

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :				
Product line	: NEMA Premium Efficiency Three-Phase			
Product code :	14396843			
Catalog # :	25012XT3G449T			
Frame : 449T Output : 250 HP (185 kW) Poles : 6 Frequency : 60 Hz Rated voltage : 460 V Rated current : 299 A L. R. Amperes : 2422 A LRC : 8.1x(Code J) No load current : 134 A Rated speed : 1190 rpm Slip : 0.83 % Rated torque : 1100 ft.lb Locked rotor torque : 280 % Breakdown torque : 300 % Insulation class : F Service factor : 1.15 Design : A	Locked rotor time : 18s (cold) 10s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 70.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 3188 lb			
Output	25% 50% 75% 100%			
Efficiency (%)	0.000 95.0 95.4 95.8			
Power Factor	0.00 0.64 0.76 0.81			
Foundation loads				
Max. traction	: 7229 lb			
Max. compression	: 10417 lb			
Bearing type	: <u>Drive end</u> 6322 C3 <u>Non drive end</u> 6319 C3			
Sealing	: Viton Oil Seal Viton Seal			
Lubrication interval	: 9212 h 11094 h			
Lubricant amount	: 60 g 45 g			
Lubricant type	: Mobil Polyrex EM			
Notes				
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.				
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Thermal protection

ID	Application	Type	Quantity	Sensing Temperature
1	Winding	Thermostat - 2 wires	1 x Phase	155 °C

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TORQUE AND CURRENT VS SPEED CURVE



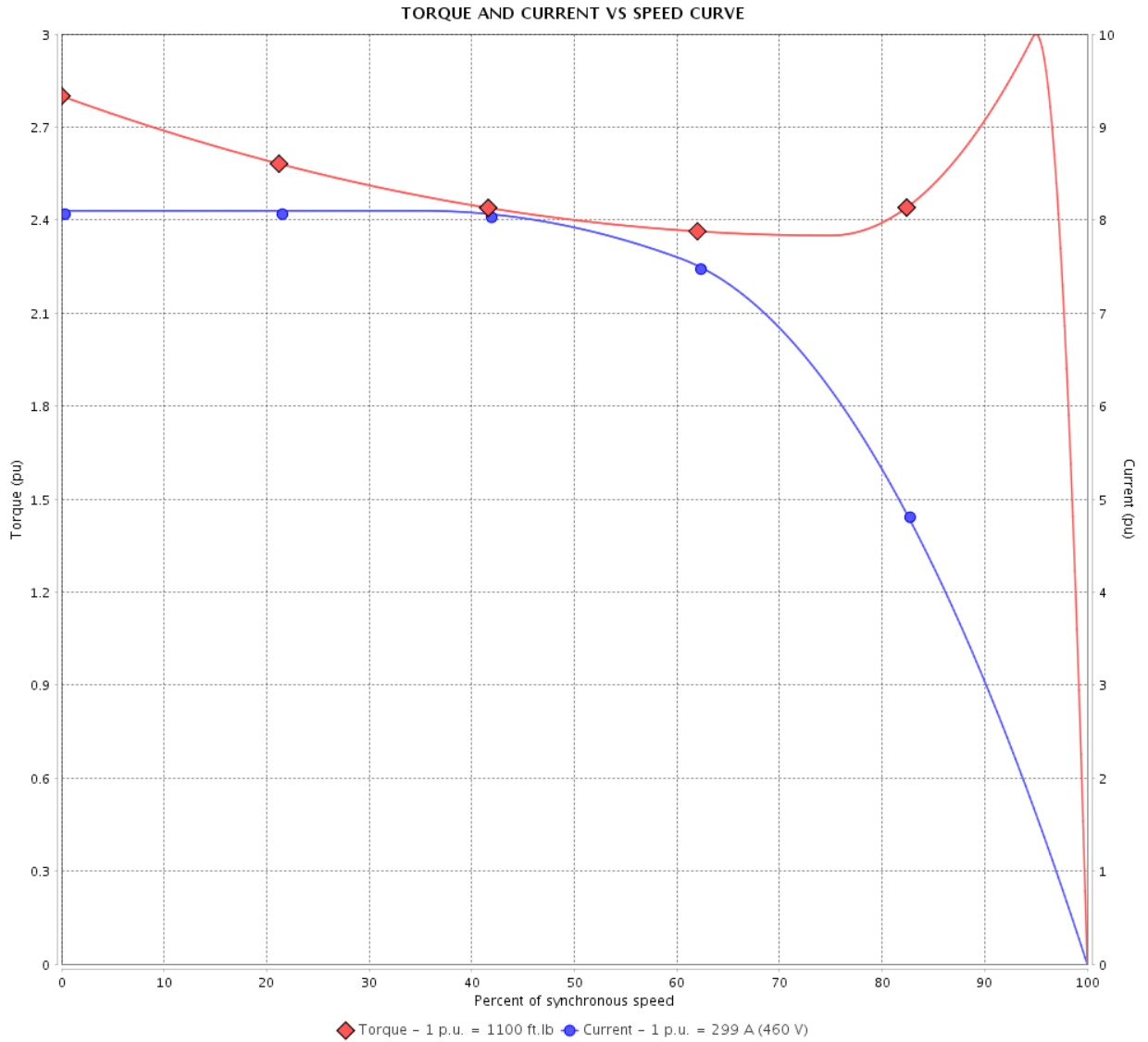
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Performance : 460 V 60 Hz 6P

Rated current : 299 A
 LRC : 8.1
 Rated torque : 1100 ft.lb
 Locked rotor torque : 280 %
 Breakdown torque : 300 %
 Rated speed : 1190 rpm

Moment of inertia (J)
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : A

Locked rotor time : 18s (cold) 10s (hot)

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LOAD PERFORMANCE CURVE

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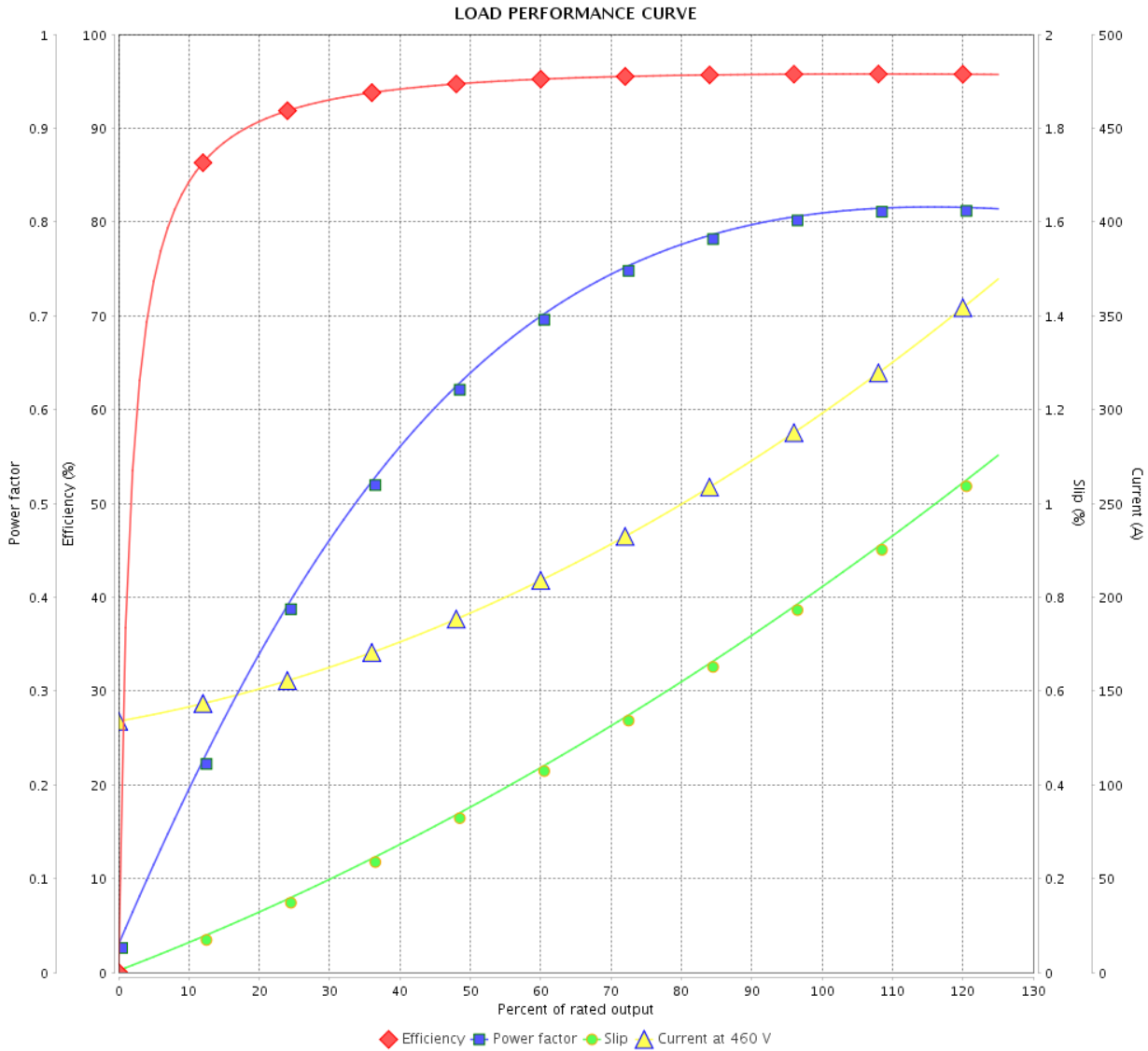


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THERMAL LIMIT CURVE



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Heating constant

Cooling constant

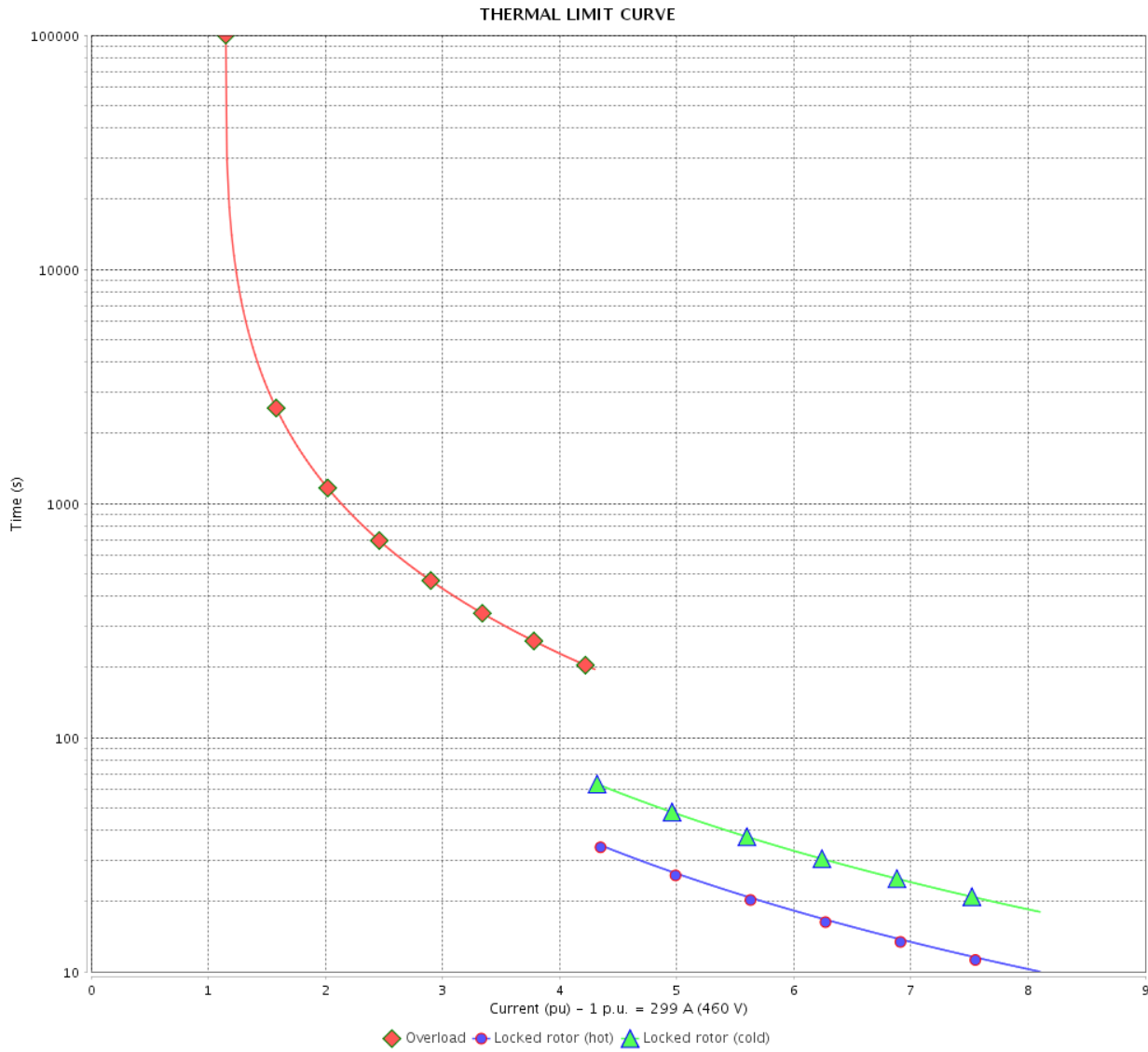
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THERMAL LIMIT CURVE

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VFD OPERATION CURVE

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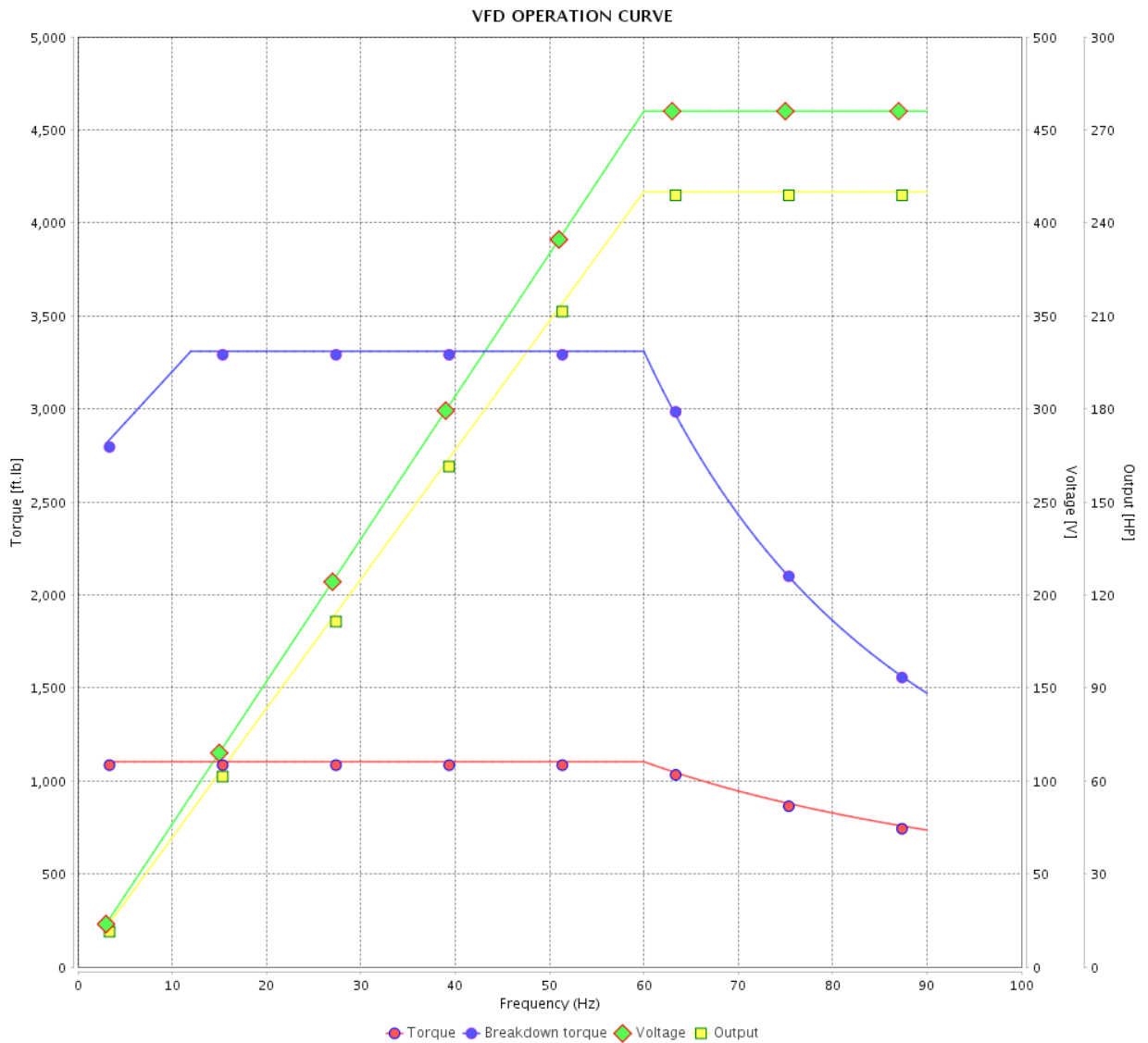


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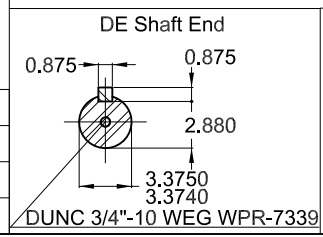
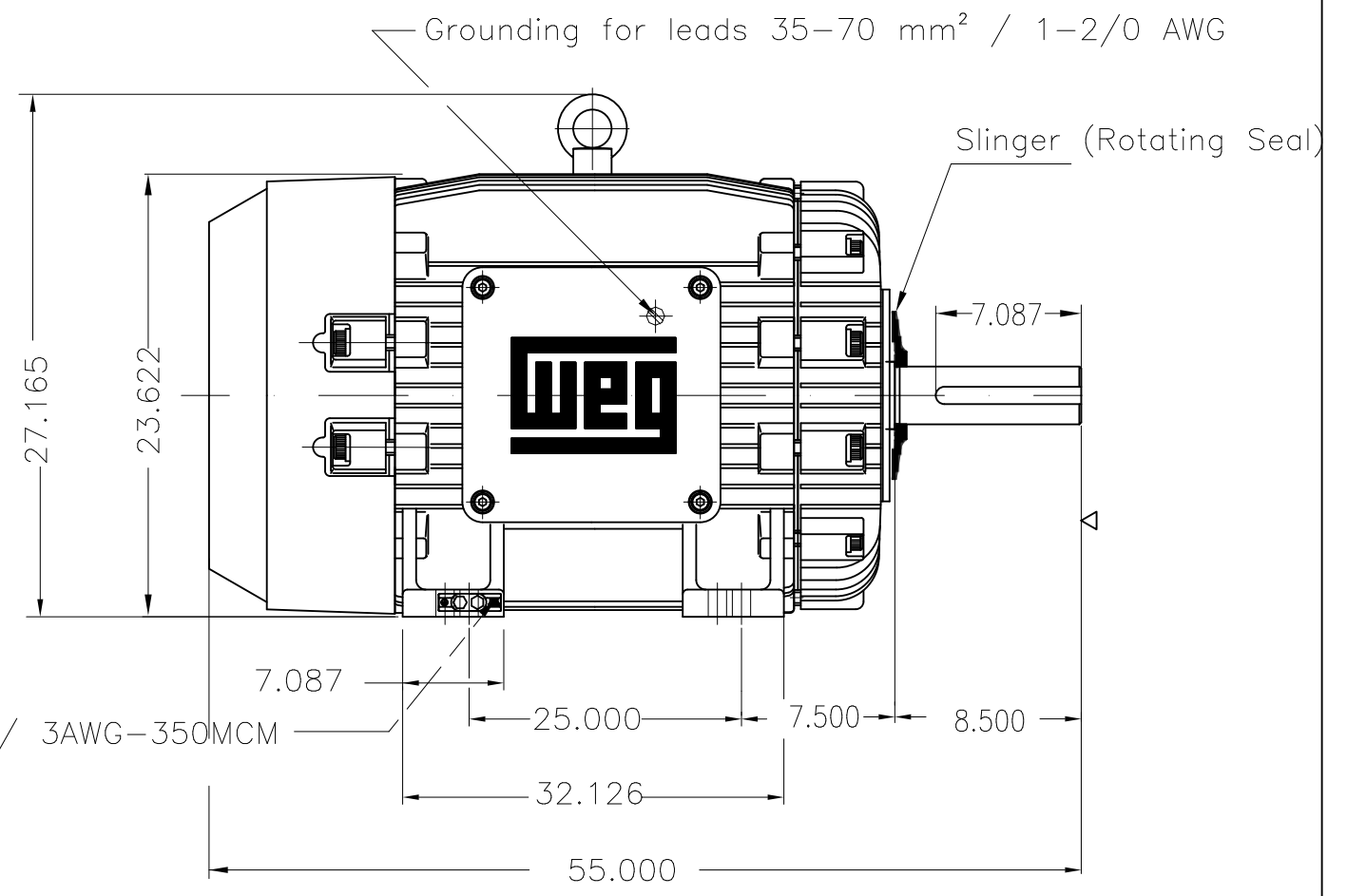
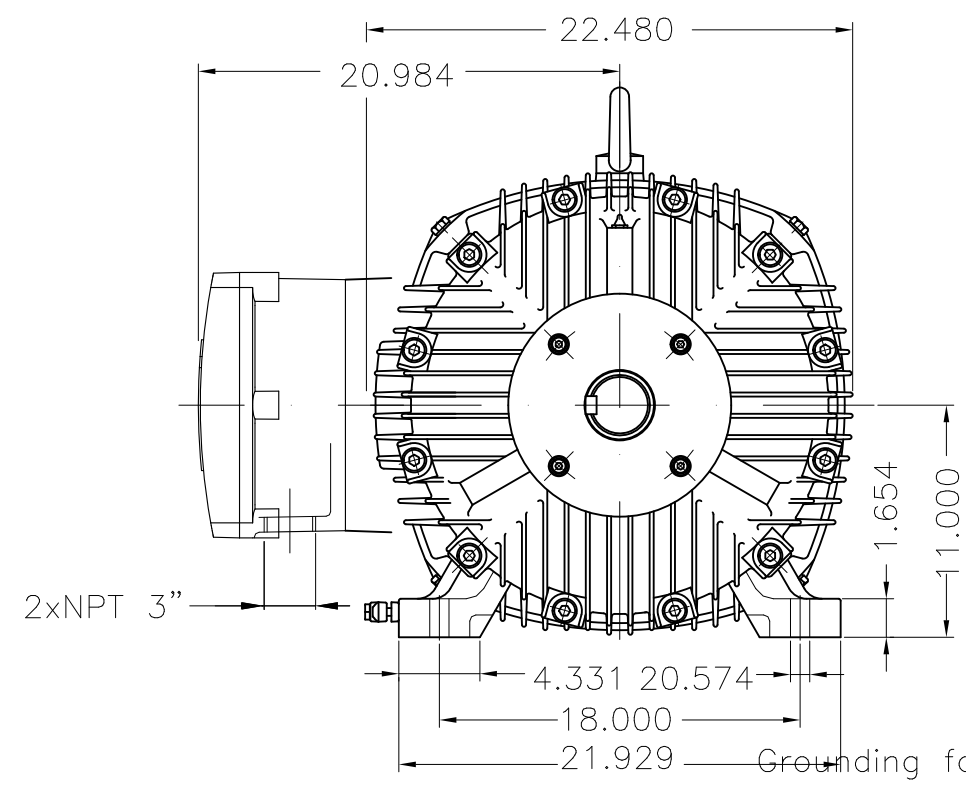


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Color RAL 5009
 Painting plan 202P
 Mounting NEMA F-1
 Mounting B3R(D)

250 HP 06 Poles 60 Hz A

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWBUSER	THREE PH. MOTOR EXPLOSION PROOF PREM. EFF.					
CHECKED		FRAME 449T IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering				

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WDD
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