DATA SHEET

Three Phase Induction Motor - Squirrel Cage

Customer	:

Product line	: JM Pump NEMA Premium Efficiency Three-Phase	Product code :	14327942
		Catalog # :	02018OT3H256JM-SG

Frame	: 254/6JM	Locked rotor time	: 27s (cold) 15s (hot)
Output	: 20 HP (15 kW)	Temperature rise	: 80 K
Poles	: 4	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 20.0 A	Cooling method	: IC01 - ODP
L. R. Amperes	: 126 A	Mounting	: F-1
LRC	: 6.3x(Code G)	Rotation[1]	: Both (CW and CCW)
No load current	: 9.15 A	Noise level[2]	: 64.0 dB(A)
Rated speed	: 1770 rpm	Starting method	: Direct On Line
Slip	: 1.67 %	Approx. weight[3]	: 198 lb
Rated torque	: 59.3 ft.lb		
Locked rotor torque	: 240 %		
Breakdown torque	: 290 %		
Insulation class	: F		
Service factor	: 1.15		
Moment of inertia (J)	: 2.23 sq.ft.lb		
Design	: B		

Output	25%	50%	75%	100%
Efficiency (%)	91.7	92.4	92.4	93.0
Power Factor	0.38	0.63	0.74	0.81

Foundation loads	
Max. traction	: 726 lb
Max. compression	: 924 lb

		Drive end	Non drive end
Bearing type	:	6309 Z C3	6208 Z C3
Sealing	:	Without Bearing Seal	Without Bearing Seal
Lubrication interval	:	20000 h	20000 h
Lubricant amount	:	13 g	8 g
Lubricant type	:	Mobil Polyrex EM	

Notes

This revision replaces and cancel the previous one, which must be eliminated.
(1) Looking the motor from the shaft end.
(2) Measured at 1m and with tolerance of +3dB(A).
(3) Approximate weight subject to changes after manufacturing process.
(4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

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TORQUE AND CURRENT VS SPEED CURVE

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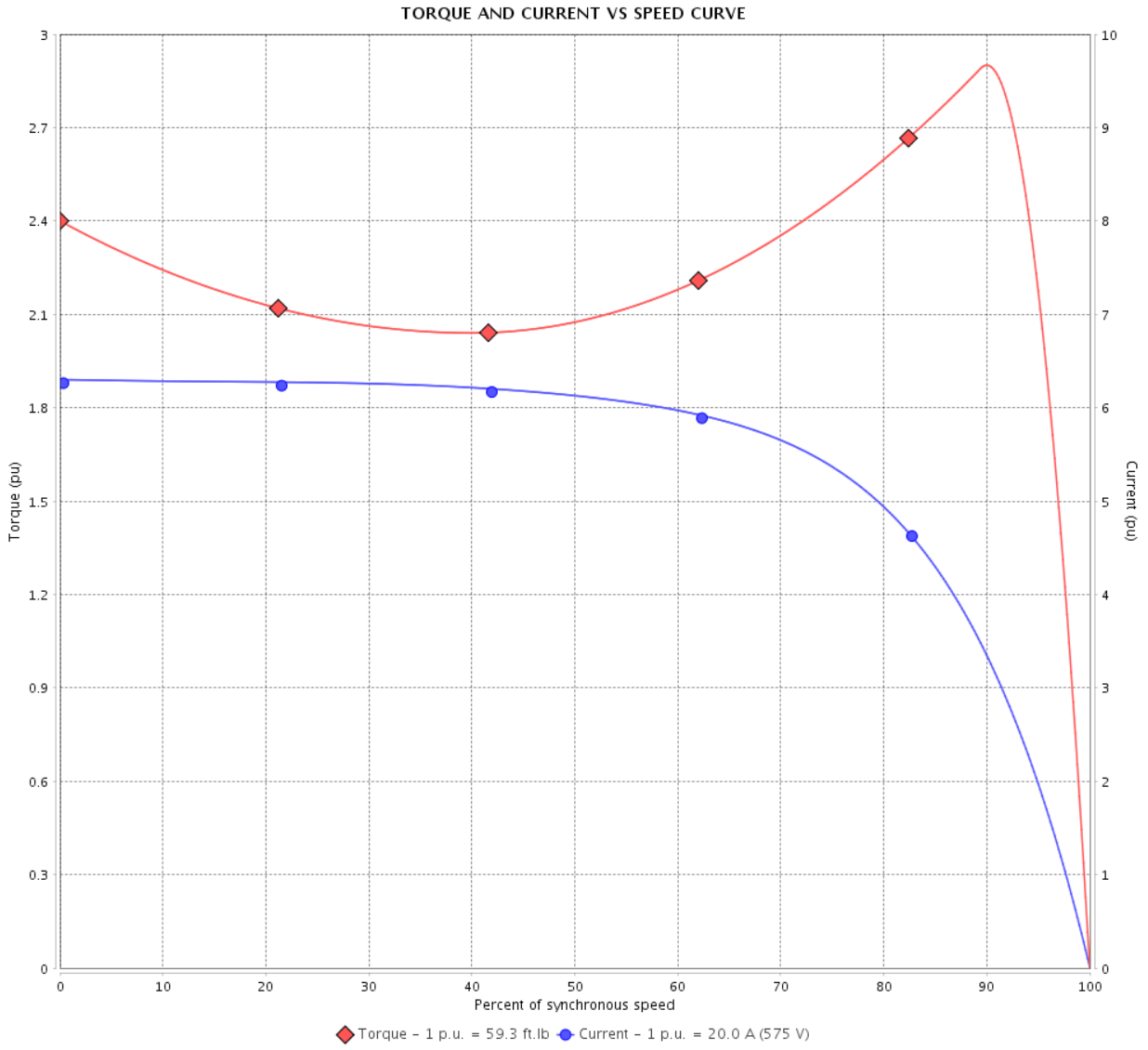

Performance	: 575 V 60 Hz 4P

Rated current	: 20.0 A	Moment of inertia (J)	: 2.23 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Locked rotor time	: 27s (cold) 15s (hot)

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LOAD PERFORMANCE CURVE

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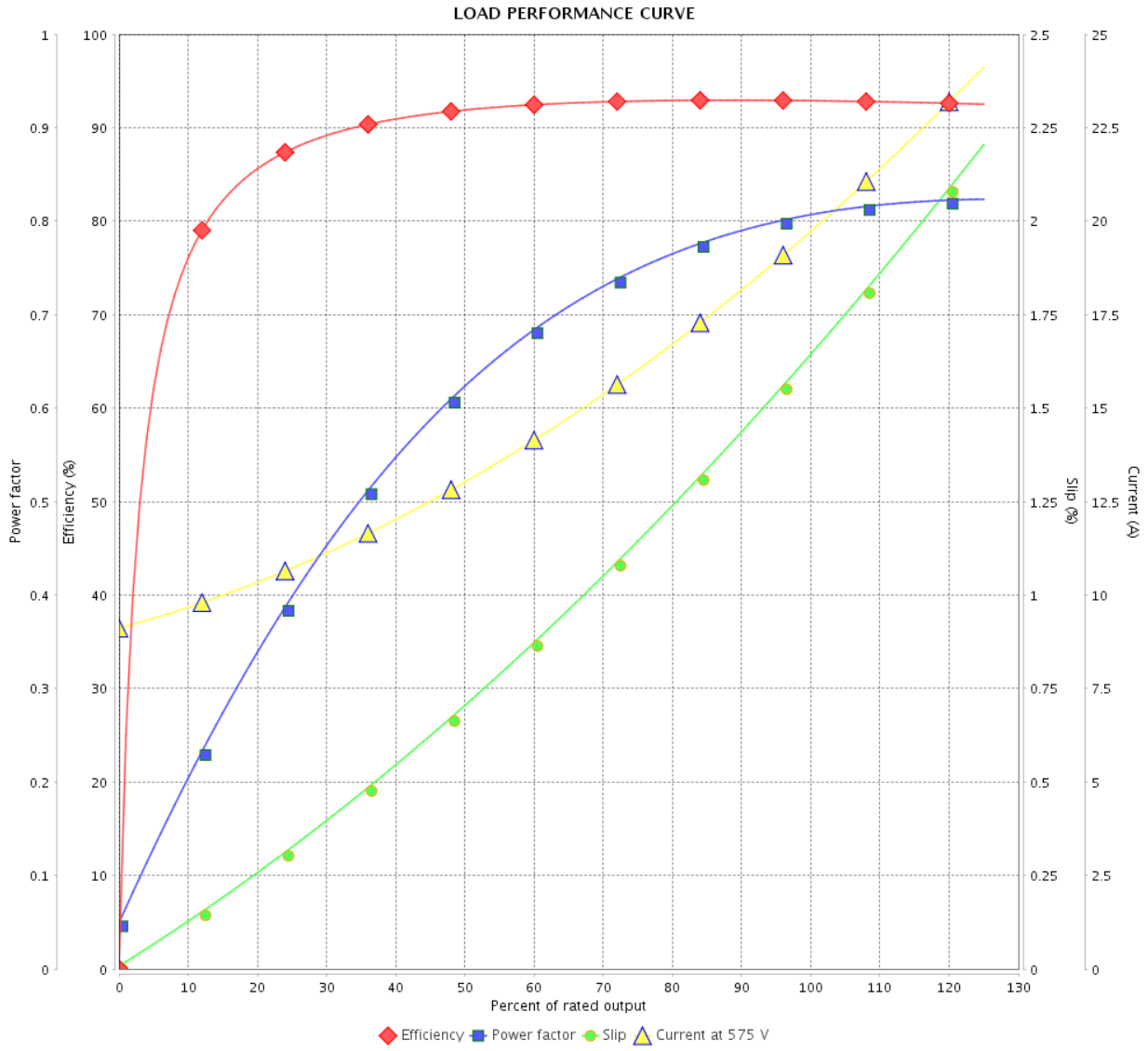

Performance	: 575 V 60 Hz 4P		
Rated current	: 20.0 A	Moment of inertia (J)	: 2.23 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage

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		Catalog # :	02018OT3H256JM-SG

Performance	: 575 V 60 Hz 4P		
Rated current	: 20.0 A	Moment of inertia (J)	: 2.23 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B
Heating constant			
Cooling constant			

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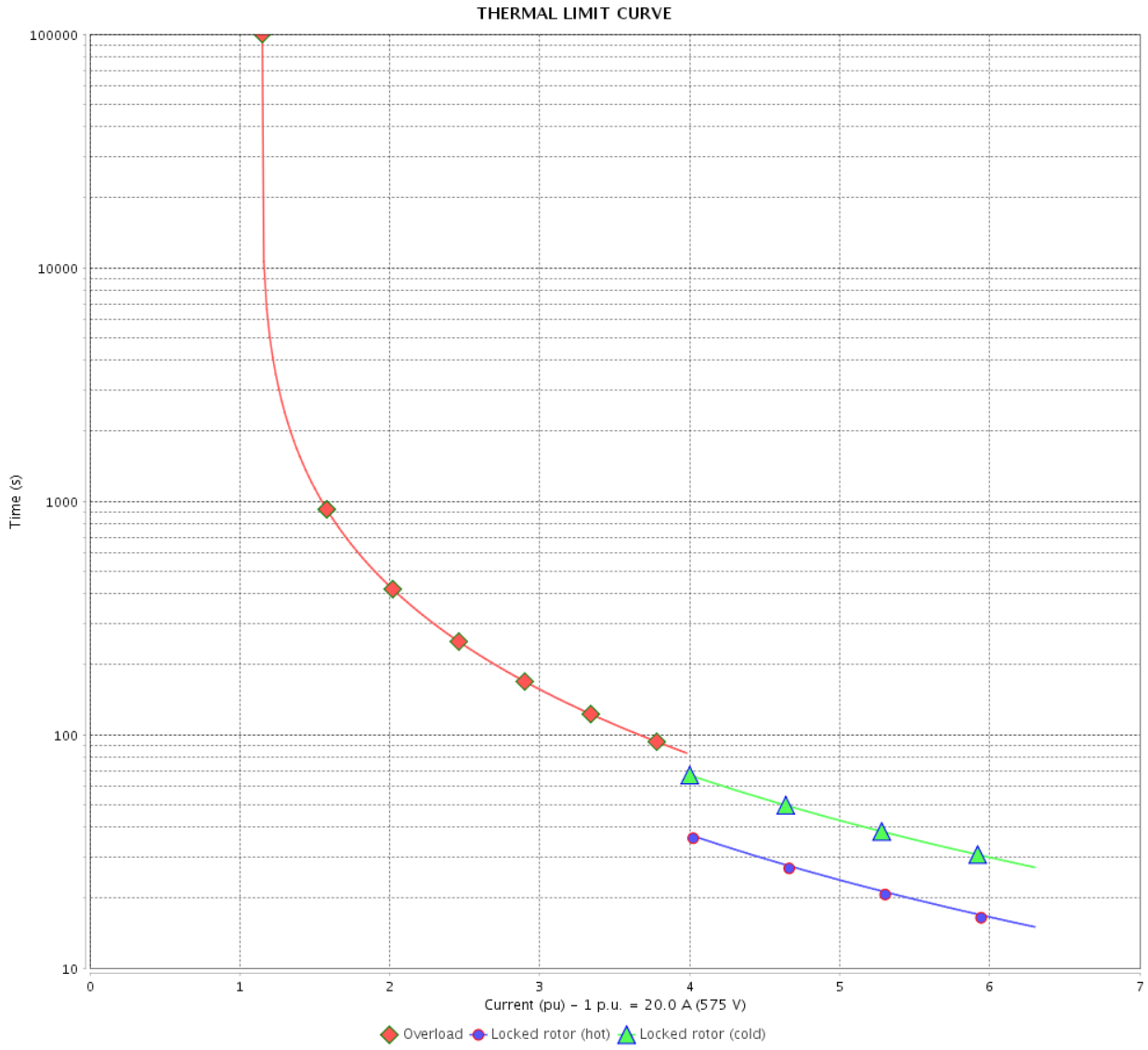
THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage

Customer :



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

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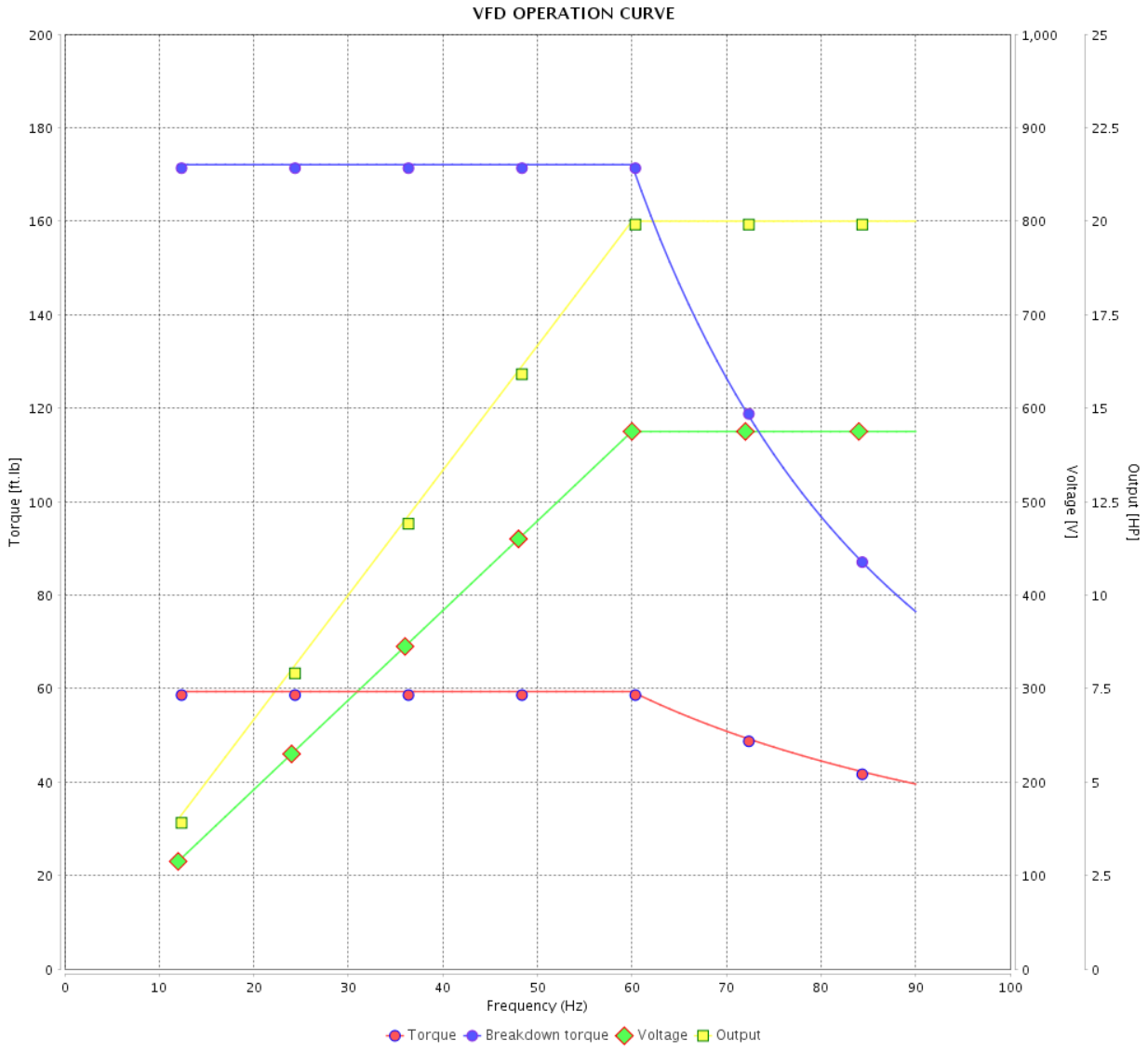

Performance	: 575 V 60 Hz 4P		
Rated current	: 20.0 A	Moment of inertia (J)	: 2.23 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 59.3 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

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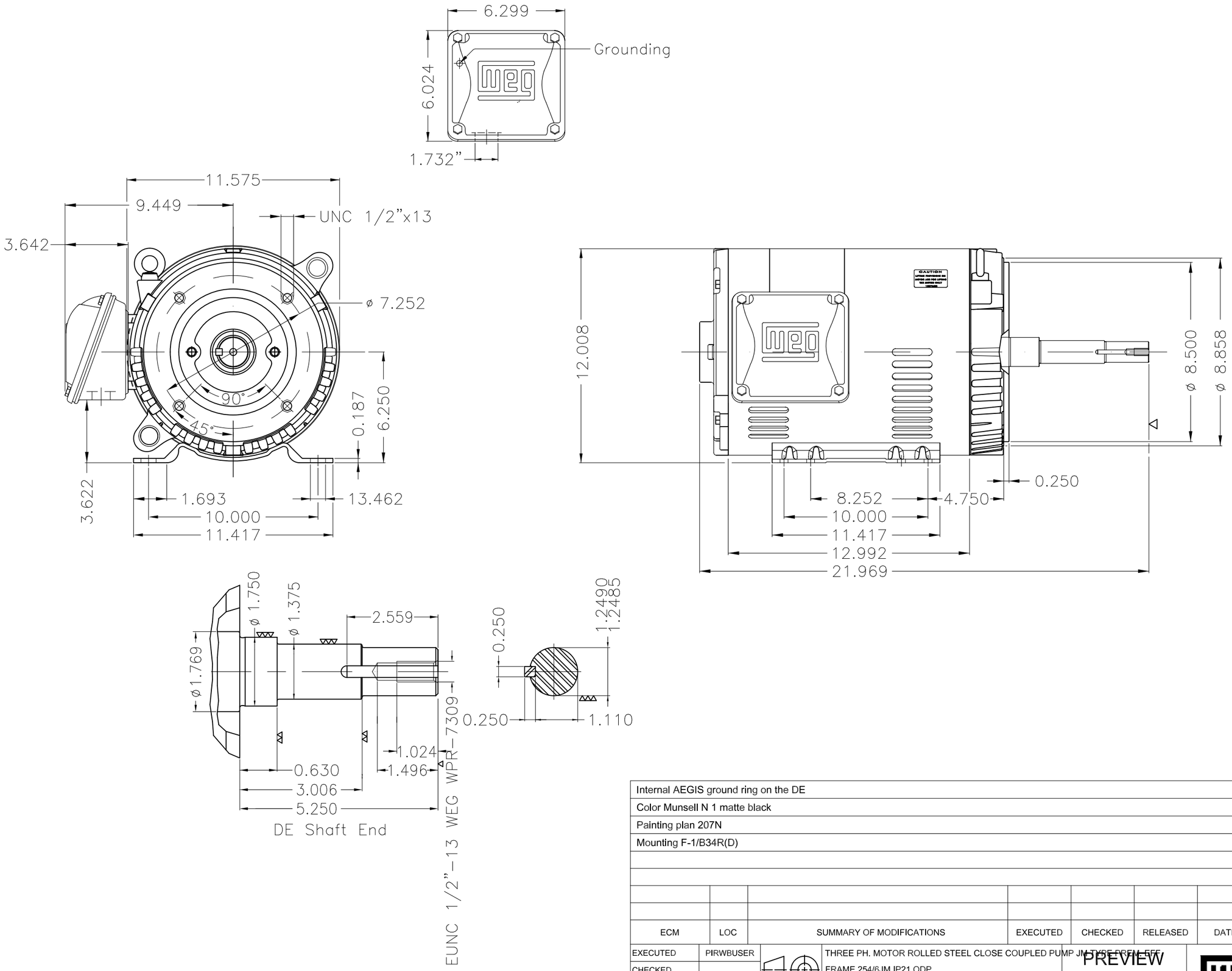

Internal AEGIS ground ring on the DE

Color Munsell N 1 matte black

Painting plan 207N

Mounting F-1/B34R(D)

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR ROLLED STEEL CLOSE COUPLED PUMP JM TYPE PREM. EFF.					
CHECKED		FRAME 254/6JM IP21 ODP					
RELEASED							
REL DT.		WMO Jaragua do Sul Product Engineering					

PREVIEW

WDD

SHEET 1 / 1

20 HP 04 Poles 60 Hz

A

Dimensions in inches

XME A3