

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer					
Product line		: W40 NEMA Premium Efficiency Three-Phase		Product code :	14495149
				Catalog # :	02518OT3E284TS-W40
Frame		: 284TS		Cooling method	: IC01 - ODP
Insulation class		: F		Mounting	: F-1
Duty cycle		: Cont.(S1)		Rotation ¹	: Both (CW and CCW)
Ambient temperature		: -20°C to +40°C		Starting method	: Direct On Line
Altitude		: 1000 m.a.s.l.		Approx. weight ²	: 350 lb
Protection degree		: IP23		Moment of inertia (J)	: 3.71 sq.ft.lb
Design		: B			
Output [HP]	25	20	20	20	20
Poles	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50
Rated voltage [V]	230/460	380	400	415	415
Rated current [A]	59.0/29.5	29.5	28.7	28.0	28.0
L. R. Amperes [A]	372/186	171	192	190	190
LRC [A]	6.3x(Code G)	5.8x(Code G)	6.7x(Code H)	6.8x(Code J)	6.8x(Code J)
No load current [A]	22.0/11.0	10.0	11.0	12.0	12.0
Rated speed [RPM]	1765	1465	1470	1475	1475
Slip [%]	1.94	2.33	2.00	1.67	1.67
Rated torque [ft.lb]	74.2	71.4	71.2	71.2	71.2
Locked rotor torque [%]	250	229	250	270	270
Breakdown torque [%]	270	250	290	300	300
Service factor	1.25	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	80 K
Locked rotor time	64s (cold) 36s (hot)	70s (cold) 39s (hot)	64s (cold) 36s (hot)	61s (cold) 34s (hot)	61s (cold) 34s (hot)
Noise level ²	64.0 dB(A)				
Efficiency (%)	25%	92.8	91.5	91.5	91.5
	50%	93.0	91.7	91.7	91.7
	75%	93.6	92.1	92.1	92.1
	100%	93.6	92.1	92.1	92.1
Power Factor	25%	0.45	0.46	0.42	0.38
	50%	0.69	0.69	0.65	0.62
	75%	0.80	0.79	0.77	0.74
	100%	0.84	0.84	0.82	0.81
Bearing type	: Drive end 6311 Z C3	: Non drive end 6211 Z C3	Foundation loads		
Sealing	: Without	: Without	Max. traction		
	: Bearing Seal	: Bearing Seal	Max. compression		
Lubrication interval	: 20000 h	: 20000 h			
Lubricant amount	: 18 g	: 11 g			
Lubricant type	: Mobil Polyrex EM				
Notes					
USABLE @208V 65.2A SF 1.15 SFA 75.0A					
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.			These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by				Page	Revision
Date	13/04/2022			1 / 21	

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



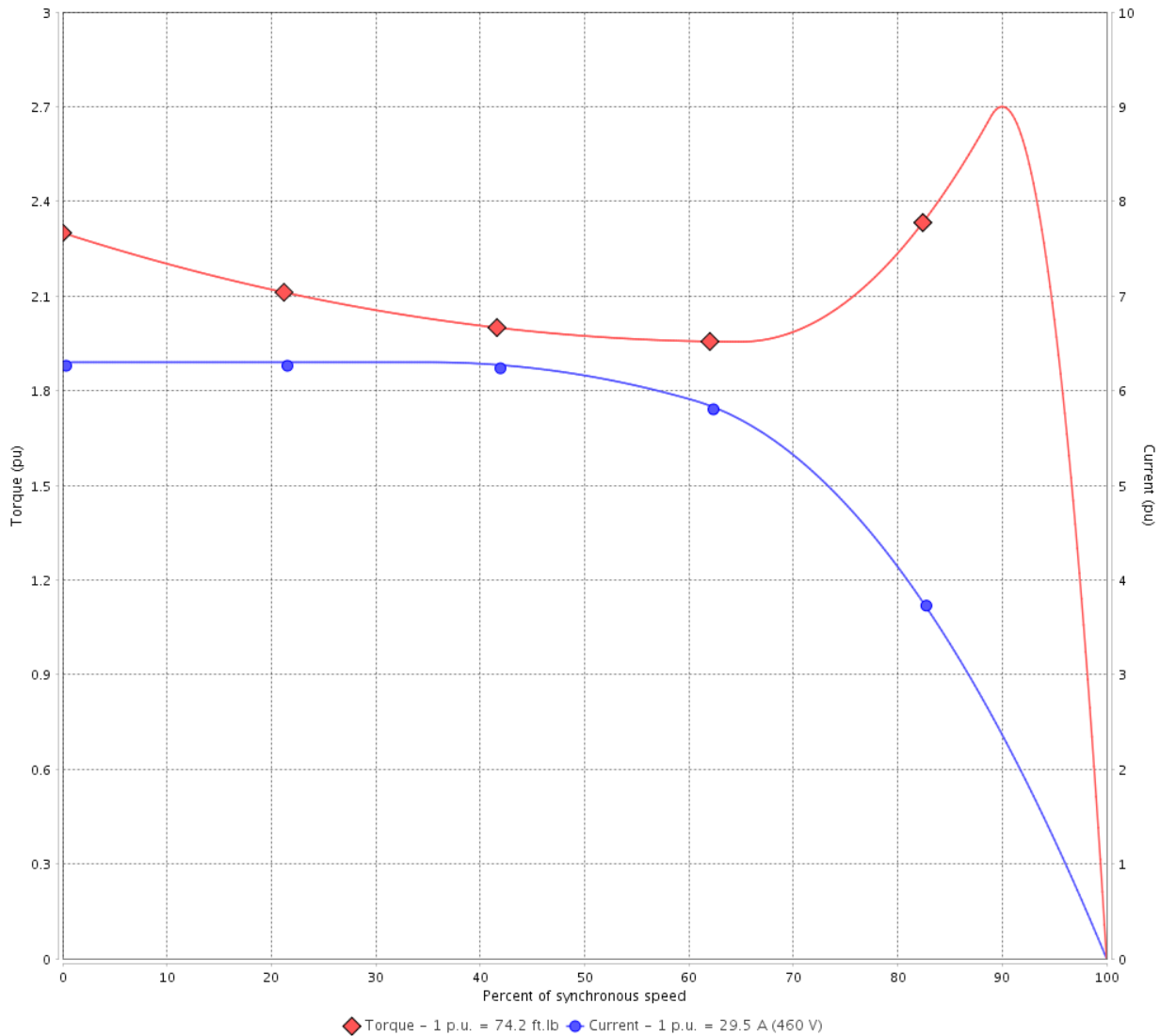
Customer :

Product line : W40 NEMA Premium Efficiency
Three-Phase

Product code : 14495149

Catalog # : 02518OT3E284TS-W40

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 4P

Rated current	: 59.0/29.5 A	Moment of inertia (J)	: 3.71 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 74.2 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm	Design	: B

Locked rotor time : 64s (cold) 36s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 2 / 21	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE



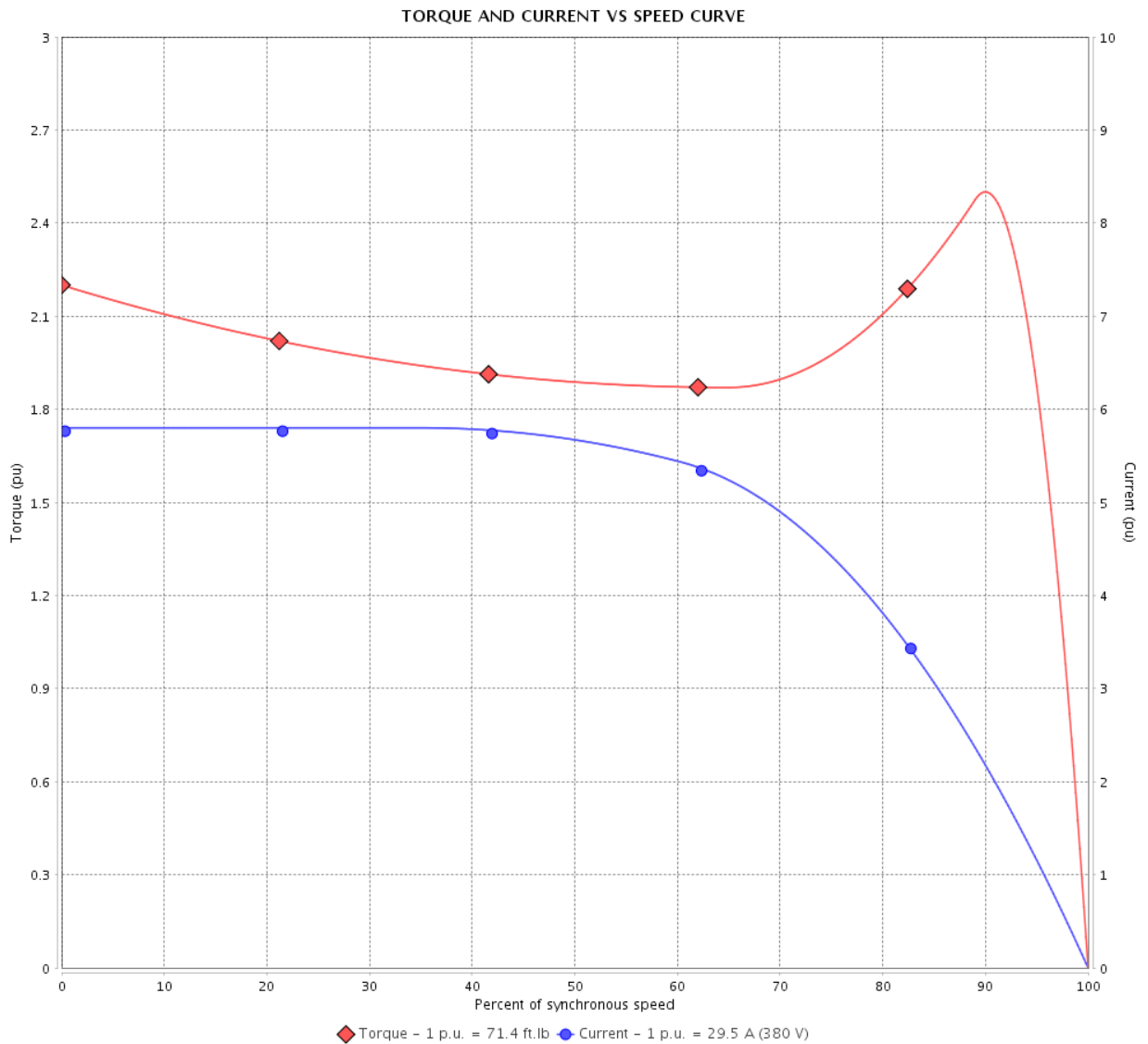
Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : W40 NEMA Premium Efficiency
Three-Phase

Product code : 14495149

Catalog # : 02518OT3E284TS-W40



Performance : 380 V 50 Hz 4P IE3

Rated current	: 29.5 A	Moment of inertia (J)	: 3.71 sq.ft.lb
LRC	: 5.8	Duty cycle	: Cont.(S1)
Rated torque	: 71.4 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Locked rotor time : 70s (cold) 39s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 3 / 21	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



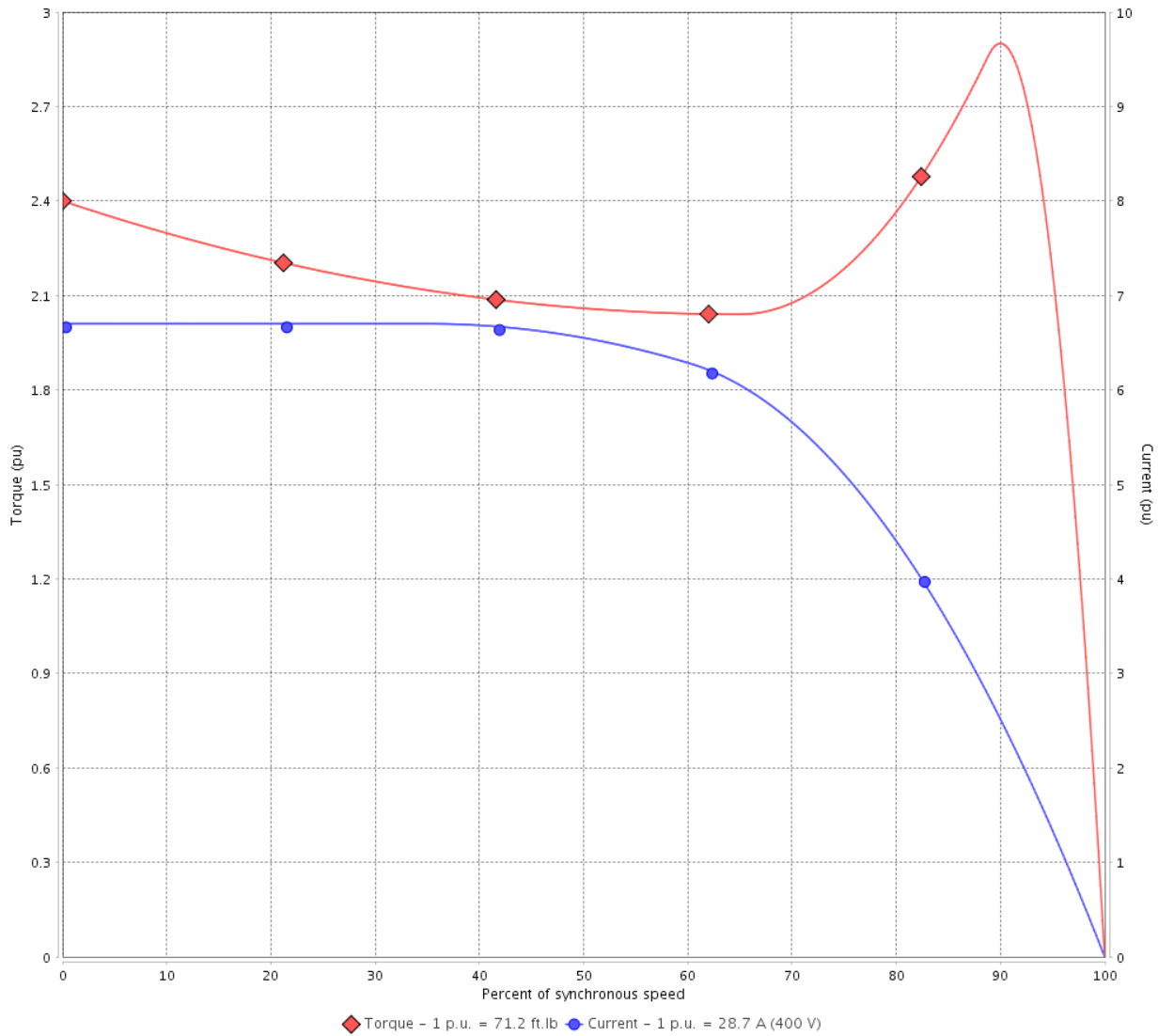
Customer :

Product line : W40 NEMA Premium Efficiency
Three-Phase

Product code : 14495149

Catalog # : 02518OT3E284TS-W40

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 28.7 A	Moment of inertia (J)	: 3.71 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Locked rotor time : 64s (cold) 36s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 4 / 21	Revision
Checked by				
Date	13/04/2022			

TORQUE AND CURRENT VS SPEED CURVE



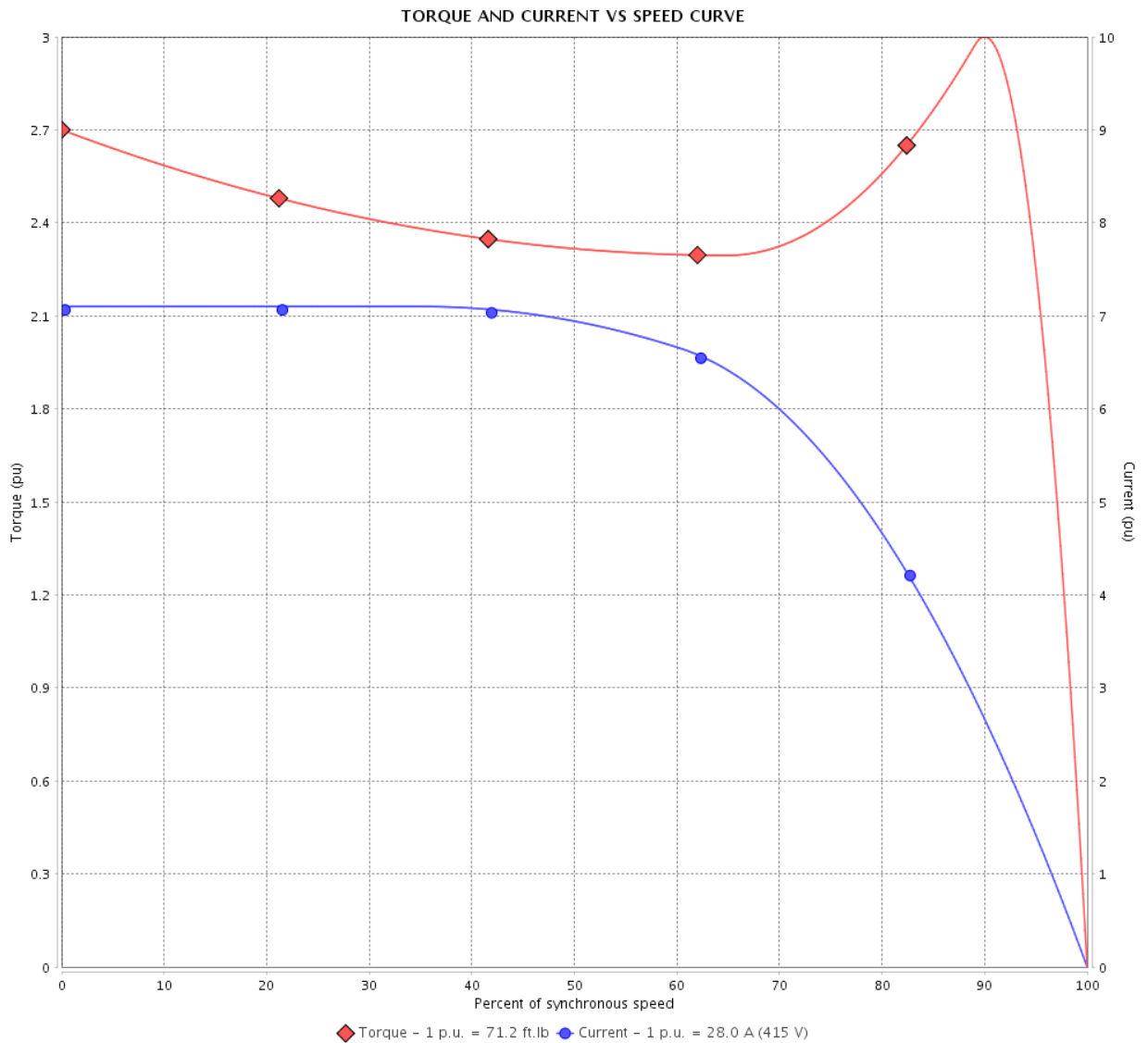
Three Phase Induction Motor - Squirrel Cage

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Product code : 14495149

Catalog # : 02518OT3E284TS-W40



Performance : 415 V 50 Hz 4P IE3

Rated current	: 28.0 A	Moment of inertia (J)	: 3.71 sq.ft.lb
LRC	: 6.8	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 270 %	Service factor	: 1.00
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 61s (cold) 34s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		5 / 21		
Date	13/04/2022			

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

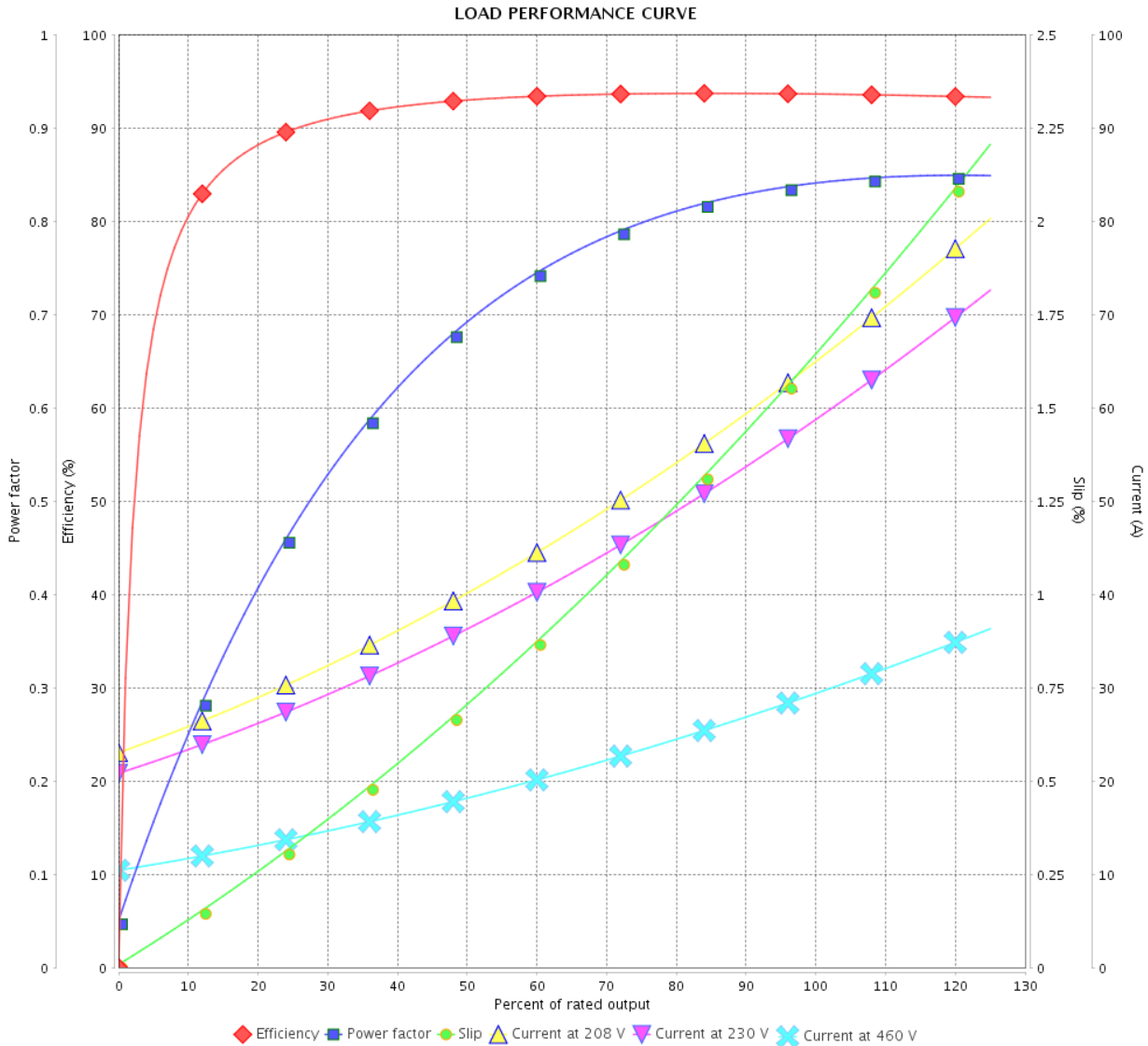


Customer :

Product line : W40 NEMA Premium Efficiency Three-Phase

Product code : 14495149

Catalog # : 02518OT3E284TS-W40



Performance : 230/460 V 60 Hz 4P

Rated current : 59.0/29.5 A
 LRC : 6.3
 Rated torque : 74.2 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 270 %
 Rated speed : 1765 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 6 / 21	Revision
Checked by				
Date	13/04/2022			

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Three Phase Induction Motor - Squirrel Cage

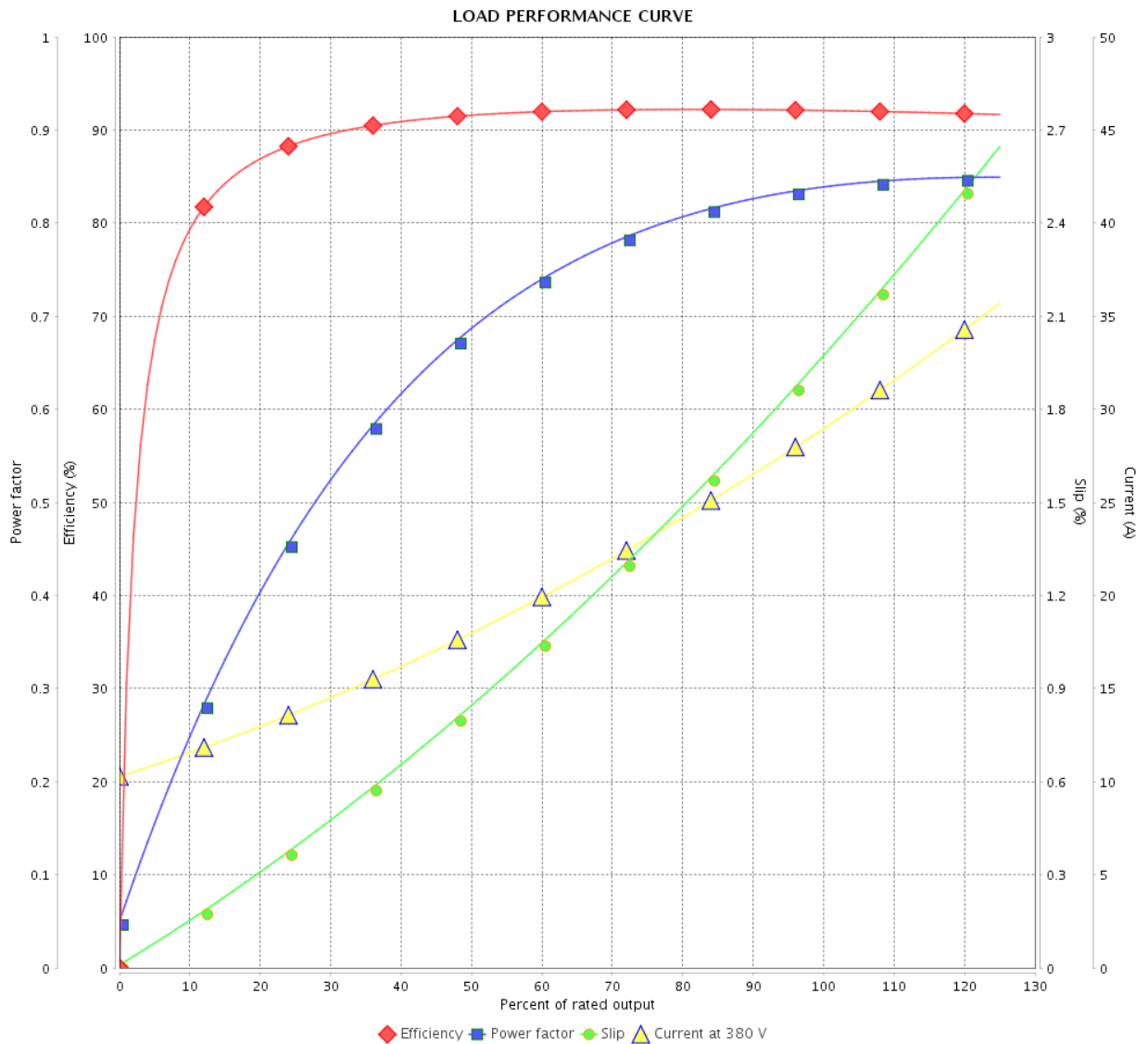


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Performance : 380 V 50 Hz 4P IE3

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 Locked rotor torque : 229 %
 Breakdown torque : 250 %
 Rated speed : 1465 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		7 / 21		
Date		13/04/2022		

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Three Phase Induction Motor - Squirrel Cage



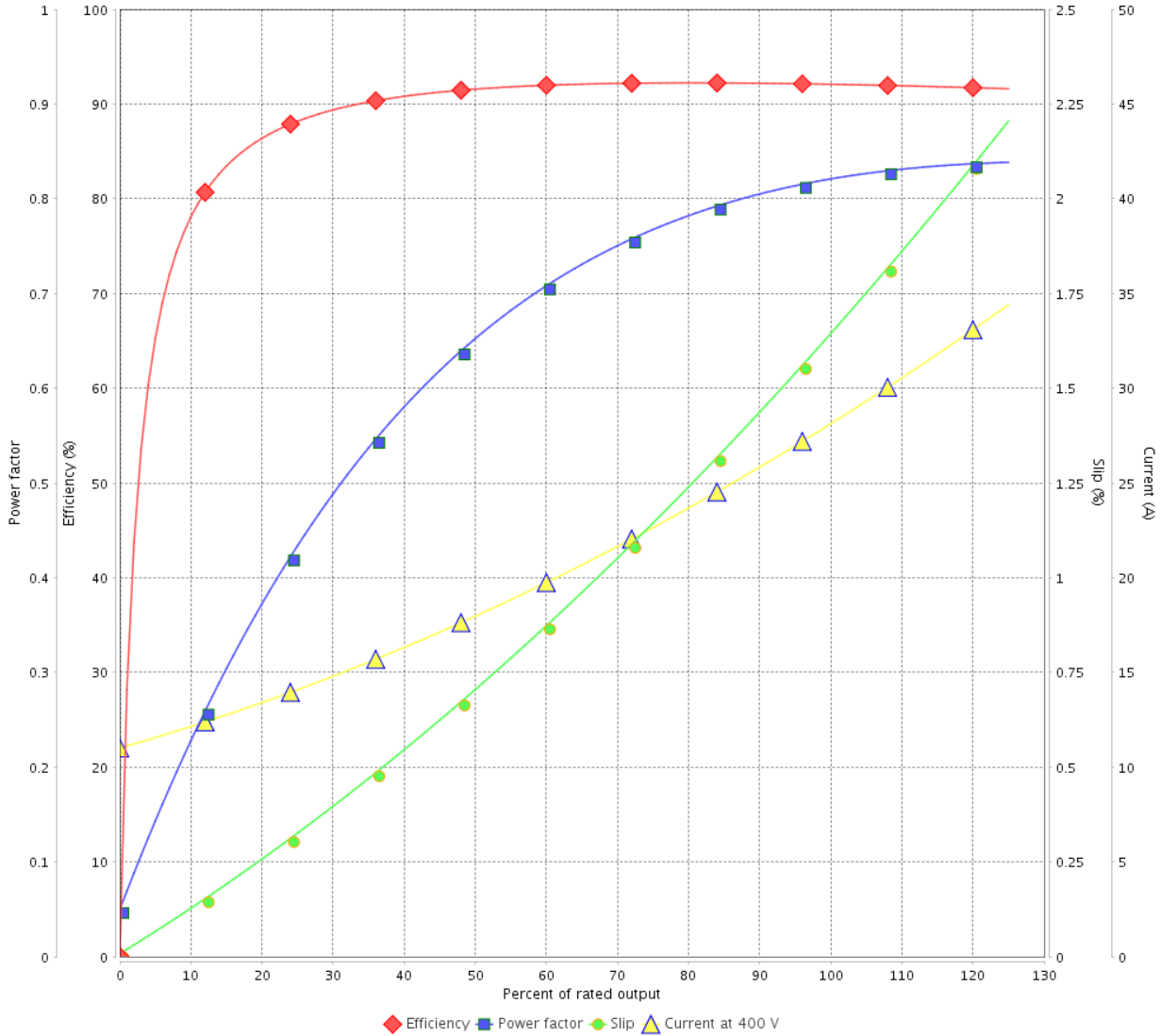
Customer :

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LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current : 28.7 A
 LRC : 6.7
 Rated torque : 71.2 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 290 %
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 8 / 21	Revision
Checked by				
Date	13/04/2022			

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Three Phase Induction Motor - Squirrel Cage

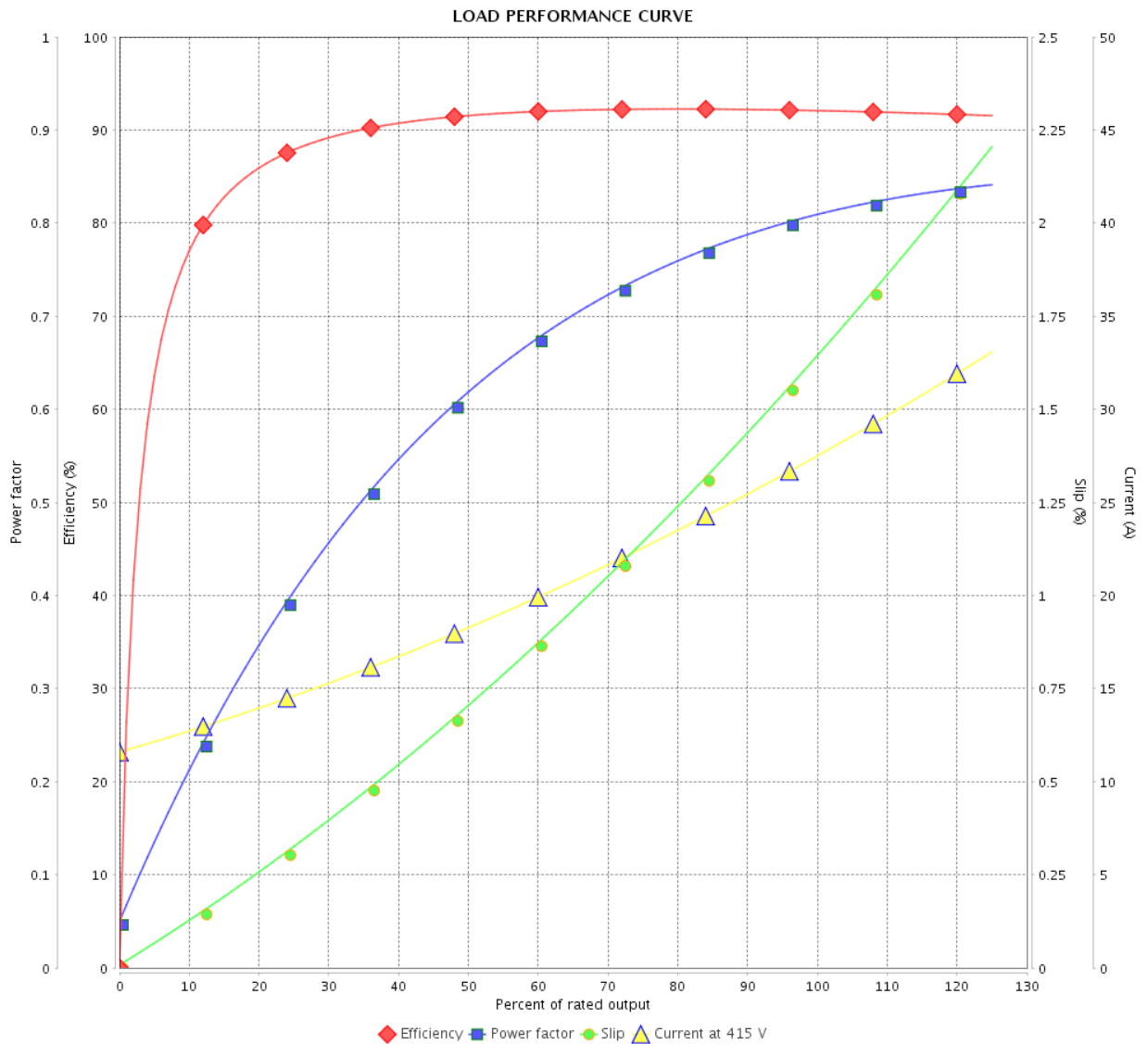


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Rated current : 28.0 A
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 Locked rotor torque : 270 %
 Breakdown torque : 300 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		9 / 21		
Date		13/04/2022		

THERMAL LIMIT CURVE



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Moment of inertia (J) : 3.71 sq.ft.lb
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.25
Temperature rise : 80 K
Design : B

Heating constant

Cooling constant

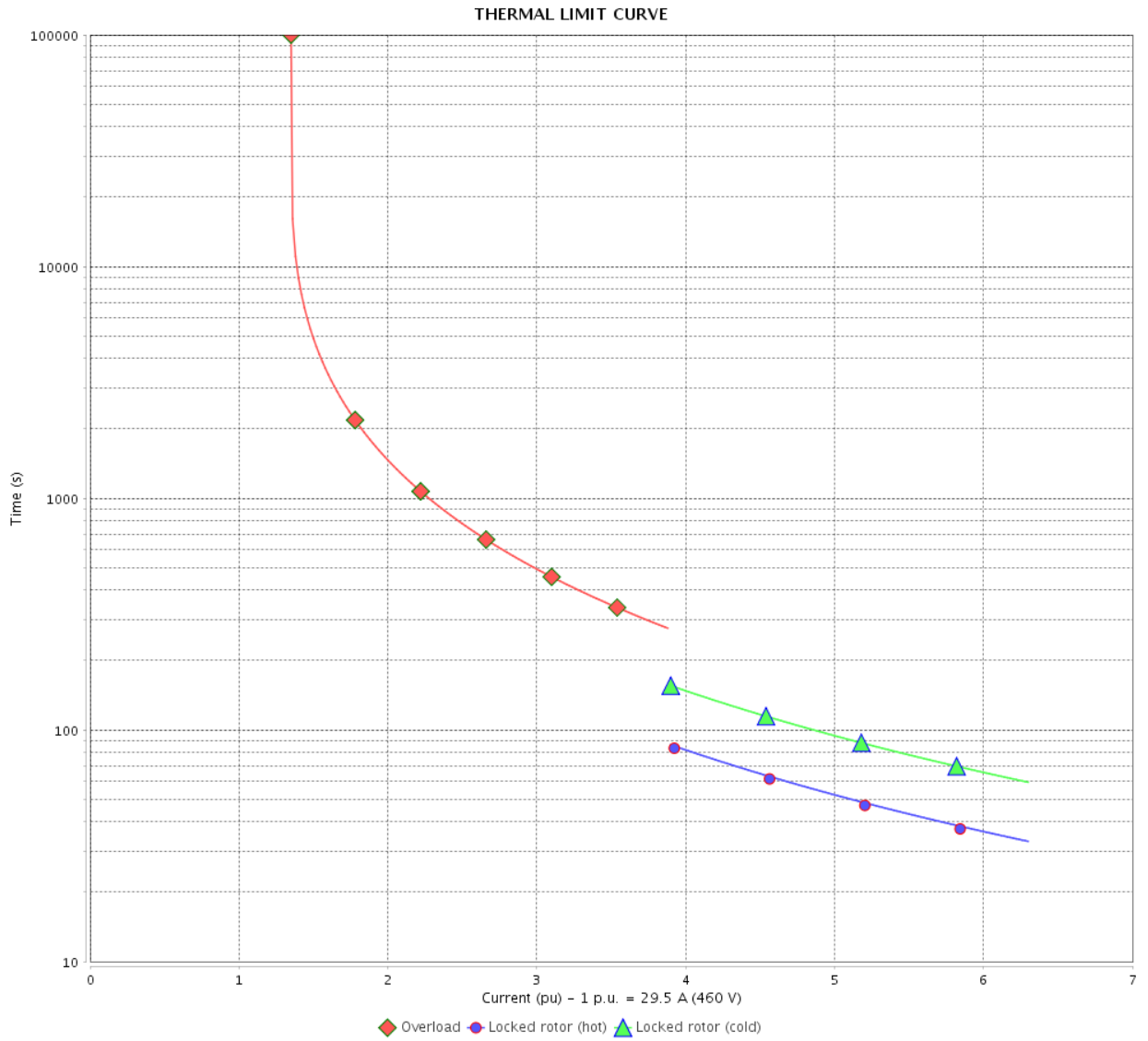
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		10 / 21	

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Three Phase Induction Motor - Squirrel Cage



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Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 11 / 21		Revision
Checked by				
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Rated current	: 29.5 A	Moment of inertia (J)	: 3.71 sq.ft.lb
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Rated torque	: 71.4 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 1465 rpm	Design	: B

Heating constant

Cooling constant

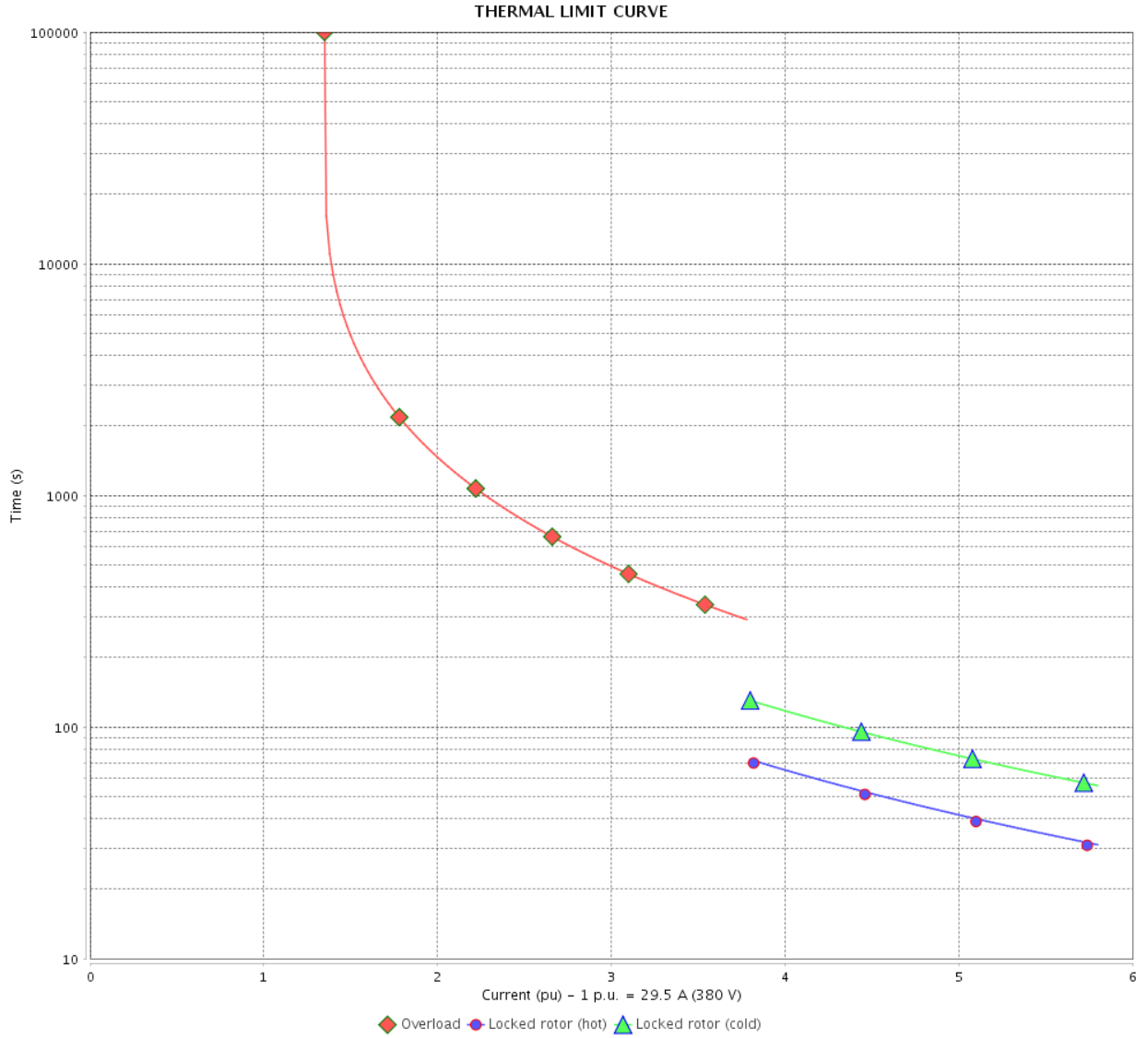
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Performed by		Page		Revision
Checked by		12 / 21		
Date	13/04/2022			

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Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date				
			Page	Revision
			13 / 21	

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Performance : 400 V 50 Hz 4P IE3

Rated current	: 28.7 A	Moment of inertia (J)	: 3.71 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 250 %	Service factor	: 1.00
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1470 rpm	Design	: B

Heating constant

Cooling constant

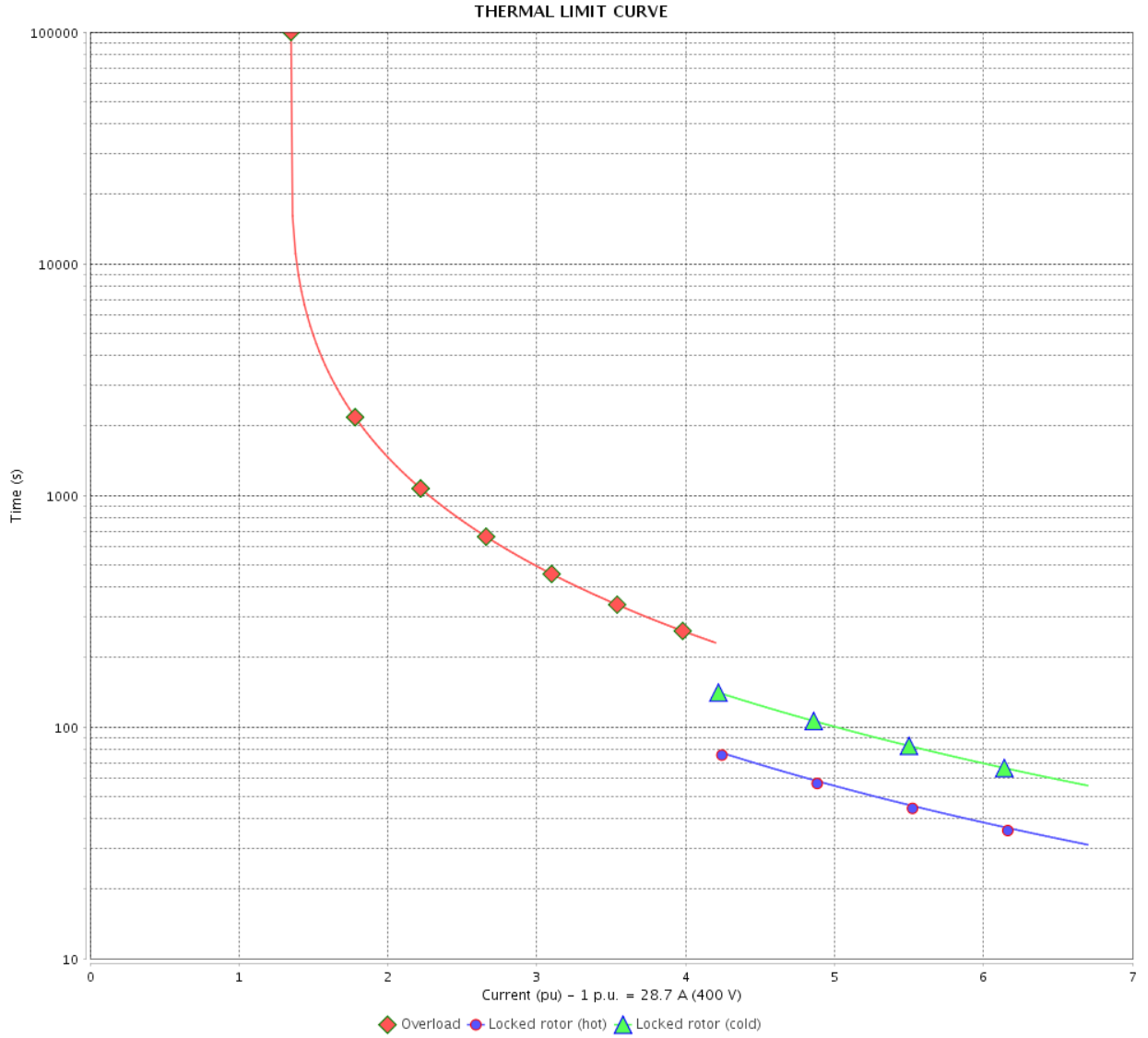
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Performed by				
Checked by			Page	Revision
Date	13/04/2022		14 / 21	

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Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date				
		Page 15 / 21	Revision	

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LRC	: 6.8	Duty cycle	: Cont.(S1)
Rated torque	: 71.2 ft.lb	Insulation class	: F
Locked rotor torque	: 270 %	Service factor	: 1.00
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Heating constant

Cooling constant

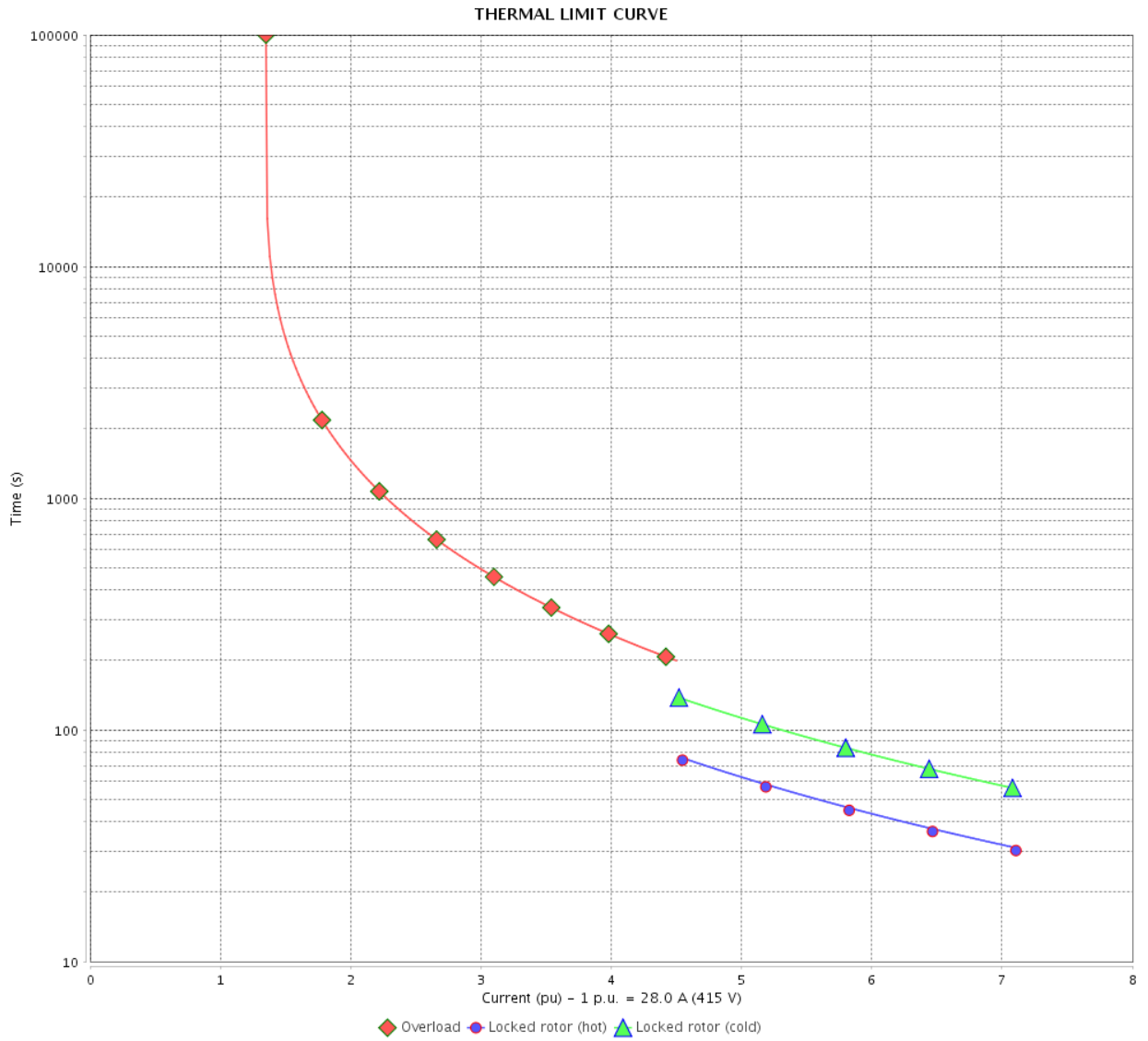
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Performed by				
Checked by			Page	Revision
Date	13/04/2022		16 / 21	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 17 / 21		Revision
Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



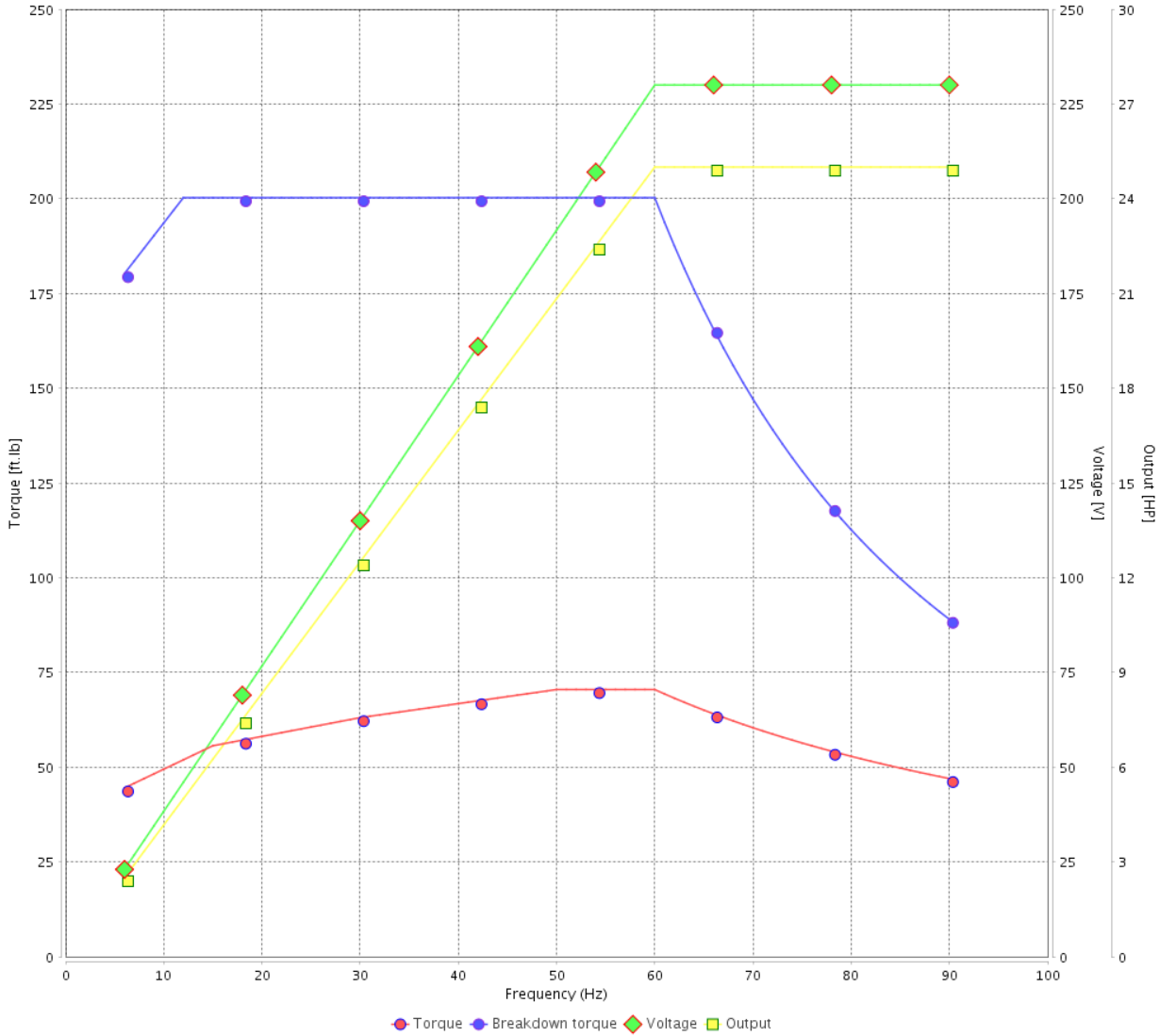
Customer :

Product line : W40 NEMA Premium Efficiency Three-Phase

Product code : 14495149

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VFD OPERATION CURVE



Performance : 230/460 V 60 Hz 4P

Rated current : 59.0/29.5 A
 LRC : 6.3
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 Locked rotor torque : 250 %
 Breakdown torque : 270 %
 Rated speed : 1765 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.25
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 18 / 21	Revision
Checked by				
Date	13/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

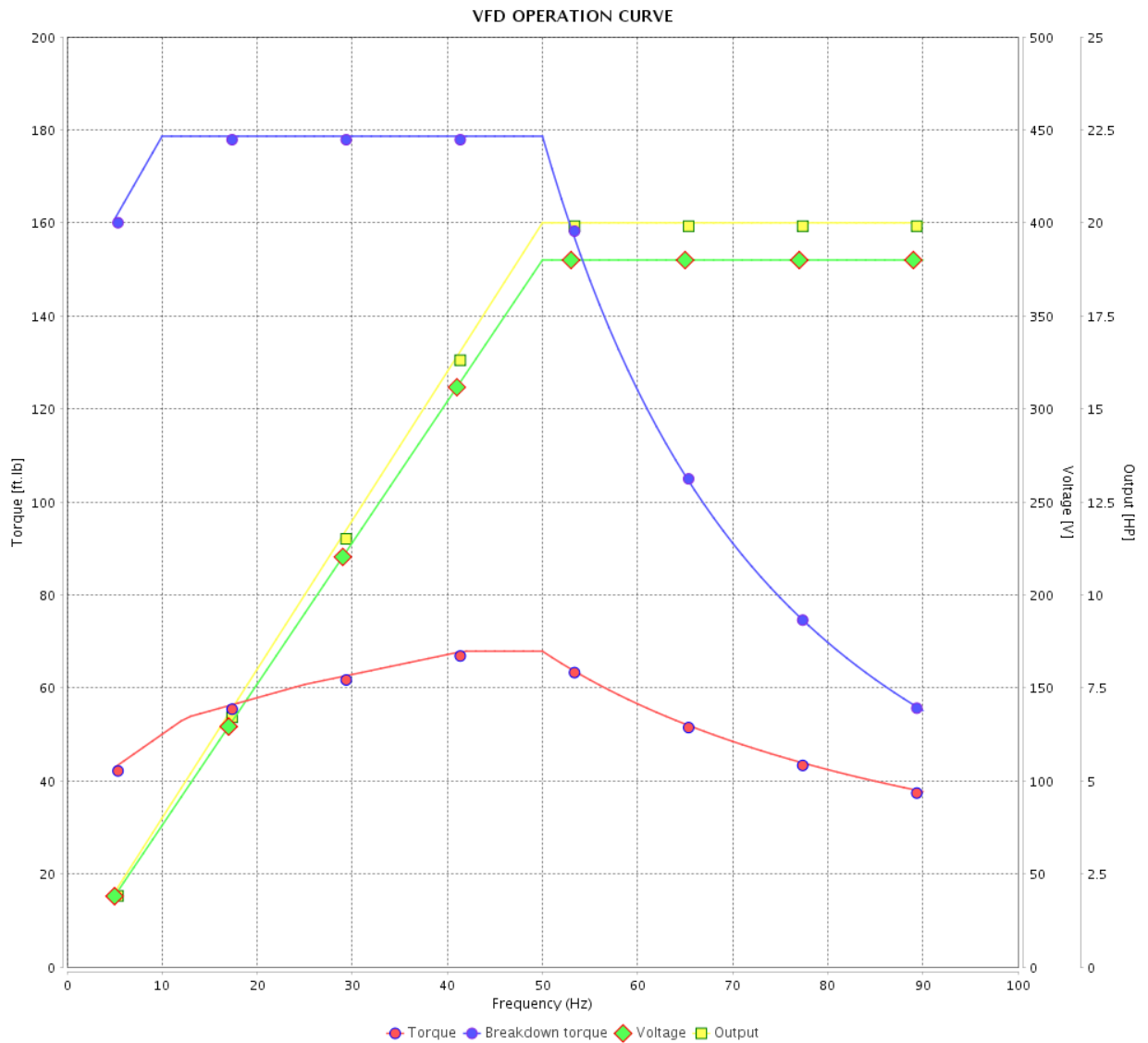


Customer :

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Three-Phase

Product code : 14495149

Catalog # : 02518OT3E284TS-W40



Performance : 380 V 50 Hz 4P IE3

Rated current : 29.5 A
 LRC : 5.8
 Rated torque : 71.4 ft.lb
 Locked rotor torque : 229 %
 Breakdown torque : 250 %
 Rated speed : 1465 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



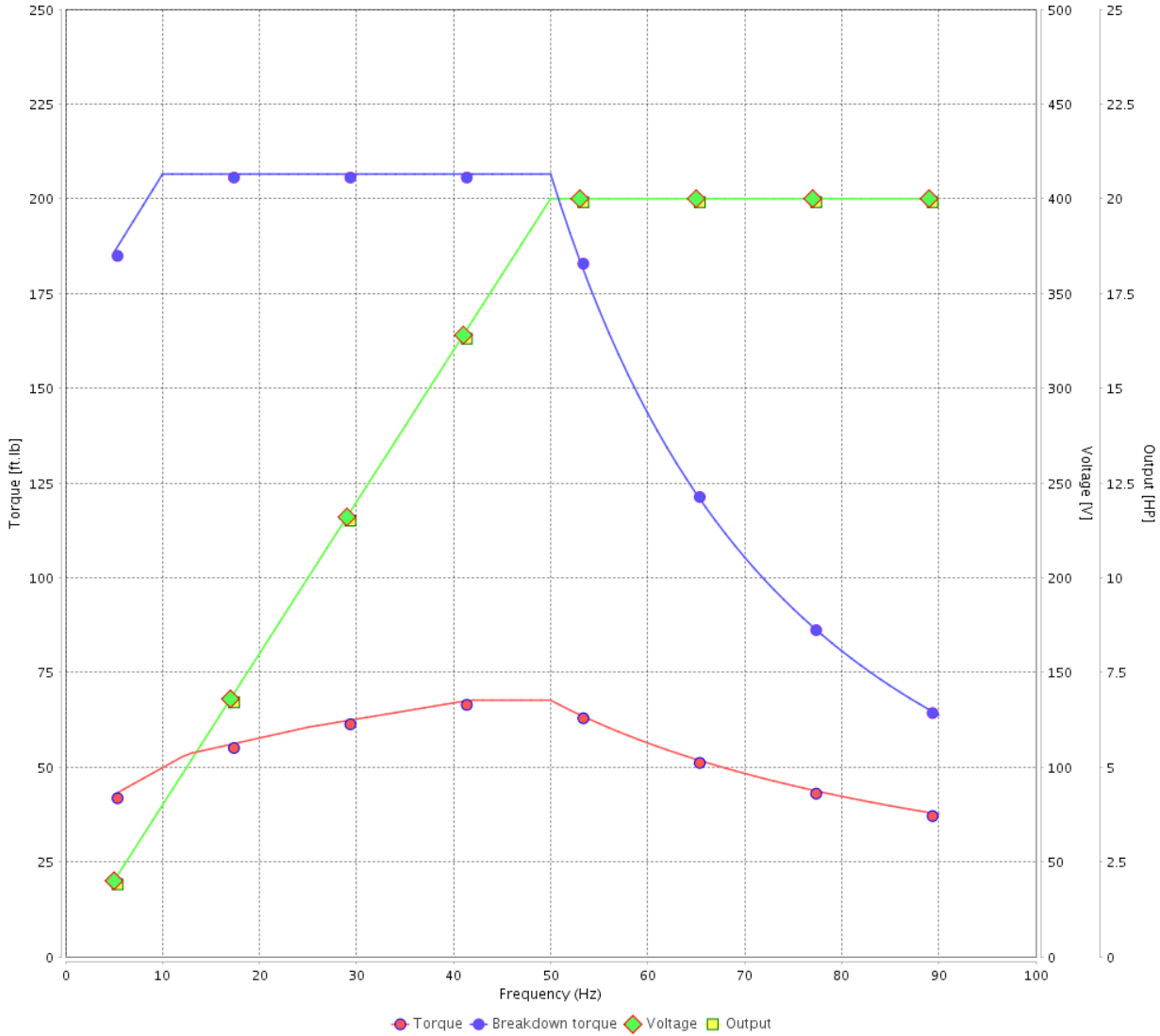
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VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current : 28.7 A
 LRC : 6.7
 Rated torque : 71.2 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 290 %
 Rated speed : 1470 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
 Duty cycle : Cont.(S1)
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 Design : B

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VFD OPERATION CURVE

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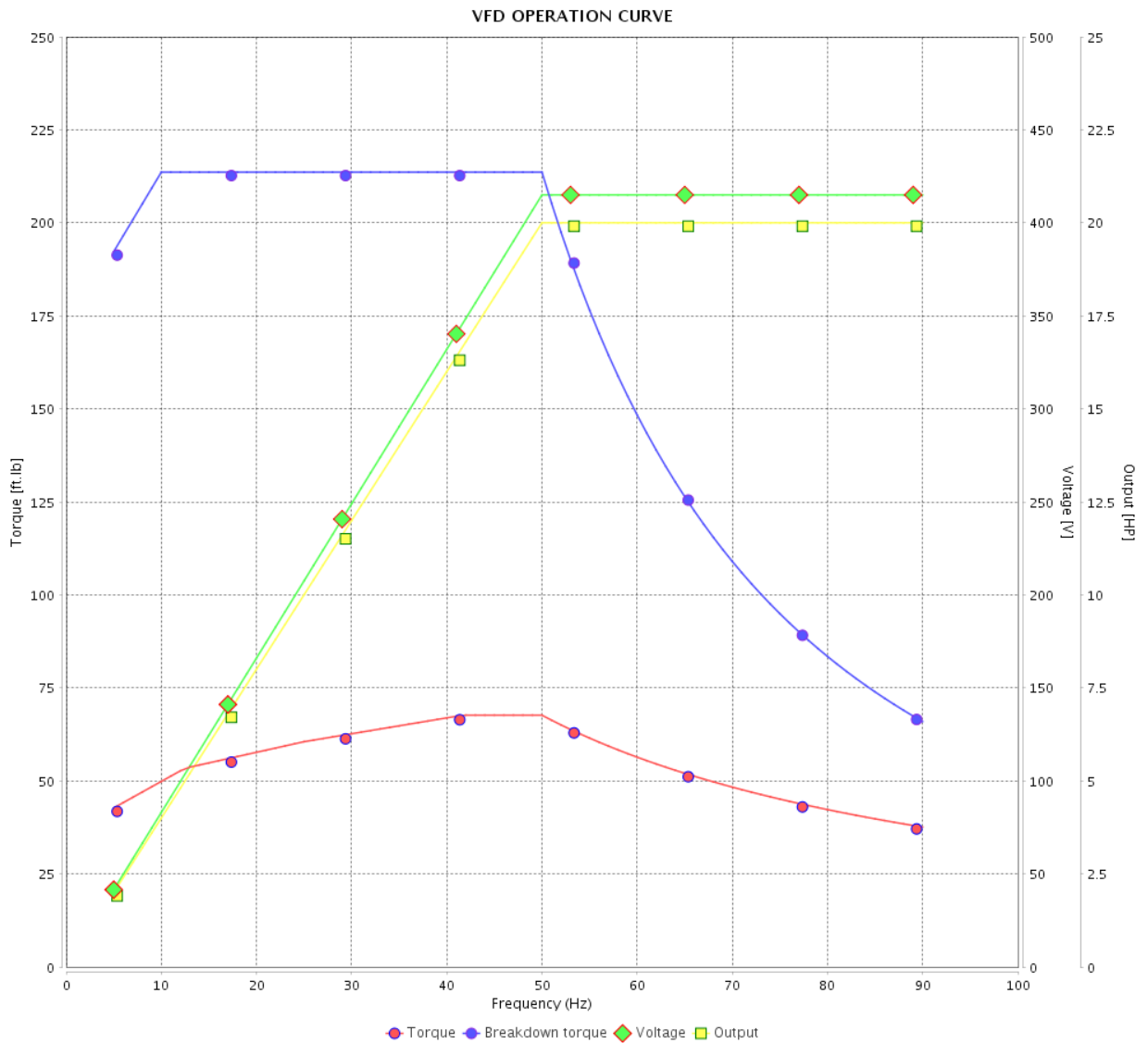


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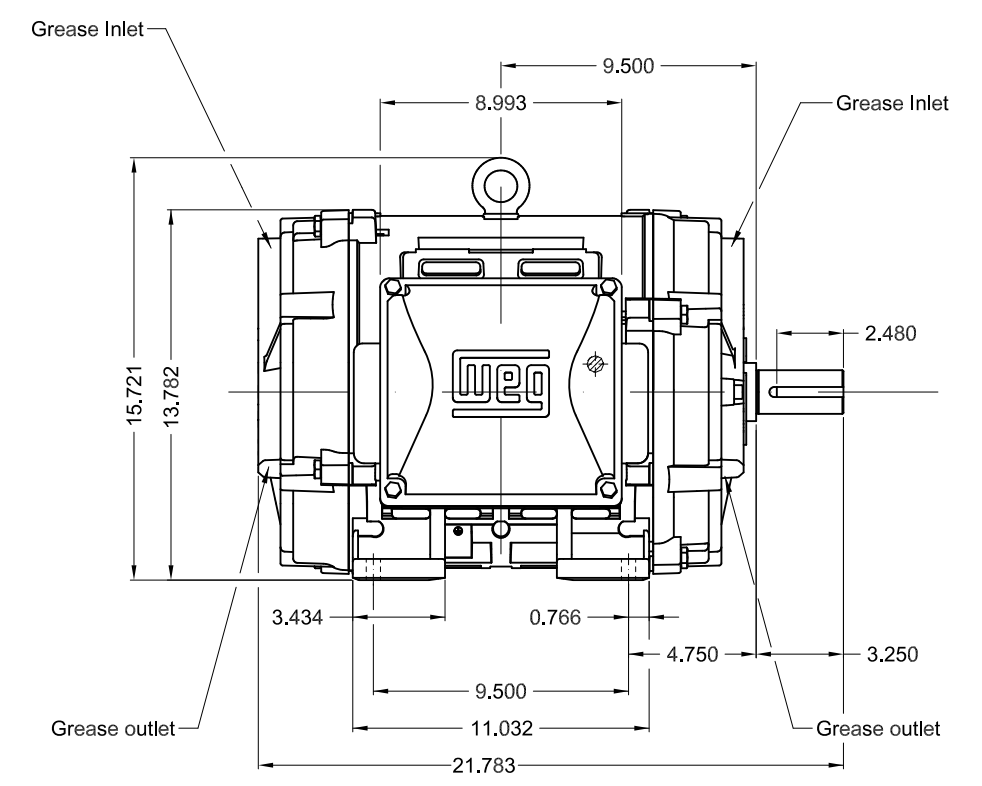
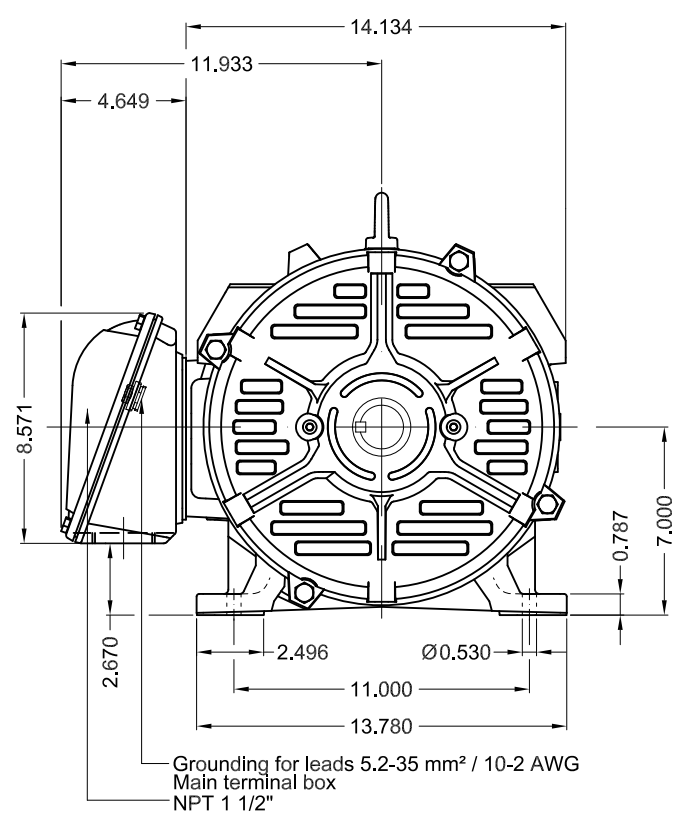


Performance : 415 V 50 Hz 4P IE3

Rated current : 28.0 A
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Rated torque : 71.2 ft.lb
Locked rotor torque : 270 %
Breakdown torque : 300 %
Rated speed : 1475 rpm

Moment of inertia (J) : 3.71 sq.ft.lb
Duty cycle : Cont.(S1)
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Service factor : 1.00
Temperature rise : 80 K
Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by				Page 21 / 21
Checked by				
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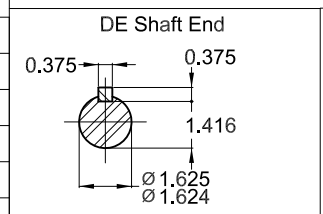


25 HP 04 Poles 60 Hz A

1:7

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W40 PREM. EFF.					
CHECKED		FRAME 284TS IP23 ODP					
RELEASED							
REL DT.		WMO Jaragua do Sul	Product Engineering	SHEET	1 / 1		

TS shaft end
Bearing cap
Color RAL 5009
Painting plan 203A
Mounting NEMA F-1
Mounting B3R(D)



Dimensions in inches

XME A3



PREVIEW
WDD

WEG **W40 NEMA**
CC029A Premium
Inverter Duty Motor



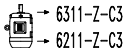
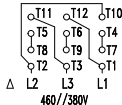
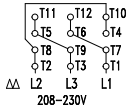
IEC 60034-1
 MOD.T01#FOXON



For 60Hz use on PWM, VT 1000:1, CT 3:1, 1.0SF

MODEL 025180T3E284TS-W40
 MADE IN BRAZIL
 14495149

PH 3	FR 284TS	HP(kW) 25.0(18.5)	Hz 60
V 230/460	A 59.0/29.5	RPM 1770	DES B
NEMA NOM EFF 93.6 %	INS. CL. F Δ T 80 K	IP23	
ENCL ODP	DUTY CONT.	AMB. 40°C	
CODE G	PF 0.84	SF 1.25	SFA 73.8/36.9
USABLE @208V	65.2 A	SF 1.15	SFA 75.0
20HP 15kW 50Hz 380V 29.5A 1470RPM SF1.00 EFF 92.1% (IE3)	ALT 1000 m.a.s.l.		



MOBIL POLYREX EM
 18 g 20000 h

ALT 1000 m.a.s.l. 346 Lbs