DATA SHEET

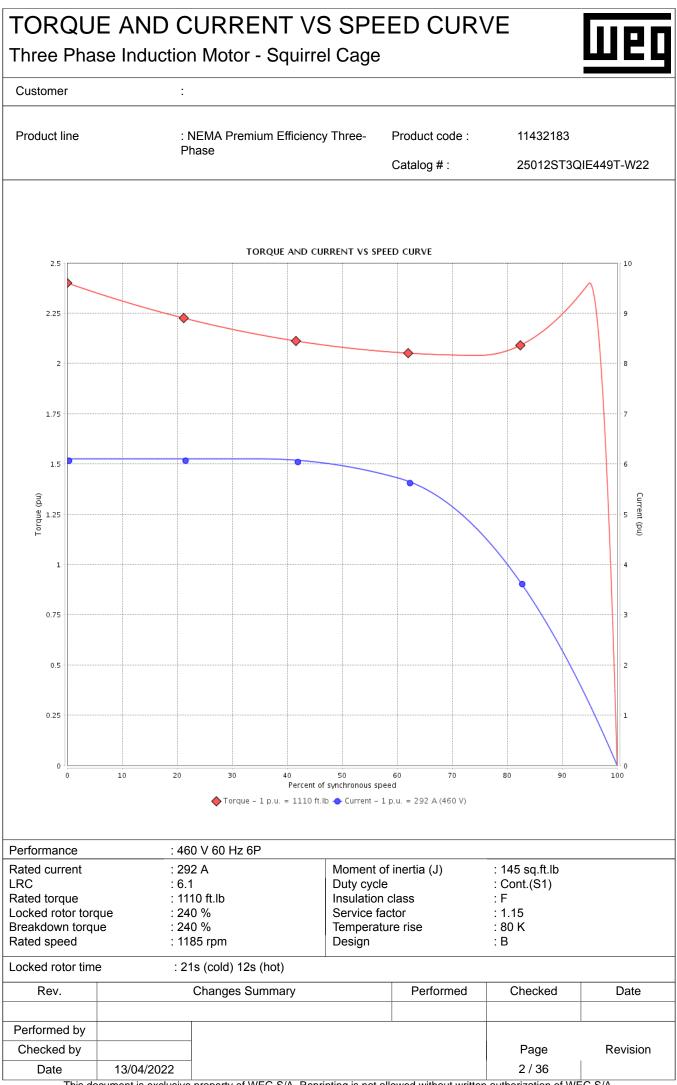
Three Phase Induction Motor - Squirrel Cage

:

Customer

Product line		: NEMA Pre Phase	mium Efficien	cy Three-	Product code	e: 11	11432183		
		1 11000			Catalog # :	25	012ST3QIE4	49T-W22	
Frame Insulation class Duty cycle Ambient tempera Altitude Protection degre Design		: 447/9T : F : Cont.(S1) : -20°C to + : 1000 m.a.: : IP55 : B		Mour Rotat Starti Appro		: F : E : C : 2	C411 - TEFC -1 Both (CW and Direct On Line 2997 lb 45 sq.ft.lb	,	
Output [HP]		250	200	200	200	250	250	250	
Poles		6	6	6	6	6	6	6	
Frequency [Hz]		60	50	50	50	50	50	50	
Rated voltage [V]		460	380	400	415	380	400	415	
Rated current [A]		292	284	280	273	350	336	326	
. R. Amperes [A]		1781	1732	1904	2020	1680	1848	1956	
RC [A]		6.1x(Code G)			1)7.4x(Code J)				
No load current [A]	120	119	127	134	119	127	134	
Rated speed [RPN		1185	980	980	985	980	980	985	
Slip [%]		1.25	2.00	2.00	1.50	2.00	2.00	1.50	
Rated torque [ft.lb]	1110	1070	1070	1070	1340	1340	1330	
ocked rotor torqu		240	220	260	280	180	210	229	
Breakdown torque		240	240	260	280	190	210	229	
Service factor		1.15	1.15	1.15	1.15	1.00	1.00	1.00	
Temperature rise		80 K	80 K	80 K	80 K	105 K	105 K	105 K	
ocked rotor time		21s (cold) 12s (hot)	18s (cold) 10s (hot)	18s (cold) 10s (hot)	18s (cold) 10s (hot)	18s (cold) 10s (hot)	18s (cold) 10s (hot)	18s (cold) 10s (hot)	
Noise level ²		70.0 dB(A)	. ,	. ,		. ,	. ,	, ,	
	25%	94.5	94.6	94.5	94.4	94.9	94.3	94.3	
Efficiency (%)	50%	95.0	94.8	94.7	94.6	95.0	94.5	94.5	
	75%	95.4	95.5	95.5	95.5	94.5	94.5	95.0	
	100%	95.8	95.5	95.5	95.5	94.5	94.5	95.0	
	25%	0.43	0.42	0.40	0.36	0.49	0.46	0.43	
Power Factor	50%	0.68	0.68	0.65	0.61	0.74	0.71	0.68	
Power Factor	75%	0.79	0.79	0.77	0.74	0.83	0.81	0.79	
	100%	0.83	0.84	0.81	0.80	0.85	0.84	0.83	
	1	Drive end	Non drive	end Found	ation loads		1	1	
Bearing type Sealing Lubrication interv Lubricant amour Lubricant type Notes		: 6322 C3 : Inpro/Sea : 11000 h : 60 g	3 6319 (al Inpro/S	C3 Max. t eal Max. d h	raction compression		674 lb 671 lb		
This revision repl must be eliminate (1) Looking the m (2) Measured at 1 (3) Approximate	ed. notor from the 1m and with t weight subject ocess.	e shaft end. olerance of +3	dB(A).		are average va supply, subject				
manufacturing pro (4) At 100% of ful								D-4-	
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manufacturing pro (4) At 100% of ful Rev.		Changes	Summary		Performe		age	Revision	

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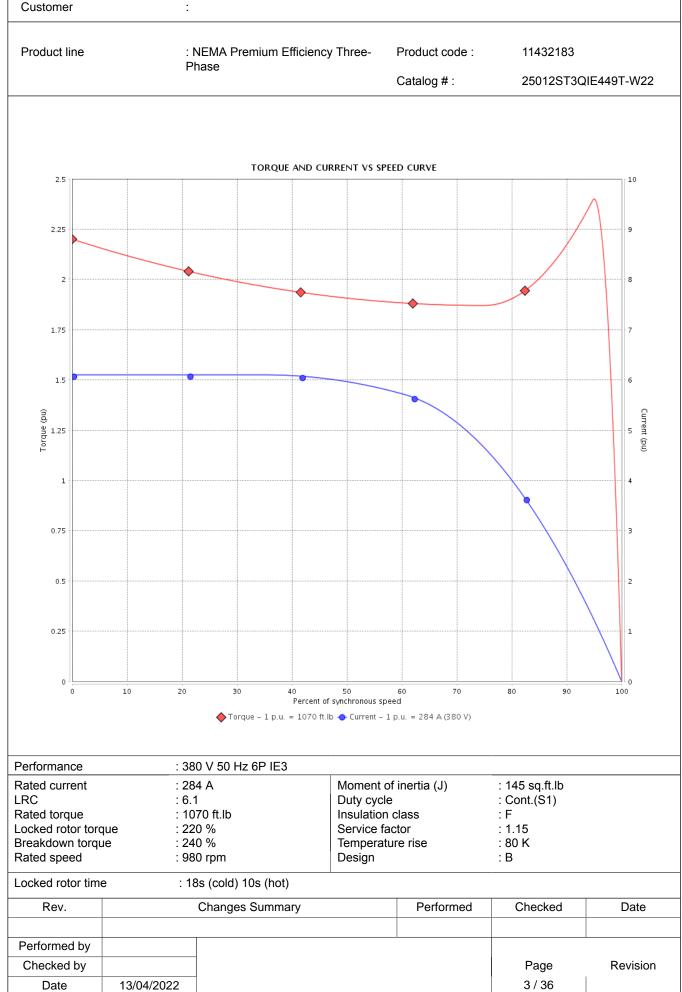


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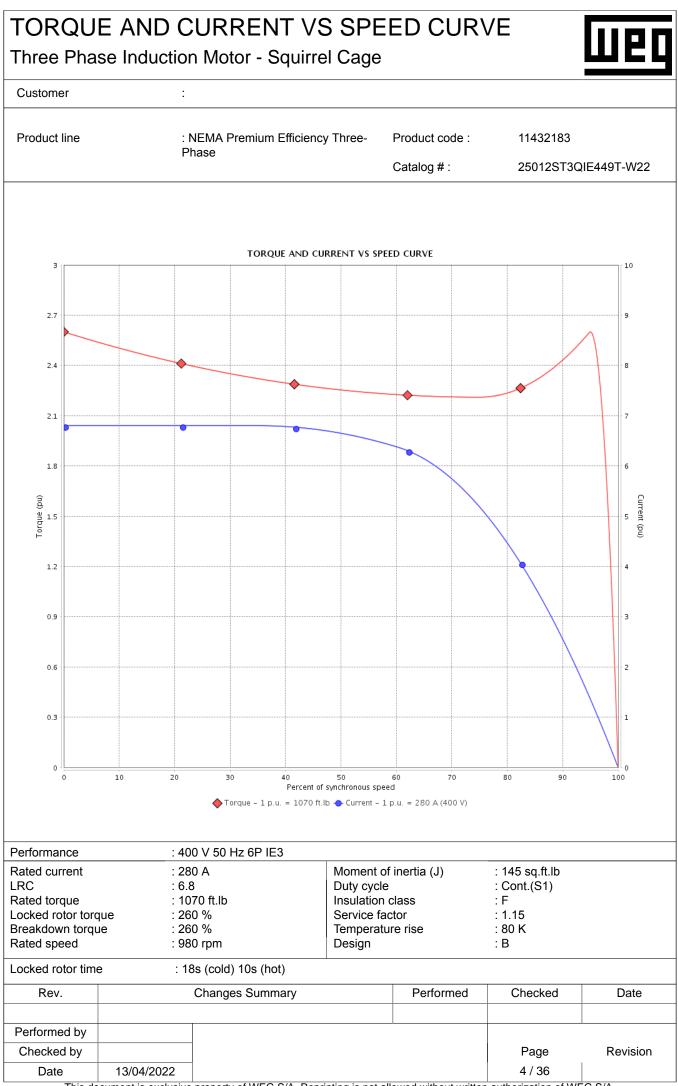
TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage

Customer



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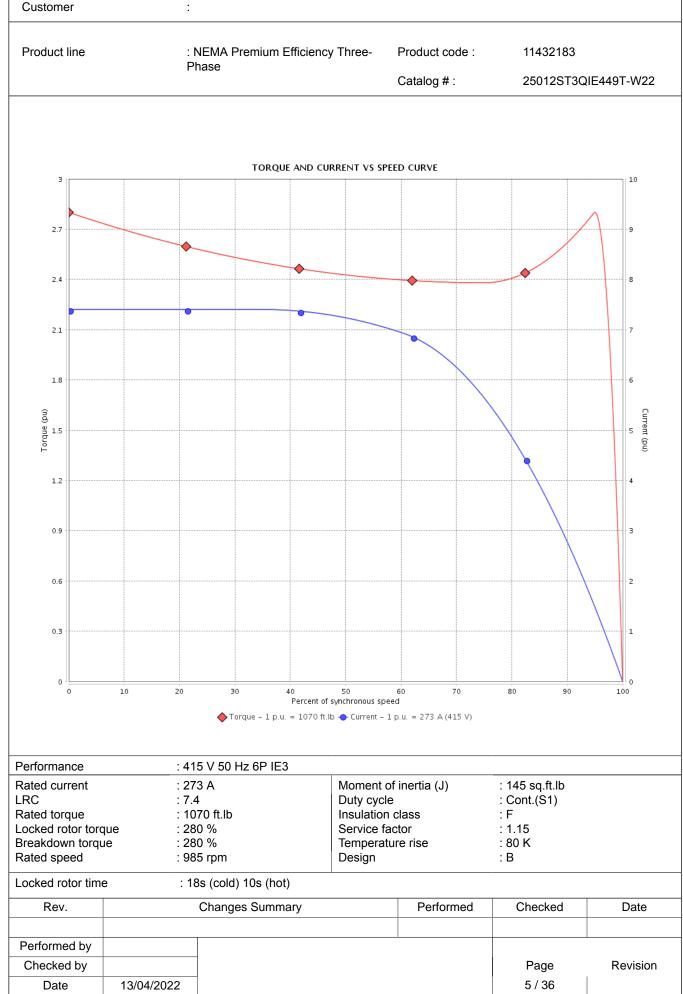


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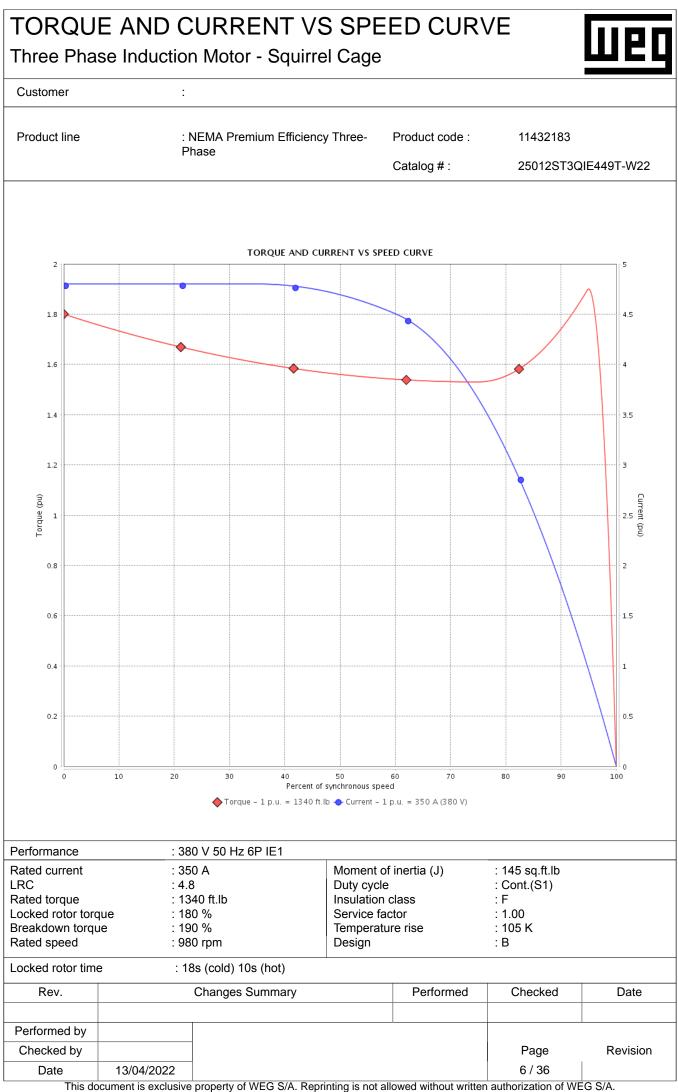
TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage

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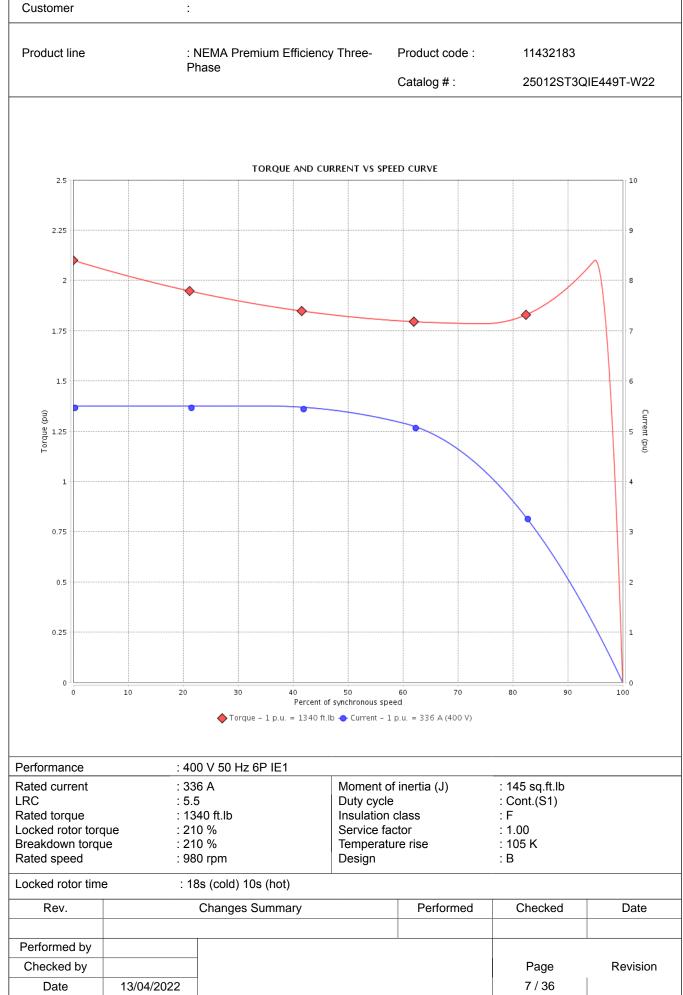


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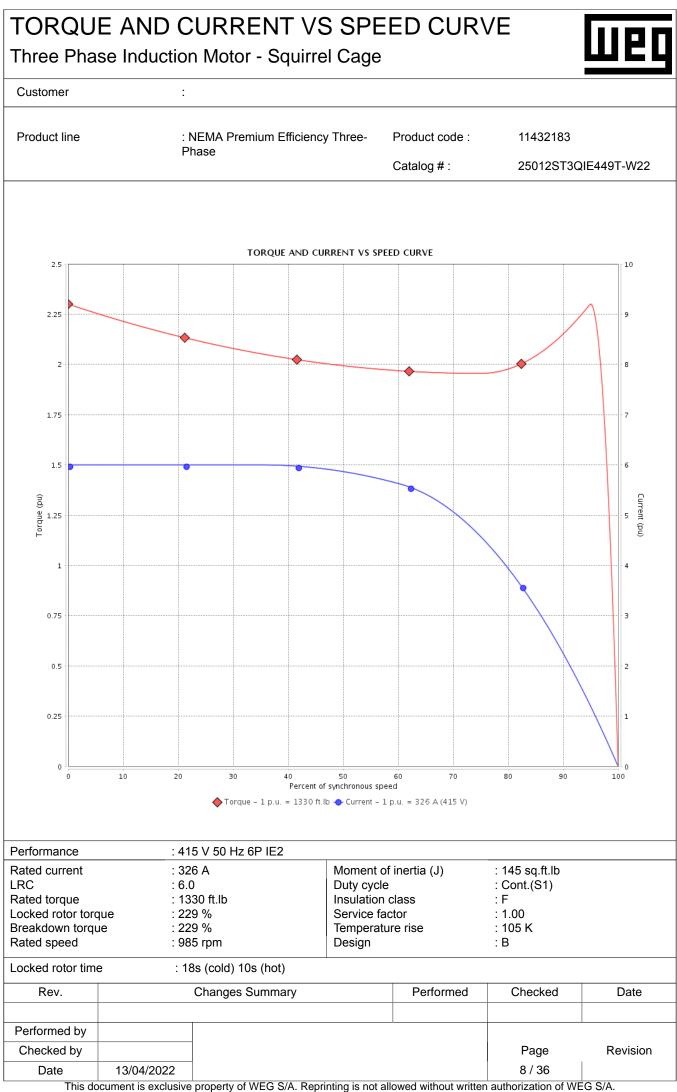
TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage





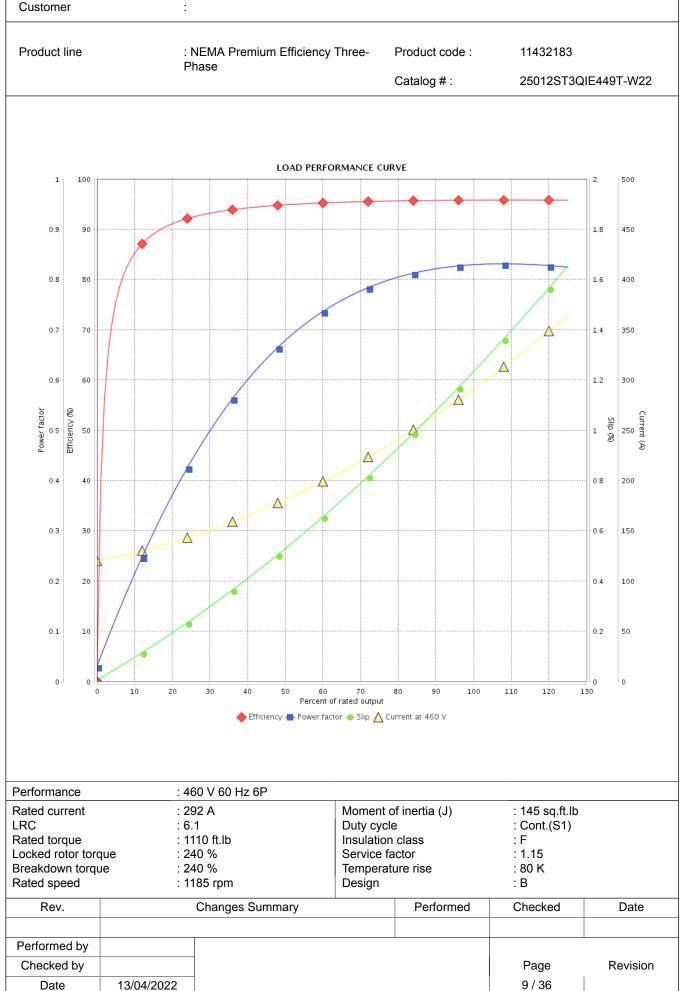
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Three Phase Induction Motor - Squirrel Cage

Customer



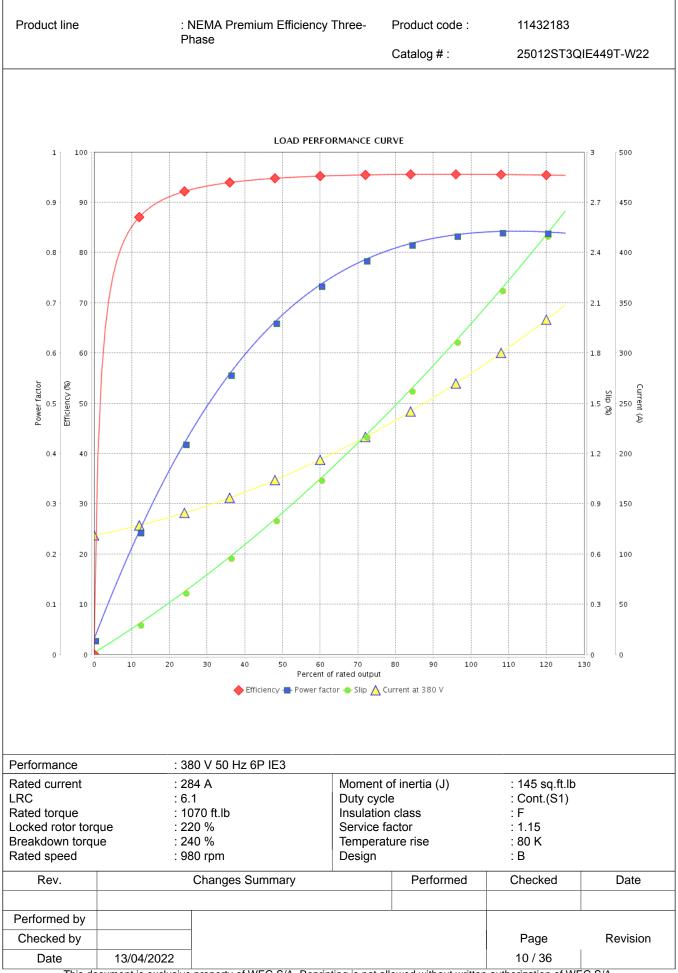
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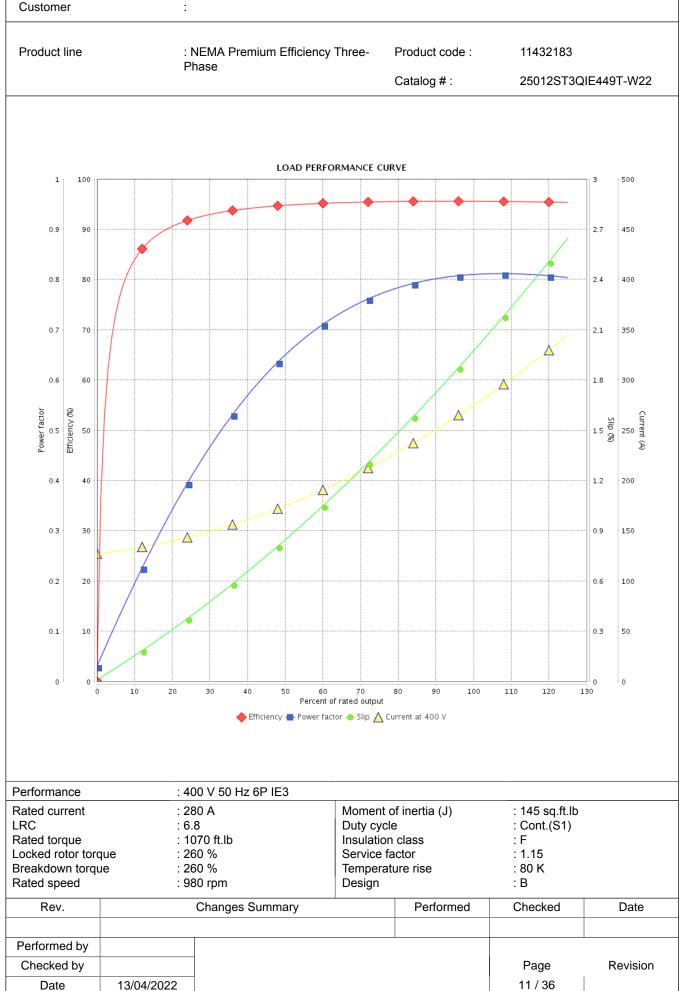


Customer



Three Phase Induction Motor - Squirrel Cage

Customer



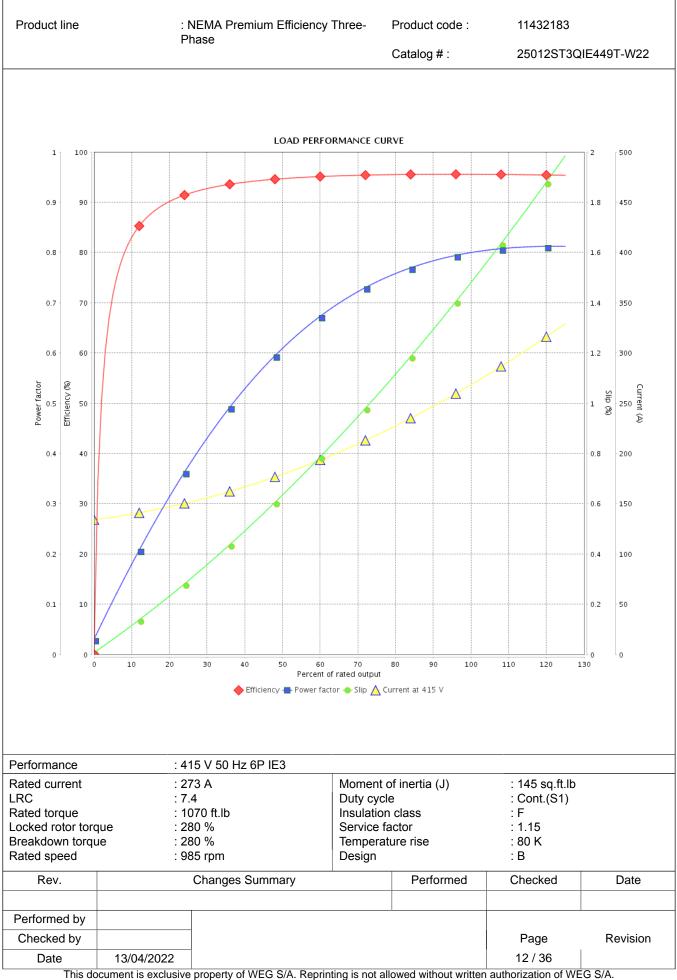
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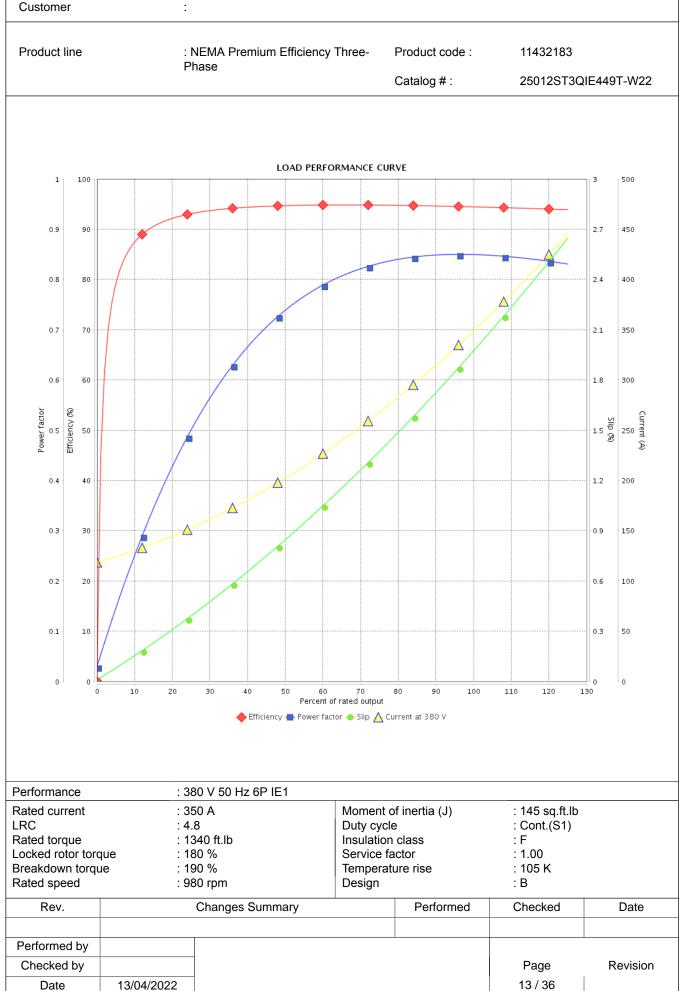


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Three Phase Induction Motor - Squirrel Cage

Customer



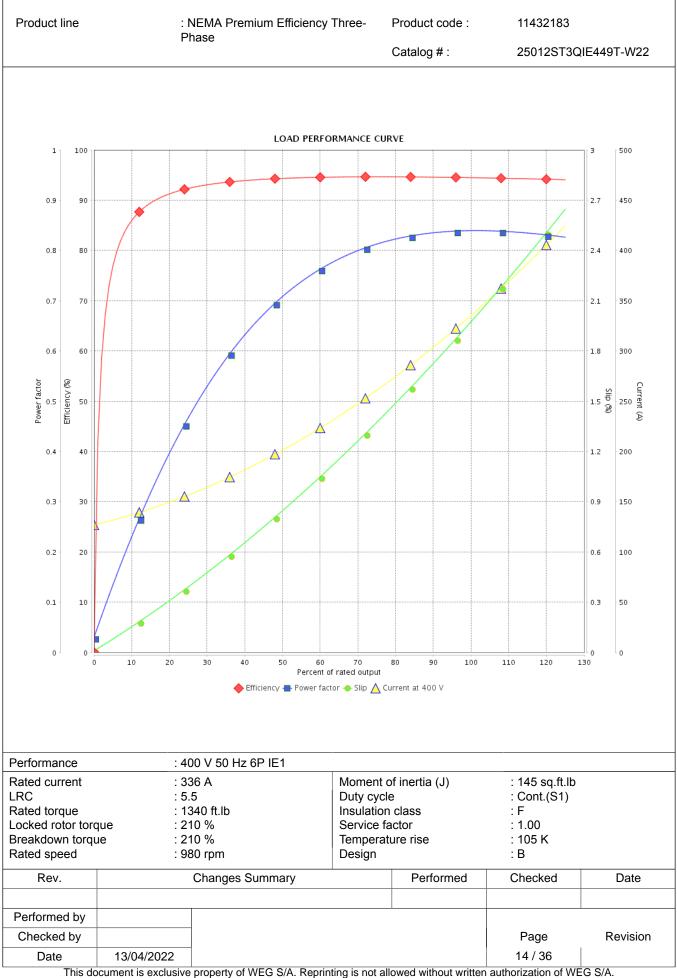
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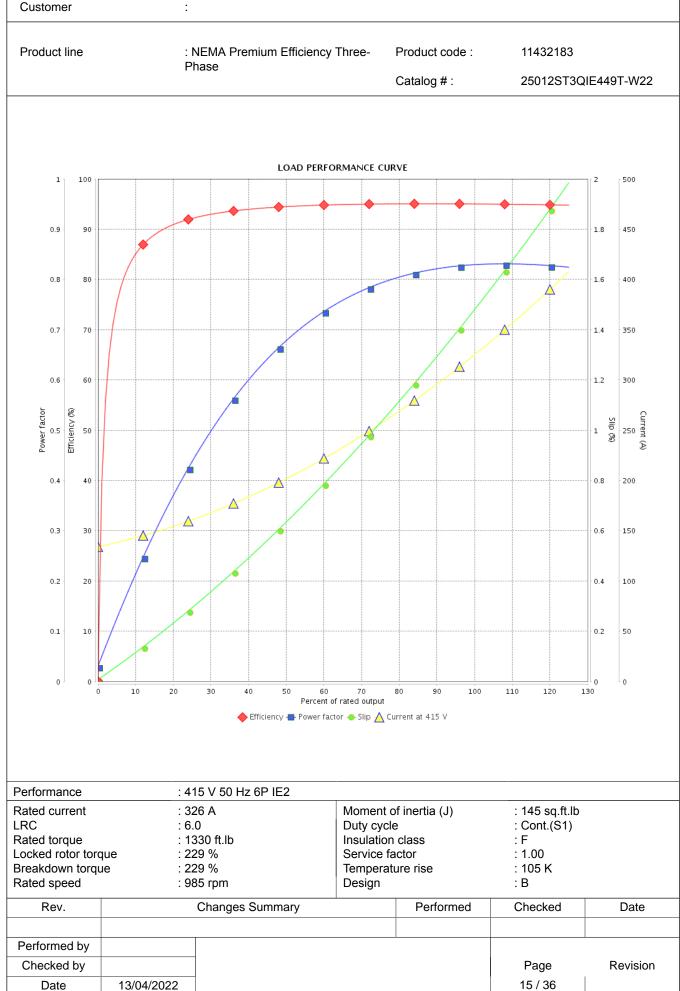


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Three Phase Induction Motor - Squirrel Cage

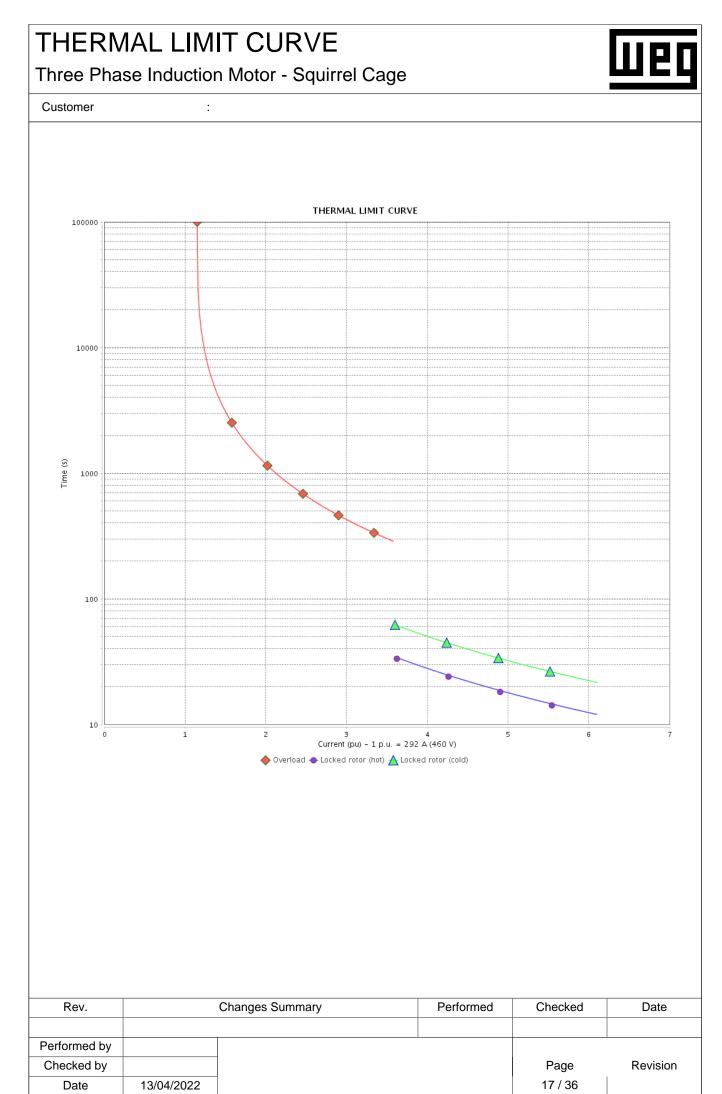
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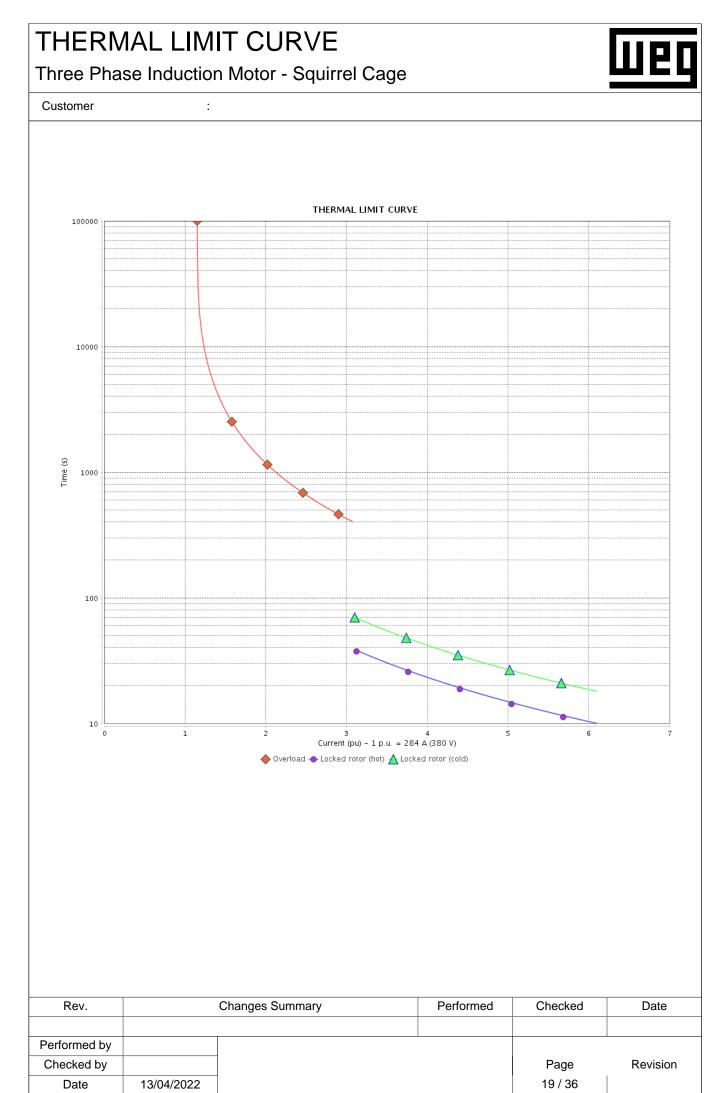
THERMAL LIMIT CURVE Three Phase Induction Motor - Squirrel Cage						
Customer		n Motor - Squirrei	Cage			
Product line		NEMA Premium Efficiency T hase		Product code : Catalog # :	11432183 25012ST3Q	IE449T-W22
Performance Rated current LRC Rated torque Locked rotor toro Breakdown torqu Rated speed	: 2 : 6 : 1 gue : 2 Je : 2	60 V 60 Hz 6P 92 A .1 110 ft.lb 40 % 40 % 185 rpm	Moment o Duty cycle Insulation Service fa Temperatu Design	class ctor	: 145 sq.ft.lb : Cont.(S1) : F : 1.15 : 80 K : B	
Heating constant						
Rev.		Changes Summary		Performed	Checked	Date

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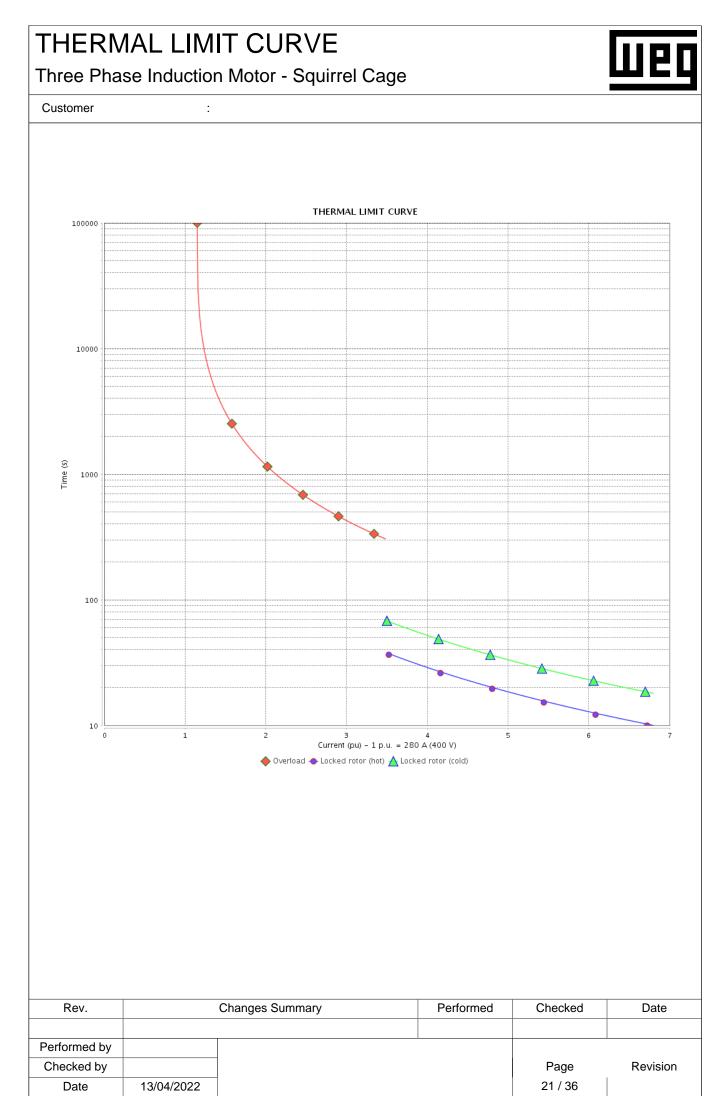
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Three Pha	se Inductio	n Motor - Squirrel	Cage			Шед
Customer	:					
Product line		NEMA Premium Efficiency 1 Phase		Product code : Catalog # :	11432183 25012ST3Q	1E449T-W22
Performance Rated current LRC Rated torque Locked rotor torq Breakdown torqu	: 2 : 6 : 1 jue : 2 ie : 2	380 V 50 Hz 6P IE3 284 A 5.1 1070 ft.lb 220 % 240 %	Duty cycle Insulation Service fa Temperatu	class ctor	: 145 sq.ft.lb : Cont.(S1) : F : 1.15 : 80 K	
Rated speed Heating constant Cooling constant		980 rpm	Design		: B	
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THERMAL LIMIT CURVE						
Three Pha	se Inductio	on Motor - Squirrel	Cage			
Customer		:				
Product line		: NEMA Premium Efficiency [·] Phase		Product code :	11432183	
				Catalog # :	25012ST3Q	IE449T-W22
Performance		400 V 50 Hz 6P IE3				
Rated current LRC Rated torque Locked rotor torc Breakdown torqu Rated speed	iue :	280 A 6.8 1070 ft.lb 260 % 260 % 980 rpm	Moment o Duty cycle Insulation Service fa Temperate Design	class ctor	: 145 sq.ft.lb : Cont.(S1) : F : 1.15 : 80 K : B	
Heating constant						
Cooling constant Rev.	: 	Changes Summary		Performed	Checked	Date
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Three Pha	se Inductior	n Motor - Squirrel	Cage			шед	
Customer	:						
Product line		NEMA Premium Efficiency	Three-	Product code :	11432183		
	PI	nase		Catalog # :	25012ST3Q	IE449T-W22	
Performance	• 4*	15 V 50 Hz 6P IE3					
Rated current		73 A	Moment o	f inertia (J)	: 145 sq.ft.lb		
LRC	: 7.	4	Duty cycle	9	: Cont.(S1)		
Rated torque Locked rotor torc		070 ft.lb 30 %	Insulation Service fa		: F : 1.15		
Breakdown torqu Rated speed	ie : 28	30 % 35 rpm	Temperatu Design		: 80 K : B		
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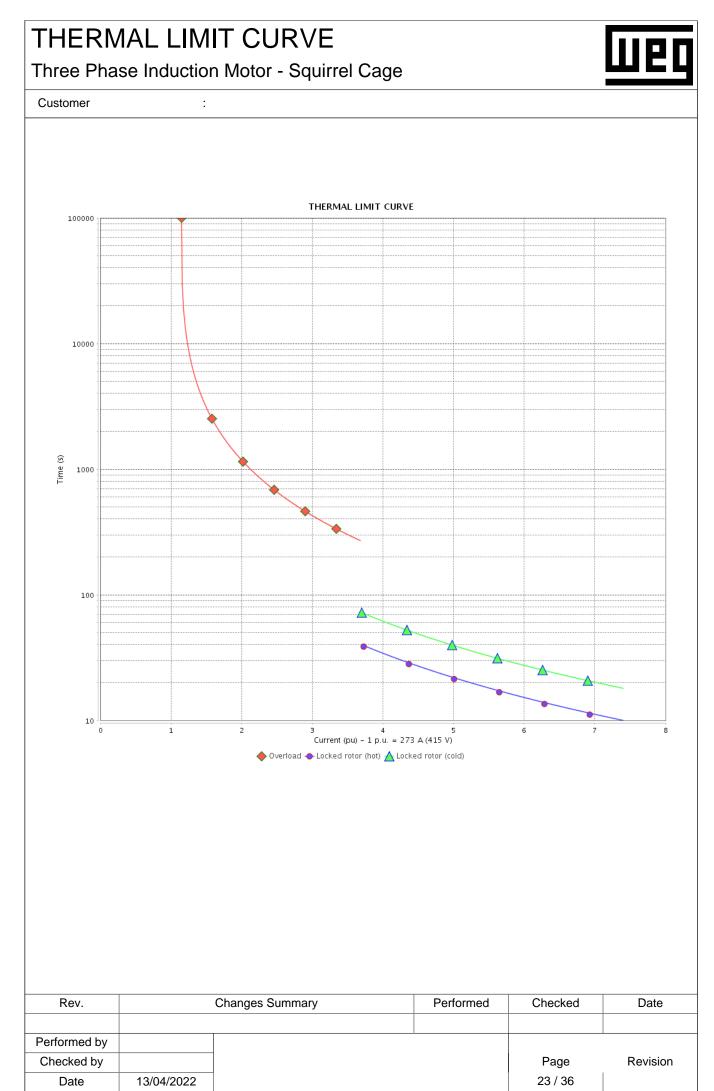
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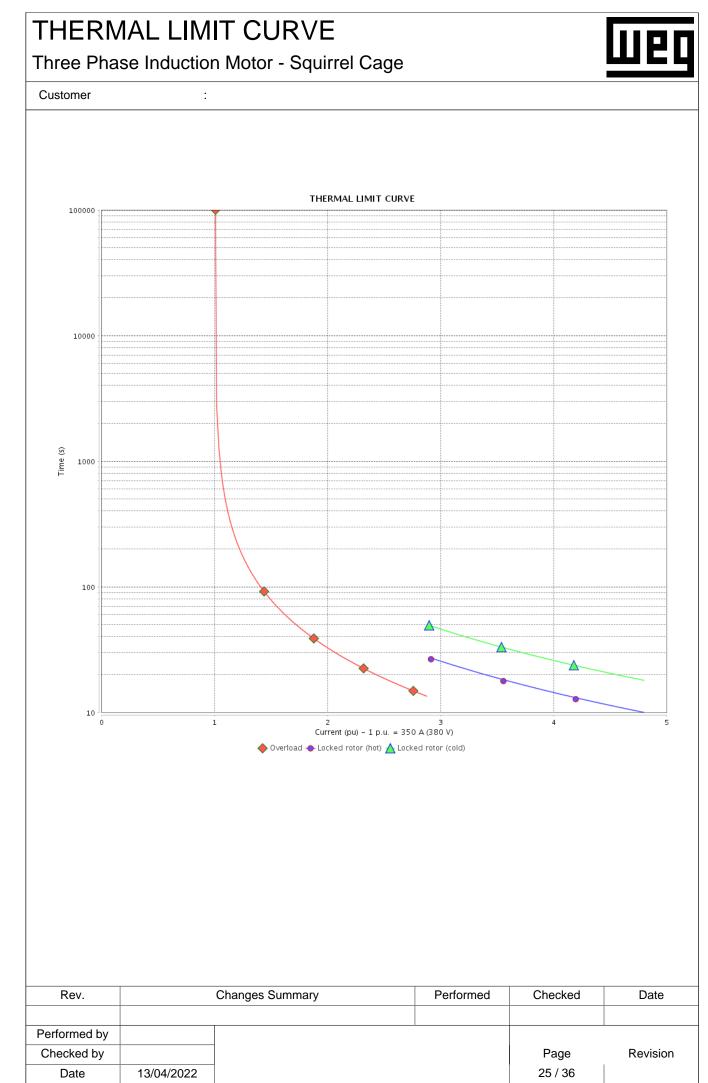
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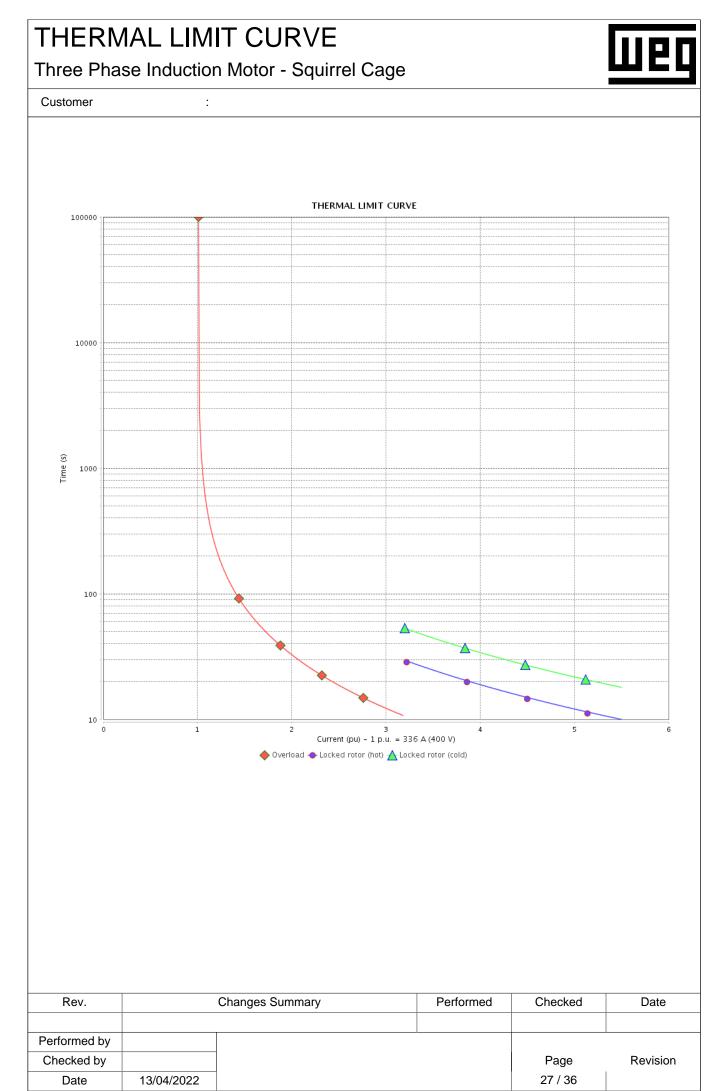
	THERMAL LIMIT CURVE						
Three Pha	se Induct	ion Motor - Squirrel	Cage				
Customer		:					
Product line		: NEMA Premium Efficiency Phase		Product code : Catalog # :	11432183 25012ST3Q	IE449T-W22	
						-	
Performance		: 380 V 50 Hz 6P IE1					
Rated current LRC		: 350 A : 4.8	Moment o Duty cycle	f inertia (J)	: 145 sq.ft.lb : Cont.(S1)		
Rated torque		: 1340 ft.lb	Insulation	class	: F		
Locked rotor toro Breakdown torqu		: 180 % : 190 %	Service fa Temperati		: 1.00 : 105 K		
Rated speed		: 980 rpm	Design		: B		
Heating constant							
Cooling constant Rev.	L	Changes Summary		Performed	Checked	Date	
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THERMAL LIMIT CURVE						
Customer	se Induct	ion Motor - Squirrel	Cage			
Product line		: NEMA Premium Efficiency Phase		Product code : Catalog # :	11432183 25012ST3Q	IE449T-W22
Performance Rated current LRC Rated torque Locked rotor torq Breakdown torqu Rated speed	lue Ie	: 400 V 50 Hz 6P IE1 : 336 A : 5.5 : 1340 ft.lb : 210 % : 210 % : 980 rpm	Moment o Duty cycle Insulation Service fa Temperatu Design	class ctor	: 145 sq.ft.lb : Cont.(S1) : F : 1.00 : 105 K : B	
Heating constant Cooling constant Rev.		Changes Summary		Performed	Checked	Date

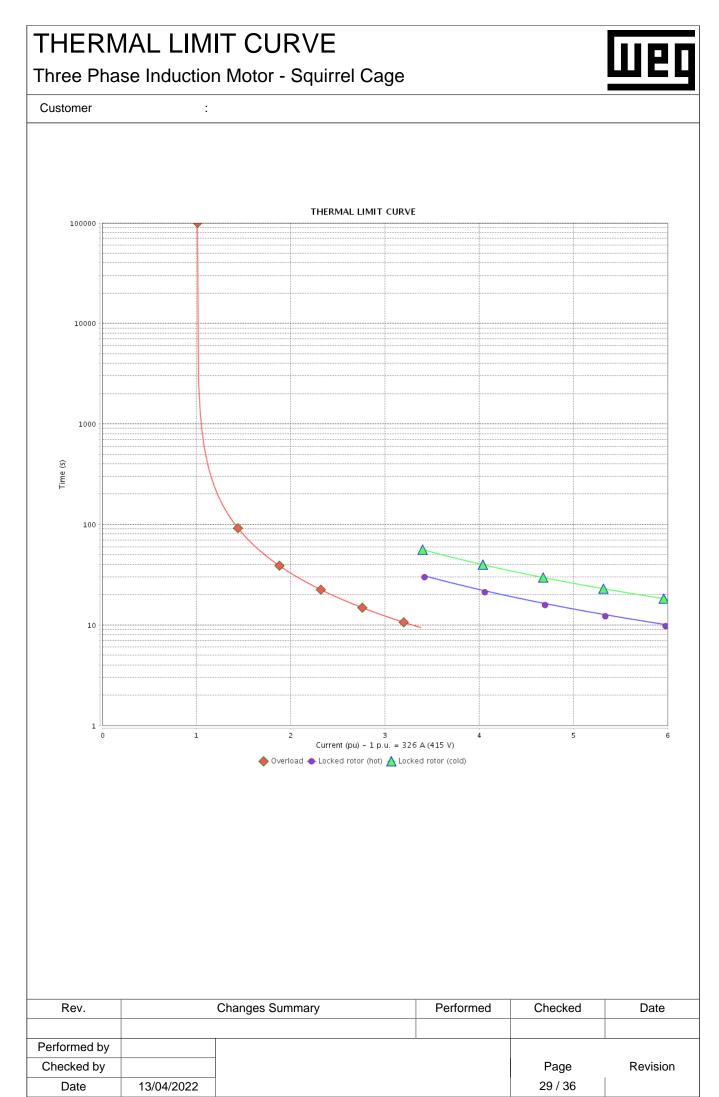
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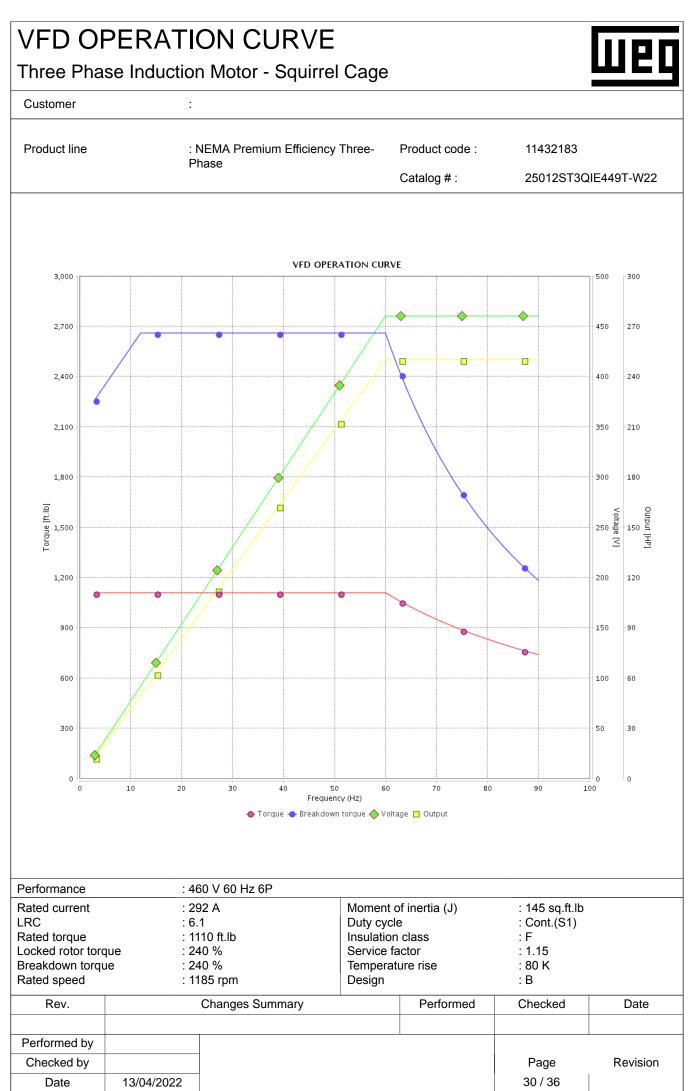


THERMAL LIMIT CURVE						
Three Pha	se Induct	ion Motor - Squirrel	Cage			
Customer		:				
Product line		: NEMA Premium Efficiency ⁻ Phase		Product code : Catalog # :	11432183 25012ST30	IE449T-W22
					200120100	
Performance		: 415 V 50 Hz 6P IE2	Morecut	finantia (1)	. 1 45 51	
Rated current LRC Rated torque Locked rotor torc Breakdown torqu Rated speed	lne Ie	: 326 A : 6.0 : 1330 ft.lb : 229 % : 229 % : 985 rpm	Moment o Duty cycle Insulation Service fa Temperatu Design	class ctor	: 145 sq.ft.lb : Cont.(S1) : F : 1.00 : 105 K : B	
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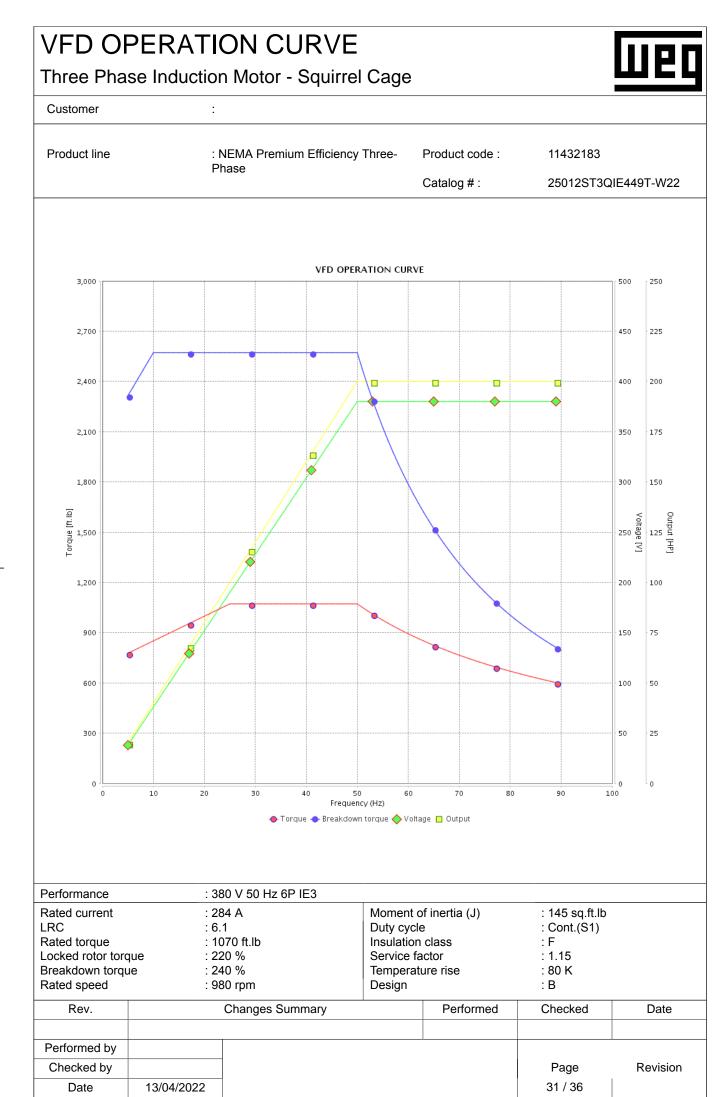
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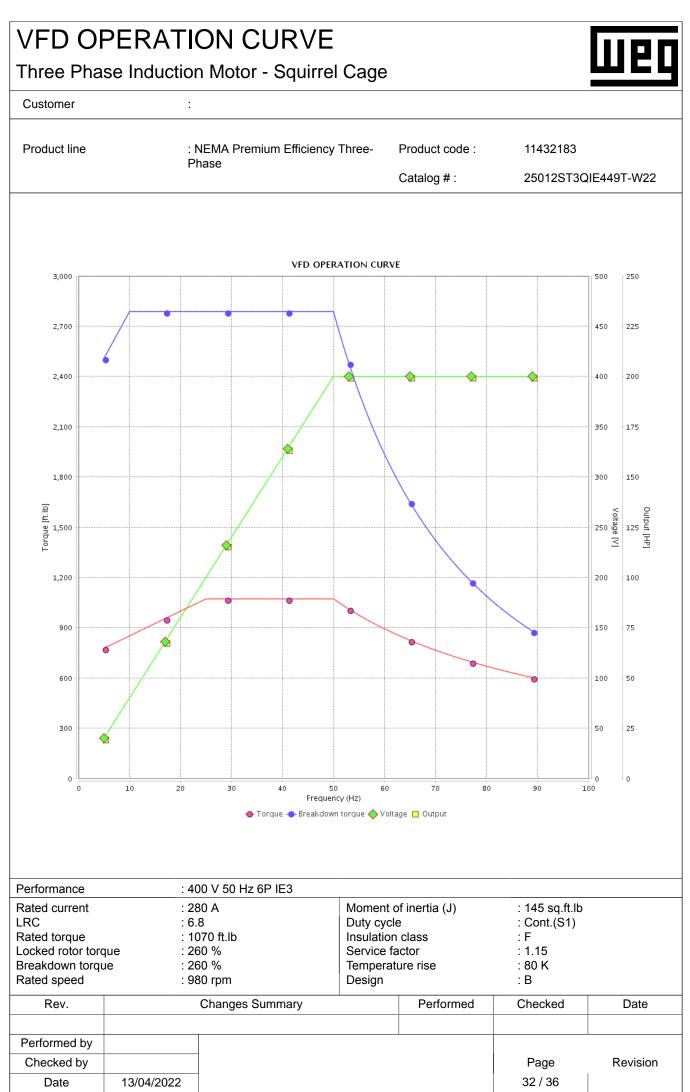




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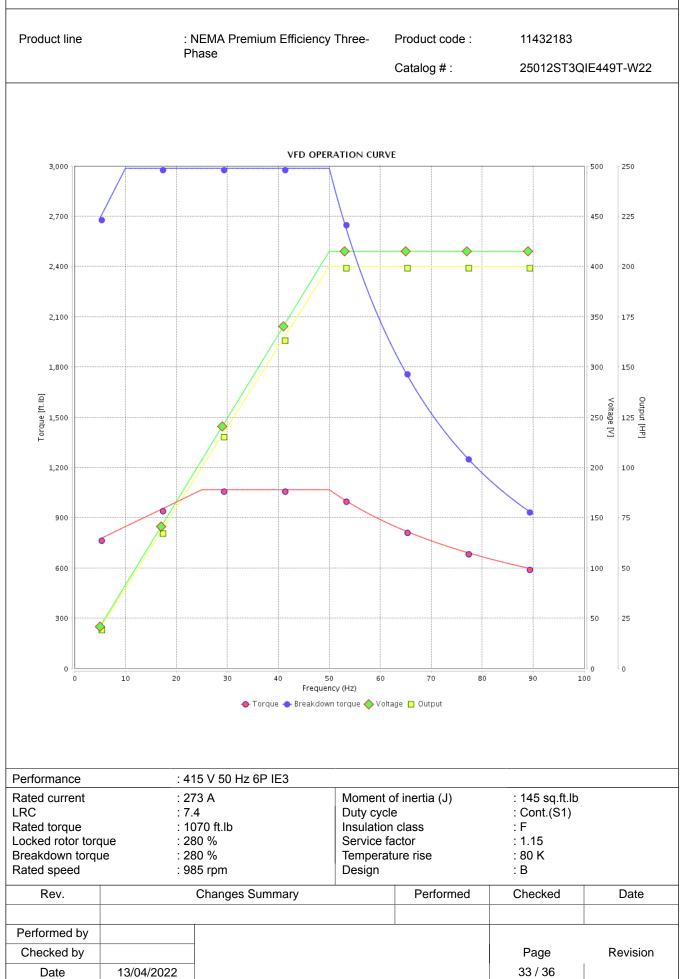
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VFD OPERATION CURVE

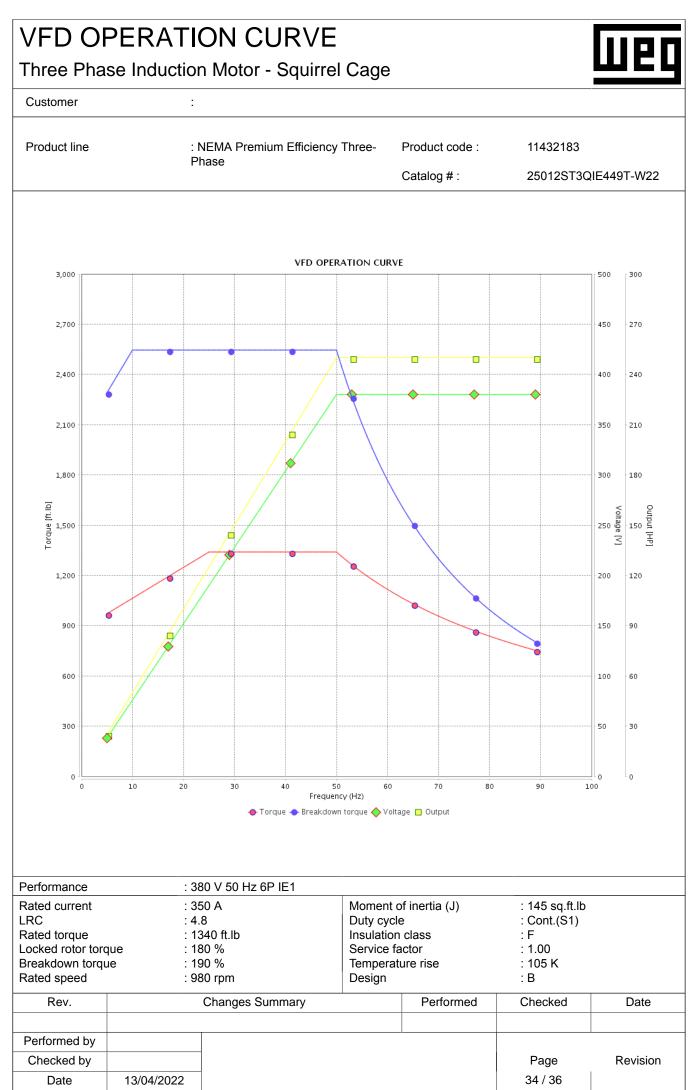
Three Phase Induction Motor - Squirrel Cage

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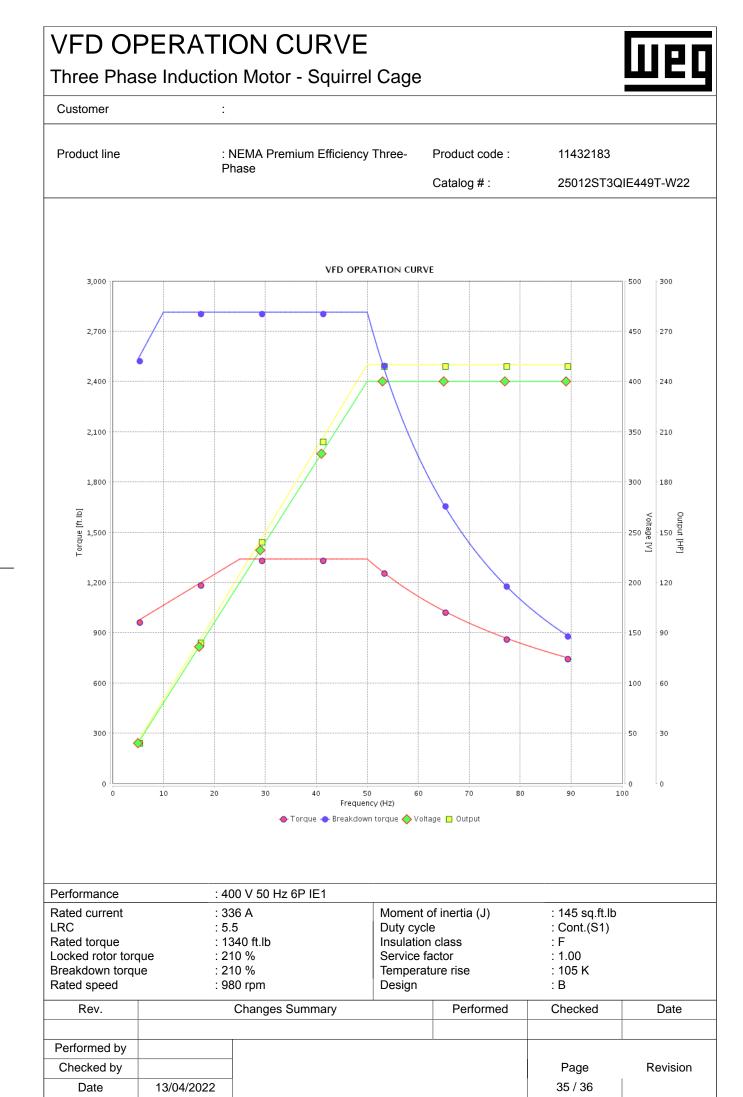
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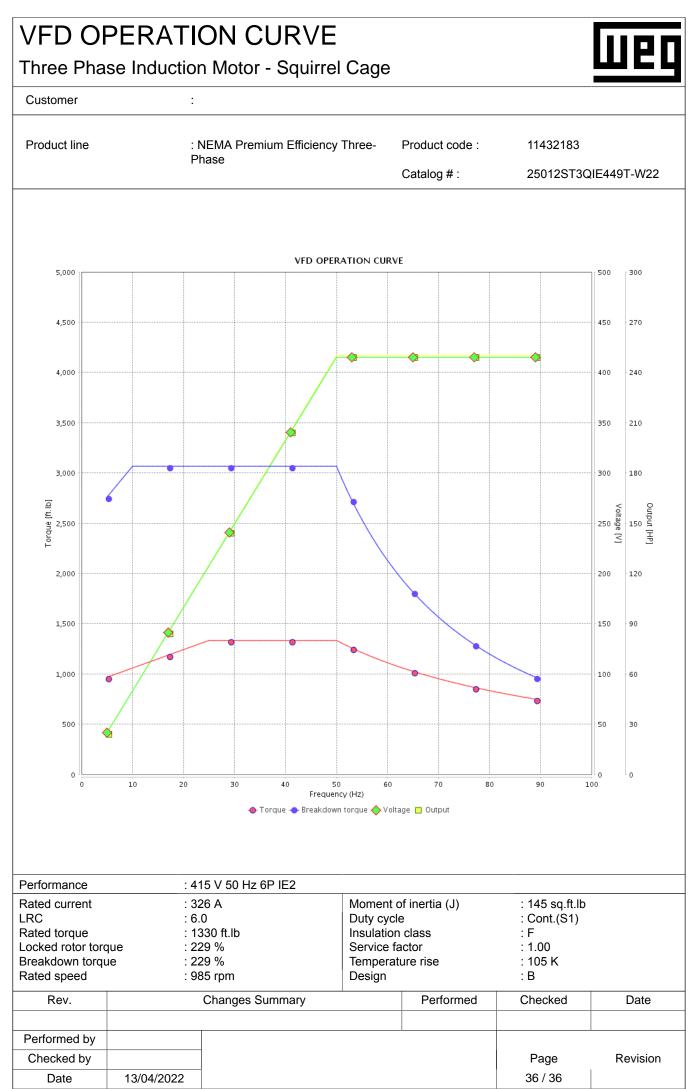
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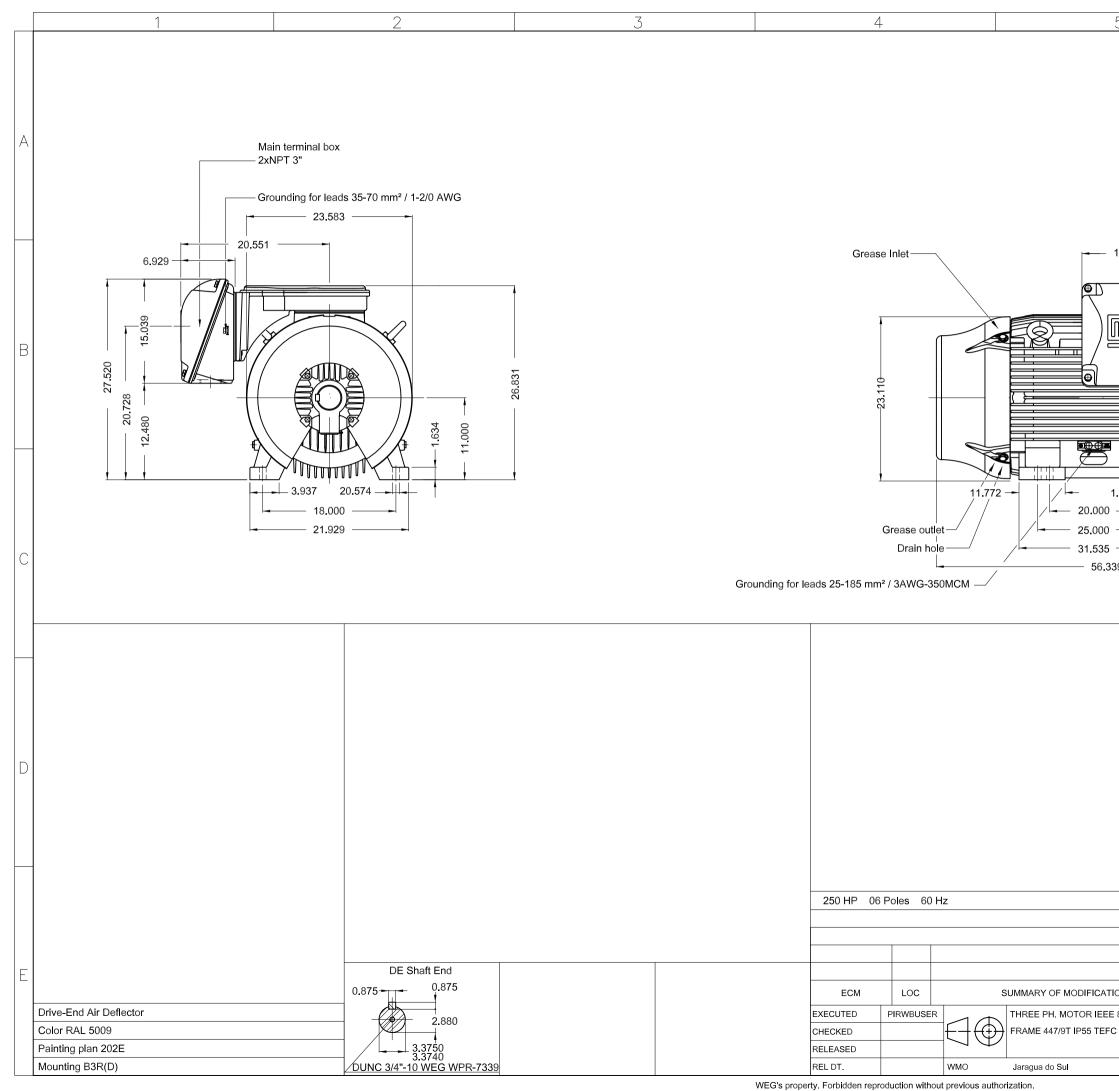


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