

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

Customer							
Product line	: NEMA Premium Efficiency Three-Phase	Product code	: 12602714				
		Catalog #	: 02536ET3E284JM-W22				
Frame	: 284/6JM	Cooling method	: IC411 - TEFC				
Insulation class	: F	Mounting	: F-1				
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)				
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line				
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>2</sup>	: 415 lb				
Protection degree	: IP55	Moment of inertia (J)	: 2.69 sq.ft.lb				
Design	: B						
Output [HP]	25	20	20	20	25	25	25
Poles	2	2	2	2	2	2	2
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	230/460	380	400	415	380	400	415
Rated current [A]	57.0/28.5	27.6	26.5	25.8	34.9	33.3	31.8
L. R. Amperes [A]	359/180	171	183	191	171	183	191
LRC [A]	6.3x(Code G)	6.2x(Code G)	6.9x(Code H)	7.4x(Code H)	4.9x(Code E)	5.5x(Code F)	6.0x(Code F)
No load current [A]	15.0/7.50	7.40	7.90	8.30	7.40	7.90	8.30
Rated speed [RPM]	3535	2930	2940	2945	2910	2920	2935
Slip [%]	1.81	2.33	2.00	1.83	3.00	2.67	2.17
Rated torque [ft.lb]	37.1	35.8	35.7	35.7	45.1	45.0	44.7
Locked rotor torque [%]	200	200	229	240	160	180	190
Breakdown torque [%]	250	240	280	300	190	220	240
Service factor	1.25	1.00	1.00	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	105 K	105 K	105 K
Locked rotor time	30s (cold) 17s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)	25s (cold) 14s (hot)
Noise level <sup>2</sup>	72.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)	67.0 dB(A)
Efficiency (%)	25%						
	50%	91.0	90.2	90.3	89.8	91.0	91.0
	75%	91.7	90.7	91.1	91.1	90.2	91.0
	100%	91.7	91.9	91.9	91.9	89.5	90.2
Power Factor	25%						
	50%	0.82	0.79	0.78	0.75	0.85	0.84
	75%	0.87	0.87	0.86	0.85	0.89	0.88
	100%	0.89	0.90	0.89	0.88	0.90	0.89
Bearing type	: Drive end : 6311 C3	Non drive end : 6211 C3	Foundation loads				
Sealing	: V'Ring	V'Ring	Max. traction : 260 lb				
Lubrication interval	: 14000 h	17000 h	Max. compression : 675 lb				
Lubricant amount	: 18 g	11 g					
Lubricant type	: Mobil Polyrex EM						
Notes							
USABLE @208V 63.0A SF 1.10 SFA 69.3A							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



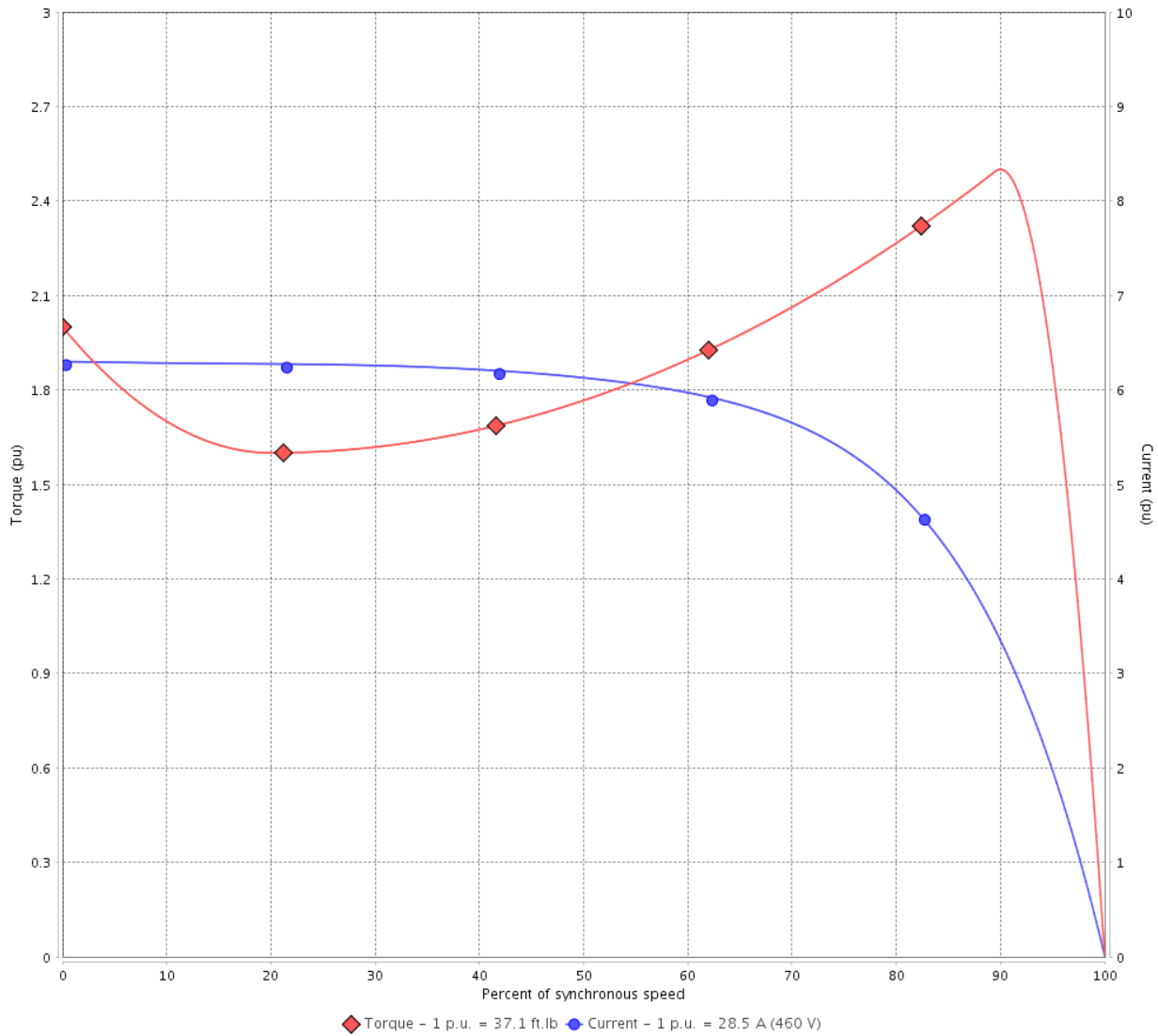
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 230/460 V 60 Hz 2P

Rated current	: 57.0/28.5 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 37.1 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 3535 rpm	Design	: B

Locked rotor time : 30s (cold) 17s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



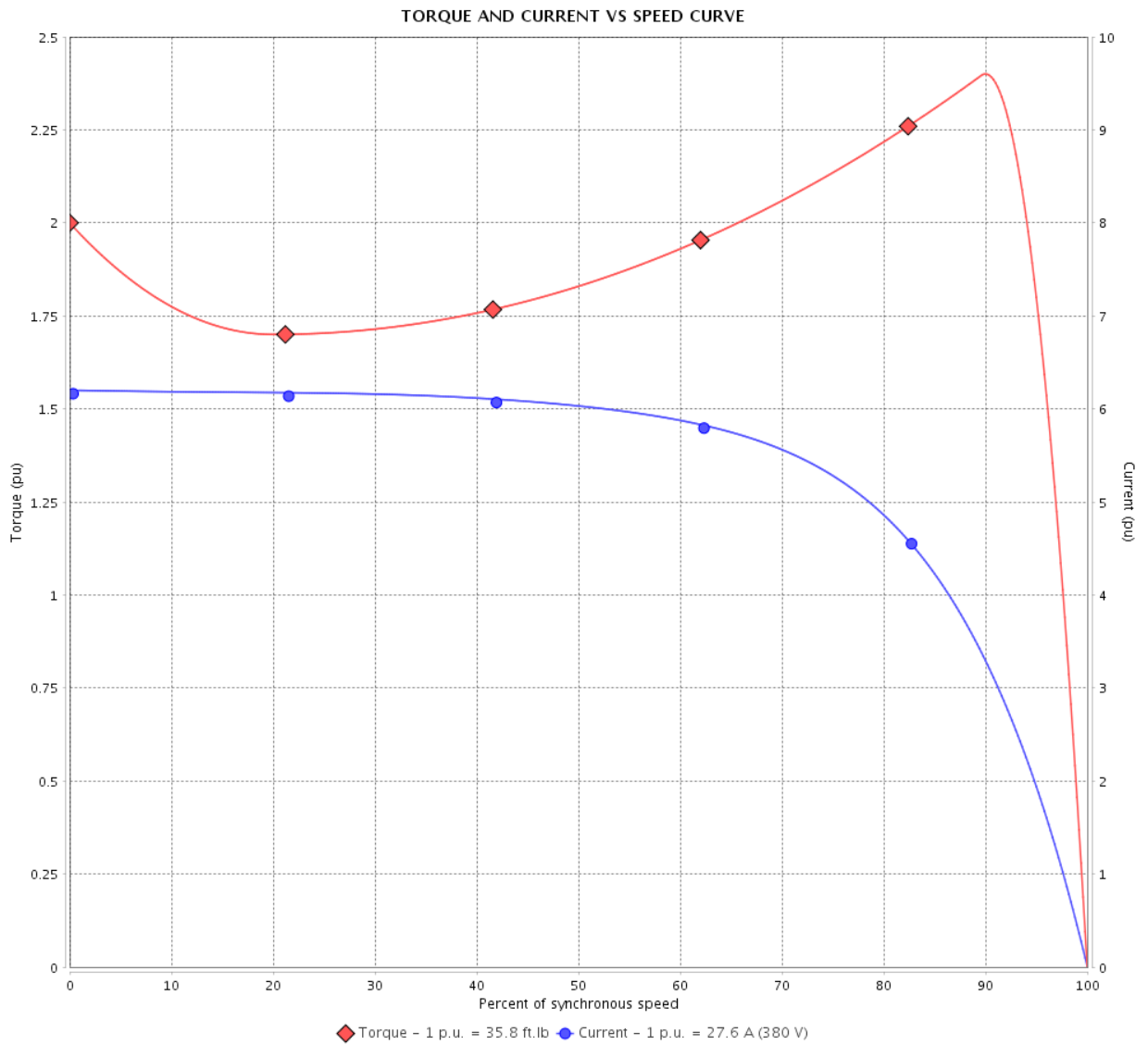
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 380 V 50 Hz 2P IE3

Rated current : 27.6 A  
 LRC : 6.2  
 Rated torque : 35.8 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 240 %  
 Rated speed : 2930 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



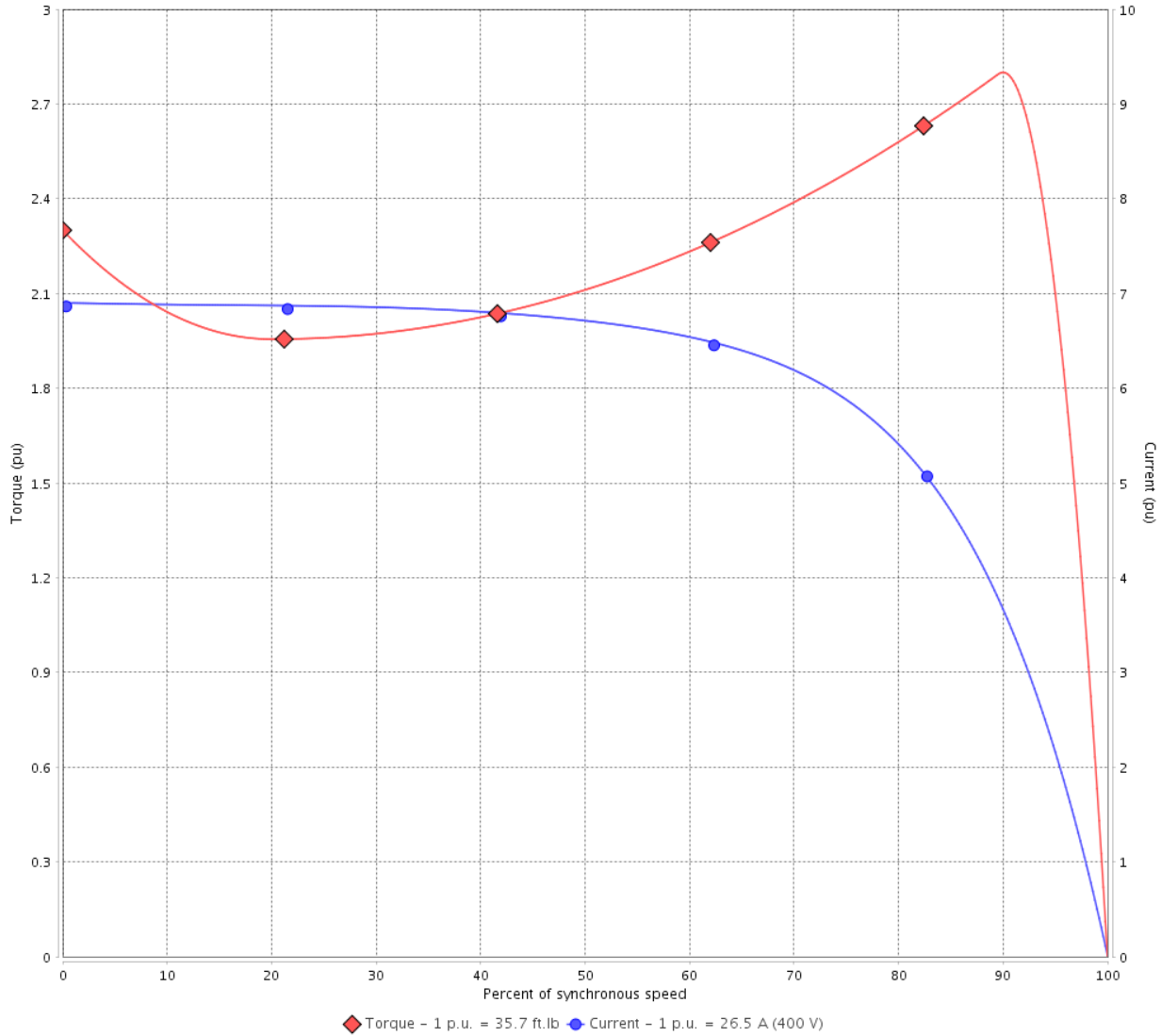
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 2P IE3

Rated current	: 26.5 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 35.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 2940 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



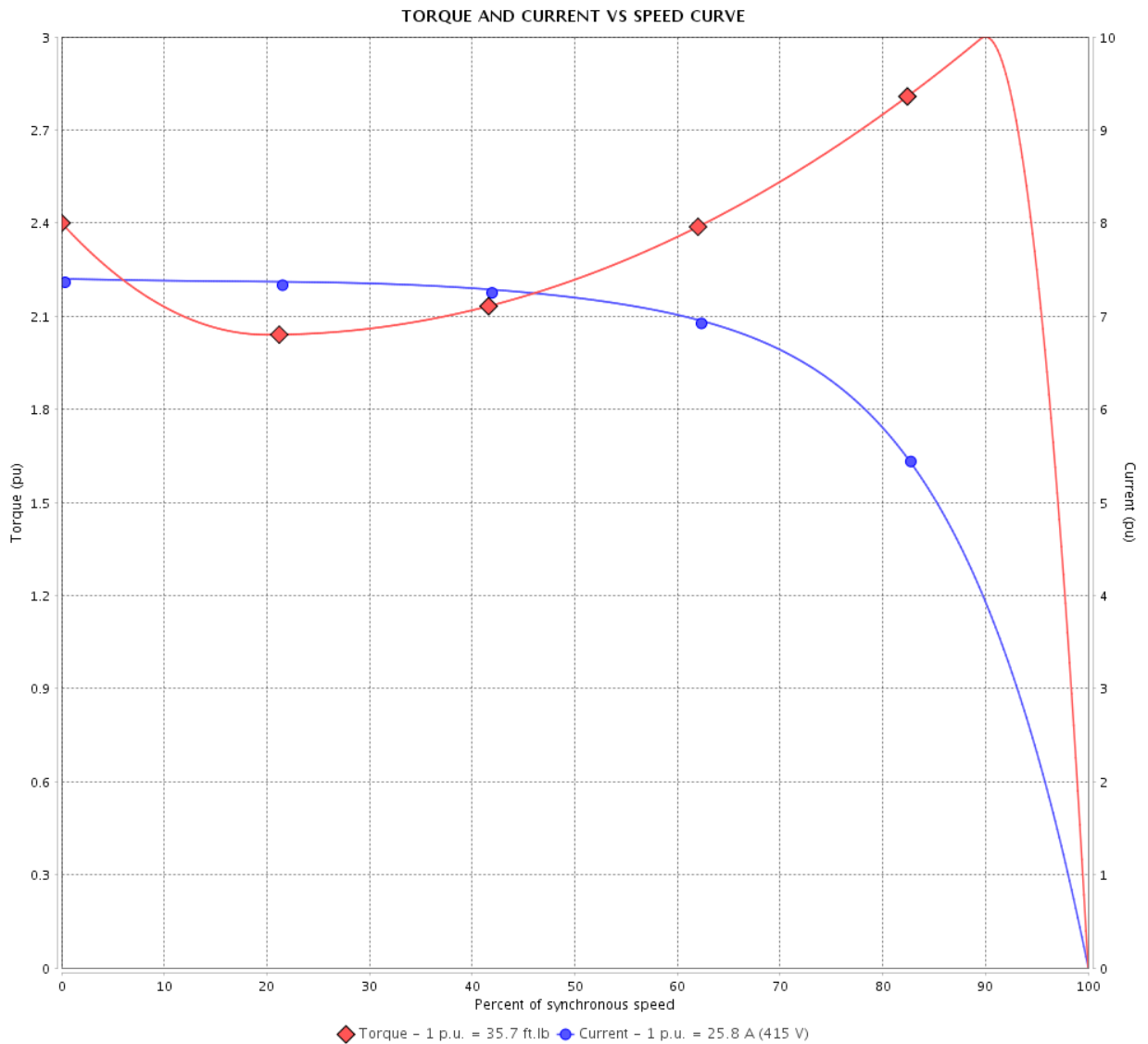
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 415 V 50 Hz 2P IE3

Rated current	: 25.8 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 7.4	Duty cycle	: Cont.(S1)
Rated torque	: 35.7 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.00
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 2945 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage

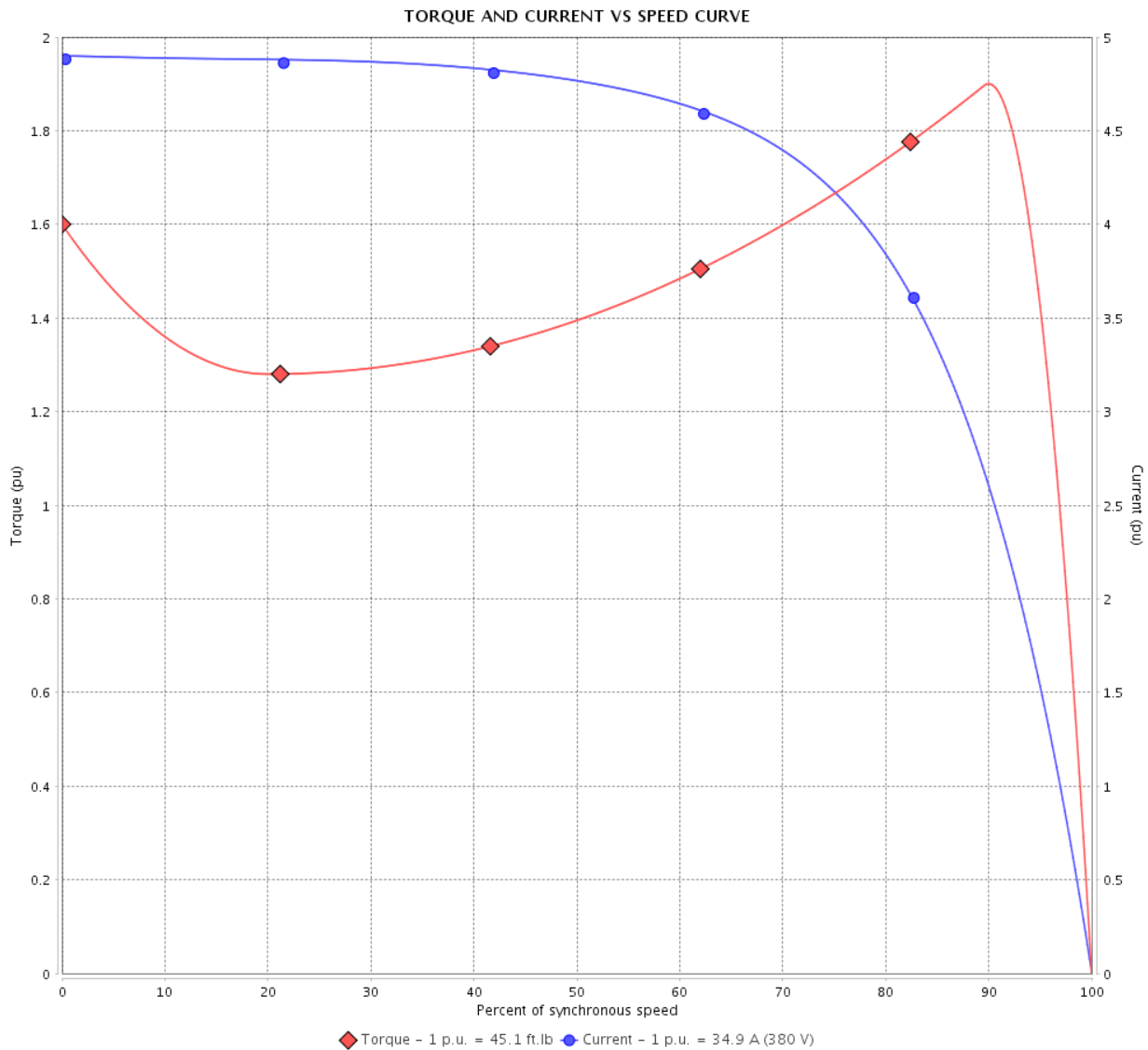


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 380 V 50 Hz 2P IE1

Rated current	: 34.9 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 45.1 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 190 %	Temperature rise	: 105 K
Rated speed	: 2910 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE



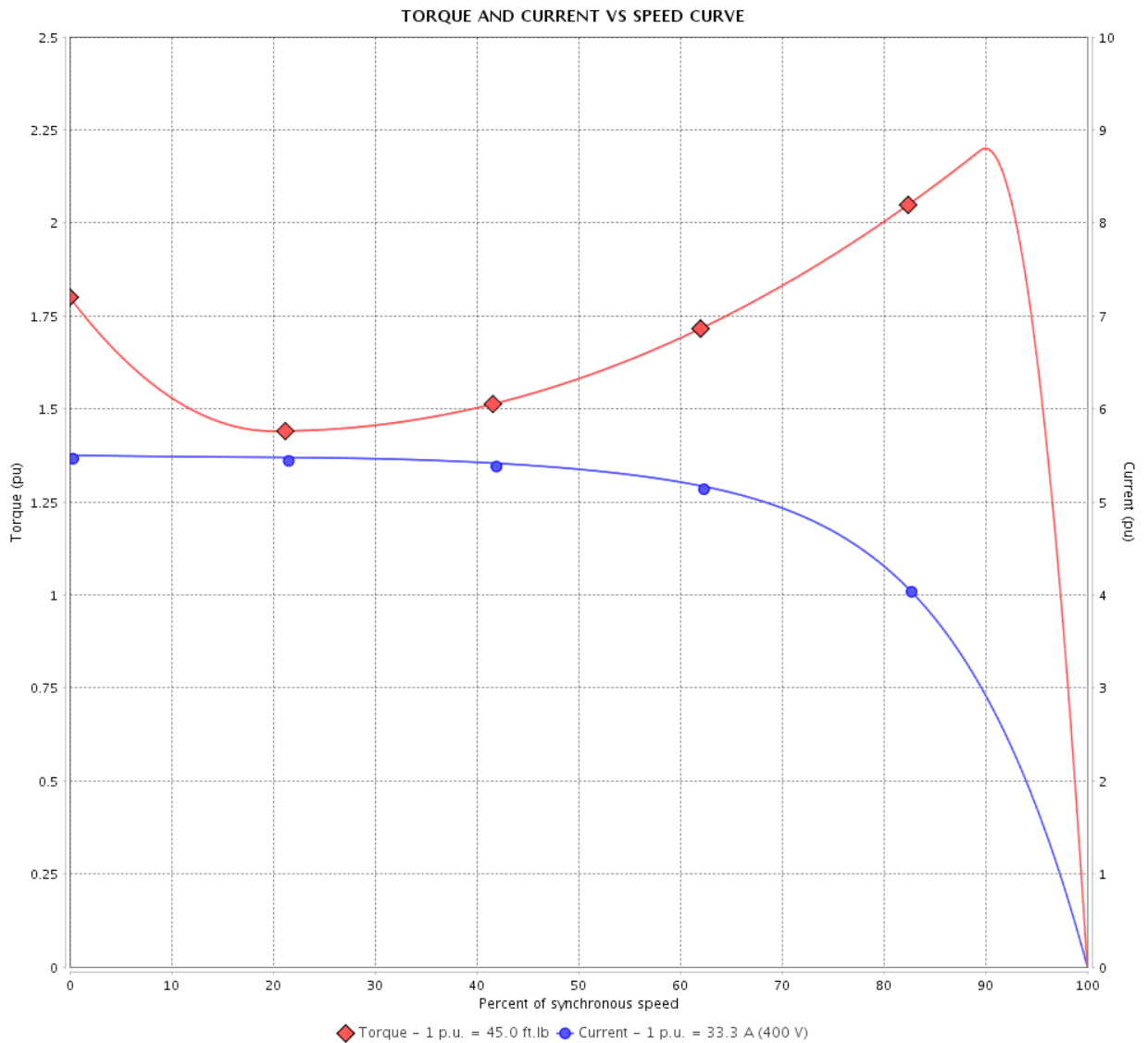
## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 400 V 50 Hz 2P IE1

Rated current	: 33.3 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 45.0 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 105 K
Rated speed	: 2920 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

## Three Phase Induction Motor - Squirrel Cage



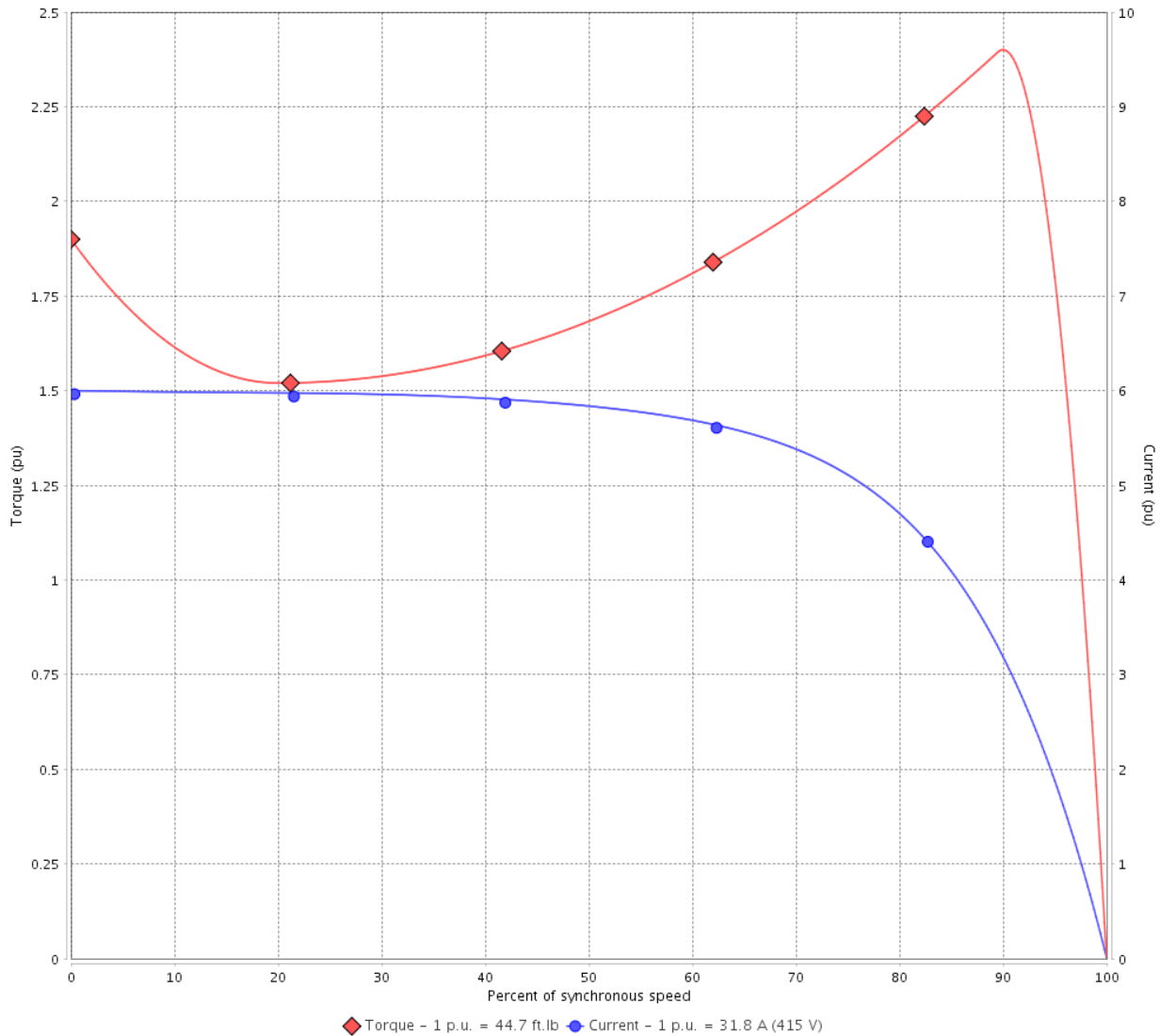
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current	: 31.8 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.0	Duty cycle	: Cont.(S1)
Rated torque	: 44.7 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 105 K
Rated speed	: 2935 rpm	Design	: B

Locked rotor time : 25s (cold) 14s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

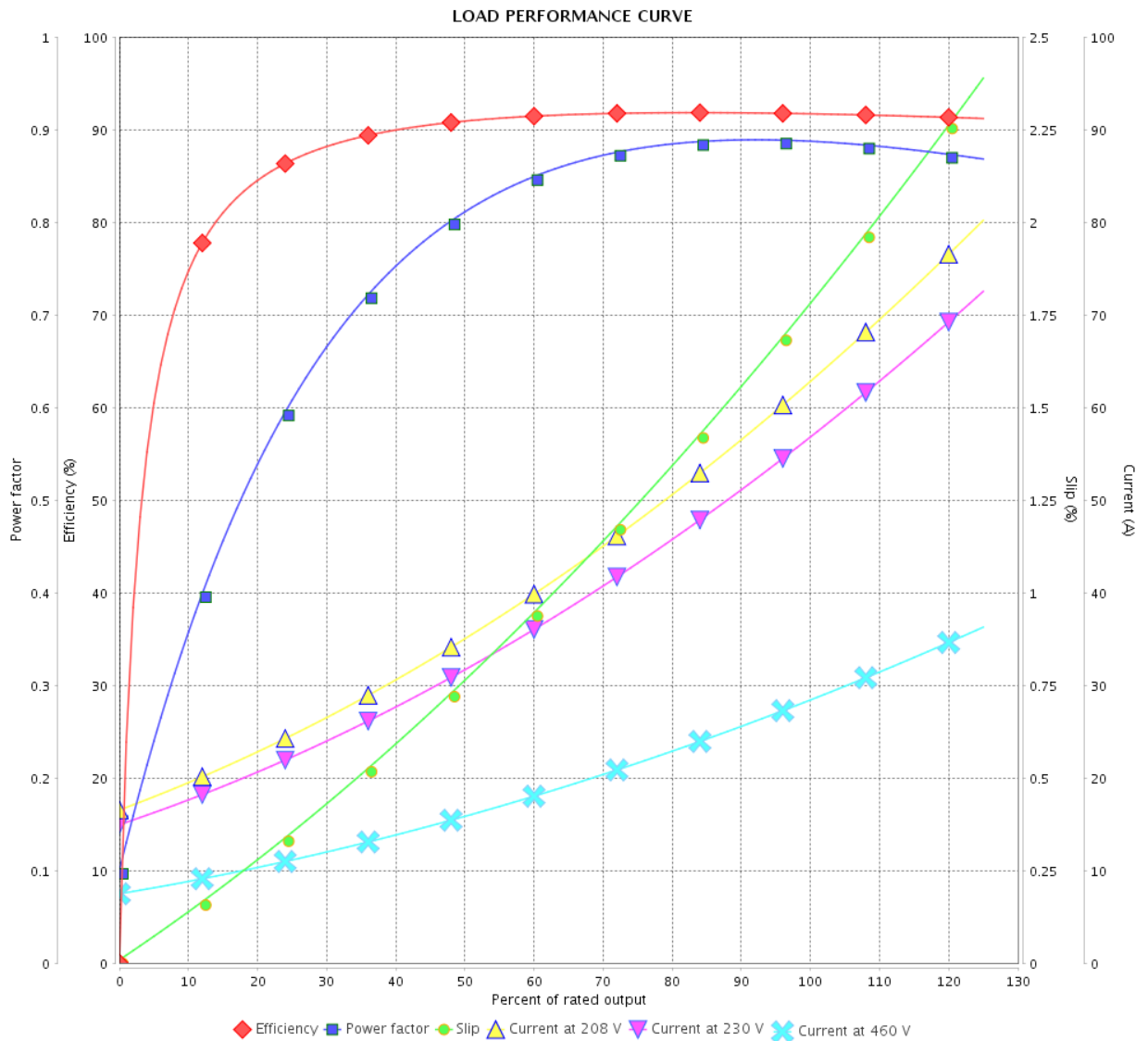


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 230/460 V 60 Hz 2P

Rated current : 57.0/28.5 A  
 LRC : 6.3  
 Rated torque : 37.1 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 250 %  
 Rated speed : 3535 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



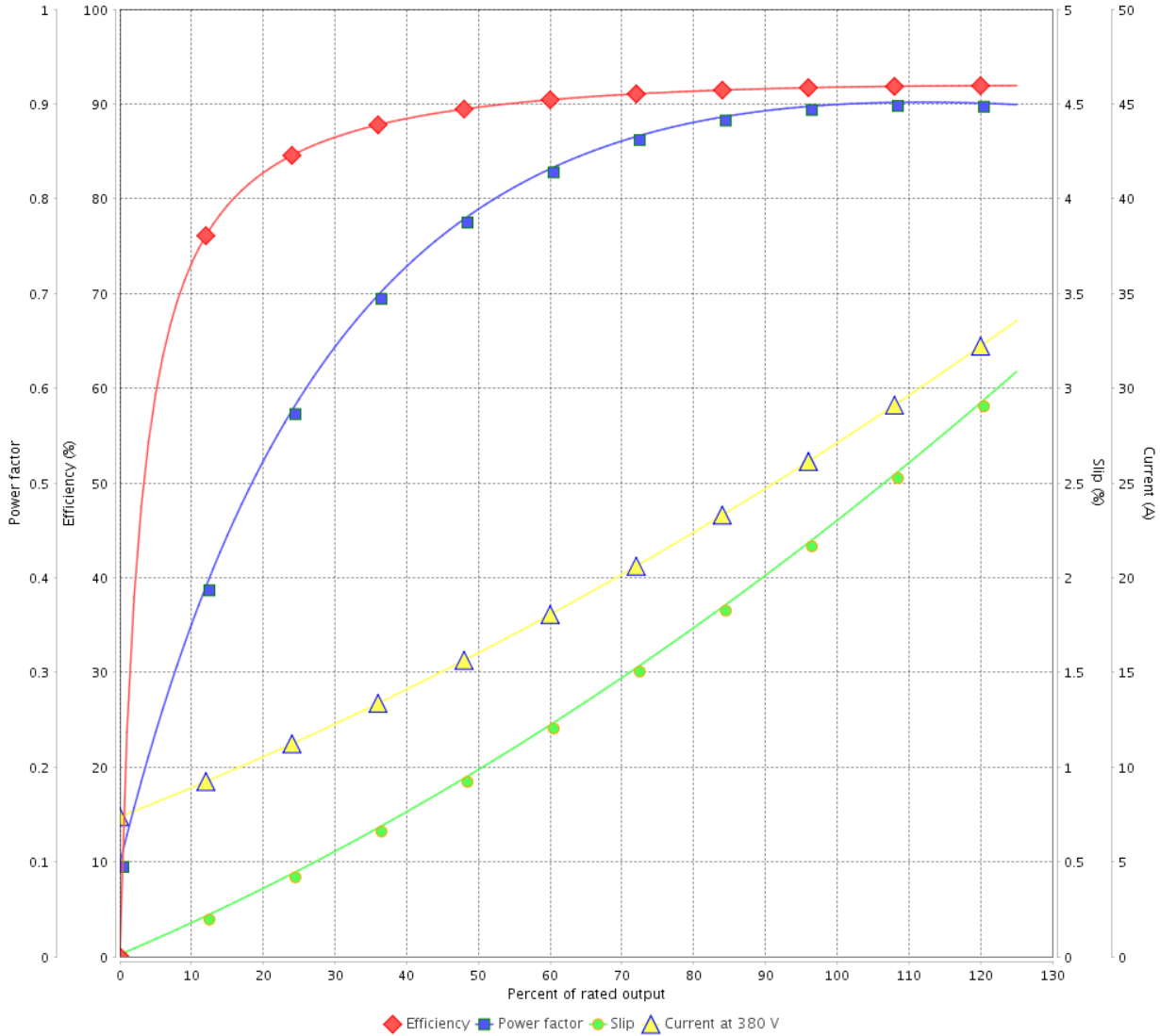
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

LOAD PERFORMANCE CURVE



Performance : 380 V 50 Hz 2P IE3

Rated current : 27.6 A  
 LRC : 6.2  
 Rated torque : 35.8 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 240 %  
 Rated speed : 2930 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

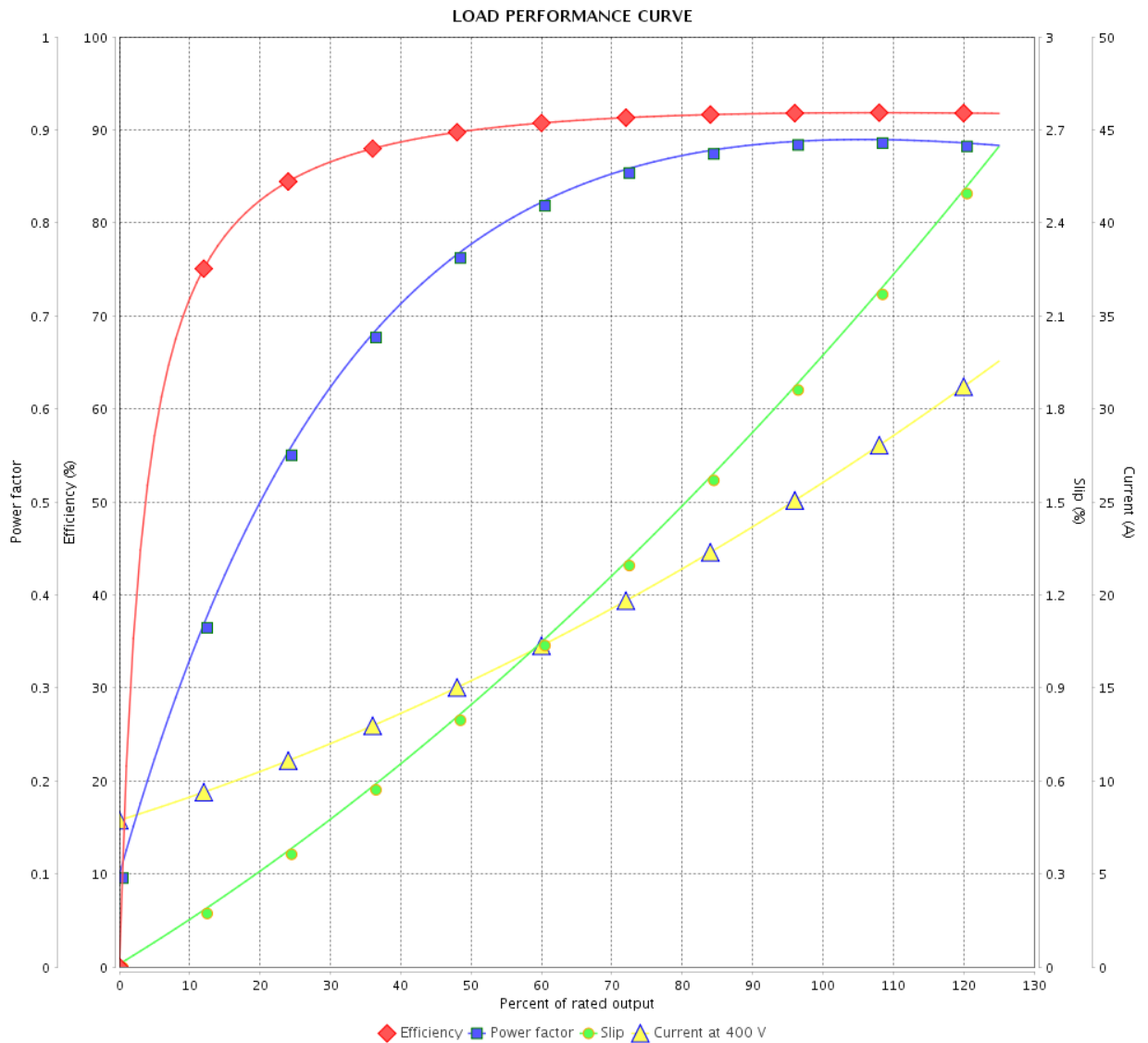


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 400 V 50 Hz 2P IE3

Rated current : 26.5 A  
 LRC : 6.9  
 Rated torque : 35.7 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 280 %  
 Rated speed : 2940 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



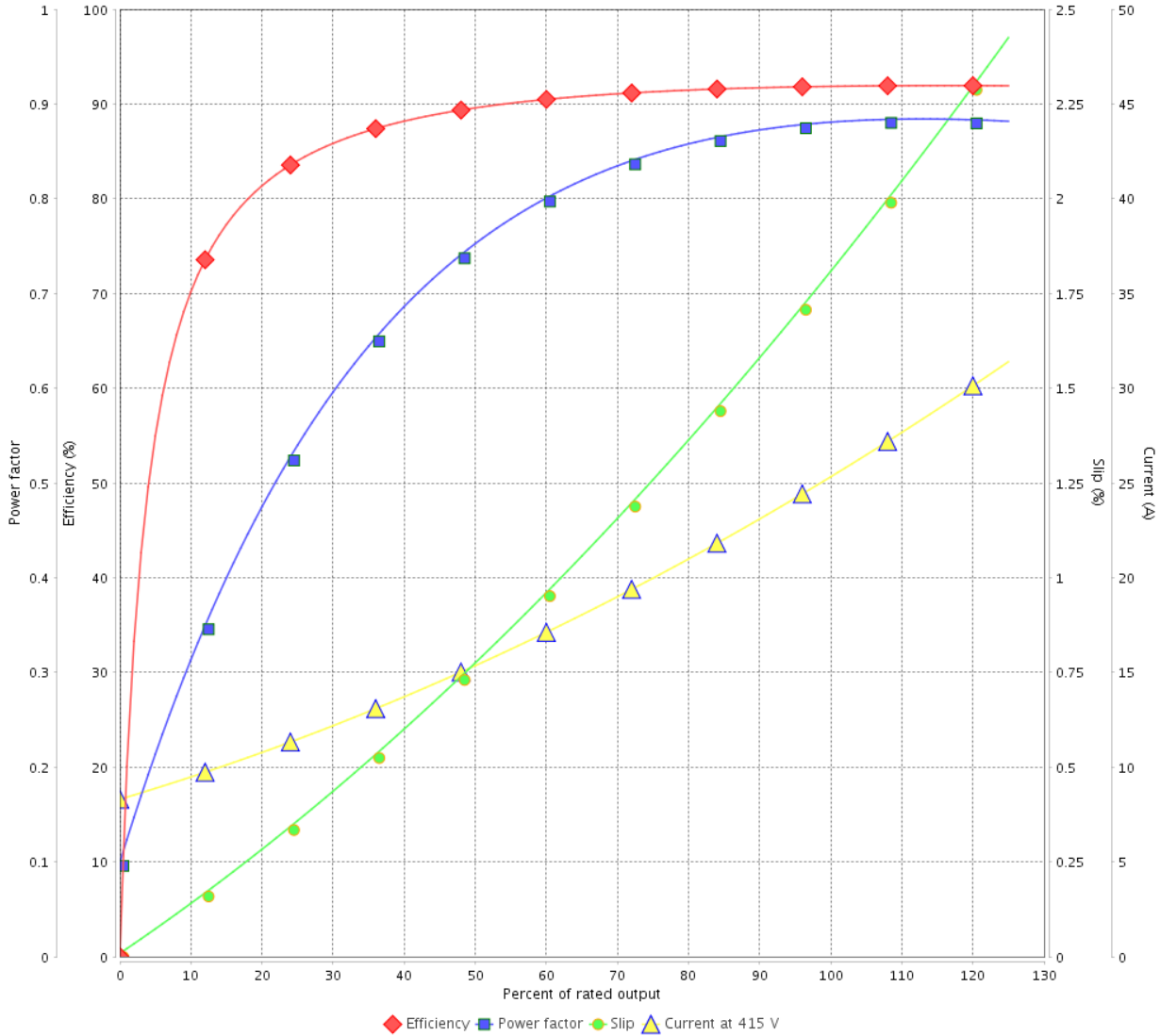
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

LOAD PERFORMANCE CURVE



Performance : 415 V 50 Hz 2P IE3

Rated current : 25.8 A  
 LRC : 7.4  
 Rated torque : 35.7 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 300 %  
 Rated speed : 2945 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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## Three Phase Induction Motor - Squirrel Cage

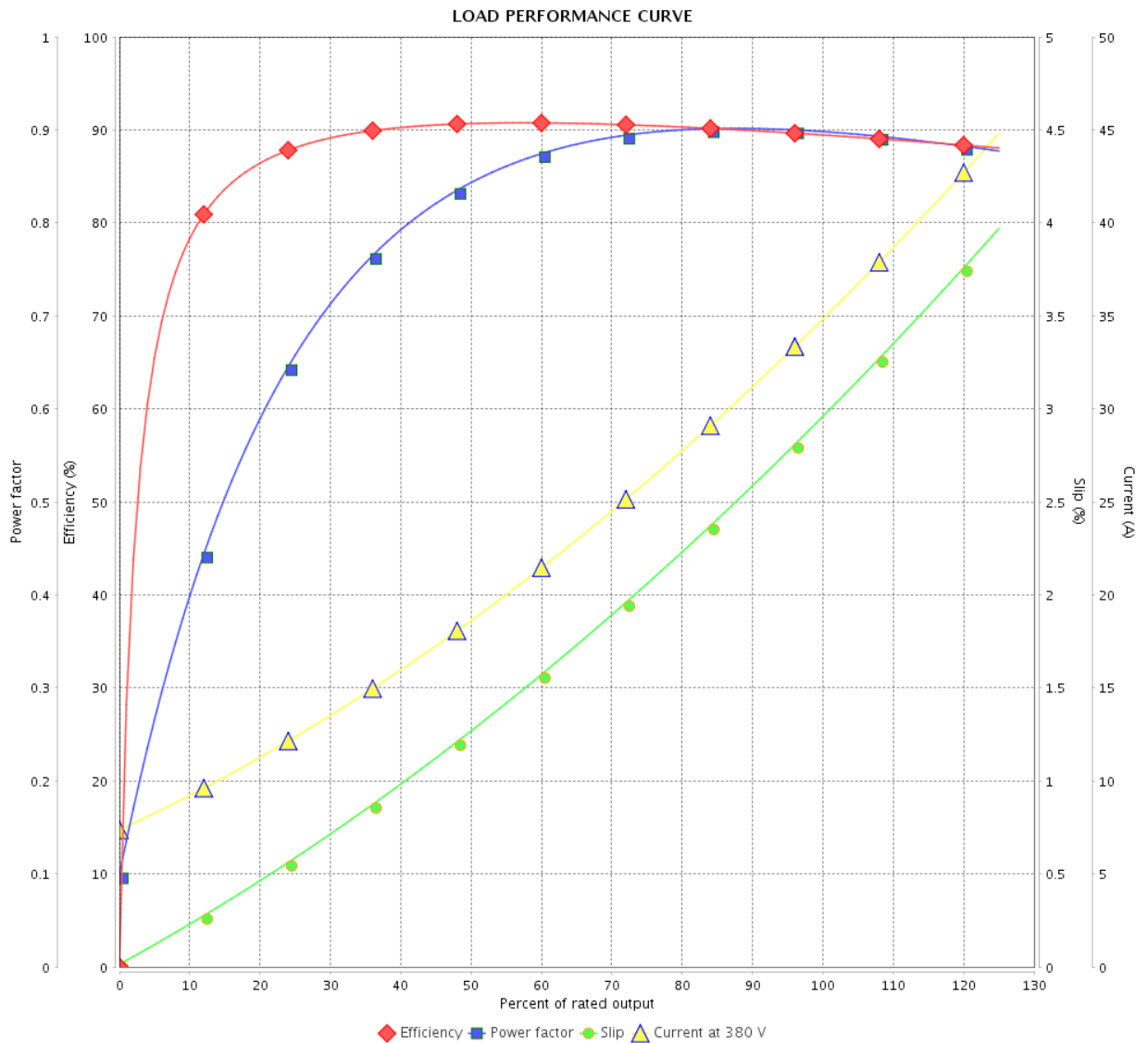


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 380 V 50 Hz 2P IE1

Rated current : 34.9 A  
 LRC : 4.9  
 Rated torque : 45.1 ft.lb  
 Locked rotor torque : 160 %  
 Breakdown torque : 190 %  
 Rated speed : 2910 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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Three Phase Induction Motor - Squirrel Cage



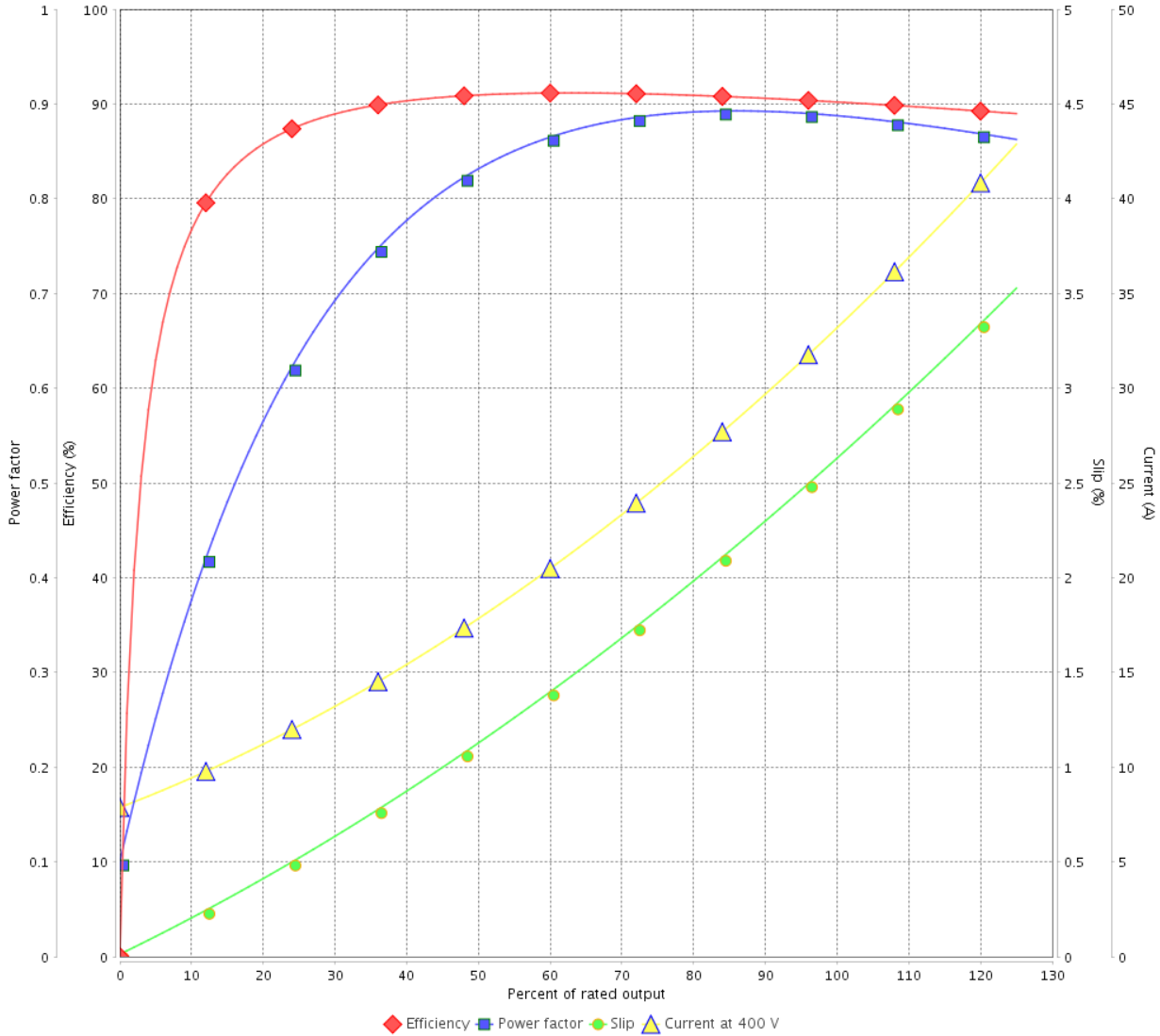
Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 2P IE1

Rated current : 33.3 A  
 LRC : 5.5  
 Rated torque : 45.0 ft.lb  
 Locked rotor torque : 180 %  
 Breakdown torque : 220 %  
 Rated speed : 2920 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

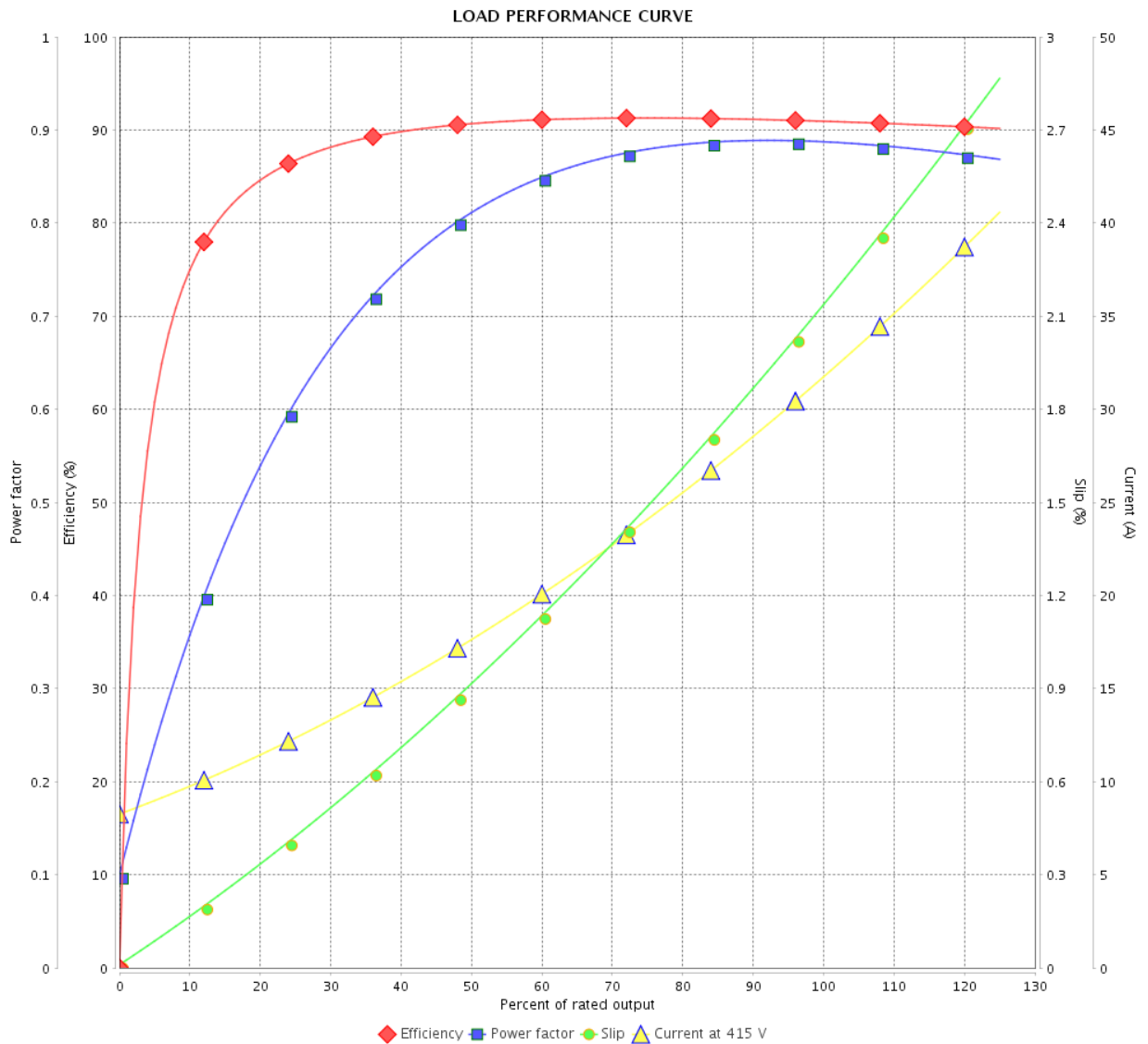


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 415 V 50 Hz 2P IE2

Rated current : 31.8 A  
 LRC : 6.0  
 Rated torque : 44.7 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 240 %  
 Rated speed : 2935 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602714  
Catalog # : 02536ET3E284JM-W22

Performance : 230/460 V 60 Hz 2P

Rated current	: 57.0/28.5 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 37.1 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 3535 rpm	Design	: B

Heating constant

Cooling constant

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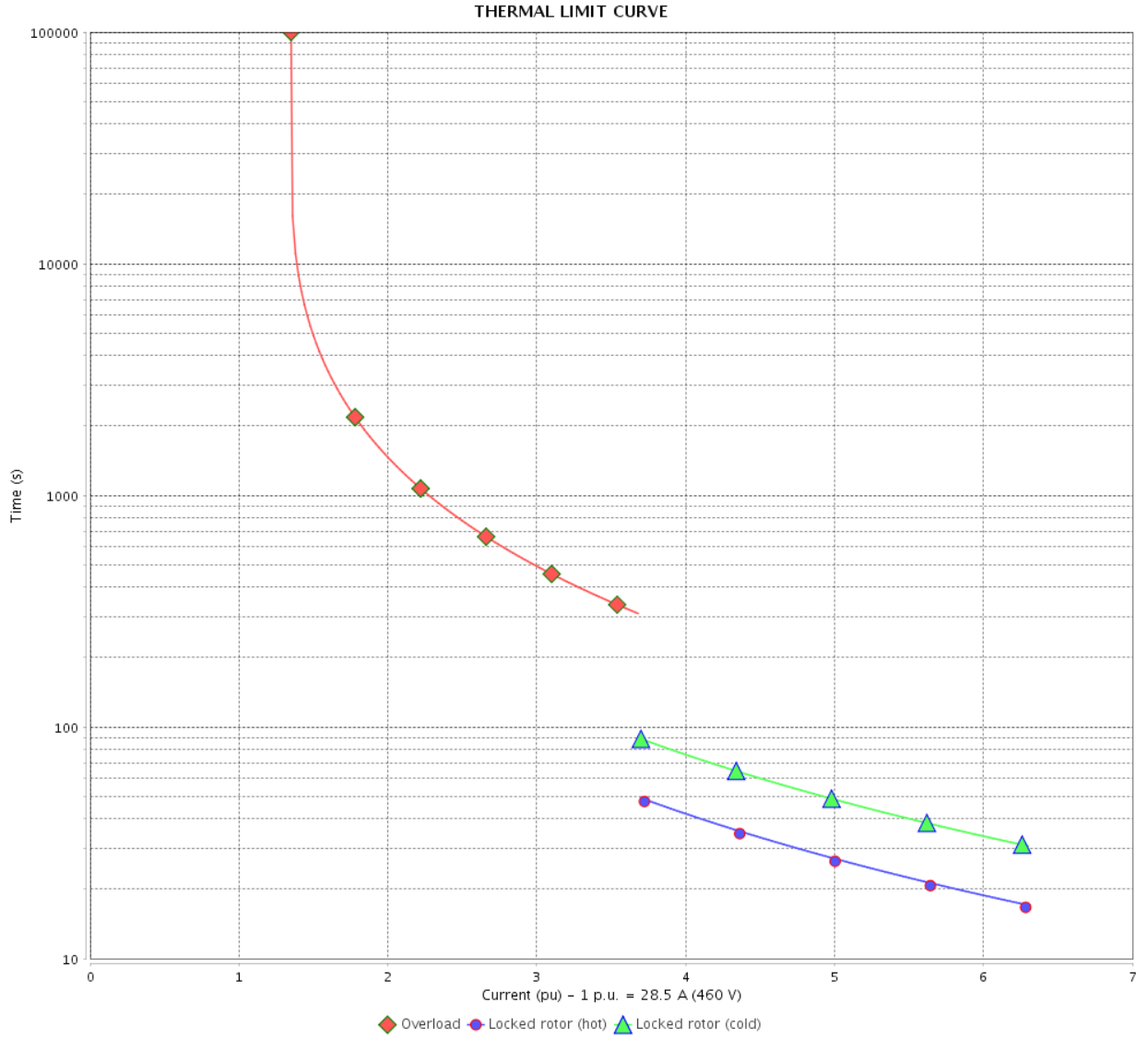


# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602714  
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Performance : 380 V 50 Hz 2P IE3

Rated current	: 27.6 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 35.8 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.00
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 2930 rpm	Design	: B

Heating constant

Cooling constant

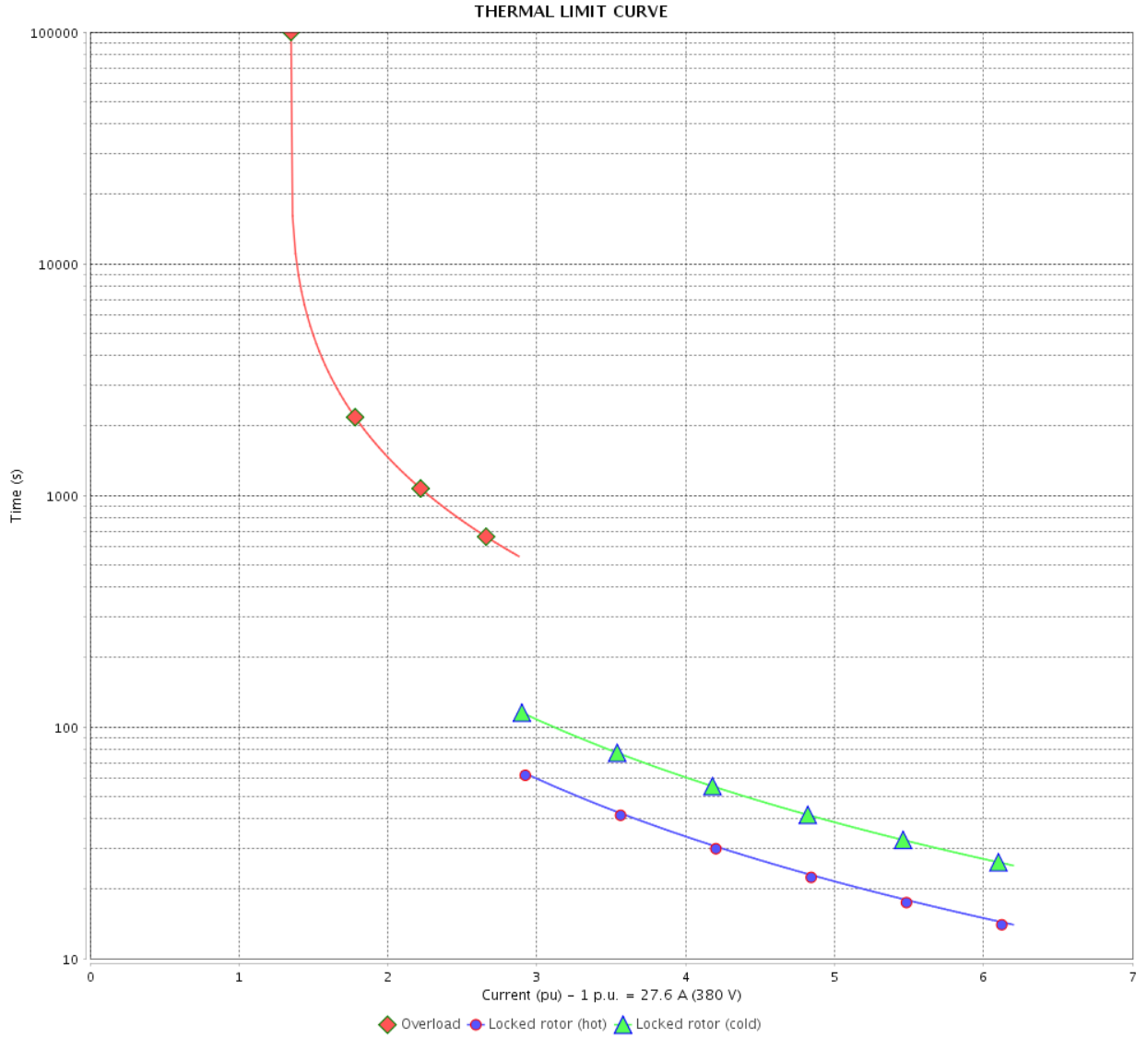
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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# THERMAL LIMIT CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

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Performance : 400 V 50 Hz 2P IE3

Rated current	: 26.5 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 35.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 2940 rpm	Design	: B

Heating constant

Cooling constant

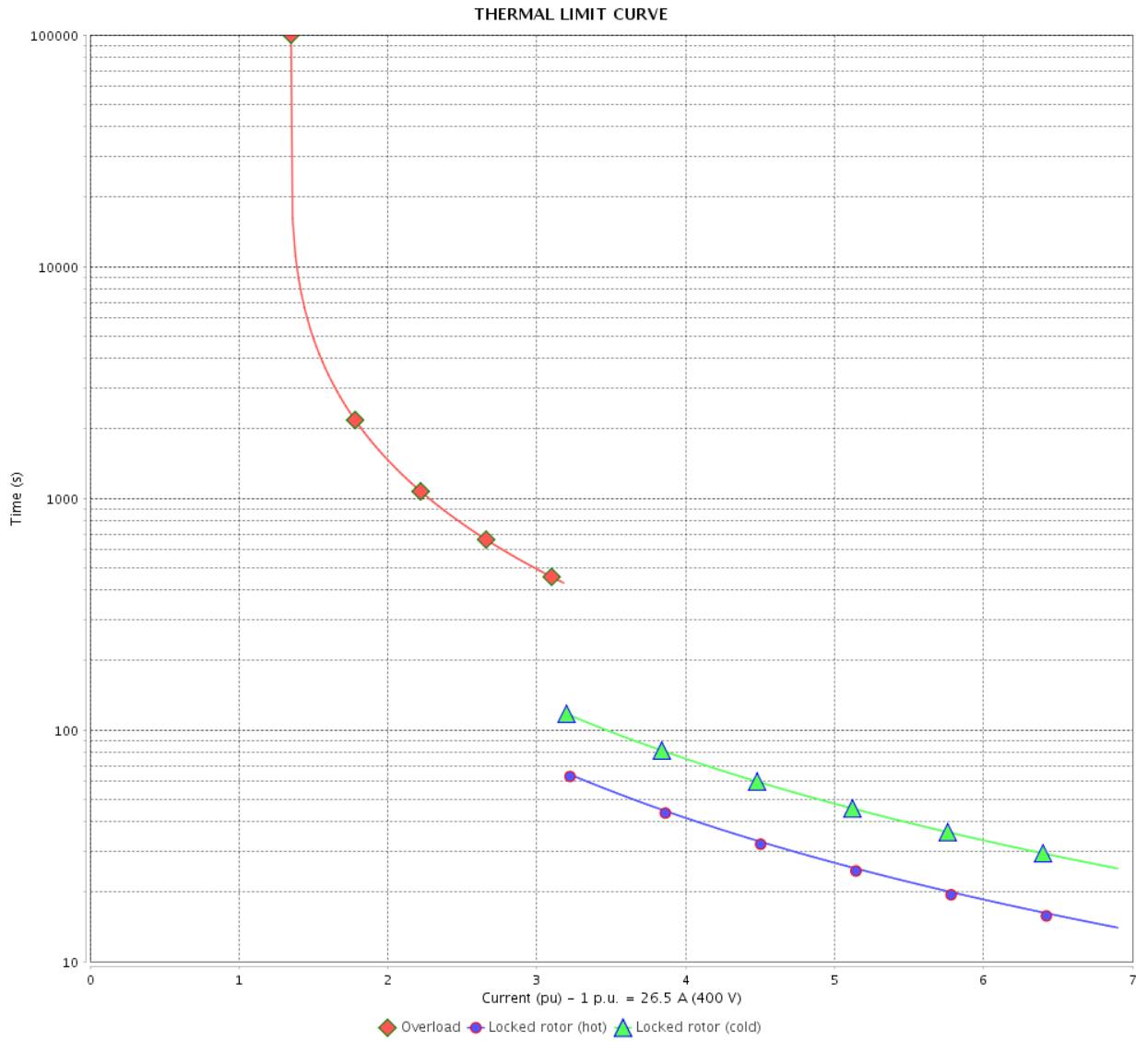
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Performance : 415 V 50 Hz 2P IE3

Rated current : 25.8 A	Moment of inertia (J) : 2.69 sq.ft.lb
LRC : 7.4	Duty cycle : Cont.(S1)
Rated torque : 35.7 ft.lb	Insulation class : F
Locked rotor torque : 240 %	Service factor : 1.00
Breakdown torque : 300 %	Temperature rise : 80 K
Rated speed : 2945 rpm	Design : B

Heating constant

Cooling constant

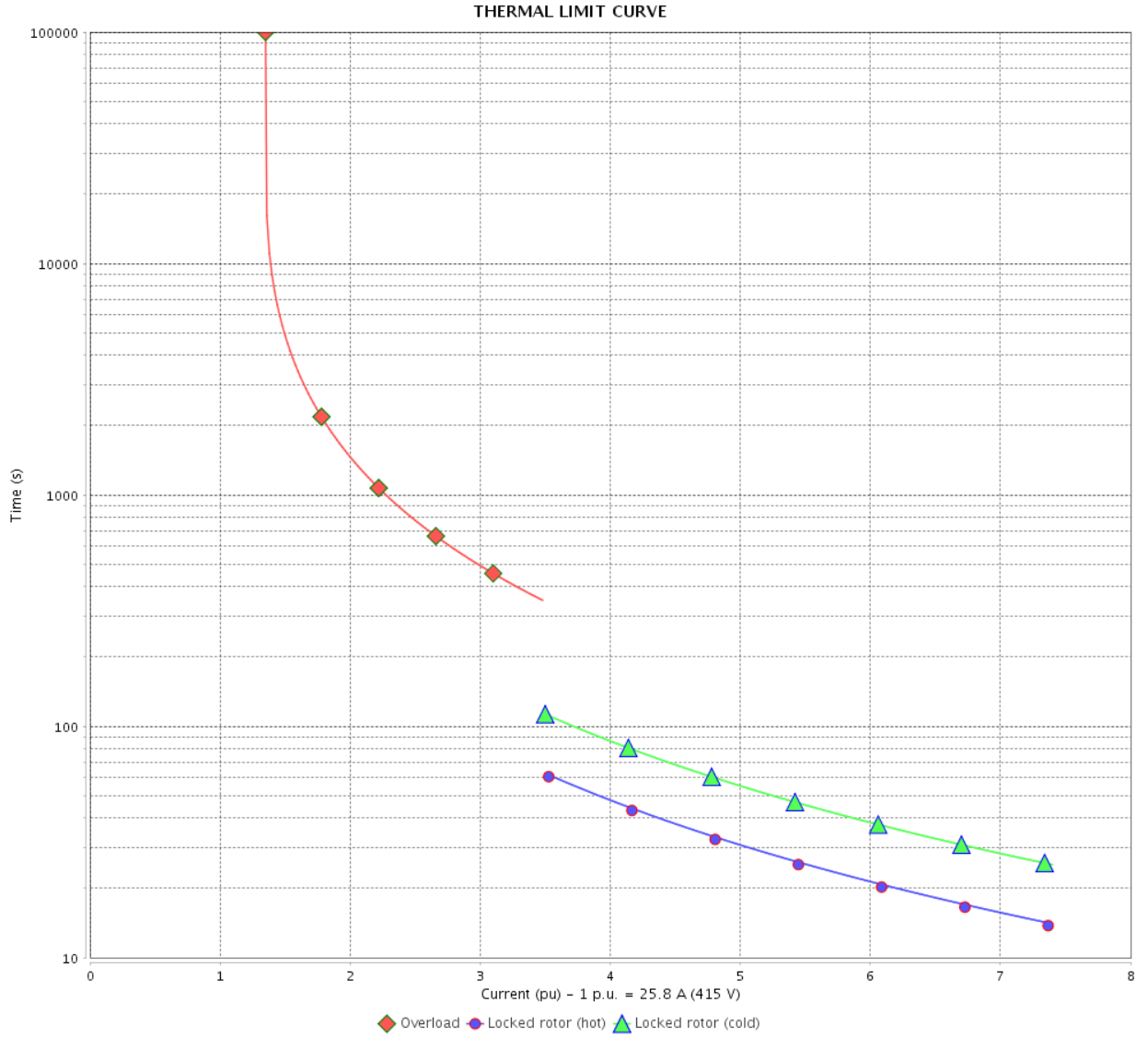
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Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 45.1 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 190 %	Temperature rise	: 105 K
Rated speed	: 2910 rpm	Design	: B

Heating constant

Cooling constant

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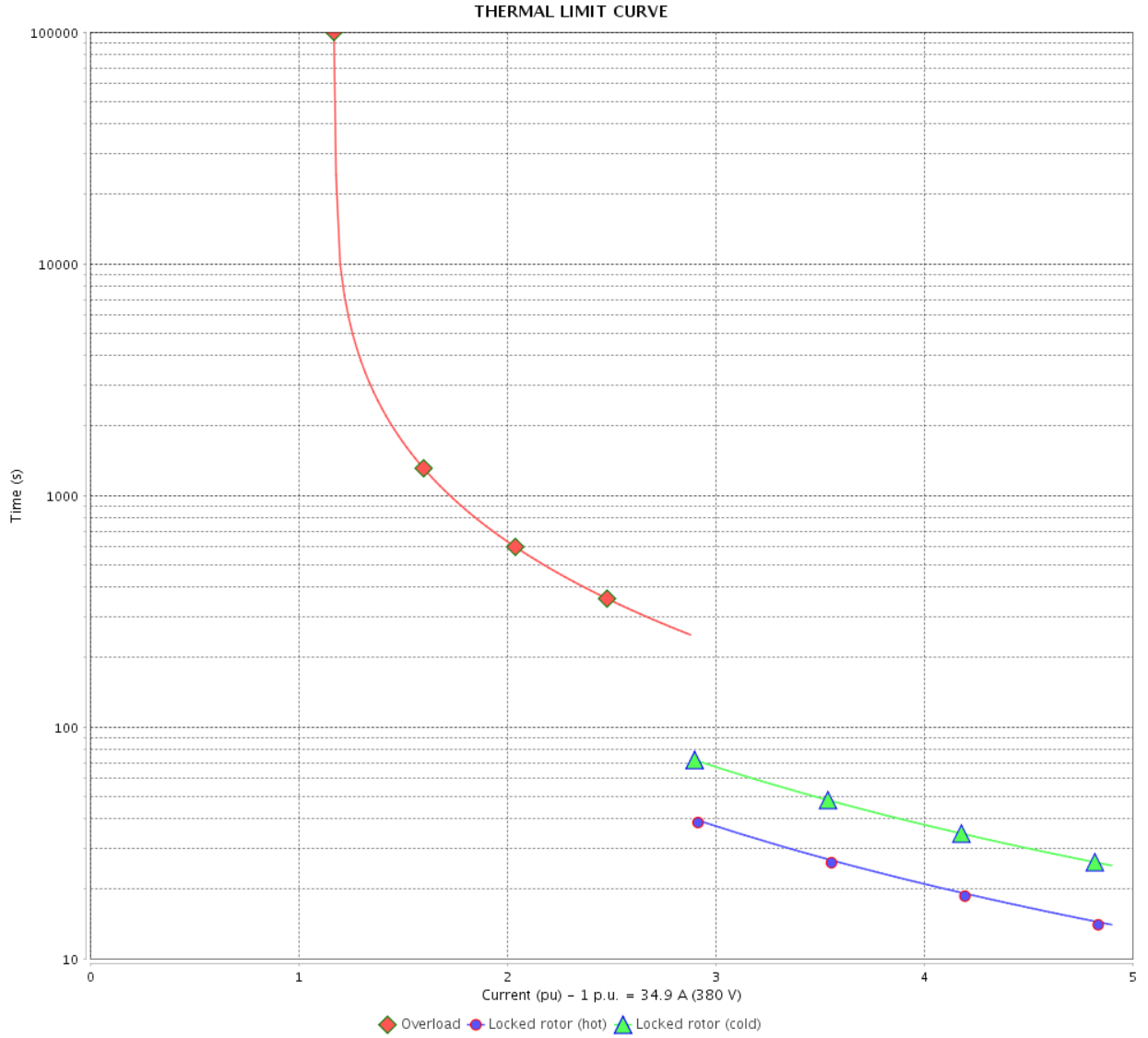


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Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



Rev.	Changes Summary	Performed	Checked	Date
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Date				

# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602714  
Catalog # : 02536ET3E284JM-W22

Performance : 400 V 50 Hz 2P IE1

Rated current	: 33.3 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 5.5	Duty cycle	: Cont.(S1)
Rated torque	: 45.0 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 105 K
Rated speed	: 2920 rpm	Design	: B

Heating constant

Cooling constant

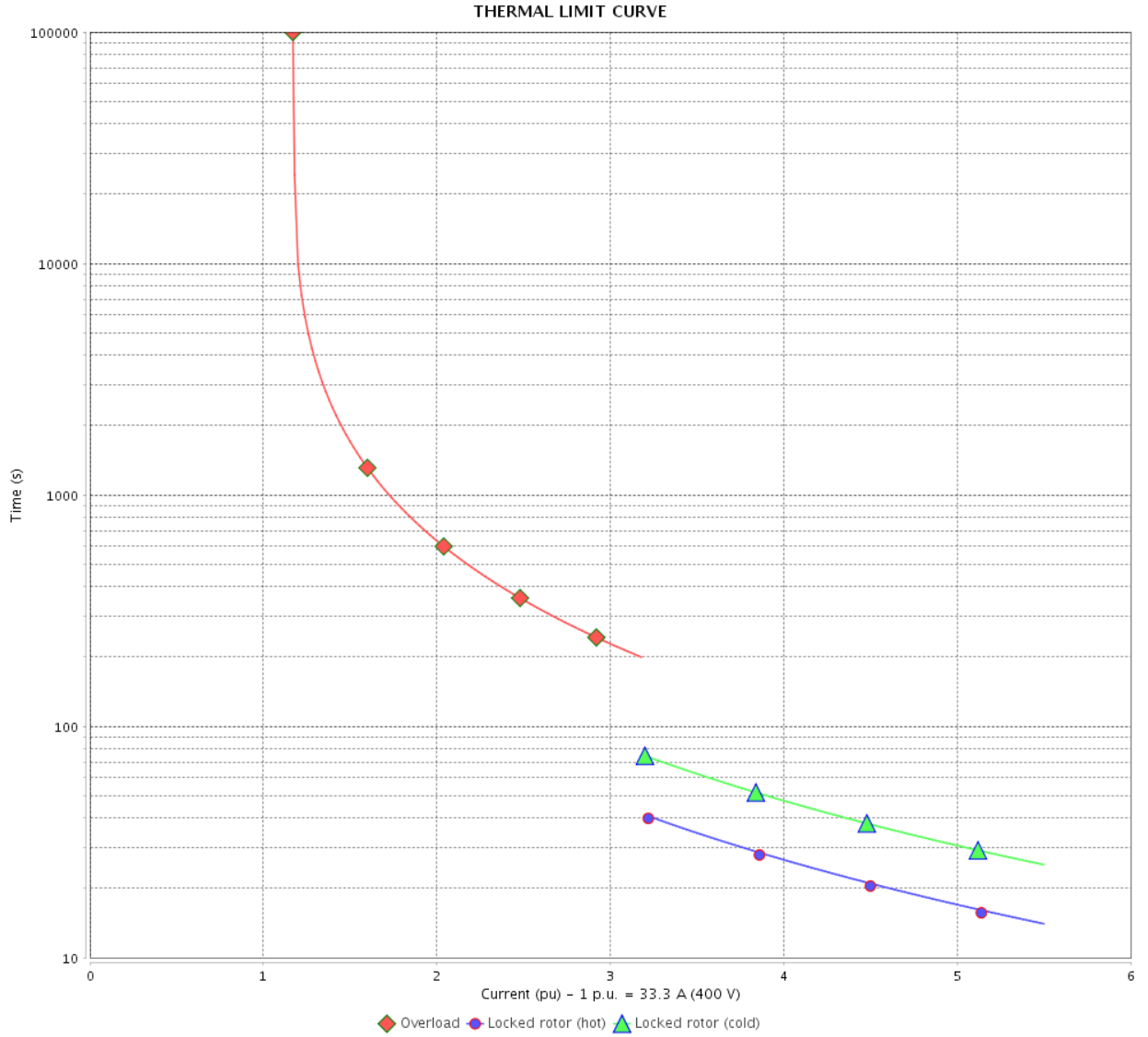
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		26 / 36	

# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Performed by		Page		Revision
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Date		14/04/2022		

# THERMAL LIMIT CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase  
Product code : 12602714  
Catalog # : 02536ET3E284JM-W22

Performance : 415 V 50 Hz 2P IE2

Rated current : 31.8 A	Moment of inertia (J) : 2.69 sq.ft.lb
LRC : 6.0	Duty cycle : Cont.(S1)
Rated torque : 44.7 ft.lb	Insulation class : F
Locked rotor torque : 190 %	Service factor : 1.00
Breakdown torque : 240 %	Temperature rise : 105 K
Rated speed : 2935 rpm	Design : B

Heating constant

Cooling constant

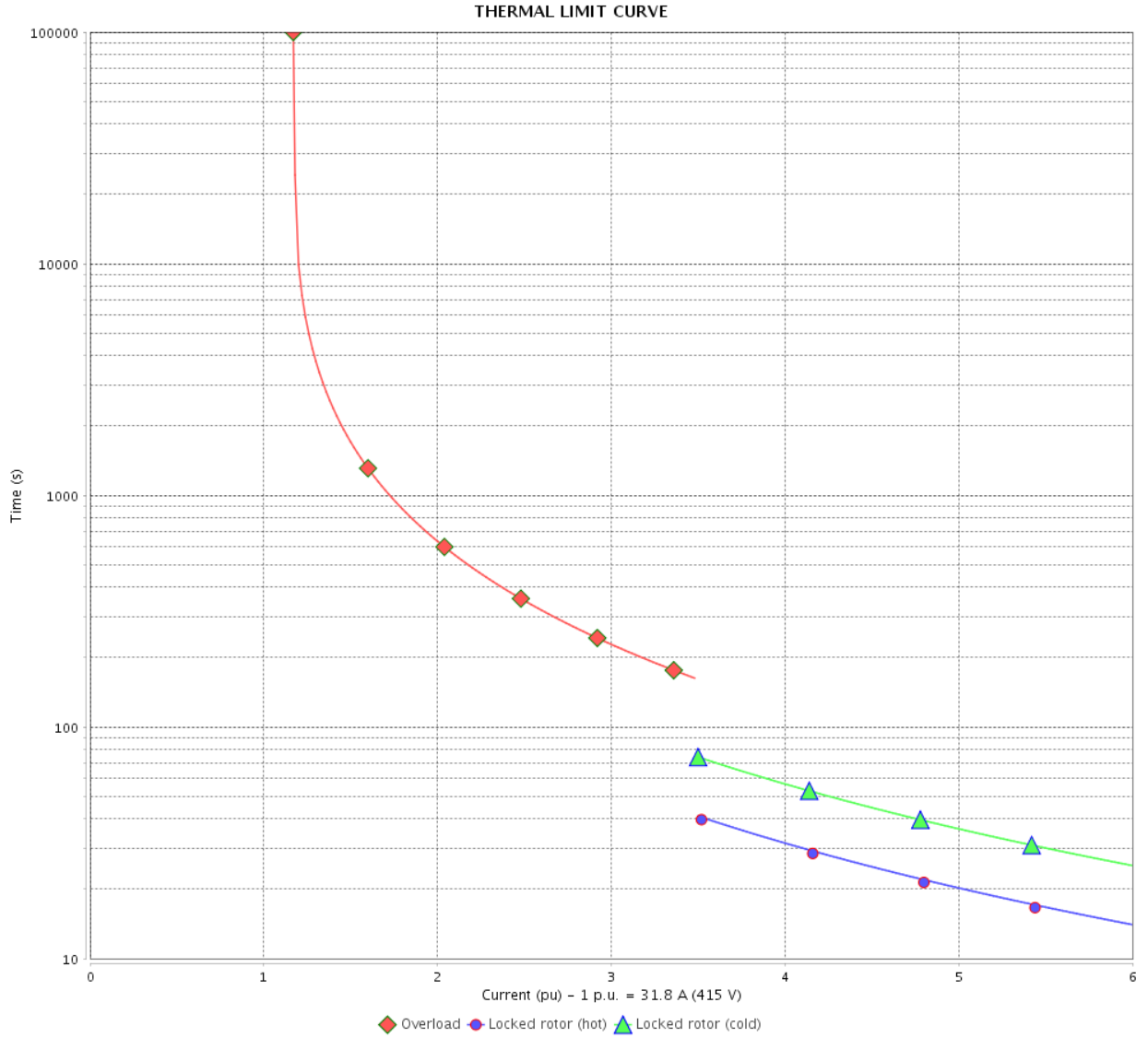
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Performed by				
Checked by			Page	Revision
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# THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_



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Performed by		Page		Revision
Checked by				
Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



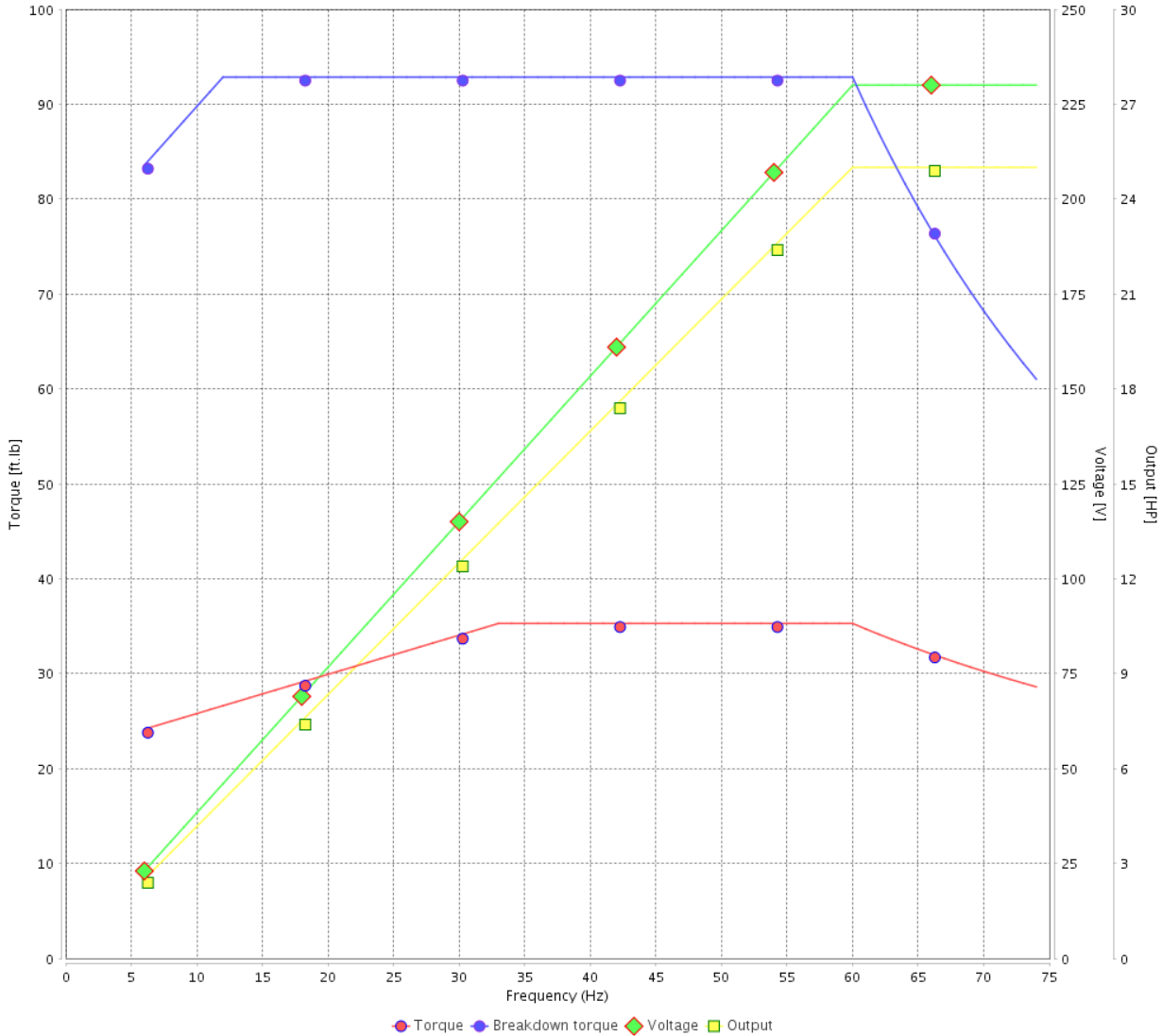
Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

VFD OPERATION CURVE



Performance : 230/460 V 60 Hz 2P

Rated current : 57.0/28.5 A  
 LRC : 6.3  
 Rated torque : 37.1 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 250 %  
 Rated speed : 3535 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.25  
 Temperature rise : 80 K  
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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Checked by				
Date				

# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

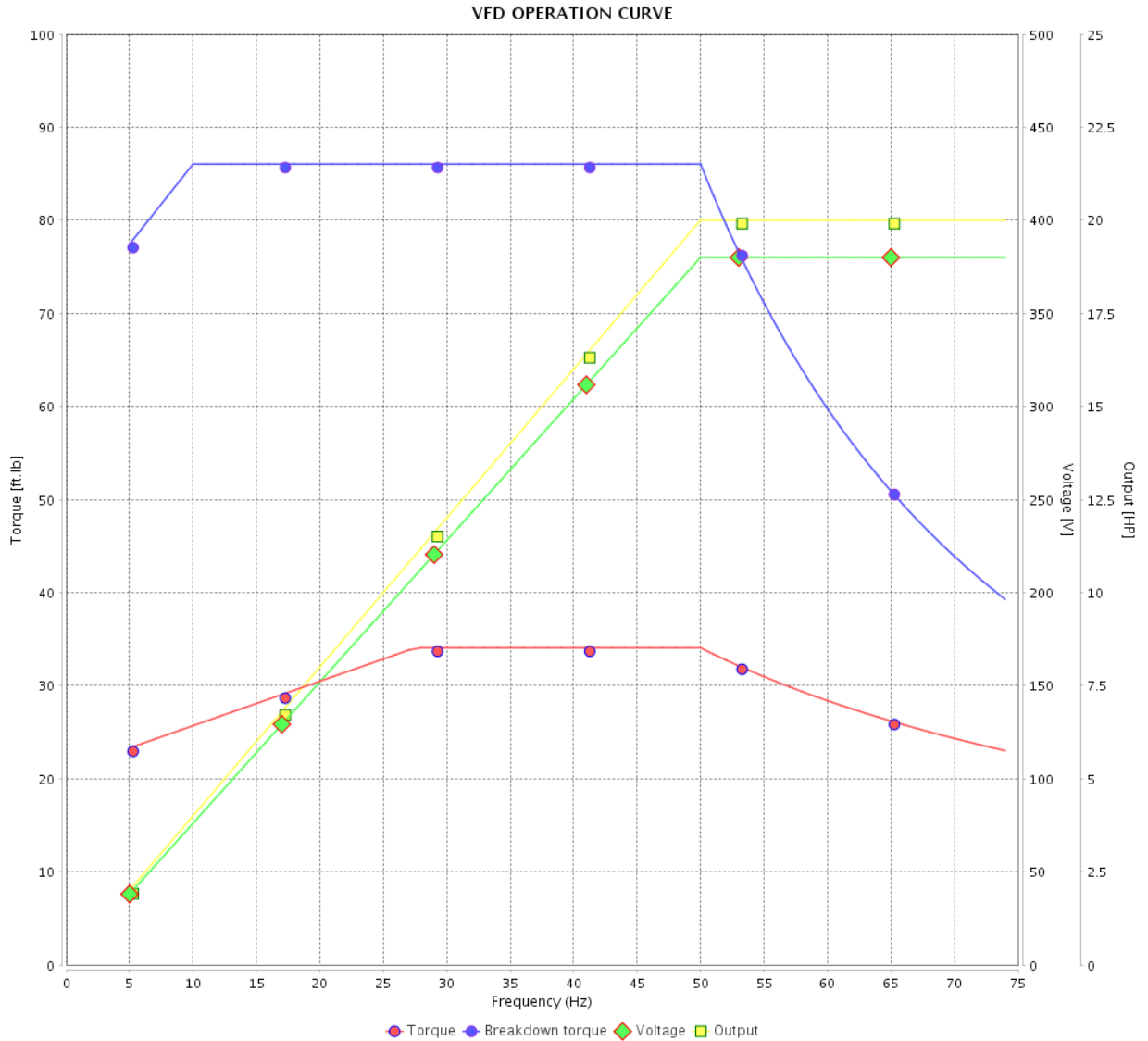


Customer : \_\_\_\_\_

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 380 V 50 Hz 2P IE3

Rated current : 27.6 A  
 LRC : 6.2  
 Rated torque : 35.8 ft.lb  
 Locked rotor torque : 200 %  
 Breakdown torque : 240 %  
 Rated speed : 2930 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

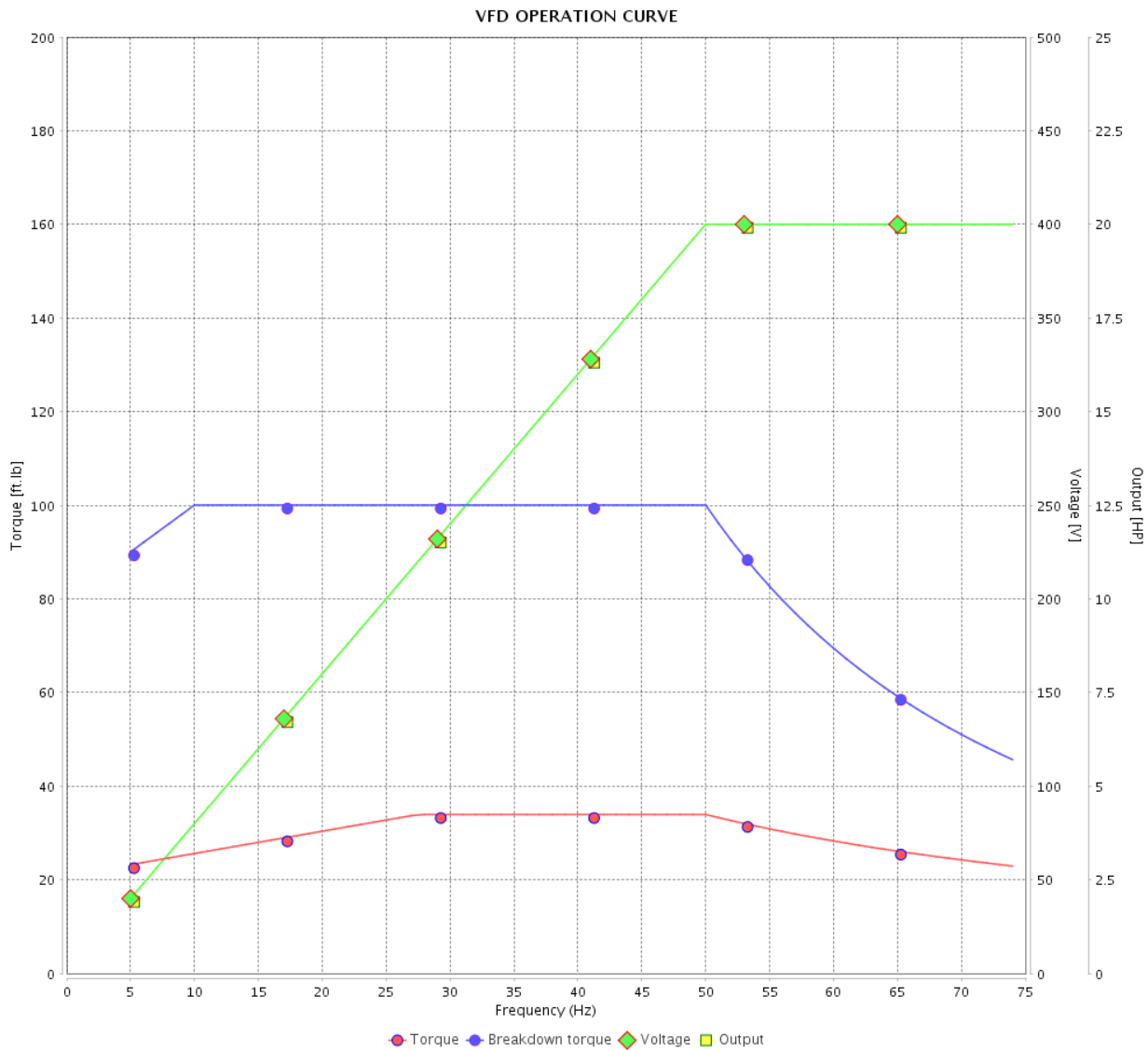


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 400 V 50 Hz 2P IE3

Rated current	: 26.5 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.9	Duty cycle	: Cont.(S1)
Rated torque	: 35.7 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 2940 rpm	Design	: B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

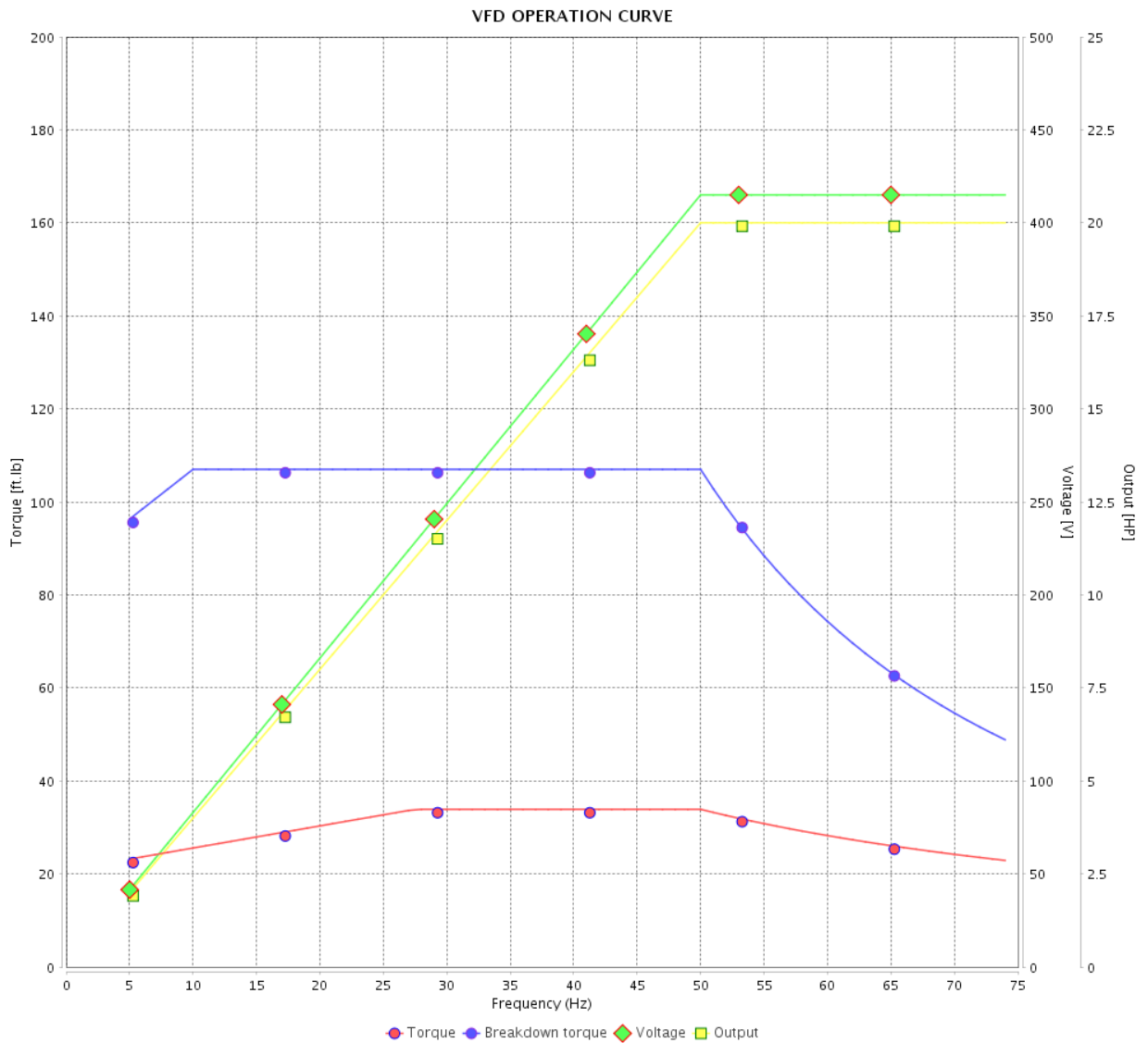


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 415 V 50 Hz 2P IE3

Rated current : 25.8 A  
 LRC : 7.4  
 Rated torque : 35.7 ft.lb  
 Locked rotor torque : 240 %  
 Breakdown torque : 300 %  
 Rated speed : 2945 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 80 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



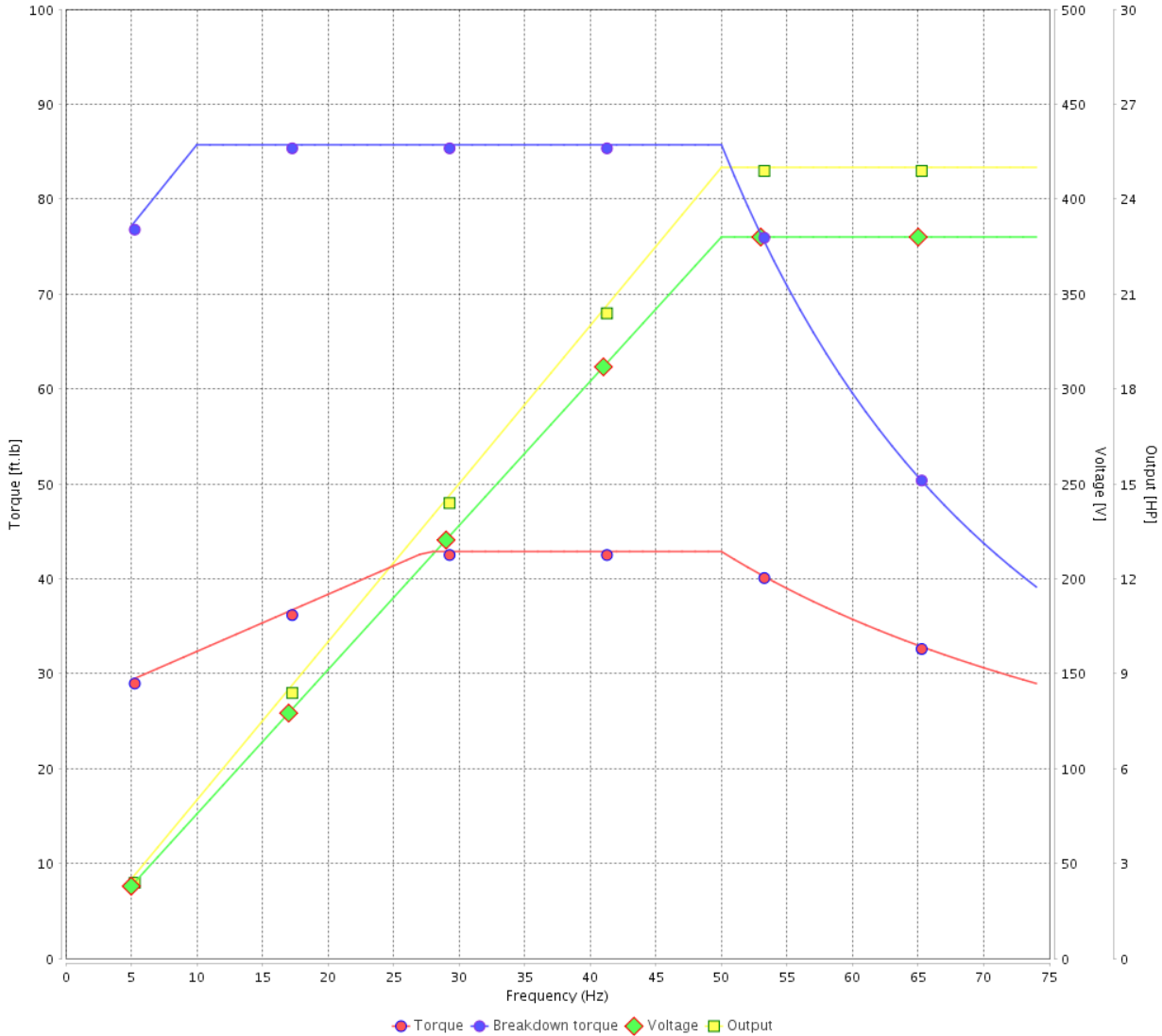
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 2P IE1

Rated current	: 34.9 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 4.9	Duty cycle	: Cont.(S1)
Rated torque	: 45.1 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 190 %	Temperature rise	: 105 K
Rated speed	: 2910 rpm	Design	: B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

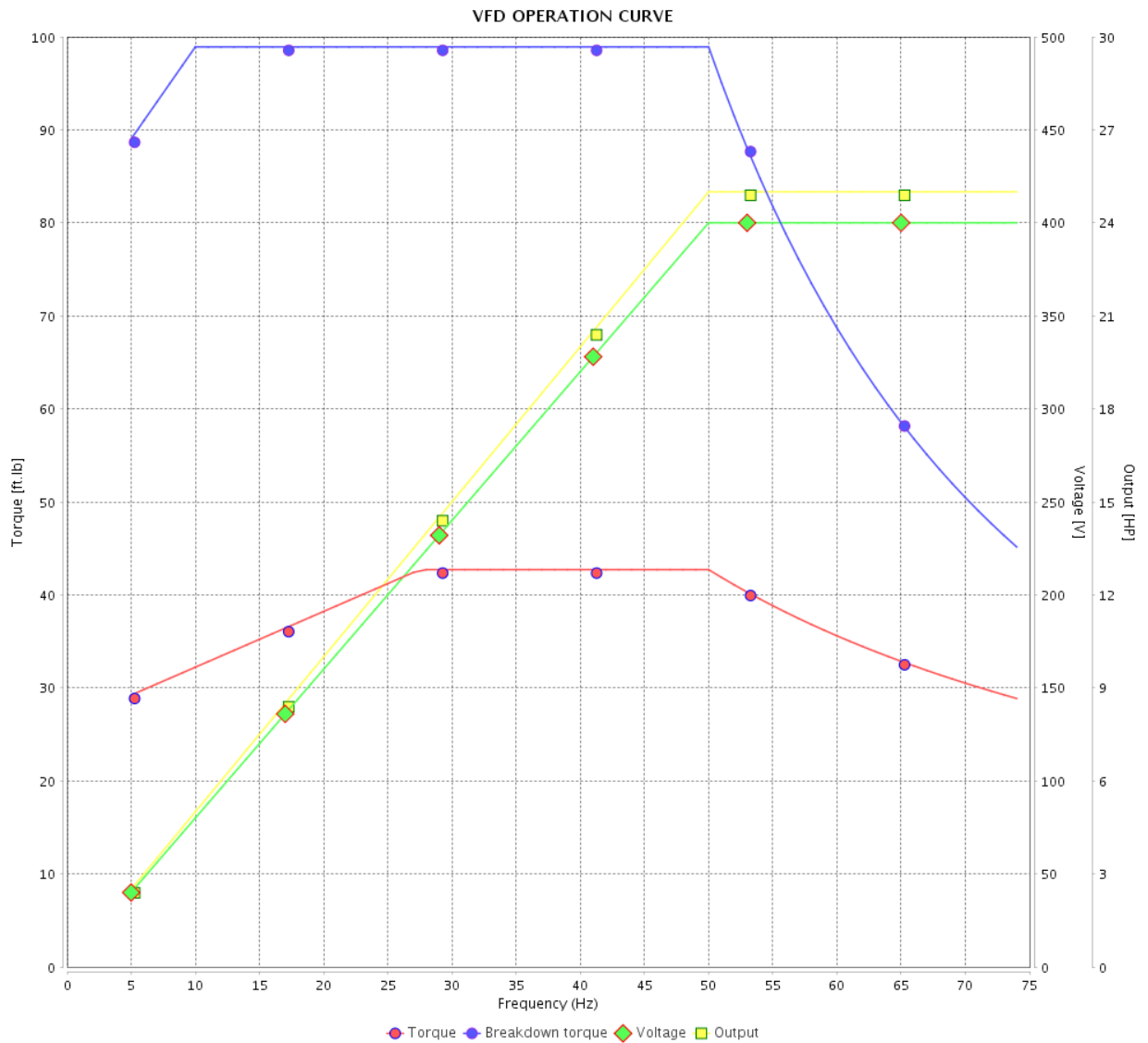


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22



Performance : 400 V 50 Hz 2P IE1

Rated current : 33.3 A  
 LRC : 5.5  
 Rated torque : 45.0 ft.lb  
 Locked rotor torque : 180 %  
 Breakdown torque : 220 %  
 Rated speed : 2920 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

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# VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



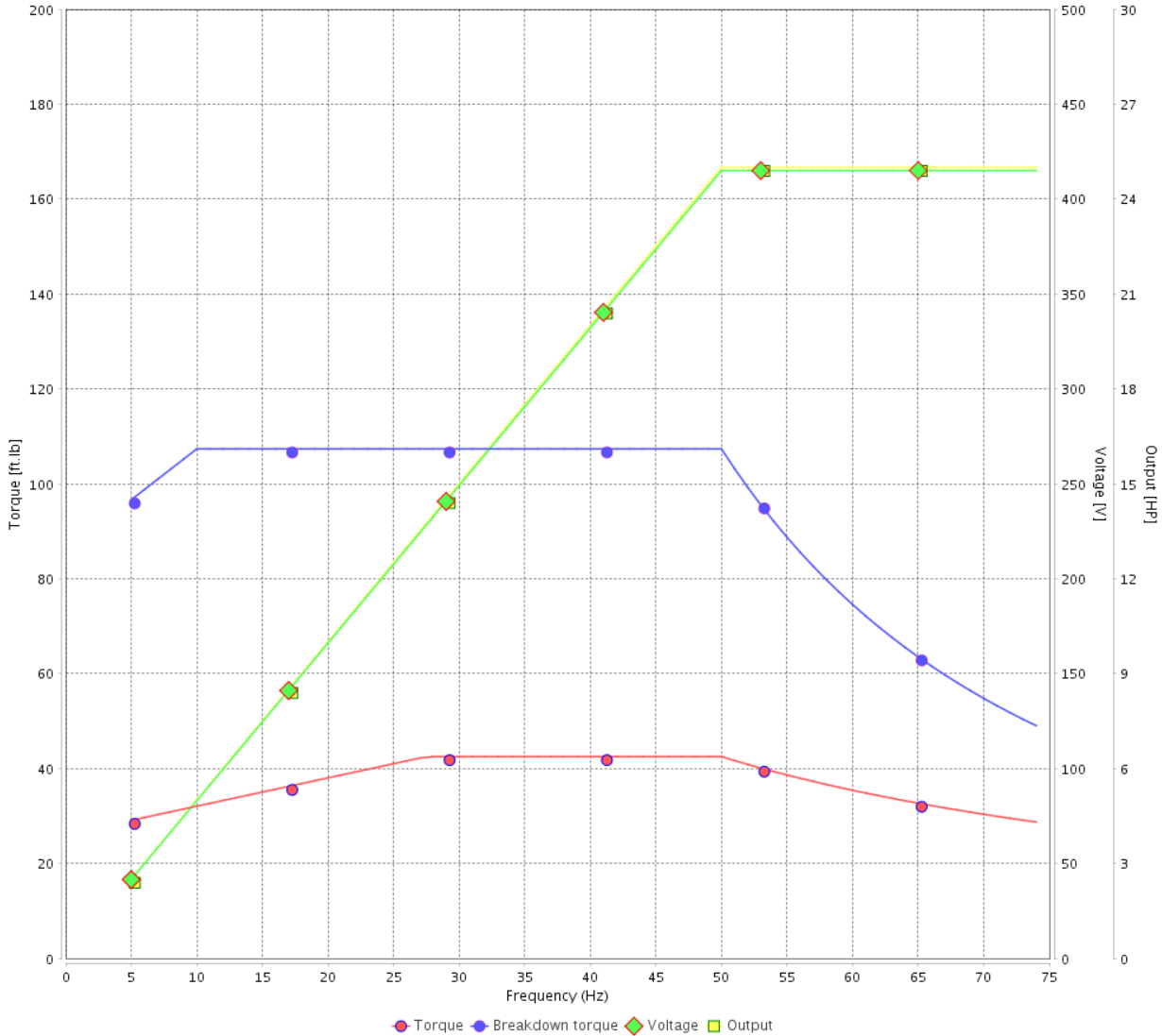
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12602714

Catalog # : 02536ET3E284JM-W22

VFD OPERATION CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current : 31.8 A  
 LRC : 6.0  
 Rated torque : 44.7 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 240 %  
 Rated speed : 2935 rpm

Moment of inertia (J) : 2.69 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.00  
 Temperature rise : 105 K  
 Design : B

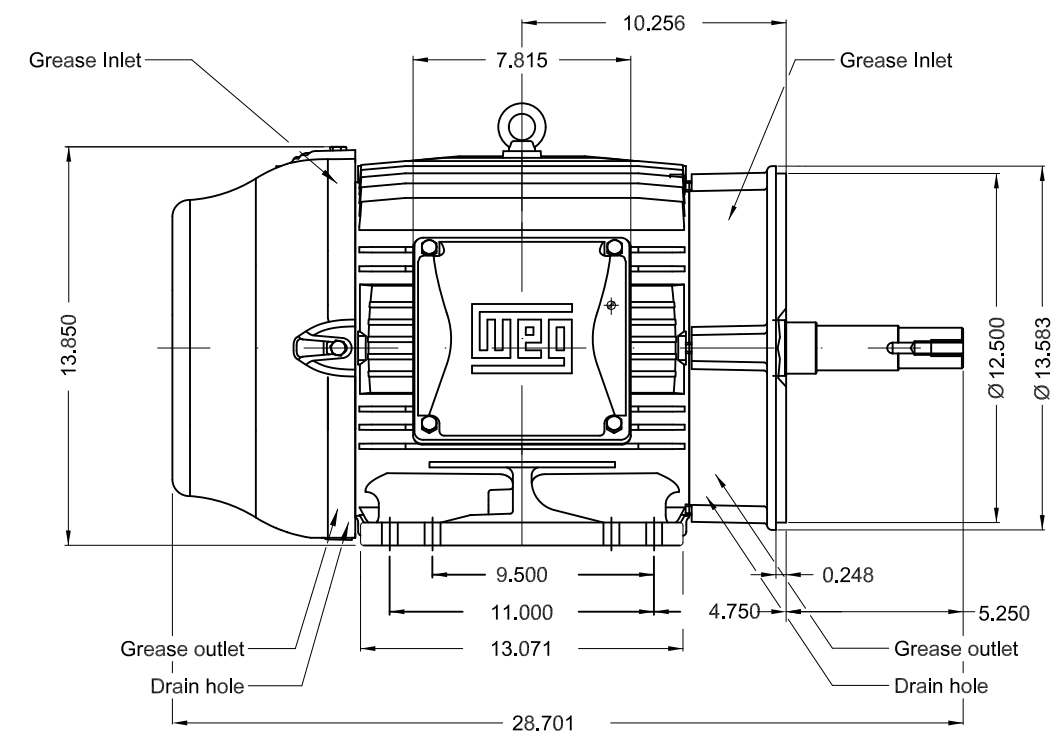
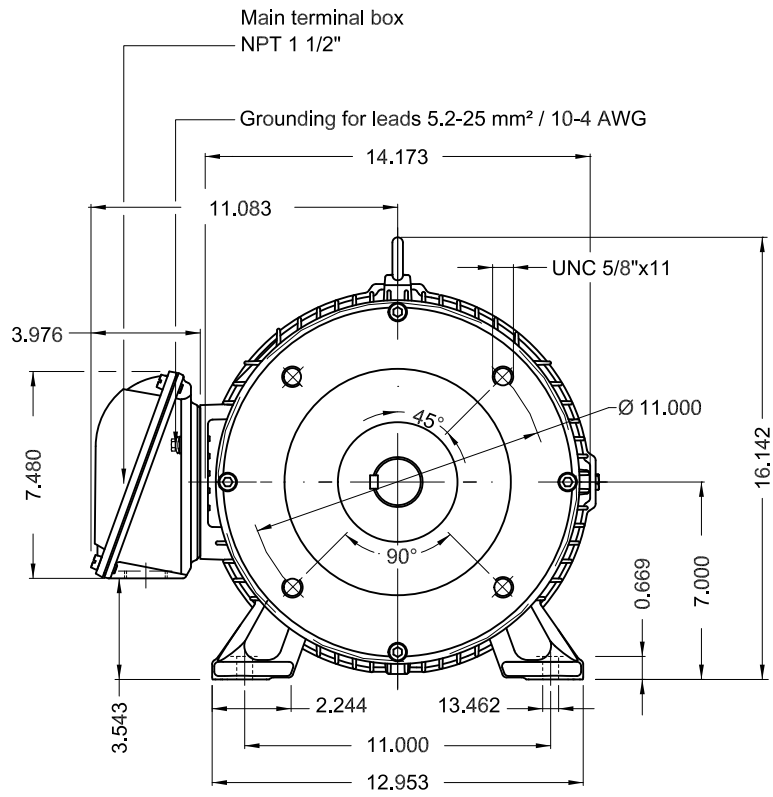
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Performed by			Page	Revision
Checked by				
Date				

1 2 3 4 5 6

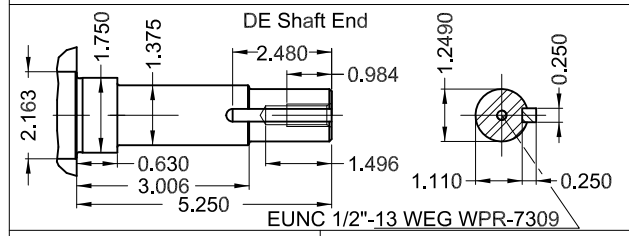
A

B

C



D



E

Without vertical jackscrews  
 Color RAL 5009  
 Painting plan 203A  
 Mounting NEMA F-1  
 Mounting B34R(D)

25 HP 02 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR JM/JP/JET PUMP W22 PREM. EFF. FRAME 284/6JM IP55 TEFC					
CHECKED							
RELEASED							
REL DT.	WMO		Jaragua do Sul	Product Engineering	SHEET	1 / 1	

**PREVIEW**  
WDD





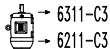
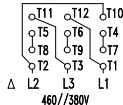
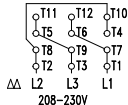
FOR SAFE AREA  
MOD.TE1BFOXON



For 60Hz: Class I, Div 2, Gr. A, B, C and D - T3  
Class I, Zone 2, IIC - T3  
Class II, Div 2, Gr. F and G - T4  
For 60Hz use on PWM, Gr. A, B, C, D and F,  
VT 1000:1, CT 20:1, 1.0SF, T3A

MODEL 02536ET3E284JM-W22  
MADE IN BRAZIL  
12602714

PH 3	FR 284/6JM	HP(kW) 25.0(18.5)	Hz 60
V 230/460	A 57.6/28.8	RPM 3545	DES B
NEMA NOM EFF 91.7 %	INS. CL. F ΔT 80 K	IP55	
ENCL TEFC	DUTY CONT.	AMB. 40°C	
CODE G	PF 0.88	SF 1.25	SFA 72.0/36.0
USABLE @208V	63.0 A	SF 1.10	SFA 69.3
25HP 18.5kW 50Hz 380V 34.9A 2910RPM SF1.00 EFF 89.5% (IE1)			



MOBIL POLYREX EM  
18 g 14000 h

ALT 1000 m.a.s.l. 412 Lbs