

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :				
Product line	: NEMA Premium Efficiency Three-Phase			
Product code :	13500618			
Catalog # :	25018ET3GKD449T-W22			
Frame : 447/9T Output : 250 HP (185 kW) Poles : 4 Frequency : 60 Hz Rated voltage : 460 V Rated current : 291 A L. R. Amperes : 2241 A LRC : 7.7x(Code J) No load current : 108 A Rated speed : 1785 rpm Slip : 0.83 % Rated torque : 735 ft.lb Locked rotor torque : 280 % Breakdown torque : 280 % Insulation class : F Service factor : 1.15 Design : A	Locked rotor time : 27s (cold) 15s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 75.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 2562 lb			
Output	25% 50% 75% 100%			
Efficiency (%)	0.000 95.8 96.2 96.2			
Power Factor	0.00 0.69 0.79 0.83			
Foundation loads				
Max. traction	: 4209 lb			
Max. compression	: 6771 lb			
Bearing type	: <u>Drive end</u> NU-322 C3 <u>Non drive end</u> 6319 C3			
Sealing	: WSeal WSeal			
Lubrication interval	: 4000 h 8000 h			
Lubricant amount	: 60 g 45 g			
Lubricant type	: Mobil Polyrex EM			
Notes				
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.				
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



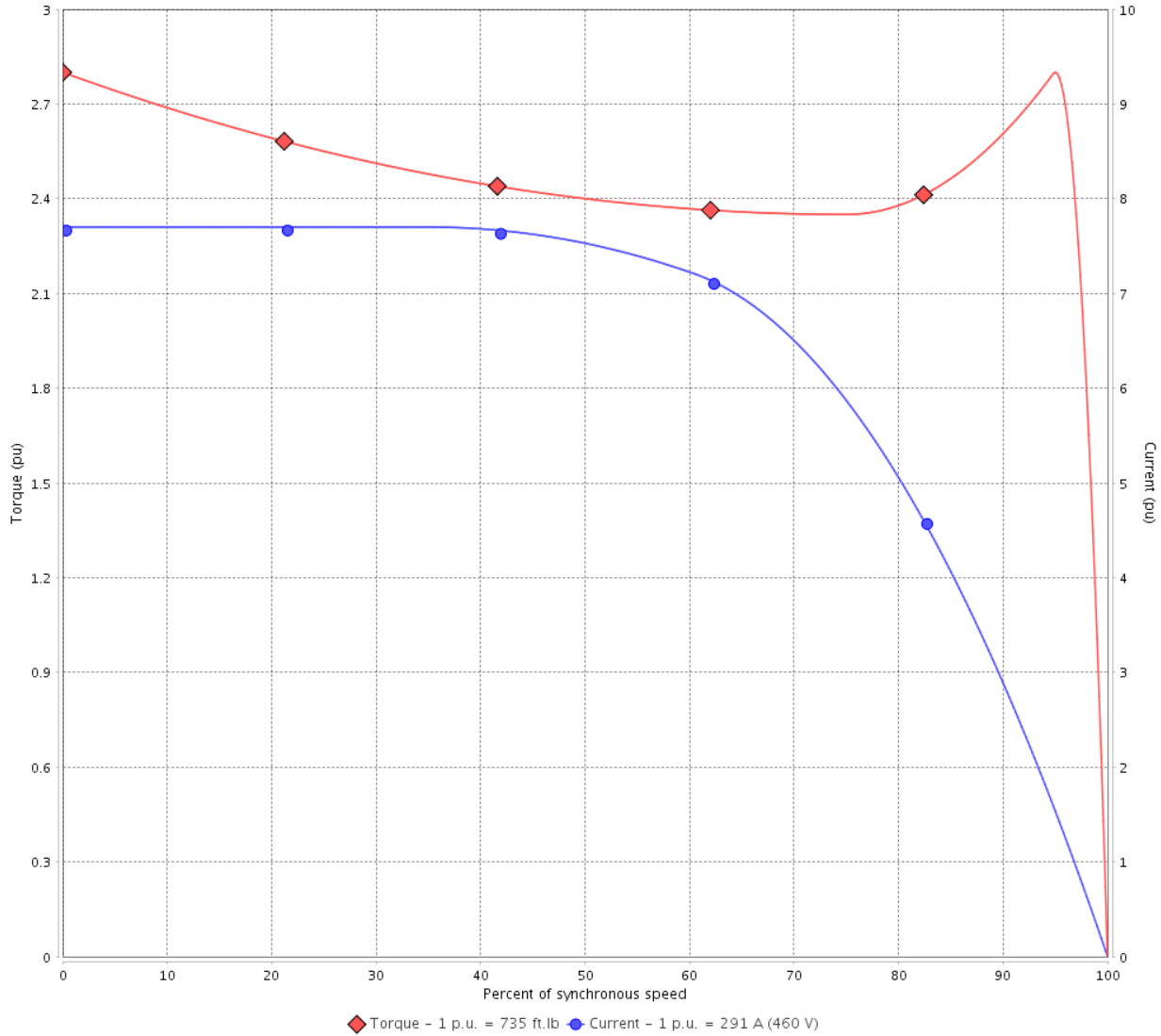
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 13500618

Catalog # : 25018ET3GKD449T-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 460 V 60 Hz 4P

Rated current	: 291 A	Moment of inertia (J)	
LRC	: 7.7	Duty cycle	: Cont.(S1)
Rated torque	: 735 ft.lb	Insulation class	: F
Locked rotor torque	: 280 %	Service factor	: 1.15
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 1785 rpm	Design	: A

Locked rotor time : 27s (cold) 15s (hot)

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

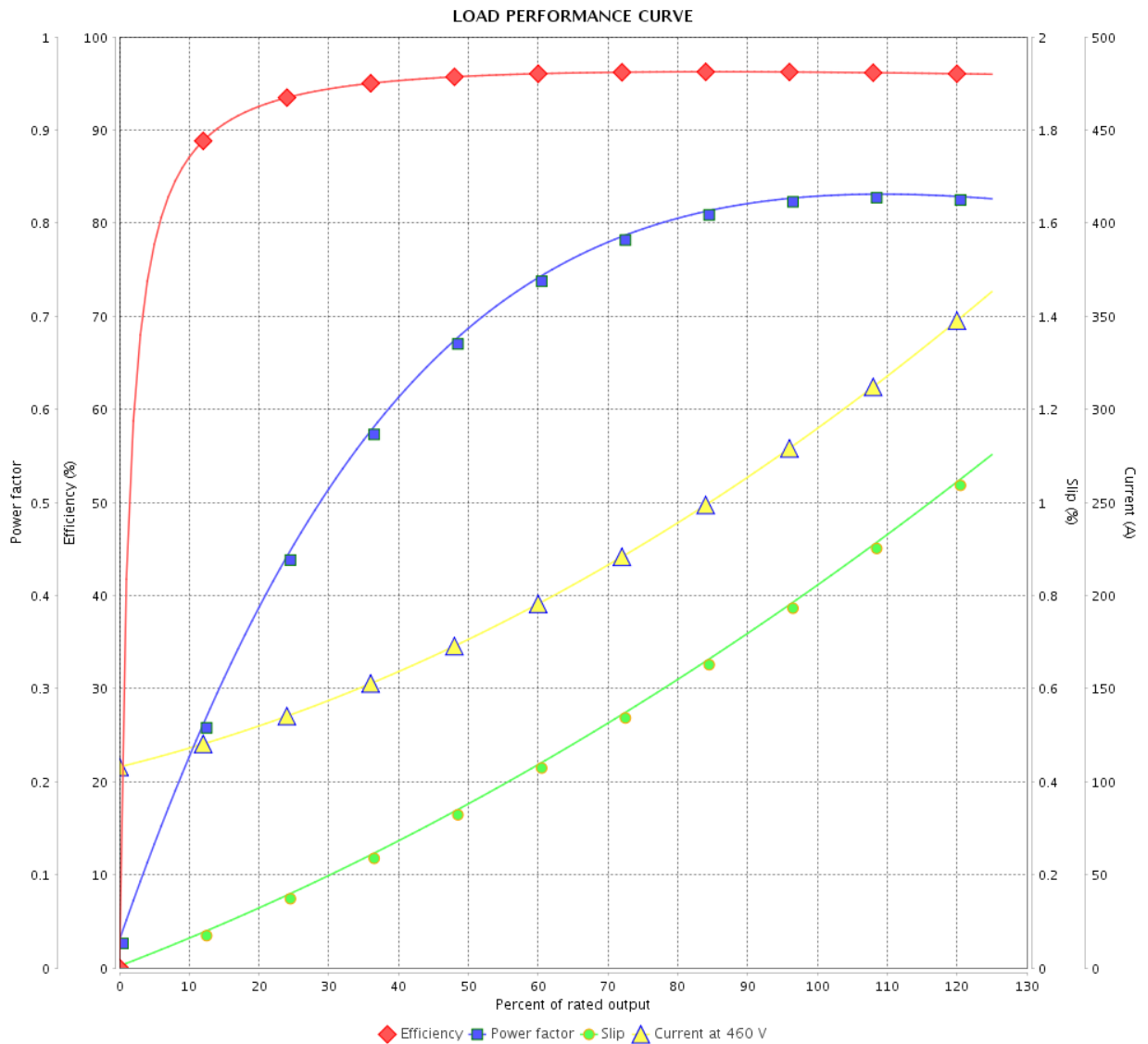


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Product code : 13500618

Catalog # : 25018ET3GKD449T-W22



Performance : 460 V 60 Hz 4P

Rated current : 291 A
 LRC : 7.7
 Rated torque : 735 ft.lb
 Locked rotor torque : 280 %
 Breakdown torque : 280 %
 Rated speed : 1785 rpm

Moment of inertia (J)
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : A

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THERMAL LIMIT CURVE



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Heating constant

Cooling constant

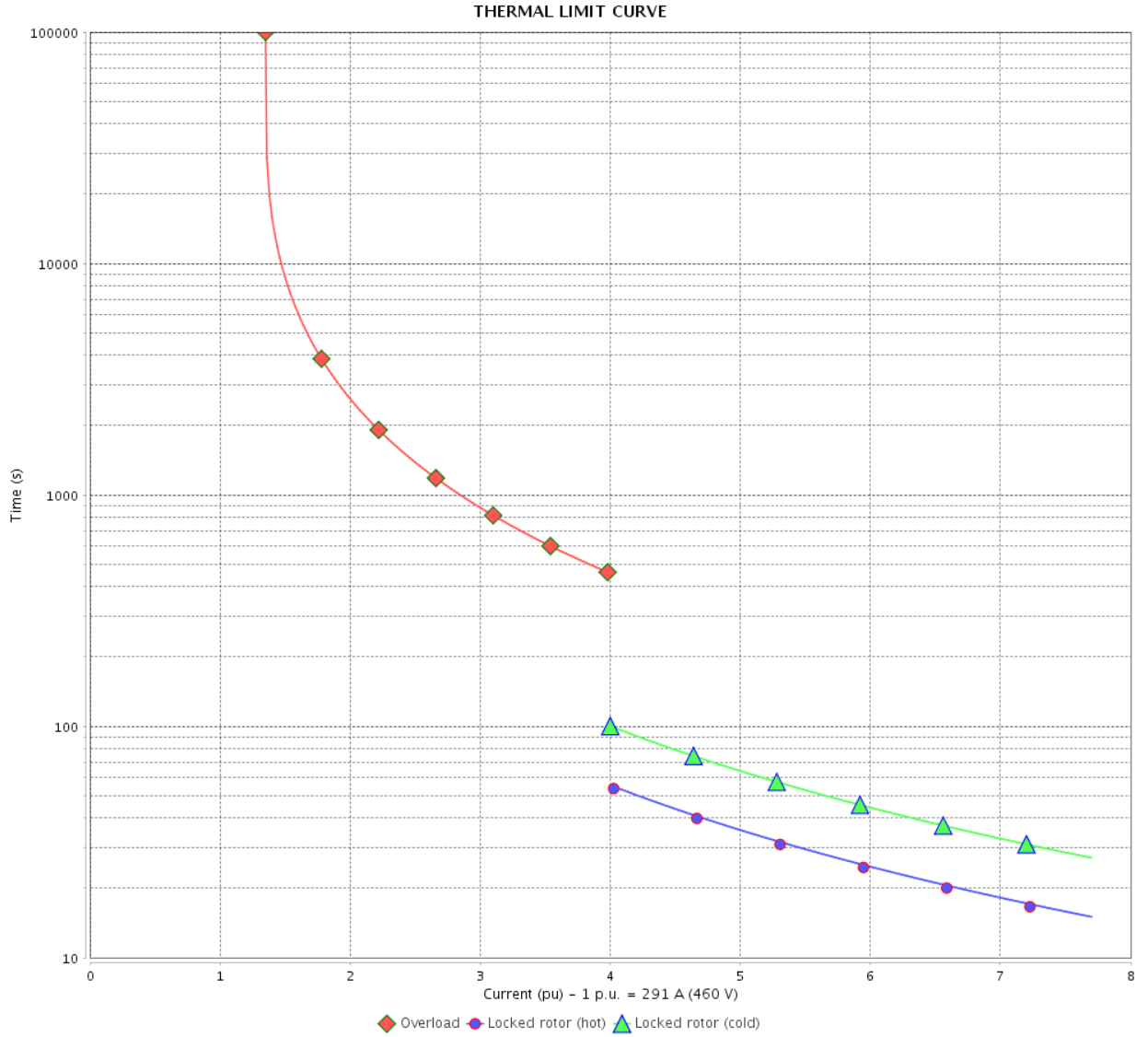
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

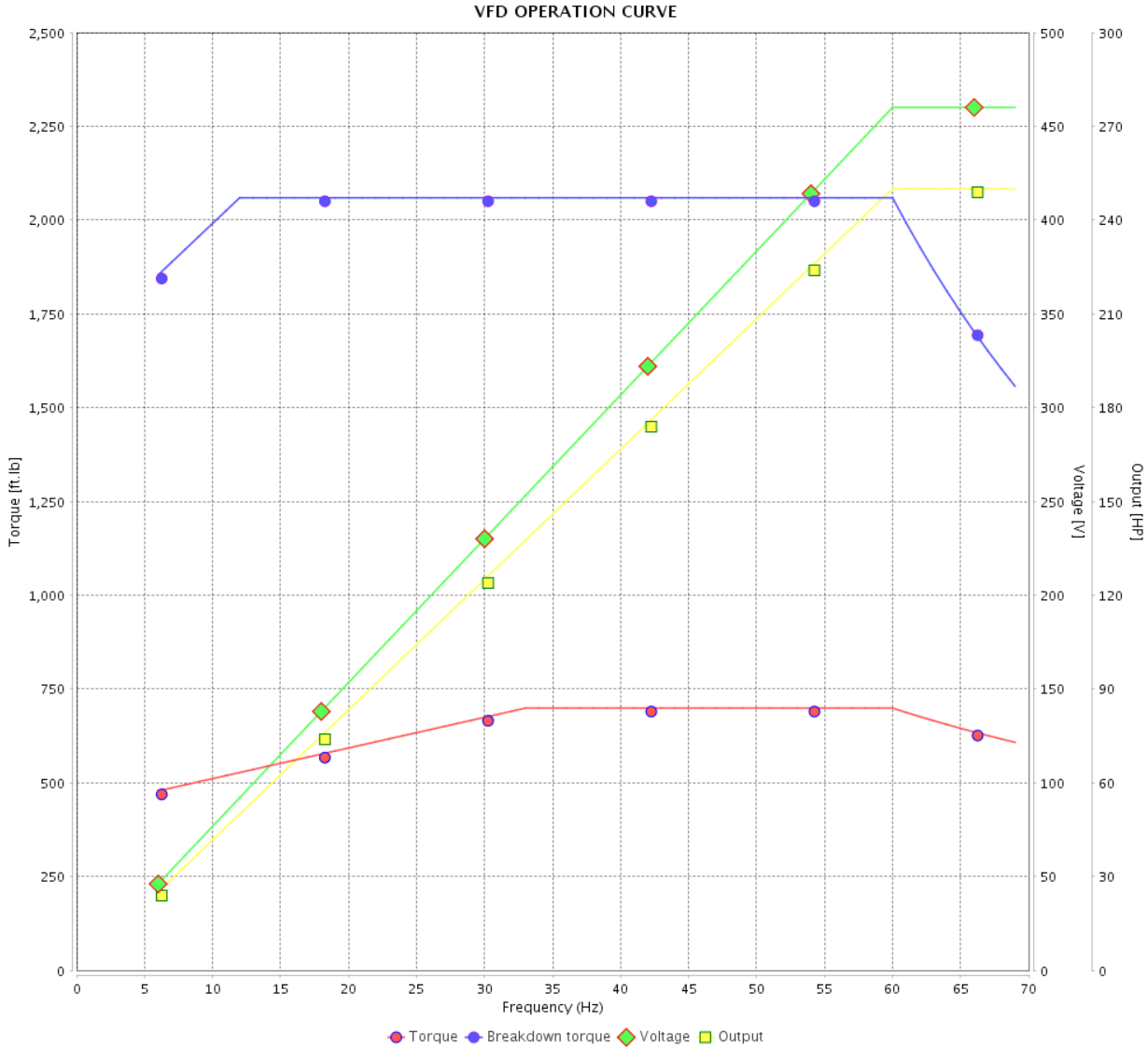


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 Duty cycle : Cont.(S1)
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MODEL 25018ET3GKD449T-W22
MADE IN BRAZIL
13500618



FOR SAFE AREA
MOD.TE1BFOXON



Class I, Div 2, Gr. A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr. F and G - T3C
For use on PWM, Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.0SF, T3

PH 3	FR 447/9T	HP(kW) 250(185)		Hz 60	PART-WINDING						WYE-DELTA					
V 460		A 291		IP55	START			RUN			START			RUN		
NEMA NOM EFF		96.2 %		RPM 1785	○T12	○T10	○T11	○T12	○T10	○T11	○T12	○T10	○T11	○T12	○T10	○T11
ENCL TEFC		DUTY		INS. CL. F ΔT 80 K	○T7	○T8	○T9	○T7	○T8	○T9	○T6	○T4	○T5	○T6	○T4	○T5
PF 0.83		DES A		CODE J	○T6	○T4	○T5	○T6	○T4	○T5	○T7	○T8	○T9	○T7	○T8	○T9
SF 1.15		SFA 335		ALT 1000 m.a.s.l.	○T1	○T2	○T3	○T1	○T2	○T3	○T1	○T2	○T3	○T1	○T2	○T3
					L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3
					→ NU-322-C3 (60g)						MOBIL POLYREX EM					
					→ 6319-C3 (45g)						4000 h					
					2560 Lbs											