

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :																			
Product line	: NEMA Premium Efficiency Three-Phase																		
Product code :	12712151																		
Catalog # :	02536ET3H284JP-W22																		
Frame : 284/6JP Output : 25 HP (18.5 kW) Poles : 2 Frequency : 60 Hz Rated voltage : 575 V Rated current : 23.0 A L. R. Amperes : 145 A LRC : 6.3x(Code G) No load current : 6.40 A Rated speed : 3545 rpm Slip : 1.53 % Rated torque : 37.1 ft.lb Locked rotor torque : 200 % Breakdown torque : 250 % Insulation class : F Service factor : 1.25 Moment of inertia (J) : 2.69 sq.ft.lb Design : B	Locked rotor time : 30s (cold) 17s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 72.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 414 lb																		
Output	25% 50% 75% 100%																		
Efficiency (%)	90.8 91.0 91.7 91.7																		
Power Factor	0.55 0.79 0.86 0.88																		
Foundation loads																			
Max. traction : 197 lb																			
Max. compression : 610 lb																			
	<table border="0" style="width:100%;"> <tr> <td></td> <td style="text-align: center;"><u>Drive end</u></td> <td style="text-align: center;"><u>Non drive end</u></td> </tr> <tr> <td>Bearing type :</td> <td style="text-align: center;">6311 C3</td> <td style="text-align: center;">6211 C3</td> </tr> <tr> <td>Sealing :</td> <td style="text-align: center;">V'Ring</td> <td style="text-align: center;">V'Ring</td> </tr> <tr> <td>Lubrication interval :</td> <td style="text-align: center;">14000 h</td> <td style="text-align: center;">17000 h</td> </tr> <tr> <td>Lubricant amount :</td> <td style="text-align: center;">18 g</td> <td style="text-align: center;">11 g</td> </tr> <tr> <td>Lubricant type :</td> <td colspan="2" style="text-align: center;">Mobil Polyrex EM</td> </tr> </table>		<u>Drive end</u>	<u>Non drive end</u>	Bearing type :	6311 C3	6211 C3	Sealing :	V'Ring	V'Ring	Lubrication interval :	14000 h	17000 h	Lubricant amount :	18 g	11 g	Lubricant type :	Mobil Polyrex EM	
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Notes																			
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.																			
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.																			
Rev.	Changes Summary	Performed	Checked	Date															
Performed by																			
Checked by			Page	Revision															
Date	14/04/2022		1 / 6																

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



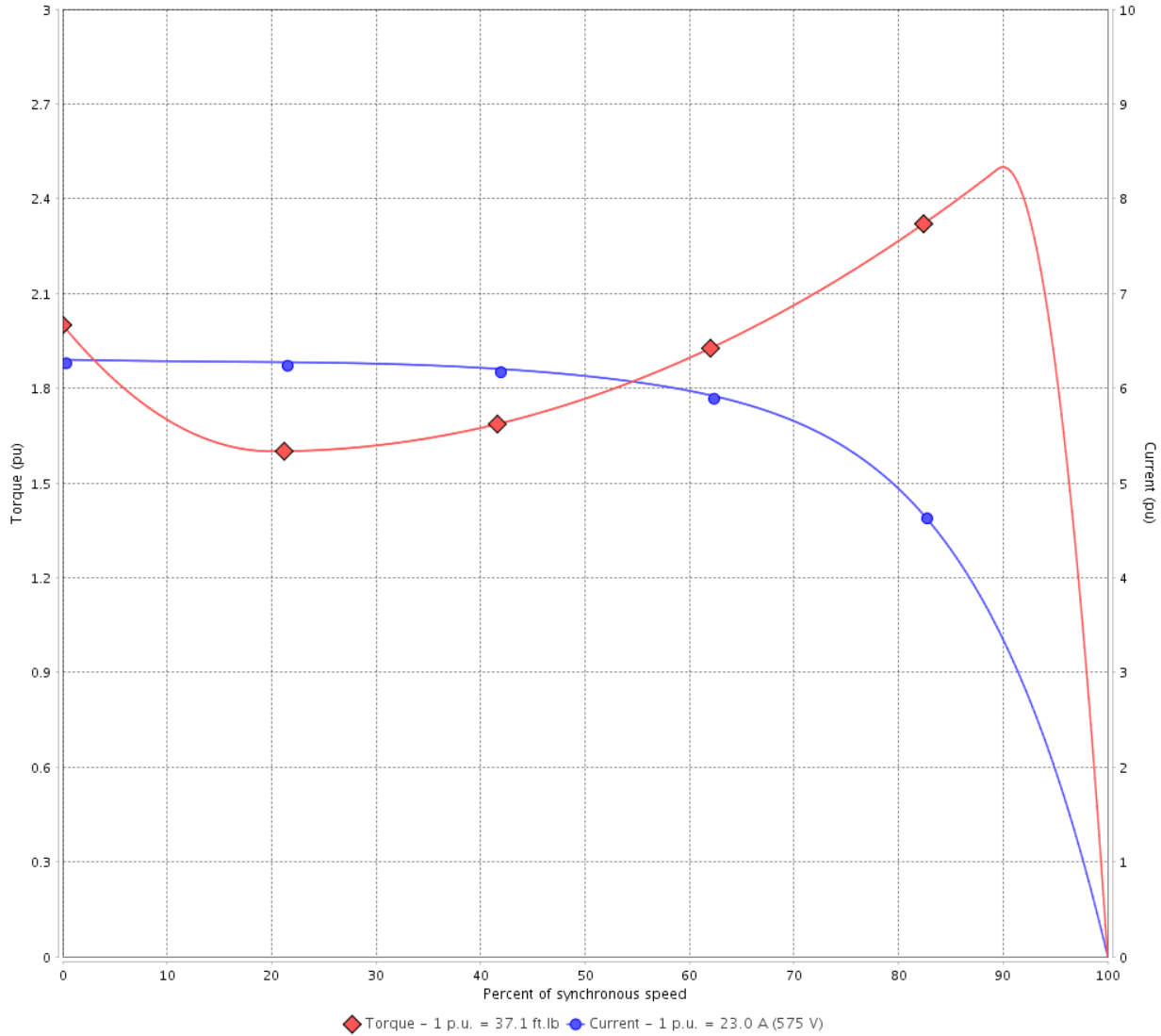
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12712151

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TORQUE AND CURRENT VS SPEED CURVE



Performance : 575 V 60 Hz 2P

Rated current	: 23.0 A	Moment of inertia (J)	: 2.69 sq.ft.lb
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 37.1 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.25
Breakdown torque	: 250 %	Temperature rise	: 80 K
Rated speed	: 3545 rpm	Design	: B

Locked rotor time : 30s (cold) 17s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 2 / 6	Revision
Checked by				
Date	14/04/2022			

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

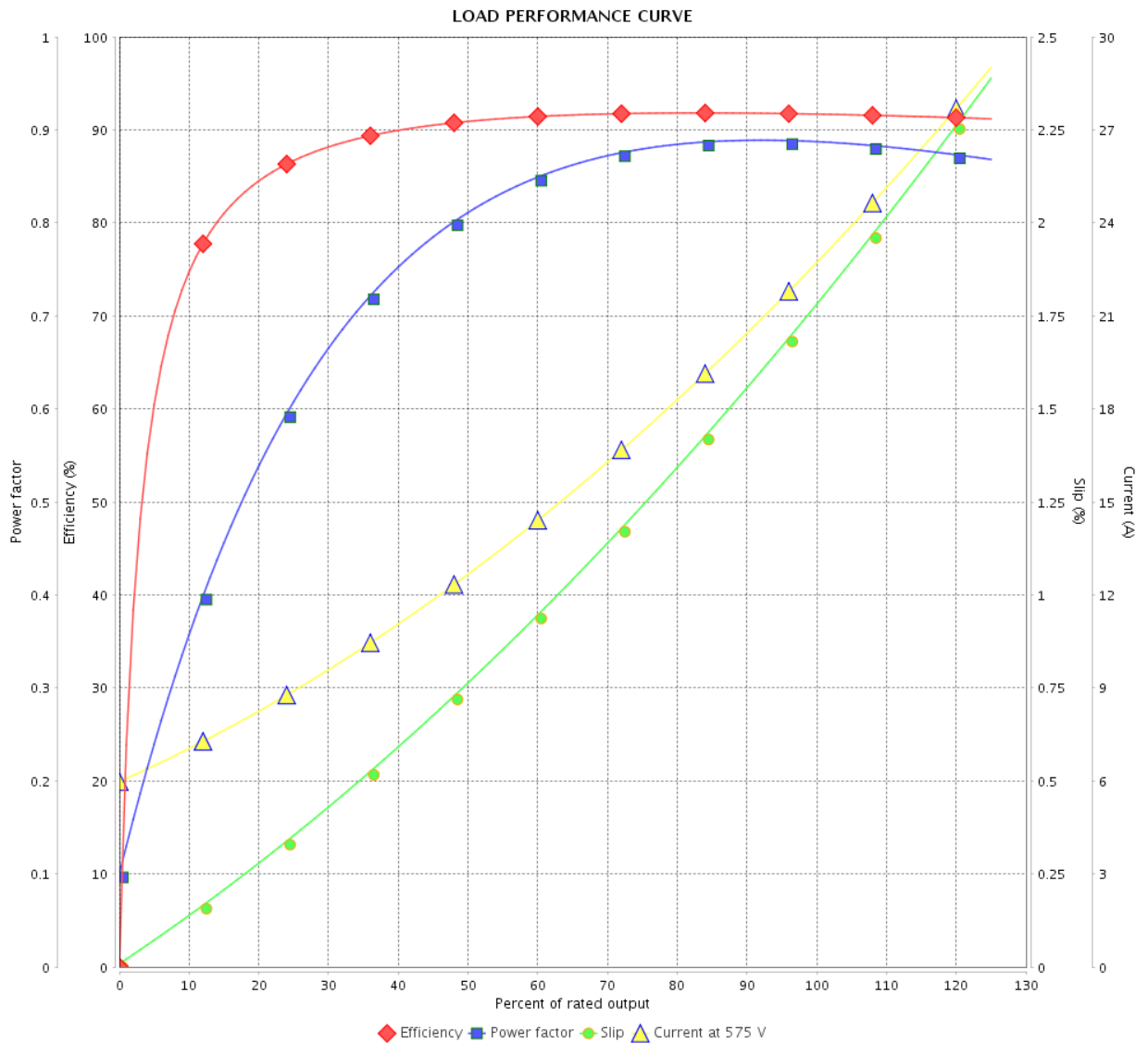


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Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date				
			Page	Revision
			3 / 6	

THERMAL LIMIT CURVE

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Heating constant

Cooling constant

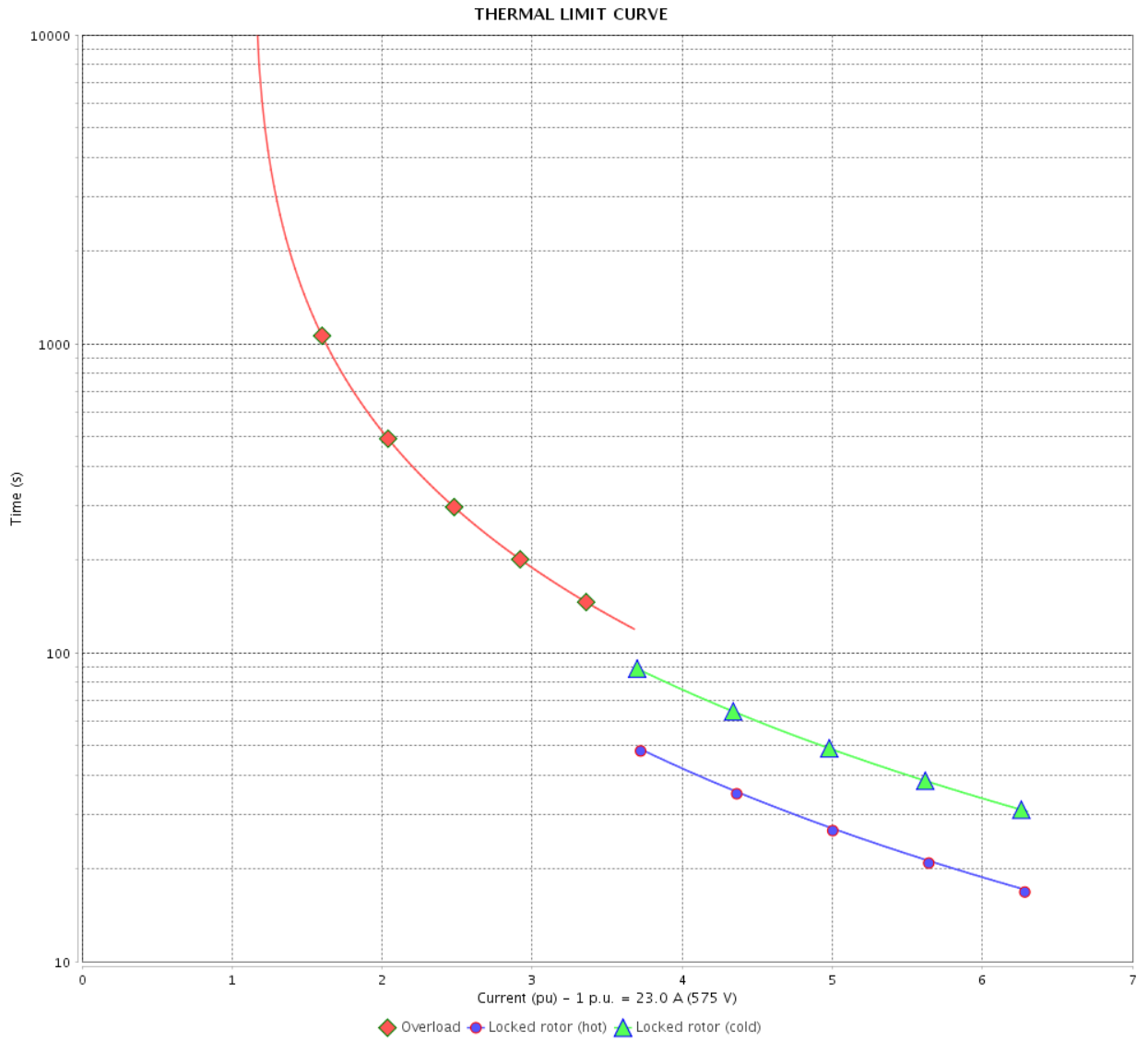
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		4 / 6	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		5 / 6		
Date		14/04/2022		

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



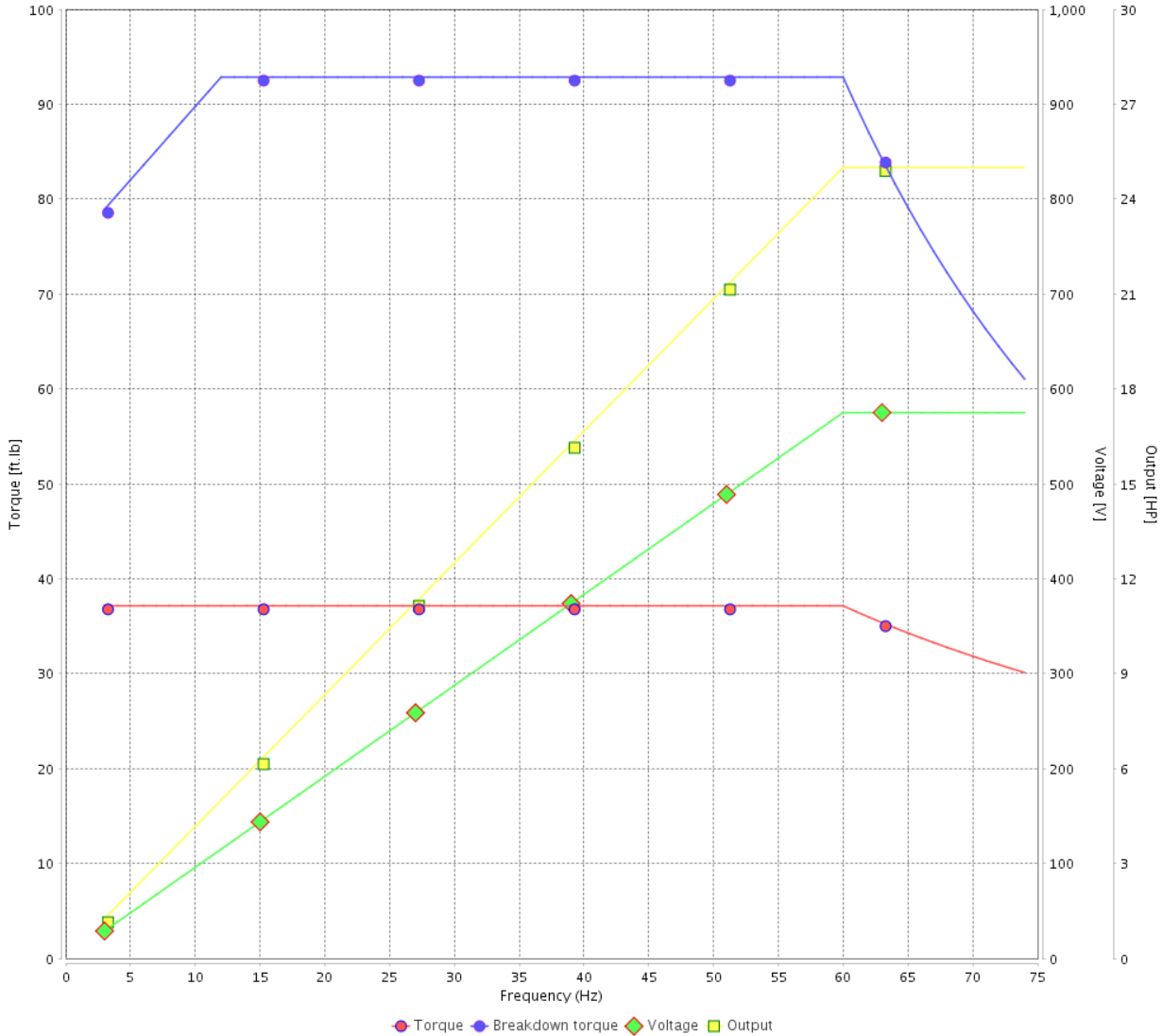
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 Design : B

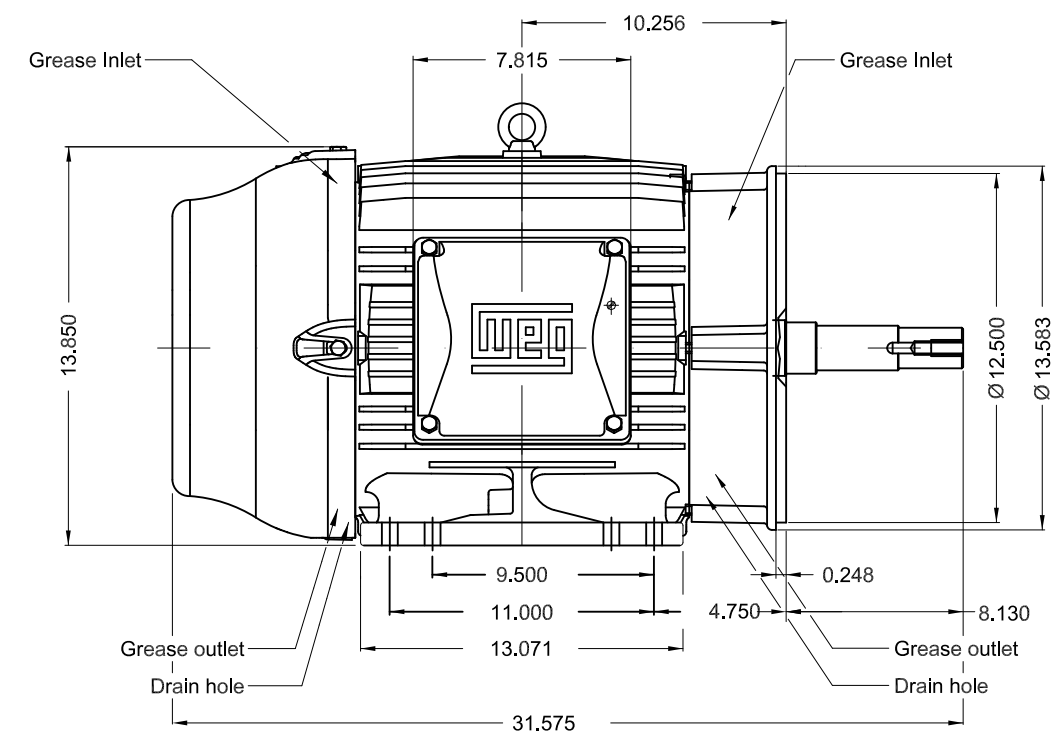
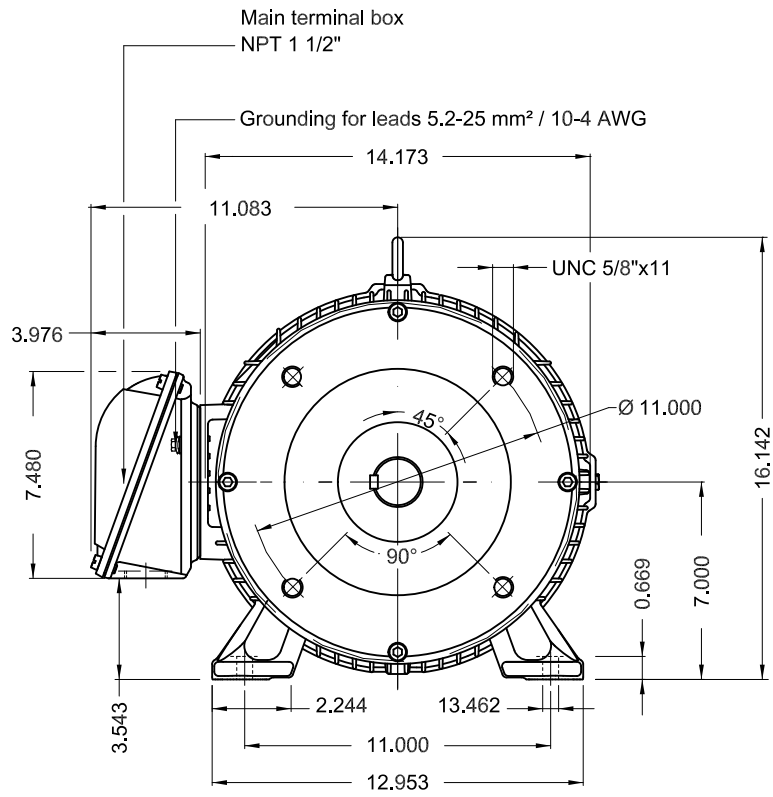
Rev.	Changes Summary	Performed	Checked	Date
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1 2 3 4 5 6

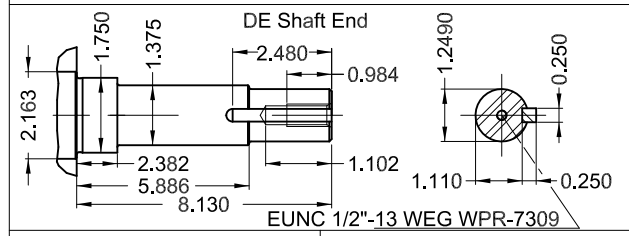
A

B

C



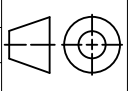
D



E

Without vertical jackscrews
 Color RAL 5009
 Painting plan 203A
 Mounting NEMA F-1
 Mounting B34R(D)

25 HP 02 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	 THREE PH. MOTOR JM/JP/JET PUMP W22 PREM. EFF. FRAME 284/6JP IP55 TEFC					
CHECKED							
RELEASED							
REL DT.	WMO		Jaragua do Sul	Product Engineering	SHEET	1 / 1	

PREVIEW
WDD



MODEL 02536ET3H284JP-W22
MADE IN BRAZIL
12712151



*Inverter Duty Motor
Severe Duty*

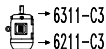
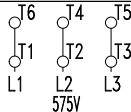


FOR SAFE AREA
MOD.TE1BFOXON



Class I, Div 2, Gr. A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr. F and G - T4
For use on PWM, Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.0SF, T3A

PH 3	FR 284/6JP	HP(kW) 25(18.5)		Hz 60
V 575		A 23.0		IP55
NEMA NOM EFF		91.7	%	RPM 3545
ENCL TEFC	DUTY CONT.		INS. CL. F Δ T 80 K	
PF 0.88		DES B	CODE G	AMB. 40°C
SF 1.25	SFA 28.8		ALT 1000 m.a.s.l.	



MOBIL POLYREX EM
18 g 14000 h

414 Lbs