

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer :							
Product line	: NEMA Premium Efficiency Three-Phase						
Product code :	12821969						
Catalog # :	02518ET3ER284TC-W22						
Frame	: 284TC						
Insulation class	: F						
Duty cycle	: Cont.(S1)						
Ambient temperature	: -20°C to +40°C						
Altitude	: 1000 m.a.s.l.						
Protection degree	: IP55						
Design	: B						
Cooling method	: IC411 - TEFC						
Mounting	: W-6						
Rotation <sup>1</sup>	: Both (CW and CCW)						
Starting method	: Direct On Line						
Approx. weight <sup>2</sup>	: 421 lb						
Moment of inertia (J)	: 5.11 sq.ft.lb						
Output [HP]	25	20	20	20	25	25	25
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	59.0/29.5	29.1	28.2	27.5	35.6	34.0	33.2
L. R. Amperes [A]	366/183	175	189	198	174	187	196
LRC [A]	6.2x(Code G)	6.0x(Code G)	6.7x(Code H)	7.2x(Code J)	4.9x(Code F)	5.5x(Code F)	5.9x(Code G)
No load current [A]	21.0/10.5	10.4	11.1	11.6	10.4	11.1	11.6
Rated speed [RPM]	1765	1465	1470	1470	1445	1455	1460
Slip [%]	1.94	2.33	2.00	2.00	3.67	3.00	2.67
Rated torque [ft.lb]	74.2	71.4	71.3	71.2	90.2	89.9	89.6
Locked rotor torque [%]	240	229	260	290	180	210	229
Breakdown torque [%]	270	260	300	330	210	240	260
Service factor	1.25	1.00	1.00	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	105 K	105 K	80 K
Locked rotor time	43s (cold) 24s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)
Noise level <sup>2</sup>	63.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)	61.0 dB(A)
Efficiency (%)	25%	91.7	91.1	91.0	90.8	92.2	92.2
	50%	92.4	91.3	91.3	91.2	92.4	92.4
	75%	93.0	92.1	92.5	92.5	91.7	92.4
	100%	93.6	92.1	92.6	92.7	91.7	92.4
Power Factor	25%	0.46	0.45	0.42	0.39	0.53	0.49
	50%	0.70	0.69	0.65	0.62	0.76	0.73
	75%	0.80	0.80	0.78	0.75	0.84	0.82
	100%	0.84	0.85	0.83	0.82	0.86	0.85
Bearing type	: Drive end : 6311 C3	: Non drive end : 6211 C3	Foundation loads				
Sealing	: V'Ring	: V'Ring	Max. traction	: 809 lb			
Lubrication interval	: 15000 h	: 17000 h	Max. compression	: 1230 lb			
Lubricant amount	: 18 g	: 11 g					
Lubricant type	: Mobil Polyrex EM						
Notes							
USABLE @208V 65.2A SF 1.15 SFA 75.0A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



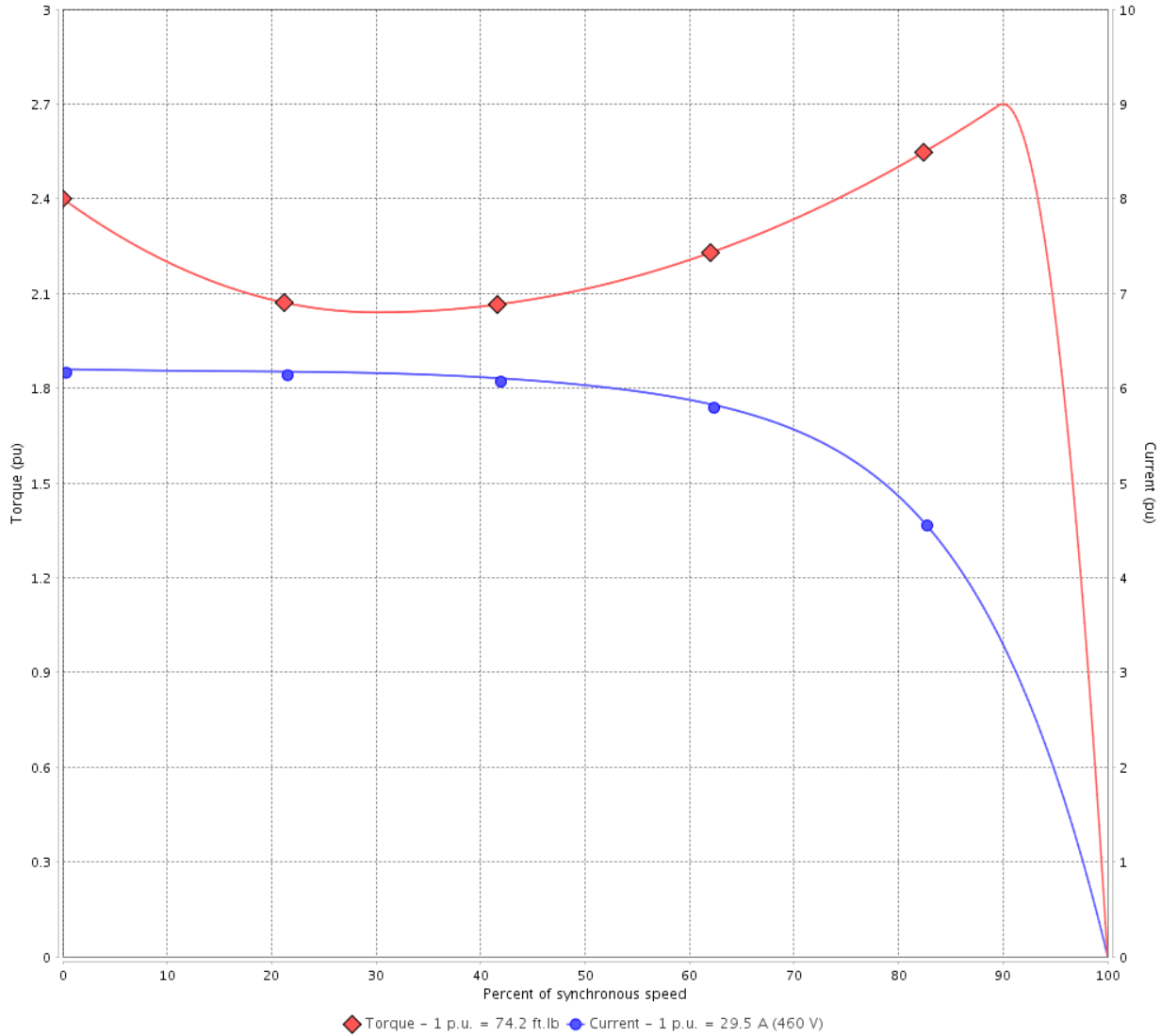
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 4P

Rated current	: 59.0/29.5 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 74.2 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm	Design	: B

Locked rotor time : 43s (cold) 24s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



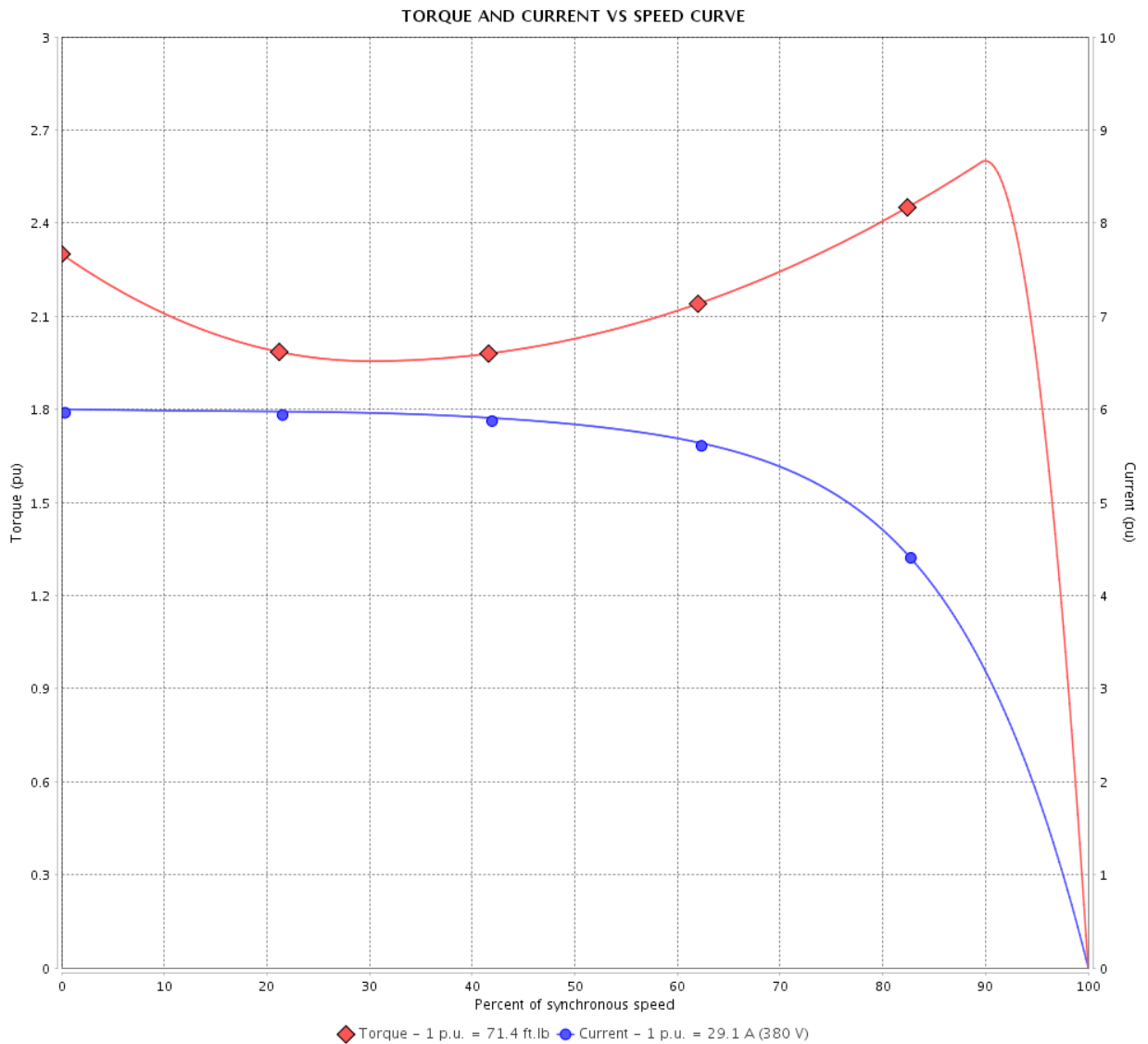
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current	: 29.1 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.0	Duty cycle	: Cont.(S1)
Rated torque	: 71.4 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



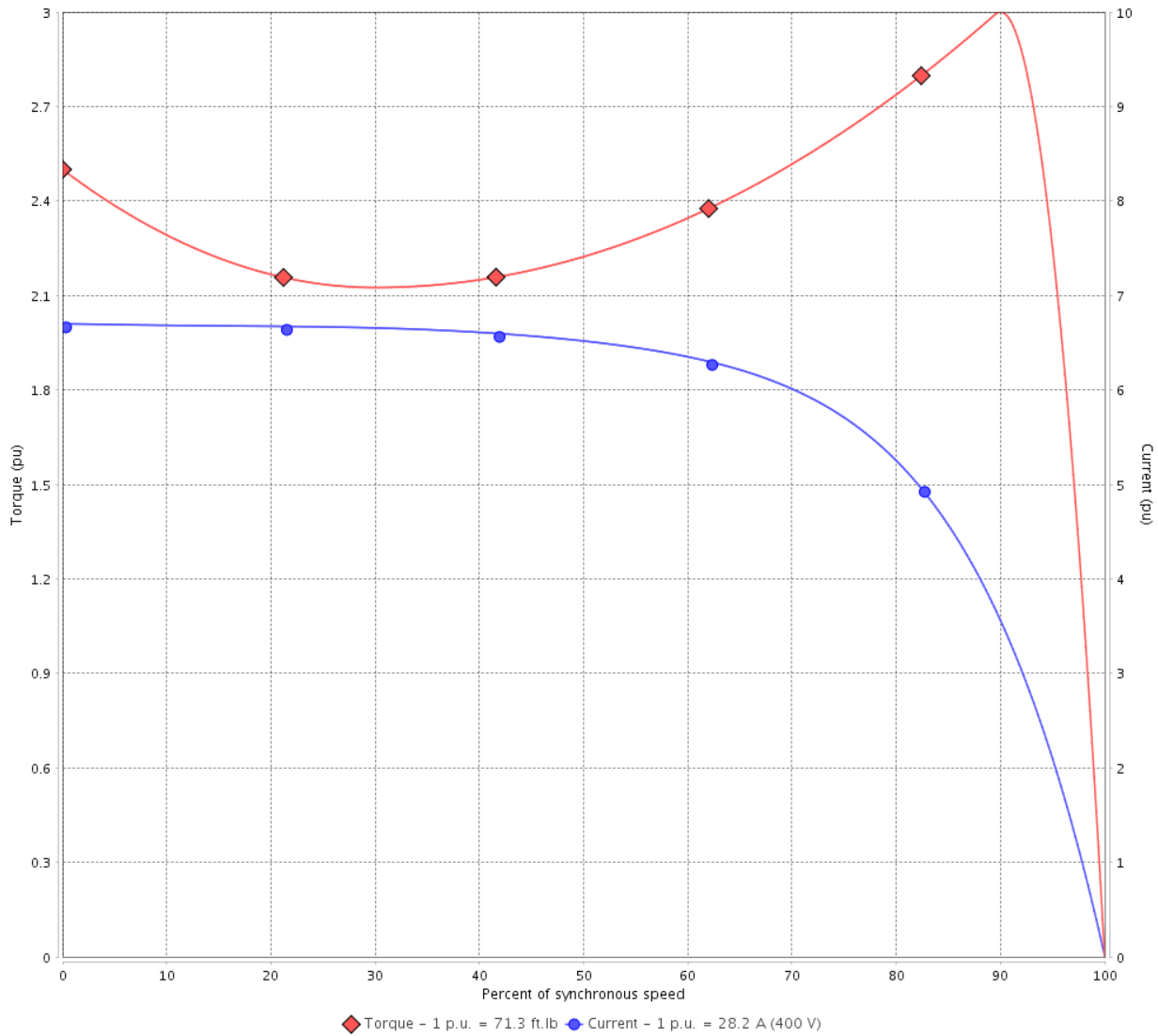
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 28.2 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 71.3 ft.lb	Insulation class	: F
Locked rotor torque	: 260 %	Service factor	: 1.00
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



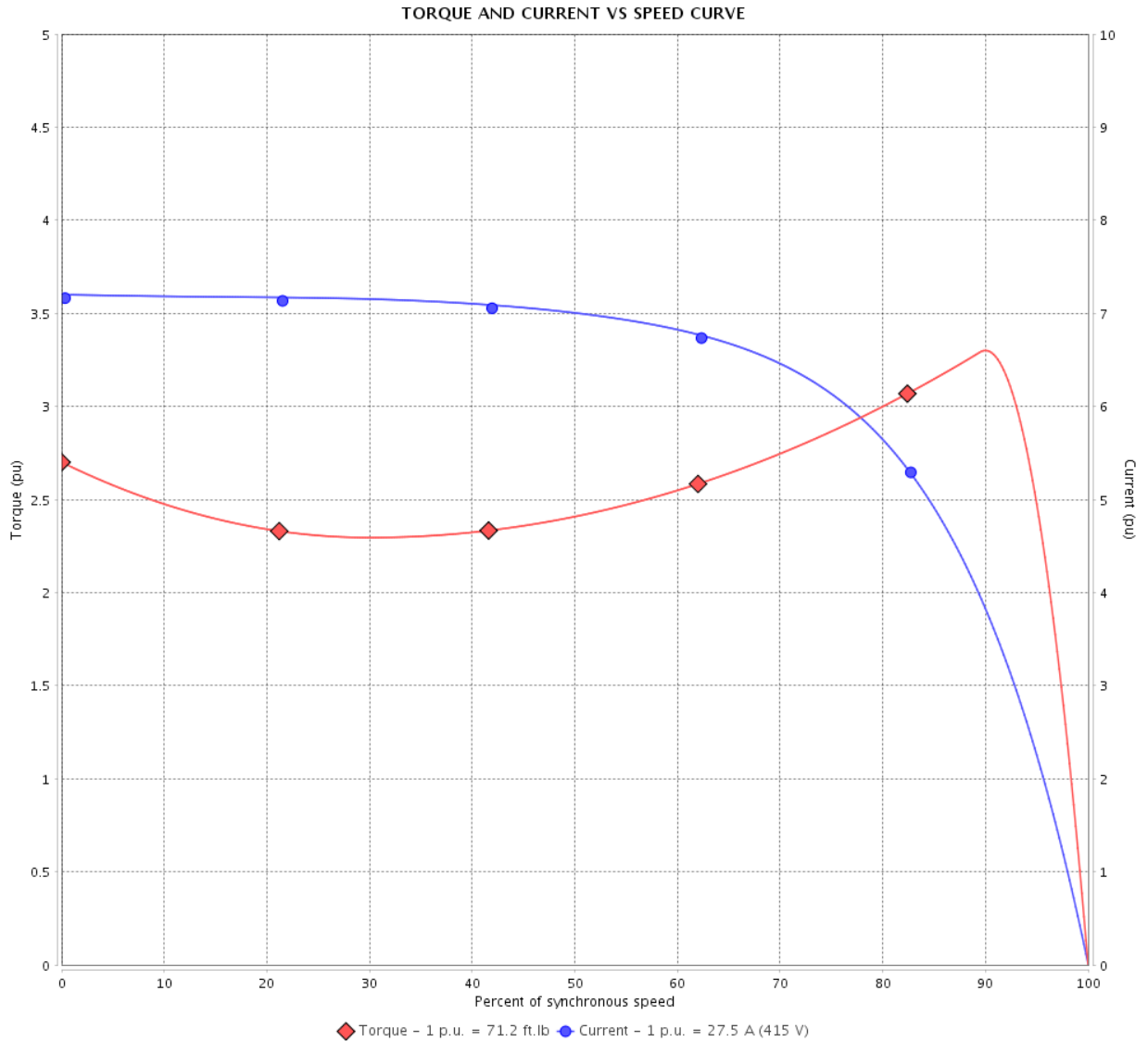
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 27.5 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 290 %	Service factor	: 1.00
Breakdown torque	: 330 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



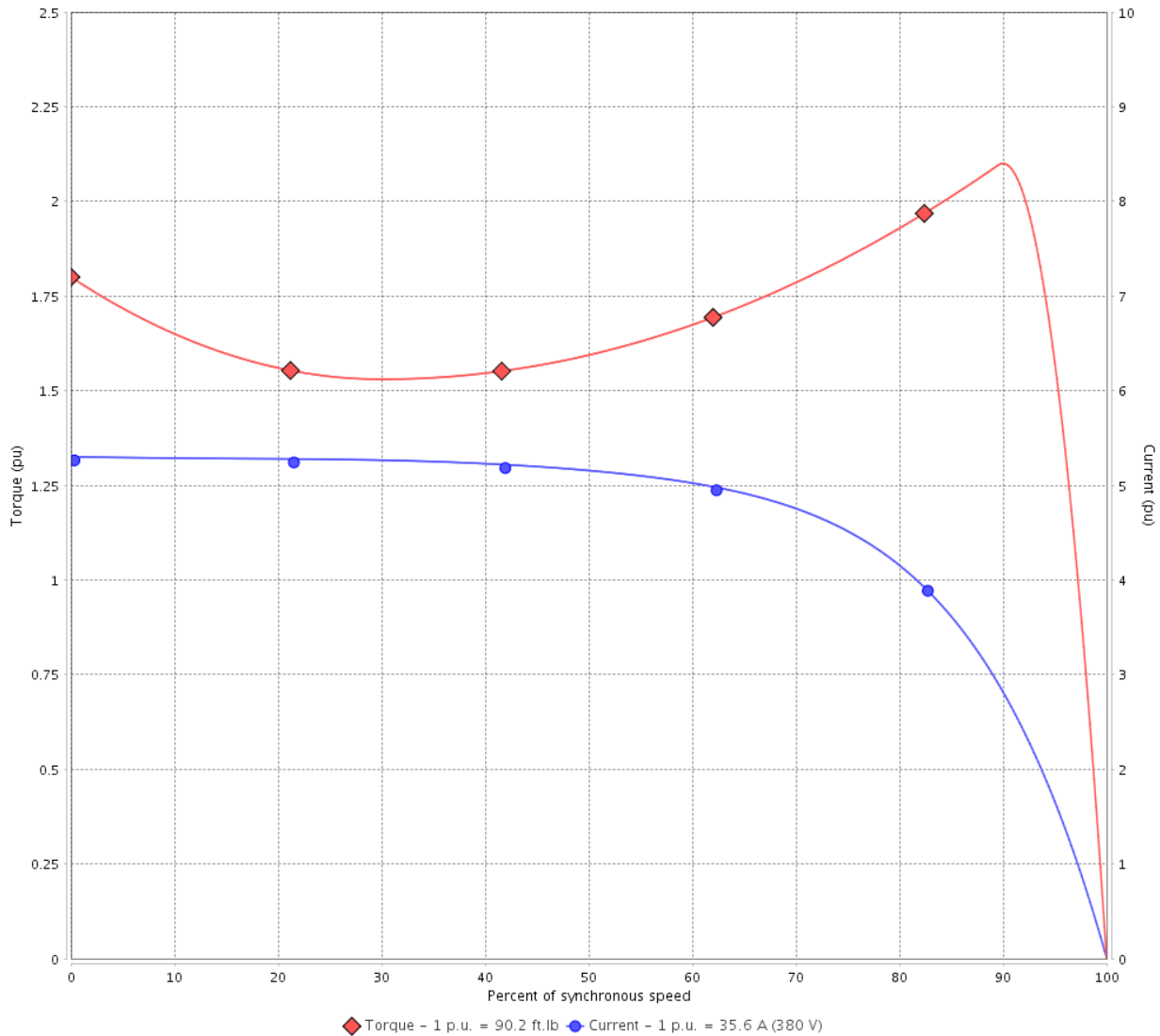
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 4P IE2

Rated current	: 35.6 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 90.2 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1445 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



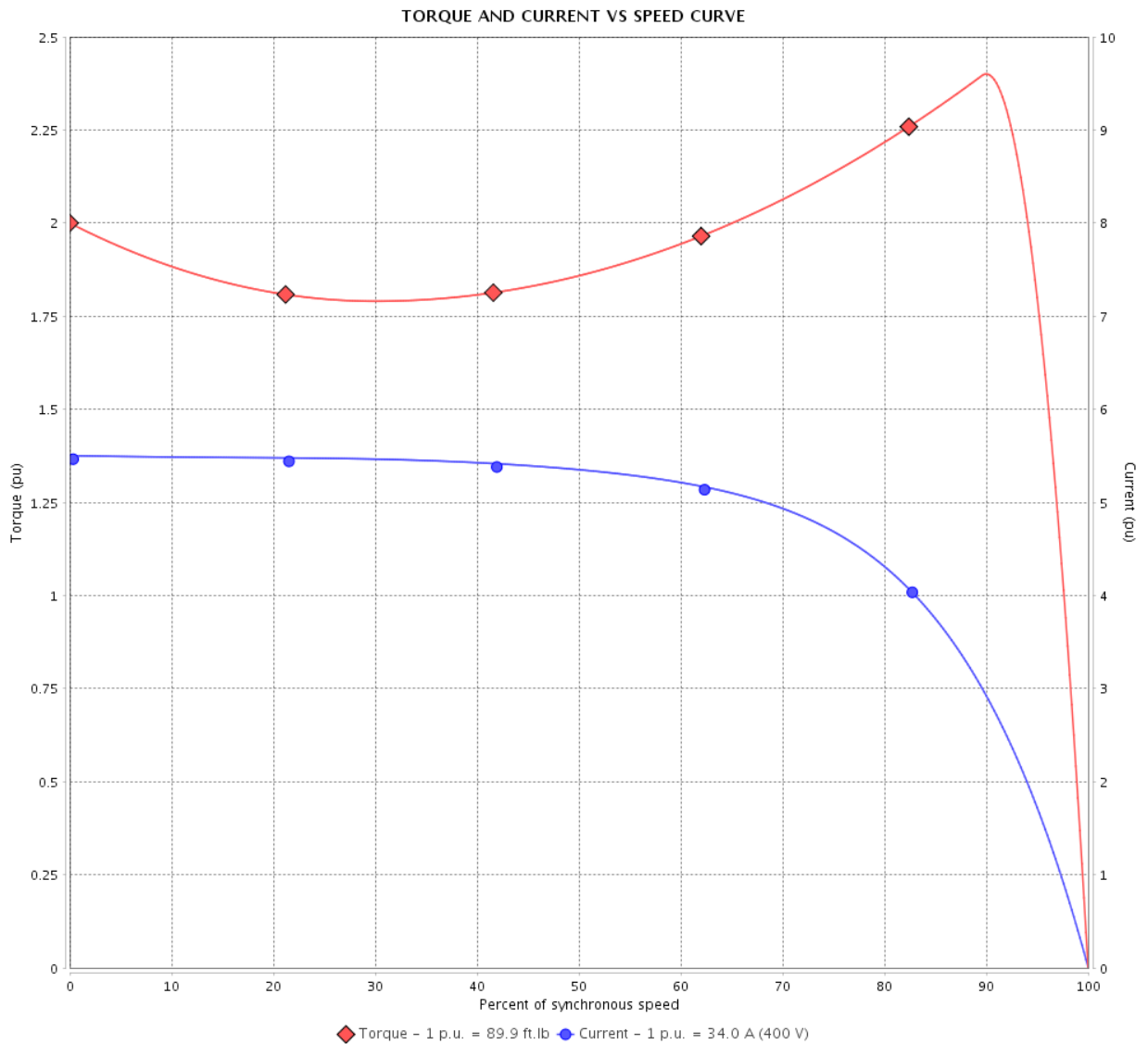
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 400 V 50 Hz 4P IE2

Rated current	: 34.0 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 89.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



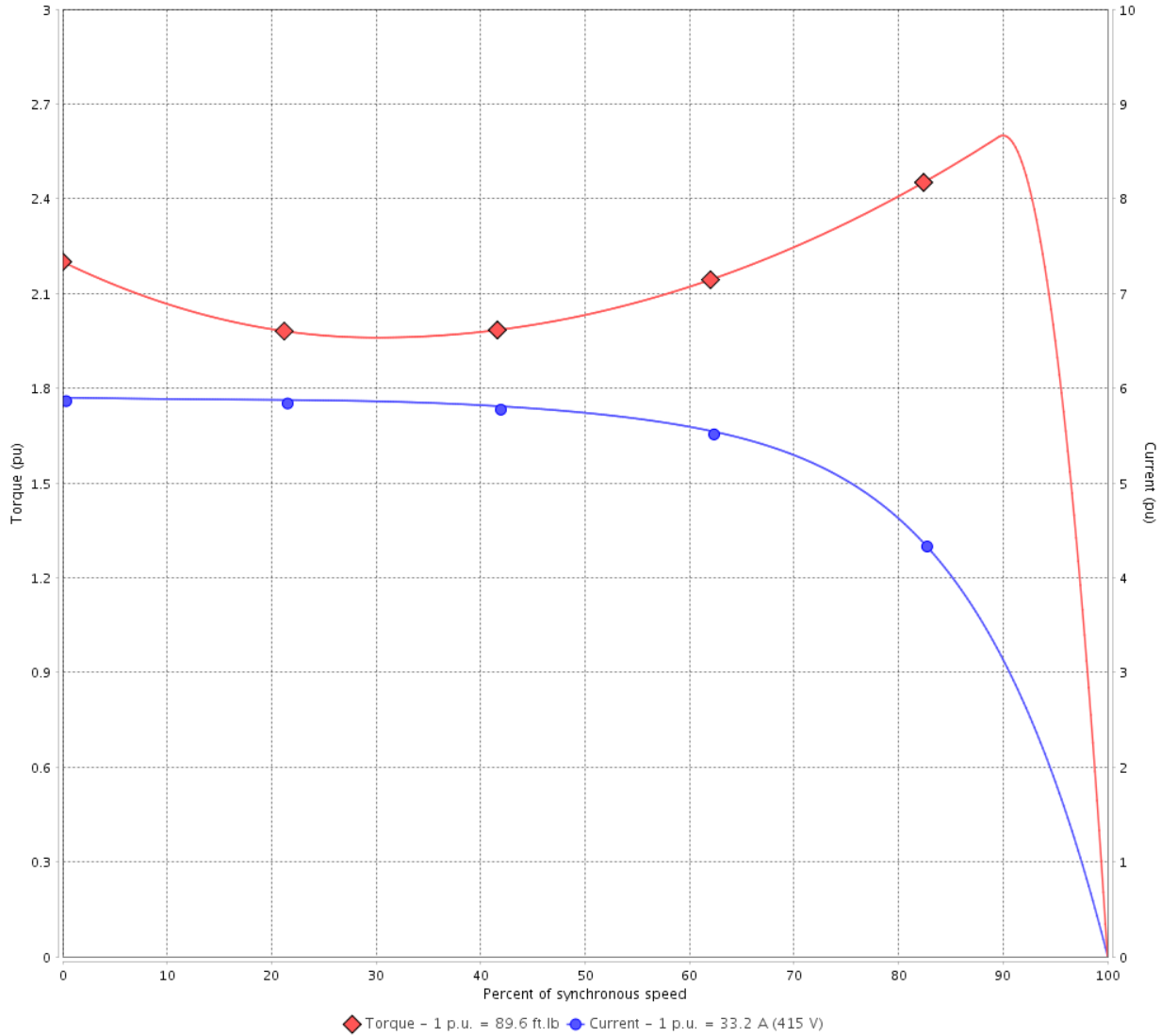
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 33.2 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 89.6 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

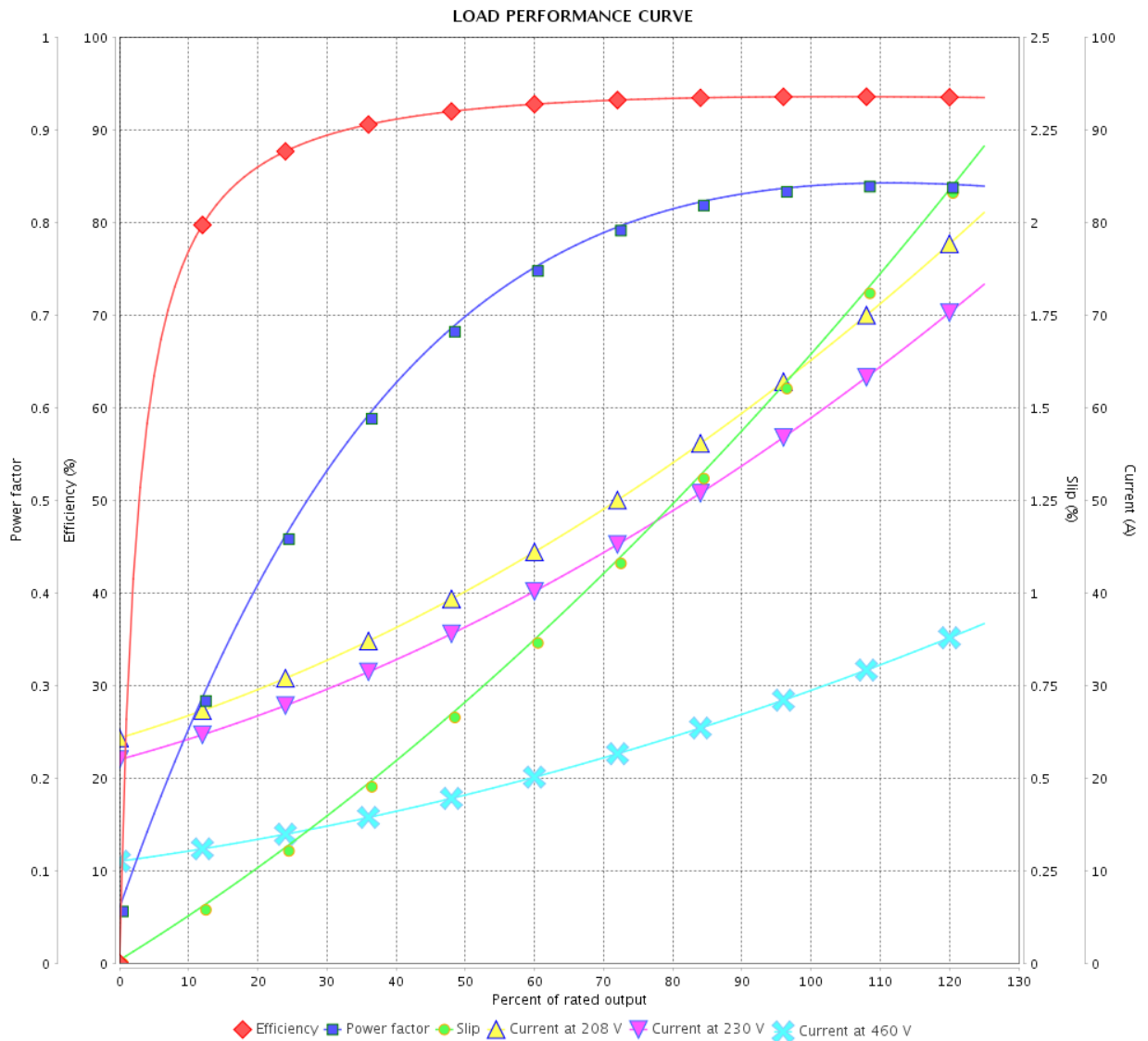


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 230/460 V 60 Hz 4P

Rated current : 59.0/29.5 A  
 LRC : 6.2  
 Rated torque : 74.2 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 270 %  
 Rated speed : 1765 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



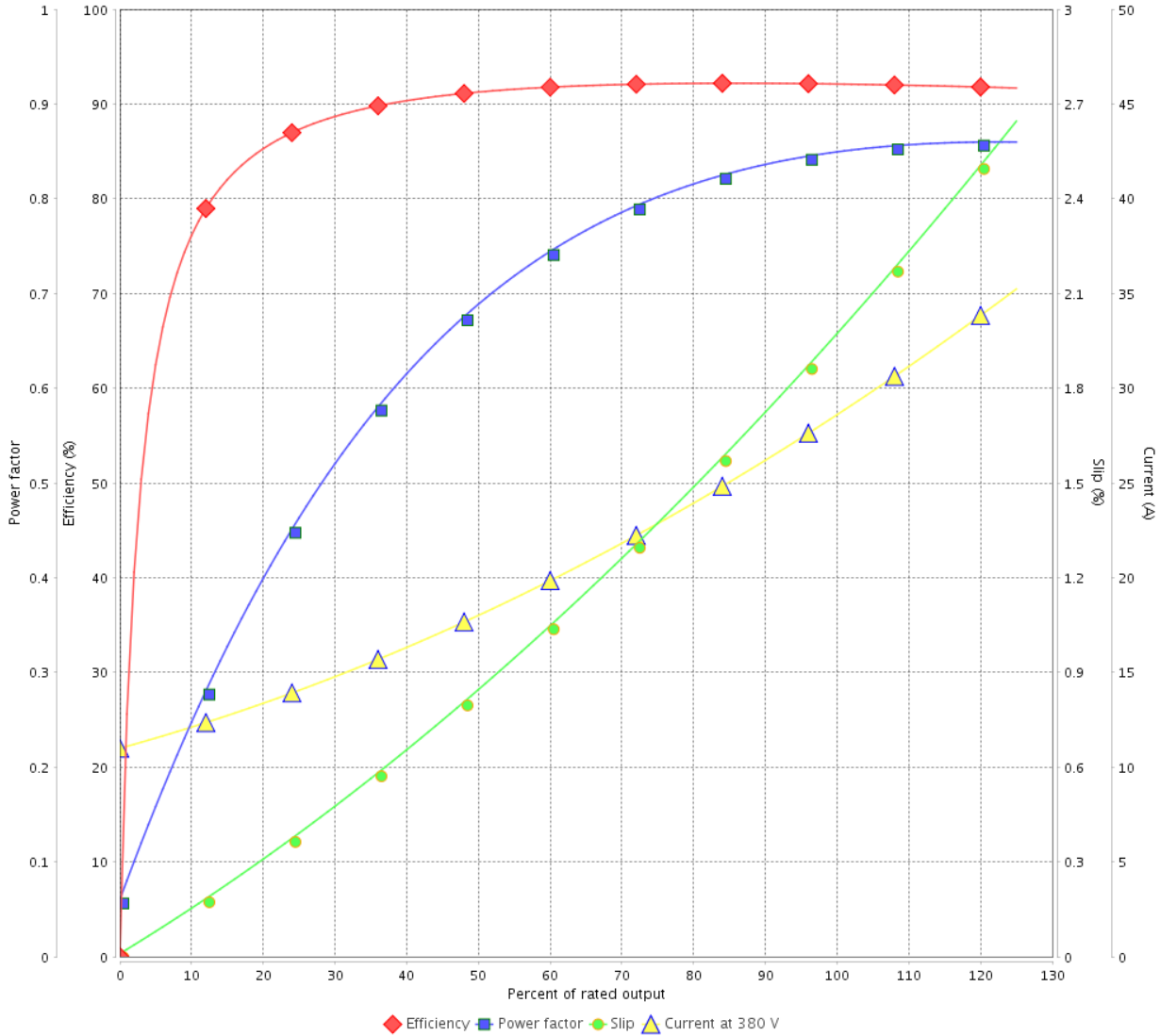
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

LOAD PERFORMANCE CURVE



Performance : 380 V 50 Hz 4P IE3

Rated current : 29.1 A  
 LRC : 6.0  
 Rated torque : 71.4 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 260 %  
 Rated speed : 1465 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

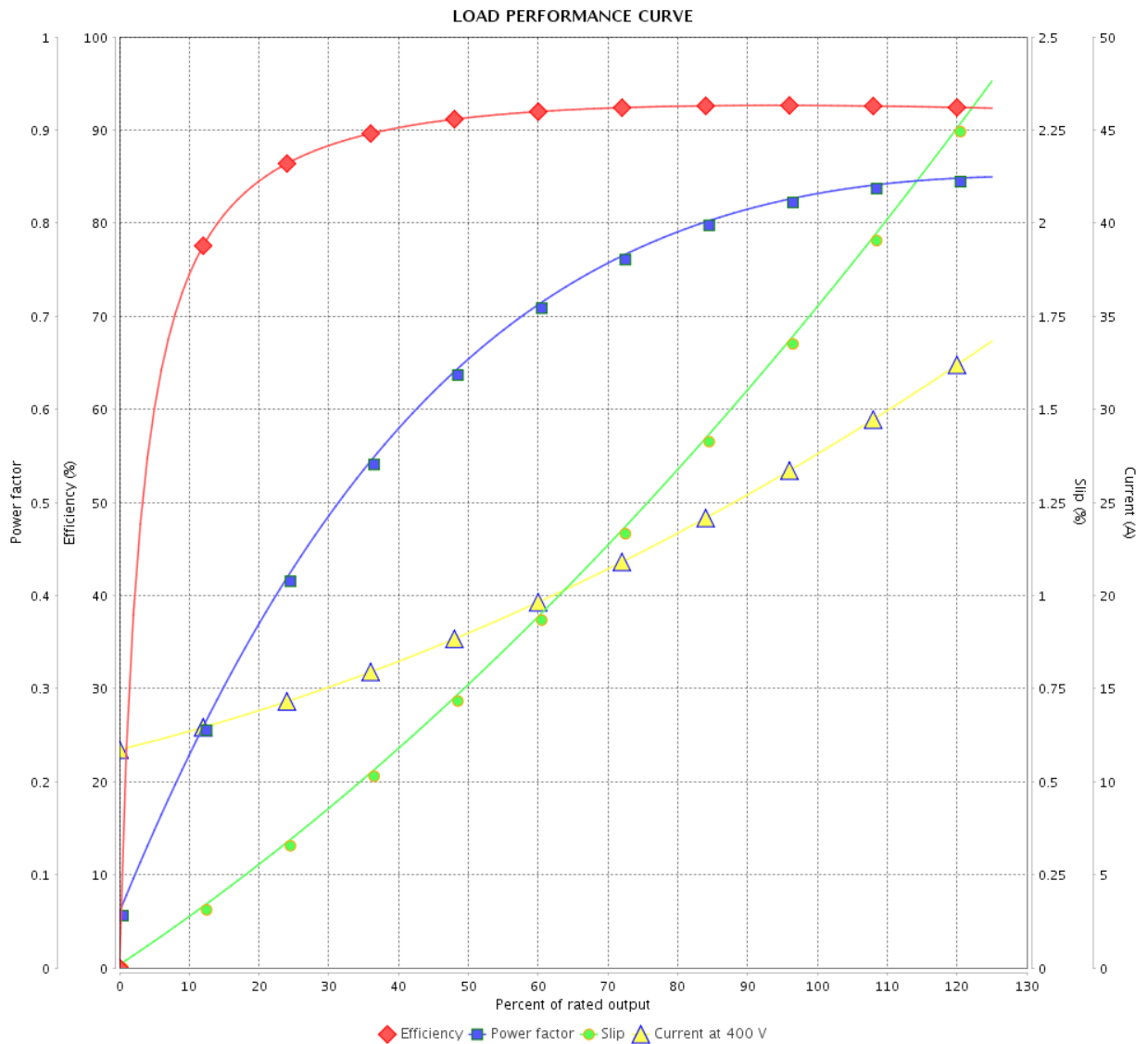


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 400 V 50 Hz 4P IE3

Rated current : 28.2 A  
 LRC : 6.7  
 Rated torque : 71.3 ft.lb  
 Locked rotor torque : 260 %  
 Breakdown torque : 300 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

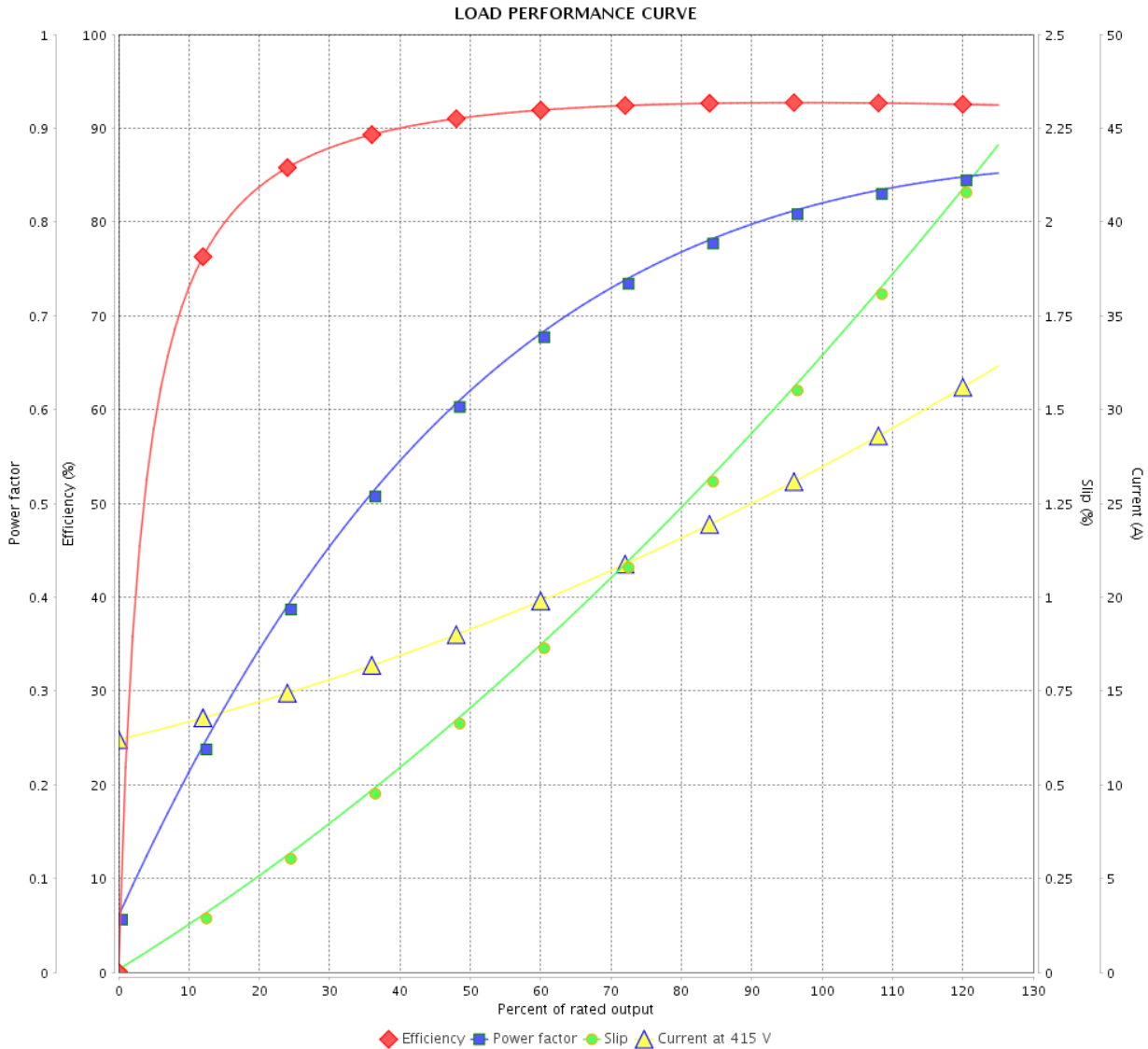


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current	: 27.5 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 290 %	Service factor	: 1.00
Breakdown torque	: 330 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

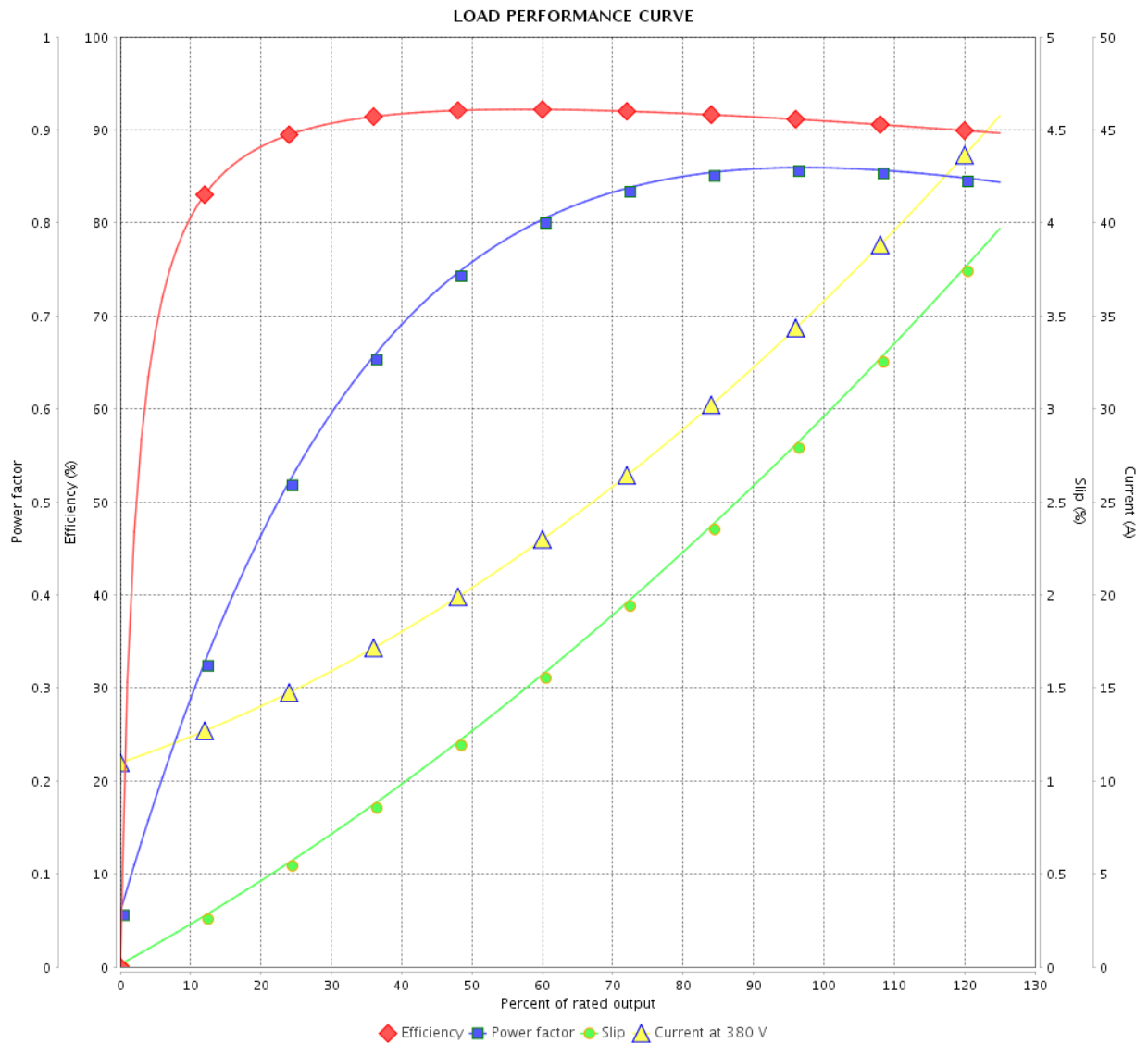


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 380 V 50 Hz 4P IE2

Rated current : 35.6 A  
 LRC : 4.9  
 Rated torque : 90.2 ft.lb  
 Locked rotor torque : 180 %  
 Breakdown torque : 210 %  
 Rated speed : 1445 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



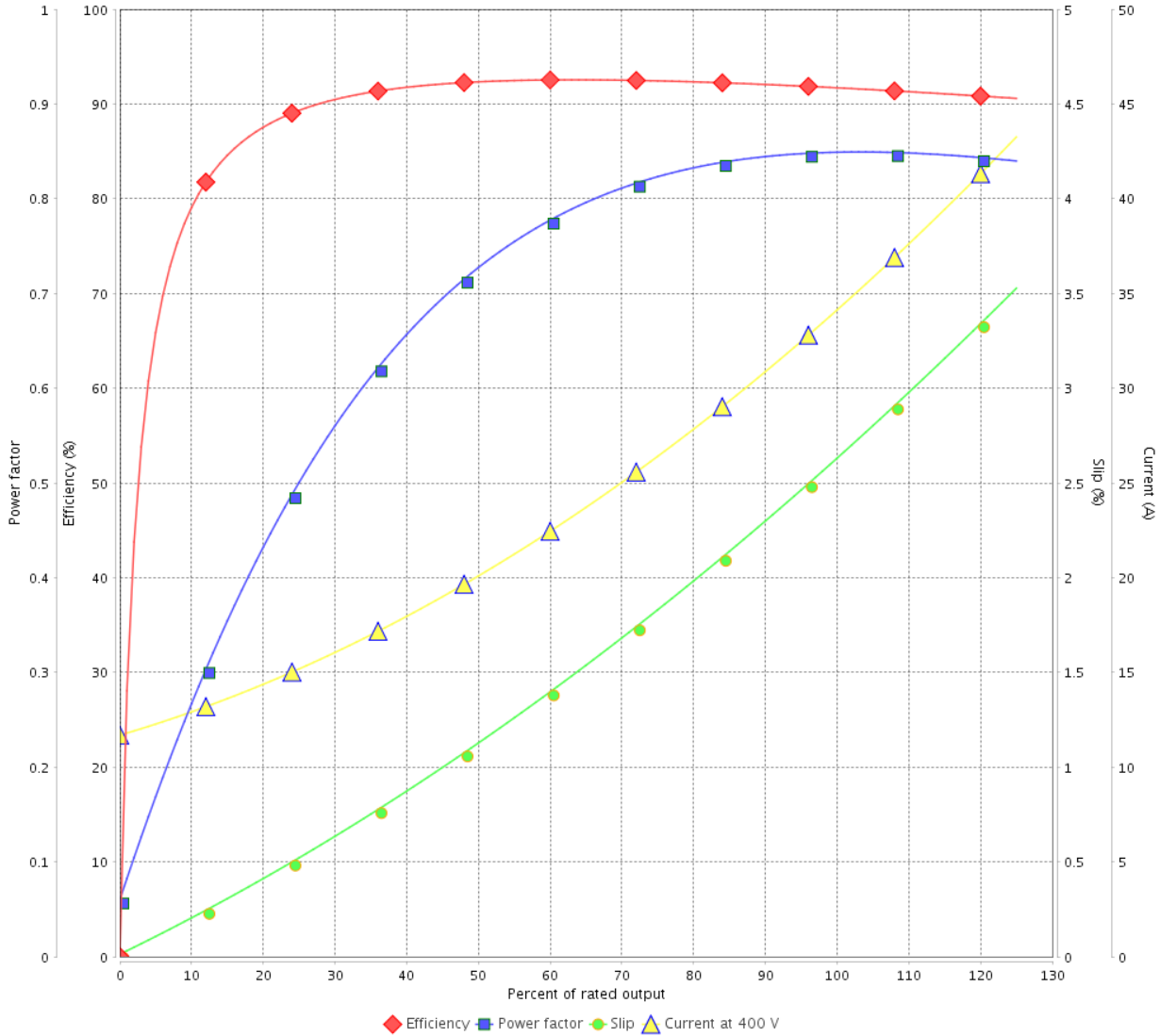
Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE2

Rated current : 34.0 A  
 LRC : 5.5  
 Rated torque : 89.9 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

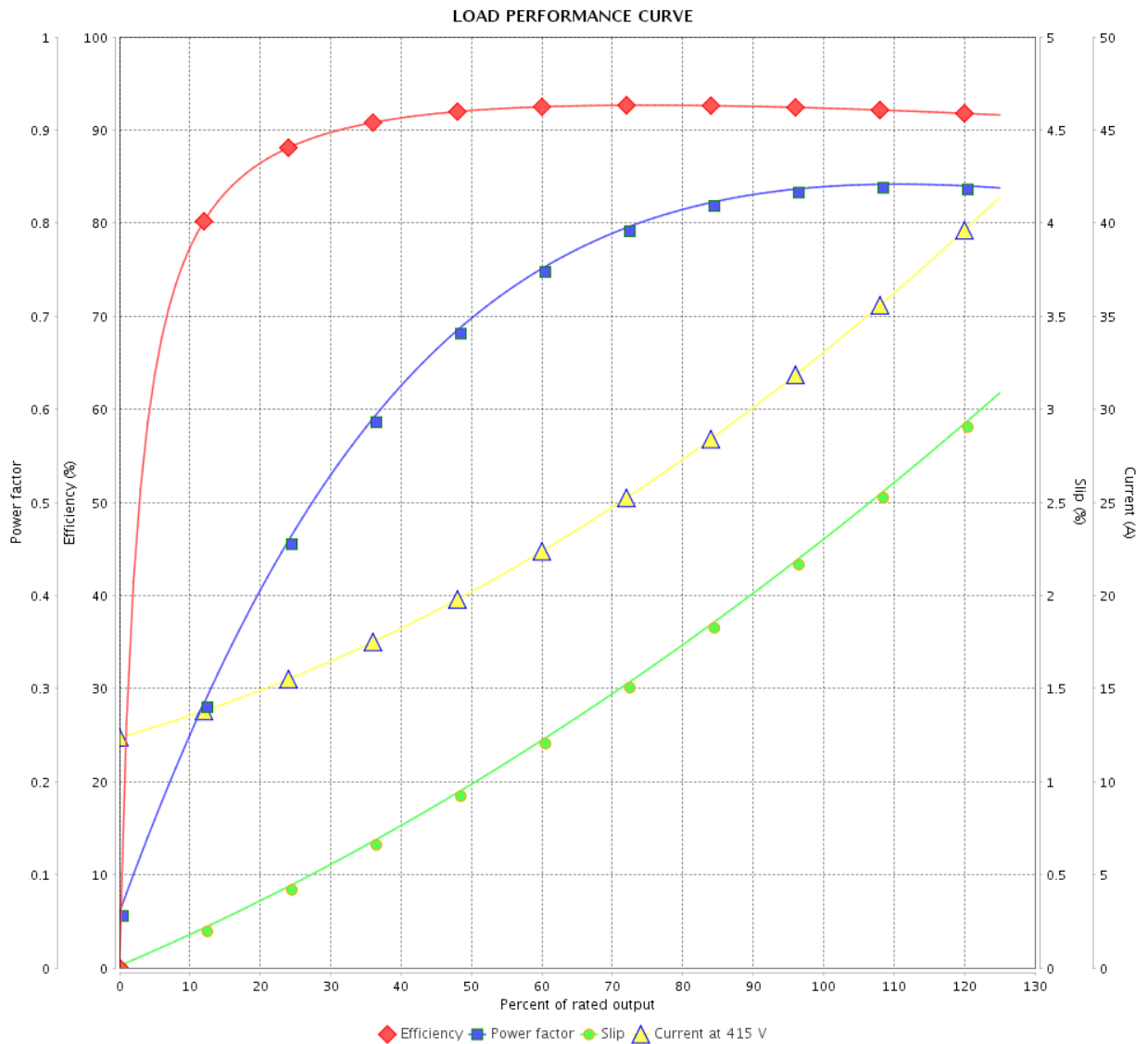


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 33.2 A  
 LRC : 5.9  
 Rated torque : 89.6 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 260 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 230/460 V 60 Hz 4P

Rated current	: 59.0/29.5 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 74.2 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm	Design	: B

Heating constant

Cooling constant

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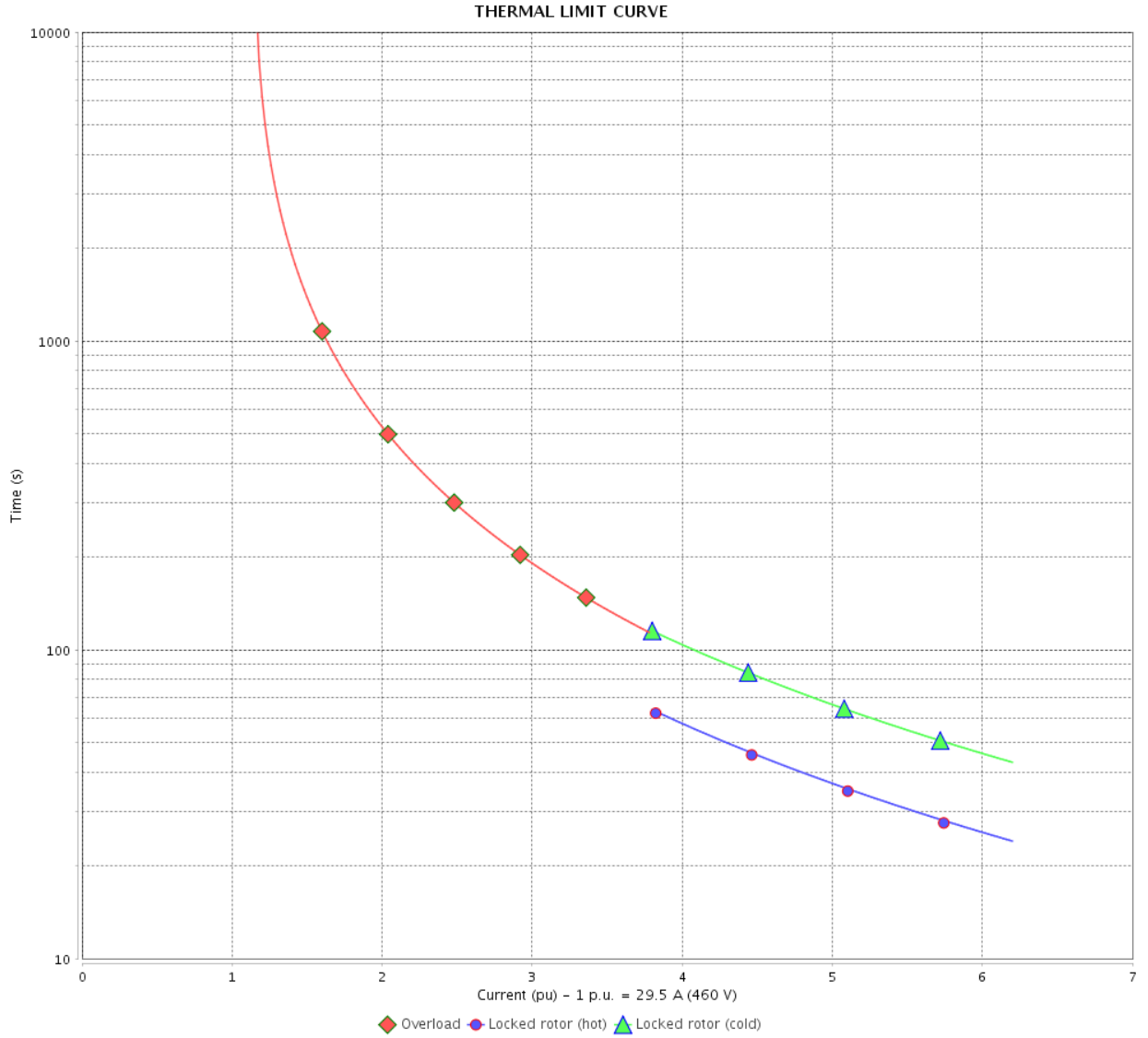


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 380 V 50 Hz 4P IE3

Rated current	: 29.1 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.0	Duty cycle	: Cont.(S1)
Rated torque	: 71.4 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Heating constant

Cooling constant

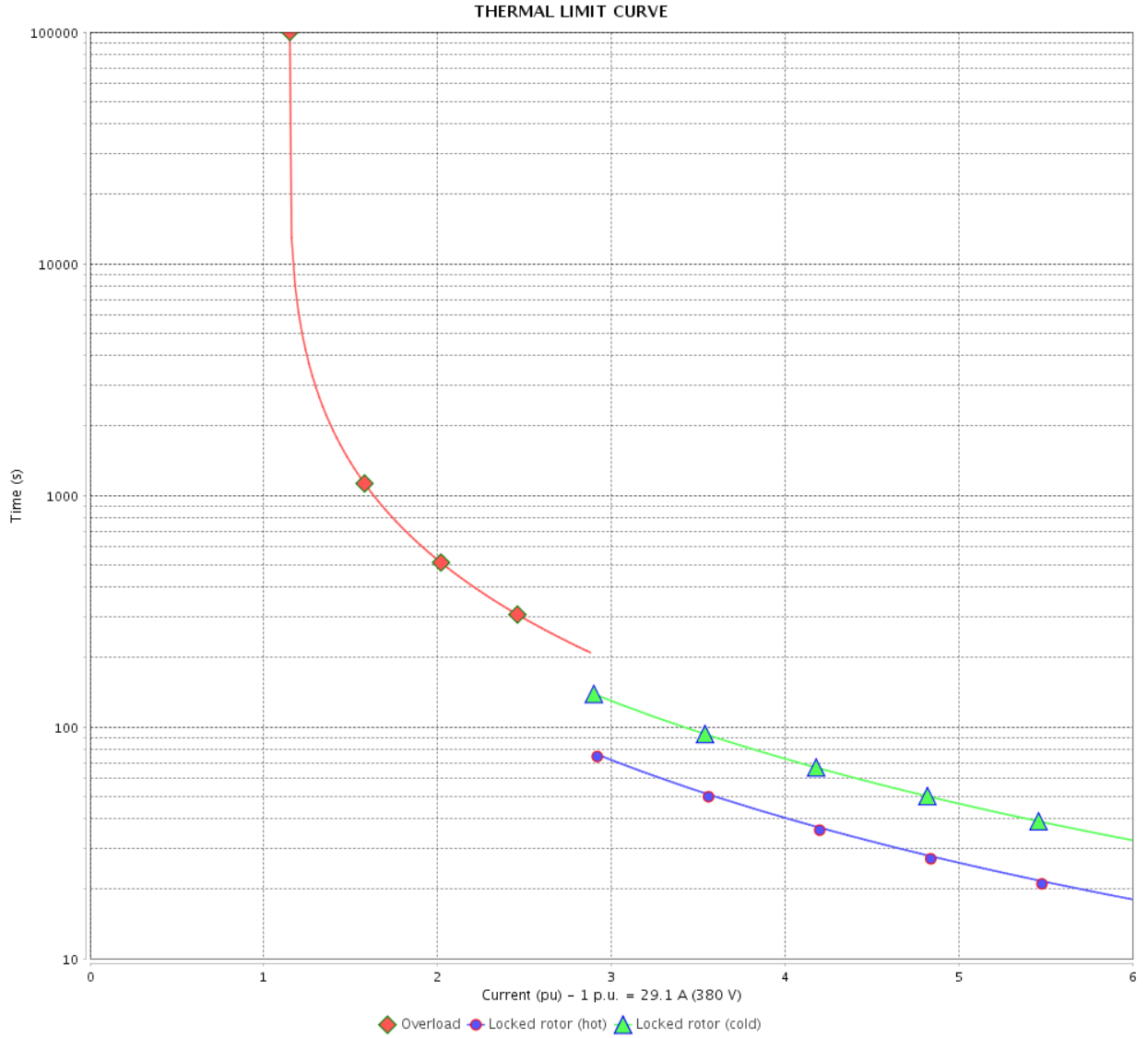
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 400 V 50 Hz 4P IE3

Rated current	: 28.2 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 71.3 ft.lb	Insulation class	: F
Locked rotor torque	: 260 %	Service factor	: 1.00
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Heating constant

Cooling constant

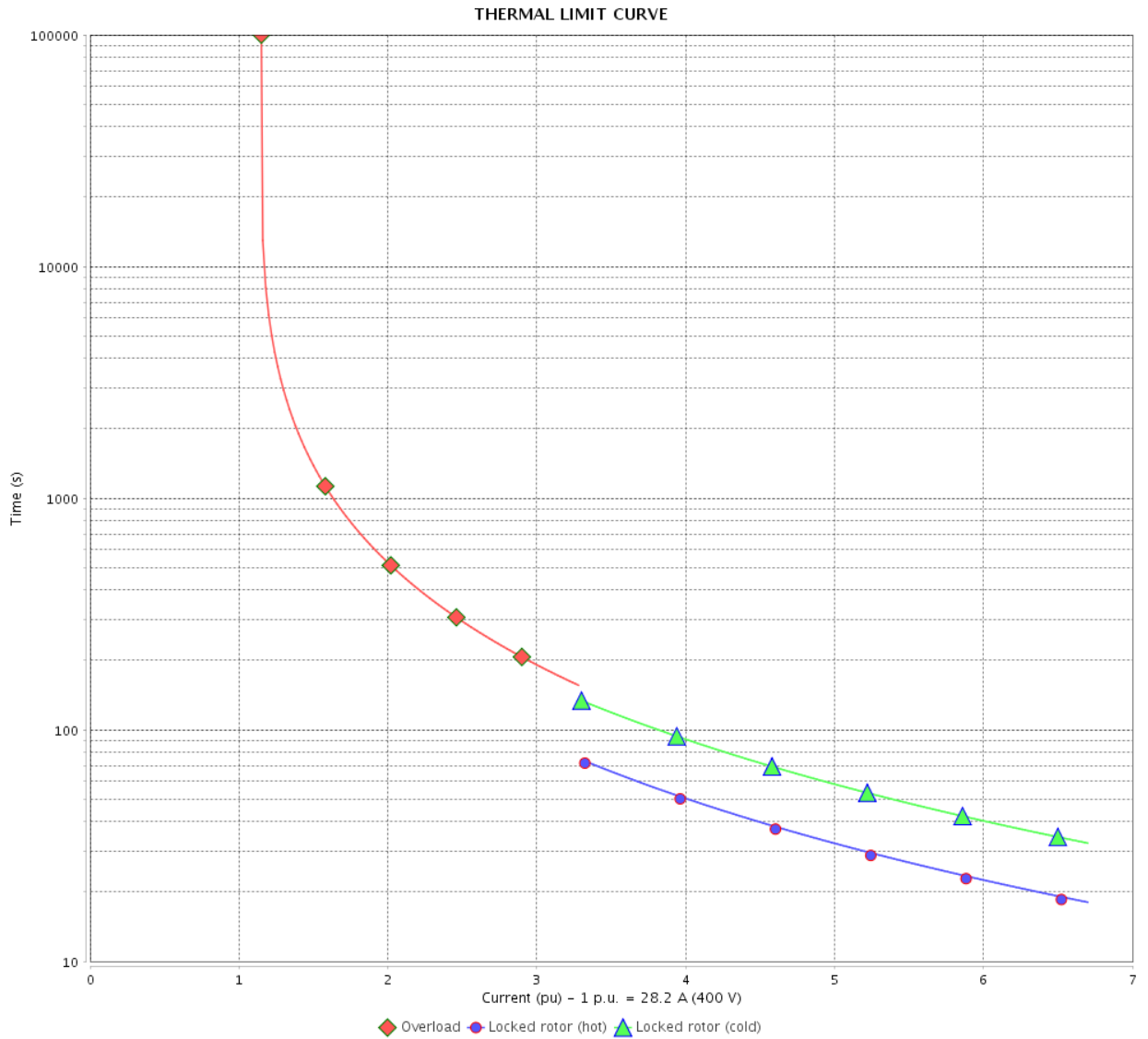
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 415 V 50 Hz 4P IE3

Rated current	: 27.5 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 7.2	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 290 %	Service factor	: 1.00
Breakdown torque	: 330 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Heating constant

Cooling constant

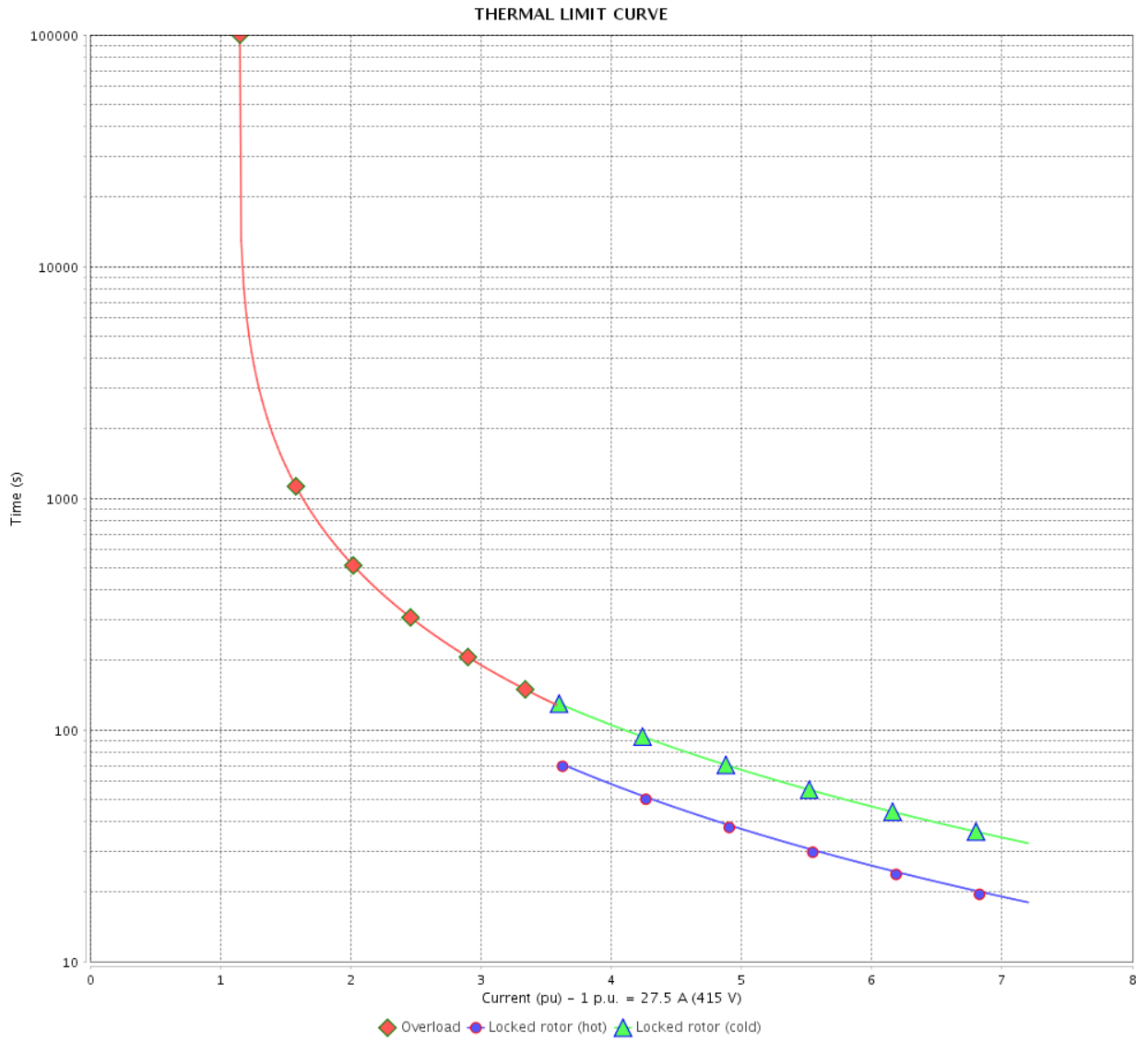
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

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Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 380 V 50 Hz 4P IE2

Rated current	: 35.6 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 90.2 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 210 %	Temperature rise	: 105 K
Rated speed	: 1445 rpm	Design	: B

Heating constant

Cooling constant

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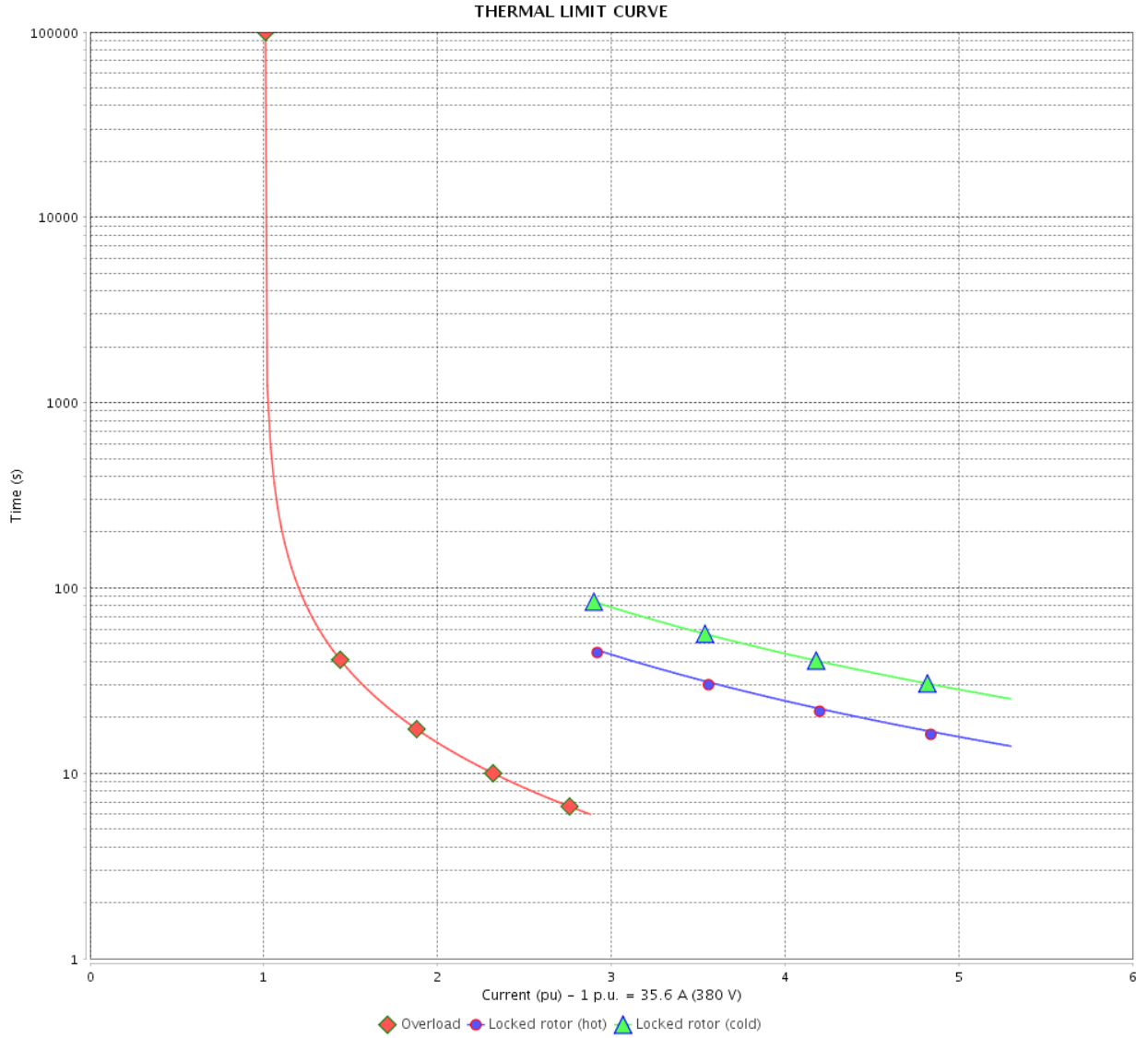


# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Checked by				
Date				
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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 400 V 50 Hz 4P IE2

Rated current	: 34.0 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 89.9 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 105 K
Rated speed	: 1455 rpm	Design	: B

Heating constant

Cooling constant

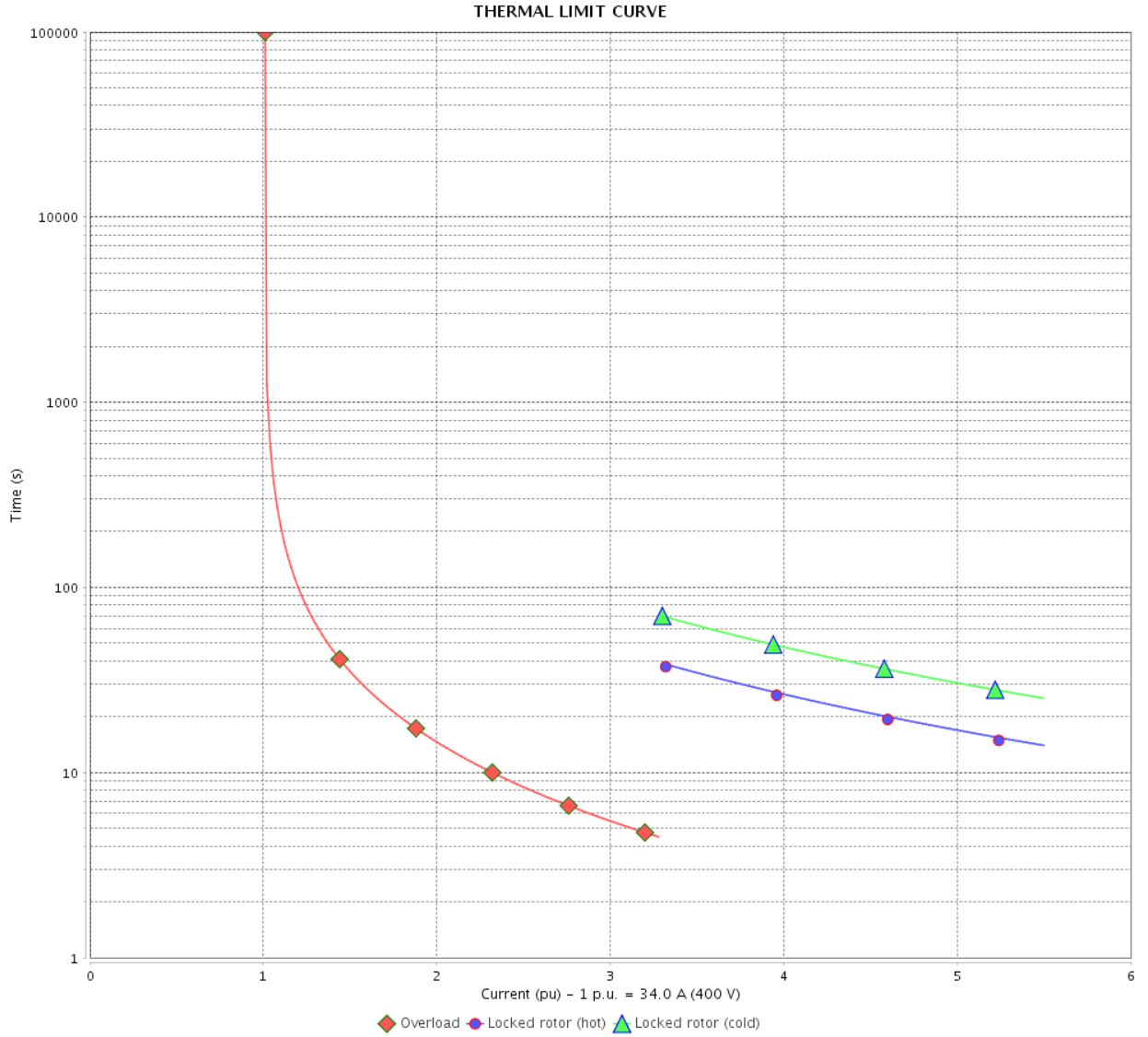
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Date		14/04/2022		

# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12821969  
Catalog # : 02518ET3ER284TC-W22

Performance : 415 V 50 Hz 4P IE2

Rated current	: 33.2 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 89.6 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Heating constant

Cooling constant

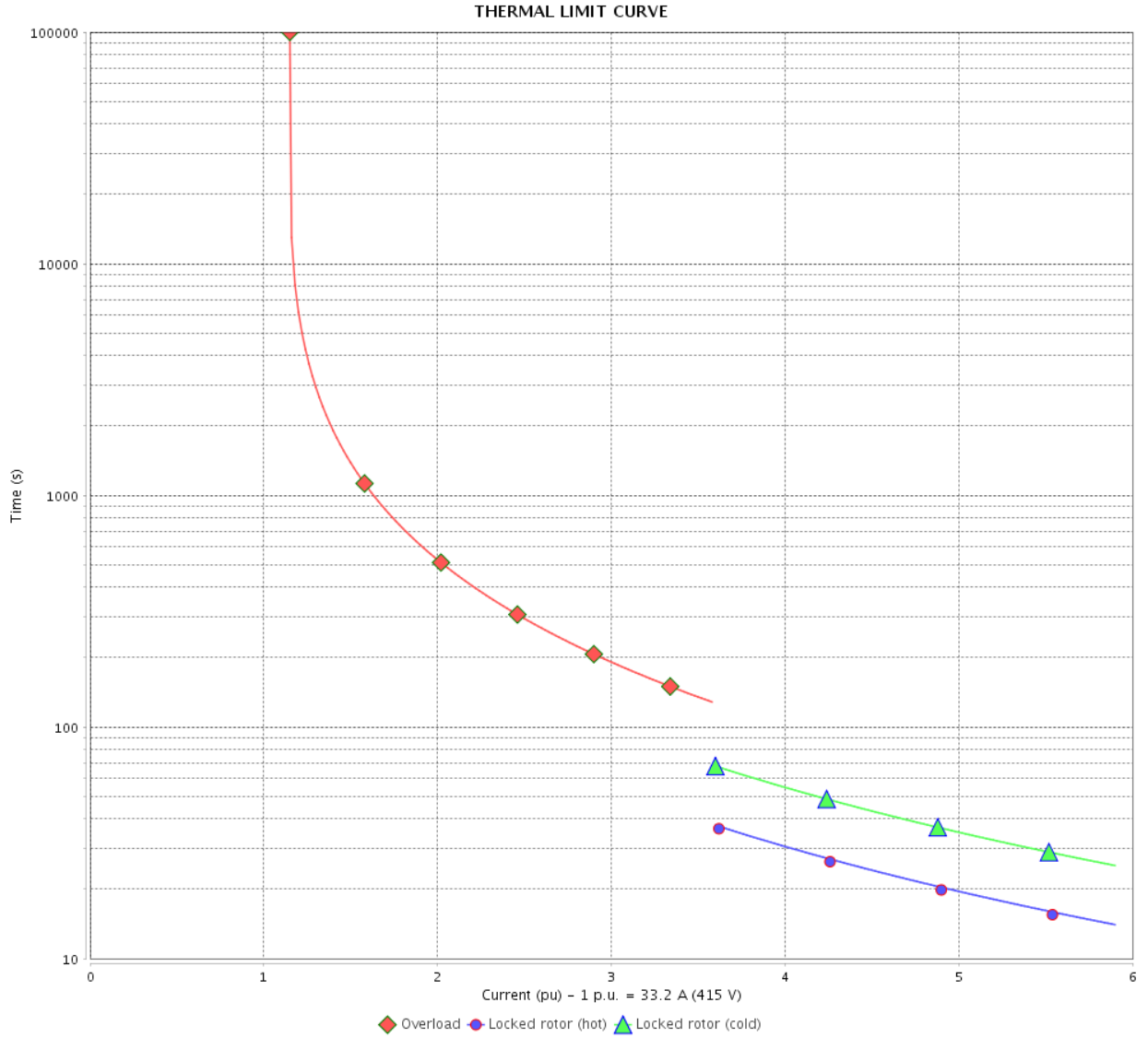
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



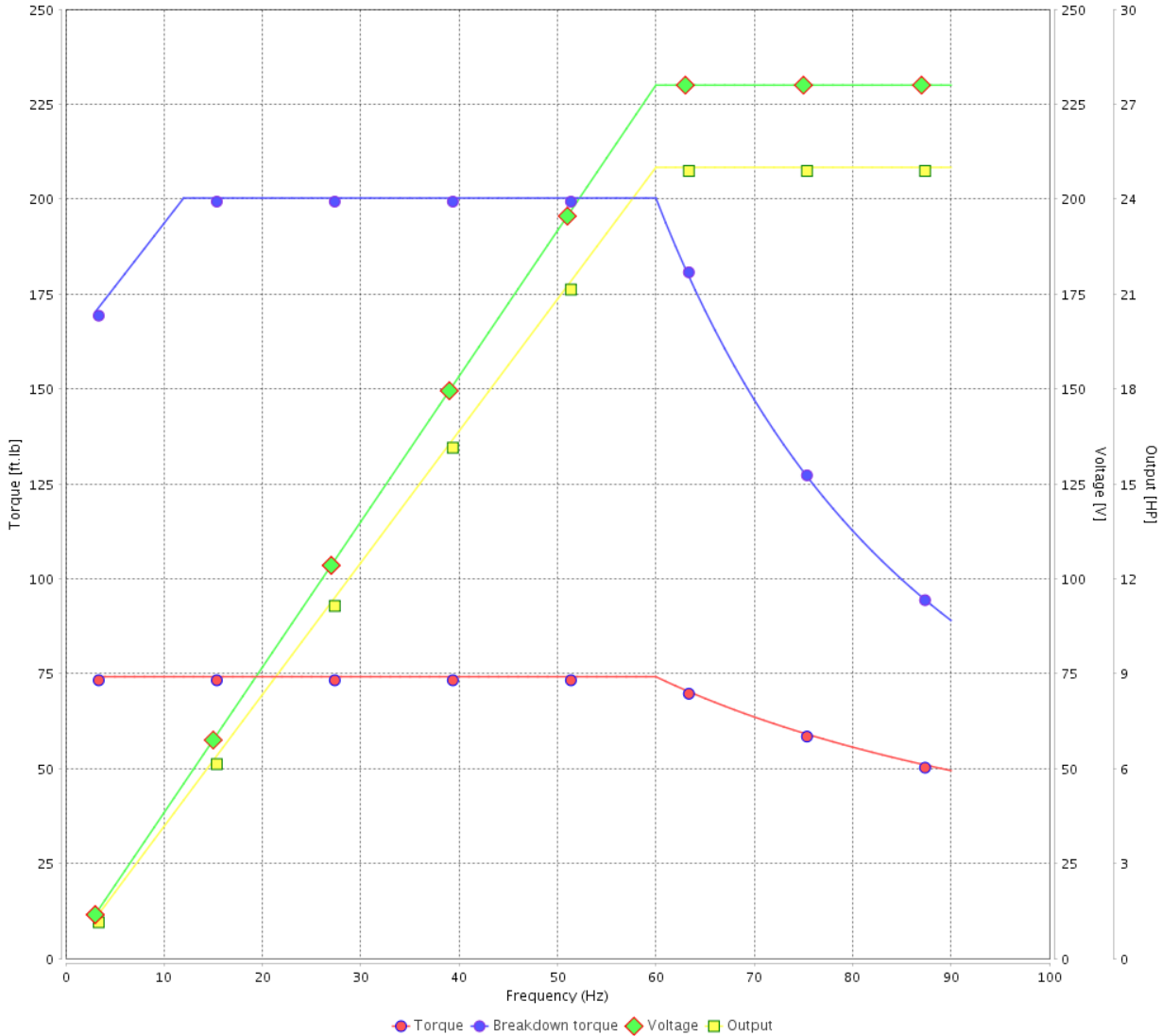
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

VFD OPERATION CURVE



Performance : 230/460 V 60 Hz 4P

Rated current : 59.0/29.5 A  
 LRC : 6.2  
 Rated torque : 74.2 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 270 %  
 Rated speed : 1765 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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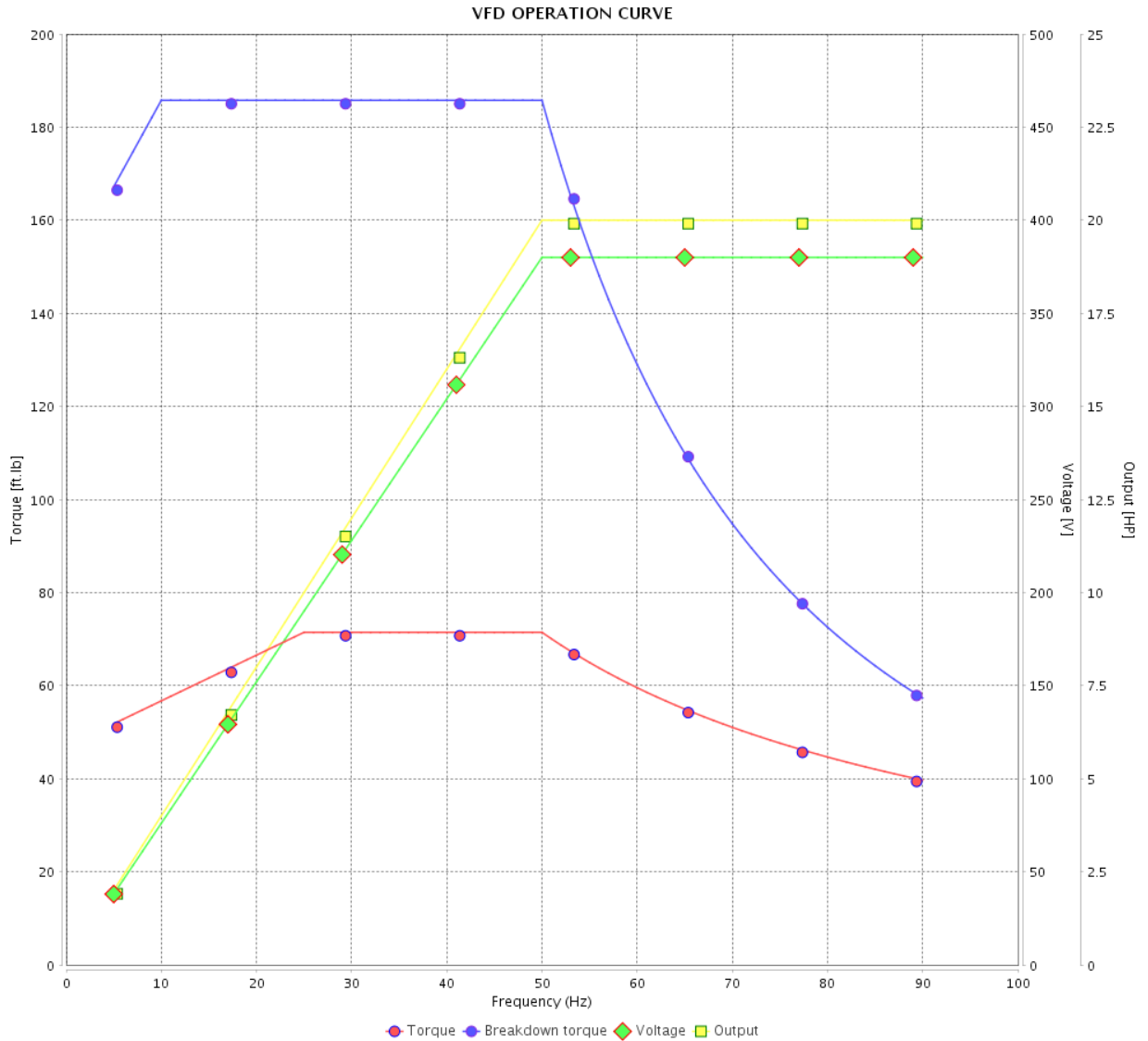
# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase  
 Product code : 12821969  
 Catalog # : 02518ET3ER284TC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 29.1 A	Moment of inertia (J) : 5.11 sq.ft.lb
LRC : 6.0	Duty cycle : Cont.(S1)
Rated torque : 71.4 ft.lb	Insulation class : F
Locked rotor torque : 229 %	Service factor : 1.00
Breakdown torque : 260 %	Temperature rise : 80 K
Rated speed : 1465 rpm	Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



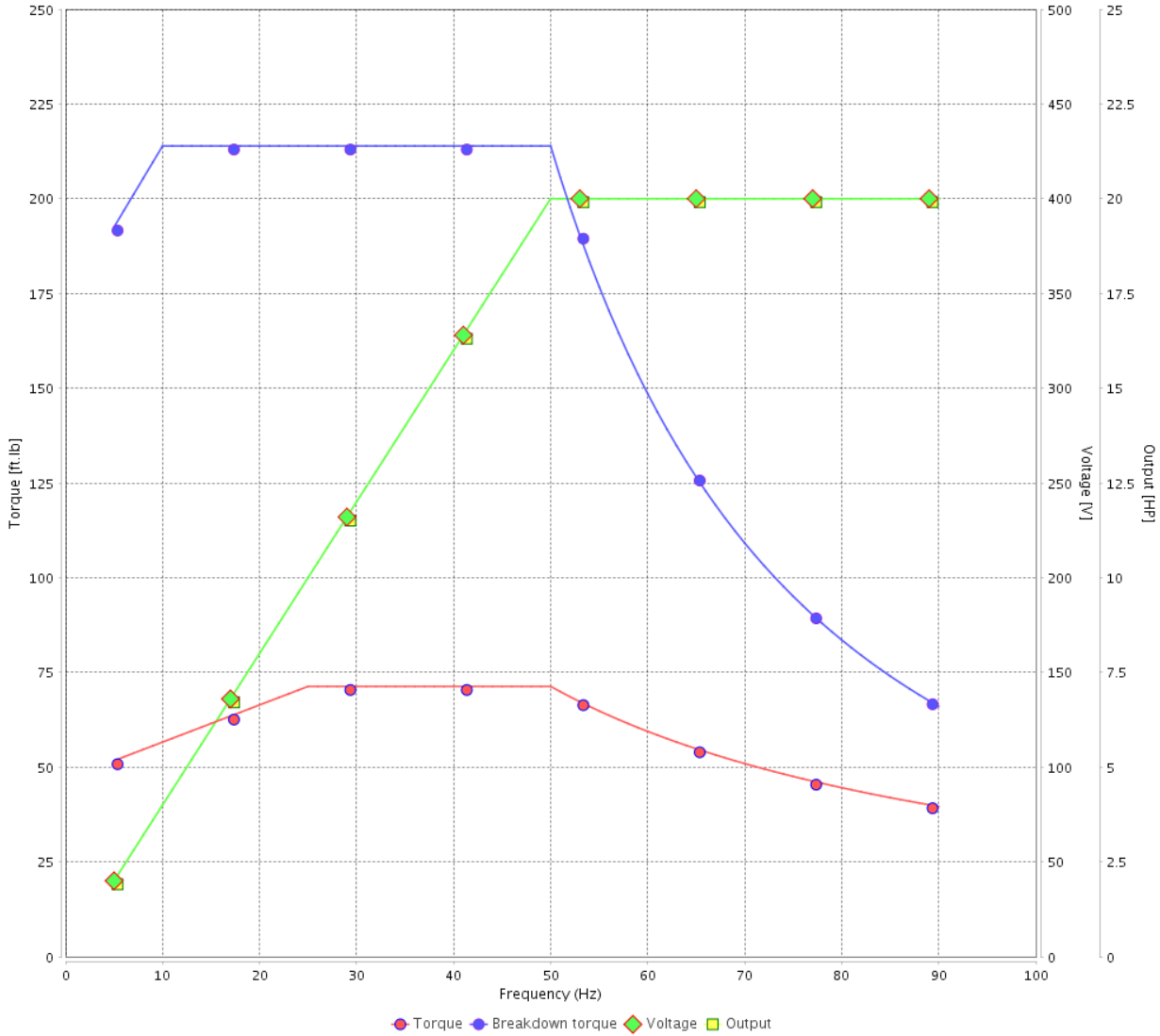
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current : 28.2 A  
 LRC : 6.7  
 Rated torque : 71.3 ft.lb  
 Locked rotor torque : 260 %  
 Breakdown torque : 300 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

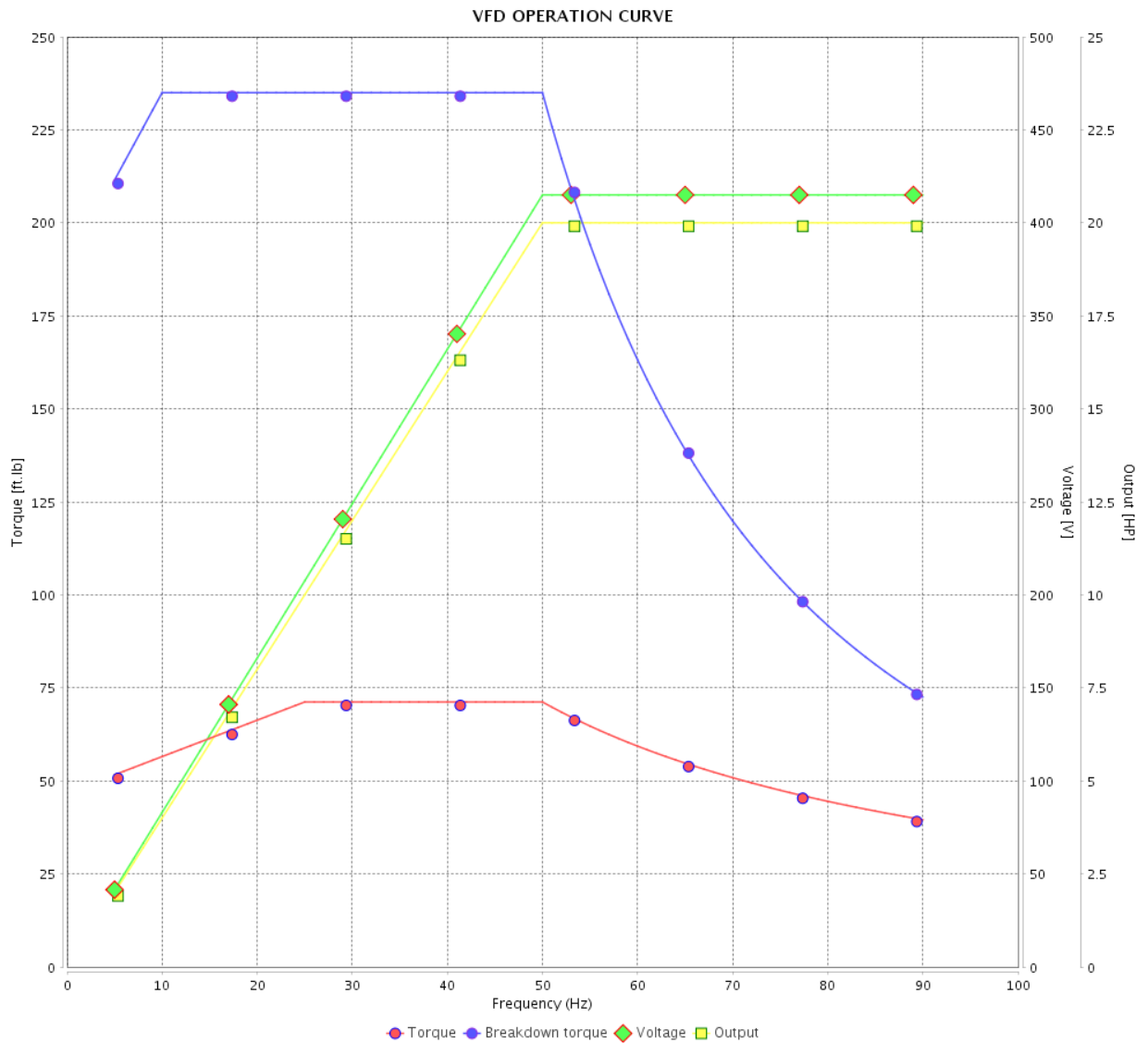


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current : 27.5 A  
 LRC : 7.2  
 Rated torque : 71.2 ft.lb  
 Locked rotor torque : 290 %  
 Breakdown torque : 330 %  
 Rated speed : 1470 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

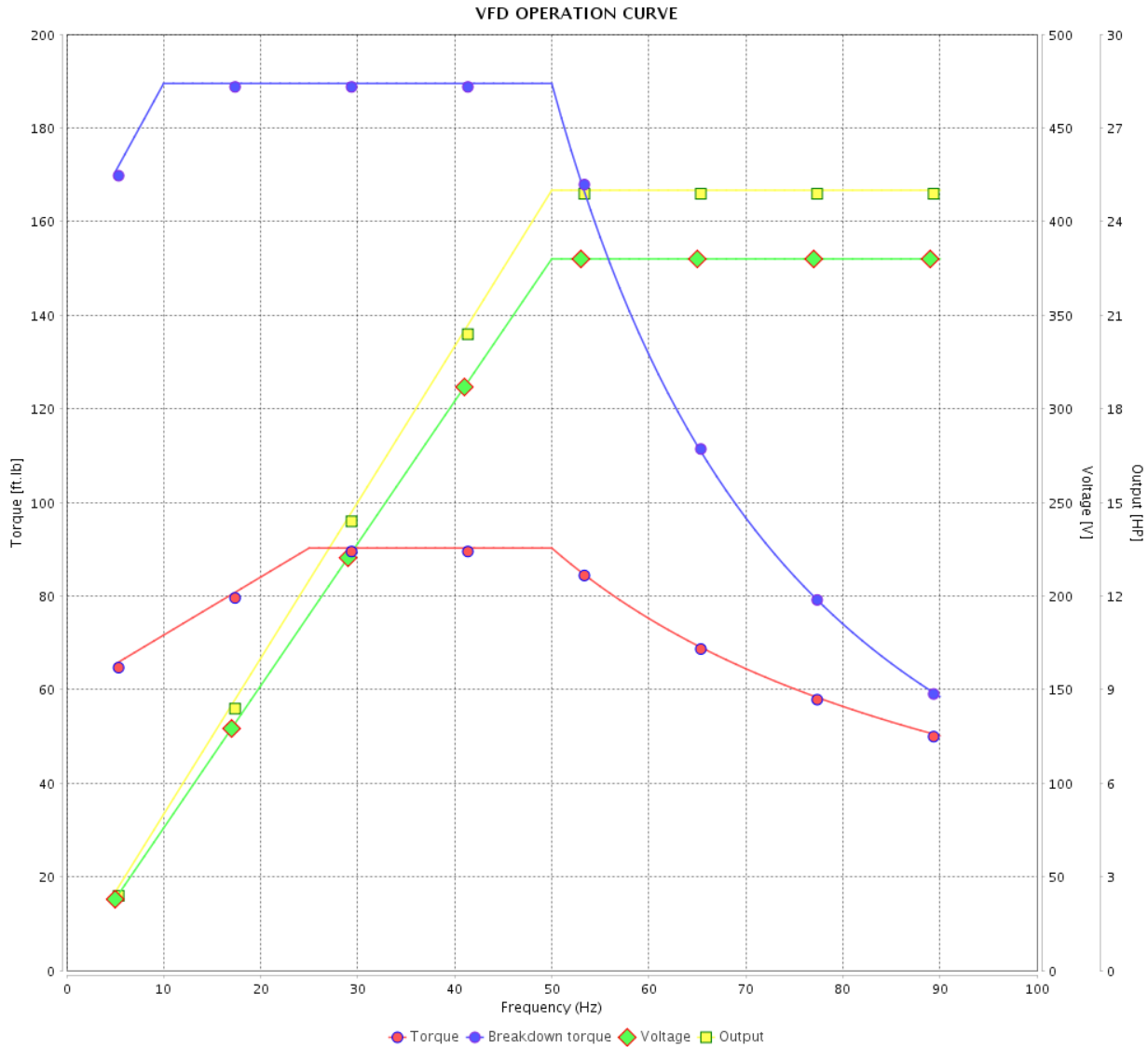


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 380 V 50 Hz 4P IE2

Rated current : 35.6 A  
 LRC : 4.9  
 Rated torque : 90.2 ft.lb  
 Locked rotor torque : 180 %  
 Breakdown torque : 210 %  
 Rated speed : 1445 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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Checked by				
Date	14/04/2022			

# VFD OPERATION CURVE

## Three Phase Induction Motor - Squirrel Cage

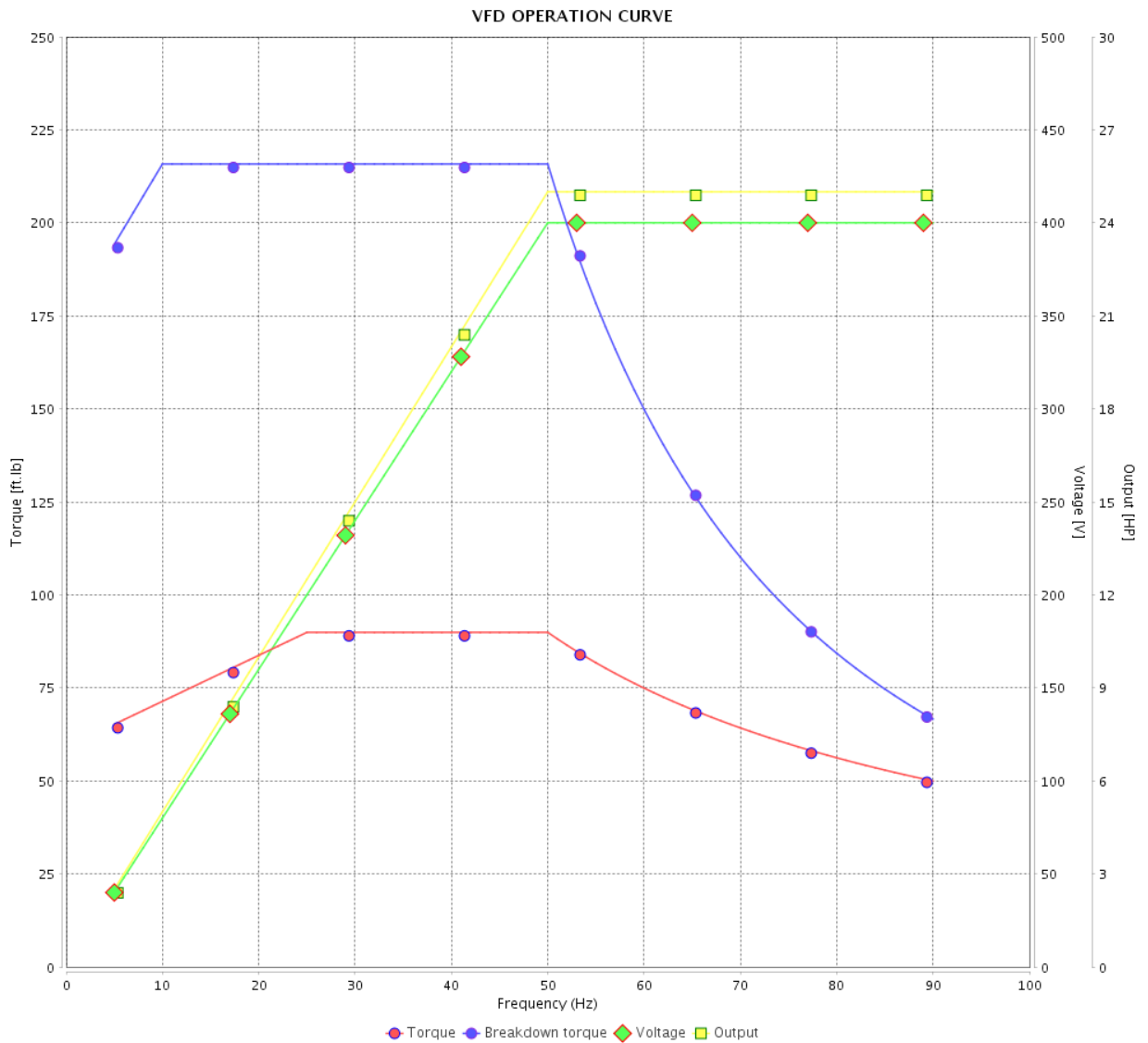


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

Catalog # : 02518ET3ER284TC-W22



Performance : 400 V 50 Hz 4P IE2

Rated current : 34.0 A  
 LRC : 5.5  
 Rated torque : 89.9 ft.lb  
 Locked rotor torque : 210 %  
 Breakdown torque : 240 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 5.11 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

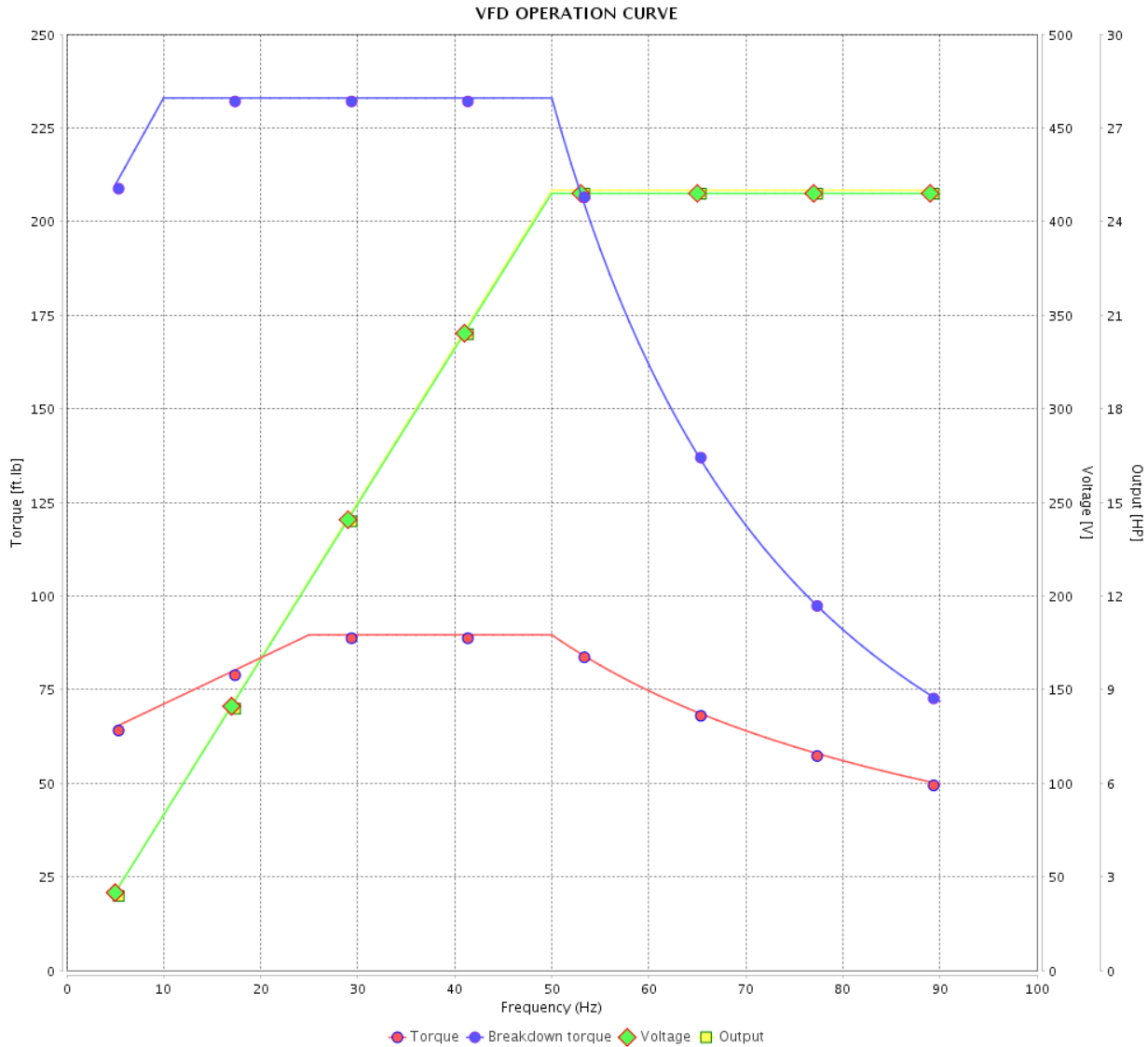


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12821969

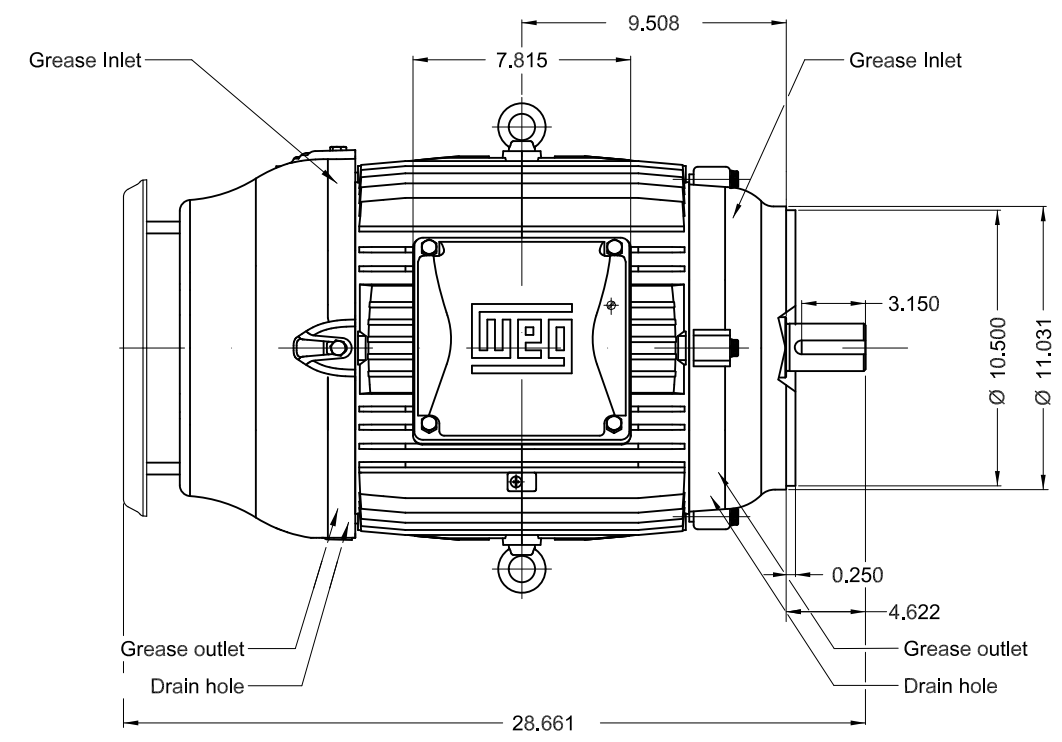
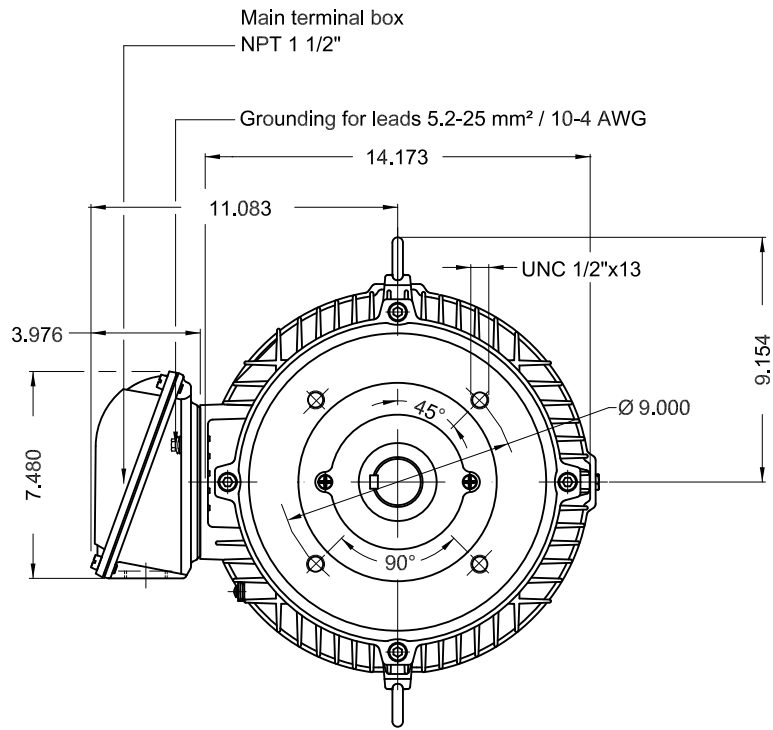
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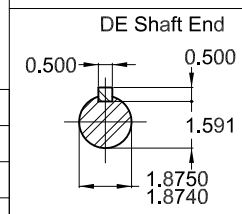
Performance : 415 V 50 Hz 4P IE2

Rated current	: 33.2 A	Moment of inertia (J)	: 5.11 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 89.6 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
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Color RAL 5009  
 Painting plan 203A  
 Mounting NEMA W-6  
 Mounting V18



25 HP 04 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF. FRAME 284TC IP55 TEFC					
CHECKED							
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1		

**PREVIEW**  
**WDD**



FOR SAFE AREA  
Mod.TE1BFOXON  
CC029A



For use on 60Hz  
Class I, Div 2, Gr A, B, C and D - T3  
Class I, Zone 2, IIC - T3  
Class II, Div 2, Gr F and G - T4  
For use on PWM: Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 02518ET3ER284TC-W22

Inverter Duty Motor  
Severe Duty

PH3 60Hz Fr. 284TC 1000m.a.s.l. IP55 TEFC 392lb

V 230/460

A 59.0/29.5

HP 25

kW 18.5

SF 1.25

SFA 73.8/36.9

RPM 1770

PF 0.84

AMB 40°C

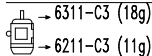
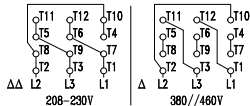
INS cl. F DT80K NEMA NOM EFF 93.6%

DUTY CONT.

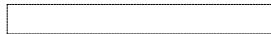
DES B Code G

USABLE @208V 65.2A SF 1.15 SFA 75.0

25HP 18.5kW 50Hz 380V 35.9A 1455RPM SF 1.00 EFF 91.0% (IE1)



MOBIL POLYREX EM (15000h)



MADE IN BRAZIL  
12821969