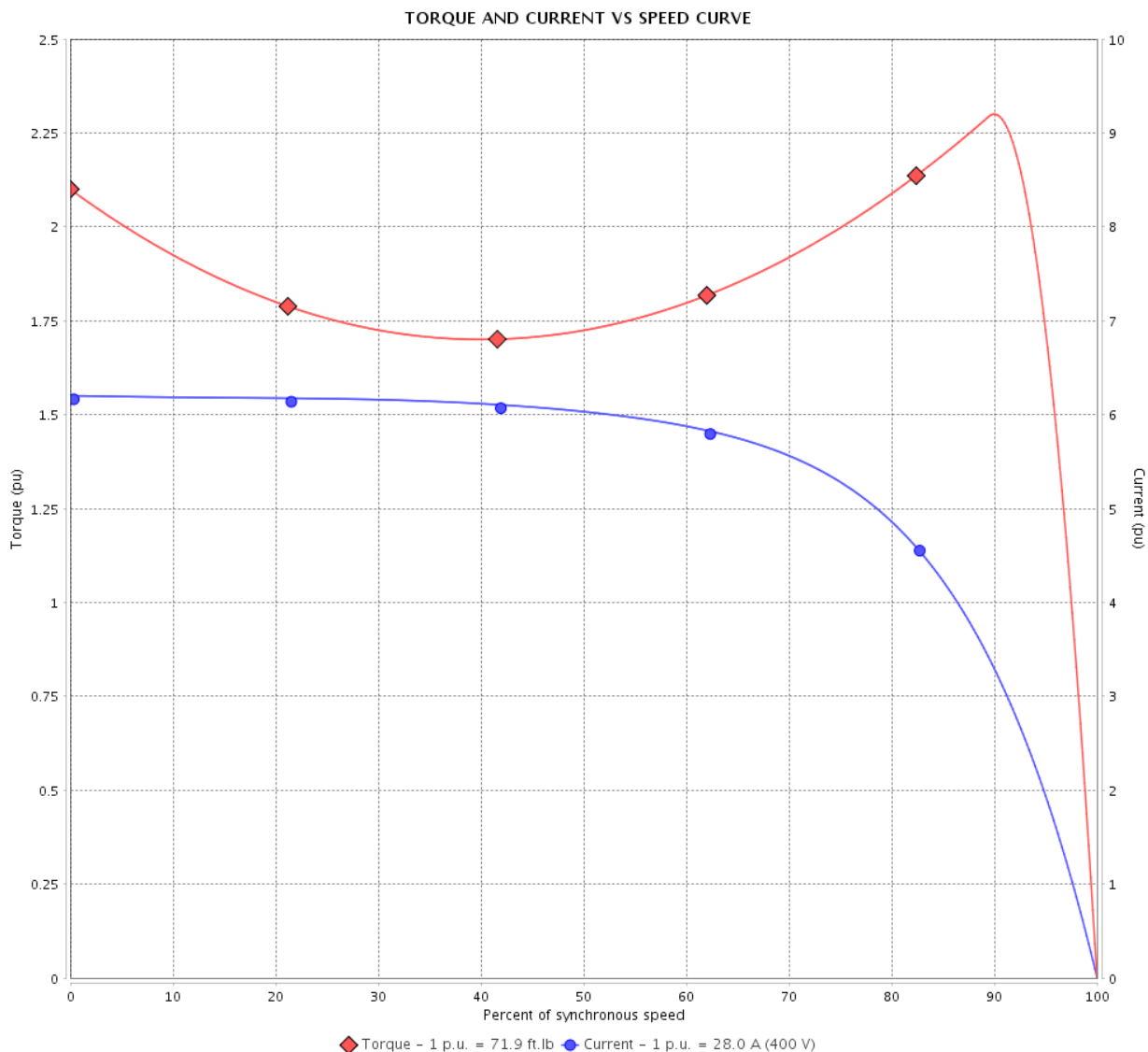
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

Locked rotor time : 37s (cold) 21s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



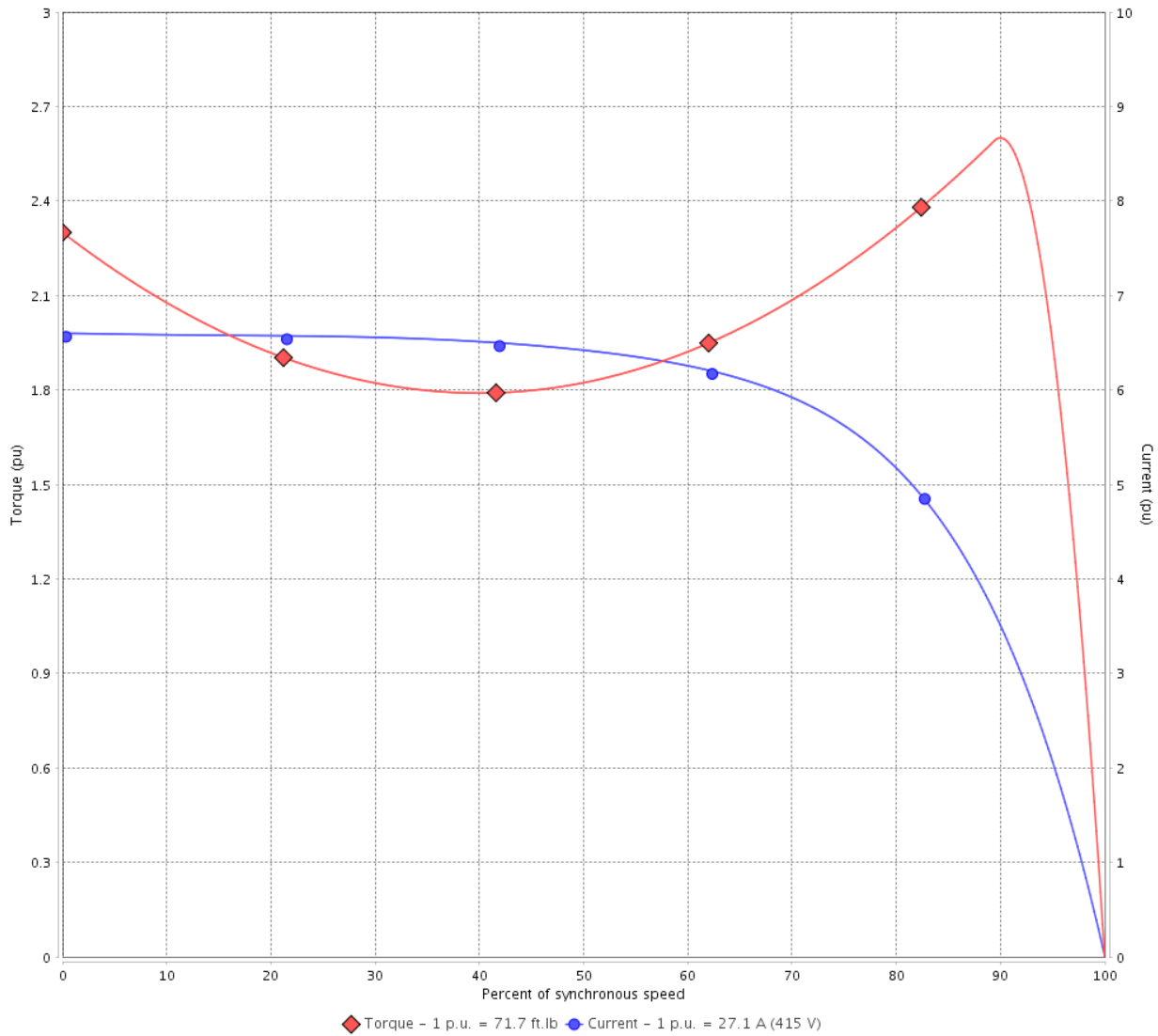
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 27.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 71.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 105 K
Rated speed	: 1465 rpm	Design	: B

Locked rotor time : 36s (cold) 20s (hot)

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Three Phase Induction Motor - Squirrel Cage

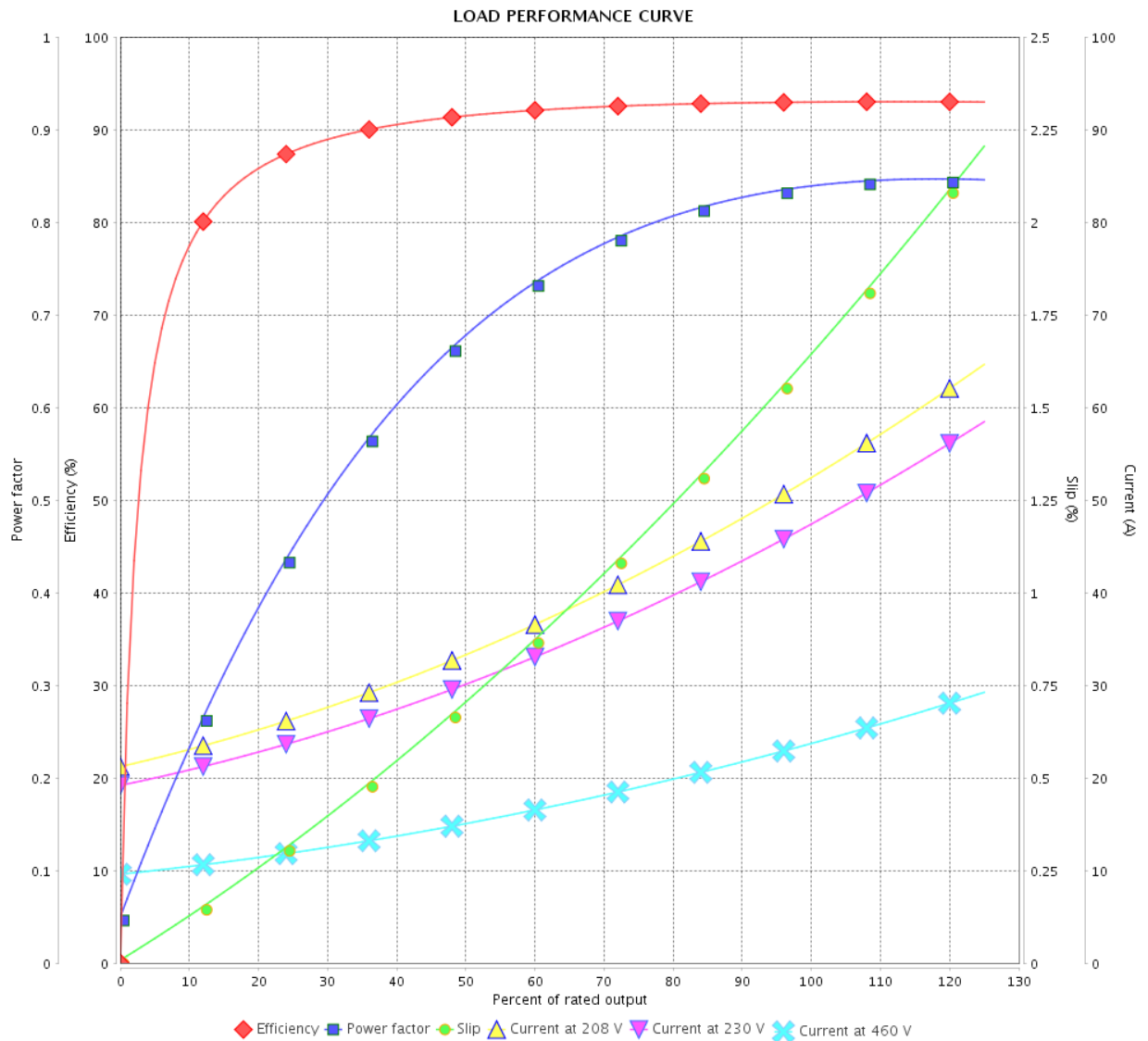


Customer :

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Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 48.2/24.1 A
 LRC : 6.9
 Rated torque : 59.3 ft.lb
 Locked rotor torque : 240 %
 Breakdown torque : 260 %
 Rated speed : 1770 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage



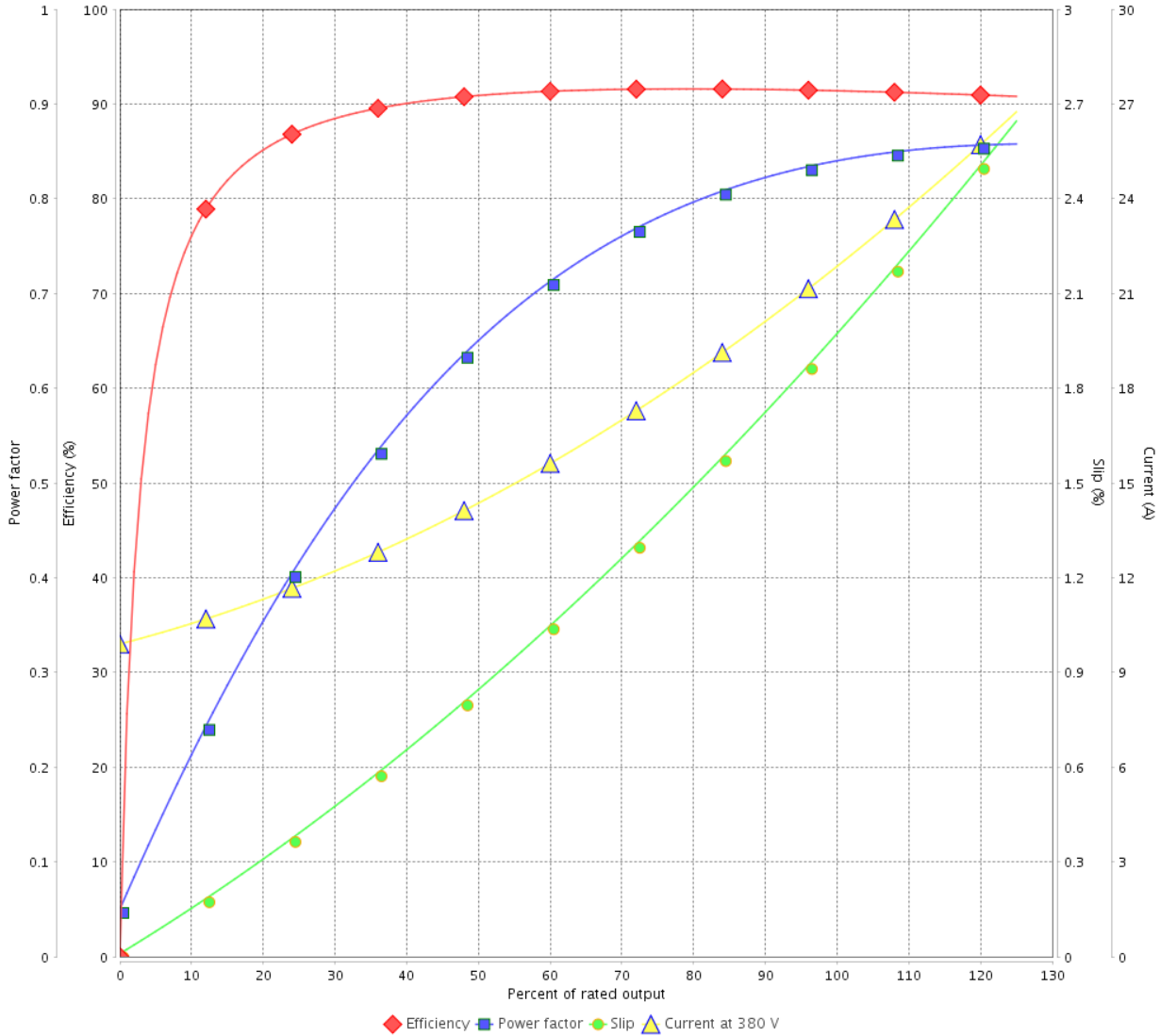
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

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Performance : 380 V 50 Hz 4P IE3

Rated current	: 21.8 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

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Three Phase Induction Motor - Squirrel Cage

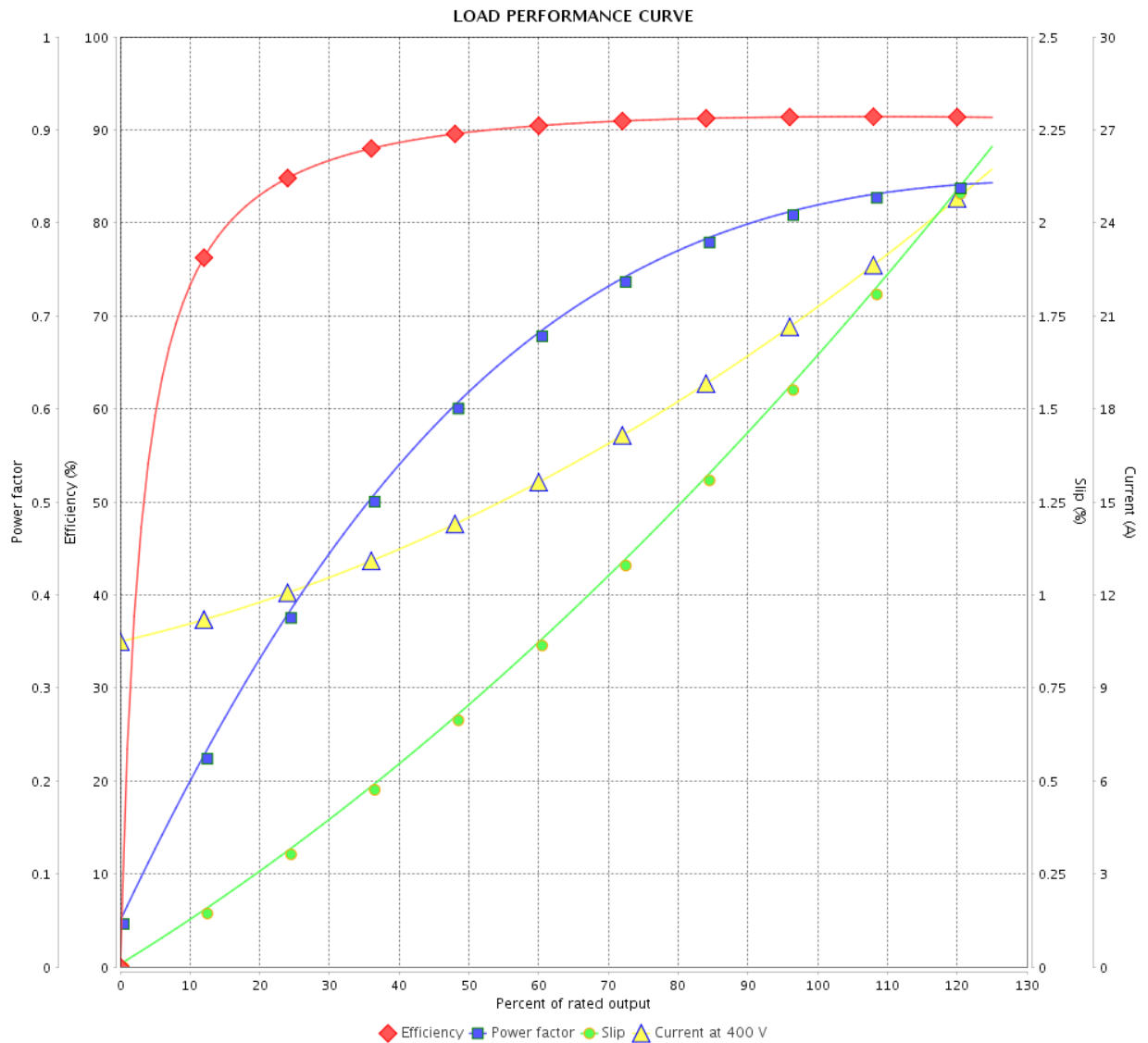


Customer :

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Performance : 400 V 50 Hz 4P IE3

Rated current : 21.2 A
 LRC : 7.9
 Rated torque : 53.4 ft.lb
 Locked rotor torque : 280 %
 Breakdown torque : 320 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

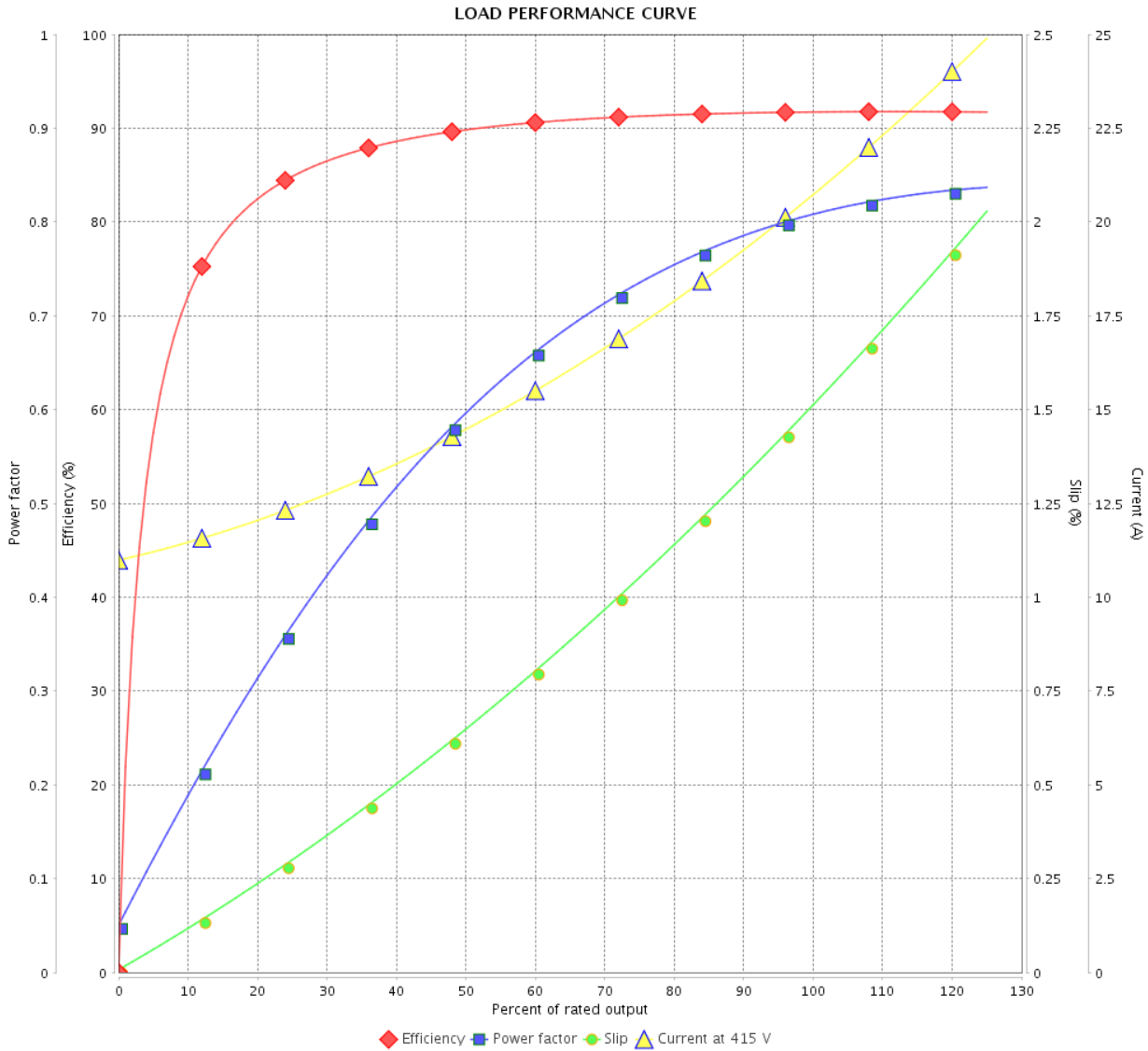


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 20.6 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 8.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.3 ft.lb	Insulation class	: F
Locked rotor torque	: 300 %	Service factor	: 1.00
Breakdown torque	: 340 %	Temperature rise	: 80 K
Rated speed	: 1477 rpm	Design	: B

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Three Phase Induction Motor - Squirrel Cage

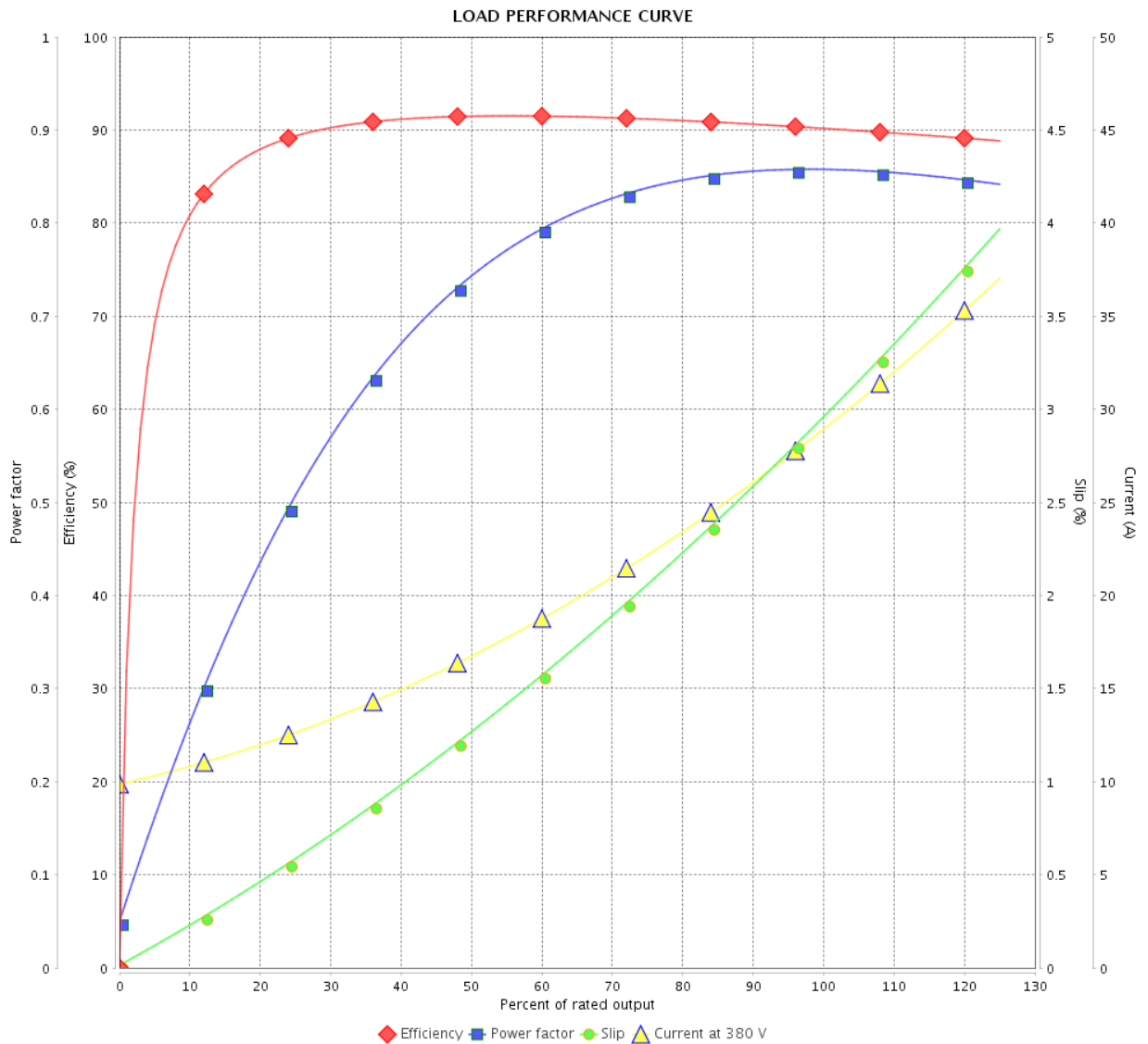


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 380 V 50 Hz 4P IE1

Rated current : 29.4 A
 LRC : 5.7
 Rated torque : 72.2 ft.lb
 Locked rotor torque : 190 %
 Breakdown torque : 210 %
 Rated speed : 1455 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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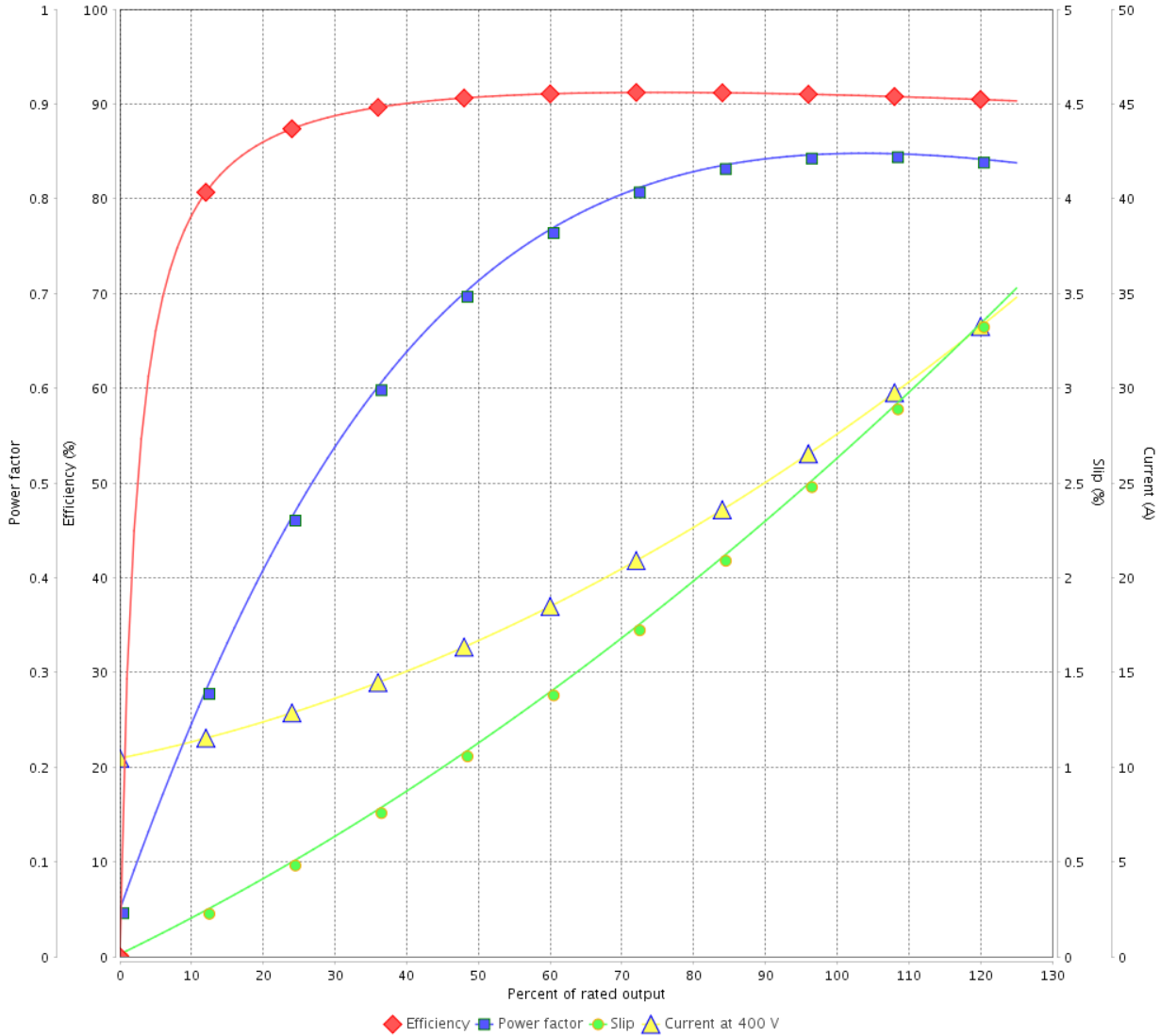
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

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LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE2

Rated current : 28.0 A
 LRC : 6.2
 Rated torque : 71.9 ft.lb
 Locked rotor torque : 210 %
 Breakdown torque : 229 %
 Rated speed : 1460 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

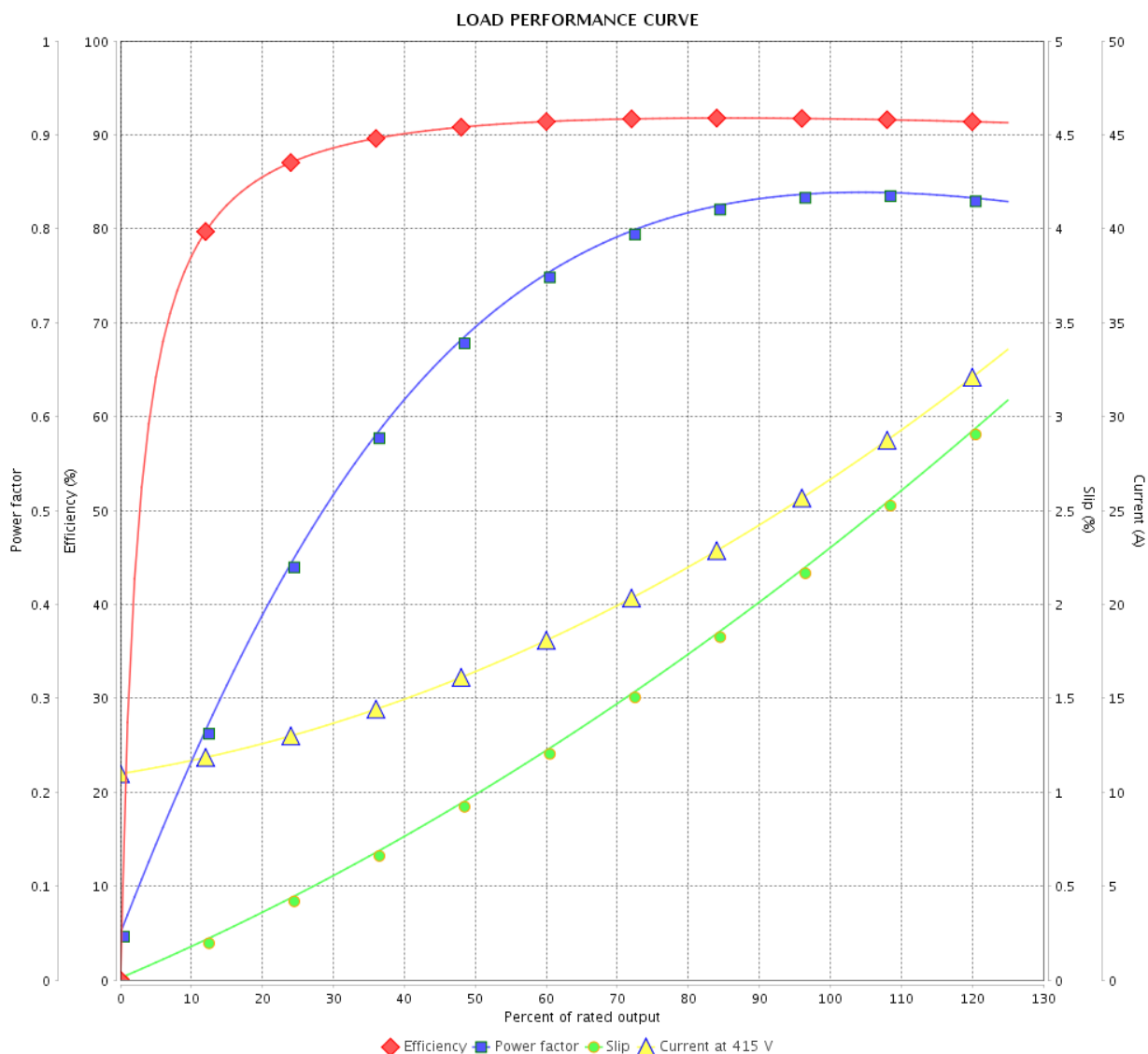


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 27.1 A
 LRC : 6.6
 Rated torque : 71.7 ft.lb
 Locked rotor torque : 229 %
 Breakdown torque : 260 %
 Rated speed : 1465 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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THERMAL LIMIT CURVE



Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 12821881
Catalog # : 02018ET3ER256TC-W22

Performance : 230/460 V 60 Hz 4P

Rated current	: 48.2/24.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Heating constant

Cooling constant

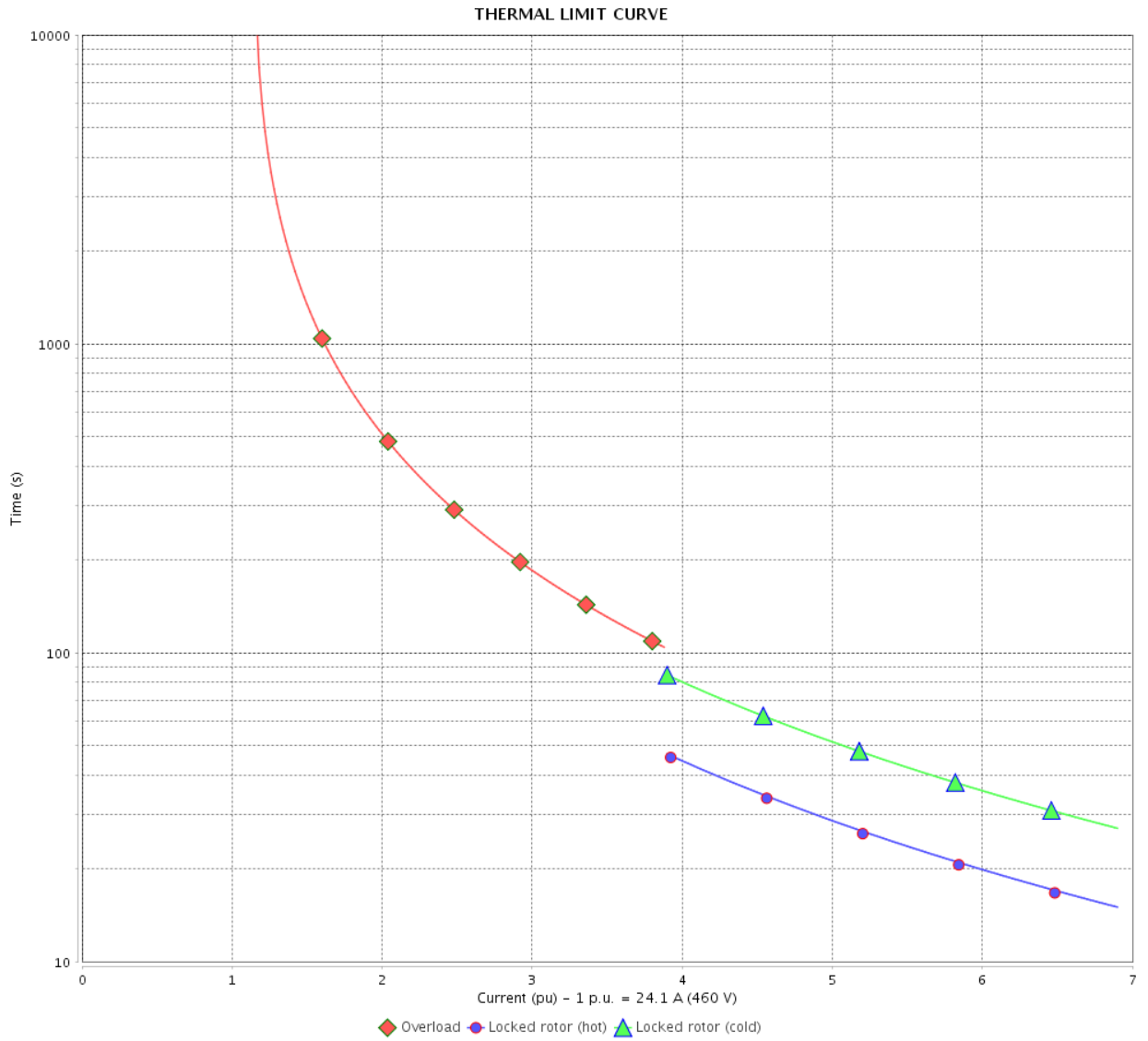
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Three Phase Induction Motor - Squirrel Cage



Customer : _____



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THERMAL LIMIT CURVE



Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 12821881
Catalog # : 02018ET3ER256TC-W22

Performance : 380 V 50 Hz 4P IE3

Rated current	: 21.8 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.4	Duty cycle	: Cont.(S1)
Rated torque	: 53.6 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Heating constant

Cooling constant

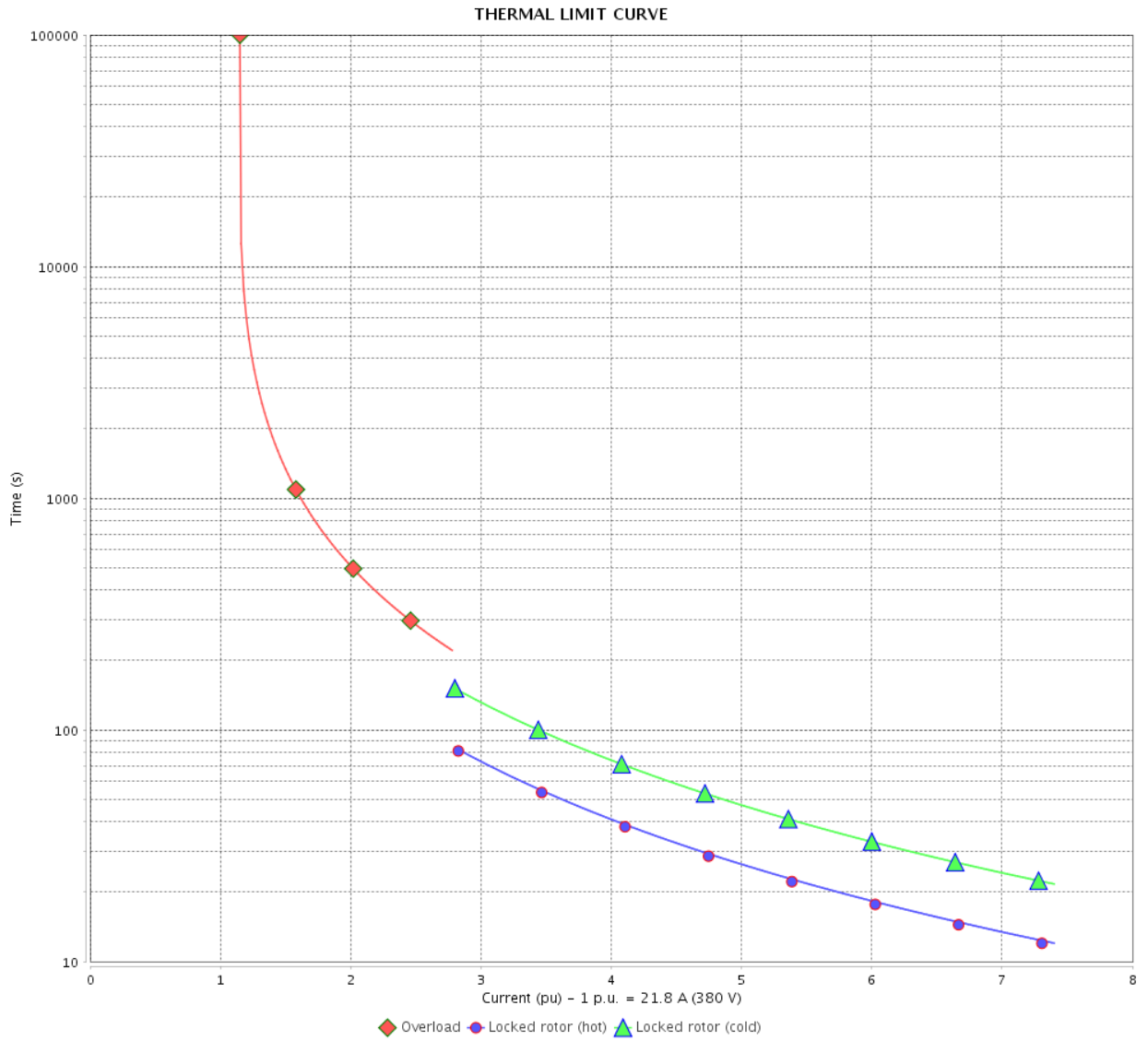
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Three Phase Induction Motor - Squirrel Cage



Customer : _____



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THERMAL LIMIT CURVE



Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 12821881
Catalog # : 02018ET3ER256TC-W22

Performance : 400 V 50 Hz 4P IE3

Rated current	: 21.2 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 7.9	Duty cycle	: Cont.(S1)
Rated torque	: 53.4 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.00
Breakdown torque	: 320 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Heating constant

Cooling constant

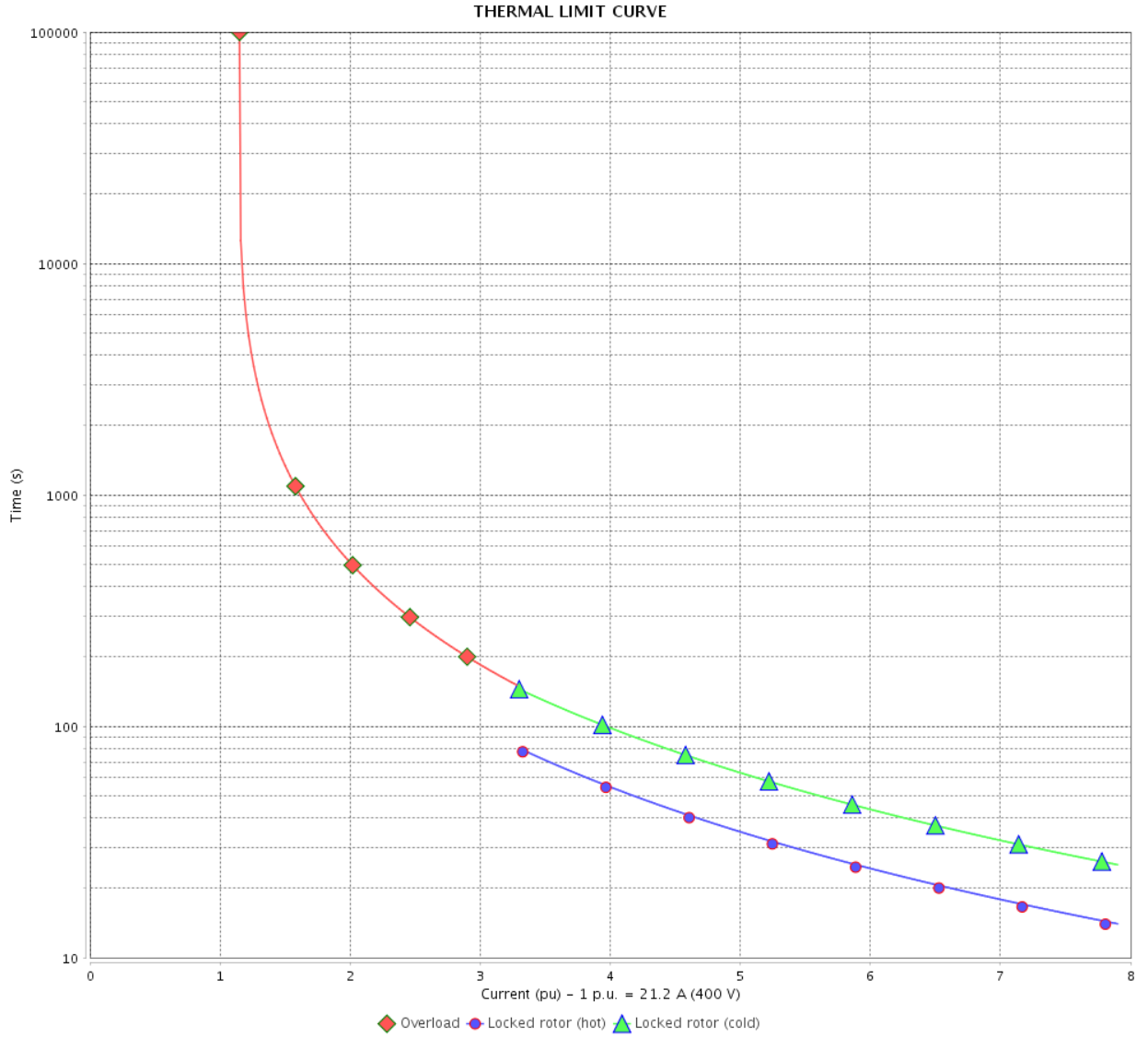
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THERMAL LIMIT CURVE

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 Product code : 12821881
 Catalog # : 02018ET3ER256TC-W22

Performance : 415 V 50 Hz 4P IE3

Rated current : 20.6 A	Moment of inertia (J) : 3.10 sq.ft.lb
LRC : 8.4	Duty cycle : Cont.(S1)
Rated torque : 53.3 ft.lb	Insulation class : F
Locked rotor torque : 300 %	Service factor : 1.00
Breakdown torque : 340 %	Temperature rise : 80 K
Rated speed : 1477 rpm	Design : B

Heating constant

Cooling constant

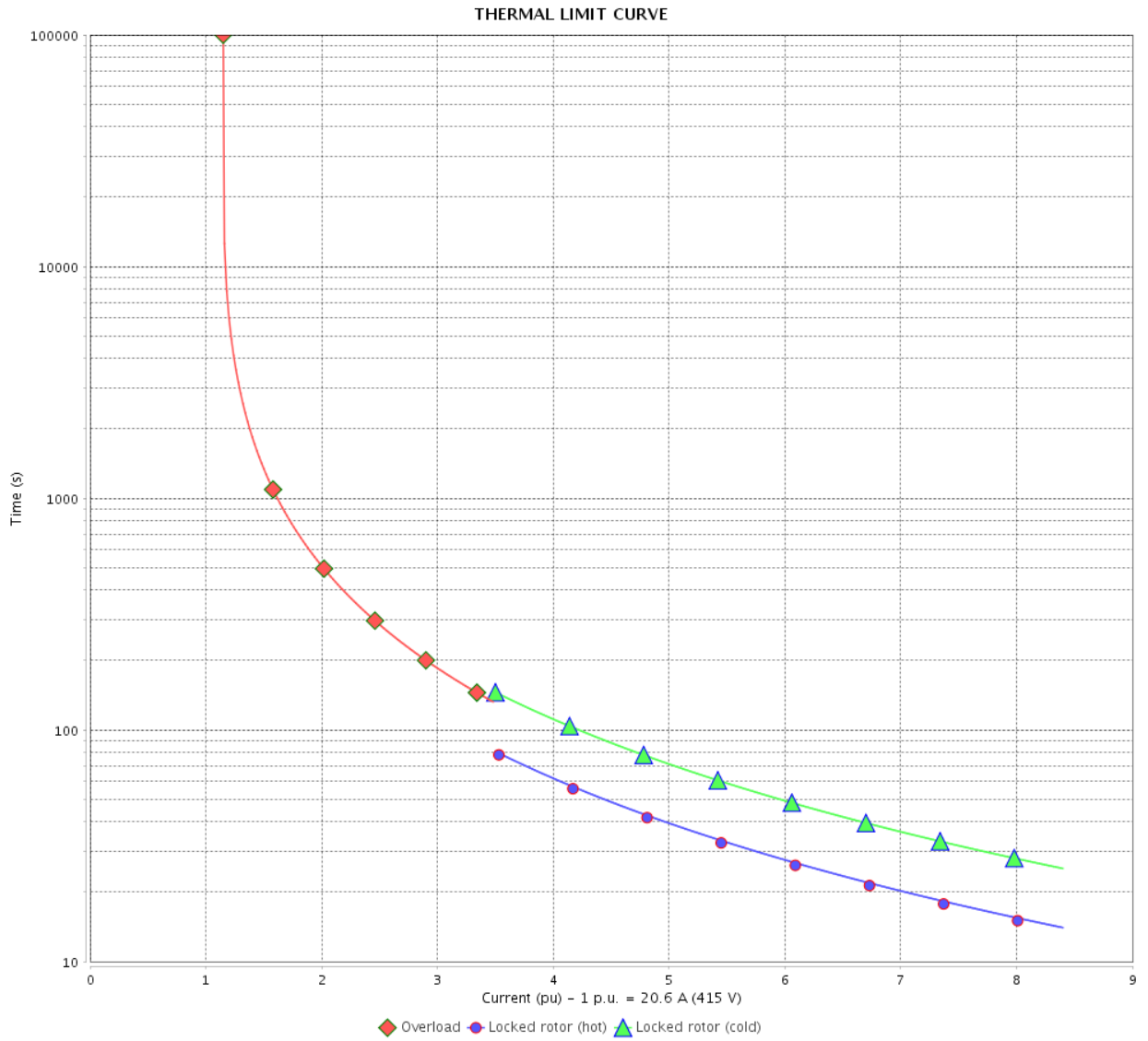
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THERMAL LIMIT CURVE

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Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Heating constant

Cooling constant

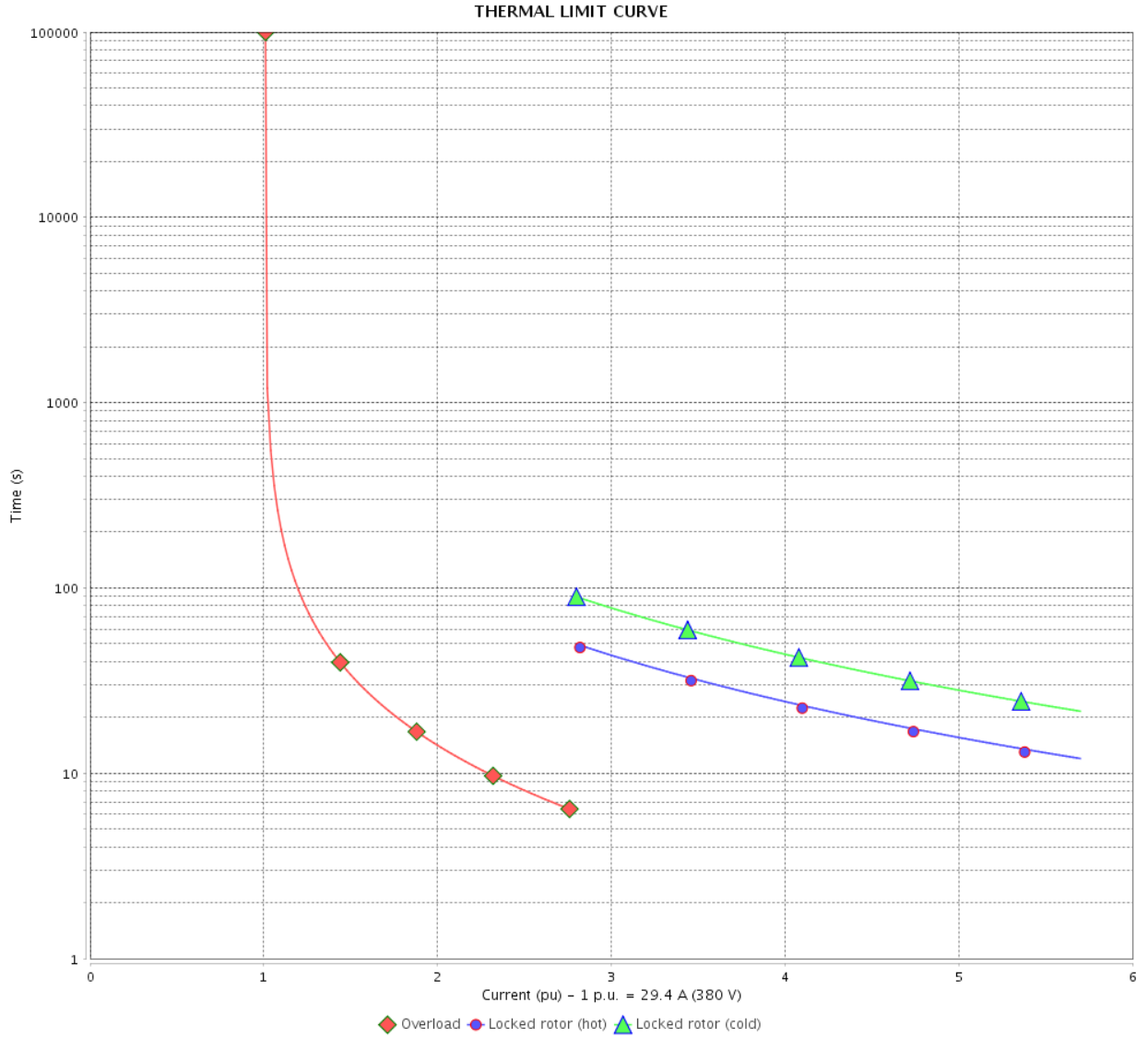
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Catalog # : 02018ET3ER256TC-W22

Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

Heating constant

Cooling constant

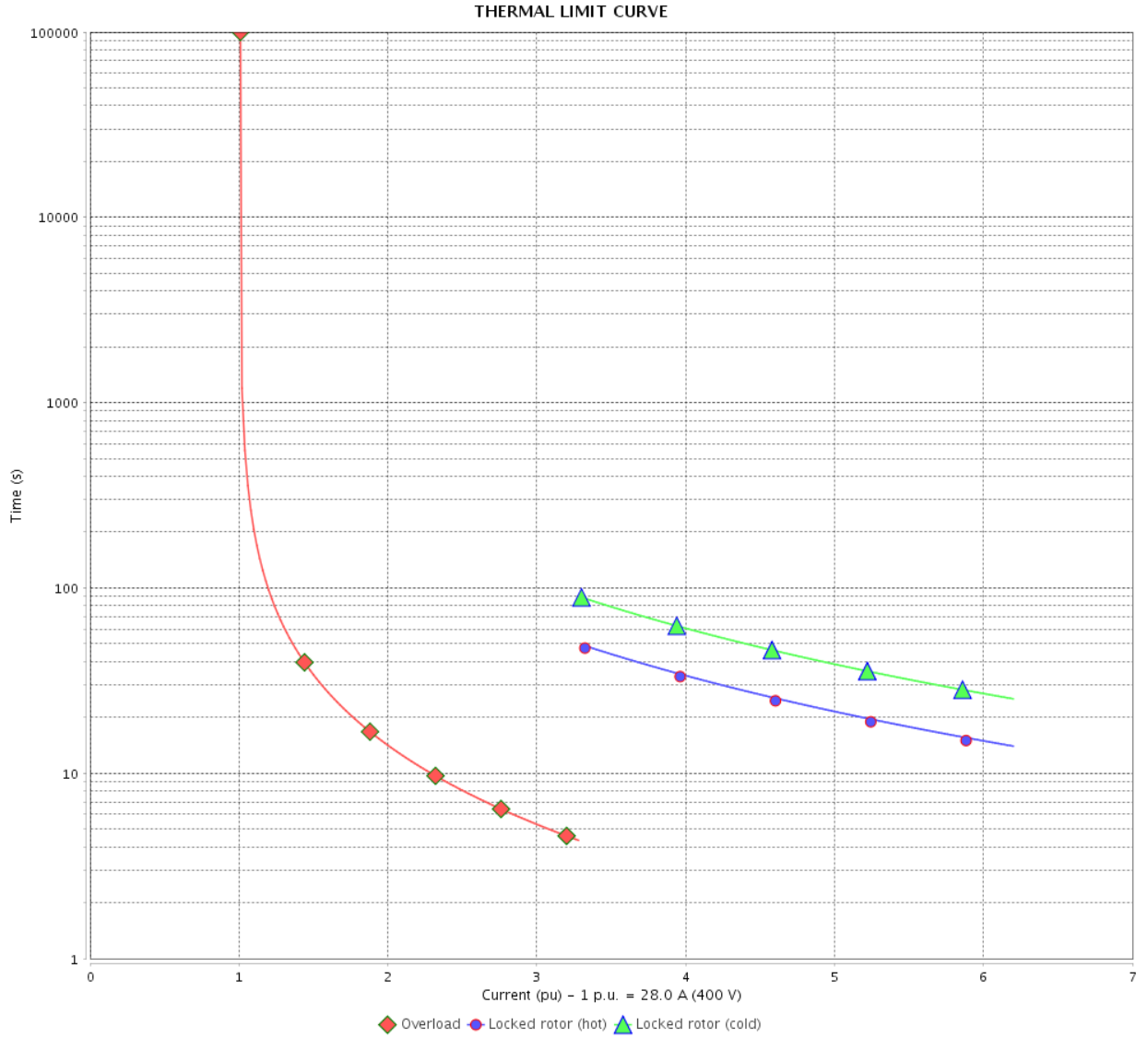
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Performed by				
Checked by			Page	Revision
Date	14/04/2022		26 / 36	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 27 / 36		Revision
Checked by				
Date				

THERMAL LIMIT CURVE



Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 12821881
Catalog # : 02018ET3ER256TC-W22

Performance : 415 V 50 Hz 4P IE2

Rated current	: 27.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 71.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 105 K
Rated speed	: 1465 rpm	Design	: B

Heating constant

Cooling constant

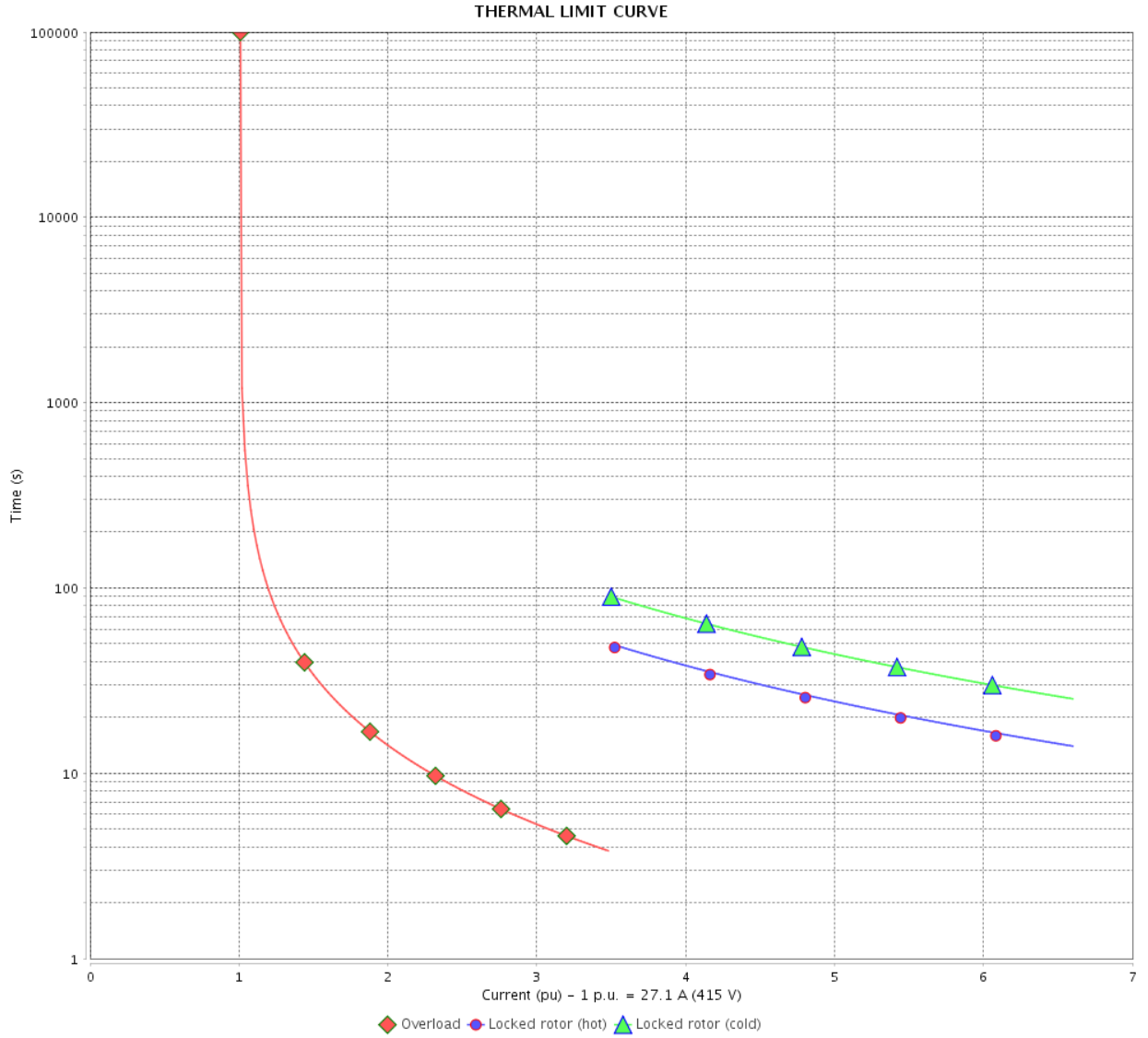
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Checked by			Page	Revision
Date	14/04/2022		28 / 36	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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Performed by		Page		Revision
Checked by		29 / 36		
Date		14/04/2022		

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

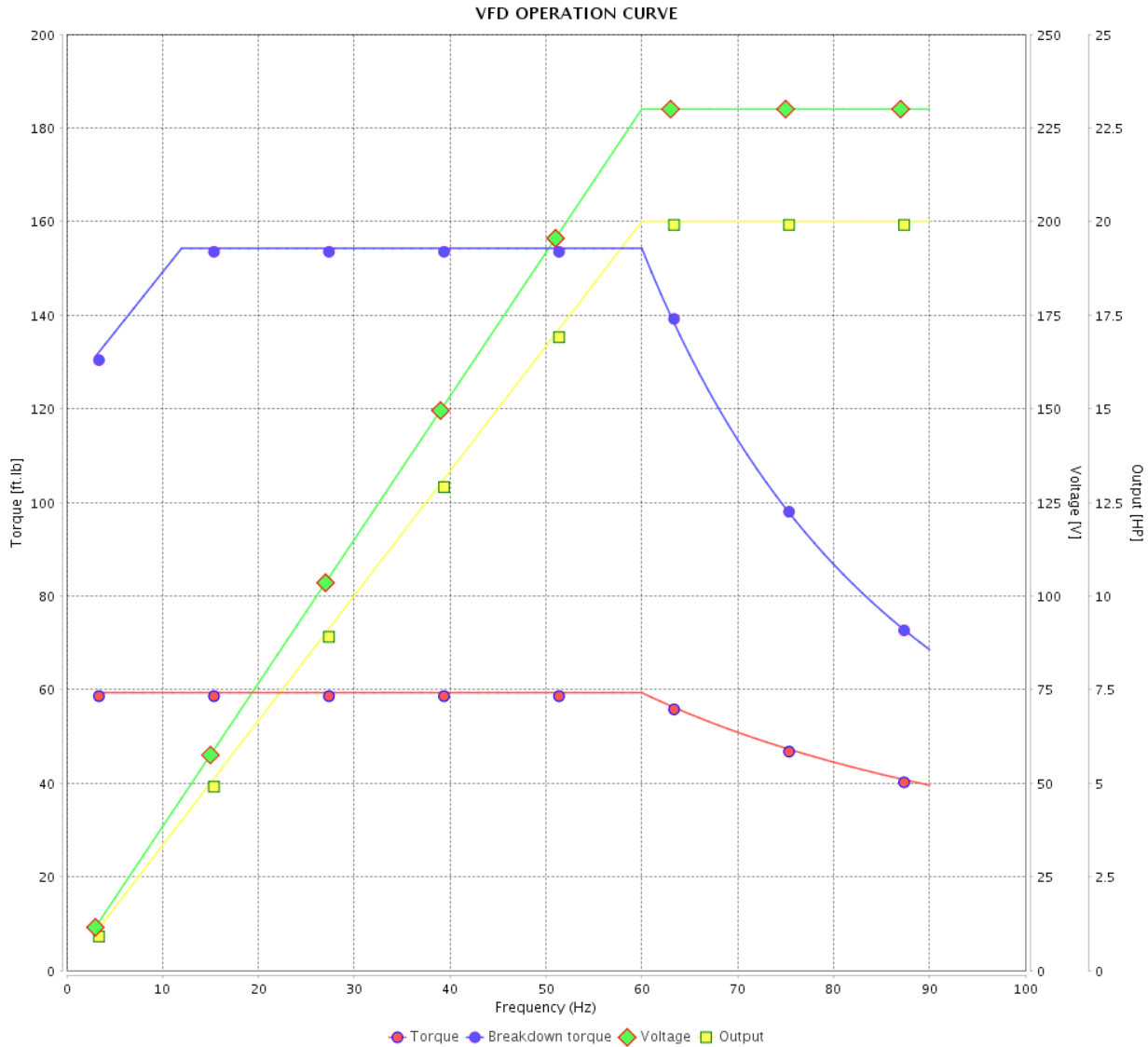


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 48.2/24.1 A
 LRC : 6.9
 Rated torque : 59.3 ft.lb
 Locked rotor torque : 240 %
 Breakdown torque : 260 %
 Rated speed : 1770 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

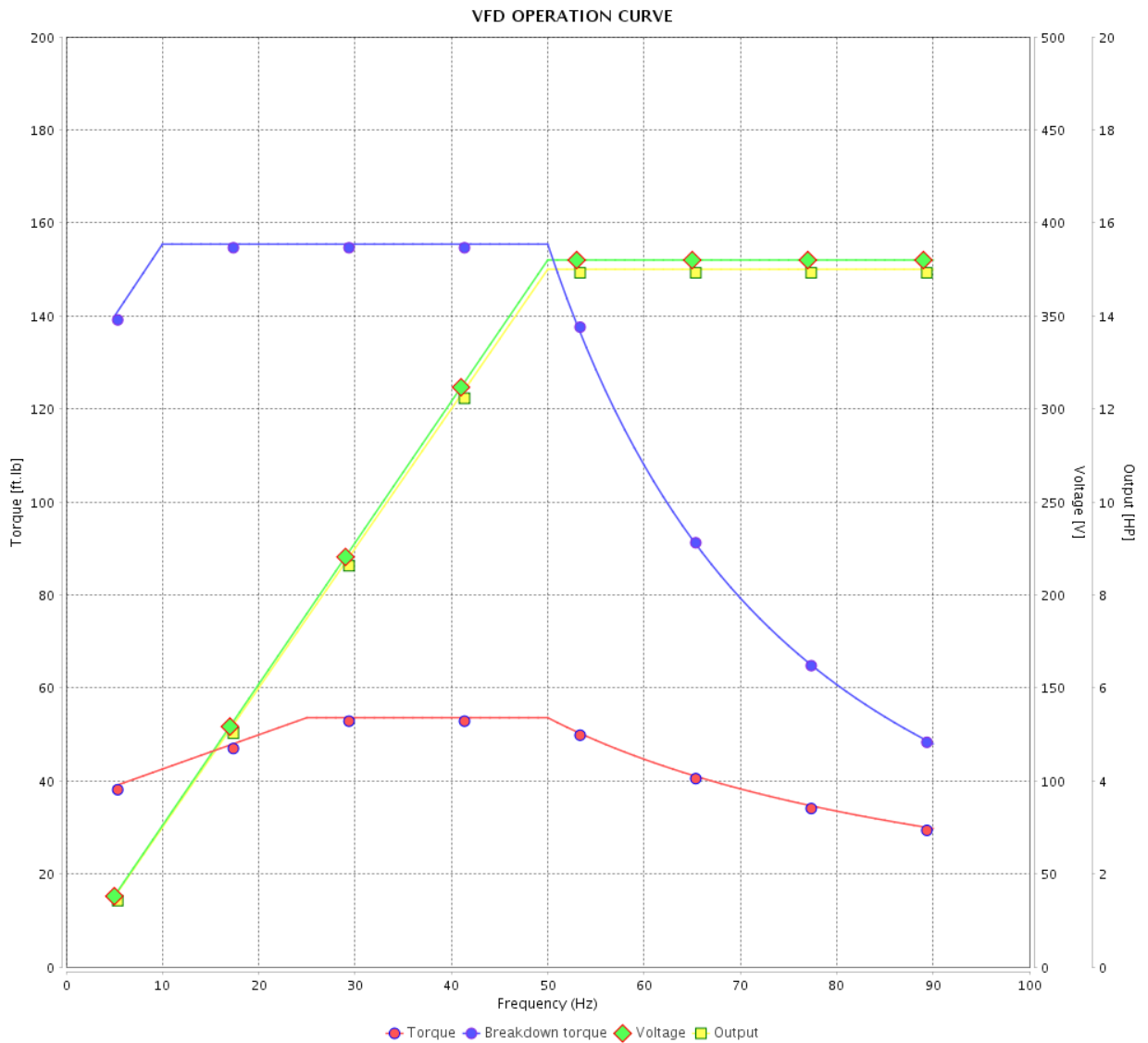


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 21.8 A
 LRC : 7.4
 Rated torque : 53.6 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 290 %
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



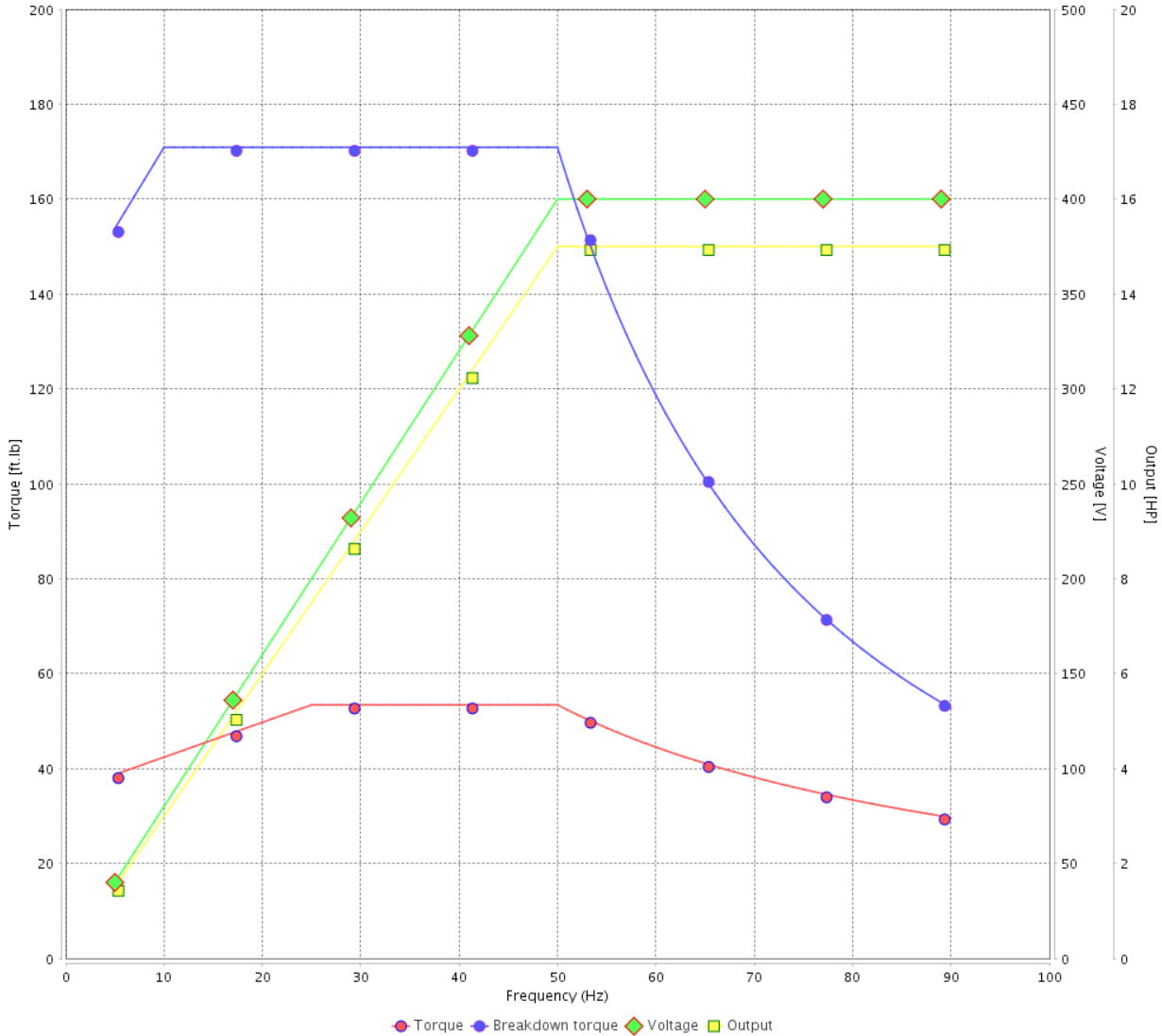
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current : 21.2 A
 LRC : 7.9
 Rated torque : 53.4 ft.lb
 Locked rotor torque : 280 %
 Breakdown torque : 320 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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Date	14/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

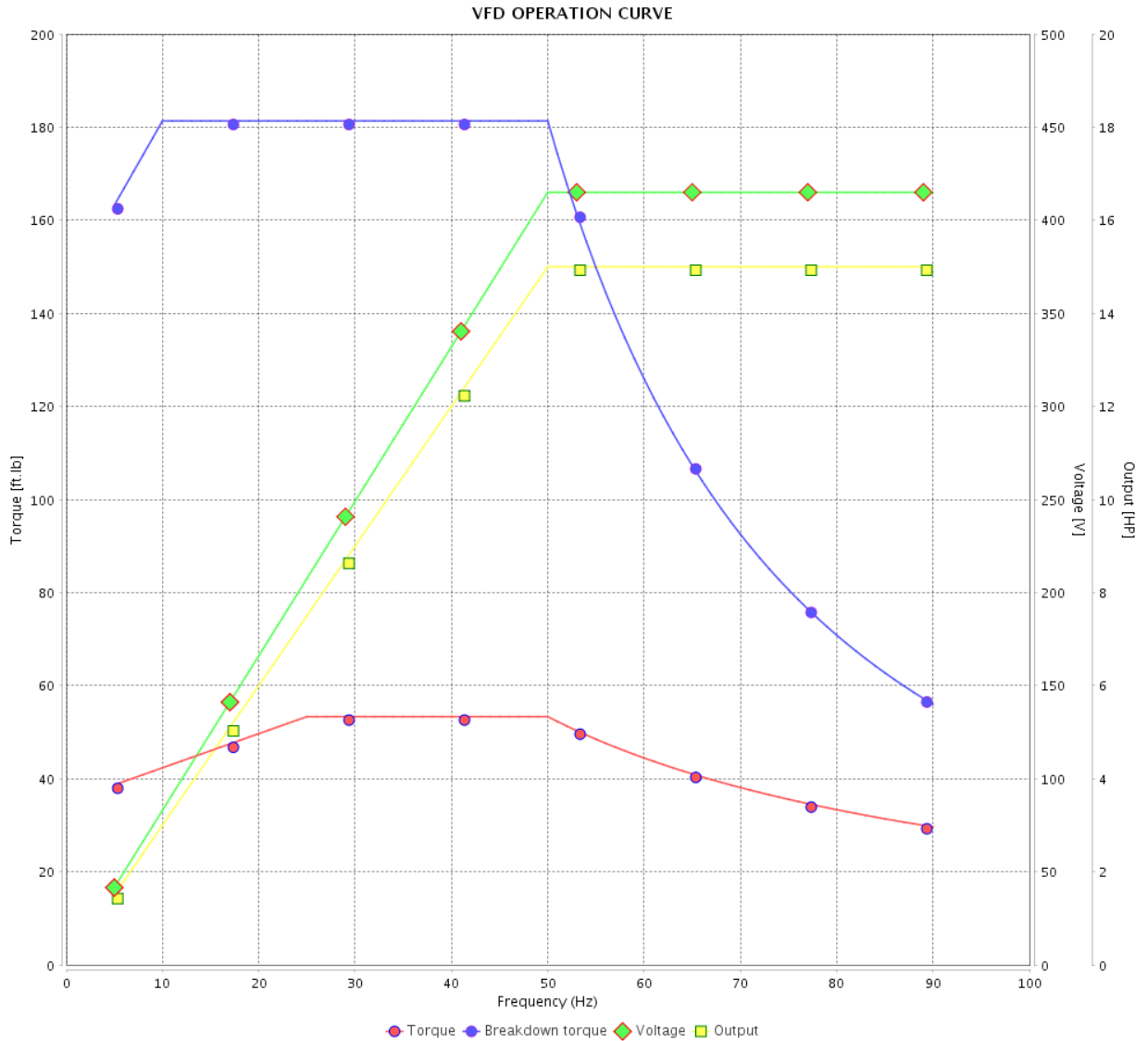


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current : 20.6 A
 LRC : 8.4
 Rated torque : 53.3 ft.lb
 Locked rotor torque : 300 %
 Breakdown torque : 340 %
 Rated speed : 1477 rpm

Moment of inertia (J) : 3.10 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



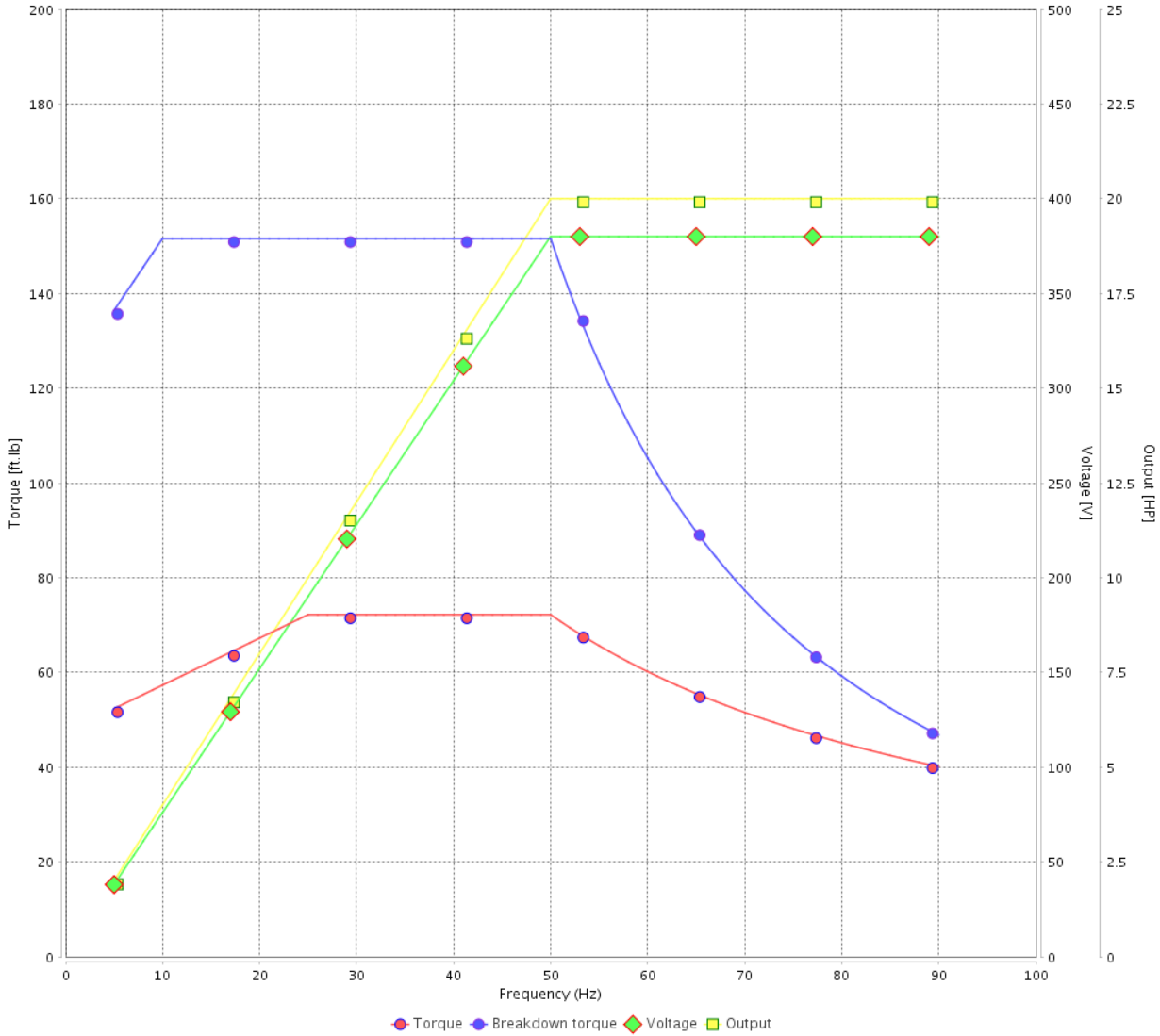
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

Catalog # : 02018ET3ER256TC-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 4P IE1

Rated current	: 29.4 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 72.2 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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Date	14/04/2022			

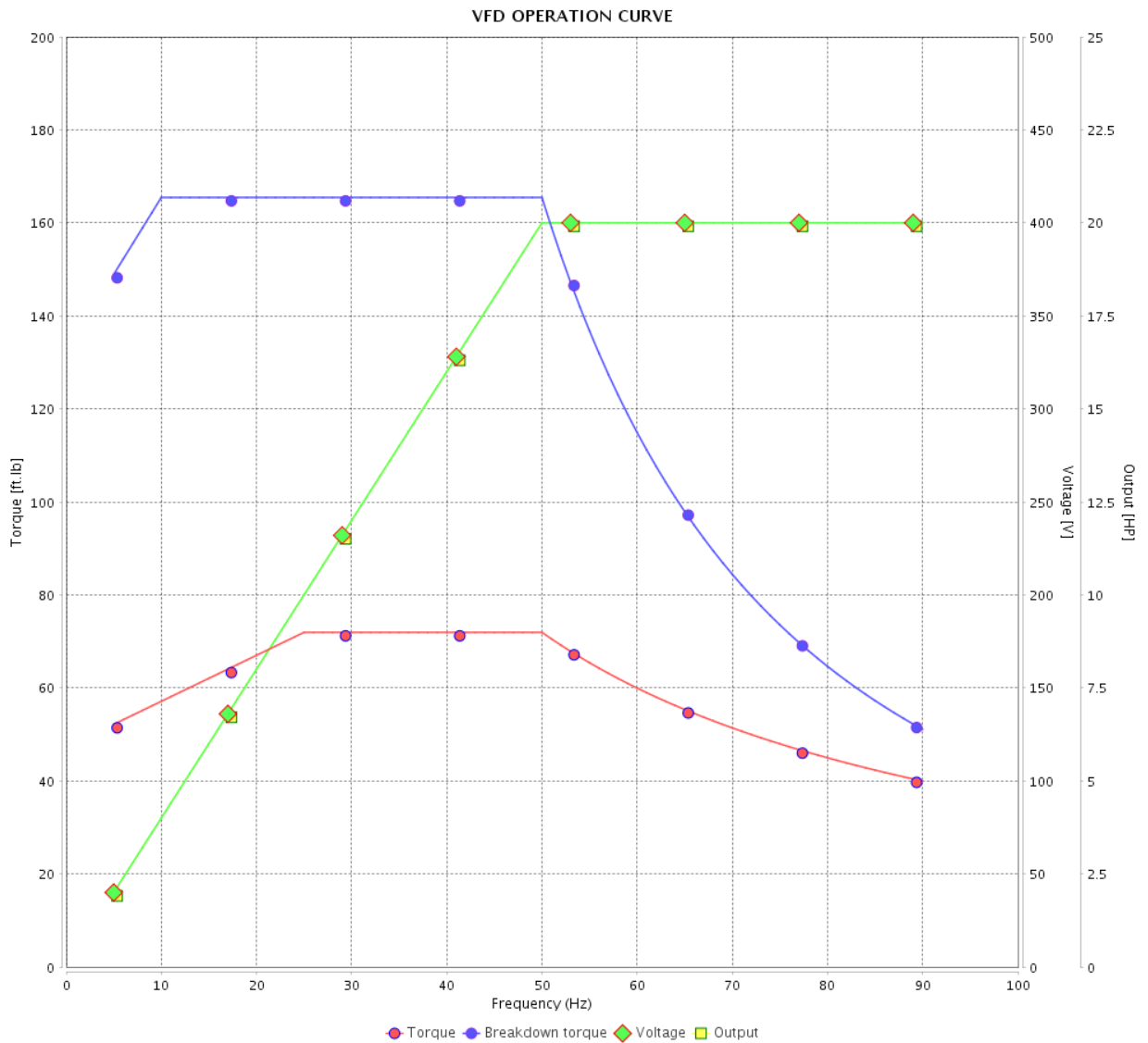
VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase
 Product code : 12821881
 Catalog # : 02018ET3ER256TC-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 28.0 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 1460 rpm	Design	: B

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Date	14/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

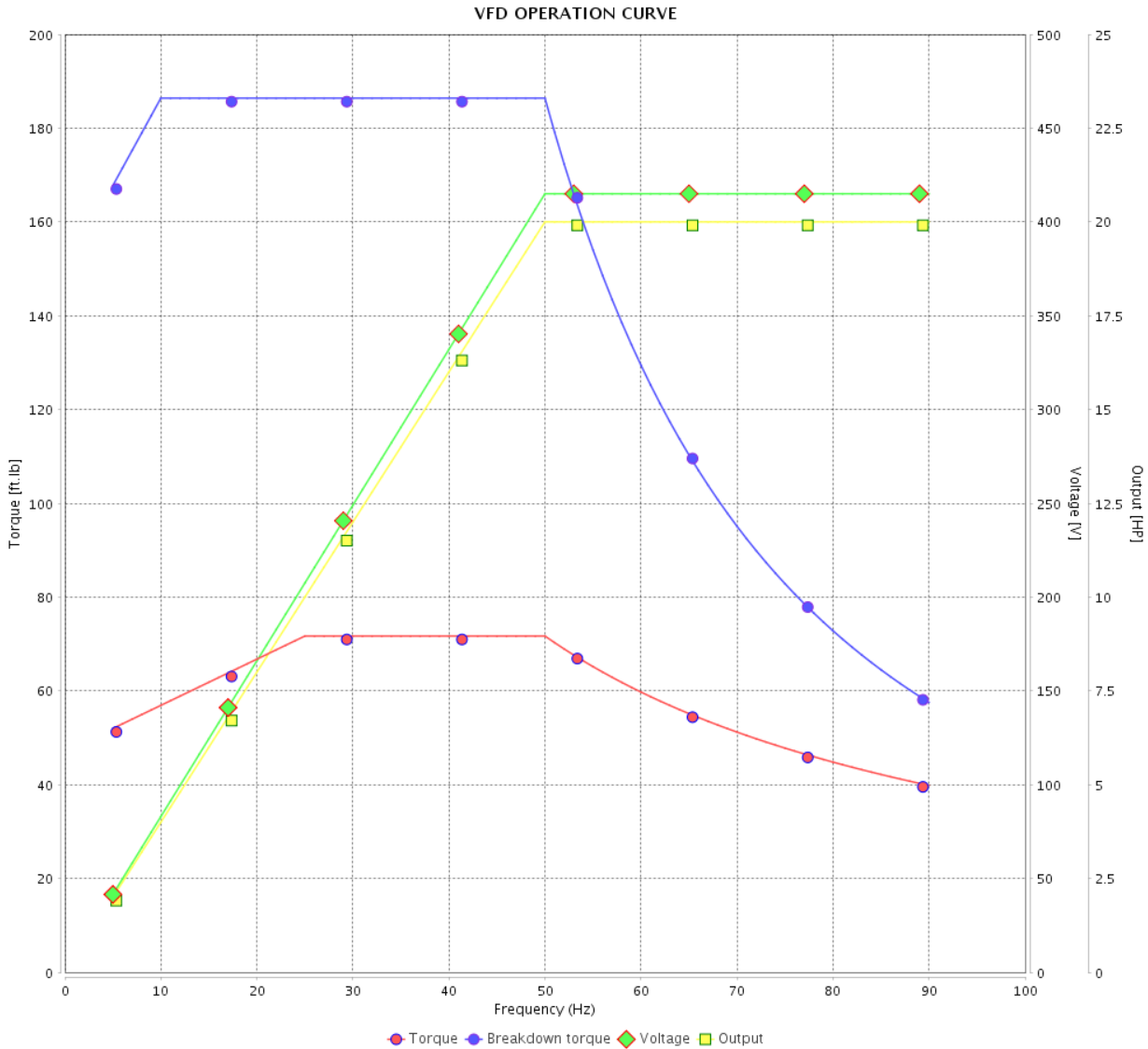


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821881

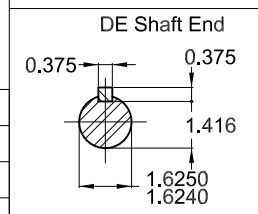
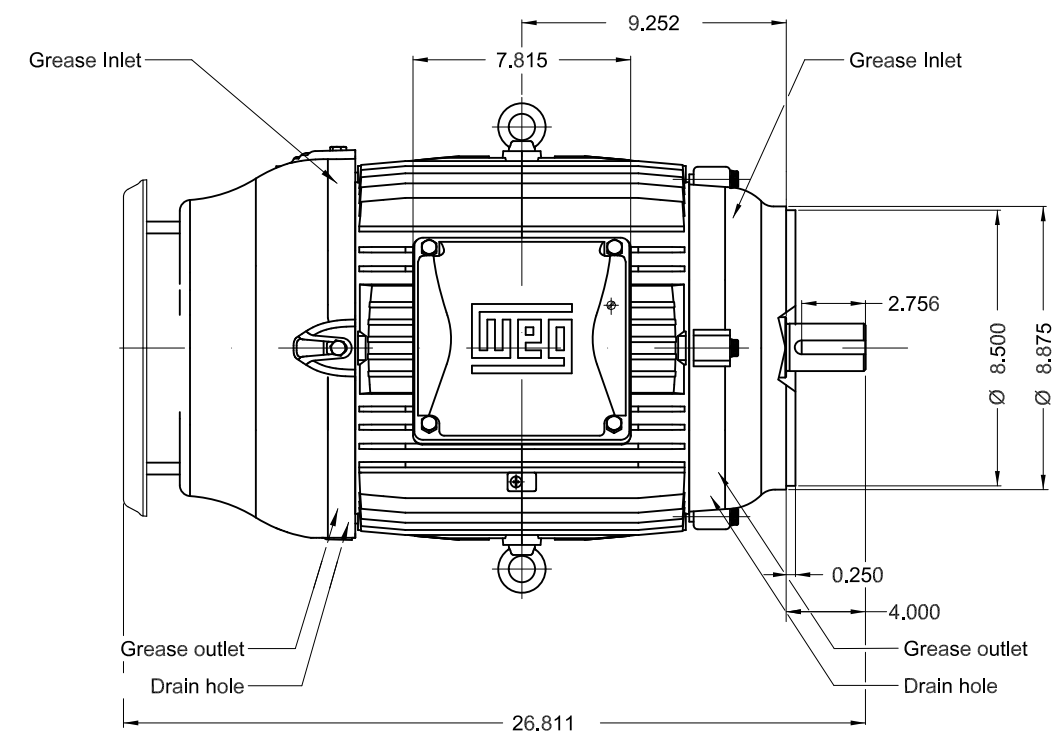
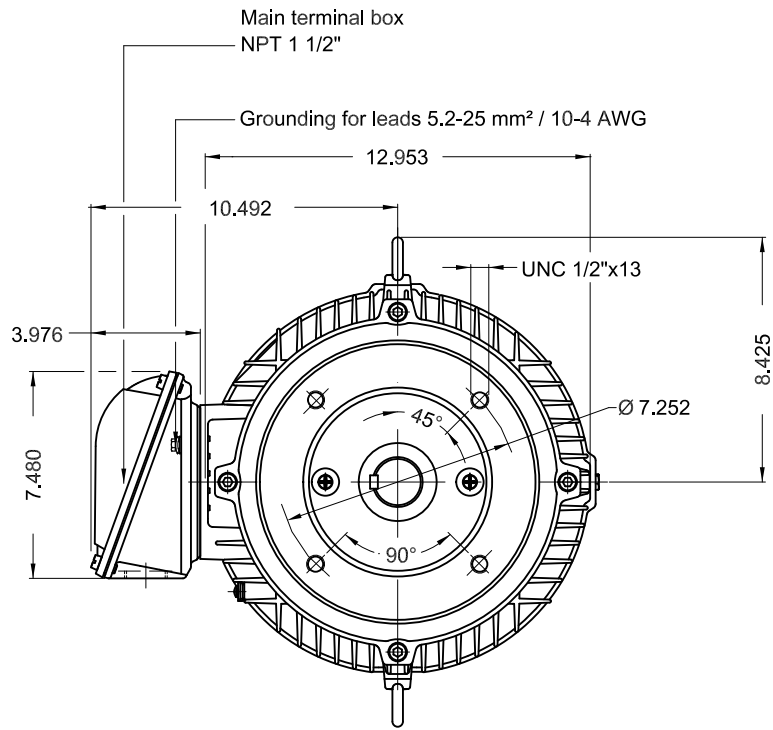
Catalog # : 02018ET3ER256TC-W22



Performance : 415 V 50 Hz 4P IE2

Rated current	: 27.1 A	Moment of inertia (J)	: 3.10 sq.ft.lb
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 71.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 105 K
Rated speed	: 1465 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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Date	14/04/2022			



Color RAL 5009
 Painting plan 203A
 Mounting NEMA W-6
 Mounting V18

20 HP 04 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 256TC IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

PREVIEW
WDD



SHEET 1 / 1

Dimensions in inches XME A3



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



For use on 60Hz
Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T4
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 02018ET3ER256TC-W22

Inverter Duty Motor
Severe Duty

PH3 60Hz Fr. 256TC 1000m.a.s.l. IP55 TEFC 345lb

V 230/460 A 48.2/24.1

HP 20 kW 15

SF 1.25 SFA 60.3/30.1

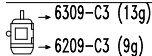
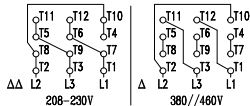
RPM 1770 PF 0.84

AMB 40°C INS cl. F DT80K NEMA NOM EFF 93.0%

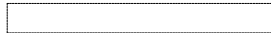
DUTY CONT. DES B Code H

USABLE @208V 53.3A SF 1.15 SFA 61.3

20HP 15kW 50Hz 380V 29.4A 1455RPM SF 1.00 EFF 90.2% (IE1)



MOBIL POLYREX EM (18000h)



MADE IN BRAZIL
12821881