# DATA SHEET

Three Phase Induction Motor - Squirrel Cage

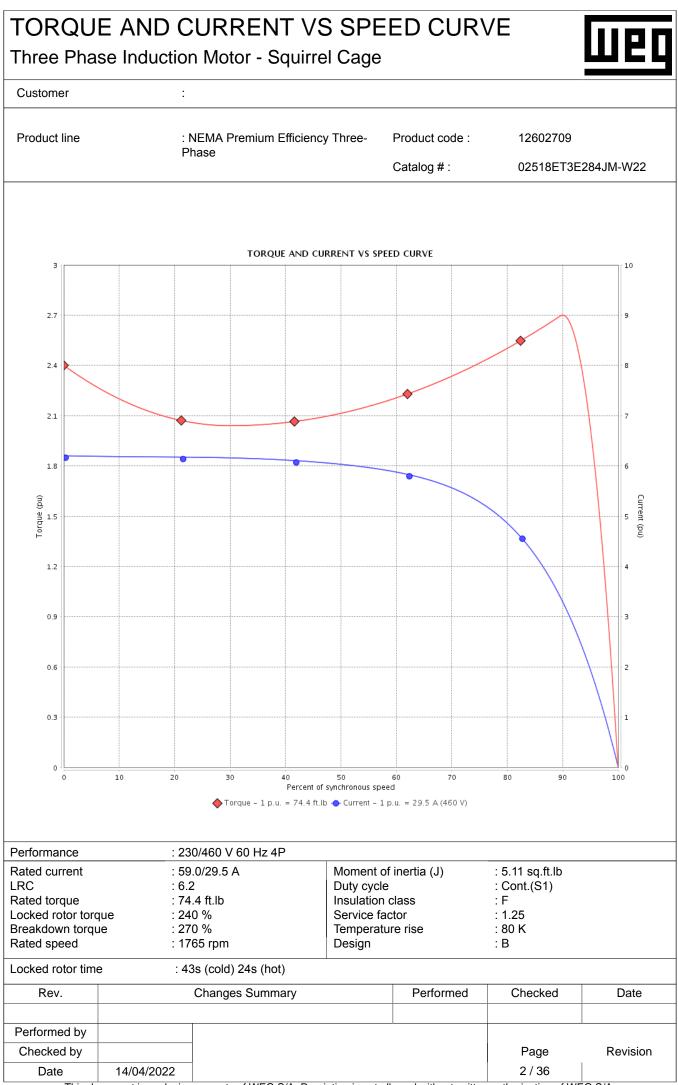
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#### Customer

		: NEMA Premium Efficiency Three- Phase			Product code :		12602709		
		Phase				Catalog # :	02	2518ET3E284	JM-W22
Frame		: 284/6JM				g method		C411 - TEFC	
Insulation class		: F			Mounti			<sup>=</sup> -1	
Duty cycle		: Cont.(S1)			Rotatio			Both (CW and	CCW)
Ambient tempera	ature	: -20°C to +				g method		Direct On Line	
Altitude		: 1000 m.a.	s.l.			. weight <sup>3</sup>		441 lb	
Protection degre	e	: IP55			Momer	nt of inertia (J)	: {	5.11 sq.ft.lb	
Design		: B							
Dutput [HP]		25	20		20	20	25	25	25
Poles		4	4		4	4	4	4	4
Frequency [Hz]		60	50		50	50	50	50	50
Rated voltage [V]		230/460	380		00	415	380	400	415
Rated current [A]		59.0/29.5	29.1		8.2	27.5	35.6	34.0	33.2
R. Amperes [A]		366/183	175		89	198	174	187	196
_RC [A]		6.2x(Code	``	6.7x(C	Code H)	7.2x(Code J)	4.9x(Code E	)5.5x(Code F)	
· · ·	_	G)	G)						G)
No load current [A		21.0/10.5	10.4		1.1	11.6	10.4	11.1	11.6
Rated speed [RPN	٧J	1765	1465		470	1470	1445	1455	1460
Slip [%]	_	1.94	2.33		.00	2.00	3.67	3.00	2.67
Rated torque [ft.lb		74.4	71.7		1.4	71.4	90.9	90.2	89.9
ocked rotor torqu		240	229		260	290	180	210	229
Breakdown torque	e [%]	270	260		300	330	210	240	260
Service factor		1.25	1.00		.00	1.00	1.00	1.00	1.00
Temperature rise		80 K	80 K		0 K	80 K	105 K	105 K	80 K
ocked rotor time		43s (cold) 24s (hot)	32s (cold) 18s (hot)	18s	(cold) (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)
Noise level <sup>2</sup>		63.0 dB(A)	61.0 dB(A)	61.0	dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A
	25%	91.7	91.1	-	1.0	90.8	92.2	92.2	92.2
Efficiency (%)	50%	92.4	91.3		1.3	91.2	92.4	92.4	92.4
	75%	93.0	92.1	-	2.5	92.5	91.7	92.4	92.4
	100%	93.6	92.1		2.6	92.7	91.7	92.4	92.4
	25%	0.46	0.45	-	.42	0.39	0.53	0.49	0.46
Power Factor	50%	0.70	0.69	-	.65	0.62	0.76	0.73	0.70
	75%	0.80	0.80		.78	0.75	0.84	0.82	0.80
	100%	0.84	0.85	0	.83	0.82	0.86	0.85	0.84
		Drive end	Non drive	end	Founda	tion loads			
Bearing type		: 6311 C3	6211 0	C3	Max. tra	action	: 7	99 lb	
Sealing		: V'Ring	V'Rin			mpression		240 lb	
Lubrication inter	val	: 20000 h							
Lubricant amour	nt	: 18 g	11 g						
Lubricant type		: Mobi	I Polyrex EM						
Notes									
USABLE @208V	65 24 SE 1	15 SEA 75 04							
	JU.ZA OF 1.	. 10 OFA 70.0A							
This revision repl	aces and car	ncel the previo	us one. which	· ا	These a	are average va	lues based o	on tests with si	nusoidal
must be eliminate								nces stipulate	
(1) Looking the m		e shaft end.			MG-1.				-
(2) Measured at ?			BdB(A).						
(3) Approximate	weight subje								
manufacturing pr	ocess.	-							
(4) At 100% of fu									
Rev.		Changes	Summary			Performe	d Che	ecked	Date
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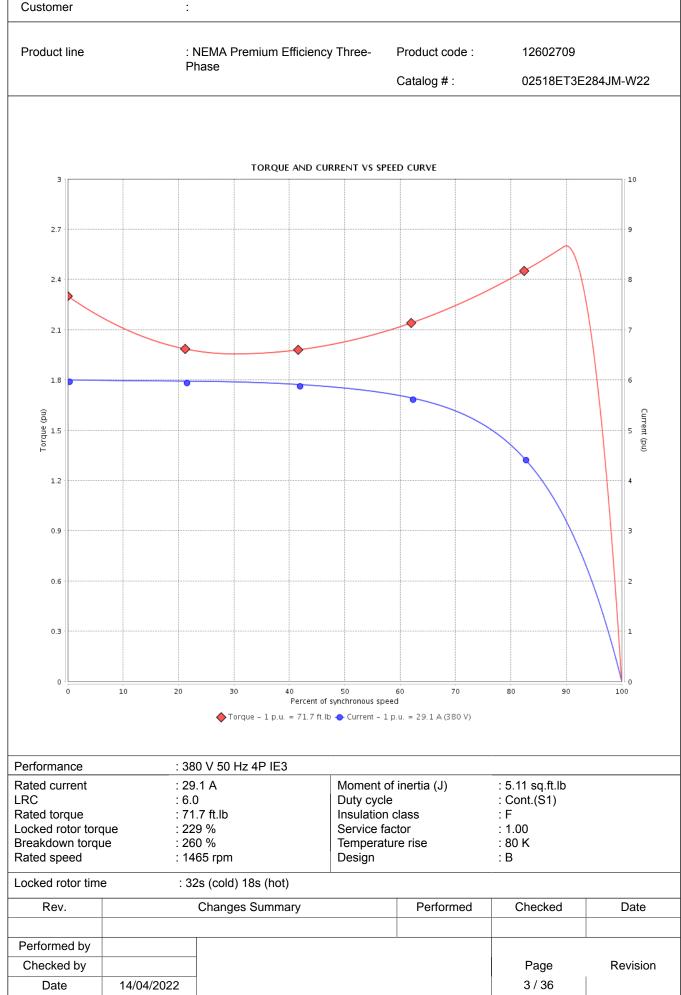
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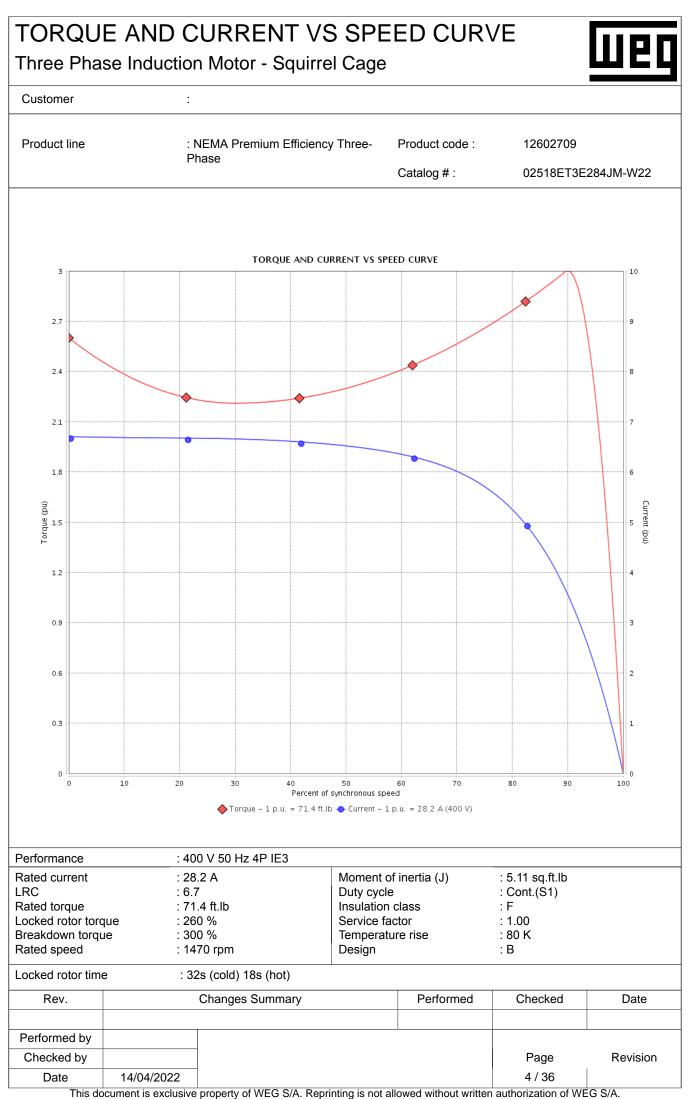
### TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage





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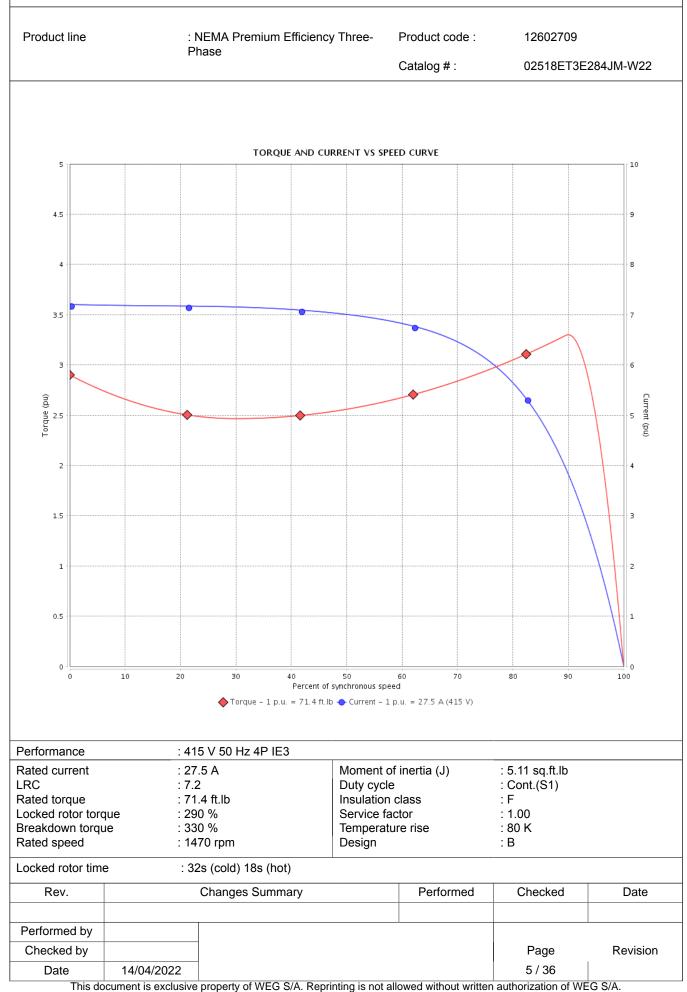
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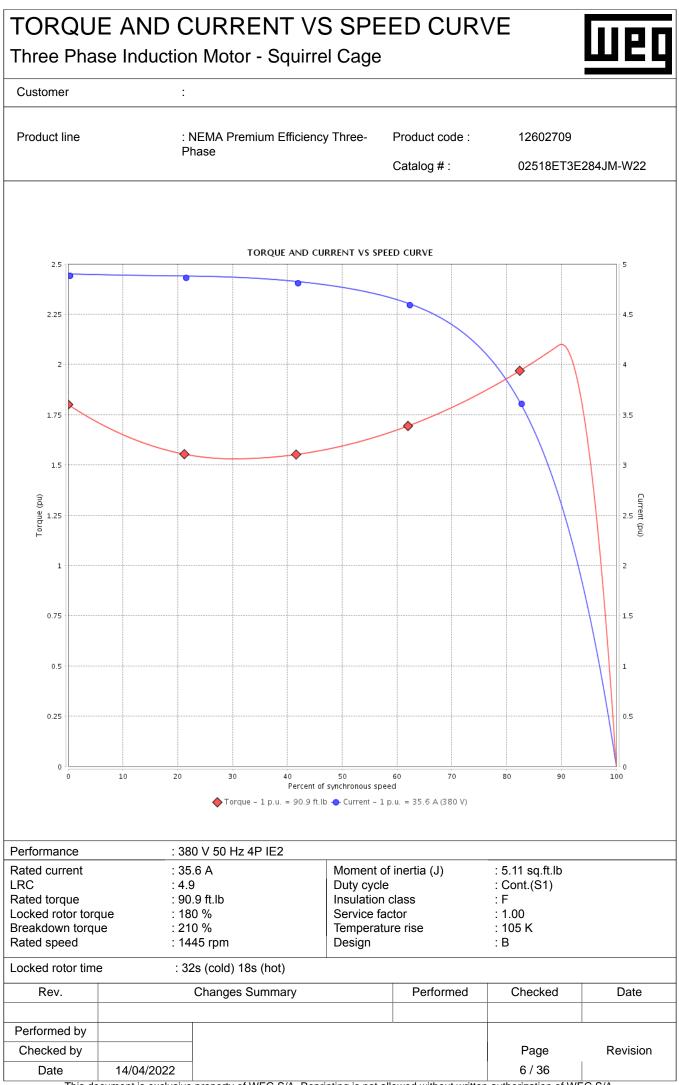
Three Phase Induction Motor - Squirrel Cage

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Customer

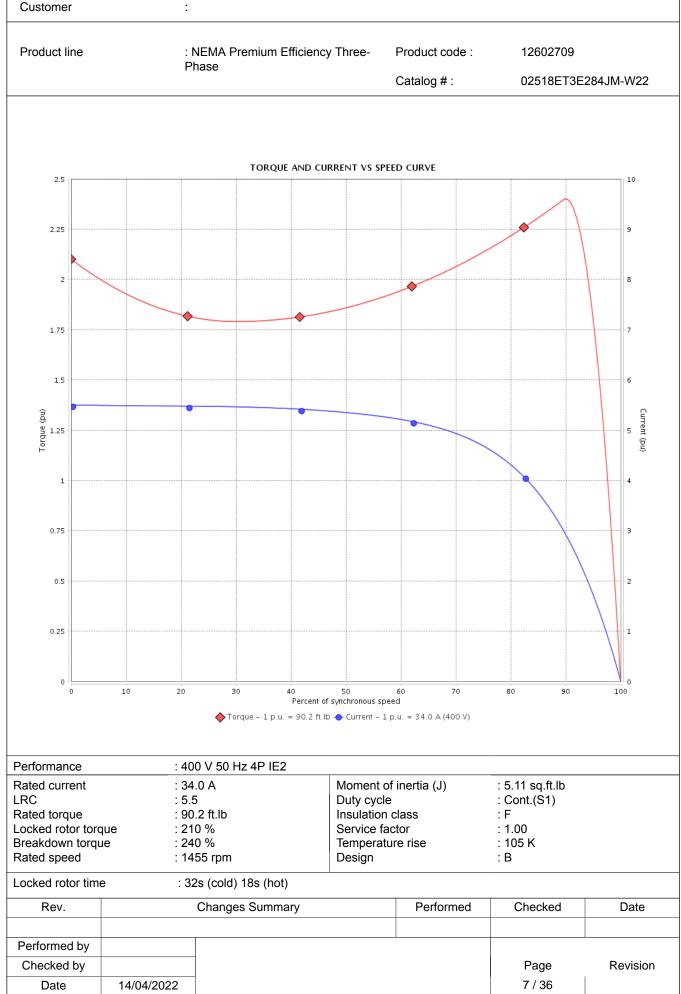




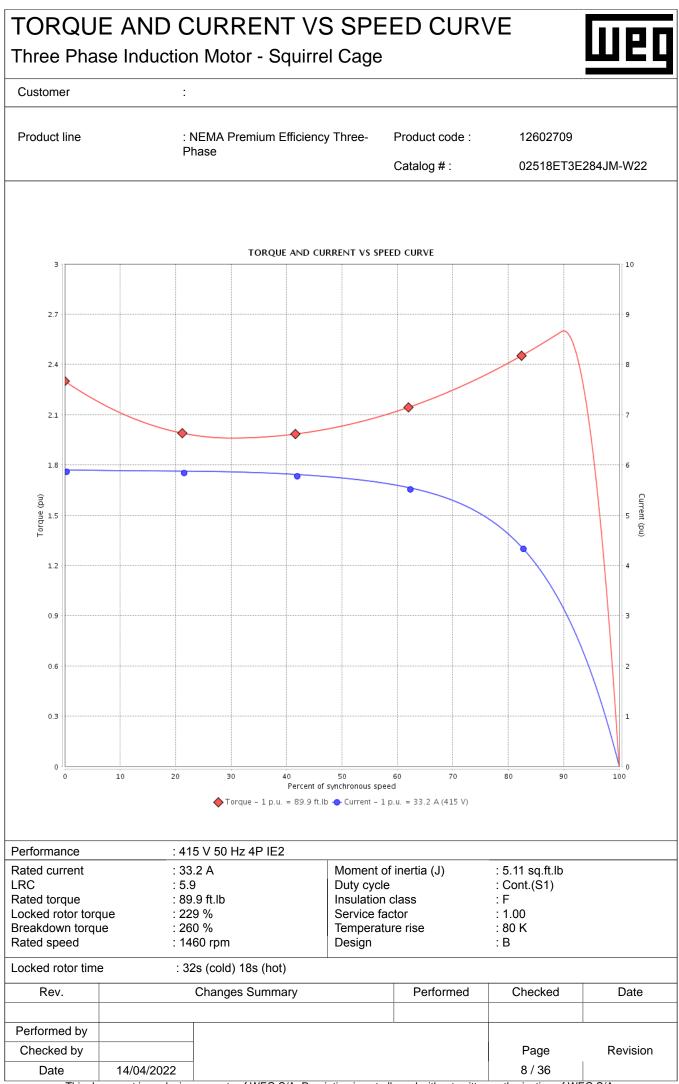
### TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



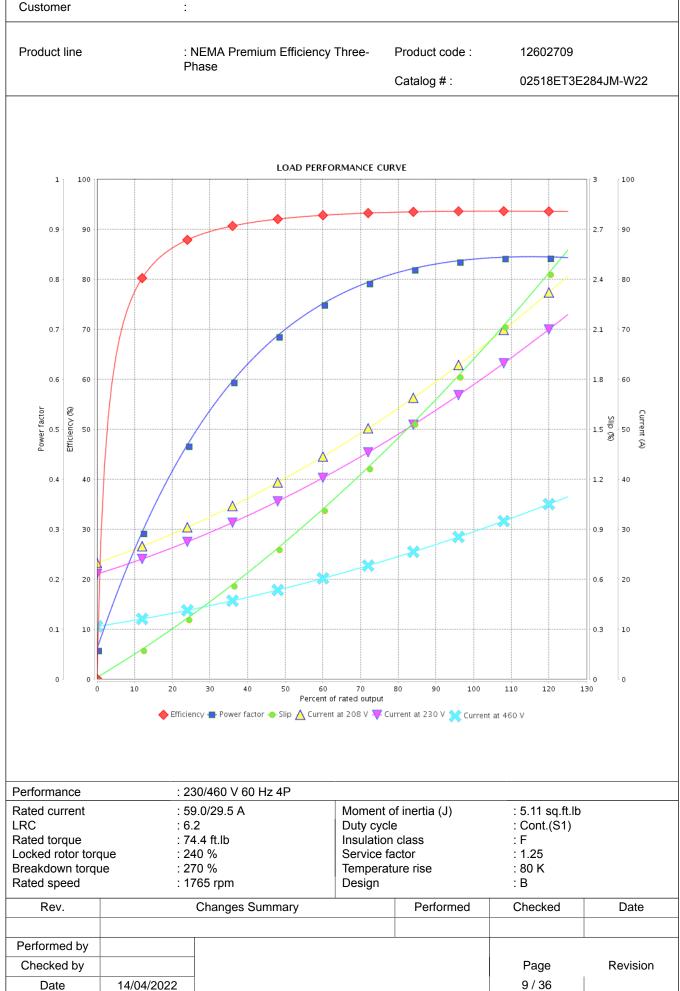


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Three Phase Induction Motor - Squirrel Cage

#### Customer



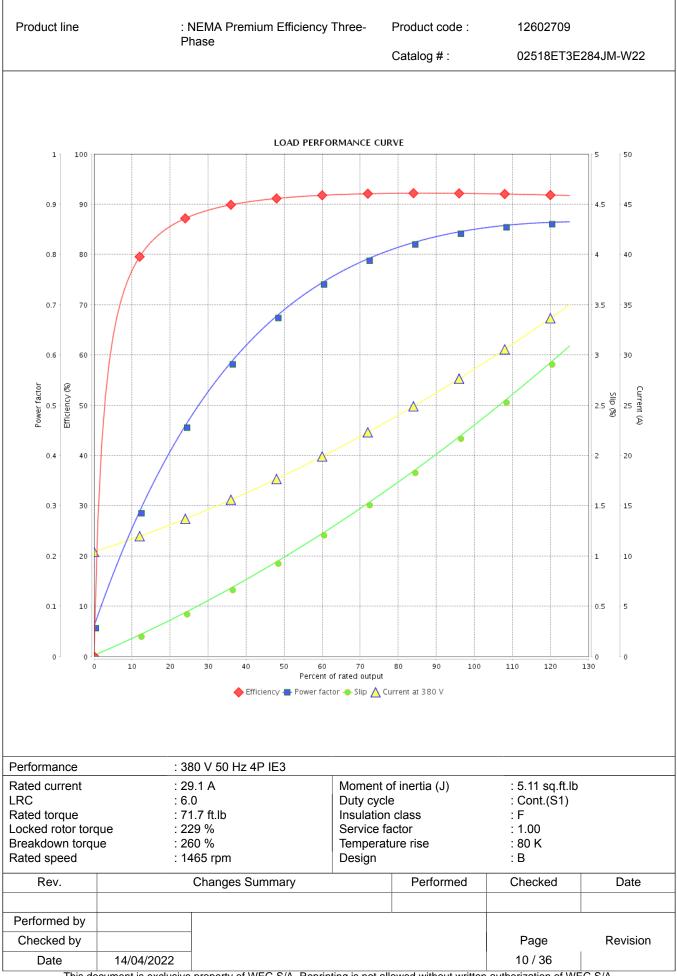
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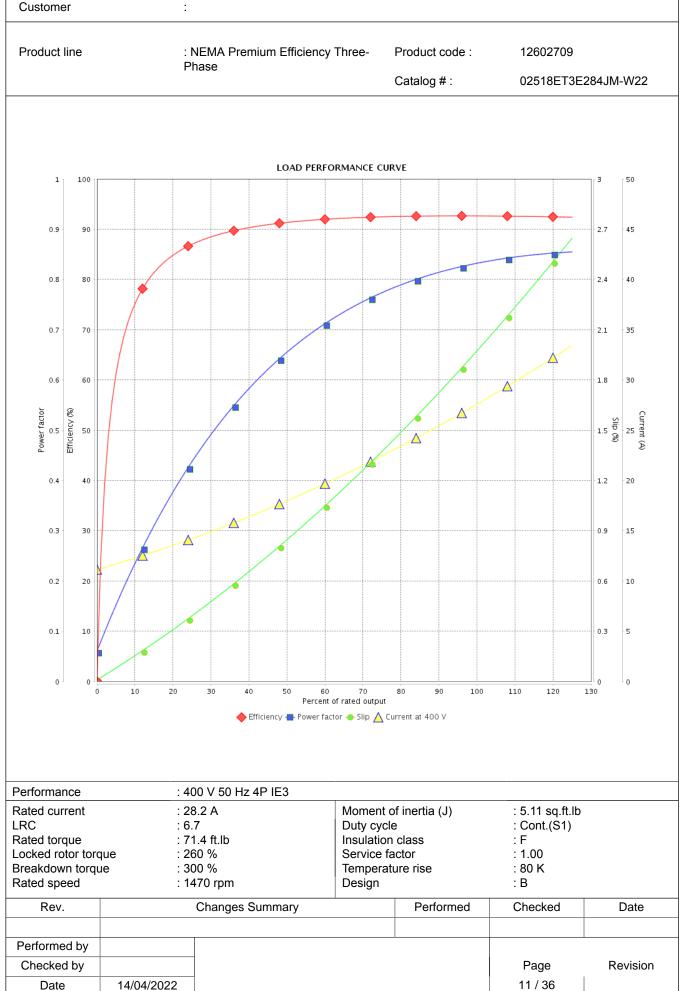


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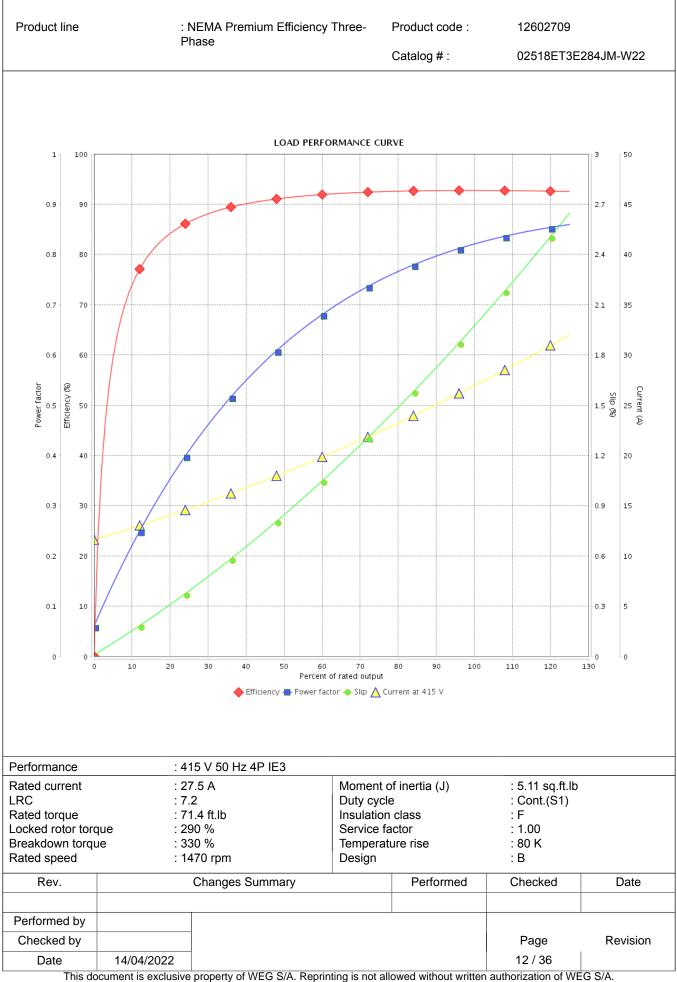
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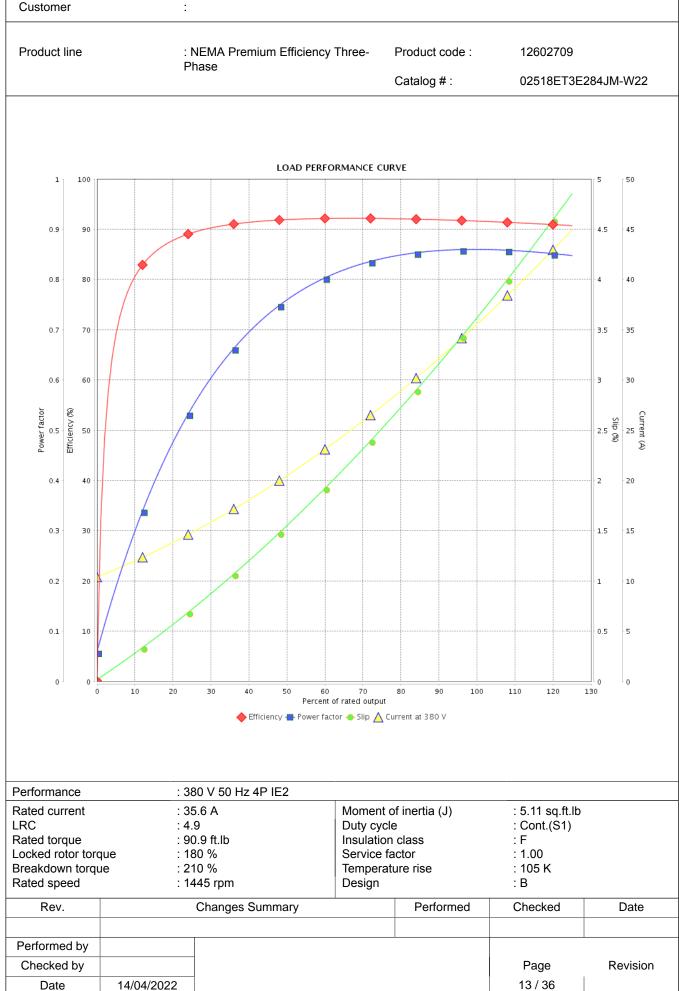


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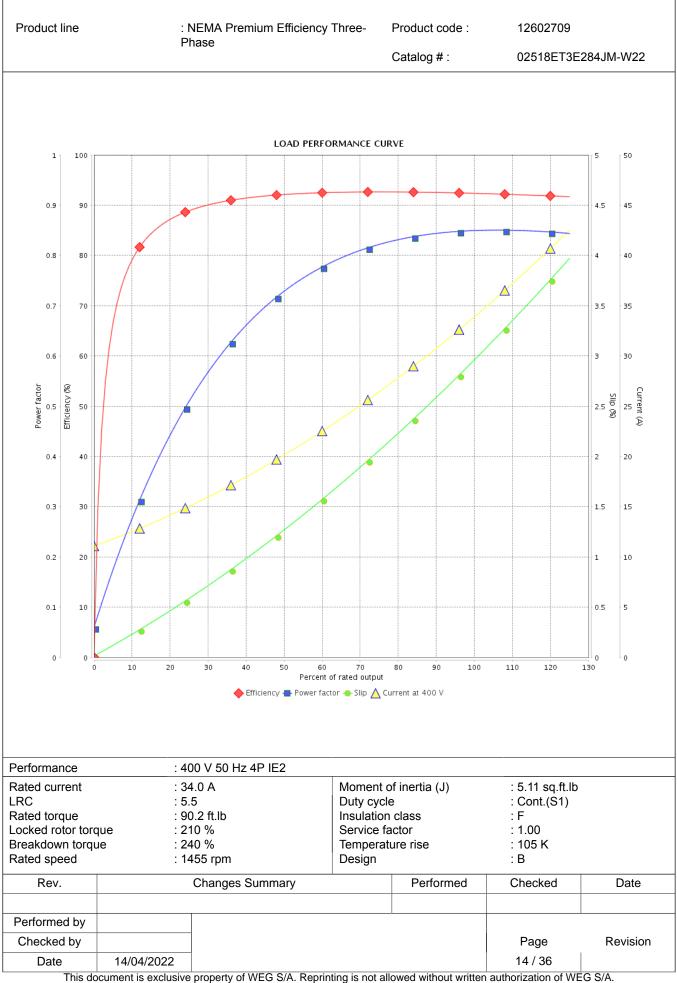
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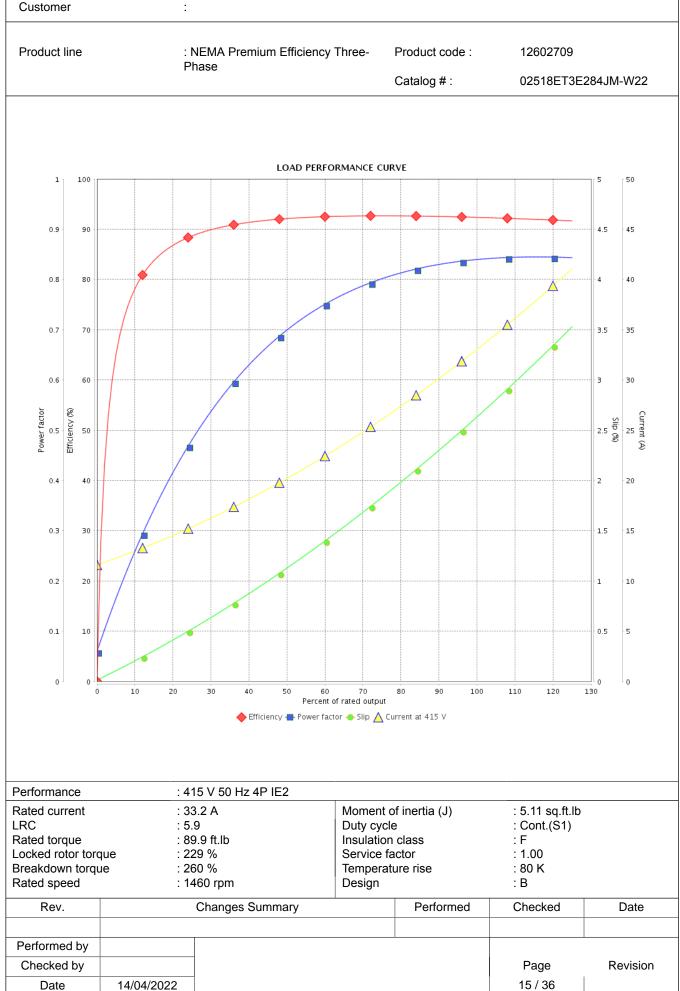


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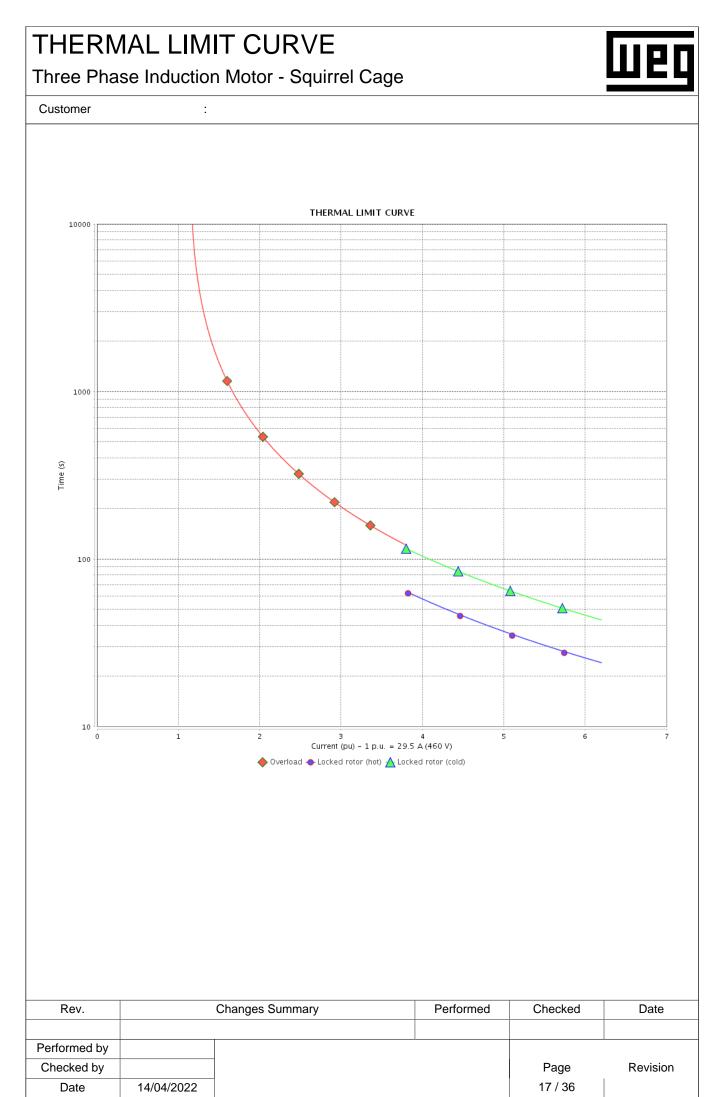
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THERMAL LIMIT CURVE							
Three Phase Induction Motor - Squirrel Cage							
Customer	:						
Product line		NEMA Premium Efficiency <sup>-</sup> ?hase	Three-	Product code :	12602709		
	Г	llase		Catalog # :	02518ET3E2	84JM-W22	
Performance							
Rated current		30/460 V 60 Hz 4P 9.0/29.5 A	Moment o	f inertia (J)	: 5.11 sq.ft.lb		
LRC: 6.2Rated torque: 74.4 ft.lbLocked rotor torque: 240 %Breakdown torque: 270 %Rated speed: 1765 rpm		Duty cycle Insulation Service fa Temperatu Design	e class ictor	: Cont.(S1) : F : 1.25 : 80 K : B			
Heating constant							
Cooling constant							
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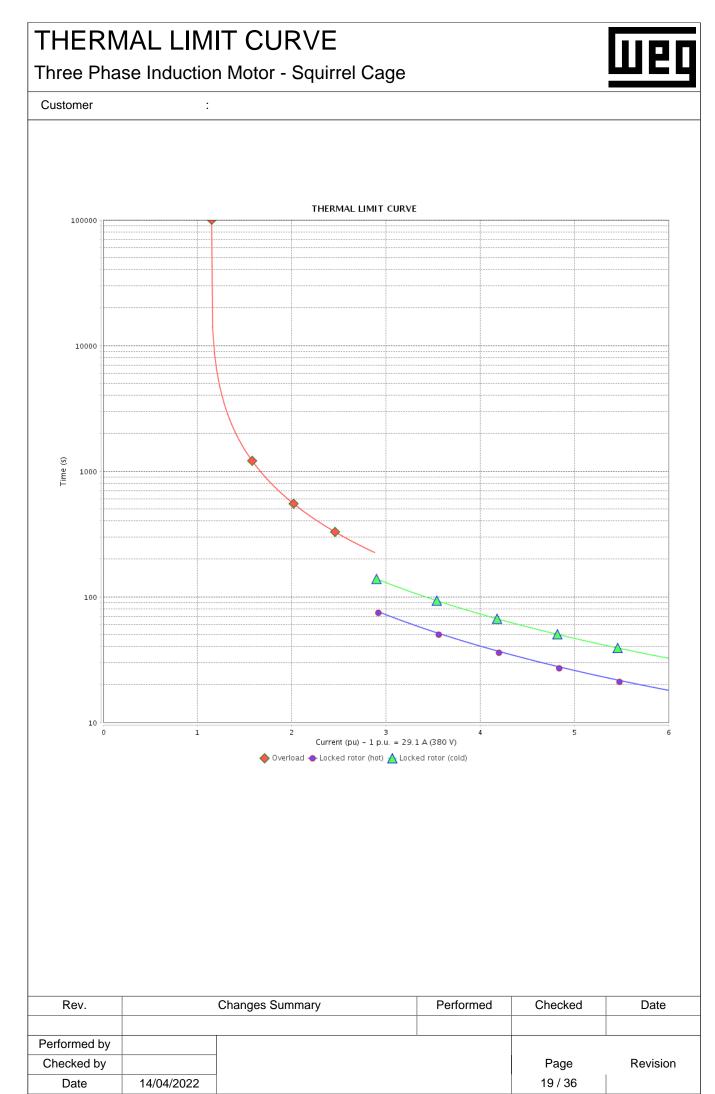


THERMAL LIMIT CURVE							
Three Phase Induction Motor - Squirrel Cage							
Customer	:						
Product line		NEMA Premium Efficiency <sup>-</sup> hase	Three-	Product code :	12602709		
				Catalog # :	02518ET3E2	284JM-W22	
Performance		80 V 50 Hz 4P IE3					
Rated current: 29.1 ALRC: 6.0Rated torque: 71.7 ft.lbLocked rotor torque: 229 %Breakdown torque: 260 %Rated speed: 1465 rpm		Moment o Duty cycle Insulation Service fa Temperate Design	class ctor	: 5.11 sq.ft.lb : Cont.(S1) : F : 1.00 : 80 K : B			
Heating constant	Heating constant						
Cooling constant	t						
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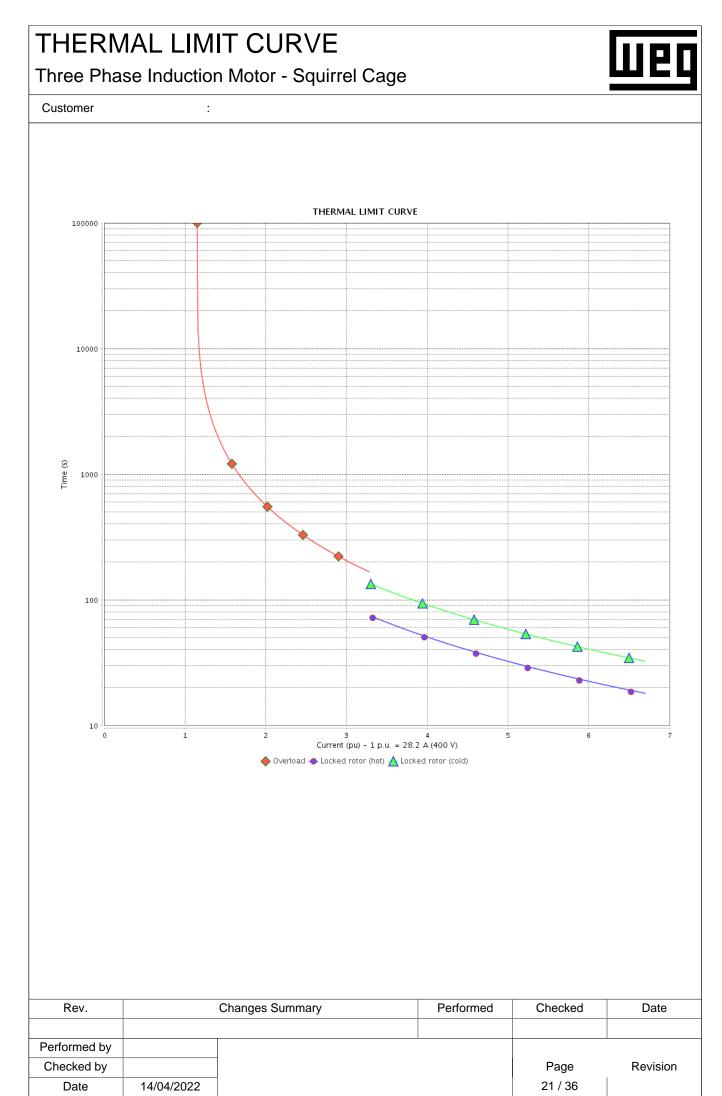


THERMAL LIMIT CURVE								
Three Phase Induction Motor - Squirrel Cage								
Customer	:							
Product line		NEMA Premium Efficiency Phase	Three-	Product code :	12602709			
				Catalog # :	02518ET3E2	84JM-W22		
Performance		100 V 50 Hz 4P IE3						
Rated current: 28.2 ALRC: 6.7Rated torque: 71.4 ft.lbLocked rotor torque: 260 %Breakdown torque: 300 %Rated speed: 1470 rpm		Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: 5.11 sq.ft.lb : Cont.(S1) : F : 1.00 : 80 K : B				
Heating constant Cooling constant								
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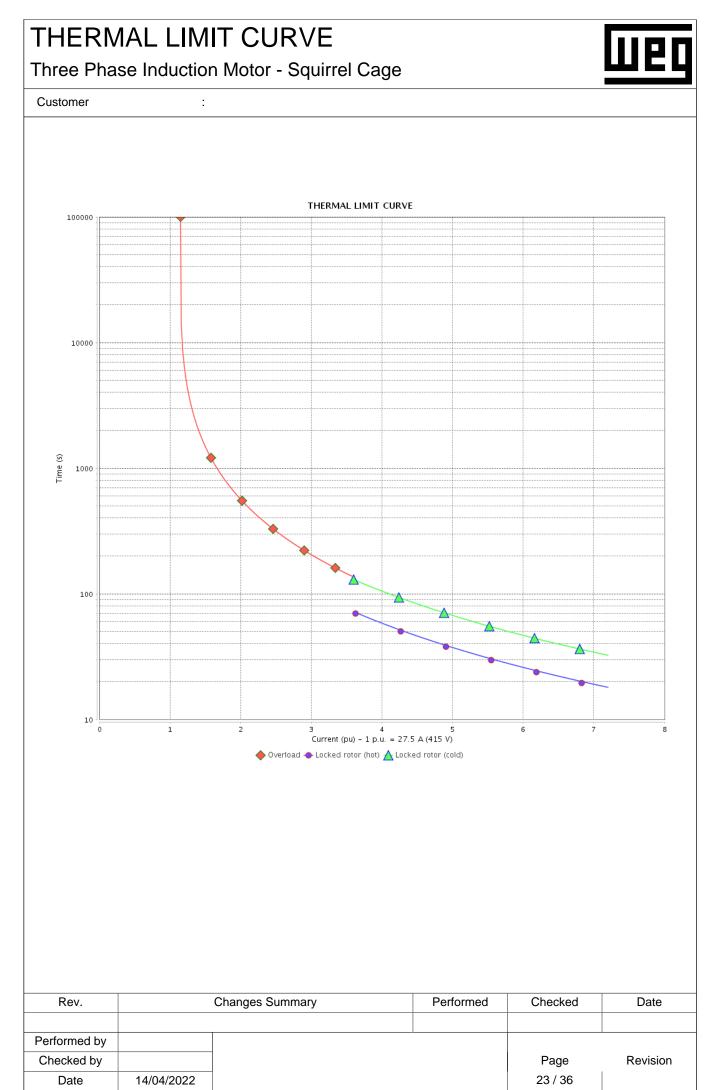


THERMAL LIMIT CURVE								
Three Phase Induction Motor - Squirrel Cage								
Customer	:							
Product line		NEMA Premium Efficiency Phase	Three-	Product code :	12602709			
				Catalog # :	02518ET3E2	84JM-W22		
Performance		15 V 50 Hz 4P IE3						
Rated current: 27.5 ALRC: 7.2Rated torque: 71.4 ft.lbLocked rotor torque: 290 %Breakdown torque: 330 %Rated speed: 1470 rpm		Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: 5.11 sq.ft.lb : Cont.(S1) : F : 1.00 : 80 K : B				
Heating constant Cooling constant								
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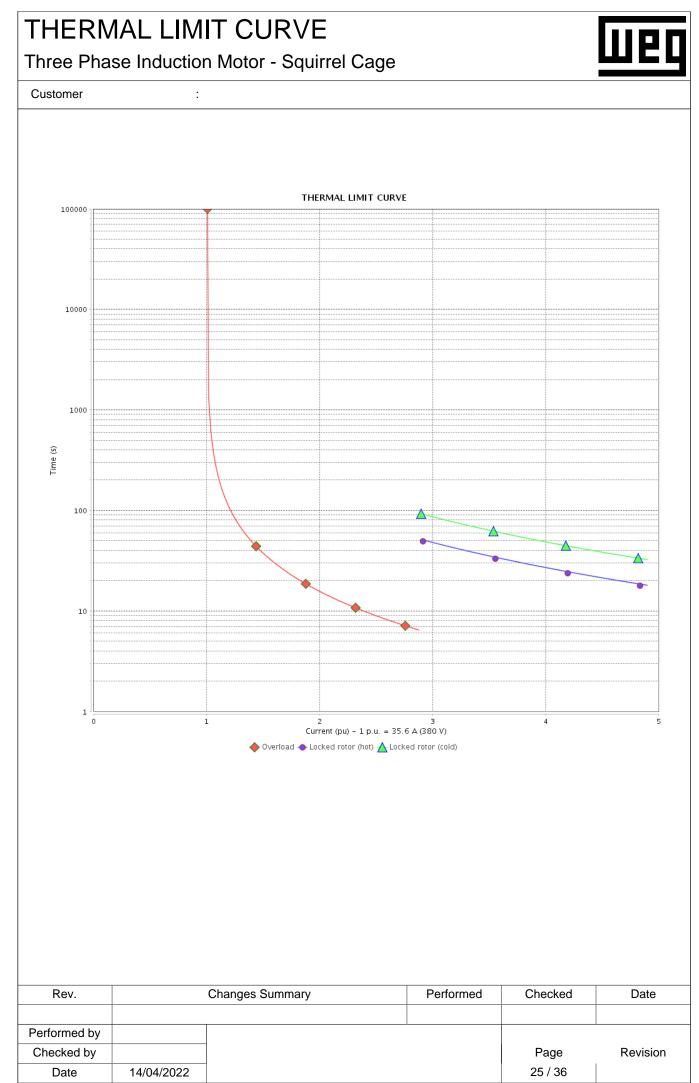


THERMAL LIMIT CURVE							
Three Phase Induction Motor - Squirrel Cage							
Customer	:						
Product line		NEMA Premium Efficiency	Three-	Product code :	12602709		
	P	hase		Catalog # :	02518ET3E2	84JM-W22	
Performance							
Rated current		80 V 50 Hz 4P IE2 5.6 A	Moment o	f inertia (J)	: 5.11 sq.ft.lb		
LRC: 4.9Rated torque: 90.9 ft.lbLocked rotor torque: 180 %Breakdown torque: 210 %Rated speed: 1445 rpm		Duty cycle Insulation class Service factor Temperature rise Design		: Cont.(S1) : F : 1.00 : 105 K : B			
Heating constant							
Cooling constant							
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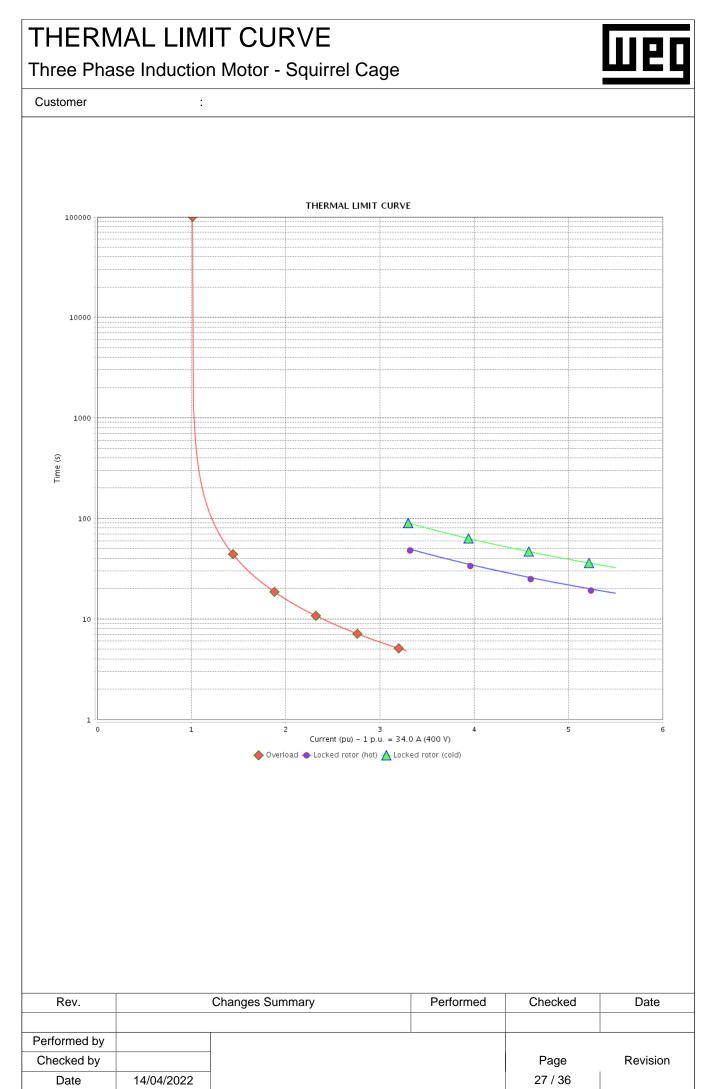


THERMAL LIMIT CURVE							
Three Phase Induction Motor - Squirrel Cage							
Customer	:						
Product line		NEMA Premium Efficiency	Three-	Product code :	12602709		
	F	Phase		Catalog # :	02518ET3E2	84JM-W22	
Performance Rated current		00 V 50 Hz 4P IE2 4.0 A	Moment o	f inertia ( I)	: 5.11 sq.ft.lb		
LRC: 5.5Rated torque: 90.2 ft.lbLocked rotor torque: 210 %Breakdown torque: 240 %Rated speed: 1455 rpm		Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: Cont.(S1) : F : 1.00 : 105 K : B			
Heating constan	t						
Cooling constant							
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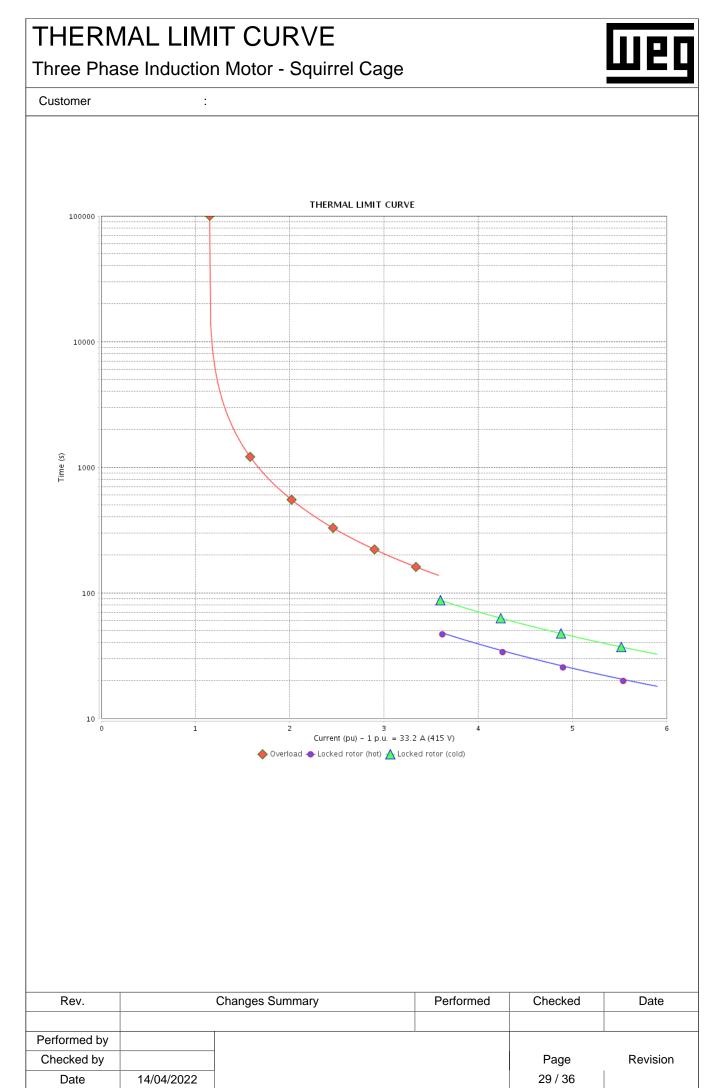


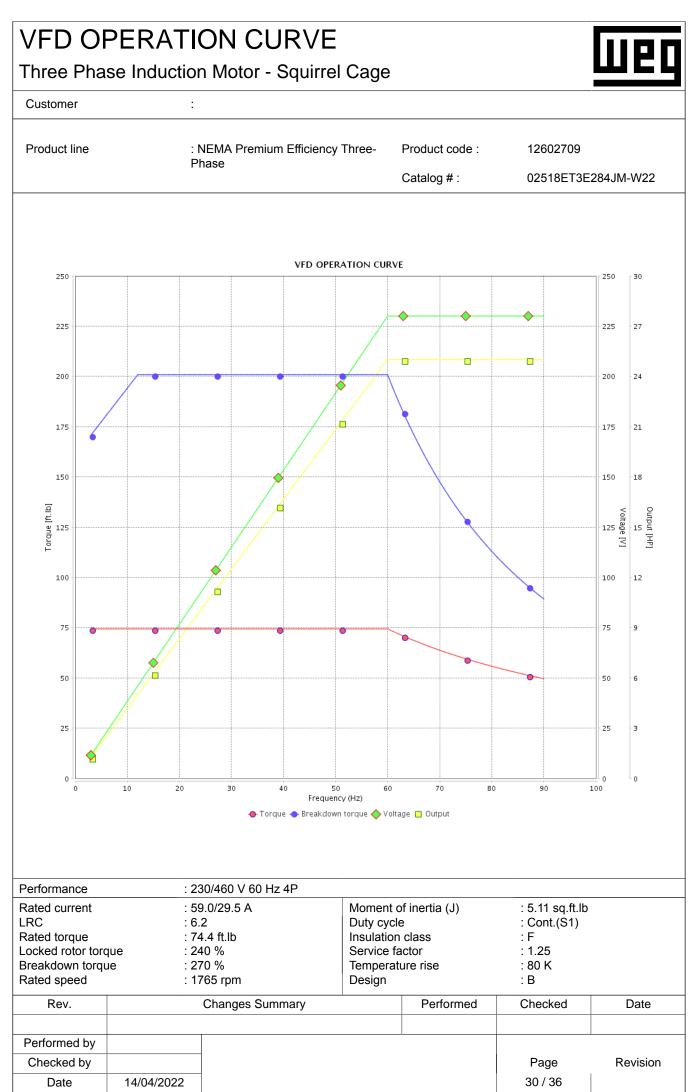
THERMAL LIMIT CURVE							
Three Phase Induction Motor - Squirrel Cage							
Customer	:						
Product line		NEMA Premium Efficiency <sup>-</sup> 'hase	Three-	Product code :	12602709		
	Г	Tiase		Catalog # :	02518ET3E2	84JM-W22	
Performance Rated current		15 V 50 Hz 4P IE2 3.2 A	Moment o	f inertia ( I)	: 5.11 sq.ft.lb		
LRC: 5.9Rated torque: 89.9 ft.lbLocked rotor torque: 229 %Breakdown torque: 260 %Rated speed: 1460 rpm		Moment of inertia (J) Duty cycle Insulation class Service factor Temperature rise Design		: Cont.(S1) : F : 1.00 : 80 K : B			
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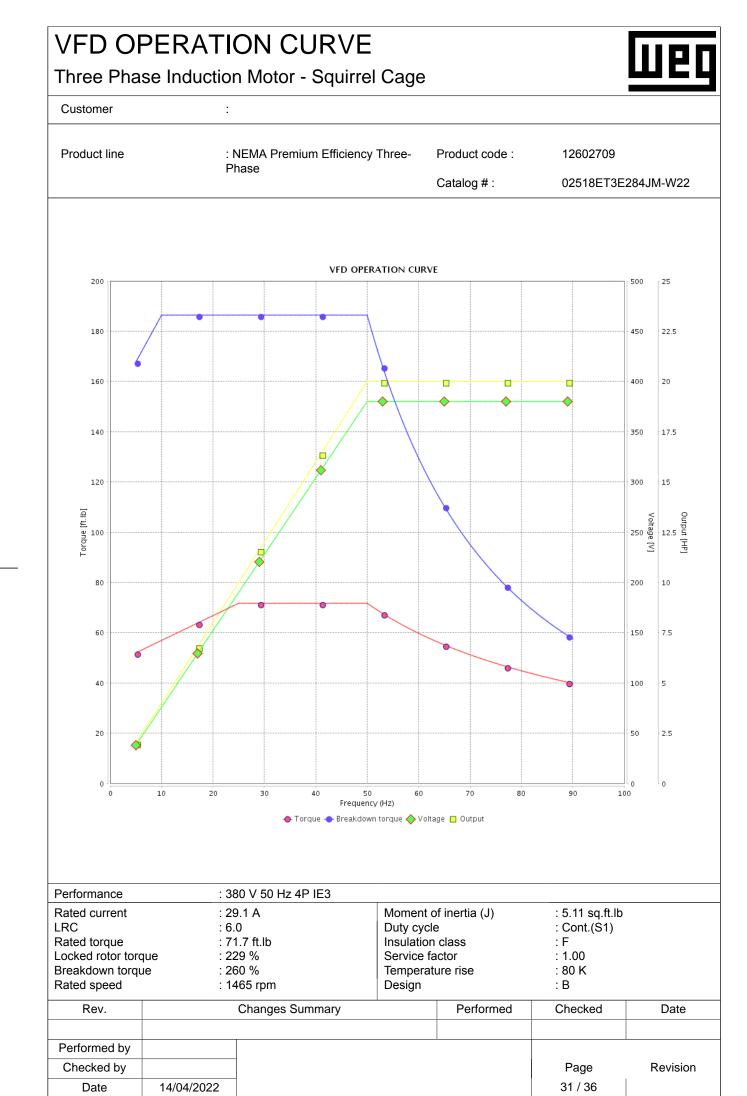
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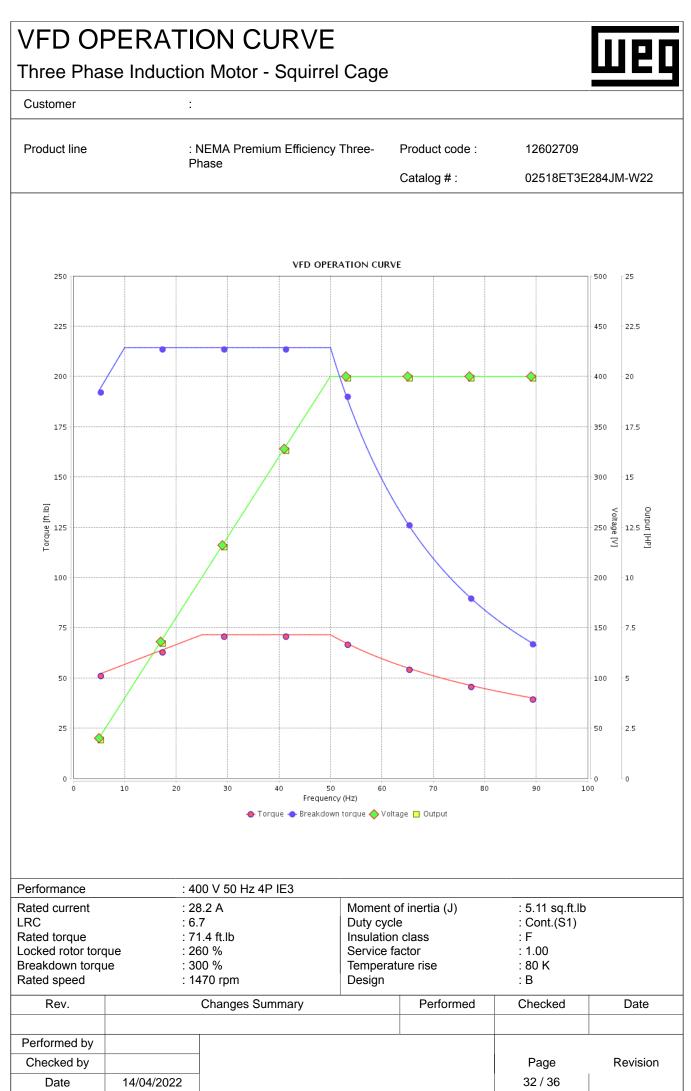
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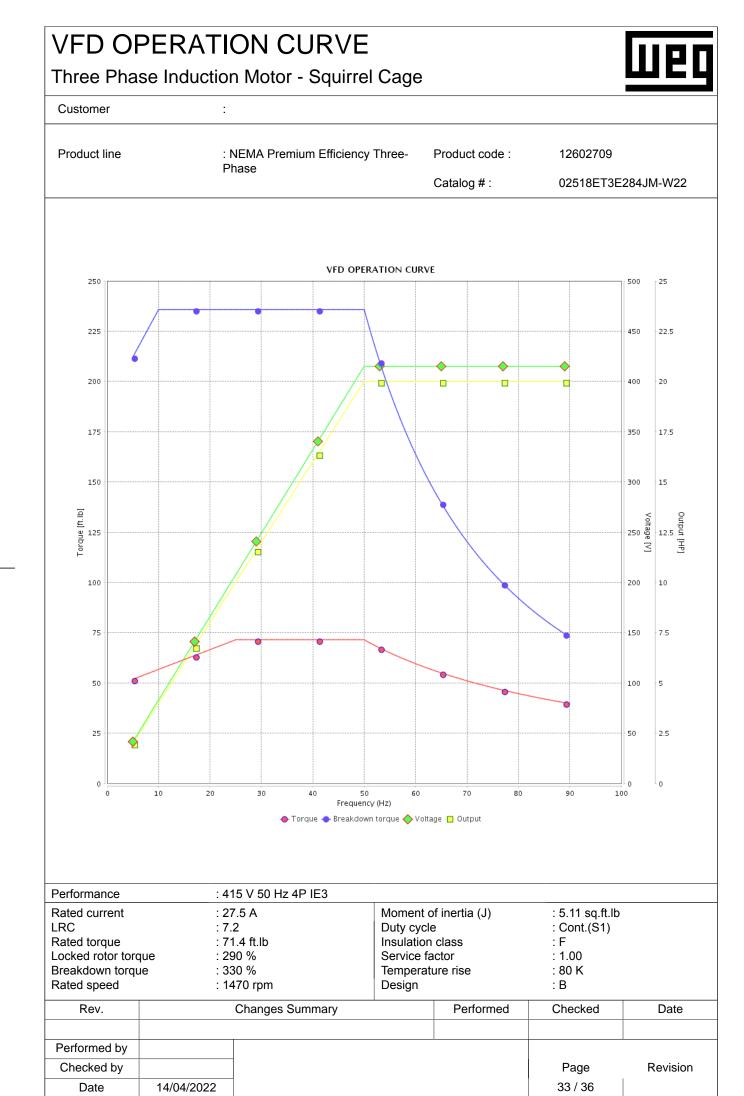
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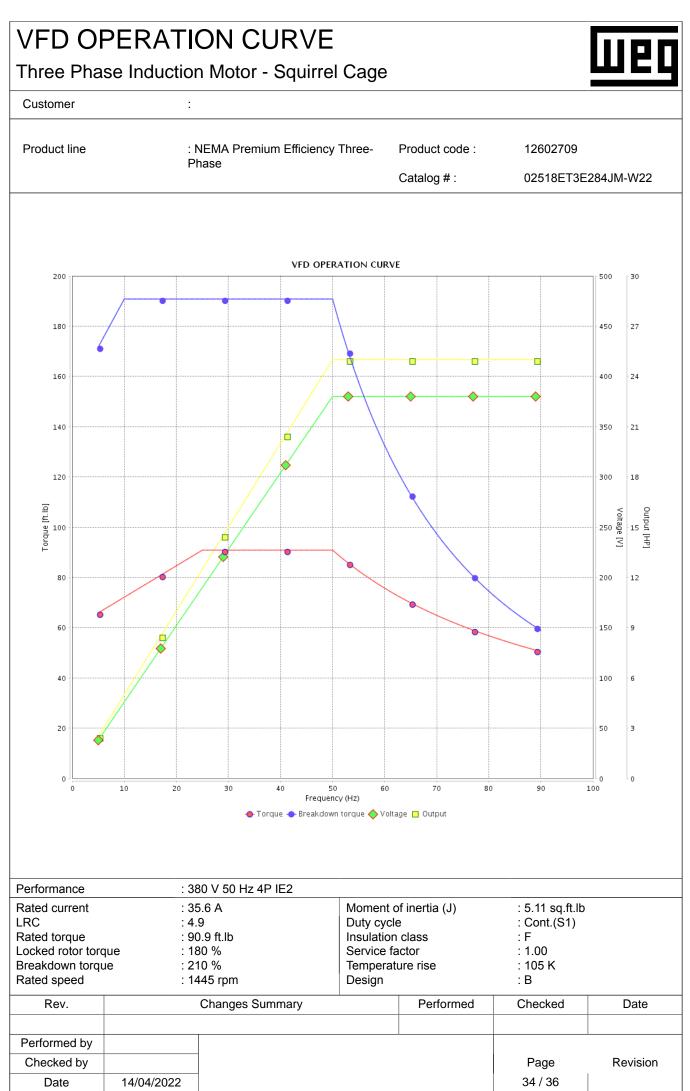


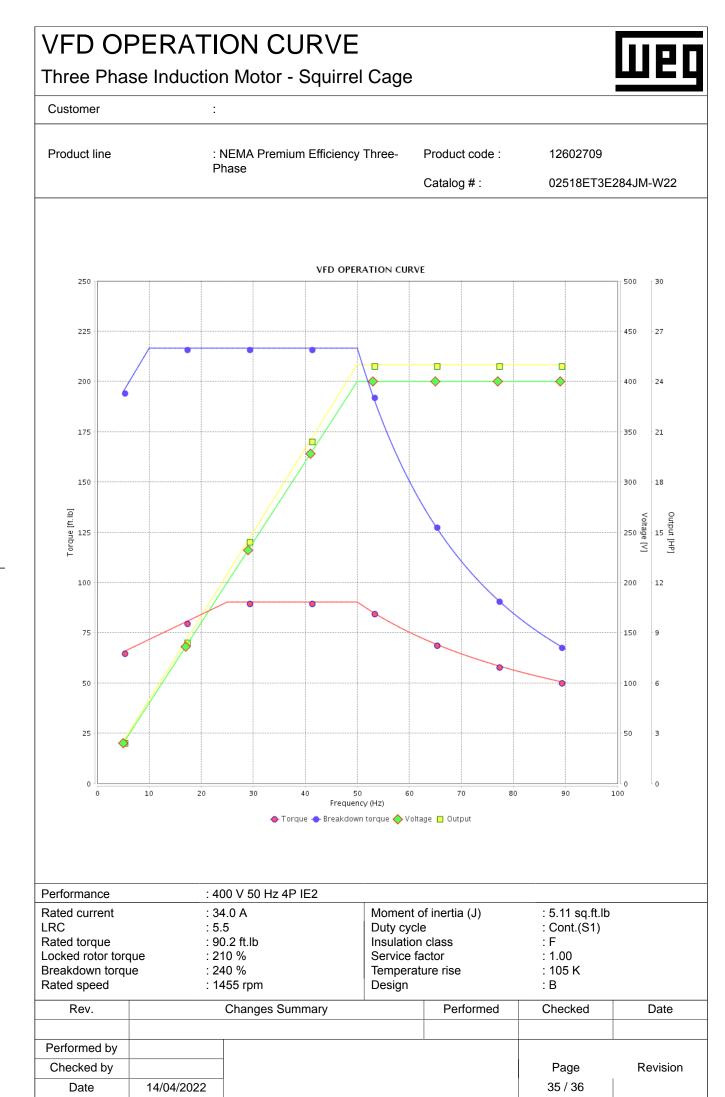


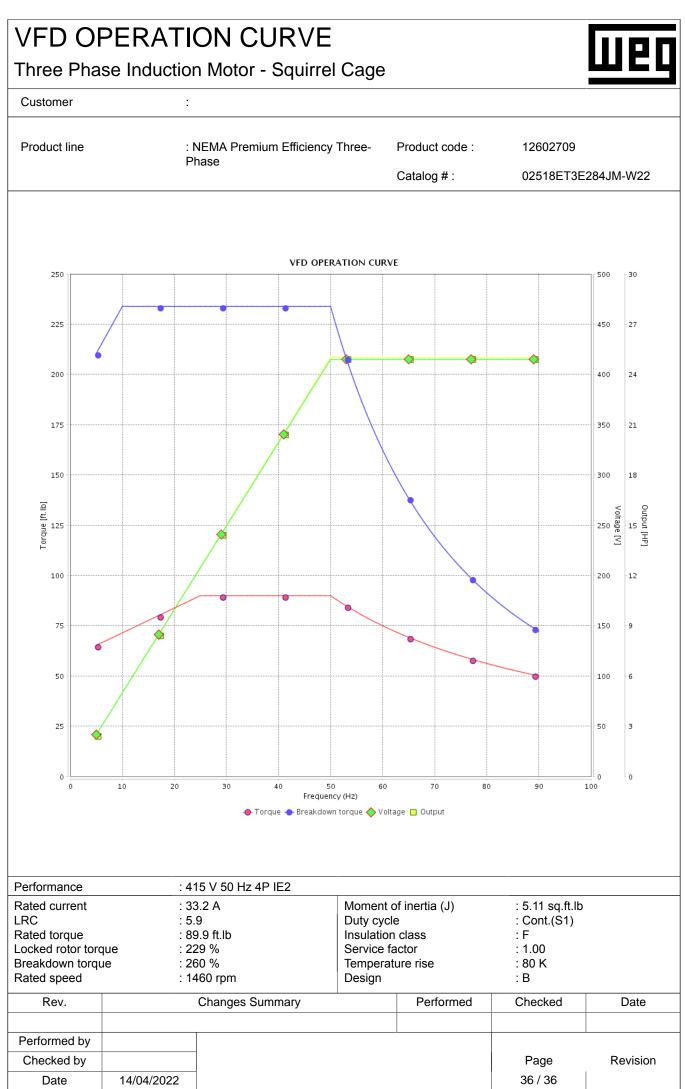


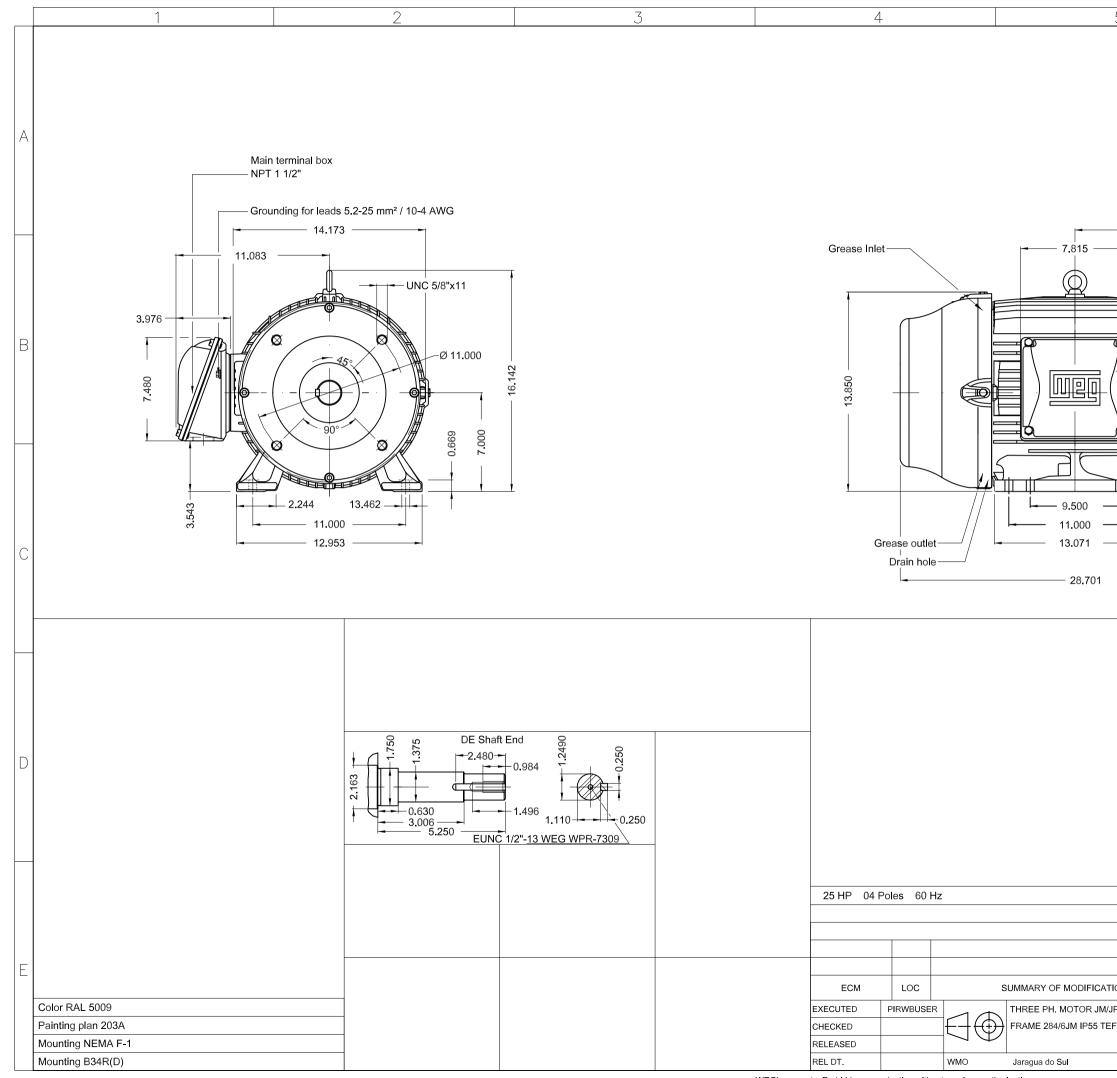












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	Greas	e Inlet			
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		<b>A</b>	Ī		
		Ø 12.500	- Ø 13.583 -		
	ĮĽ––"		Ø 13.		
4.750-	0.248	- 5.250			
		Grease outlet	,		
		Drain hole			
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					Dimensions in inches
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IONS	EXECUTED	CHECKED	RELEASED	DATE	VER
IP/JET PUMP W22 PRE	EM. EFF.	PREVI	EW		
FC		WDD		ШЫ	A3
Product I	Engineering S		1 / 1		XME
			,		×

	ULE ULE DUTY Motor	For 60Hz use on PWM, Gr. A, B, C, D and F,
IM-W22 IICO	Severe Duty   PH 3 FR 284/6JM HP(kW) 25.0(18.5) Hz 60	Twey with VT 1000:1, CT 20:1, 1.0SF, T3A   0 011 011 011 011   0 015 016 011 011 011
I8ET3E284. IN MEX 502709	V 230/460 A 59.0/29.5 RPM 1765 DES   NEMA NOM EFF 93.6 % INS. CL. F △T 80 к IP5	B \$78\$ \$79\$ \$77\$ \$678\$ \$679\$ \$677\$   \$55\$ ΔL2 \$63\$ \$611\$ \$672\$ \$613\$ \$611\$   \$55\$ ΔL2 L3 L1 Δ L2 L3 L1   \$208-230V 460//380V 460//380V \$607//380V \$607//380V<
MODEL 02518ET3E284JM-W22 MADE IN MÉXICO 12602709	ENCL TEFC DUTY CONT. AMB. 40°C   CODE G PF 0.84 SF 1.25 SFA 73.8/36.9	6311-C3 MOBIL POLYREX EM → 6211-C3 18 g 20000 h
	USABLE @208V 65.2 A SF 1.15 SFA 75.0 25HP 18.5kW 50Hz 380V 35.6A 1445RPM SF1.00 EFF 91.7% (I	IE2) ALT 1000 m.a.s.l. 443 Lbs