

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :							
Product line	: NEMA Premium Efficiency Three-Phase	Product code :	12215467				
		Catalog # :	12518ET3G444TSC-W22				
Frame	: 444/5TSC	Cooling method	: IC411 - TEFC				
Insulation class	: F	Mounting	: F-1				
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)				
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line				
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 1641 lb				
Protection degree	: IP55	Moment of inertia (J)	: 57.2 sq.ft.lb				
Design	: B						
Output [HP]	125	100	100	100	125	125	125
Poles	4	4	4	4	4	4	4
Frequency [Hz]	60	50	50	50	50	50	50
Rated voltage [V]	460	380	400	415	380	400	415
Rated current [A]	139	139	136	132	168	160	155
L. R. Amperes [A]	904	890	952	1003	857	912	961
LRC [A]	6.5x(Code G)	6.4x(Code G)	7.0x(Code H)	7.6x(Code J)	5.1x(Code E)	5.7x(Code F)	6.2x(Code F)
No load current [A]	40.0	40.0	43.0	45.0	40.0	43.0	45.0
Rated speed [RPM]	1780	1480	1480	1485	1475	1475	1480
Slip [%]	1.11	1.33	1.33	1.00	1.67	1.67	1.33
Rated torque [ft.lb]	368	354	354	353	445	444	443
Locked rotor torque [%]	200	200	229	240	160	180	190
Breakdown torque [%]	229	229	260	280	180	200	220
Service factor	1.15	1.00	1.00	1.00	1.00	1.00	1.00
Temperature rise	80 K	80 K	80 K	80 K	80 K	80 K	80 K
Locked rotor time	48s (cold) 27s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)	32s (cold) 18s (hot)
Noise level ²	73.0 dB(A)	69.0 dB(A)	69.0 dB(A)	69.0 dB(A)	69.0 dB(A)	69.0 dB(A)	69.0 dB(A)
Efficiency (%)	25%	94.9	94.7	94.5	94.1	95.3	94.9
	50%	95.0	94.7	94.6	94.3	95.0	95.0
	75%	95.4	95.1	95.1	95.1	95.0	95.0
	100%	95.4	95.0	95.0	95.2	94.5	95.0
Power Factor	25%	0.52	0.50	0.47	0.44	0.58	0.52
	50%	0.74	0.73	0.69	0.67	0.79	0.74
	75%	0.82	0.82	0.80	0.78	0.85	0.82
	100%	0.85	0.86	0.84	0.83	0.86	0.85
Bearing type	: Drive end : 6314 C3	Non drive end : 6314 C3	Foundation loads				
Sealing	: WSeal	WSeal	Max. traction	: 1780 lb			
Lubrication interval	: 12000 h	12000 h	Max. compression	: 3421 lb			
Lubricant amount	: 27 g	27 g					
Lubricant type	: Mobil Polyrex EM						
Notes							
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.			
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



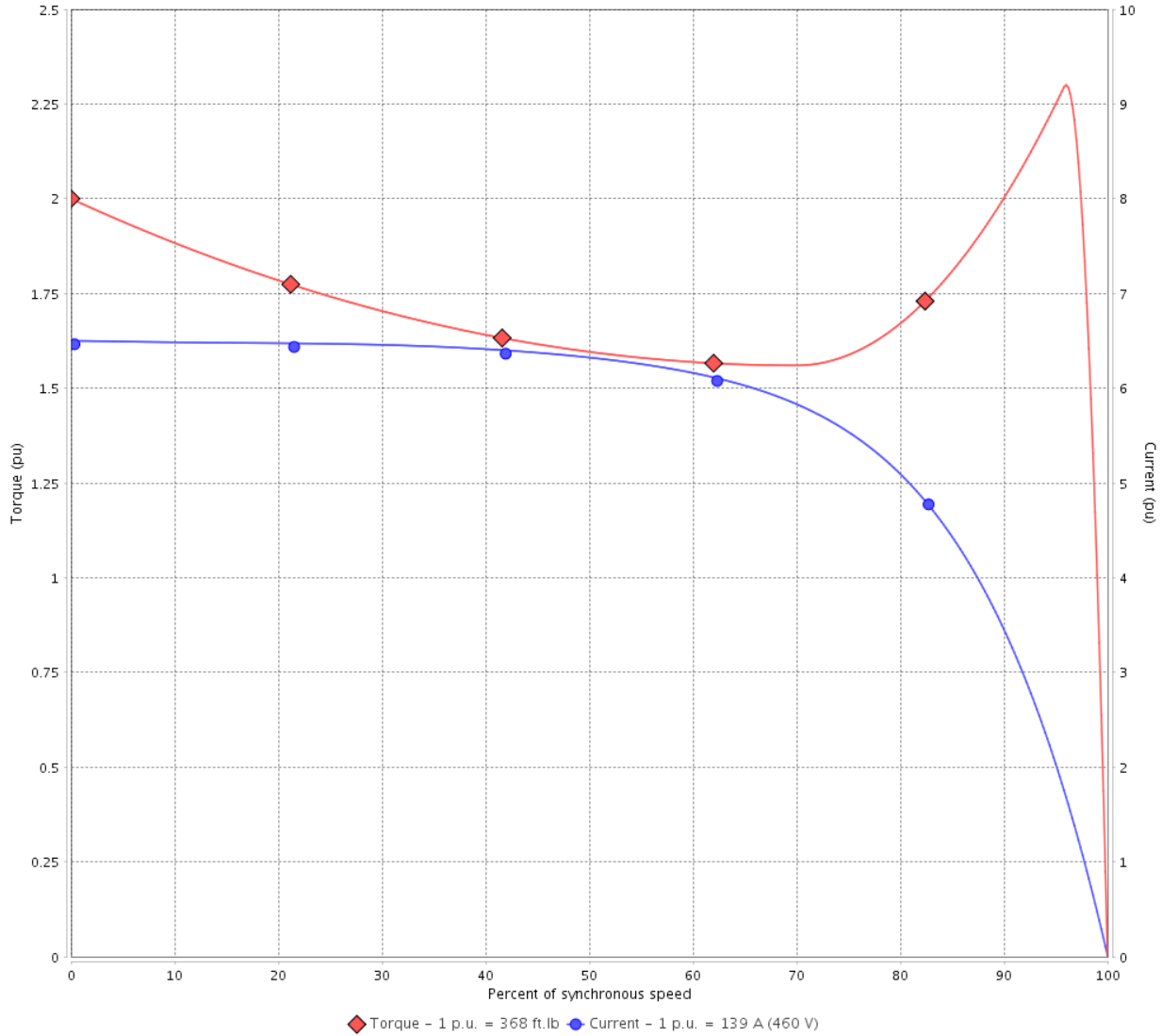
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 460 V 60 Hz 4P

Rated current	: 139 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.5	Duty cycle	: Cont.(S1)
Rated torque	: 368 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.15
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 1780 rpm	Design	: B

Locked rotor time : 48s (cold) 27s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



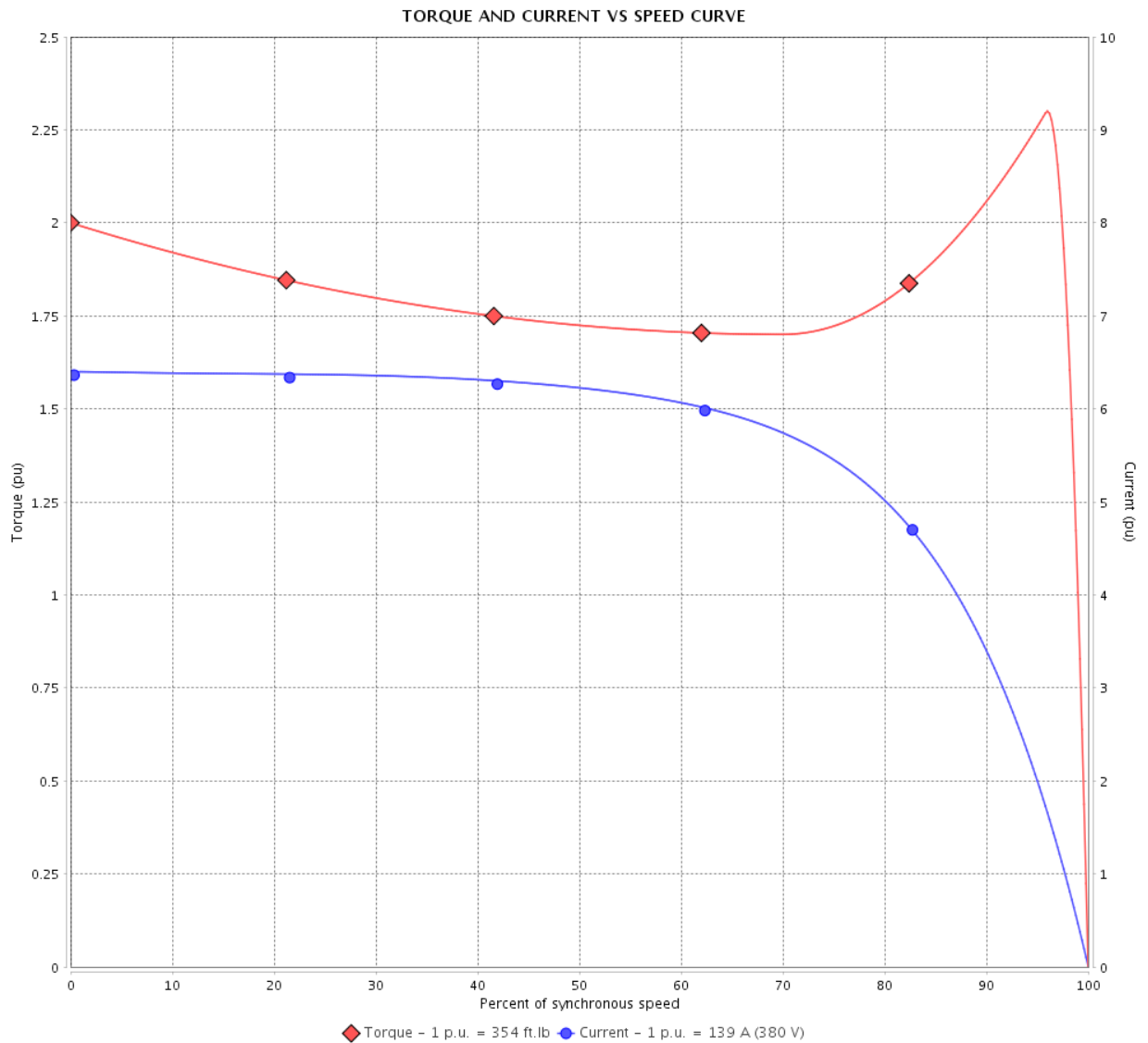
Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 12215467

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Performance : 380 V 50 Hz 4P IE3

Rated current	: 139 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 354 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

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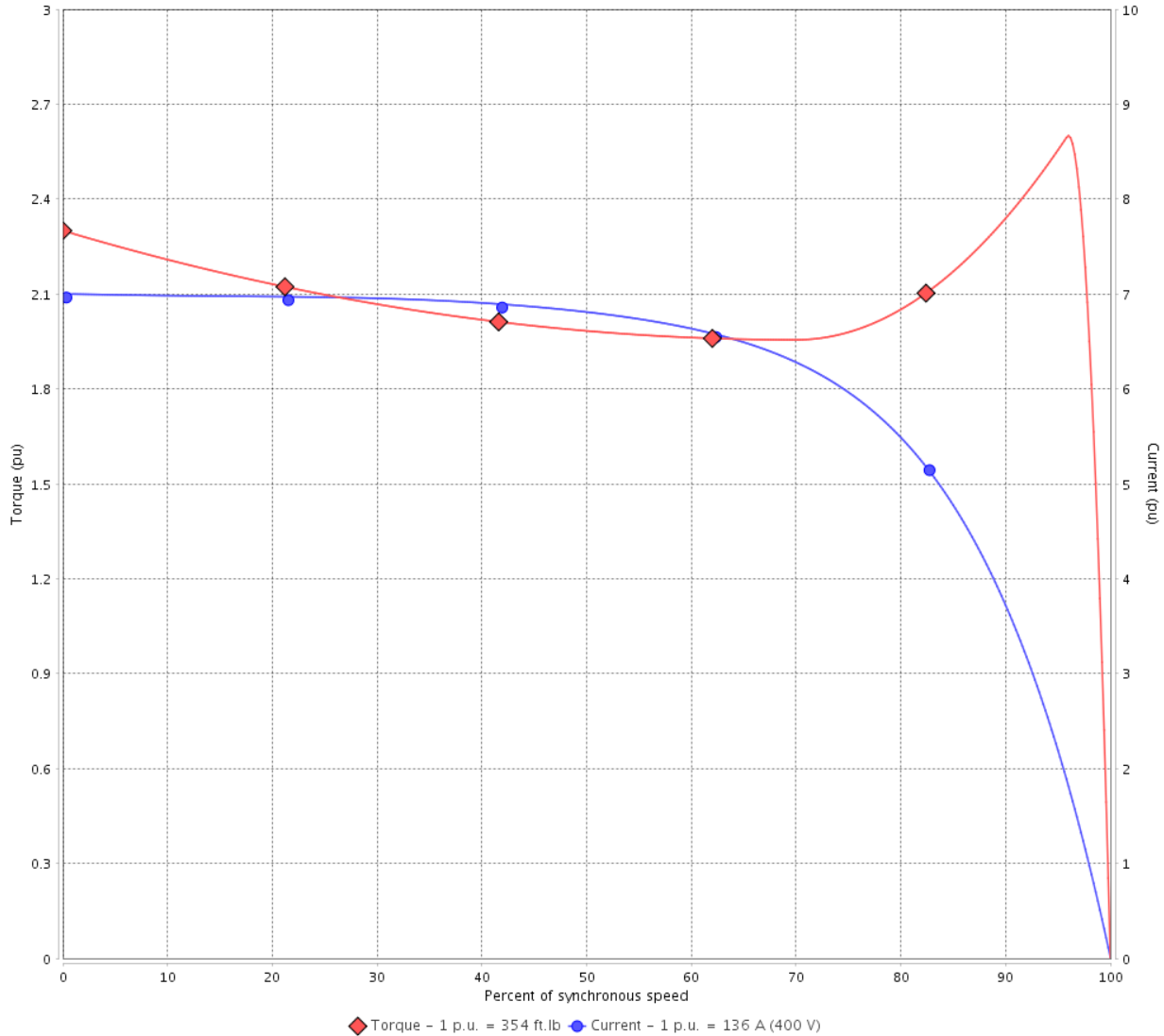
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TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 136 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 7.0	Duty cycle	: Cont.(S1)
Rated torque	: 354 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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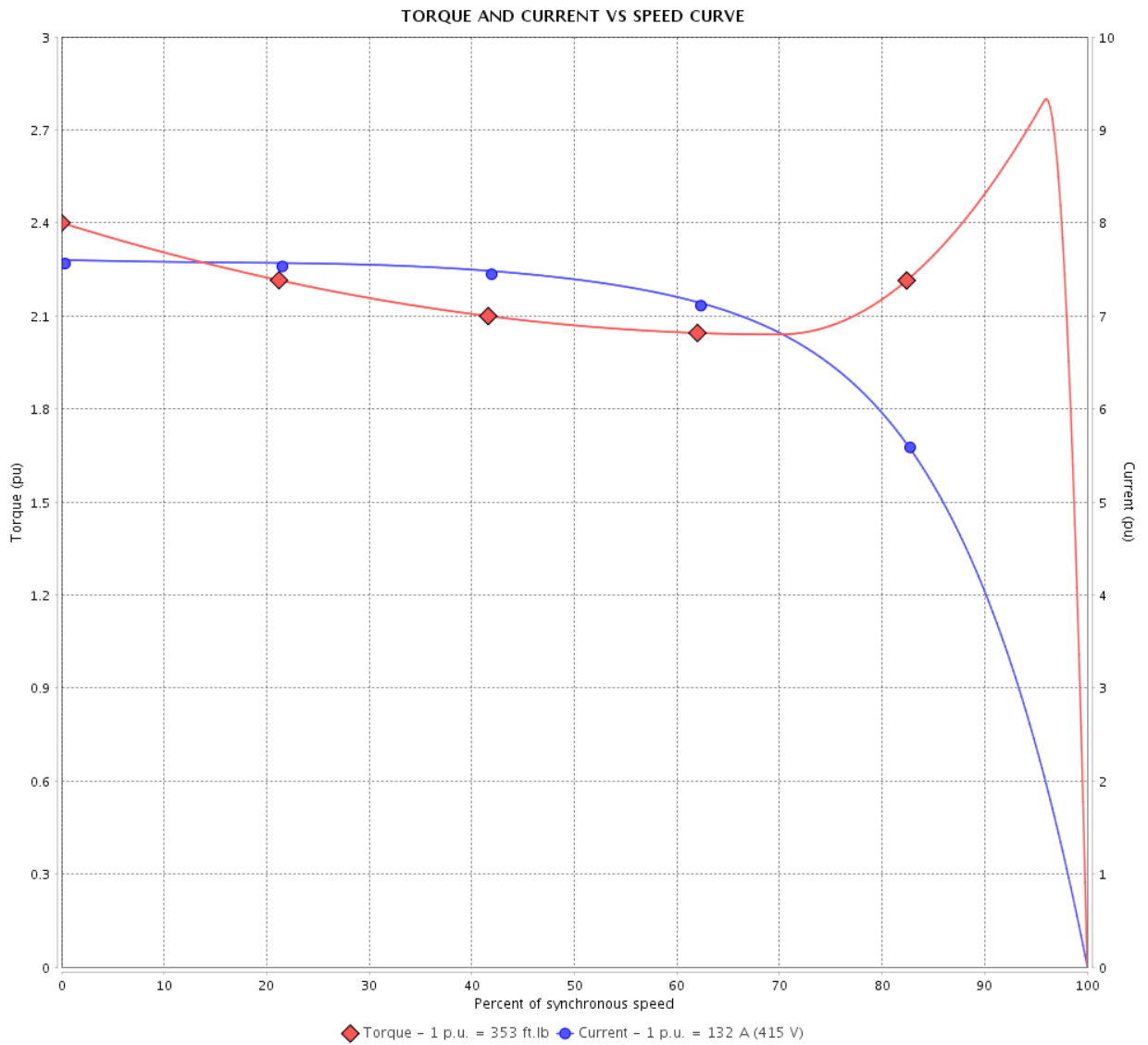
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Performance : 415 V 50 Hz 4P IE3

Rated current	: 132 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 7.6	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.00
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 1485 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

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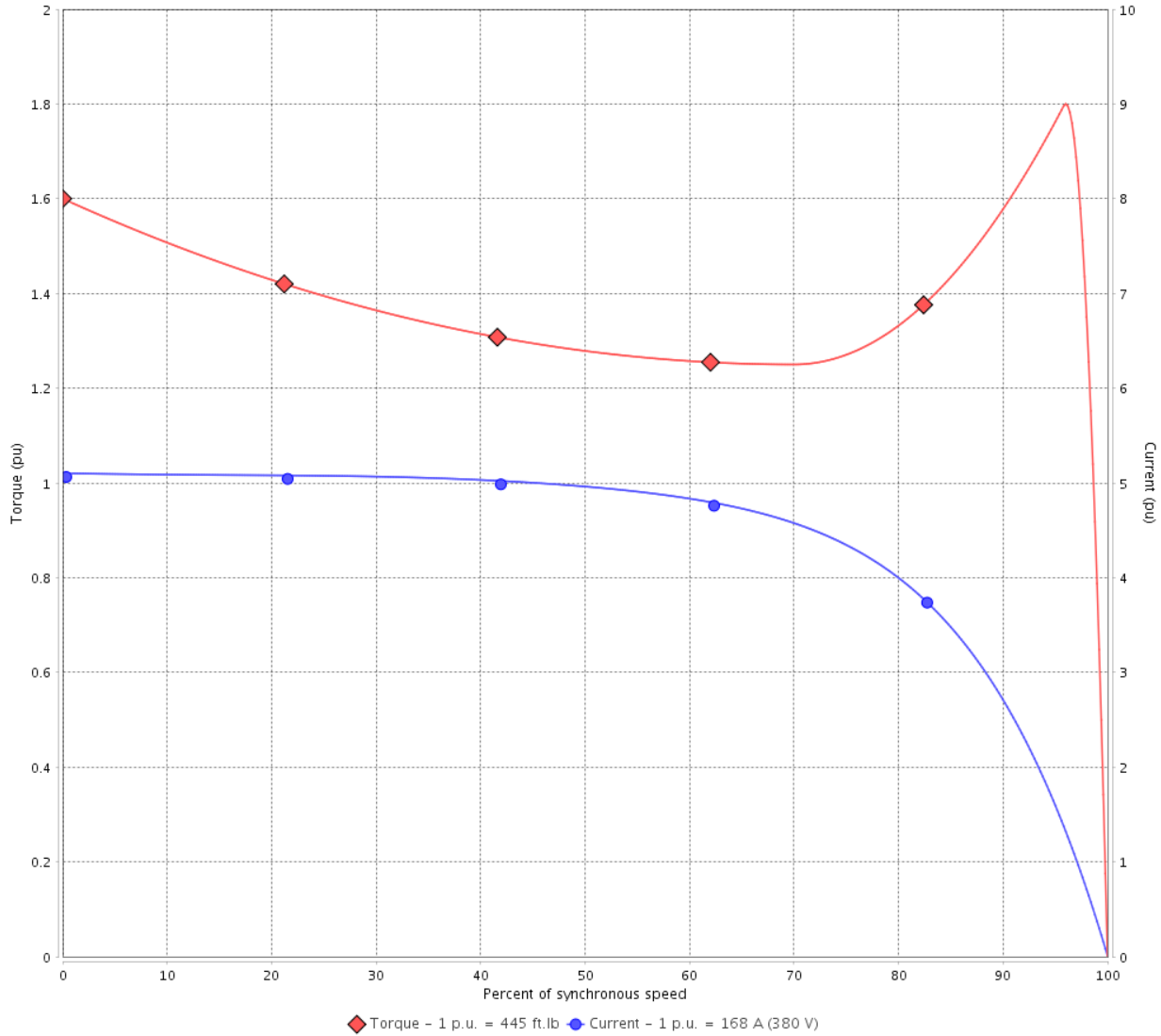
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Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 4P IE2

Rated current	: 168 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 5.1	Duty cycle	: Cont.(S1)
Rated torque	: 445 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 180 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



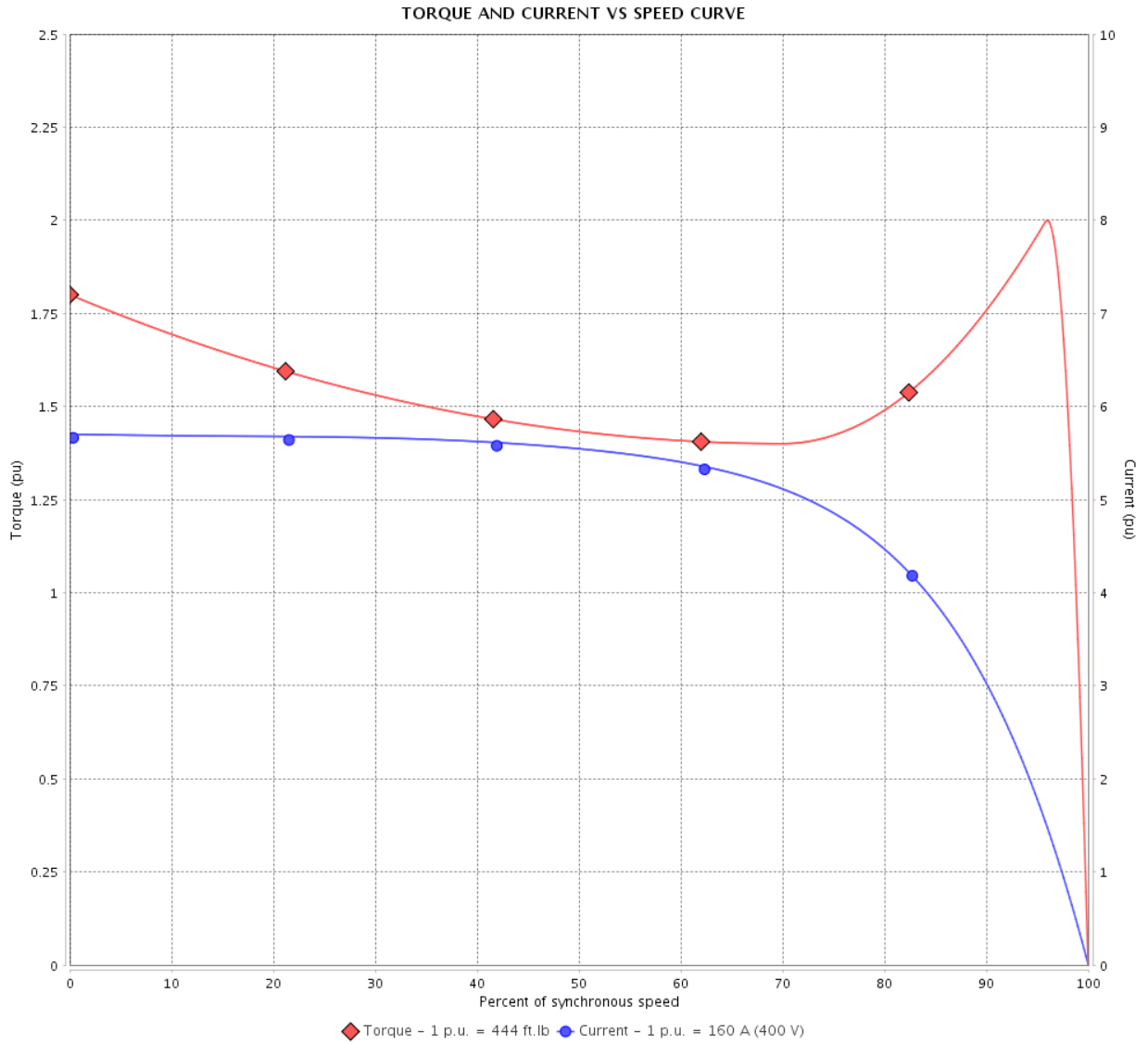
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Performance : 400 V 50 Hz 4P IE2

Rated current	: 160 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 444 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



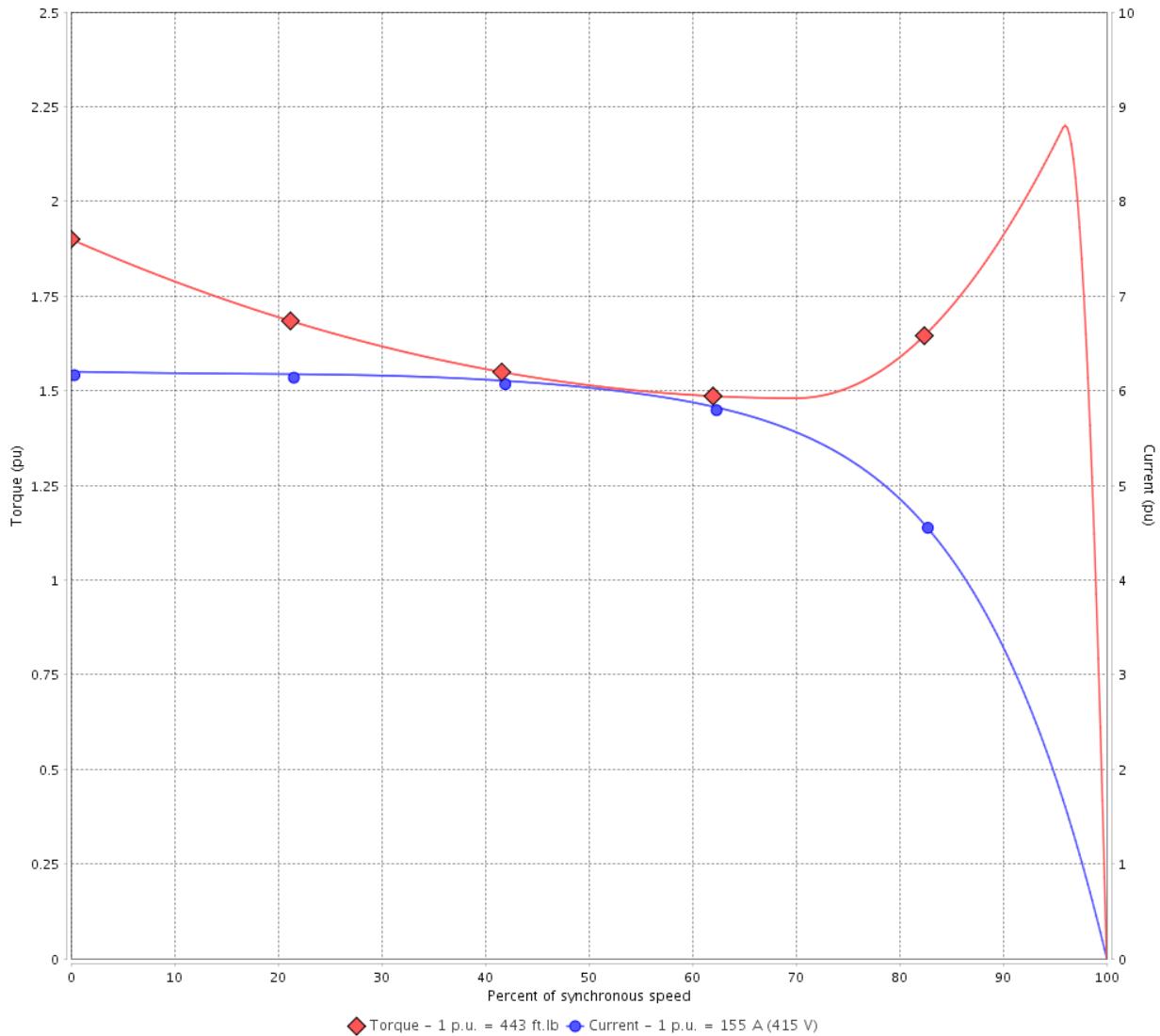
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 155 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 443 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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Three Phase Induction Motor - Squirrel Cage

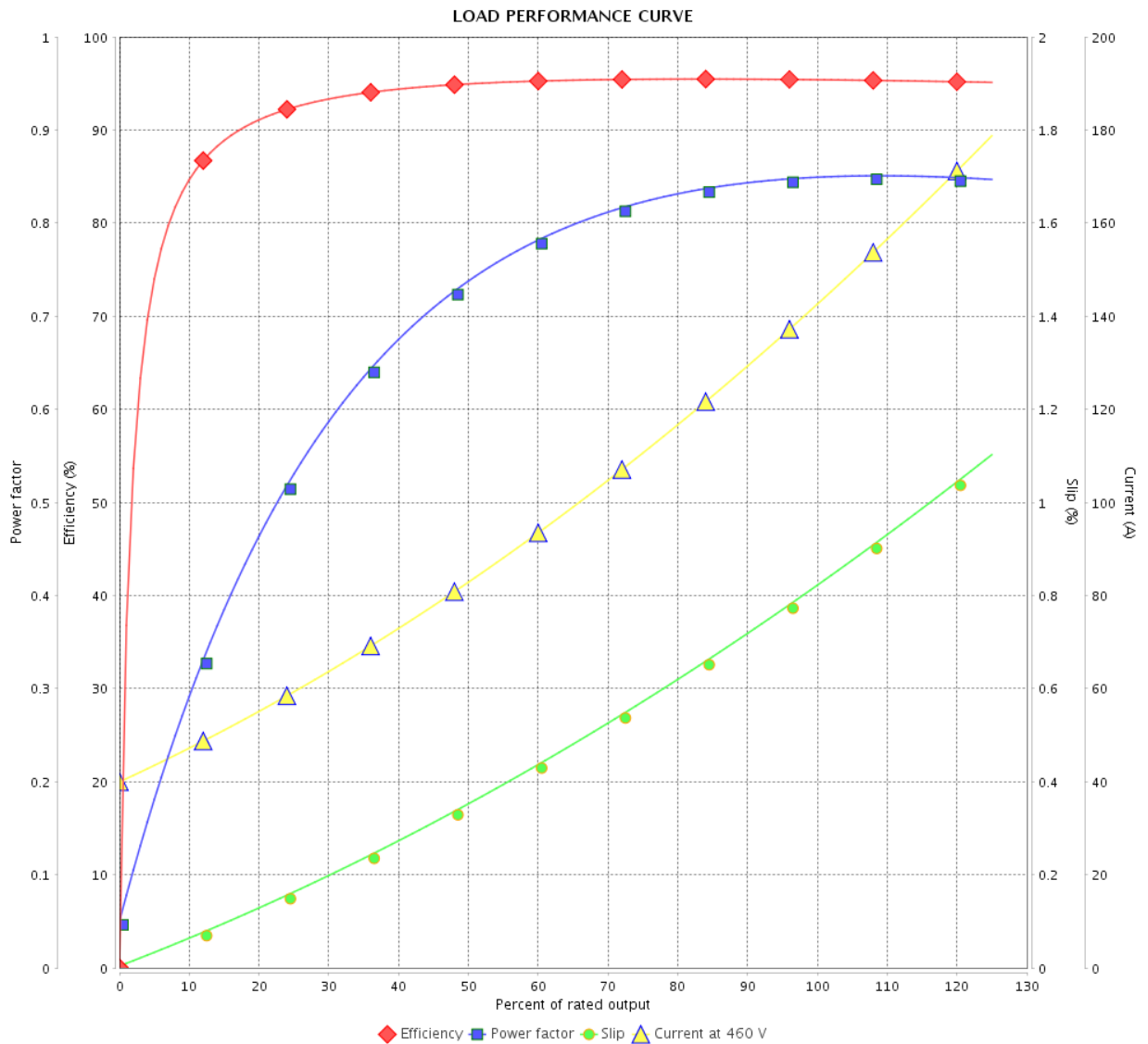


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Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 460 V 60 Hz 4P

Rated current : 139 A
 LRC : 6.5
 Rated torque : 368 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 229 %
 Rated speed : 1780 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

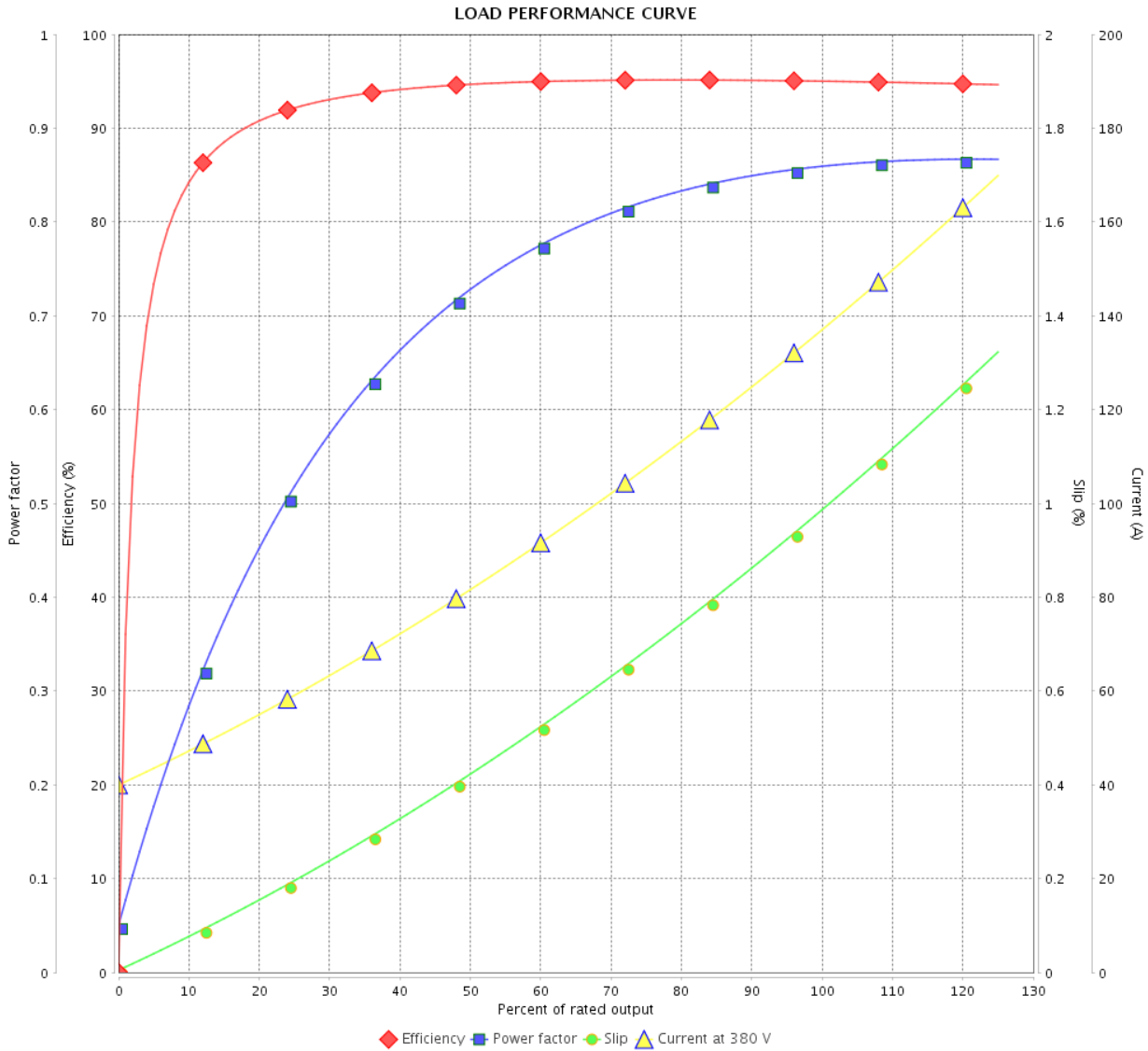


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 139 A
 LRC : 6.4
 Rated torque : 354 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 229 %
 Rated speed : 1480 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

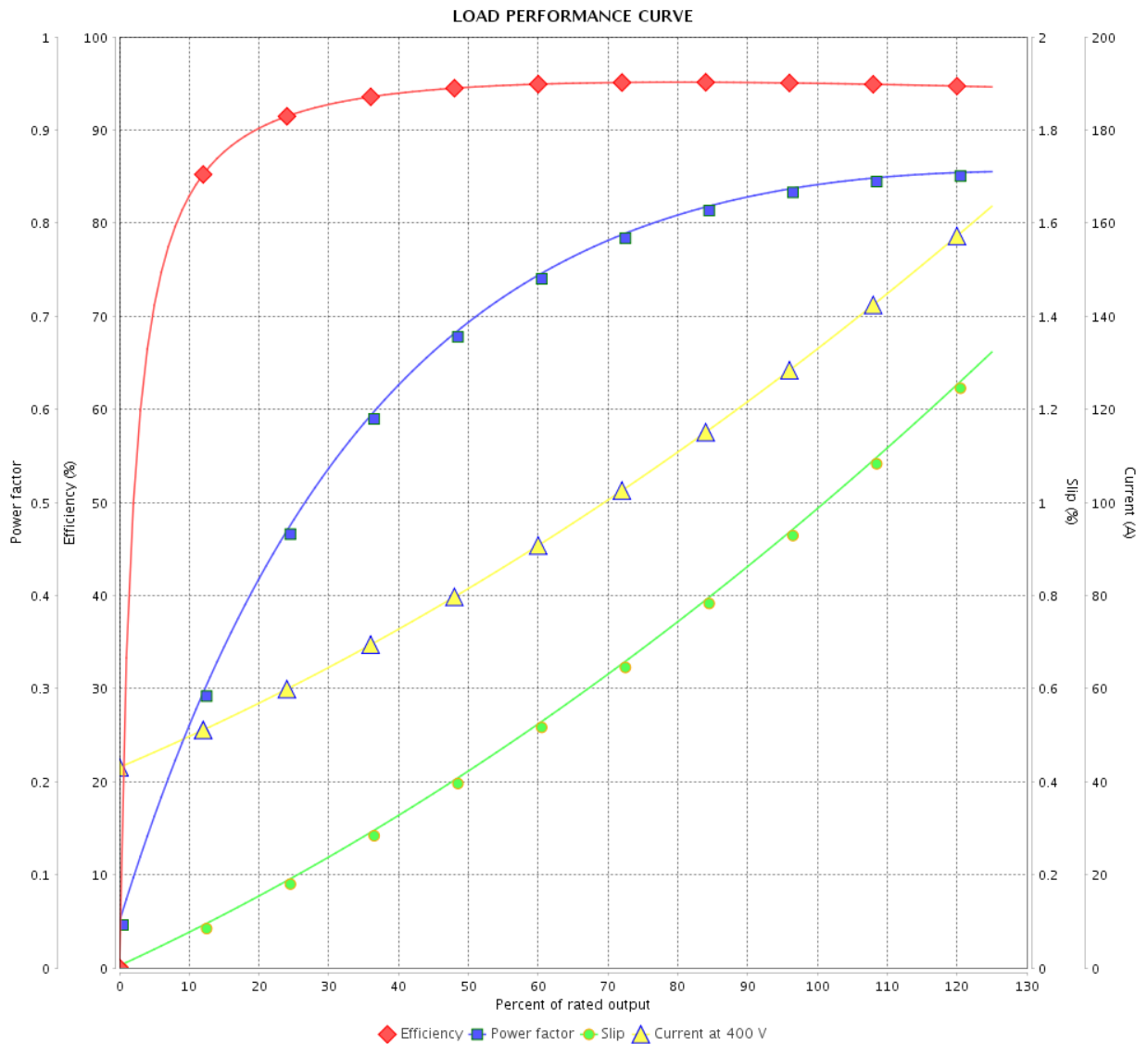


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Performance : 400 V 50 Hz 4P IE3

Rated current : 136 A
 LRC : 7.0
 Rated torque : 354 ft.lb
 Locked rotor torque : 229 %
 Breakdown torque : 260 %
 Rated speed : 1480 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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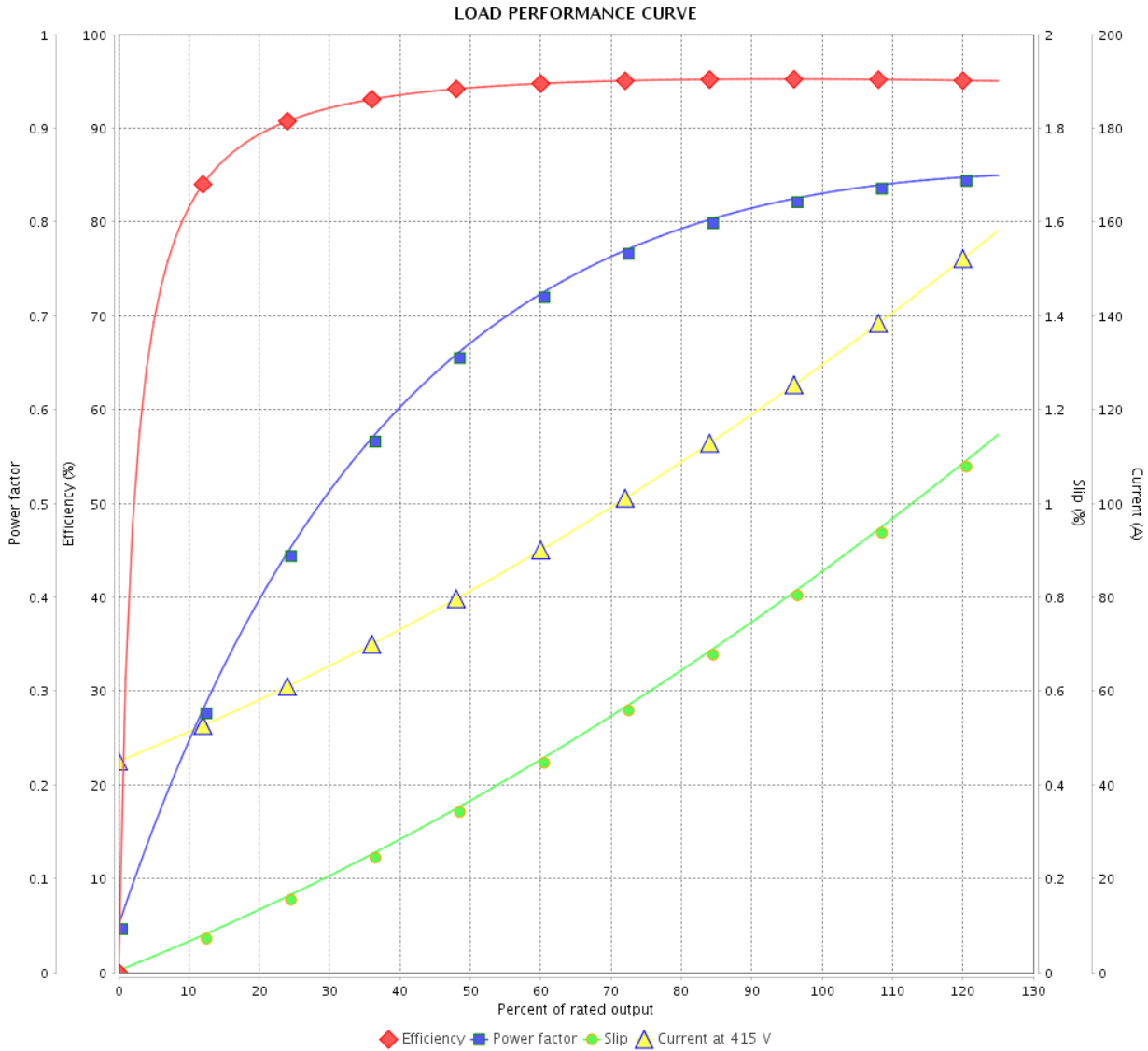


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Performance : 415 V 50 Hz 4P IE3

Rated current	: 132 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 7.6	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.00
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 1485 rpm	Design	: B

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Three Phase Induction Motor - Squirrel Cage

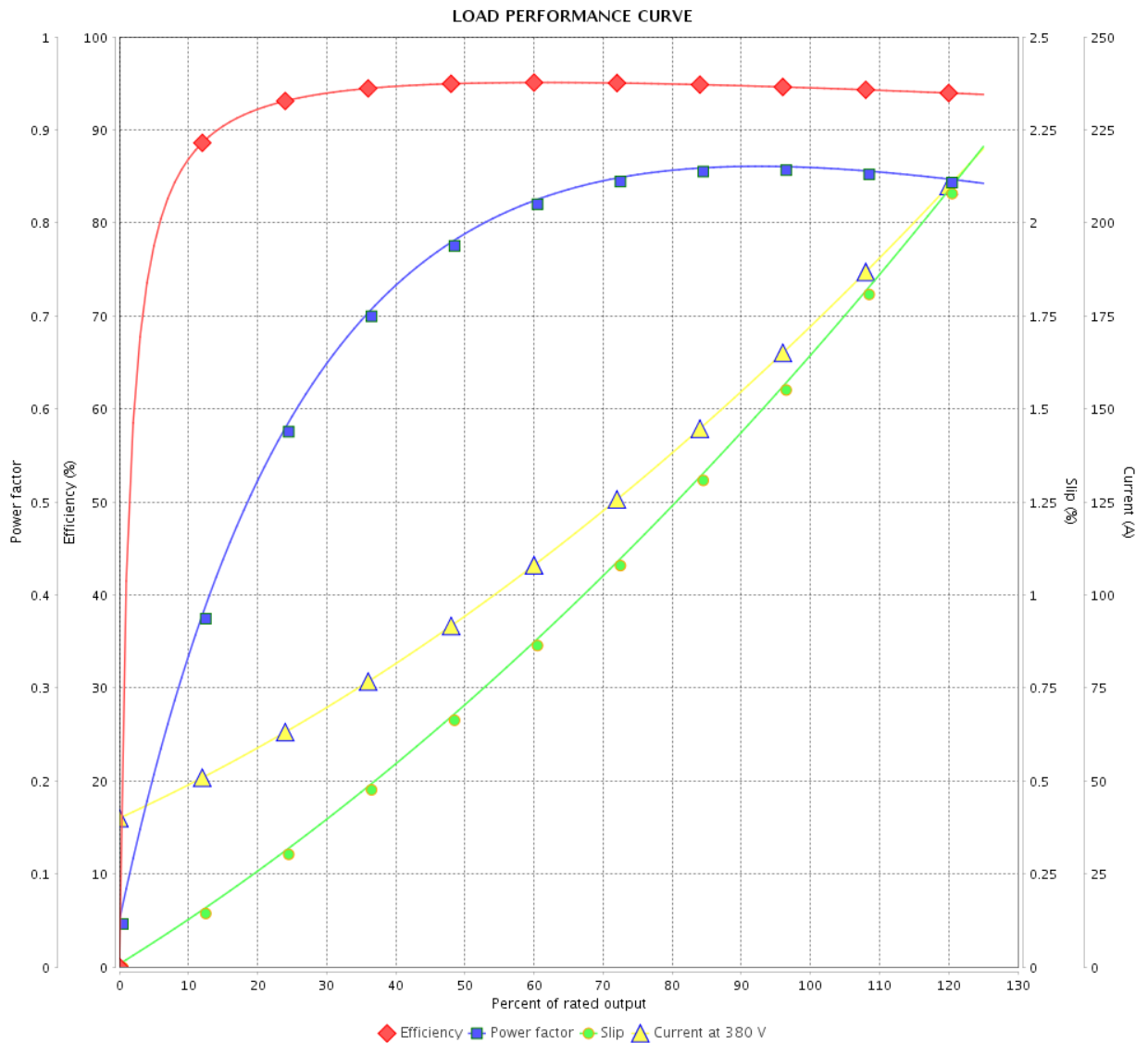


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 380 V 50 Hz 4P IE2

Rated current : 168 A
 LRC : 5.1
 Rated torque : 445 ft.lb
 Locked rotor torque : 160 %
 Breakdown torque : 180 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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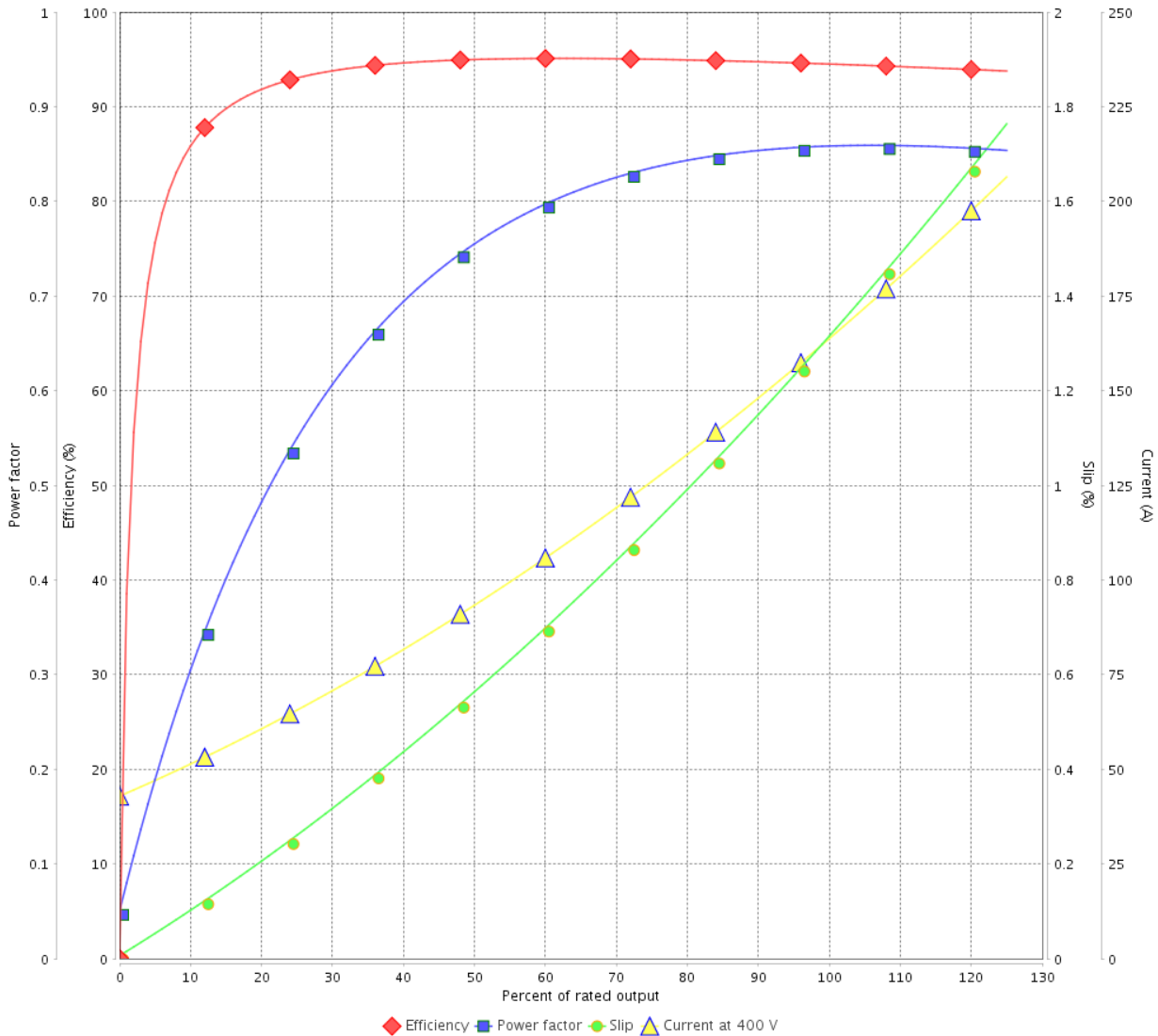
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LOAD PERFORMANCE CURVE



Performance : 400 V 50 Hz 4P IE2

Rated current	: 160 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 444 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 200 %	Temperature rise	: 80 K
Rated speed	: 1475 rpm	Design	: B

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Three Phase Induction Motor - Squirrel Cage

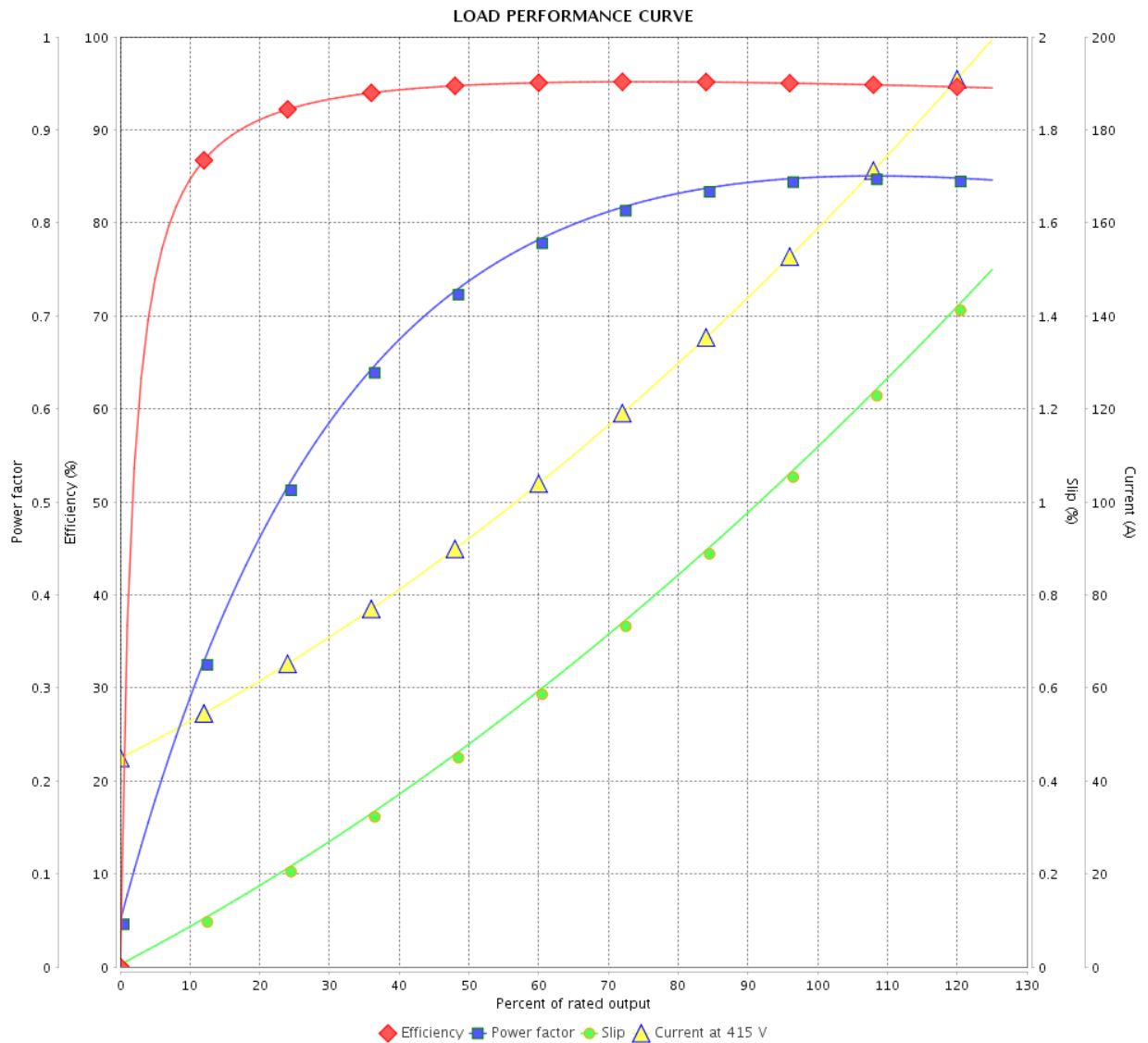


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 415 V 50 Hz 4P IE2

Rated current : 155 A
 LRC : 6.2
 Rated torque : 443 ft.lb
 Locked rotor torque : 190 %
 Breakdown torque : 220 %
 Rated speed : 1480 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

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THERMAL LIMIT CURVE

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Performance : 460 V 60 Hz 4P

Rated current	: 139 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.5	Duty cycle	: Cont.(S1)
Rated torque	: 368 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.15
Breakdown torque	: 229 %	Temperature rise	: 80 K
Rated speed	: 1780 rpm	Design	: B

Heating constant

Cooling constant

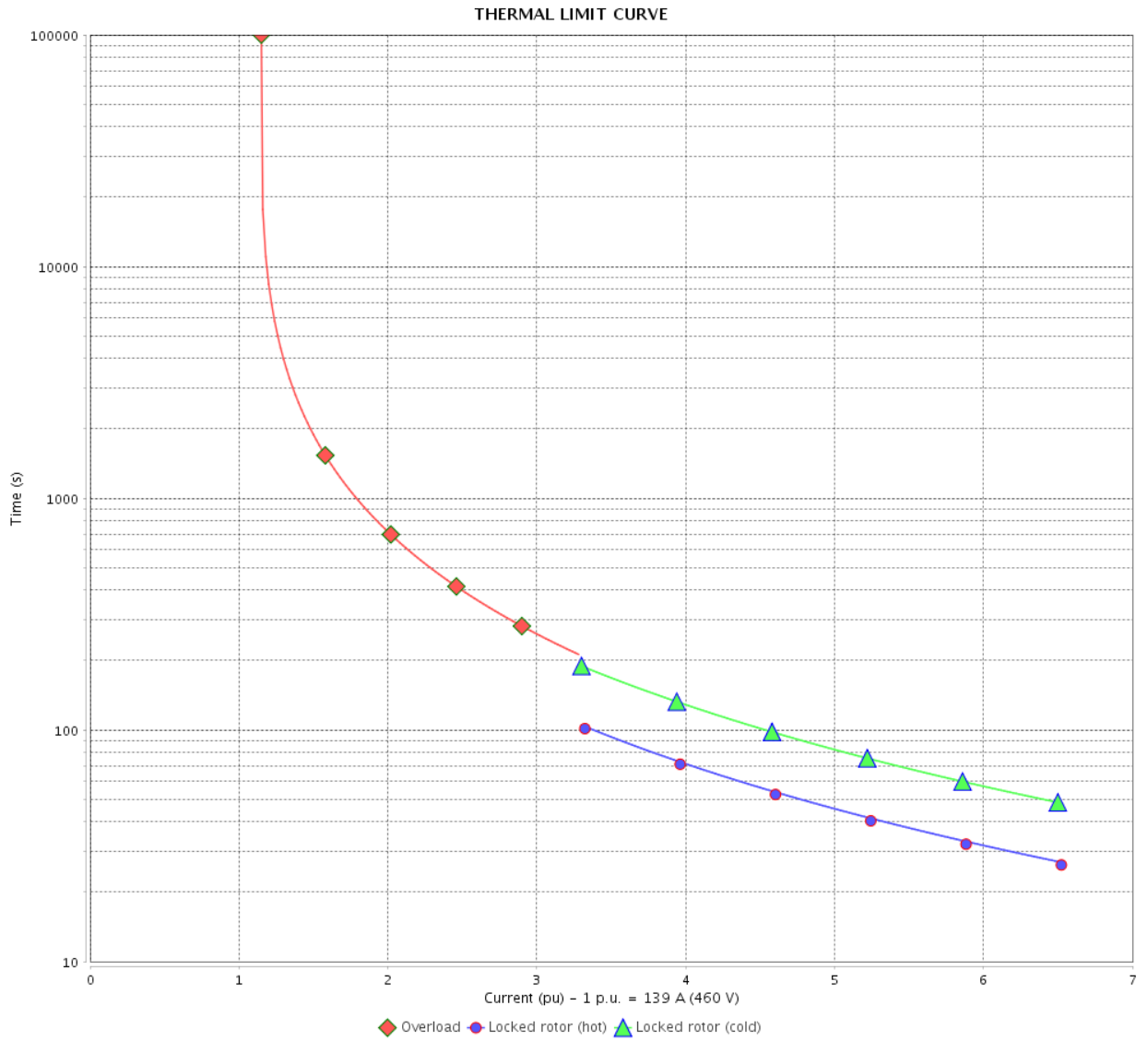
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Three Phase Induction Motor - Squirrel Cage



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Performance : 380 V 50 Hz 4P IE3

Rated current	: 139 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 354 ft.lb	Insulation class	: F
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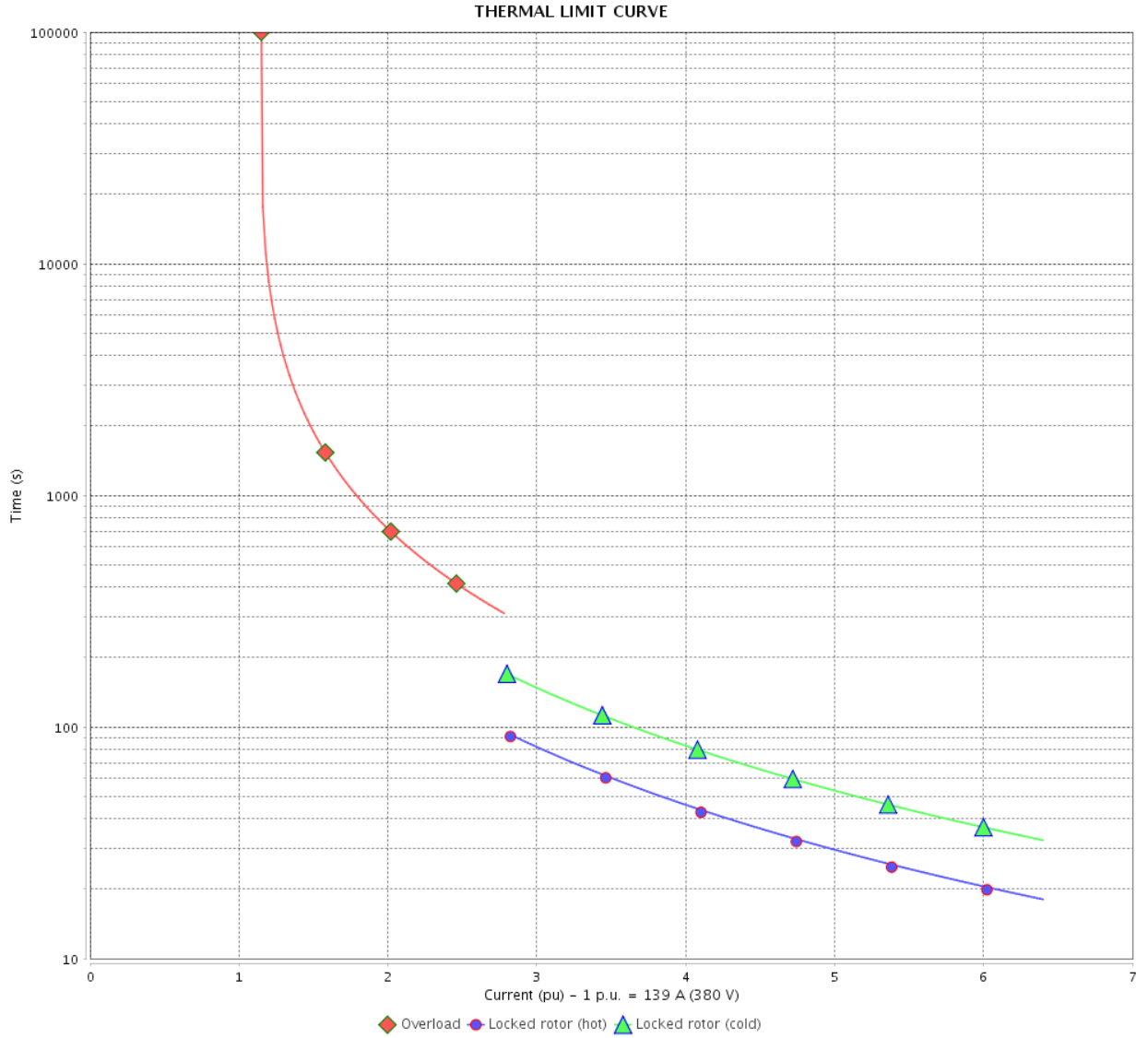
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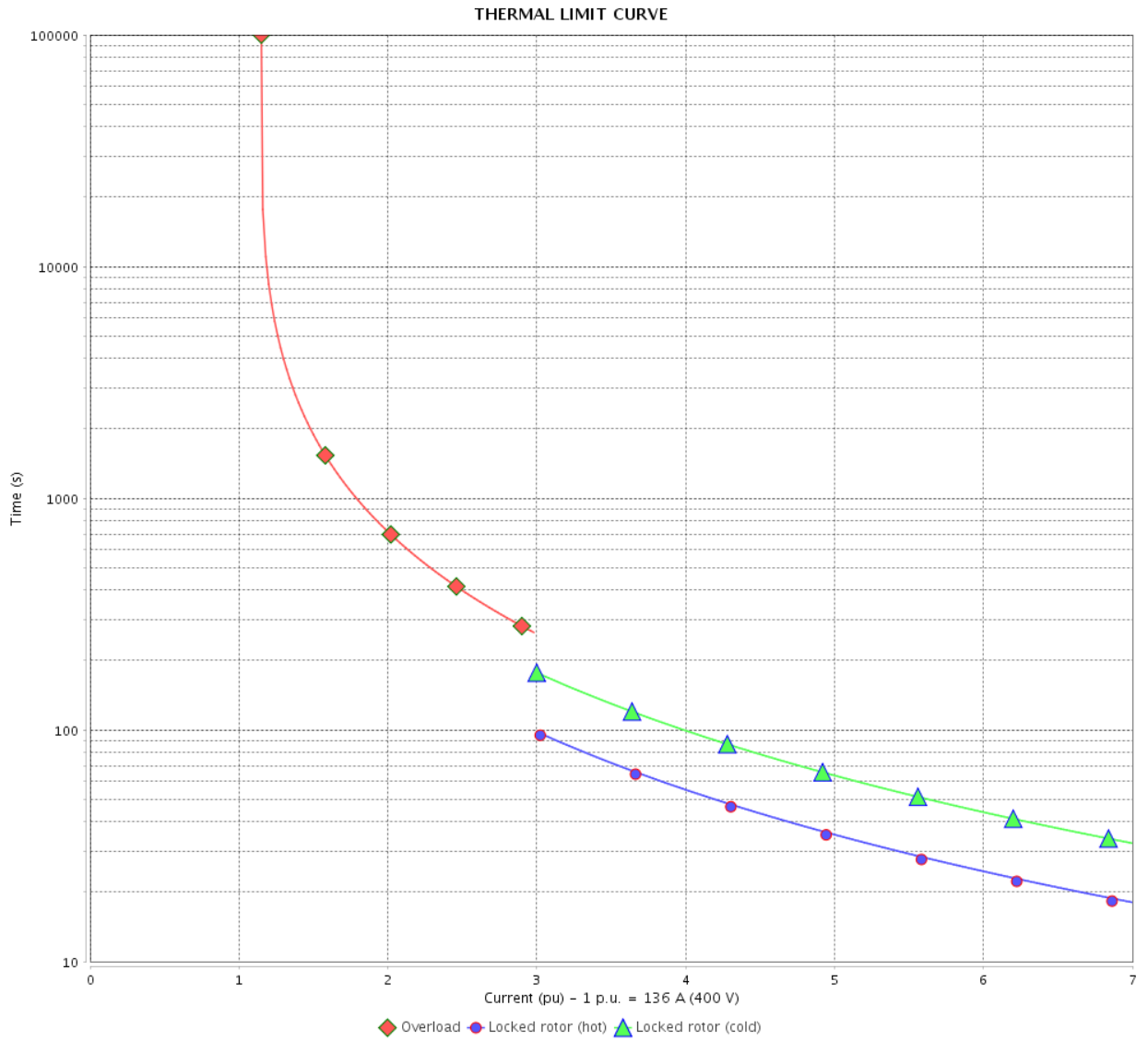
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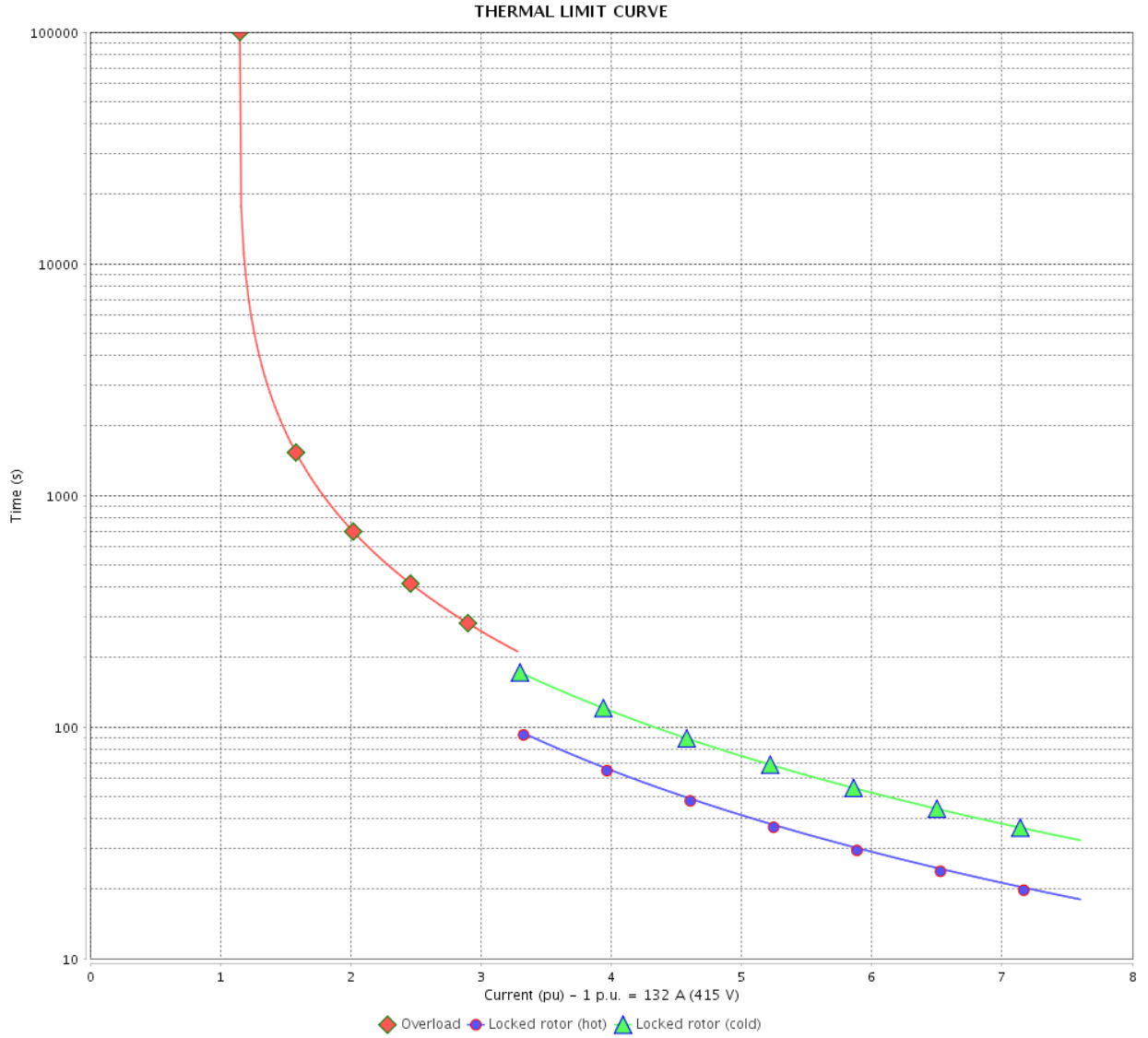
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THERMAL LIMIT CURVE

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LRC	: 5.1	Duty cycle	: Cont.(S1)
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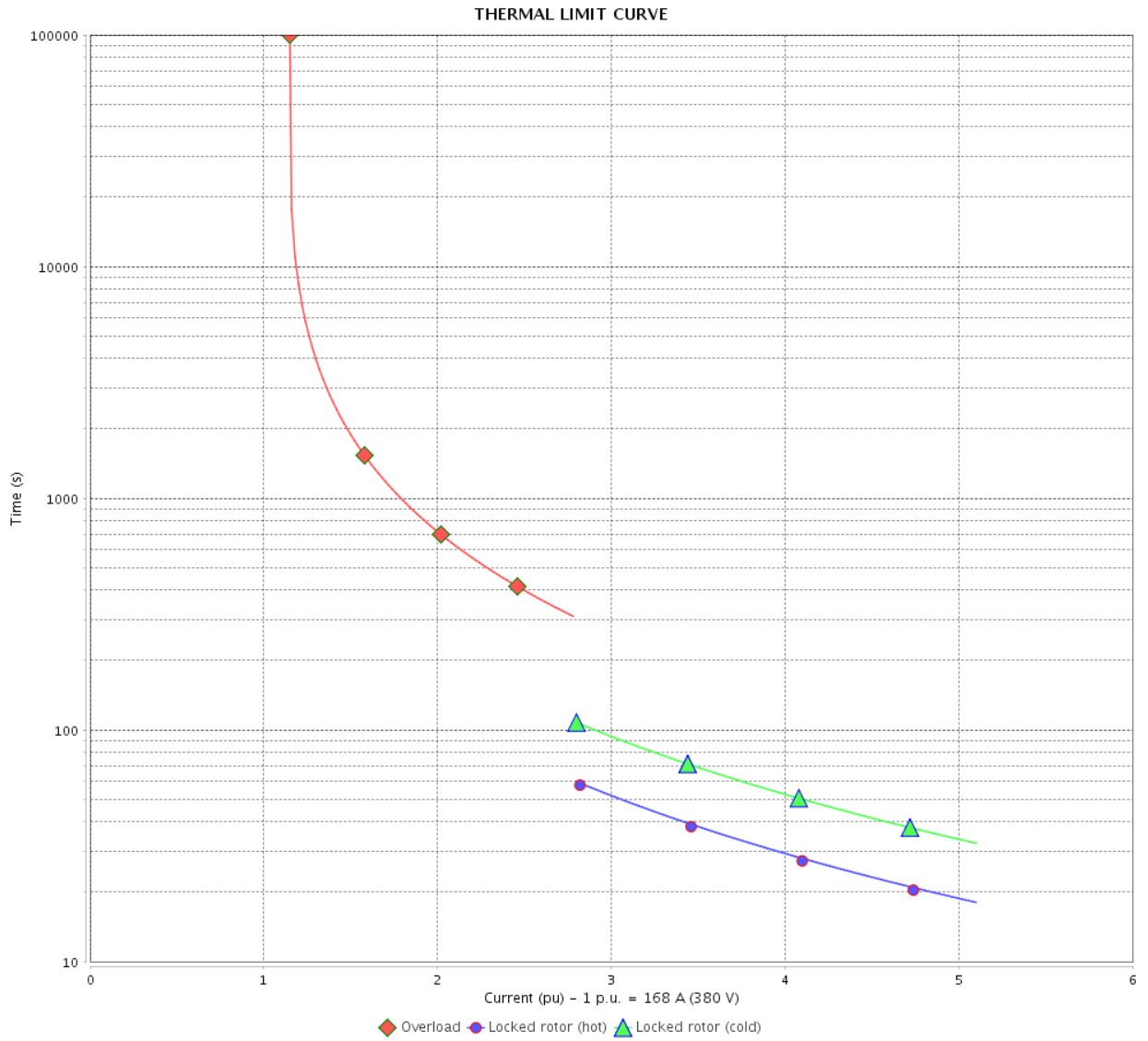
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Heating constant

Cooling constant

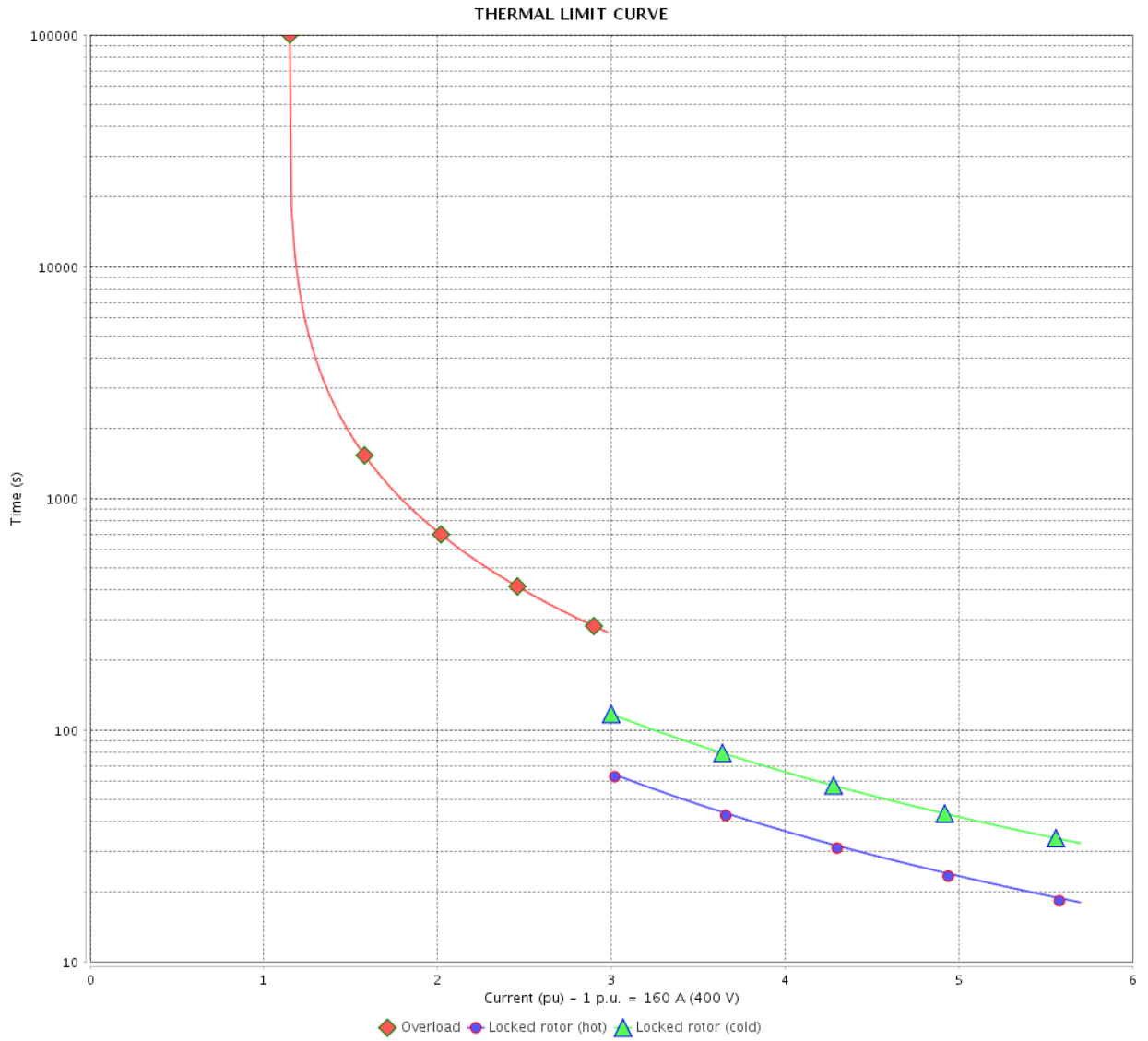
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		26 / 36	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 27 / 36		Revision
Checked by				
Date				

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 12215467
Catalog # : 12518ET3G444TSC-W22

Performance : 415 V 50 Hz 4P IE2

Rated current	: 155 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 443 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

Heating constant

Cooling constant

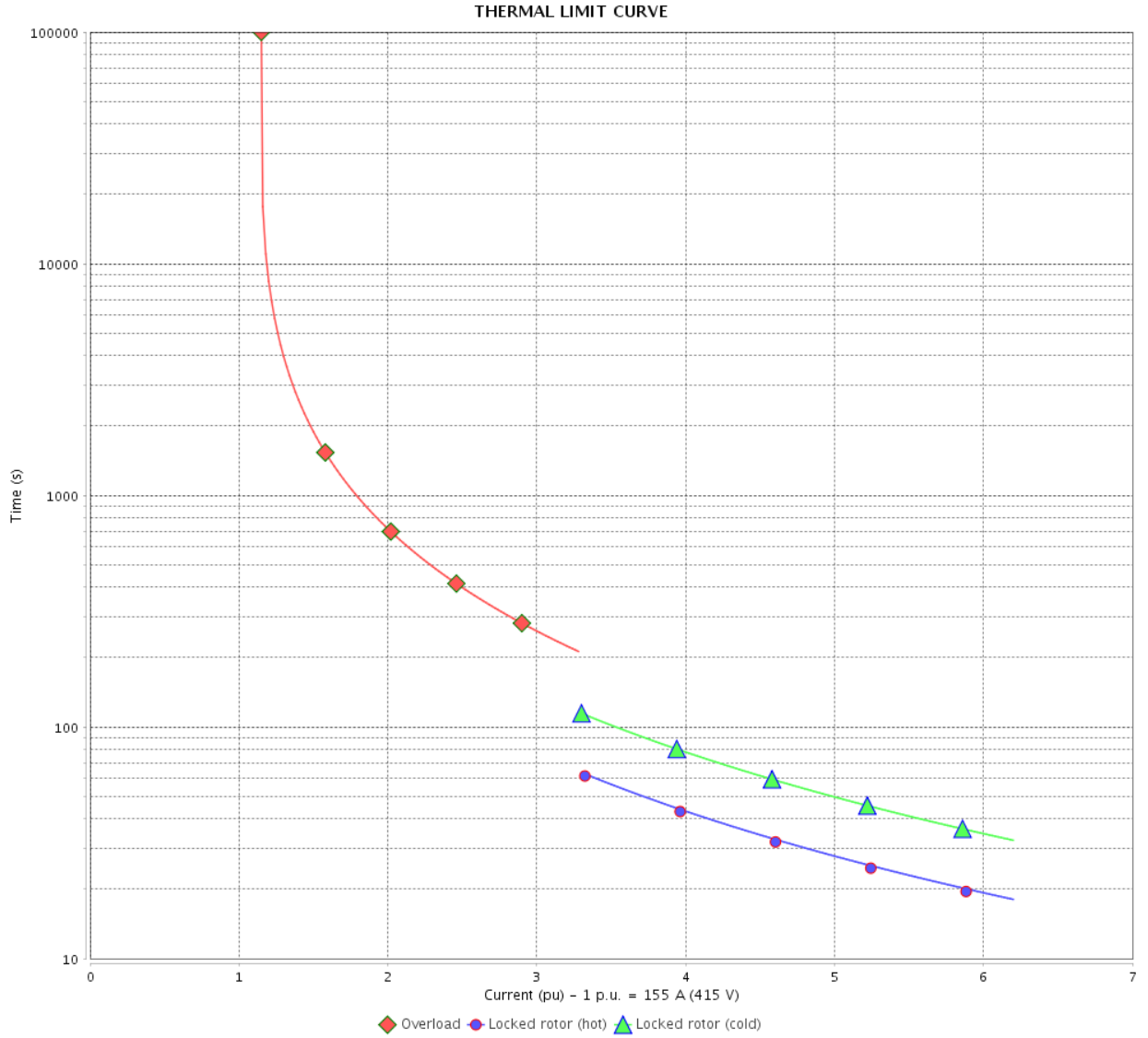
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Checked by			Page	Revision
Date	13/04/2022		28 / 36	

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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Performed by		Page		Revision
Checked by		29 / 36		
Date		13/04/2022		

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



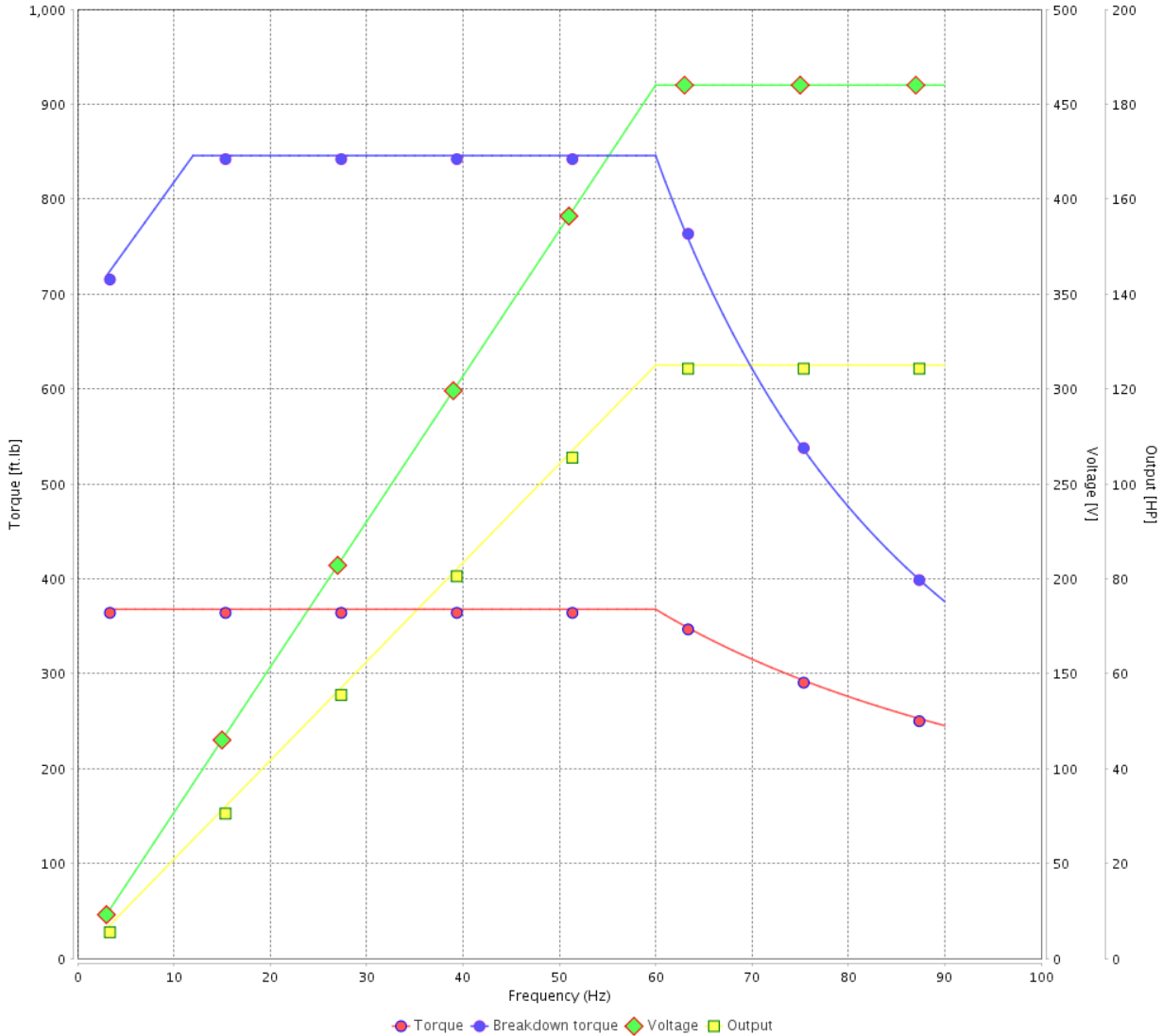
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

VFD OPERATION CURVE



Performance : 460 V 60 Hz 4P

Rated current : 139 A
 LRC : 6.5
 Rated torque : 368 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 229 %
 Rated speed : 1780 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

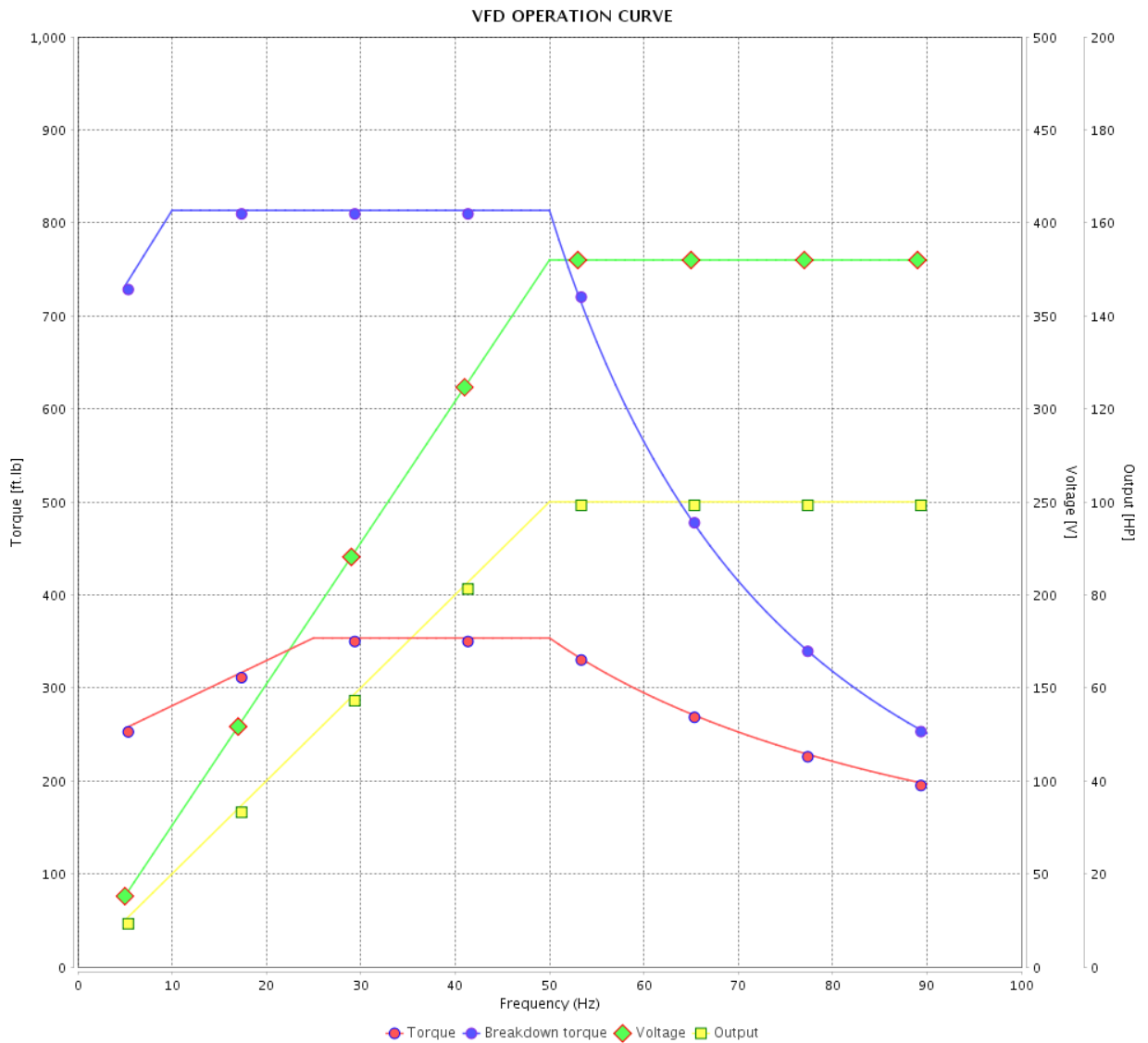


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 380 V 50 Hz 4P IE3

Rated current : 139 A
 LRC : 6.4
 Rated torque : 354 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 229 %
 Rated speed : 1480 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



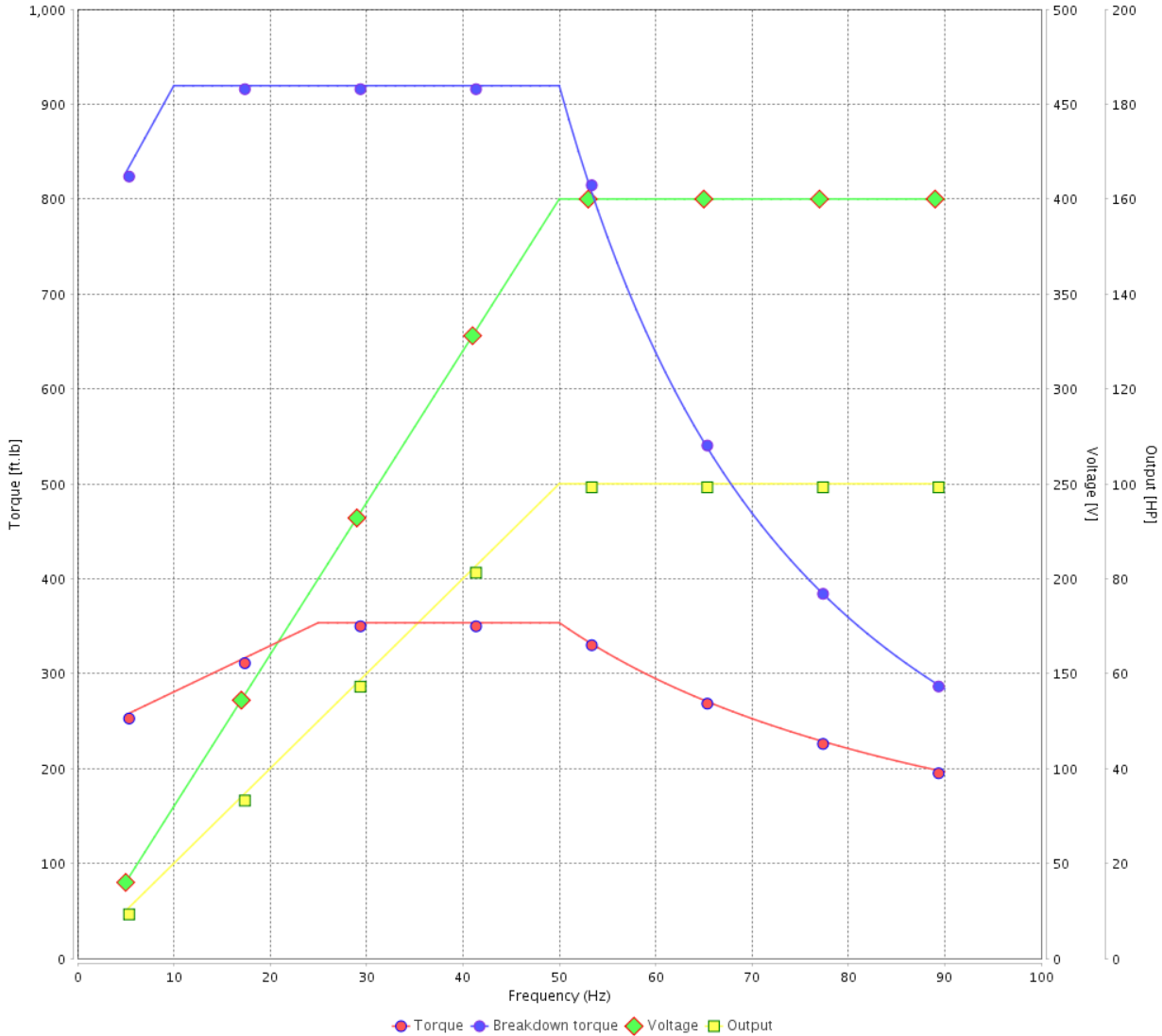
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 4P IE3

Rated current	: 136 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 7.0	Duty cycle	: Cont.(S1)
Rated torque	: 354 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	: 1.00
Breakdown torque	: 260 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

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Performed by			Page 32 / 36	Revision
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Date	13/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

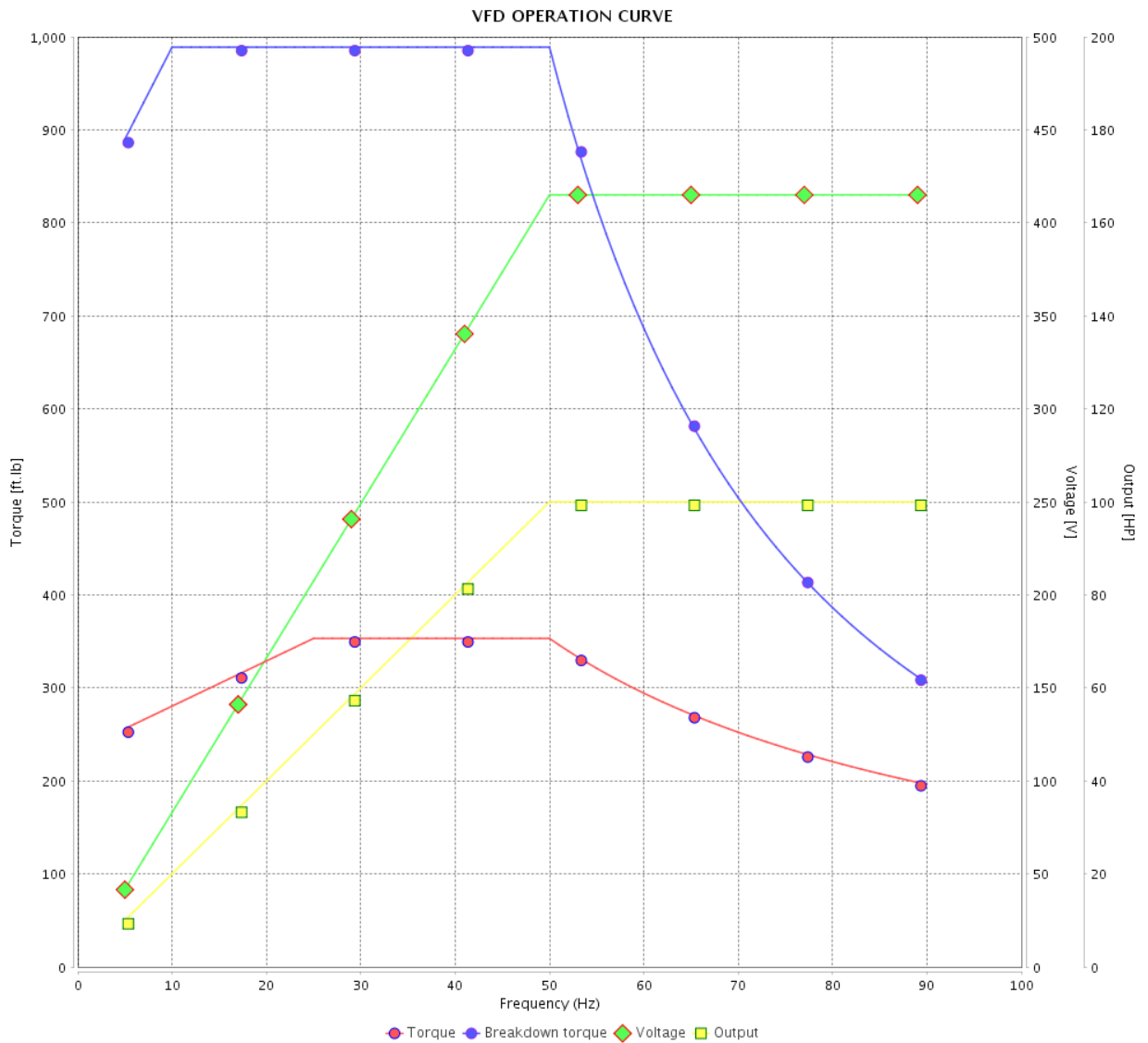


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 415 V 50 Hz 4P IE3

Rated current : 132 A
 LRC : 7.6
 Rated torque : 353 ft.lb
 Locked rotor torque : 240 %
 Breakdown torque : 280 %
 Rated speed : 1485 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



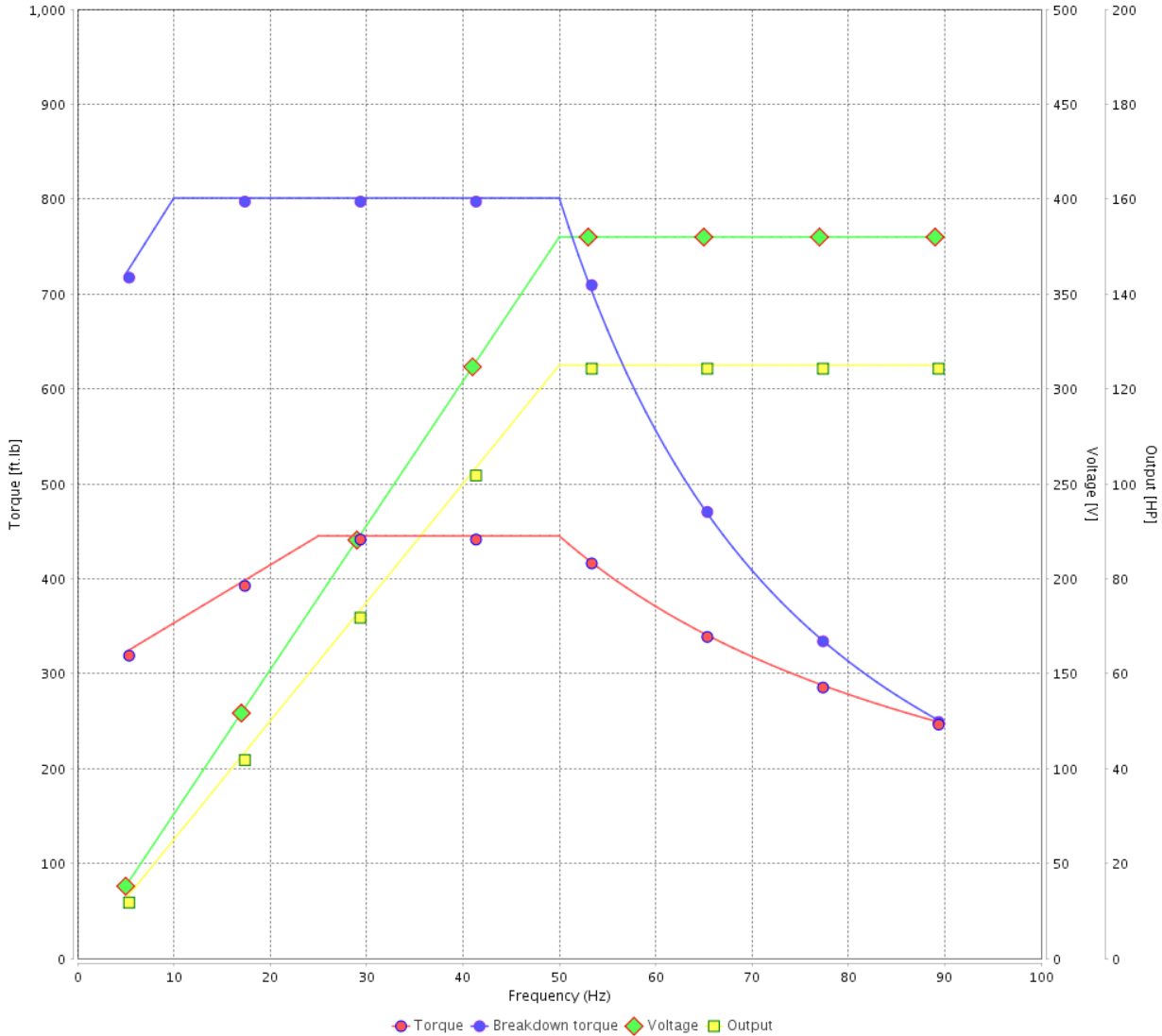
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 4P IE2

Rated current : 168 A
 LRC : 5.1
 Rated torque : 445 ft.lb
 Locked rotor torque : 160 %
 Breakdown torque : 180 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

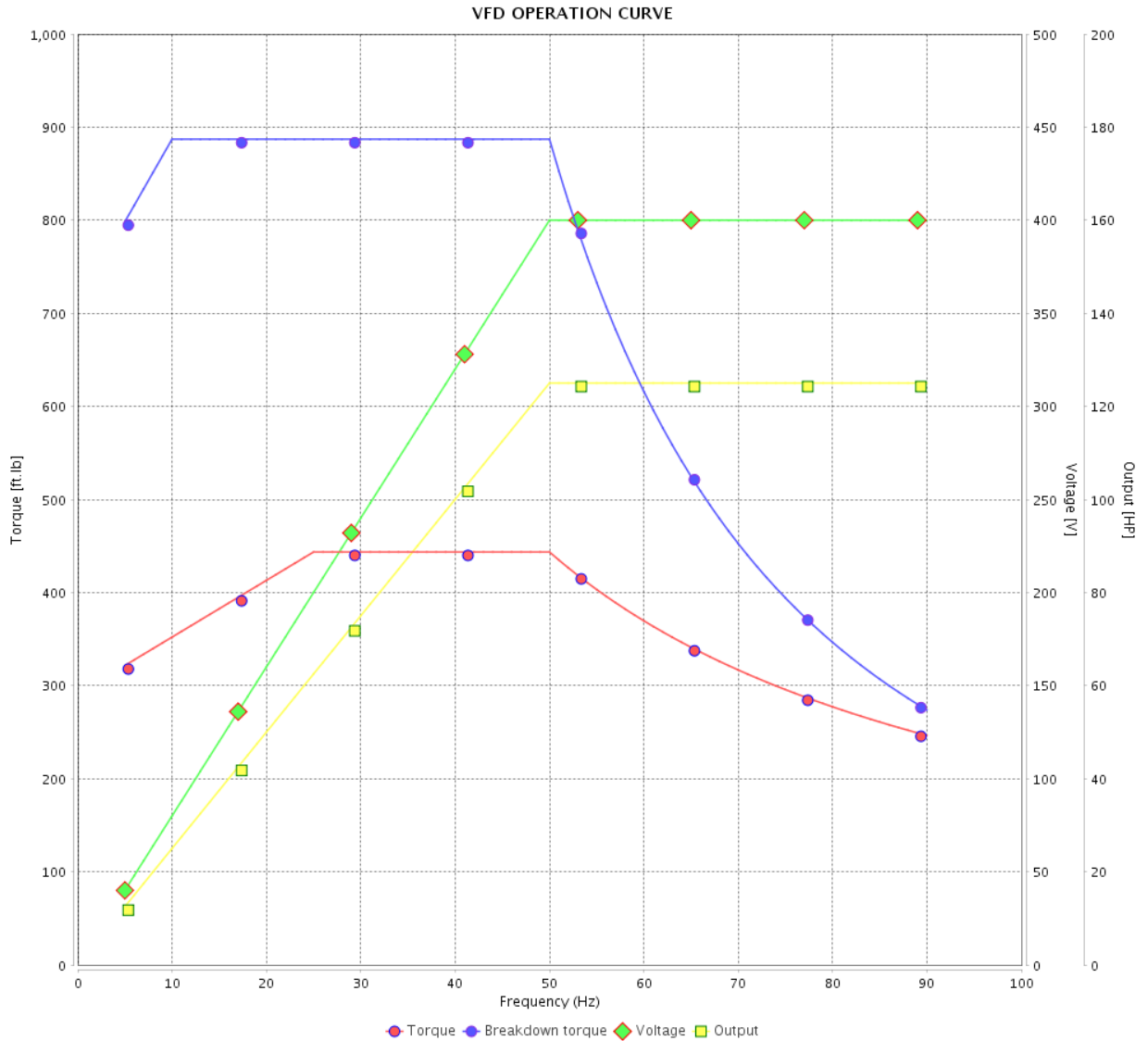


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22



Performance : 400 V 50 Hz 4P IE2

Rated current : 160 A
 LRC : 5.7
 Rated torque : 444 ft.lb
 Locked rotor torque : 180 %
 Breakdown torque : 200 %
 Rated speed : 1475 rpm

Moment of inertia (J) : 57.2 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 35 / 36	Revision
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Date	13/04/2022			

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



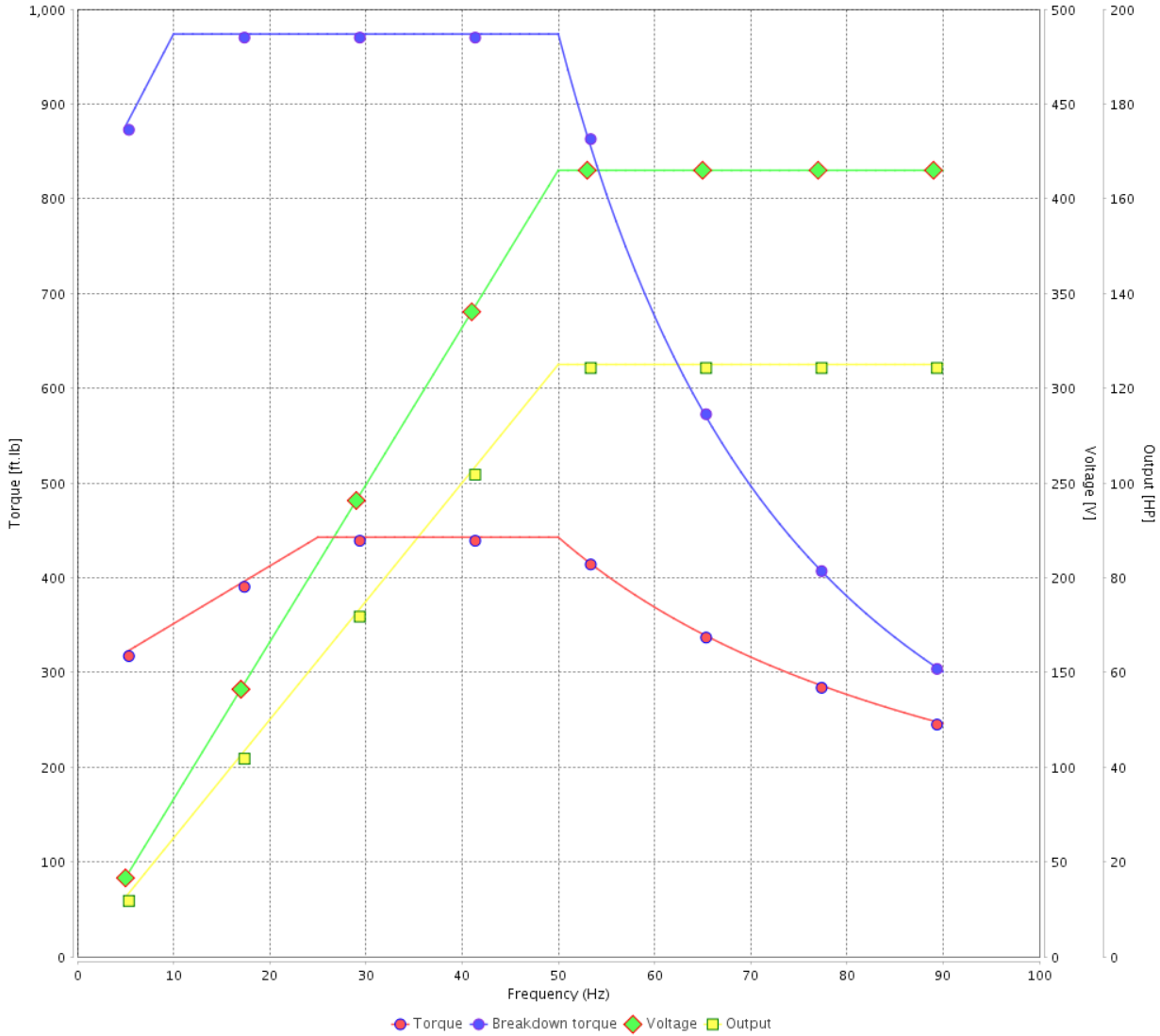
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 12215467

Catalog # : 12518ET3G444TSC-W22

VFD OPERATION CURVE



Performance : 415 V 50 Hz 4P IE2

Rated current	: 155 A	Moment of inertia (J)	: 57.2 sq.ft.lb
LRC	: 6.2	Duty cycle	: Cont.(S1)
Rated torque	: 443 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 80 K
Rated speed	: 1480 rpm	Design	: B

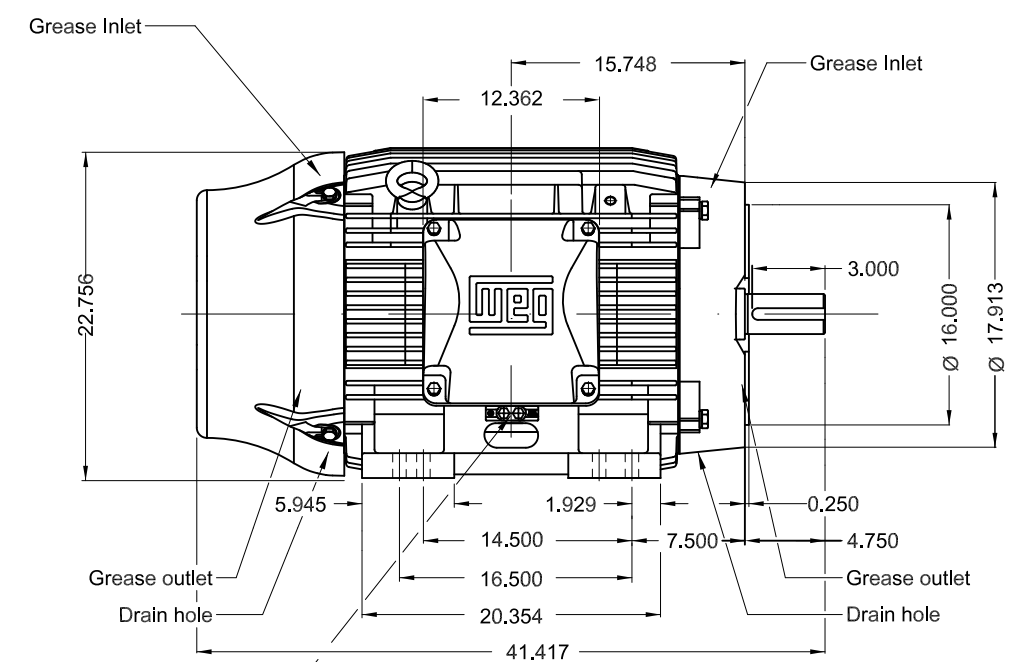
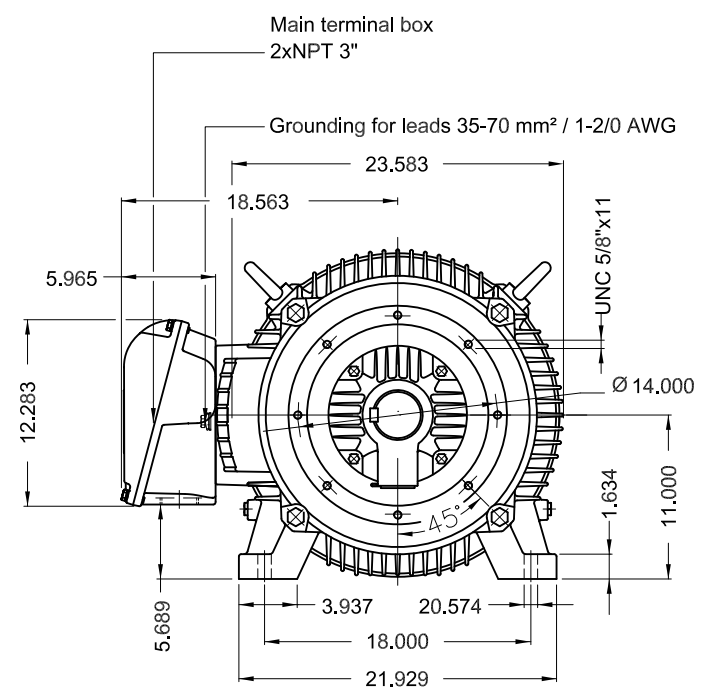
Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 36 / 36	Revision
Checked by				
Date	13/04/2022			

1 2 3 4 5 6

A

B

C

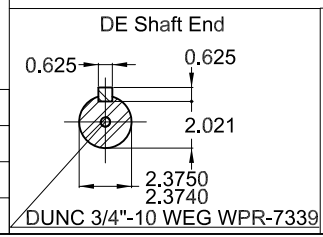


Grounding for leads 25-185 mm² / 3AWG-350MCM

D

E

TS shaft end
Color RAL 5009
Painting plan 203A
Mounting B34R(D)



125 HP 04 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 444/5TSC IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1		

PREVIEW
WDD



MADE IN MEXICO
12215467



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



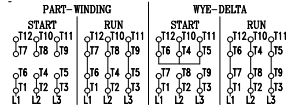
Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T3C
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3A

MODEL 12518ET3G444TSC-W22

Inverter Duty Motor
Severe Duty

PH3 60Hz Fr. 444/5TSC 1000m.a.s.l. IP55 TEFC 1641lb

V 460	A 139	
HP 125	kW 90	
SF 1.15	SFA 160	
RPM 1780	PF 0.85	
AMB 40°C	INS cl. F DT80K	NEMA NOM EFF 95.4%
DUTY CONT.	DES B Code G	



→ 6314-C3 (27g)
 → 6314-C3 (27g)

MOBIL POLYREX EM (12000h)