

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :																			
Product line	: NEMA Premium Efficiency Three-Phase																		
Product code :	13273265																		
Catalog # :	02512ET3H324T-W22G																		
Frame : 324/6T Output : 25 HP (18.5 kW) Poles : 6 Frequency : 60 Hz Rated voltage : 575 V Rated current : 24.6 A L. R. Amperes : 153 A LRC : 6.2x(Code G) No load current : 11.2 A Rated speed : 1180 rpm Slip : 1.67 % Rated torque : 111 ft.lb Locked rotor torque : 210 % Breakdown torque : 260 % Insulation class : F Service factor : 1.25 Moment of inertia (J) : 11.5 sq.ft.lb Design : B	Locked rotor time : 46s (cold) 26s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 62.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 560 lb																		
Output	25% 50% 75% 100%																		
Efficiency (%)	92.2 92.4 93.0 93.0																		
Power Factor	0.40 0.65 0.77 0.81																		
Foundation loads																			
Max. traction	: 830 lb																		
Max. compression	: 1390 lb																		
	<table border="0"> <tr> <td></td> <td style="text-align: center;"><u>Drive end</u></td> <td style="text-align: center;"><u>Non drive end</u></td> </tr> <tr> <td>Bearing type</td> <td>: 6312 C3</td> <td>6212 C3</td> </tr> <tr> <td>Sealing</td> <td>: V'Ring</td> <td>V'Ring</td> </tr> <tr> <td>Lubrication interval</td> <td>: 20000 h</td> <td>20000 h</td> </tr> <tr> <td>Lubricant amount</td> <td>: 21 g</td> <td>13 g</td> </tr> <tr> <td>Lubricant type</td> <td colspan="2">: Mobil Polyrex EM</td> </tr> </table>		<u>Drive end</u>	<u>Non drive end</u>	Bearing type	: 6312 C3	6212 C3	Sealing	: V'Ring	V'Ring	Lubrication interval	: 20000 h	20000 h	Lubricant amount	: 21 g	13 g	Lubricant type	: Mobil Polyrex EM	
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Notes																			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.																			
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.																			
Rev.	Changes Summary	Performed	Checked	Date															
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



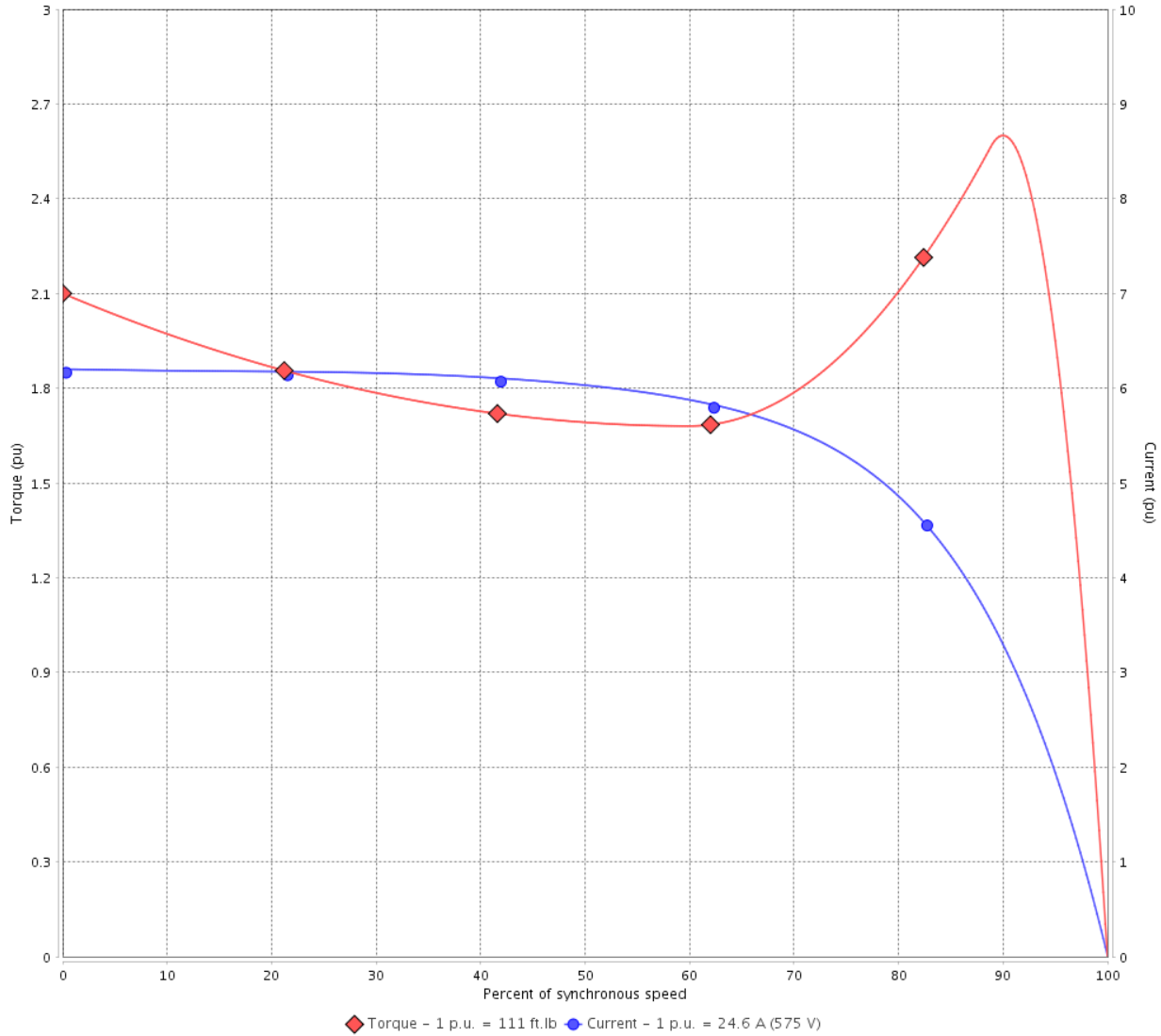
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 13273265

Catalog # : 02512ET3H324T-W22G

TORQUE AND CURRENT VS SPEED CURVE



Performance : 575 V 60 Hz 6P

Rated current	: 24.6 A	Moment of inertia (J)	: 11.5 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 111 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.25
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1180 rpm	Design	: B

Locked rotor time : 46s (cold) 26s (hot)

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

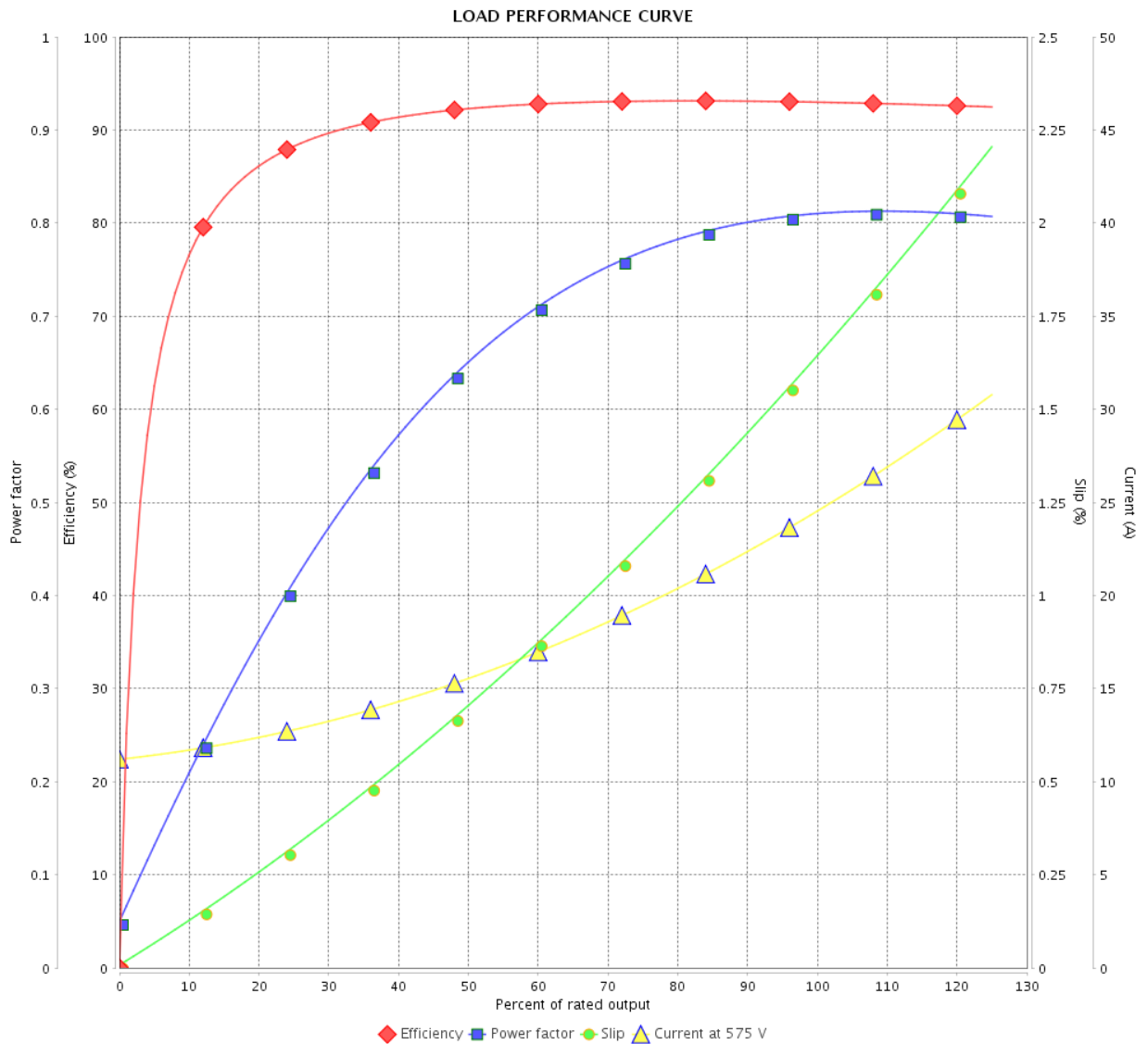


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THERMAL LIMIT CURVE



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Heating constant

Cooling constant

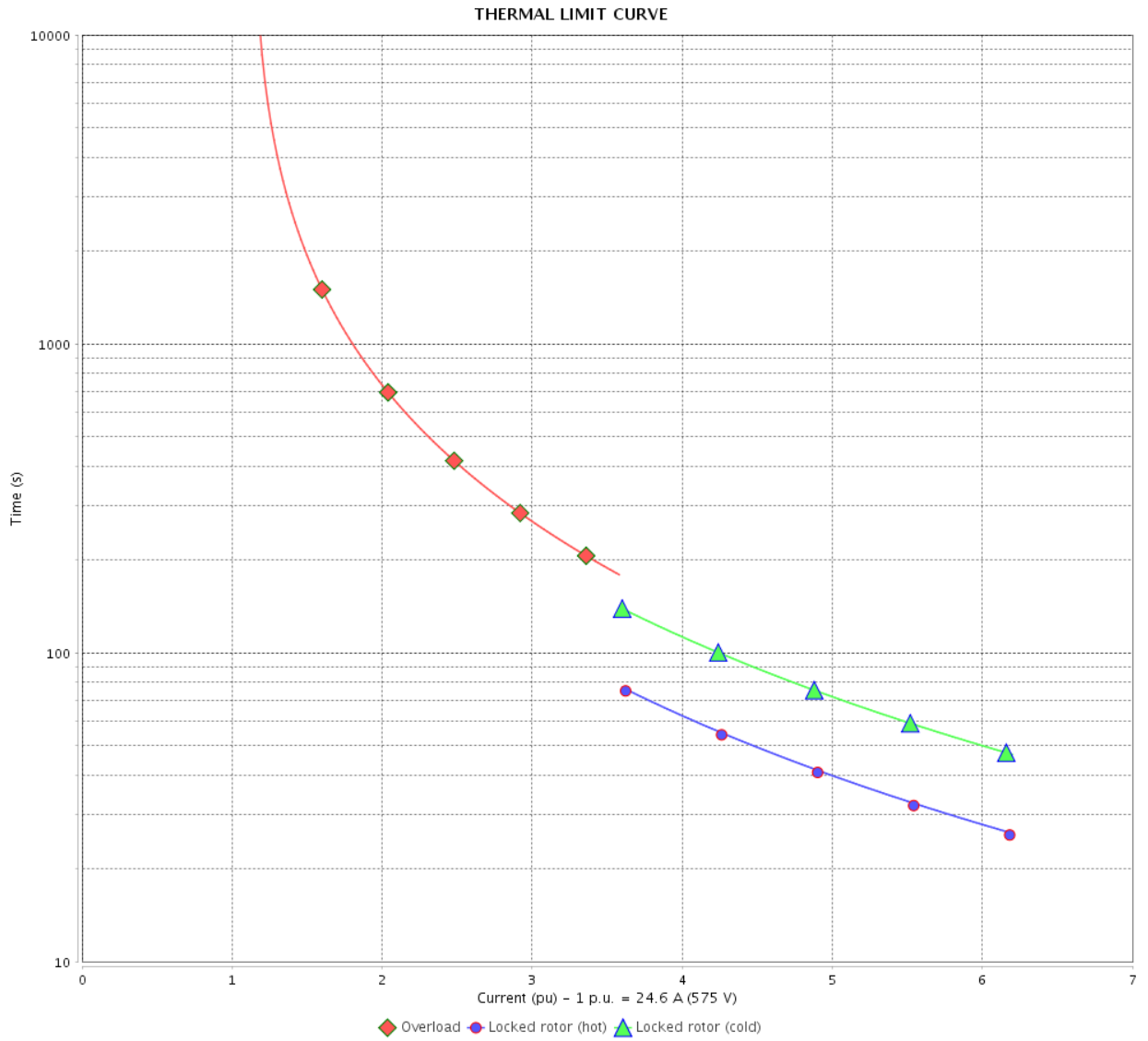
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

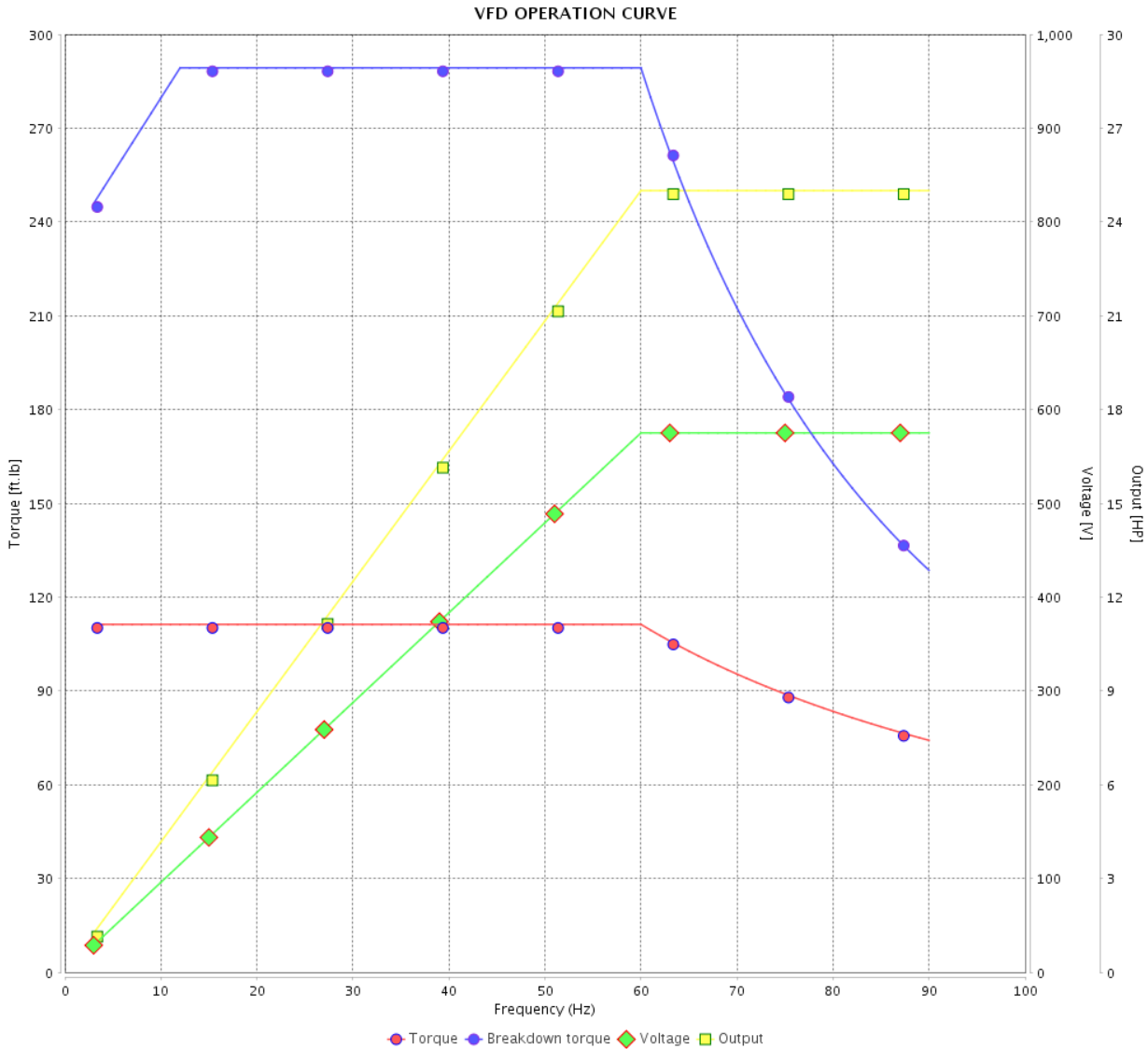


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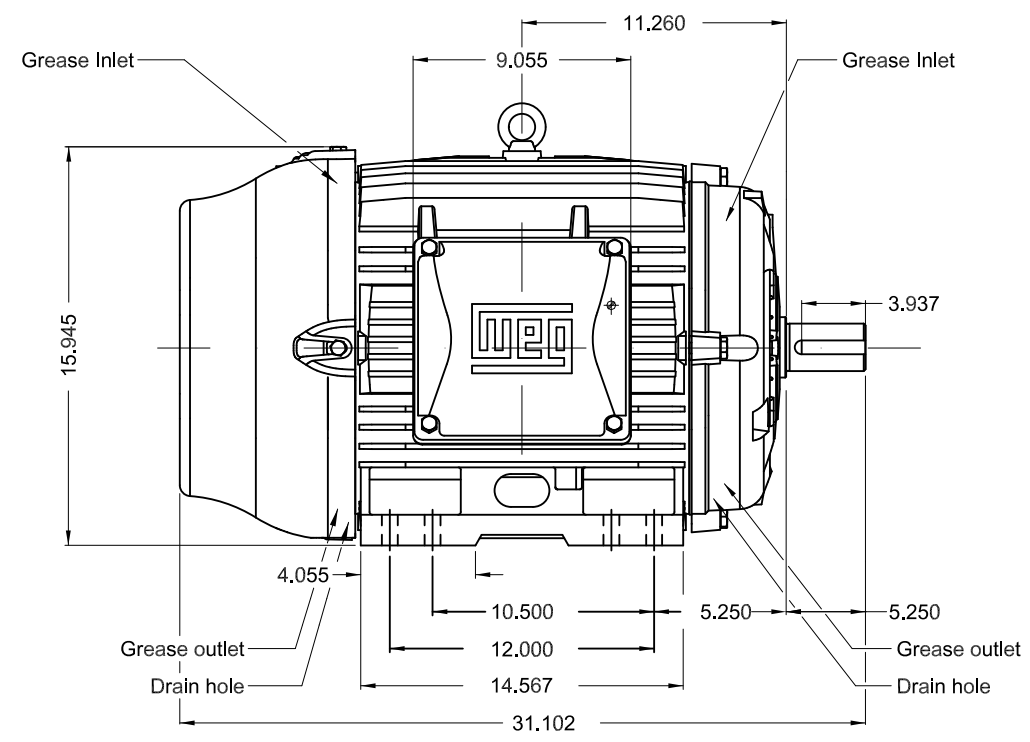
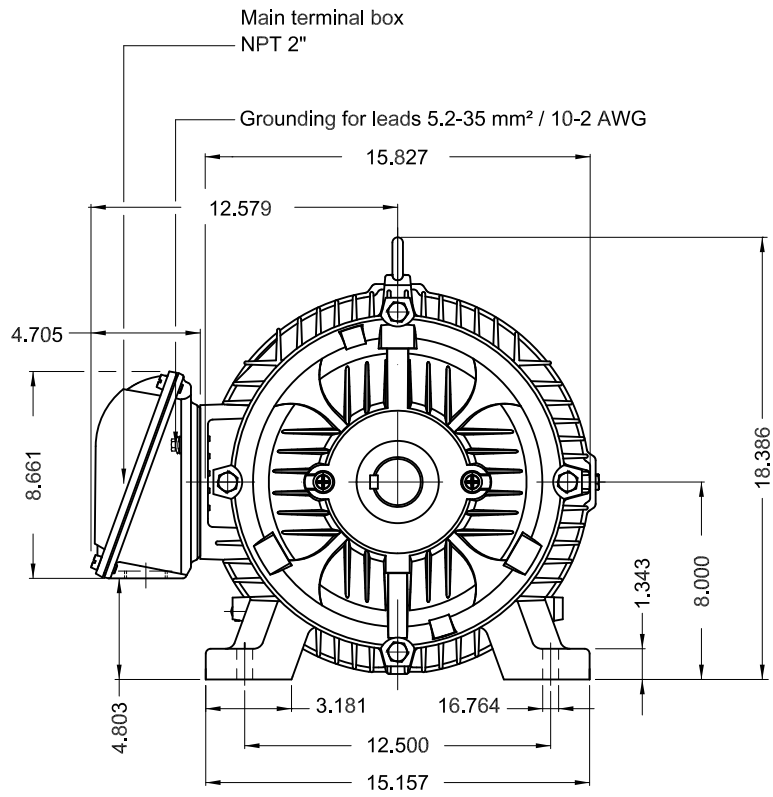
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1 2 3 4 5 6

A

B

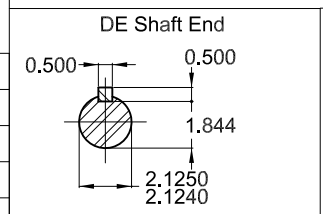
C



D

E

Internal AEGIS ground ring on the DE
Color RAL 5009
Painting plan 203A
Mounting NEMA F-1
Mounting B3R(D)



25 HP 06 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 324/6T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

PREVIEW
WDD



SHEET 1 / 1

Dimensions in inches XME A3